

Club Series - Glute Machine

CSGM

Parts Manual

1/5/2019 13:08:05 PM

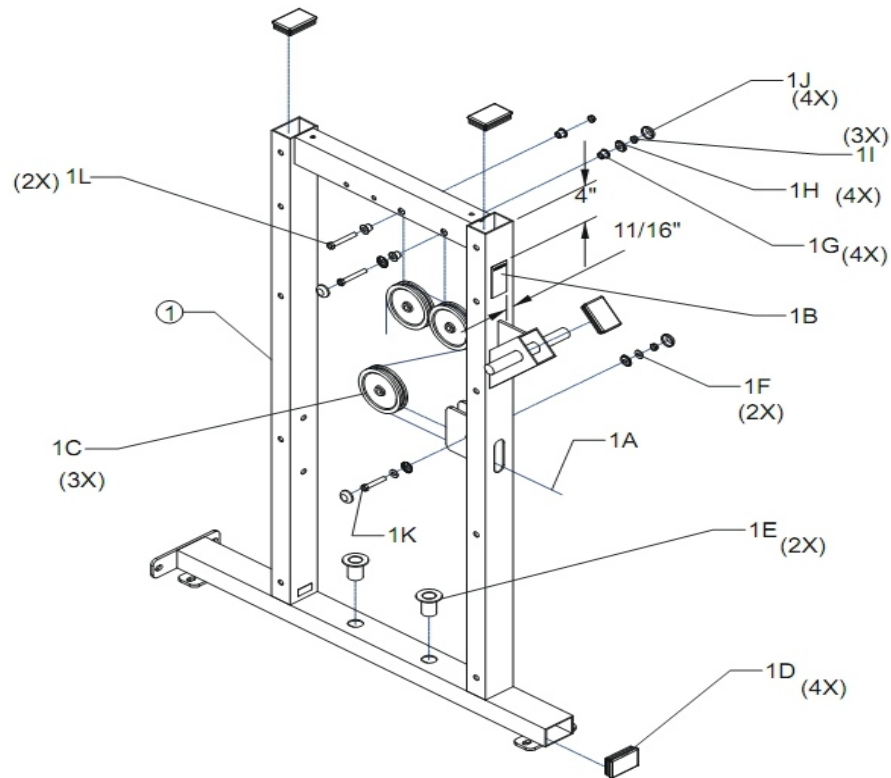


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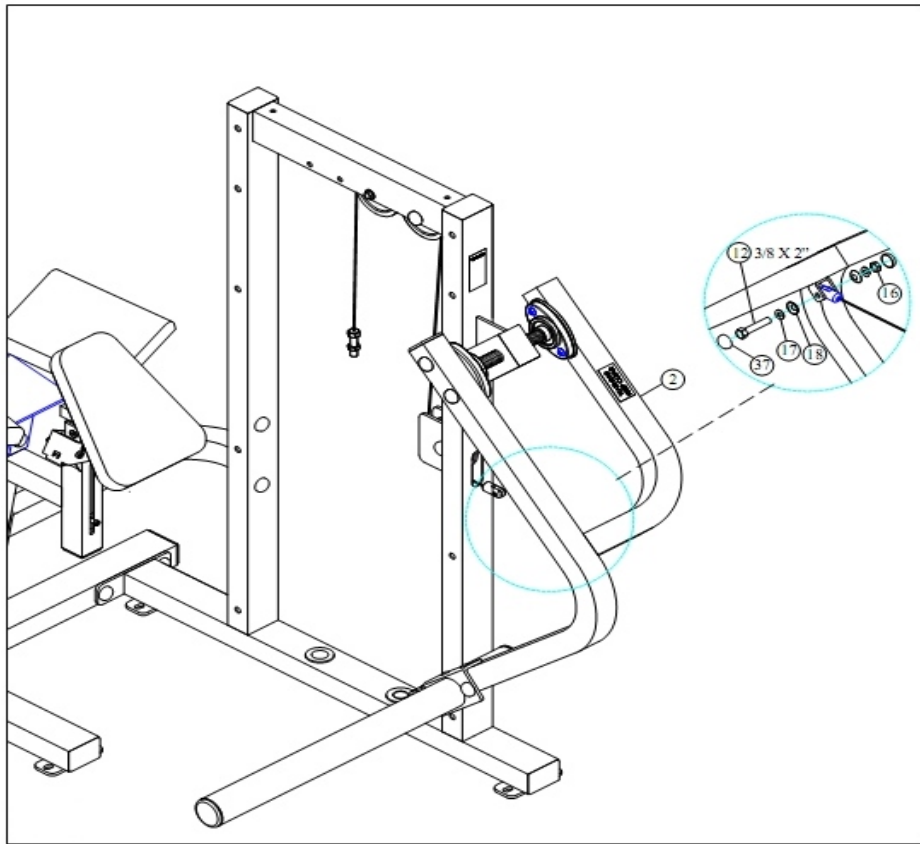
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Component Assembly 1



