

# Integrity CLSX Cross-Trainer Base CRC

CLSX-ALLCX-01

## Parts Manual

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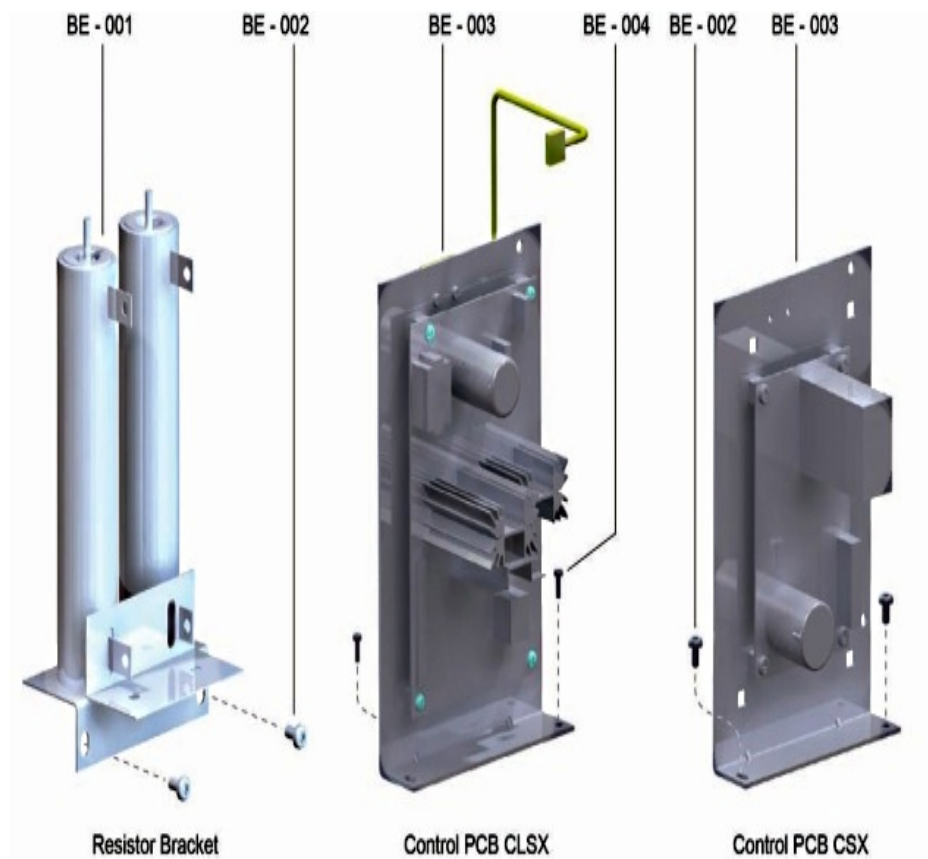


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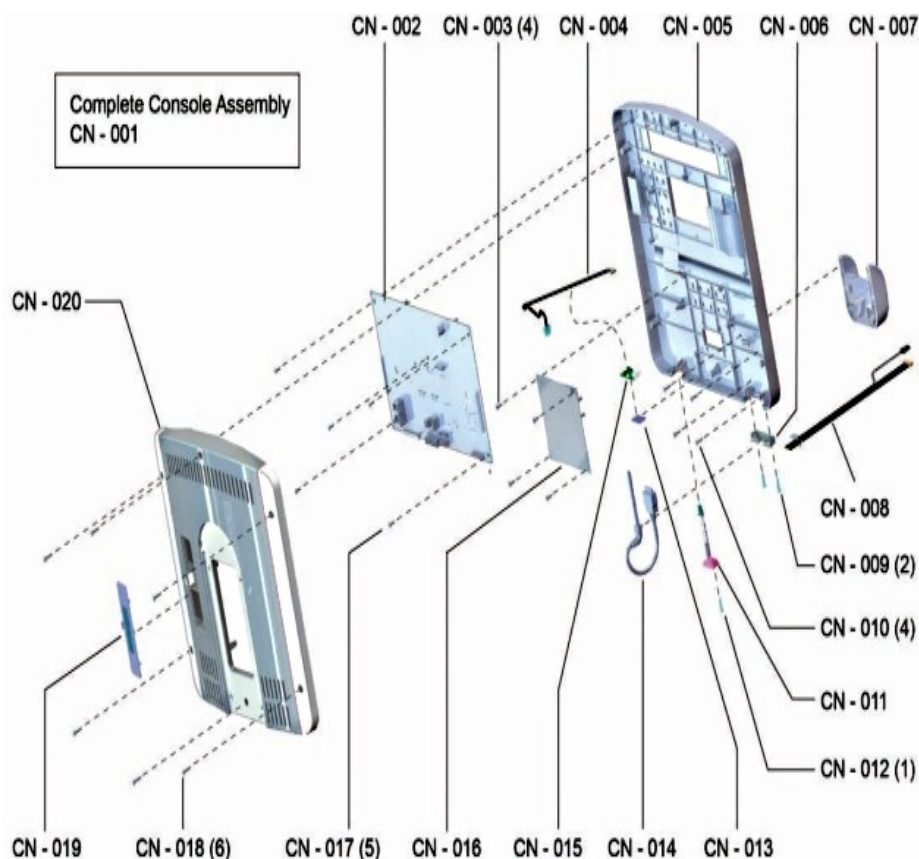
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## Base Electronic - Parts



| Ref #  | Part Number     | Qty | Description               |
|--------|-----------------|-----|---------------------------|
| BE-001 | AK61-00127-0000 | 1   | Resistor Bracket Assembly |
| BE-003 | AK61-00145-0001 | 1   | PCB Assembly              |

