

# Low VT Service Wheel

CRT-ALLLX-SW01

## Parts Manual

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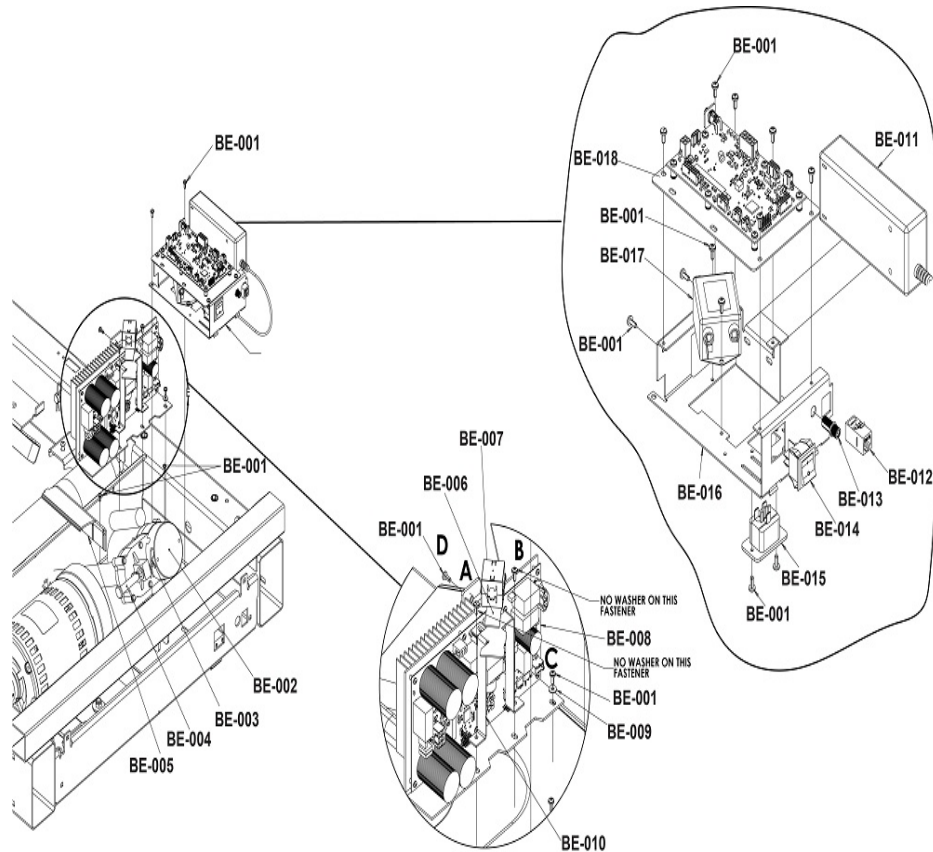


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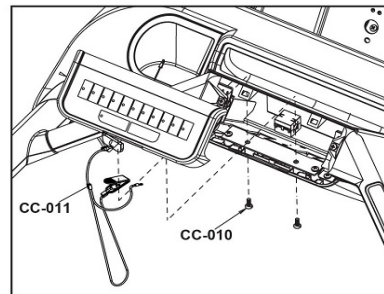
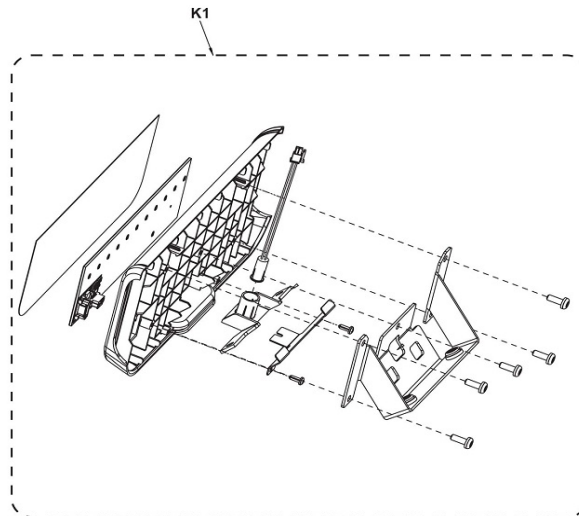
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## Base Frame Electronics



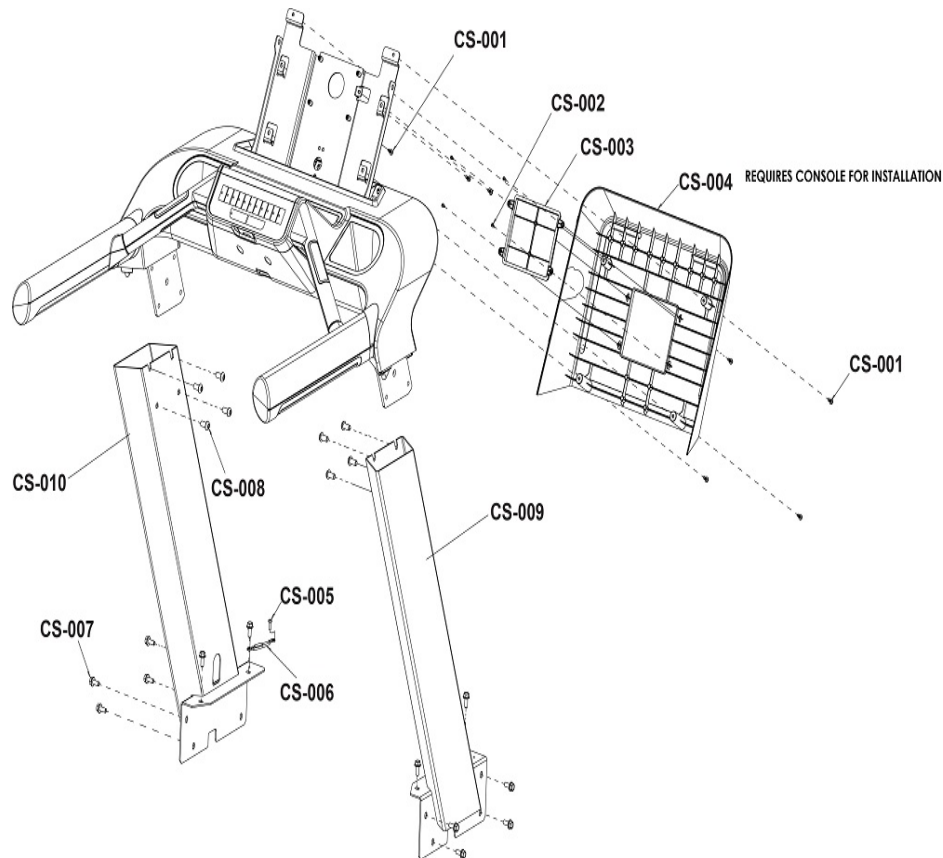
| Ref #  | Part Number     | Qty | Description                             |
|--------|-----------------|-----|-----------------------------------------|
| BE-001 | 0017-00101-1968 | 21  | Hardware: Ground Screws 10MM            |
| BE-002 | 1001013-0001    | 1   | ACTUATOR: LINEAR, 115V                  |
| BE-003 | 1004469-0001    | 1   | PIN: COTTER                             |
| BE-004 | 1002162-0001    | 1   | PIN: M12, CLEVIS                        |
| BE-005 | 1003261-0001    | 1   | COVER: ACTUATOR, TOP                    |
| BE-006 | 0017-00081-0346 | 1   | TAPE: ADHESIVE, DOUBLE-SIDED            |
| BE-007 | 121E-00001-0010 | 1   | Electrical: Ferrite-Bead: Supression B  |
| BE-008 | 1003844-0001    | 1   | ASSEMBLY: MDB, PC BOARD ASSY, TREADMILL |
| BE-009 | 1005472-0001    | 1   | WASHER: M4.4 X 11 X 1, ST, ZN           |
| BE-010 | 1006254-0001    | 1   | BRACKET: FERRITE CORE                   |
| BE-011 | 1001517-0001    | 1   | POWER SUPPLY: 12 VDC, 3A                |
| BE-012 | 0017-00021-3195 | 1   | COUPLER: CAT5E, SHIELDED, RJ45          |
| BE-013 | 0017-00021-2846 | 1   | F-Type Panel Connector                  |
| BE-014 | 0017-00032-0198 | 1   | On/Off Switch 22A                       |
| BE-015 | 0017-00003-0949 | 1   | IEC Receptacle                          |
| BE-016 | 1003724-0001    | 1   | BRACKET: ELECTRICAL MTG.                |
| BE-017 | 0017-00003-1015 | 1   | 20 amp Line Filter (DOM)                |
| BE-018 | 1004381-0001    | 1   | ASSEMBLY: SIB, PC BOARD ASSY            |