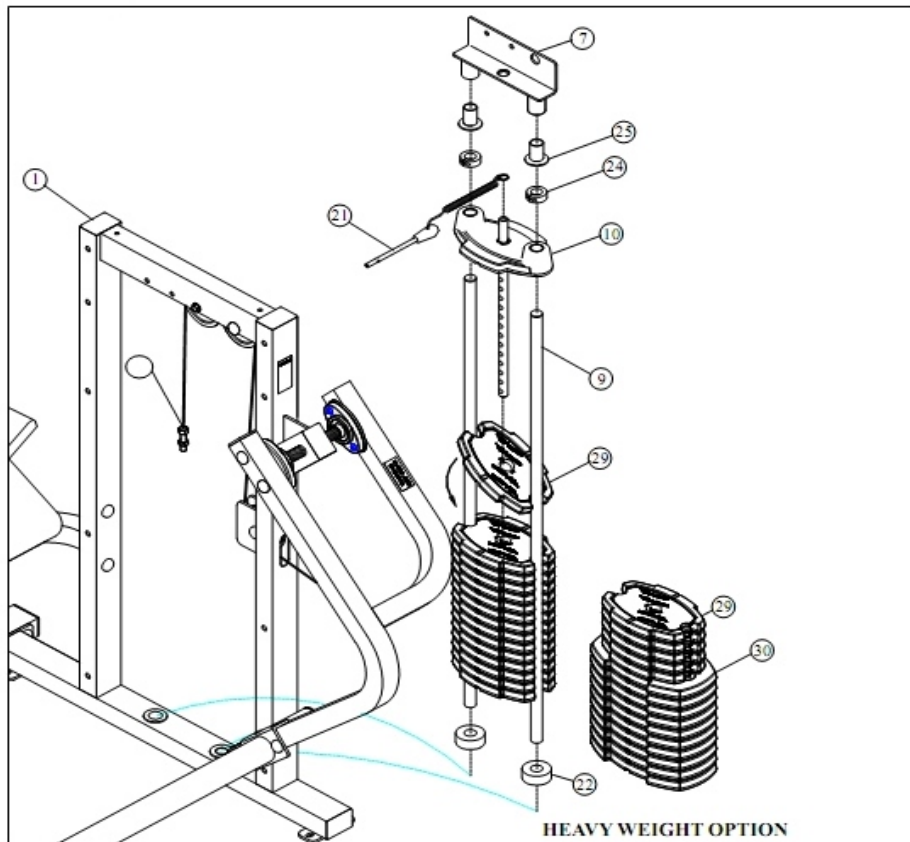
Ref #	Part Number	Qty	Description
1J	6866601	4	Cap, RH-20 Black
1K	3102933	1	3/8-16X2 UNS HEX FHB G2 ZN
1D	LEA6692601	3	Cap; End 3 X 2 10-14GA
1I	3102807	3	Hardware: Nut 3/8" ID
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
1L	3102903	2	3/8-16 X 2-1/2 UNS HEX FHB G2 ZN
1	7108699	1	TOWER
1B	6793001	1	Label, Product Warning 2"
1H	6866701	4	Washer, Right 3/8 ID
1F	3102514	2	Hardware: Flat Washer 3/8" ID
1E	6714901	2	Bushing Guide Rod
1C	3222801	3	Pulley, 4-1/2 OD X 1/4 ID X 1
1G	LEA6480301	4	Spacer; FLNG 3/8LD X5/8OD X9/16