## Console Assembly

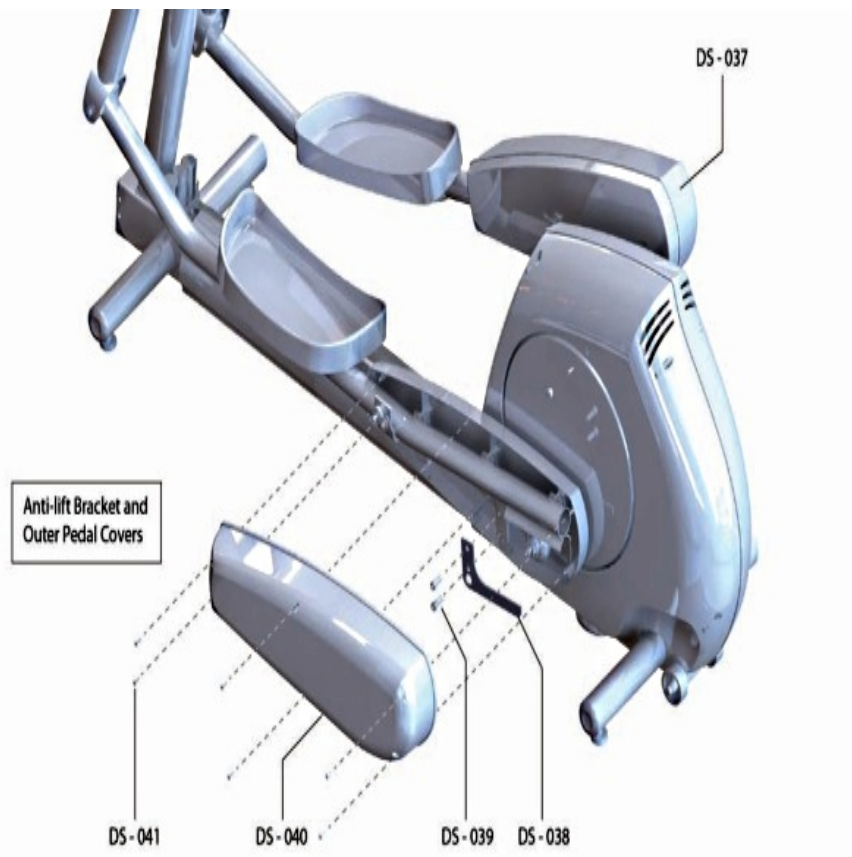


| Ref #         | Part Number      | Qty | Description                                         |
|---------------|------------------|-----|-----------------------------------------------------|
| CN-001        | CLEDX-SPNMx-02N  | 1   | NC INTEGRITY CLSx DOM CROSS TRAINER CONSOLE SPN/MET |
| CN-001        | CLEDX-ENGEX-02N  | 1   | NC INTEGRITY CLSx CROSS TRAINER CONSOLE ENG/ENG     |
| CN-001        | CLEDXH-GERMX-01N | 1   | Console: German/Metric                              |
| CN-001        | CLEDX-ENGMx-02N  | 1   | NC CLSx DOM CROSS TRAINER CONSOLE ENG/MET           |
| CN-001        | CLEDX-FRNMx-01N  | 1   | Console: French/Metric                              |
| CN-002        | A084-92367-0000  | 1   | PCB: Non-Tread                                      |
| CN-003,CN-017 | 0017-00101-1650  | 9   | Hardware: Phillips Pan Screw 0.375"                 |
| CN-004        | AK69-00157-0000  | 1   | Polar Cable                                         |
| CN-005        | AK86-00052-0000  | 1   | Bezel and Overlay: Spanish/Metric                   |
| CN-005        | AK86-00049-0000  | 1   | Bezel and Overlay: English/Imperial                 |
| CN-005        | AK86-00051-0000  | 1   | Bezel and Overlay: French/Metric                    |
| CN-005        | AK86-00050-0000  | 1   | Bezel and Overlay: German/Metric                    |
| CN-006        | OK86-01004-0200  | 1   | iPod Cable Bracket                                  |
| CN-007        | OK86-01003-0200  | 1   | iPod Holder                                         |
| CN-008        | AK86-00003-0000  | 1   | iPod Console Cable: Non-Tread                       |
| CN-009,CN-012 | 0017-00101-1811  | 3   | Hardware: Phillips Pan Screw 0.625"                 |
| CN-010        | 3223501          | 4   | Hardware: Holder Mounting Screw                     |

| Ref #  | Part Number     | Qty | Description                                                        |
|--------|-----------------|-----|--------------------------------------------------------------------|
| CN-011 | AK86-00025-0201 | 1   | Headphone Jack                                                     |
| CN-013 | 0K39-01044-0001 | 1   | Double-sided Tape                                                  |
| CN-014 | AK86-00087-0200 | 1   | OVERMOLDED IPOD CABLE; NON TREAD; INTEGRITY<br>take from REP depot |
| CN-015 | 118E-00001-0244 | 1   | Heart Rate Receiver                                                |
| CN-018 | 0017-00101-1242 | 6   | Hardware: Phillips Pan Screw 0.75"                                 |
| CN-019 | 0K62-01026-0202 | 1   | Battery Door                                                       |
| CN-020 | AK86-00024-0201 | 1   | Console Case Assembly                                              |
| -      | 0K62-01175-0001 | 1   | Decal                                                              |

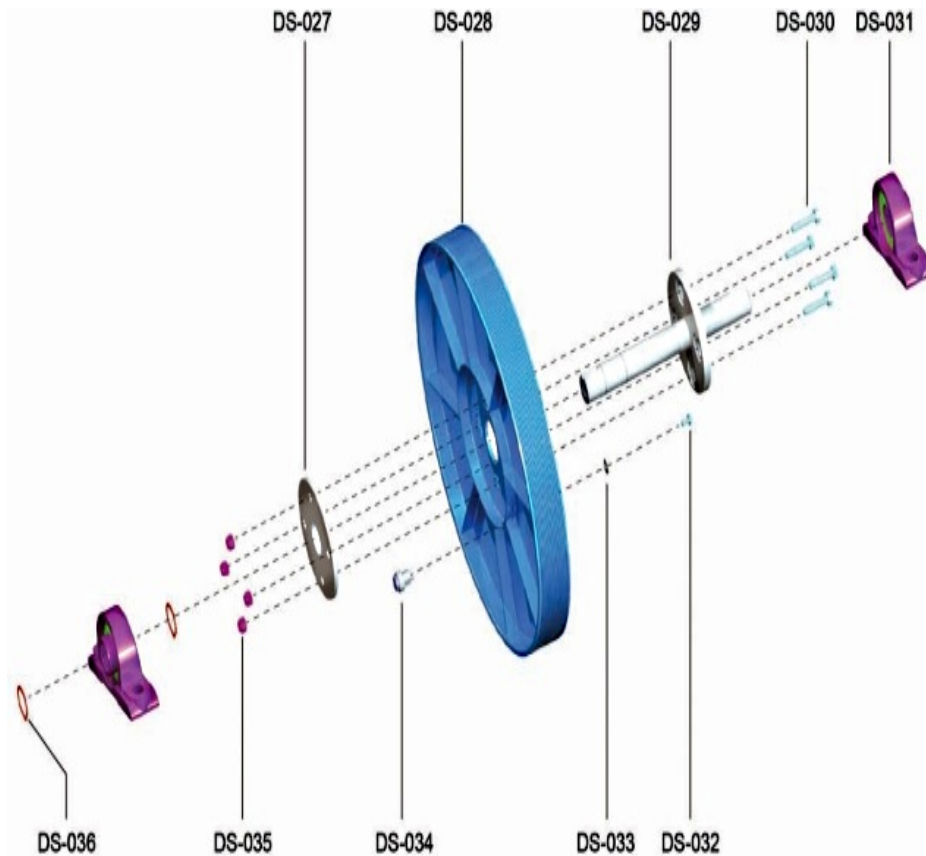
## Drive System - Anti-Lift Bracket and Outer Pedal Covers