## Command Center



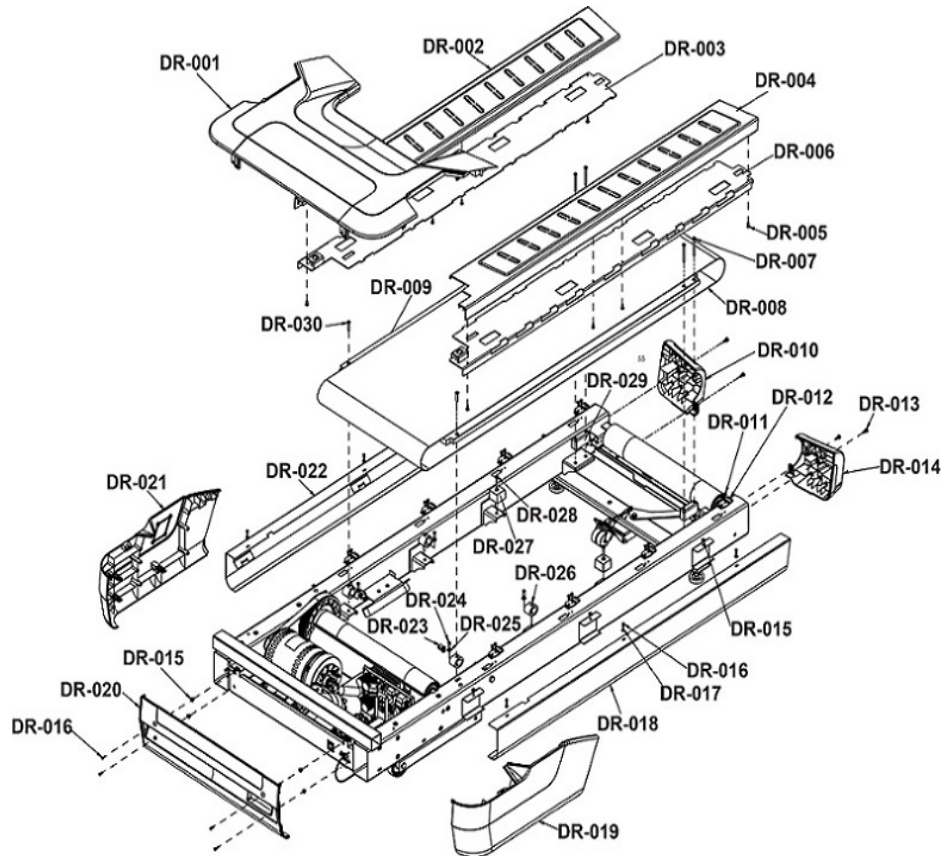
| Ref #  | Part Number     | Qty | Description                                     |
|--------|-----------------|-----|-------------------------------------------------|
| K1     | 1010350-0001    | 1   | KIT: COMMAND CENTER; SERVICE                    |
| CC-010 | 0017-00101-2138 | 2   | SCREW: M6 X 1.0 X 16, DIN, PHL, PAN, MS, ST, ZB |
| CC-011 | 1005759-0001    | 1   | ASSEMBLY: TETHER                                |

## Console (Rear Shrouds) and Ground Braid



| Ref #  | Part Number     | Qty | Description                                       |
|--------|-----------------|-----|---------------------------------------------------|
| CS-001 | 0017-00101-1940 | 7   | Hardware: Screw 14MM                              |
| CS-002 | 0017-00101-1650 | 4   | Hardware: Phillips Pan Screw 0.375"               |
| CS-003 | 1006272-0001    | 1   | SHROUD: CONSOLE, FILLER                           |
| CS-004 | 1006459-0001    | 1   | SHROUD: CONSOLE, BACK COVER, 6 SERIES             |
| CS-005 | 0017-00101-1986 | 2   | Hardware: Mounting Screw 16MM                     |
| CS-006 | 1006261-0001    | 1   | CABLE: GROUNDING BRAID                            |
| CS-007 | 1005191-0001    | 12  | SCREW: M8 X 1.25 6G6H X 20, UNS, HXW, CS, ST      |
| CS-008 | 1006628-0001    | 8   | SCREW: M10 X 20MM, BUTTON-HEAD CAP, ZN            |
| CS-009 | 1004827-1111    | 1   | WELDMENT: UPRIGHT, RIGHT, PLAT SPKL CARDIO ROBUST |
| CS-010 | 1003587-1111    | 1   | WELDMENT: UPRIGHT, LEFT, PLAT SPKL CARDIO ROBUST  |