Component Assembly 10



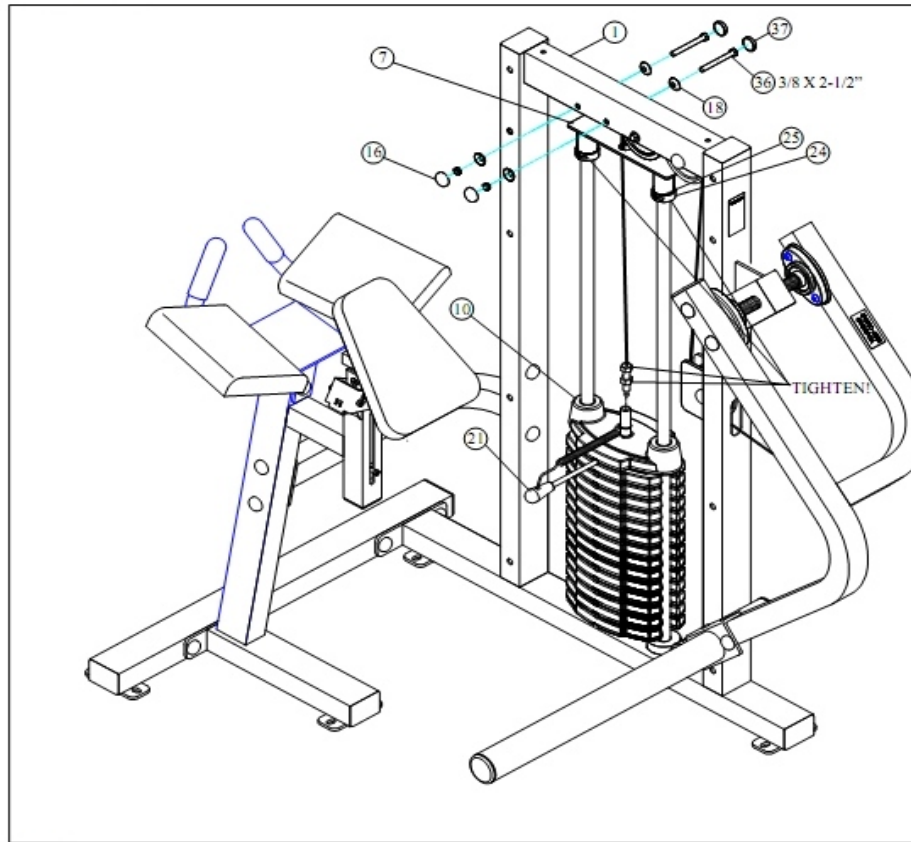
Ref #	Part Number	Qty	Description
2	7106999	1	ASSY PIVOT ARM
12	3102933	1	3/8-16X2 UNS HEX FHB G2 ZN
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
37	ACU06-0357PLAT	42	Cap - Right Plate
37	6866602	42	Cap, RH-20 White