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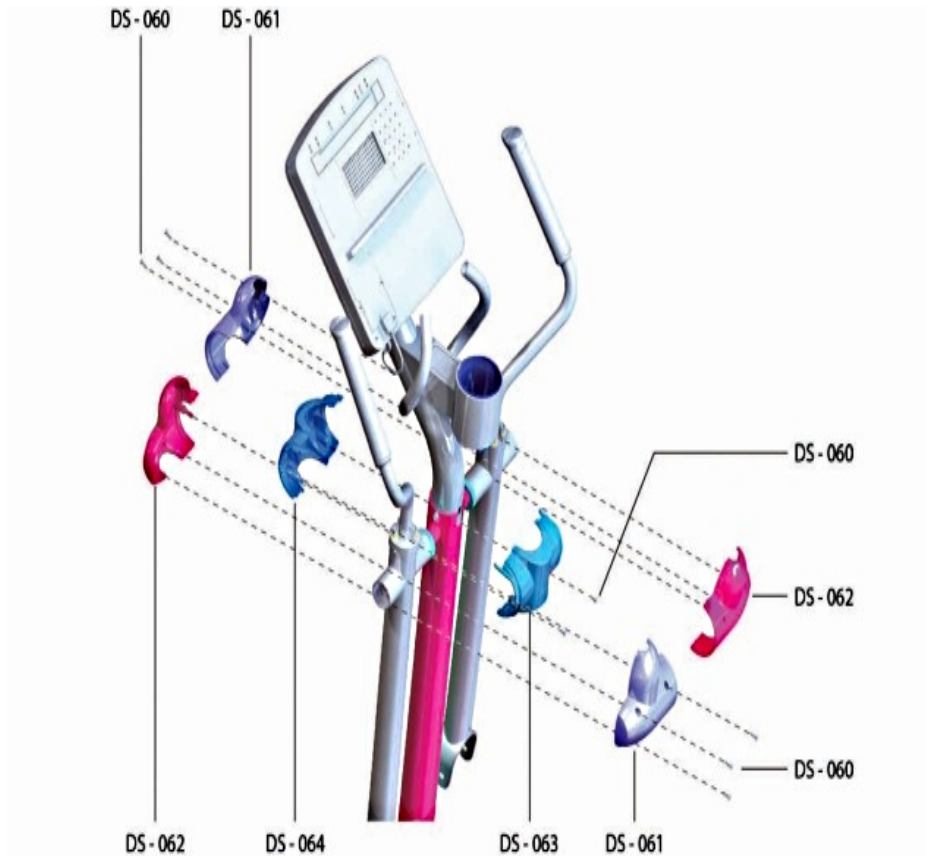
| Ref #  | Part Number     | Qty | Description                        |
|--------|-----------------|-----|------------------------------------|
| DS-037 | AK61-00214-0005 | 1   | Link Cover w/Transfer Decal: Right |
| DS-038 | 0K61-04114-0000 | 2   | Roller Retainer Plate              |
| DS-039 | 0017-00101-1645 | 4   | Hardware: Bolt                     |
| DS-040 | AK61-00214-0006 | 1   | Link Cover w/Transfer Decal: Left  |
| DS-041 | 0017-00101-0991 | 12  | Hardware: Phillips Pan Screw 0.75" |

## Drive System - Crankshaft Assembly



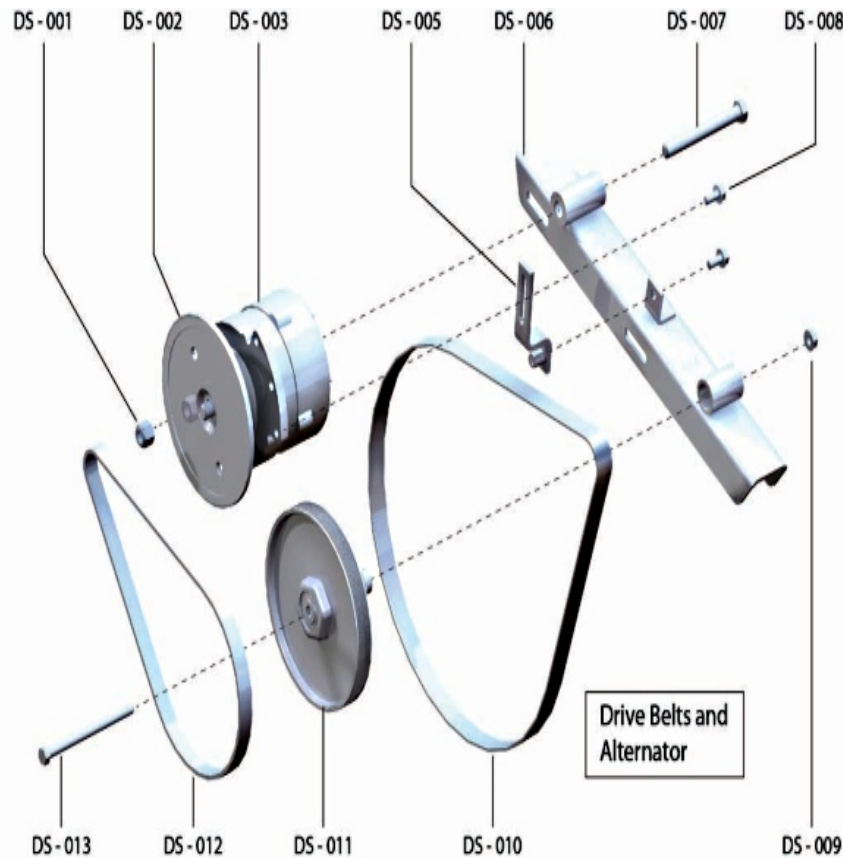
| Ref #  | Part Number     | Qty | Description                    |
|--------|-----------------|-----|--------------------------------|
| DS-026 | AK61-00157-0002 | 1   | Crankshaft Assembly            |
| DS-027 | 0K61-02302-0001 | 1   | Crankshaft Plate               |
| DS-028 | 0K61-02409-0000 | 1   | Poly-V Crank Pulley            |
| DS-029 | 0K61-01360-0002 | 1   | Crankshaft w/plate             |
| DS-030 | 0017-00101-1551 | 4   | Hardware: Hex Bolt 1.25"       |
| DS-031 | 0K53-01181-0000 | 1   | Hardware: Pillow Block Bearing |
| DS-032 | 0017-00101-1282 | 1   | Hardware: TORX Screw 0.375"    |
| DS-033 | 0017-00104-0168 | 1   | Hardware: Flat Washer 0.5" OD  |
| DS-034 | AK62-00186-0000 | 1   | Magnet-Standoff Assembly       |
| DS-035 | 0017-00103-0019 | 4   | Hardware: Locking Nut 1/4" ID  |
| DS-036 | 0017-00100-0152 | 1   | Hardware: Retaining Ring 1"    |

## Drive System - Dead Shaft Covers



| Ref #  | Part Number     | Qty | Description                        |
|--------|-----------------|-----|------------------------------------|
| DS-060 | 0017-00101-1242 | 8   | Hardware: Phillips Pan Screw 0.75" |
| DS-061 | 0K61-06341-0004 | 2   | Rear Rocker Arm Cover              |
| DS-062 | 0K61-06340-0004 | 2   | Front Rocker Arm Cover             |
| DS-063 | 0K61-06351-0004 | 1   | Rear Deadshaft Cover               |
| DS-064 | 0K61-06350-0004 | 1   | Front Deadshaft Cover              |