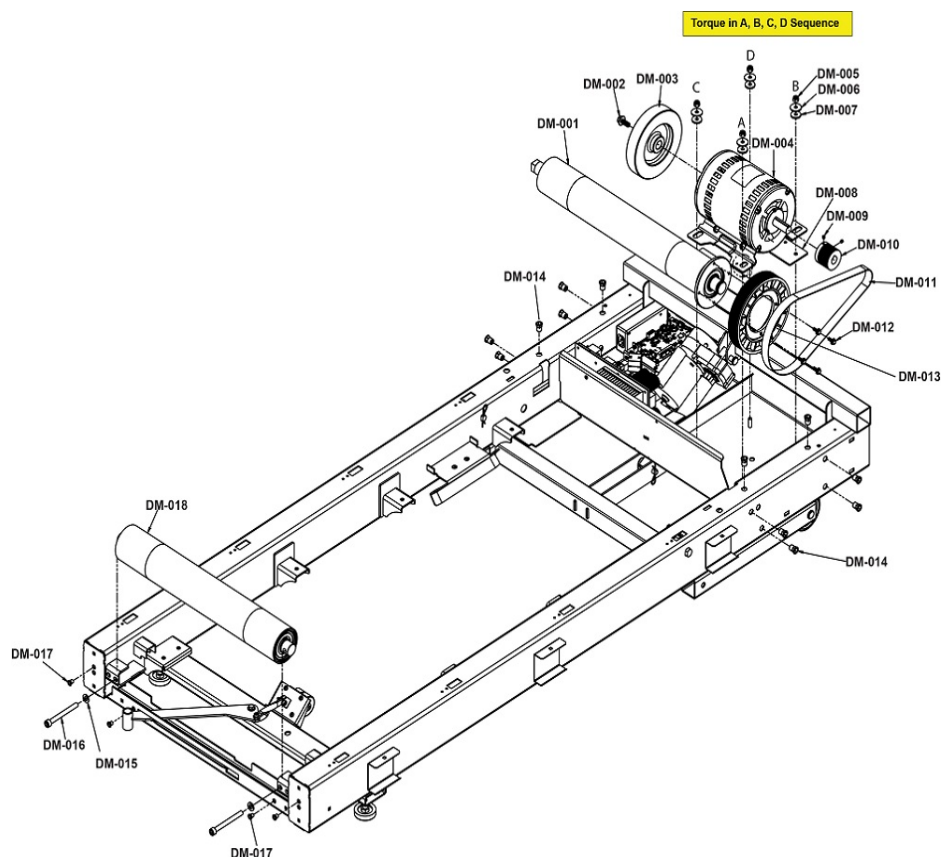
## Deck, Rails, End Caps and Motor Shroud



| Ref #  | Part Number     | Qty | Description                                         |
|--------|-----------------|-----|-----------------------------------------------------|
| DR-001 | 1005391-0001    | 1   | SHROUD ASSY: MOTOR, TOP                             |
| DR-002 | 1005285-0001    | 1   | RAIL, OUTER PLASTIC, TOP STEP, RIGHT                |
| DR-003 | 1005689-0001    | 1   | WELDMENT: TOP STEP, RIGHT, 6 SERIES                 |
| DR-004 | 1005014-0000    | 1   | RAIL, OUTER PLASTIC, TOP STEP, LEFT                 |
| DR-005 | 1006084-0001    | 8   | SCREW: M5 X 14MM PLASTITE 45, PPH, STL ZINC         |
| DR-006 | 1005297-0001    | 1   | WELDMENT: TOP STEP, LEFT, 6 SERIES                  |
| DR-007 | 1006136-0001    | 4   | SCREW: M6 X 1.0 X 70MM, FSHCS                       |
| DR-008 | 1005178-0001    | 1   | BELT: WALKING, 21.5" WIDE                           |
| DR-009 | 1005463-0002    | 1   | DECK: RUNNING, IS4 PLUS                             |
| DR-010 | 1005467-0001    | 1   | ENDCAP: THOROUGHbred, RIGHT                         |
| DR-011 | 0017-00101-2132 | 16  | SCREW: M5 X 0.8 X 16, DIN, TRX, PAN, TT, ST, ZS     |
| DR-012 | 1006198-0001    | 8   | CLIP: TOP STEP CAPTURE                              |
| DR-013 | 0017-00101-2138 | 4   | SCREW: M6 X 1.0 X 16, DIN, PHL, PAN, MS, ST, ZB     |
| DR-014 | 1005141-0001    | 2   | ENDCAP: THOROUGHbred, LEFT                          |
| DR-015 | 0017-00042-1147 | 10  | Hardware: Nylon Grommet                             |
| DR-016 | 0017-00101-1796 | 6   | Hardware: Mounting Screw 19 MM                      |
| DR-017 | 1005472-0001    | 6   | WASHER: M4.4 X 11 X 1, ST, ZN                       |
| DR-018 | 1005210-1111    | 1   | WELDMENT: BOTTOM RAIL, LEFT ROBUST PLATINUM SPARKLE |
| DR-018 | 1005210-9001    | 1   | WELDMENT: BOTTOM RAIL, LEFT PLATINUM SPARKLE        |
| DR-019 | 1005389-0001    | 1   | SHROUD ASSEMBLY: MOTOR, LEFT                        |
| DR-020 | 1005144-0001    | 1   | SHROUD: MOTOR, FRONT                                |

| Ref #  | Part Number     | Qty | Description                                          |
|--------|-----------------|-----|------------------------------------------------------|
| DR-021 | 1005390-0001    | 1   | SHROUD ASSEMBLY: MOTOR, RIGHT                        |
| DR-022 | 1005374-9001    | 1   | WELDMENT: BOTTOM RAIL, RIGHT PLATINUM SPARKLE        |
| DR-022 | 1005374-1111    | 1   | WELDMENT: BOTTOM RAIL, RIGHT PLAT SPKL CARDIO ROBUST |
| DR-023 | 1001124-0001    | 2   | NUT: U-CLIP, M6                                      |
| DR-024 | 1005212-0001    | 4   | SCREW: M6 X 1 X 20, HEX, BUT, CS, ST, ZB             |
| DR-025 | 0017-00104-0072 | 4   | Hardware: Flat Washer 0.562" OD                      |
| DR-026 | 0K40-01026-0002 | 4   | Deck Spring                                          |
| DR-027 | 1006124-0001    | 2   | BLOCK: IS4 3RD ROW                                   |
| DR-028 | 1006360-0001    | 2   | SCREW: M6 X 1 X 40MM, LG, SHCS                       |
| DR-029 | 1006126-0001    | 2   | BLOCK: IS4 REAR MOUNTING                             |
| DR-030 | 1000722-0001    | 2   | SCREW: M6 X 1.0 X 35, FSHCS                          |