Component Assembly 11



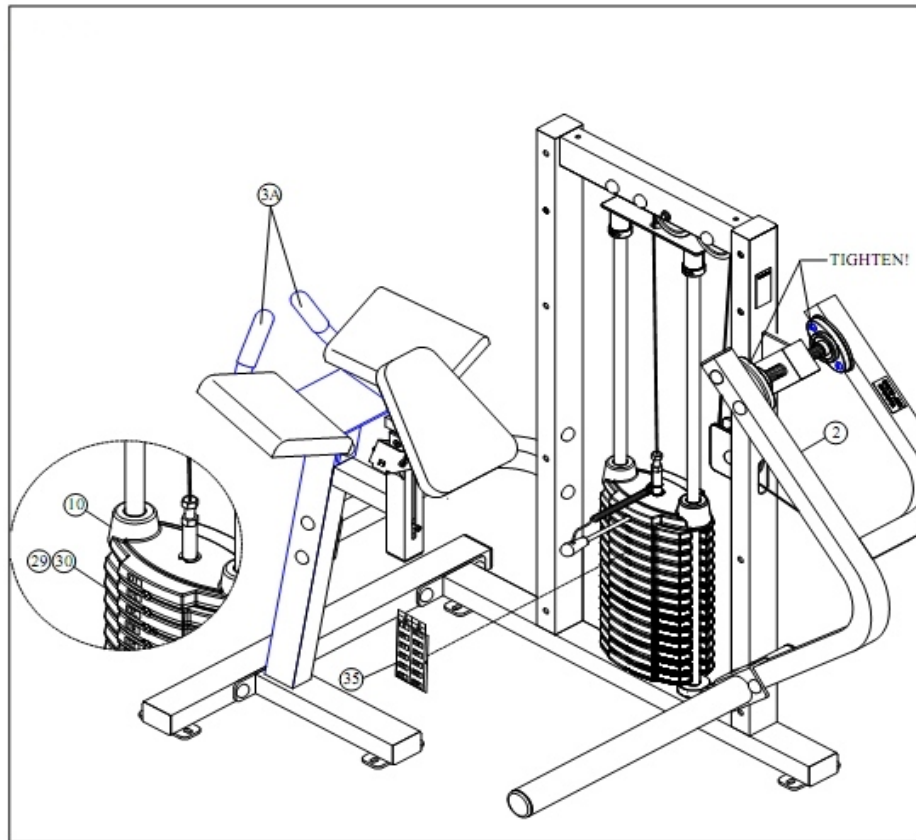
Ref #	Part Number	Qty	Description
1	7108699	1	TOWER
7	6883999	1	*GUIDE ROD SUPPORT
9	6926901	2	Plated Assembly, Guide Rod 48" Lg
10	6925502	1	Painted Assembly, Head Plate 20" Black
21	LEA7622001	1	Assembly; Selector Pin
22	3108001	2	Cushion Weight Stack
24	3222001	2	Collar, Shaft 1 ID Black Plastic
25	6714901	2	Bushing Guide Rod
29	CSWGT-4000-101	15	Standard Weight Plate Option
30	6888402	10	ORDER CSWGT-4100-101 FROM FINISHED GOODS

Component Assembly 12



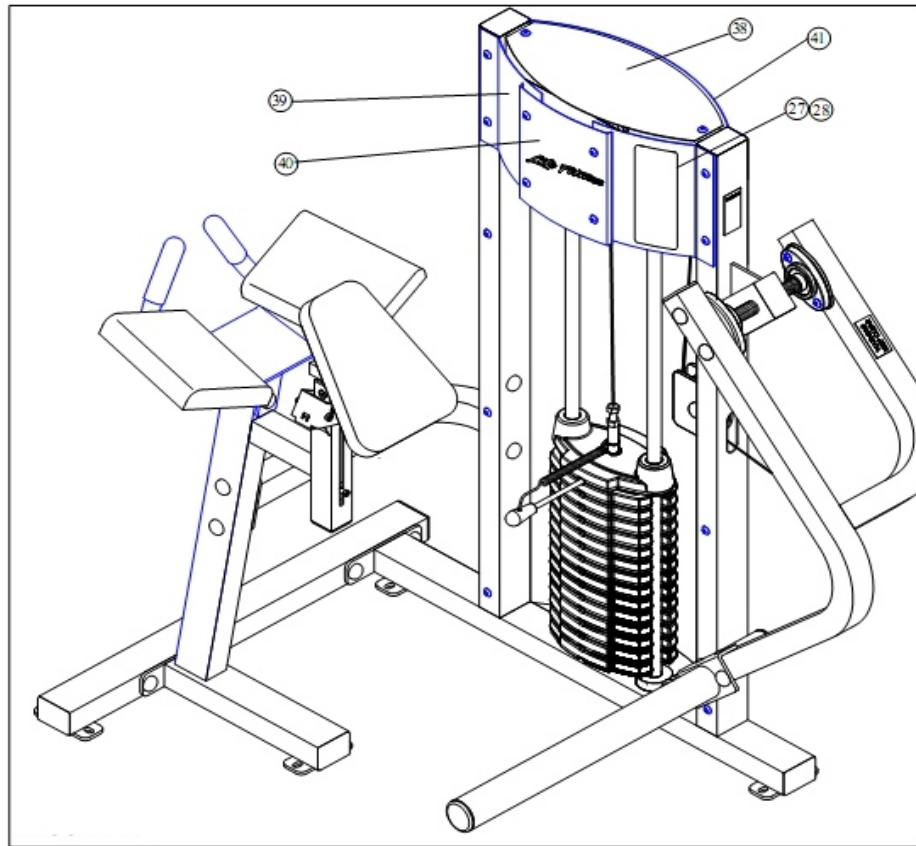
Ref #	Part Number	Qty	Description
1	7108699	1	TOWER
7	6883999	1	*GUIDE ROD SUPPORT
10	6925502	1	Painted Assembly, Head Plate 20" Black
16	3102807	23	Hardware: Nut 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
21	LEA7622001	1	Assembly; Selector Pin
24	3222001	2	Collar, Shaft 1 ID Black Plastic
25	6714901	2	Bushing Guide Rod
36	3102903	2	3/8-16 X 2-1/2 UNS HEX FHB G2 ZN
37	ACU06-0357PLAT	42	Cap - Right Plate
37	6866602	42	Cap, RH-20 White