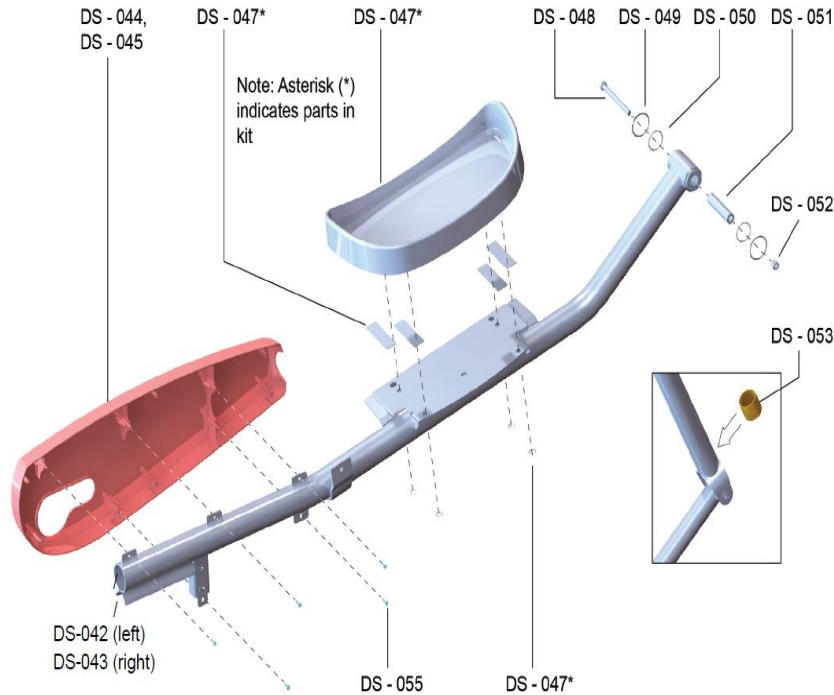
## Drive System - Drive Belts and Alternator



| Ref #  | Part Number     | Qty | Description                             |
|--------|-----------------|-----|-----------------------------------------|
| DS-001 | 0017-00103-0117 | 1   | Hardware: Locking Nut 1/2" ID           |
| DS-002 | 0K61-01027-0000 | 1   | Flywheel: 6.75" D                       |
| DS-003 | 0017-00009-0841 | 1   | Alternator                              |
| DS-004 | AK61-00250-0001 | 1   | Alternator w/Flywheel                   |
| DS-005 | 0K61-02601-0000 | 1   | Alternator Strap with Insert            |
| DS-006 | 0K61-02400-0001 | 1   | Intermediate Bracket                    |
| DS-007 | 0017-00101-0964 | 1   | Hardware: Alternator Pivot Bolt 4.5"    |
| DS-008 | 0017-00101-0986 | 2   | Hardware: Bolt 0.75"                    |
| DS-009 | 0017-00103-0188 | 1   | Hardware: Flange Lock Nut 3/8" ID       |
| DS-010 | GK61-00002-0056 | 1   | KIT: CROSS TRAINER BELT AND PULLEY      |
| DS-011 | AK61-00061-0000 | 1   | Intermediate Pulley Assembly            |
| DS-012 | 0K53-01447-0000 | 1   | Belt: Poly-V; 32"                       |
| DS-013 | 0017-00101-1651 | 1   | Hardware: Intermediate Pulley Bolt 5.5" |