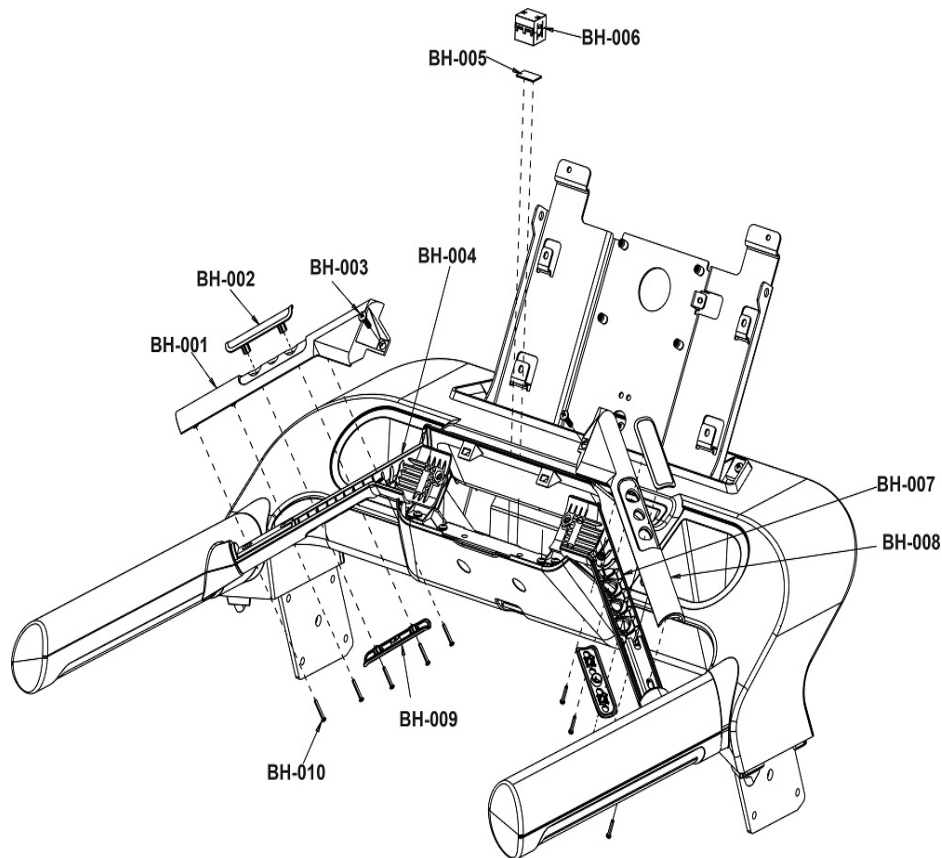
## Drive Motor, Pulley and Rollers



| Ref #  | Part Number     | Qty | Description                                                |
|--------|-----------------|-----|------------------------------------------------------------|
| DM-001 | 1000841-0001    | 1   | ROLLER: FRONT, 3.5" DIA                                    |
| DM-002 | 1005547-0001    | 1   | SCREW: M10 X 1.50 6G6H X 25, UNS, FLG, CS, ST, ZB, W/PATCH |
| DM-003 | 0K65-01221-0000 | 1   | Flywheel with Fan                                          |
| DM-004 | 1002167-0000    | 1   | MOTOR: AC, 4HP, INDUCTION                                  |
| DM-005 | 0017-00103-0333 | 4   | Hardware: Hex Nut                                          |
| DM-006 | 0017-00104-0409 | 4   | Hardware: Washer 1.125" OD                                 |
| DM-007 | 0K58-01255-0000 | 4   | Hardware: Insulating Washers                               |
| DM-008 | 0K58-01256-0001 | 1   | Insulating Pad                                             |
| DM-009 | 1004627-0001    | 2   | SCREW: M6 X 1.0 X 8, CONE POINT, SET SCREW                 |
| DM-010 | 1001483-0001    | 1   | PULLEY: DRIVE                                              |
| DM-011 | 1004417-0001    | 1   | BELT: DRIVE                                                |
| DM-012 | 1005249-0001    | 4   | SCREW: M6 X 1 X 16, DIN, UNS, HXW, SERRATED, CS, ST, ZB    |
| DM-013 | 1002171-0001    | 1   | PULLEY: ROLLER                                             |
| DM-014 | 0017-00009-1191 | 12  | Bullhorn Insert                                            |
| DM-015 | 0017-00104-0470 | 2   | Hardware: Washer 20 MM OD                                  |
| DM-016 | 1009113-0001    | 2   | SCREW: M10 X 1.5 X 80, SHCS                                |
| DM-017 | 0017-00009-1259 | 4   | Insert: M6; Threaded                                       |
| DM-018 | 1001382-0001    | 1   | ROLLER: REAR, 3.5" DIA                                     |