Component Assembly 13



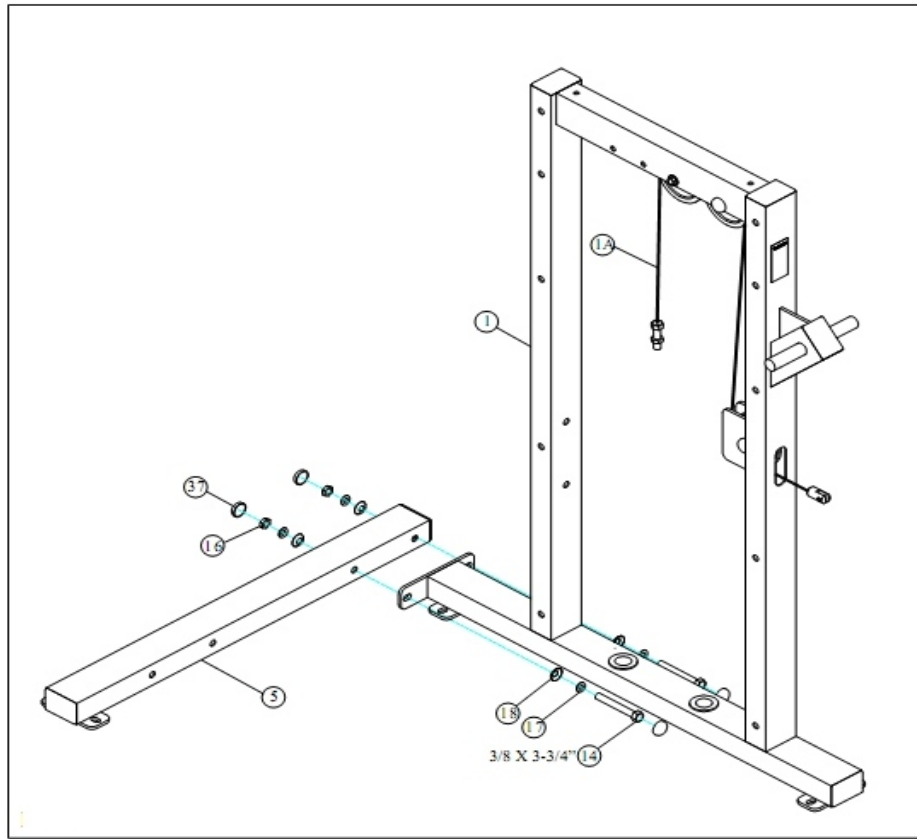
Ref #	Part Number	Qty	Description
2	7106999	1	ASSY PIVOT ARM
3A	3103109	2	Grip, 1-1/4 X 5 Closed End
10	6925502	1	Painted Assembly, Head Plate 20" Black
29	CSWGT-4000-101	15	Standard Weight Plate Option
30	6888402	10	ORDER CSWGT-4100-101 FROM FINISHED GOODS
35	6971601	1	Label, Stack Standard 15