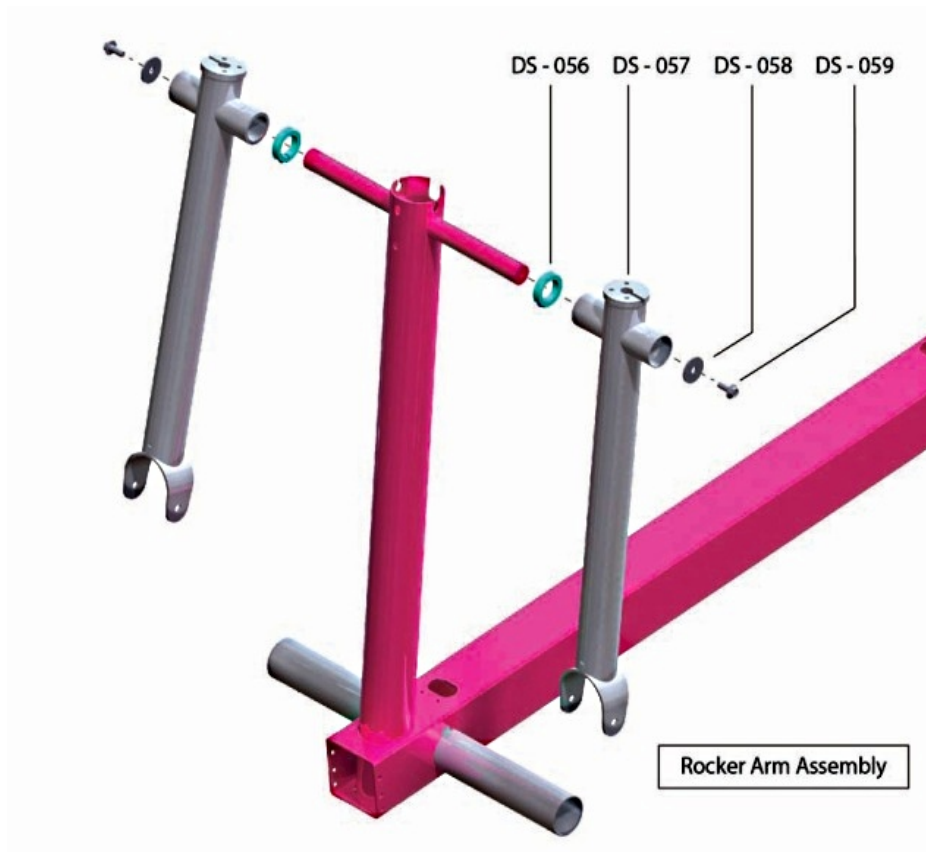
## Drive System - Pedal Lever Assembly

### Pedal Lever Assembly



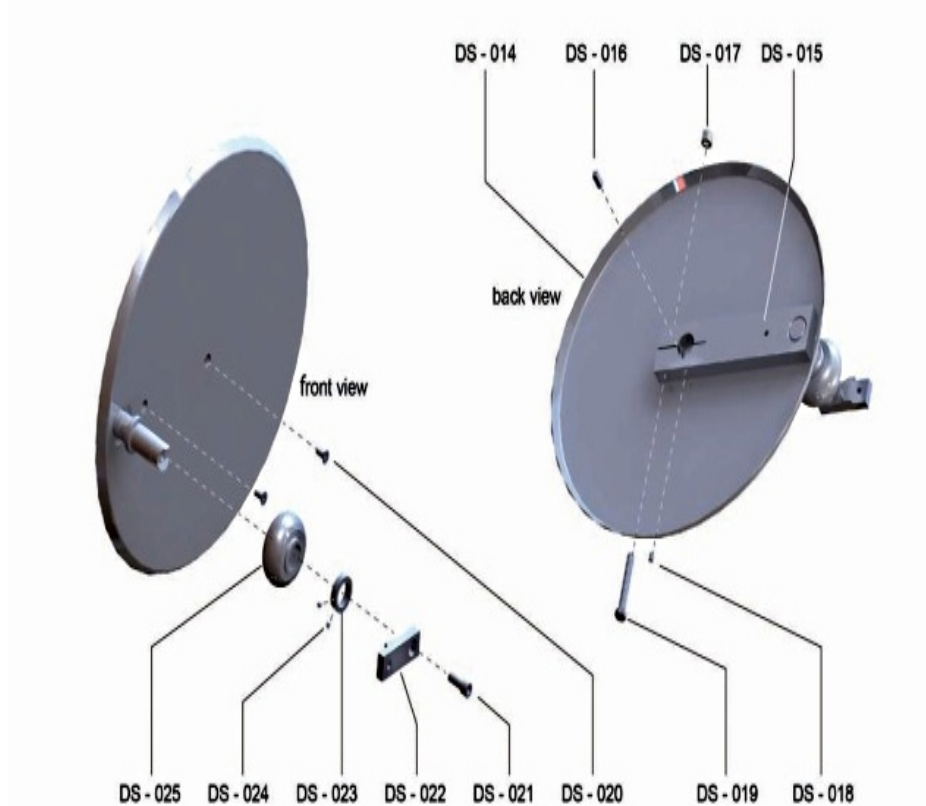
| Ref #  | Part Number     | Qty | Description                                |
|--------|-----------------|-----|--------------------------------------------|
| DS-042 | AK61-00265-5201 | 1   | PEDAL-LEVER W/BEARING ASSY; LT SHADOW GREY |
| DS-043 | AK61-00265-5200 | 1   | PEDAL-LEVER W/BEARING ASSY; RT SHADOW GREY |
| DS-044 | 0K61-06300-0005 | 1   | Inside Cover: Left                         |
| DS-045 | 0K61-06320-0005 | 1   | Inside Cover: Right                        |
| DS-047 | GK61-00002-0055 | 4   | Pedal Kit                                  |
| DS-048 | 0017-00101-1646 | 1   | Hardware: Bolt 4.25"                       |
| DS-049 | 0K61-01356-0000 | 2   | Hardware: Beveled Washer                   |
| DS-050 | 0017-00041-0053 | 2   | Viton O-ring                               |
| DS-051 | 0K61-01076-0000 | 1   | Pedal Lever Clevis Shaft                   |
| DS-052 | 0017-00103-0137 | 1   | Hardware: Locking Nut 3/8" ID              |
| DS-053 | 0K61-01410-0200 | 1   | Rocker Seal                                |
| DS-055 | 0017-00101-1242 | 5   | Hardware: Phillips Pan Screw 0.75"         |

## Drive System - Rocker Arm Assembly



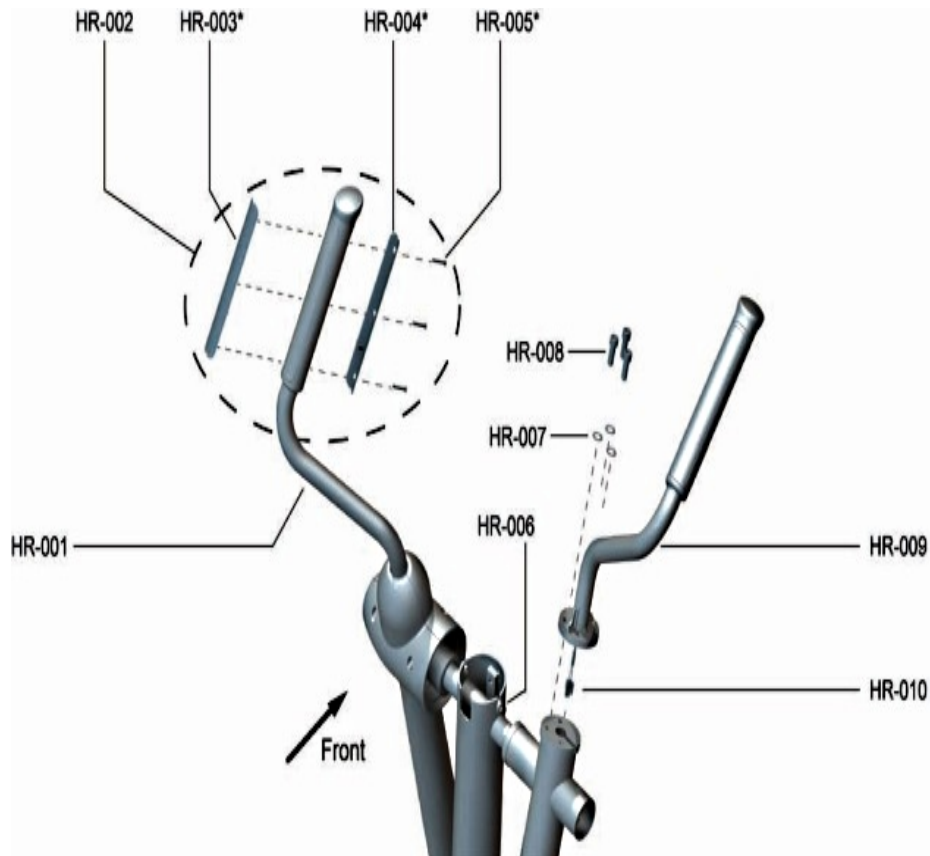
| Ref #  | Part Number     | Qty | Description                    |
|--------|-----------------|-----|--------------------------------|
| DS-056 | 0K61-01259-0000 | 2   | Shaft Split Collar             |
| DS-057 | AK61-00094-0007 | 2   | Rocker Arm: Right or Left      |
| DS-058 | 0017-00104-0454 | 2   | Hardware: Flat Washer 1.62" OD |
| DS-059 | 0017-00101-1635 | 2   | Hardware: Hex Bolt 1"          |