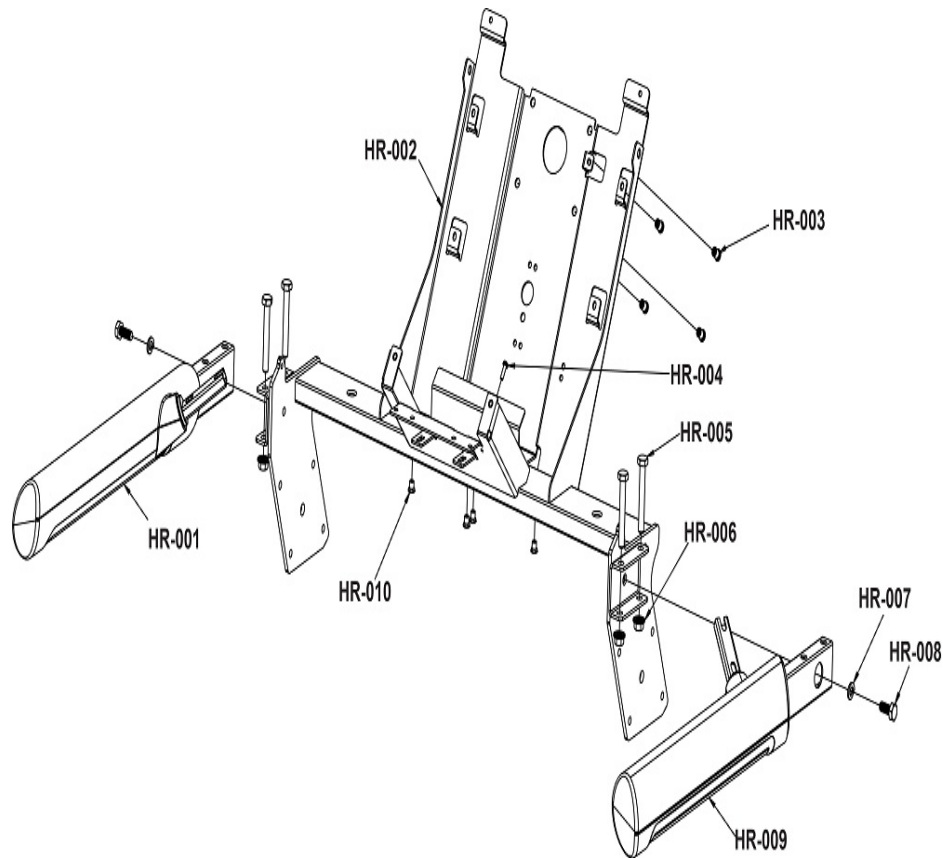


## Handles



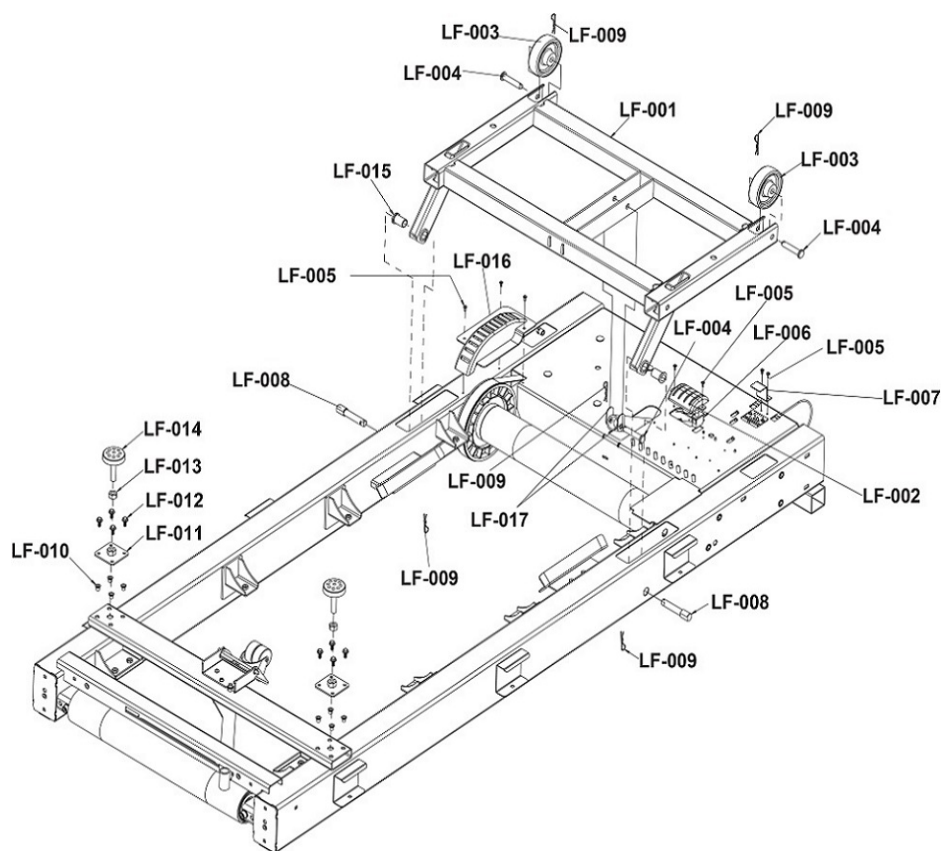
| Ref #  | Part Number     | Qty | Description                                                  |
|--------|-----------------|-----|--------------------------------------------------------------|
| BH-001 | 1006070-0001    | 1   | SHROUD: HANDLE, UPPER LEFT, 6 SERIES                         |
| BH-002 | AK69-00139-2404 | 2   | ELECTRODE: INSERT-MOLDED ASSY, 4 INCH, TOP, CHARCOAL GARY    |
| BH-003 | 1006413-0001    | 2   | SCREW: M6 X 22MM, PPH, STL, ZC                               |
| BH-004 | 1006071-0001    | 1   | SHROUD: HANDLE, LOWER LEFT                                   |
| BH-005 | 0017-00081-0346 | 1   | TAPE: ADHESIVE, DOUBLE-SIDED                                 |
| BH-006 | 121E-00001-0010 | 1   | Electrical:Ferrite-Bead: Supression B                        |
| BH-007 | 1006074-0001    | 1   | SHROUD: HANDLE, LOWER RIGHT                                  |
| BH-008 | 1006073-0001    | 1   | SHROUD: HANDLE, UPPER RIGHT, 6 SERIES                        |
| BH-009 | AK69-00140-2404 | 2   | ELECTRODE: INSERT-MOLDED ASSY, 4 INCH, BOTTOM, CHARCOAL GRAY |
| BH-010 | 0017-00101-2054 | 10  | Hardware: Screw 1"                                           |

## Handrails and Bridge Weldments



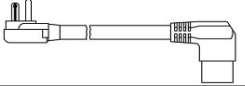
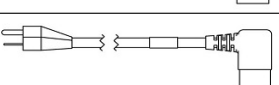
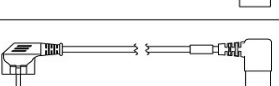
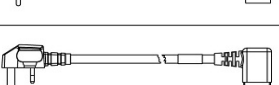
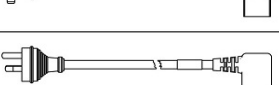
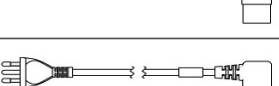
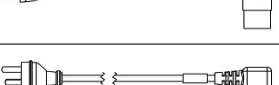
| Ref #  | Part Number     | Qty | Description                                      |
|--------|-----------------|-----|--------------------------------------------------|
| HR-001 | 1005545-0001    | 1   | HANDRAIL: LEFT, 6 SERIES                         |
| HR-002 | 1004822-0000    | 1   | WELDMENT: BRIDGE, THOROUGHbred                   |
| HR-003 | 1008560-0001    | 4   | INSERT: M6, RIVET NUT, CIRCULAR, ST              |
| HR-004 | 0017-00101-1986 | 1   | Hardware: Mounting Screw 16MM                    |
| HR-005 | 1006305-0001    | 4   | SCREW: M10 X 1.5 X 75MM, HXS, HEX, ST, ZC, PATCH |
| HR-006 | 1006568-0001    | 4   | NUT: M10 ZINC-PLTD CLASS 8 STL SERRATED-FLANGE   |
| HR-007 | 1006589-0001    | 2   | WASHER: M10 ZINC-PLATED STEEL SPLIT LOCK         |
| HR-008 | 0017-00101-1965 | 2   | M10 X1.5-6G6GX 25 DIN UNC HEX CAP ST ZN          |
| HR-009 | 1005546-0001    | 1   | HANDRAIL: RIGHT, 6 SERIES                        |
| HR-010 | 0017-00009-1259 | 4   | Insert: M6; Threaded                             |