Component Assembly 14



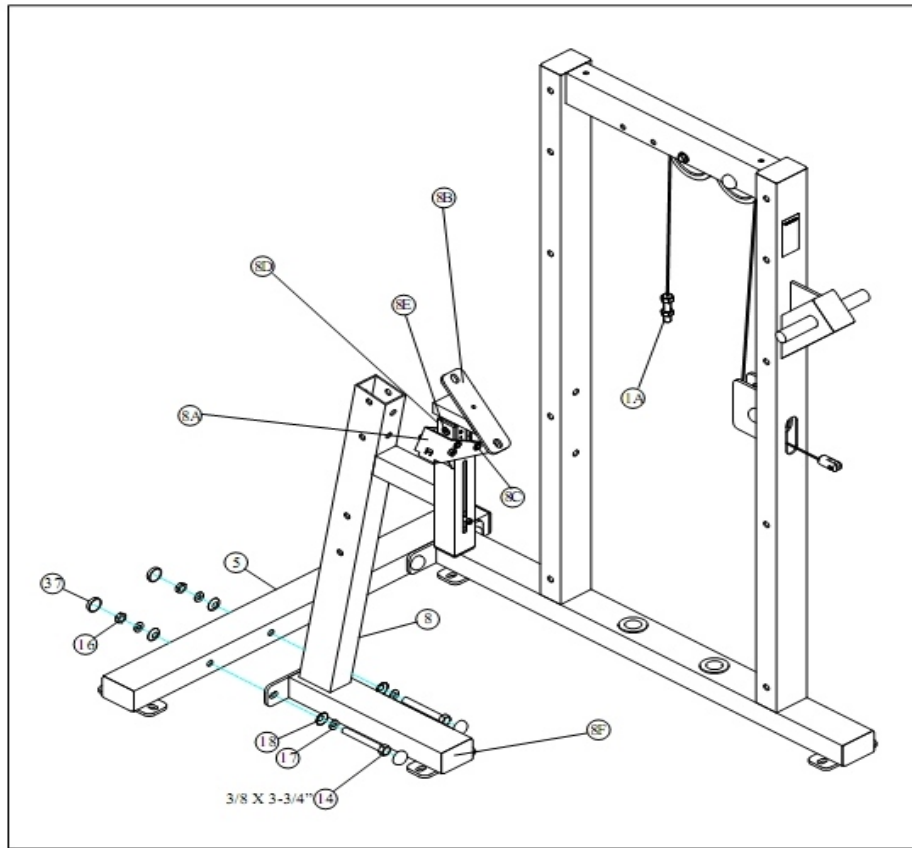
Ref #	Part Number	Qty	Description
27	7110201	1	NLA: LABEL, PLACARD CSGM
28	7110301	1	NLA: LABEL, PLACARD LNG ADNDM CSGM
38	6861902	1	NLA: SHROUD, TOP 18-1/2 BLK
39	6862102	2	NLA: SHROUD, SIDE 10" BLK
40	6862007	1	SHROUD, FRONT 10" PLATINUM
41	6921902	1	NLA: PTD ASSY, REAR SHRD 52(PRTL)BLK

Component Assembly 2



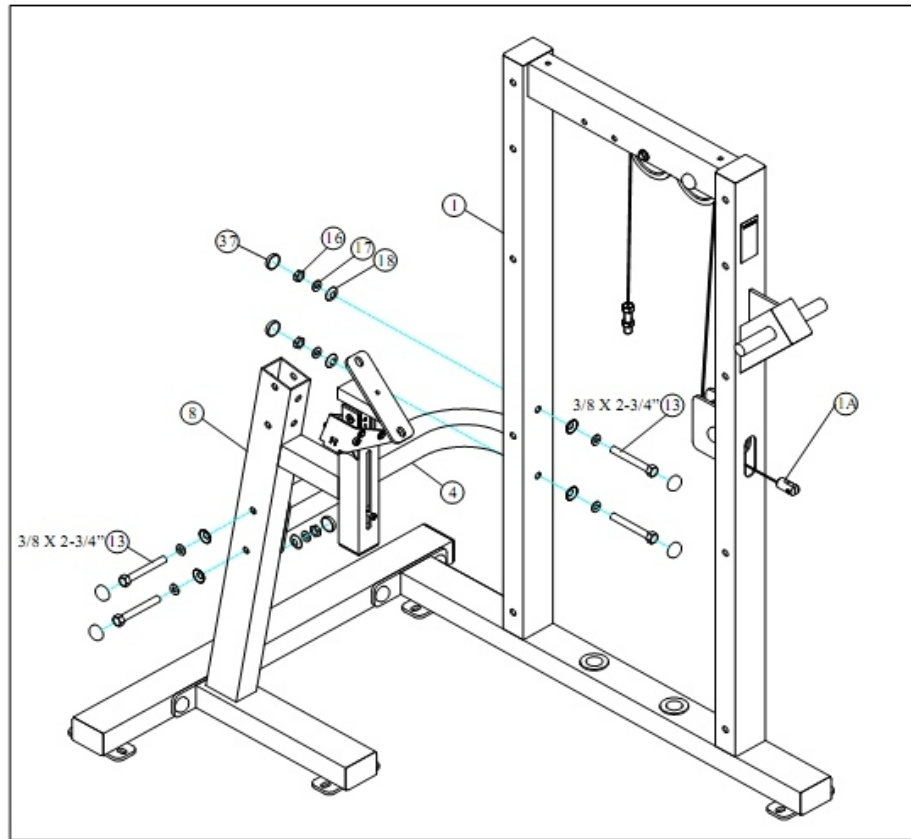
Ref #	Part Number	Qty	Description
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
1	7108699	1	TOWER
5	7107299	1	ASSY BOTTOM CROSS SUPPORT
14	3102905	6	3/8-16 X 3-3/4 UNS HEX FHB G2 ZN
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
37	6866602	42	Cap, RH-20 White
37	ACU06-0357PLAT	42	Cap - Right Plate