## Drive System - Roller Assembly



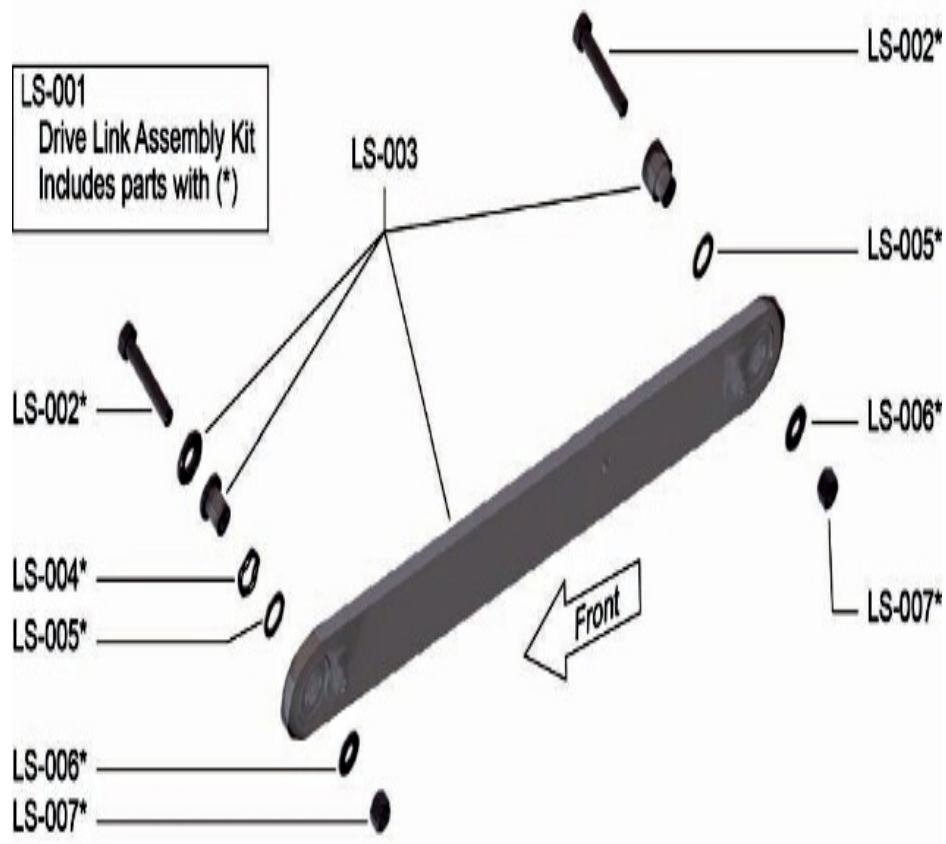
| Ref #  | Part Number     | Qty | Description                   |
|--------|-----------------|-----|-------------------------------|
| DS-014 | 0K61-03100-5104 | 1   | Crank Cover                   |
| DS-015 | AK61-00064-0001 | 1   | Crank Arm                     |
| DS-016 | 0K53-01122-0000 | 1   | Square Key                    |
| DS-017 | 0017-00103-0025 | 1   | Hardware: Locking Nut 3/8" ID |
| DS-018 | 0017-00101-0333 | 1   | Hardware: Screw 0.3125"       |
| DS-019 | 0017-00101-1606 | 1   | Hardware: Hex Bolt 2.5"       |
| DS-020 | 0017-00101-1844 | 2   | Hardware: Screw               |
| DS-021 | 0017-00101-1645 | 1   | Hardware: Bolt                |
| DS-022 | 0K61-03004-0000 | 1   | Arm Extension                 |
| DS-023 | 0K61-01260-0000 | 1   | Crank Arm Shaft Collar        |
| DS-024 | 0017-00101-0314 | 2   | Hardware: Screw 0.1875"       |
| DS-025 | GK61-00002-0026 | 1   | Roller                        |

## Heart Rate System



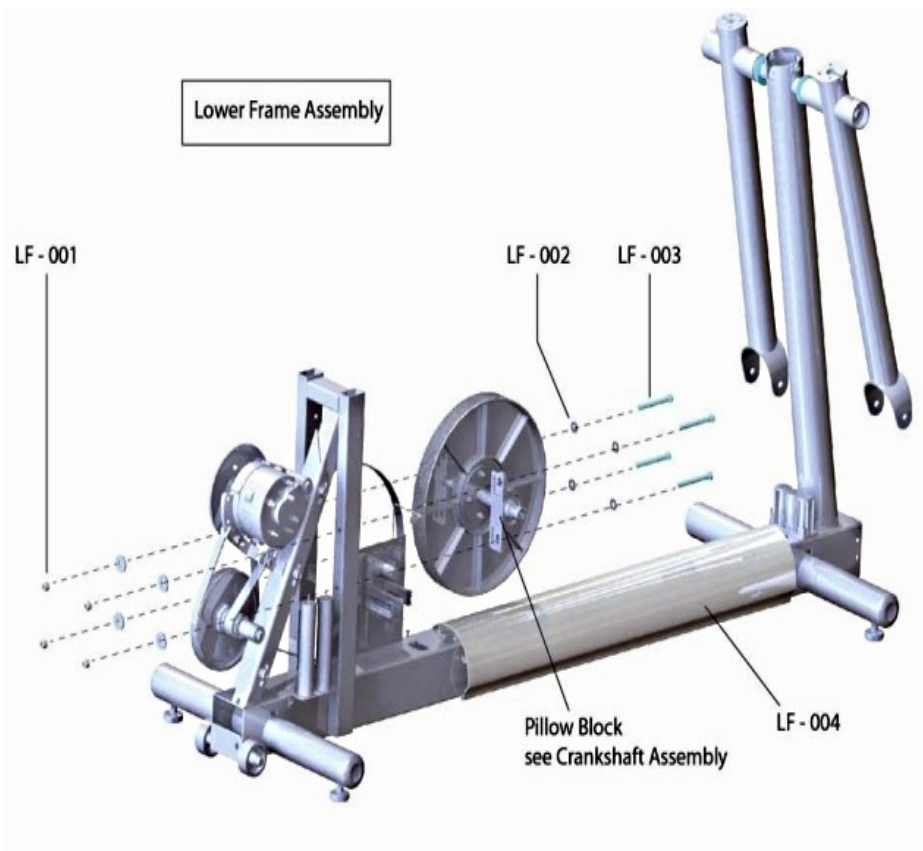
| Ref #  | Part Number     | Qty | Description                    |
|--------|-----------------|-----|--------------------------------|
| HR-001 | AK61-00258-0002 | 1   | Upper Arm: Left                |
| HR-002 | GK69-00002-0002 | 1   | Handlebar Heart Rate Kit       |
| HR-006 | 0017-00042-1078 | 2   | Hardware: Bushing              |
| HR-007 | 0017-00104-0450 | 3   | Hardware: Flat Washer 0.67" OD |
| HR-008 | 0017-00101-1645 | 3   | Hardware: Bolt                 |
| HR-009 | AK61-00258-0003 | 1   | Upper Arm: Right               |
| HR-010 | AK61-00051-0000 | 1   | Bullhorn HR cables             |