## Lift Frame, Leg Levelers and Wheels



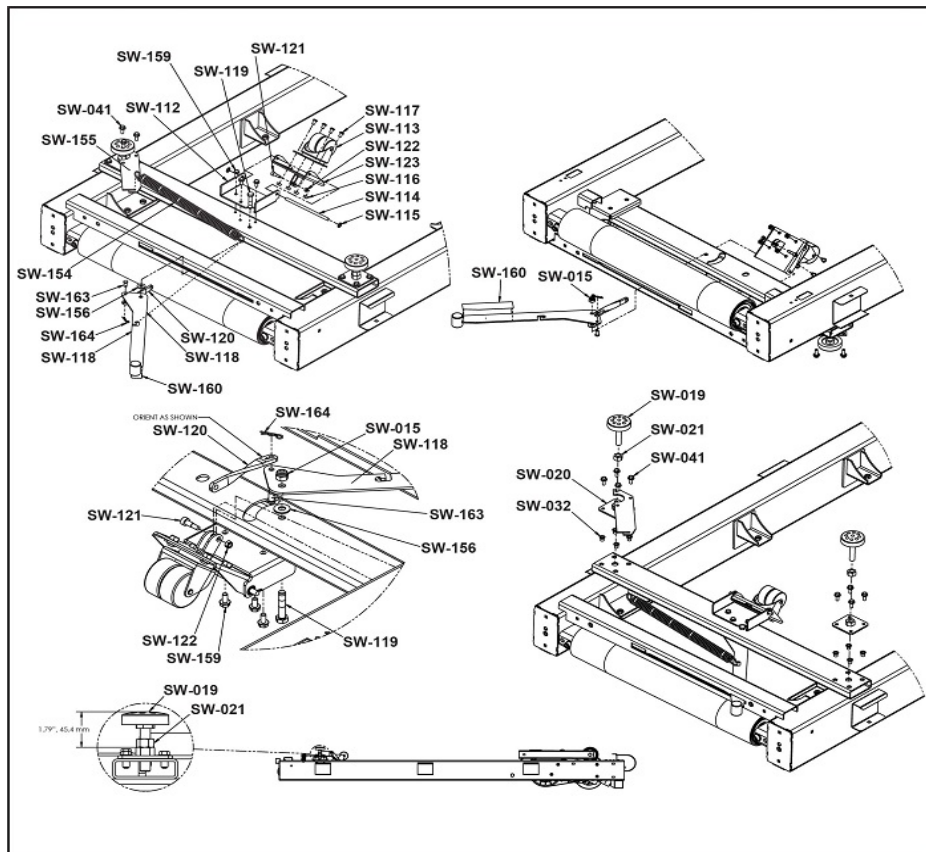
| Ref #  | Part Number     | Qty | Description                                             |
|--------|-----------------|-----|---------------------------------------------------------|
| LF-001 | 1000846-0000    | 1   | FRAME: LIFT UNPAINTED                                   |
| LF-002 | 1003252-0001    | 1   | COVER: ACTUATOR, BOTTOM                                 |
| LF-003 | 1001387-0001    | 2   | WHEEL: LIFT FRAME                                       |
| LF-004 | 1002162-0001    | 3   | PIN: M12, CLEVIS                                        |
| LF-005 | 0017-00101-1968 | 7   | Hardware: Ground Screws 10MM                            |
| LF-006 | 0017-00032-0195 | 1   | Home Switch                                             |
| LF-007 | 1004354-0001    | 1   | BRACKET: CABLE SUPPORT                                  |
| LF-008 | 1000840-0000    | 2   | SHAFT: LIFT FRAME, PIVOT                                |
| LF-009 | 1004469-0001    | 5   | PIN: COTTER                                             |
| LF-010 | 0017-00009-1259 | 8   | Insert: M6; Threaded                                    |
| LF-011 | 1002793-0001    | 2   | PLATE: LEVELER MTG.                                     |
| LF-012 | 1005249-0001    | 8   | SCREW: M6 X 1 X 16, DIN, UNS, HXW, SERRATED, CS, ST, ZB |
| LF-013 | 1003534-0001    | 2   | NUT: M12 X 1.75, HEX                                    |
| LF-014 | 1001956-0001    | 2   | LEVELER: BASE FRAME                                     |
| LF-015 | 1001396-0001    | 2   | BEARING: FLG SLV                                        |
| LF-016 | 1002721-0001    | 1   | COVER: PULLEY, ROLLER                                   |
| LF-017 | 1001392-0001    | 2   | WASHER: EZ GRIP                                         |

## Power Cords

|        |                                                                                    |                                                                                    |              |
|--------|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------|--------------|
| LC-001 |   |   | 96", 244 cm  |
| LC-002 |   |   | 144", 366 cm |
| LC-003 |   |   | 96", 244 cm  |
| LC-004 |   |   | 102", 260 cm |
| LC-005 |   |   | 144", 366 cm |
| LC-006 |   |   | 144", 366 cm |
| LC-007 |   |   | 144", 366 cm |
| LC-008 |   |   | 144", 366 cm |
| LC-009 |  |  | 144", 366 cm |

| Ref #  | Part Number     | Qty | Description                                        |
|--------|-----------------|-----|----------------------------------------------------|
| LC-001 | 0017-00003-0978 | 1   | Line-Cord: R/A; NEMA 5-20 96" S/C-C                |
| LC-002 | 0017-00003-0980 | 1   | Line Cord: US Low Voltage 144"                     |
| LC-003 | 0017-00003-0974 | 1   | Line Cord: 120V: 8'                                |
| LC-004 | 0017-00003-0781 | 1   | Line Cord: US High Voltage                         |
| LC-005 | 0017-00003-0696 | 1   | Line Cord: International High Voltage (Cont.) 103" |
| LC-006 | 0017-00003-0890 | 1   | Line Cord: UK                                      |
| LC-007 | 0017-00003-0996 | 1   | Line Cord: Australia 230/50                        |
| LC-008 | 0017-00003-1054 | 1   | Line Cord: Brazil IEC-C19                          |
| LC-009 | 0017-00003-1068 | 1   | LINE-CORD: ARGENTINA, IRAM 2073, IEC-C19           |

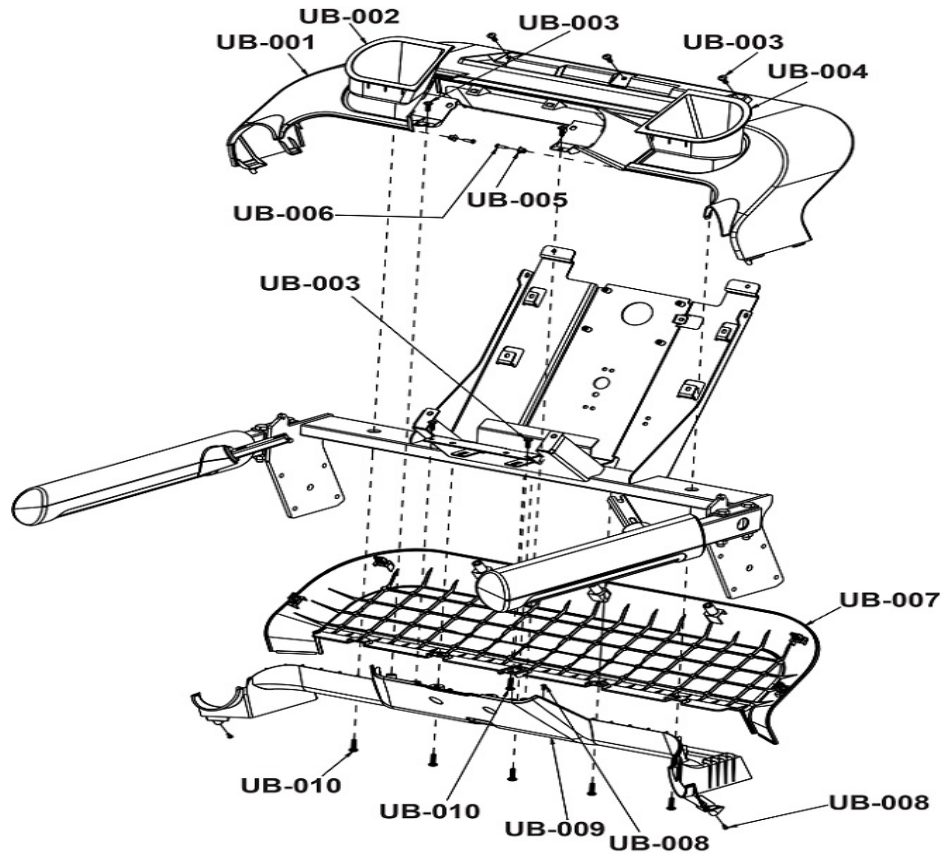
## Service Wheel



| Ref #  | Part Number     | Qty | Description                                             |
|--------|-----------------|-----|---------------------------------------------------------|
| SW-015 | 0017-00103-0333 | 5   | Hardware: Hex Nut                                       |
| SW-019 | 1001956-0001    | 2   | LEVELER: BASE FRAME                                     |
| SW-020 | 1002793-0001    | 2   | PLATE: LEVELER MTG.                                     |
| SW-021 | 1003534-0001    | 2   | NUT: M12 X 1.75, HEX                                    |
| SW-032 | 0017-00009-1259 | 16  | Insert: M6; Threaded                                    |
| SW-041 | 1005249-0001    | 12  | SCREW: M6 X 1 X 16, DIN, UNS, HXW, SERRATED, CS, ST, ZB |
| SW-112 | 1003600-0001    | 1   | BRACKET: BOTTOM PIVOT, SERVICE WHEEL                    |
| SW-113 | CW-25006        | 1   | CASTOR,SWIVEL,SERVICE WHEEL                             |
| SW-114 | 1003609-0001    | 1   | PIN: PIVOT, SERVICE WHEEL                               |
| SW-115 | 1003597-0001    | 2   | RETAINING RING: 1/4 SELF LOCKING EXT                    |
| SW-116 | 0017-00103-0360 | 4   | NUT:NUT M6 X 1.0 HEX D ST ZS                            |
| SW-117 | 1006331-0001    | 4   | SCREW: M6-1.0 X 10 HXS BUT CS ST BZ (W/LOCKTITE)        |
| SW-118 | 1003598-0000    | 1   | WELDMENT: LEVER, SERVICE WHEEL                          |
| SW-119 | 0017-00101-1925 | 1   | Hardware: Mounting Bolt 40MM                            |
| SW-120 | 1003613-0001    | 1   | LINK: TWIST,SERVICE WHEEL                               |
| SW-121 | 1006044-0001    | 1   | SCREW: M5 X 0.8, 6MM DIA SHOULDER                       |
| SW-122 | 1006046-0001    | 1   | NUT: M5 NYLOCK                                          |
| SW-123 | 1006042-0001    | 1   | WELDMENT: WHEEL MOUNT                                   |
| SW-154 | 1009037-0001    | 1   | SPRING: EXTENSION, 7.75 X 0.875 OD                      |
| SW-155 | 1008944-0001    | 1   | BRACKET: SPRING                                         |
| SW-156 | 0017-00104-0510 | 1   | Hardware: Washer 19 MM OD                               |

| Ref #  | Part Number  | Qty | Description                  |
|--------|--------------|-----|------------------------------|
| SW-159 | 1009565-0001 | 3   | BOLT: M6 X 1.0 X 12, TAPTITE |
| SW-160 | 1009126-0001 | 1   | DECAL: PROTECTIVE, LEVER     |
| SW-163 | 1010578-0001 | 1   | PIN: 1/4, CLEVIS             |
| SW-164 | 1010579-0001 | 1   | PIN: COTTER                  |

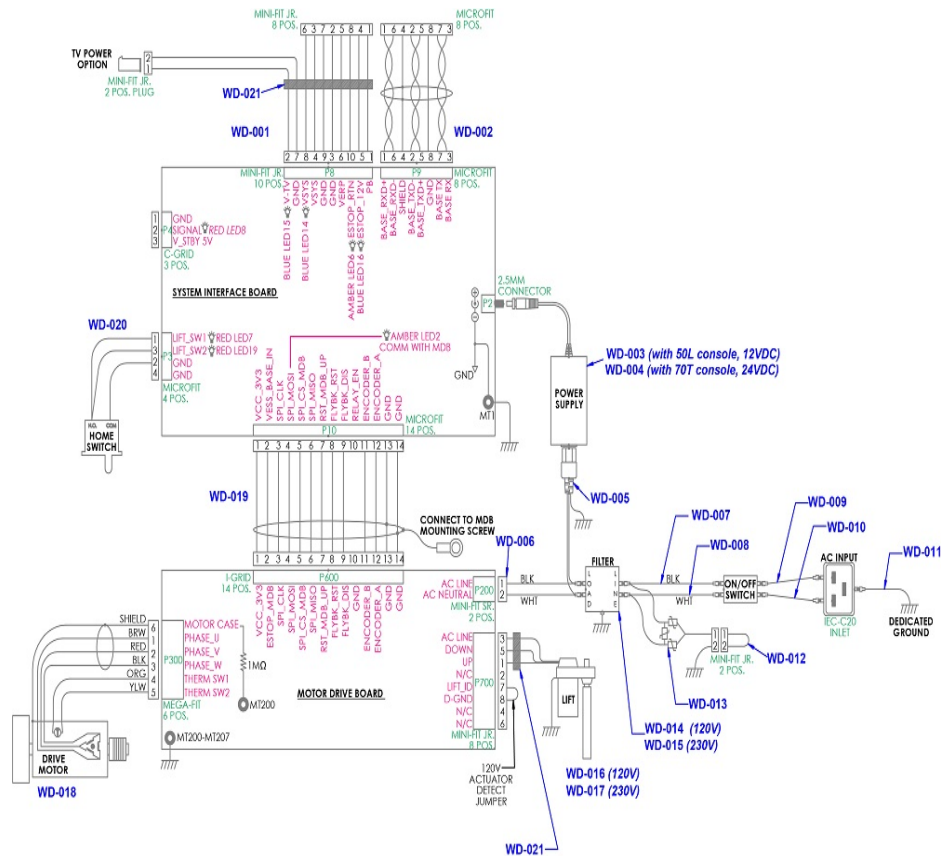
## Upper and Lower Birdge



| Ref #  | Part Number     | Qty | Description                                     |
|--------|-----------------|-----|-------------------------------------------------|
| UB-001 | 1006240-0001    | 1   | SHROUD: UPPER BRIDGE                            |
| UB-002 | 1006243-0001    | 1   | SHROUD ASSY: CUP HOLDER, LEFT                   |
| UB-003 | 0017-00101-2138 | 7   | SCREW: M6 X 1.0 X 16, DIN, PHL, PAN, MS, ST, ZB |
| UB-004 | 1006244-0001    | 1   | SHROUD ASSY: CUP HOLDER, RIGHT                  |
| UB-005 | 0017-00042-1147 | 1   | Hardware: Nylon Grommet                         |
| UB-006 | 0017-00101-1796 | 2   | Hardware: Mounting Screw 19 MM                  |
| UB-007 | 1006241-0001    | 1   | SHROUD ASSY: LOWER BRIDGE, REAR                 |
| UB-008 | 0017-00101-1275 | 3   | Hardware: Phillips Screw 0.375"                 |
| UB-009 | 1006242-0001    | 1   | SHROUD ASSY: LOWER BRIDGE, FRONT                |
| UB-010 | 1006413-0001    | 6   | SCREW: M6 X 22MM, PPH, STL, ZC                  |