## Linkage System



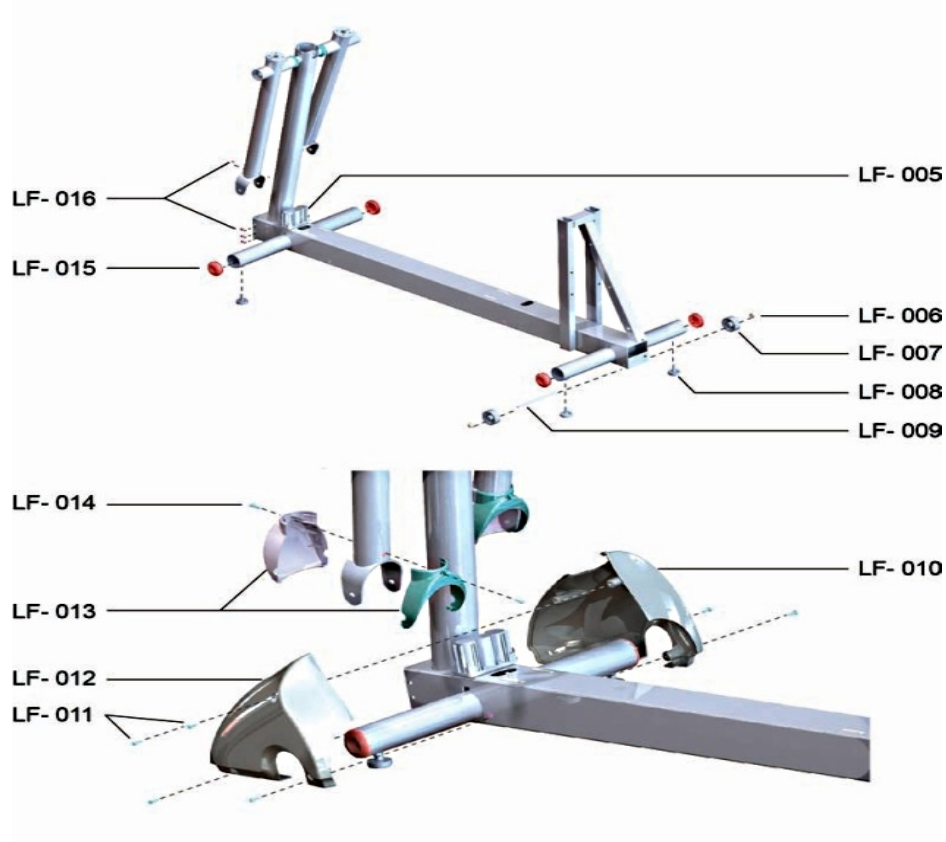
| Ref #  | Part Number     | Qty | Description                |
|--------|-----------------|-----|----------------------------|
| LS-001 | GK61-00002-0020 | 1   | Drive Linkage Assembly Kit |

## Lower Frame System - Pillow Block, Extrusion Cover



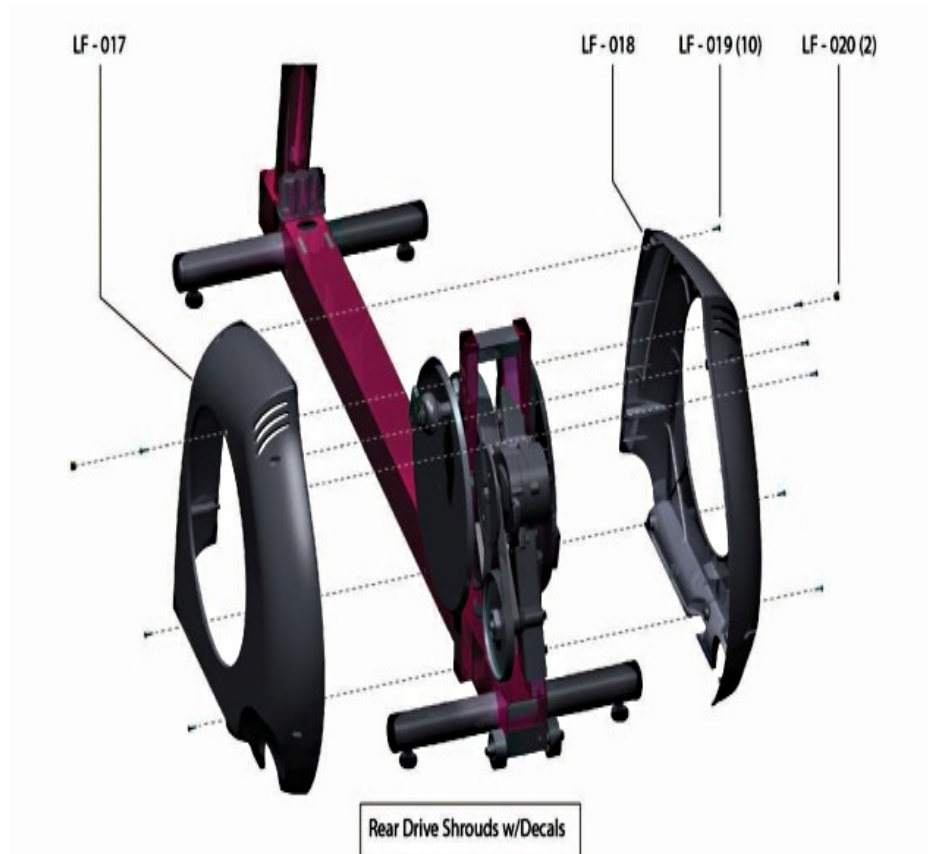
| Ref #  | Part Number     | Qty | Description                     |
|--------|-----------------|-----|---------------------------------|
| LF-001 | 0017-00103-0025 | 1   | Hardware: Locking Nut 3/8" ID   |
| LF-002 | 0017-00104-0192 | 1   | Hardware: Flat Washer 0.813" OD |
| LF-003 | 0017-00101-1635 | 1   | Hardware: Hex Bolt 1"           |
| LF-004 | 0K61-06121-0008 | 1   | Extrusion Cover                 |

## Lower Frame - Clevis and Front Frame Covers



| Ref #         | Part Number     | Qty | Description                        |
|---------------|-----------------|-----|------------------------------------|
| LF-005        | 0017-00003-0685 | 1   | 6V Battery                         |
| LF-006        | 0017-00042-1066 | 2   | Push-on cap                        |
| LF-007        | 0017-00042-0674 | 2   | Wheel                              |
| LF-008        | AK61-00035-0000 | 4   | Leg Leveler                        |
| LF-009        | OK61-01300-0000 | 1   | Wheel Shaft                        |
| LF-010        | OK61-06250-0003 | 1   | Front Cover: Right                 |
| LF-011,LF-014 | 0017-00101-1242 | 20  | Hardware: Phillips Pan Screw 0.75" |
| LF-012        | OK61-06240-0003 | 1   | Front Cover: Left                  |
| LF-013        | AK61-00062-0003 | 2   | Clevis Cover                       |
| LF-015        | OK61-01284-0204 | 4   | Stabilizer Cap                     |
| LF-016        | 0017-00042-0754 | 14  | Hardware: Grommet                  |