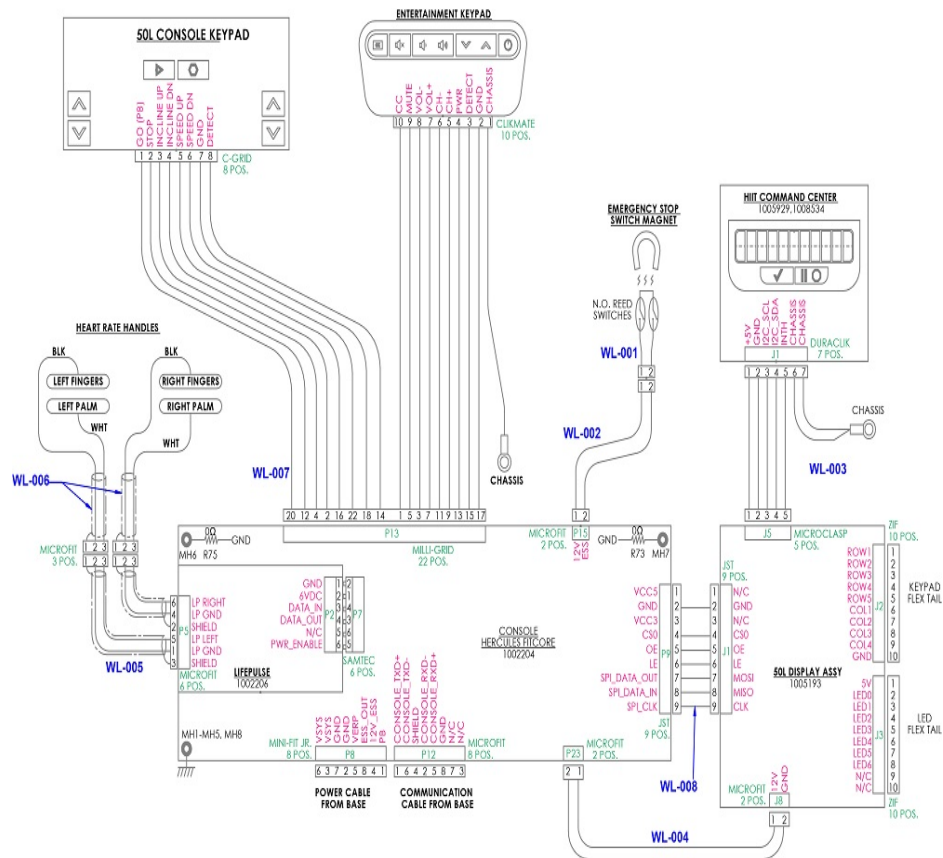
# Wiring Diagram Base



| Ref #  | Part Number     | Qty | Description                                       |
|--------|-----------------|-----|---------------------------------------------------|
| WD-001 | 1002258-0004    | 1   | CABLE: CONSOLE TO BASE, POWER, 2040MM             |
| WD-002 | 1002239-0004    | 1   | CABLE: CONSOLE TO BASE, SIGNAL, 2040MM            |
| WD-003 | 1001517-0002    | 1   | POWER SUPPLY: 12 VDC, 5A                          |
| WD-004 | 1004808-0001    | 1   | POWER SUPPLY: 100-240VAC TO 24VDC, 5A, 2.5MM PLUG |
| WD-005 | 1004563-0001    | 1   | CABLE: LINE FILTER TO POWER SUPPLY                |
| WD-006 | 1004045-0001    | 1   | CABLE: POWER INPUT                                |
| WD-007 | 1004044-0002    | 1   | CABLE: SWITCH TO FILTER, BLACK                    |
| WD-008 | 1004044-0001    | 1   | CABLE: SWITCH TO FILTER, WHITE                    |
| WD-009 | 1004046-0002    | 1   | CABLE: POWER INPUT, BLACK                         |
| WD-010 | 1004046-0001    | 1   | CABLE: POWER INPUT, WHITE                         |
| WD-011 | 1004201-0001    | 1   | CABLE: GROUND                                     |
| WD-012 | AK58-00263-0000 | 1   | Hi-Pot Jumper Cable                               |
| WD-013 | AK58-00224-0001 | 1   | Cable: MOV; Fliter                                |
| WD-014 | 0017-00003-1015 | 1   | 20 amp Line Filter (DOM)                          |
| WD-015 | 0017-00003-0898 | 1   | 10 amp Line Filter (INT)                          |
| WD-016 | 1001013-0001    | 1   | ACTUATOR: LINEAR, 115V                            |
| WD-017 | 1001013-0002    | 1   | ACTUATOR: LINEAR, 230V                            |
| WD-018 | 1002167-0000    | 1   | MOTOR: AC, 4HP, INDUCTION                         |
| WD-019 | 1004243-0001    | 1   | CABLE: SIB-MDB                                    |
| WD-020 | AK65-00074-0000 | 1   | Cable: Home Switch                                |
| WD-021 | 121E-00001-0010 | 1   | Electrical:Ferrite-Bead: Supression B             |



# Wiring Diagram Base 50L Console



| Ref #  | Part Number     | Qty | Description                            |
|--------|-----------------|-----|----------------------------------------|
| WL-001 | AK58-00036-0000 | 1   | Cable-Assembly: Emergency-Stop Switch  |
| WL-002 | 1004230-0001    | 1   | CABLE: E-STOP                          |
| WL-003 | 1006341-0001    | 1   | CABLE ASSY: T3 I/O TO HIIT CENTER      |
| WL-004 | 1006111-0001    | 1   | CABLE: 12V POWER PCI                   |
| WL-005 | 1003838-0001    | 1   | CABLE: LIFEPUULSE TO ELECTRODES, TREAD |
| WL-006 | 1003871-0001    | 1   | CABLE: LIFEPUULSE ELECTRODES           |
| WL-007 | 1006657-0001    | 1   | CABLE: T1 KEYPAD PCI                   |
| WL-008 | 1004906-0001    | 1   | CABLE: DUPLO DISPLAY PCI               |