## Lower Frame - Rear Drive Shroud with Decals



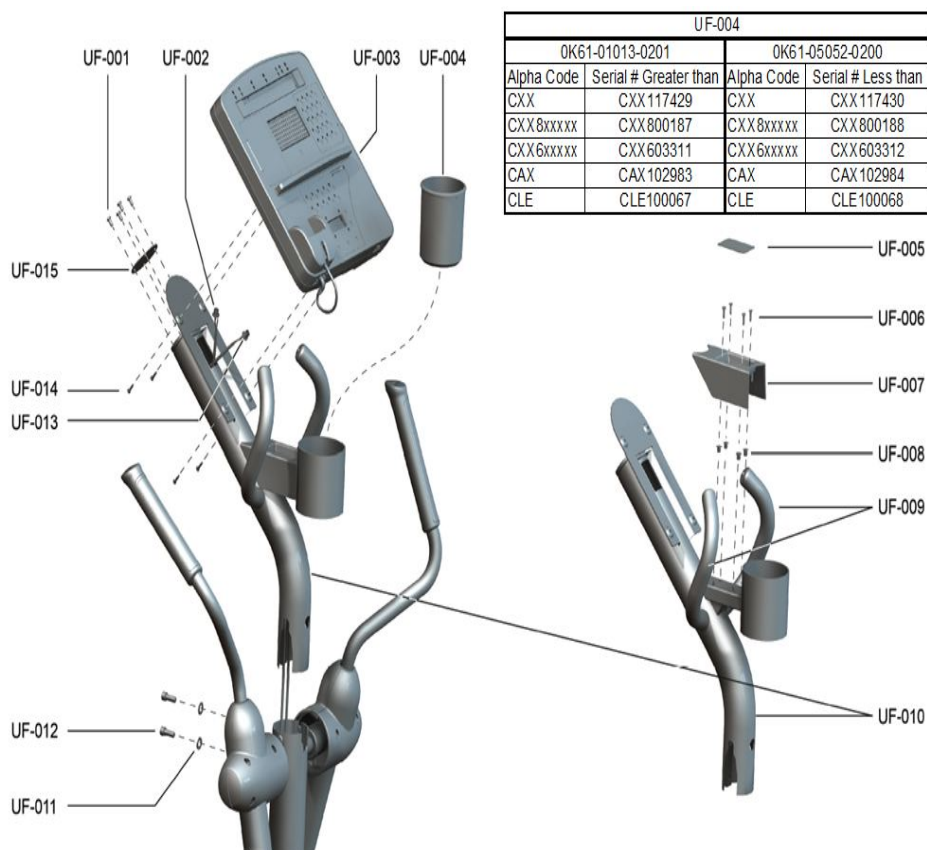
| Ref #  | Part Number     | Qty | Description                        |
|--------|-----------------|-----|------------------------------------|
| LF-017 | AK61-00176-0006 | 1   | Rear Cover w/Decal: Left           |
| LF-018 | AK61-00176-0005 | 1   | Rear Cover w/Decal: Right          |
| LF-019 | 0017-00101-0991 | 10  | Hardware: Phillips Pan Screw 0.75" |
| LF-020 | OK14-01384-0000 | 2   | Plug                               |

## Miscellaneous

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| Ref # | Part Number     | Qty | Description                               |
|-------|-----------------|-----|-------------------------------------------|
| -     | 0017-00021-2846 | 1   | F-Type Panel Connector                    |
| -     | 0017-00008-0205 | 1   | 5 oz Bottle - Arctic Silver               |
| -     | 0017-00008-0204 | 1   | Paint Spray Can - Arctic Silver           |
| -     | AK32-00078-0001 | 1   | Power Extension Cable: 120"               |
| -     | AK32-00020-0002 | 1   | Coax Cable: 120"                          |
| -     | 0017-00008-0210 | 1   | Paint: Shadow-Gray Touch Up: .6 OZ Bottle |
| -     | 0017-00008-0206 | 1   | .33oz Pen - Arctic Silver                 |
| -     | 0017-00042-0754 | 1   | Hardware: Grommet                         |
| -     | AK61-00222-0000 | 1   | Hardware Bag                              |
| -     | 0017-00008-0211 | 1   | Paint: Shadow-Gray Touch Up: .6 OZ Bottle |
| -     | 0K61-01373-0003 | 1   | BRKT: ACCESS                              |
| -     | AK61-00190-0000 | 1   | Access Panel Assembly                     |

## Upper Frame System



| Ref #         | Part Number     | Qty | Description                          |
|---------------|-----------------|-----|--------------------------------------|
| UF-001        | 0017-00101-1746 | 4   | Hardware: Console Support Cap Screw  |
| UF-002        | AK61-00051-0001 | 1   | Lifepulse: User-Arm                  |
| UF-004        | GK63-00002-0080 | 1   | KIT: INT CUPHOLDER W/ ORINGS         |
| UF-004        | 0K61-01013-0201 | 1   | SHROUD: CUP HOLDER, PLASTIC          |
| UF-005        | 0K61-05070-0700 | 1   | Accessory Tray Pad                   |
| UF-006,UF-014 | 0017-00101-1744 | 8   | Hardware: Phillips Pan Screw         |
| UF-007        | 0K61-06013-0201 | 1   | Accessory Tray                       |
| UF-008        | 0017-00042-0754 | 4   | Hardware: Grommet                    |
| UF-009        | 0K62-01136-0002 | 2   | Bullhorn Grip 11.75"                 |
| UF-010        | AK61-00505-0000 | 1   | Console Support Assembly w/Handrings |
| UF-011        | 0017-00104-0192 | 2   | Hardware: Flat Washer 0.813" OD      |
| UF-012        | 0017-00101-1645 | 2   | Hardware: Bolt                       |
| UF-013        | AK61-00136-0000 | 1   | Main Cable                           |
| UF-015        | 0K61-06012-5101 | 1   | Console Cap                          |



| Ref #   | Part Number     | Qty | Description                                                        |
|---------|-----------------|-----|--------------------------------------------------------------------|
| CBL-001 | 118E-00001-0140 | 1   | Reed Switch SPDT                                                   |
| CBL-002 | 118E-00001-0266 | 1   | FFC 16 Pin 1.25mm 7 in. Cable                                      |
| CBL-003 | AK32-00020-0002 | 1   | Coax Cable: 120"                                                   |
| CBL-004 | AK32-00078-0001 | 1   | Power Extension Cable: 120"                                        |
| CBL-005 | AK32-00124-0002 | 1   | Headphone Jack Cable - 3.5 mm                                      |
| CBL-007 | AK47-00063-0001 | 1   | DC Power Cable                                                     |
| CBL-008 | AK61-00051-0001 | 1   | Lifepulse: User-Arm                                                |
| CBL-009 | AK61-00052-0002 | 1   | Lifepulse Sensor Cable                                             |
| CBL-011 | AK61-00135-0000 | 1   | Power Control Cable Assembly                                       |
| CBL-012 | AK61-00136-0000 | 1   | Main Cable                                                         |
| CBL-017 | AK69-00157-0000 | 1   | Polar Cable                                                        |
| CBL-018 | AK86-00087-0200 | 1   | OVERMOLDED IPOD CABLE; NON TREAD; INTEGRITY<br>take from REP depot |
| CBL-019 | AK86-00002-0000 | 1   | TV Control: Non-Tread                                              |
| CBL-020 | AK86-00003-0000 | 1   | iPod Console Cable: Non-Tread                                      |