Component Assembly 3



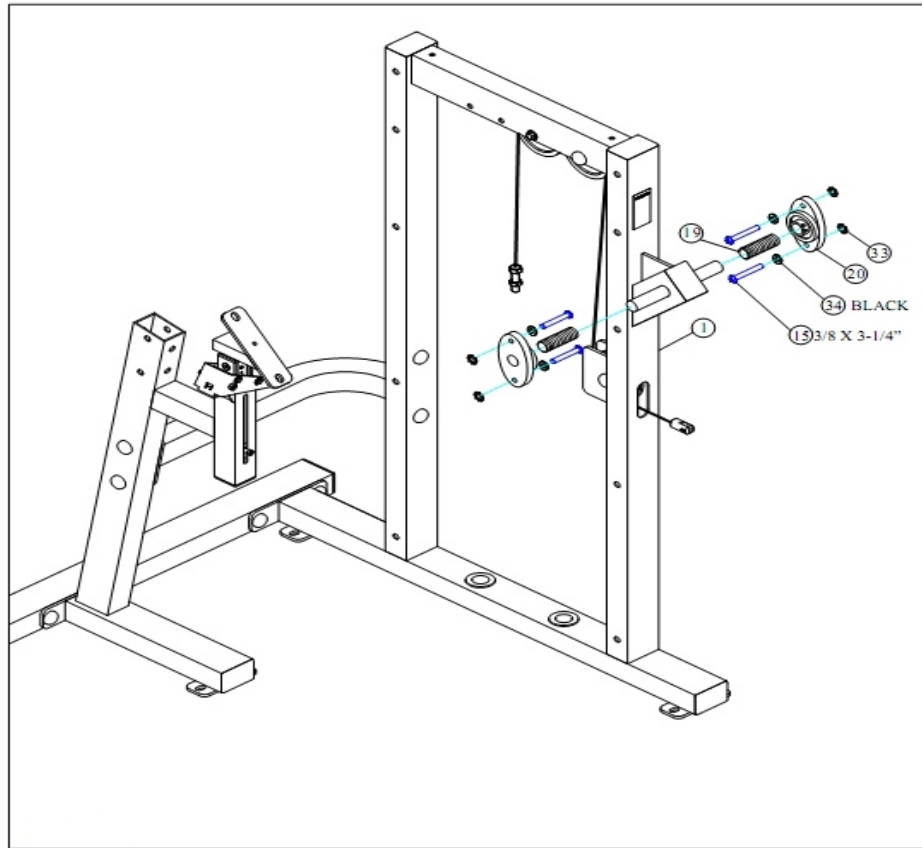
Ref #	Part Number	Qty	Description
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
5	7107299	1	ASSY BOTTOM CROSS SUPPORT
8B	7108202	1	Painted Assembly, Chest Pad Adjust Royal Blue
8F	LEA6692601	1	Cap; End 3 X 2 10-14GA
8A	6912202	1	Weldment, Hinge Black
8D	6897001	1	Plate, Adjustment 15 Positions
8C	6897101	1	Plate, Adjustment 10.594
8	7109399	1	SEAT FRAME
8E	3234301	4	5/16-18 X 1/2 HXS FL SC ST BZ
14	3102905	6	3/8-16 X 3-3/4 UNS HEX FHB G2 ZN
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
37	6866602	42	Cap, RH-20 White
37	ACU06-0357PLAT	42	Cap - Right Plate

Component Assembly 4



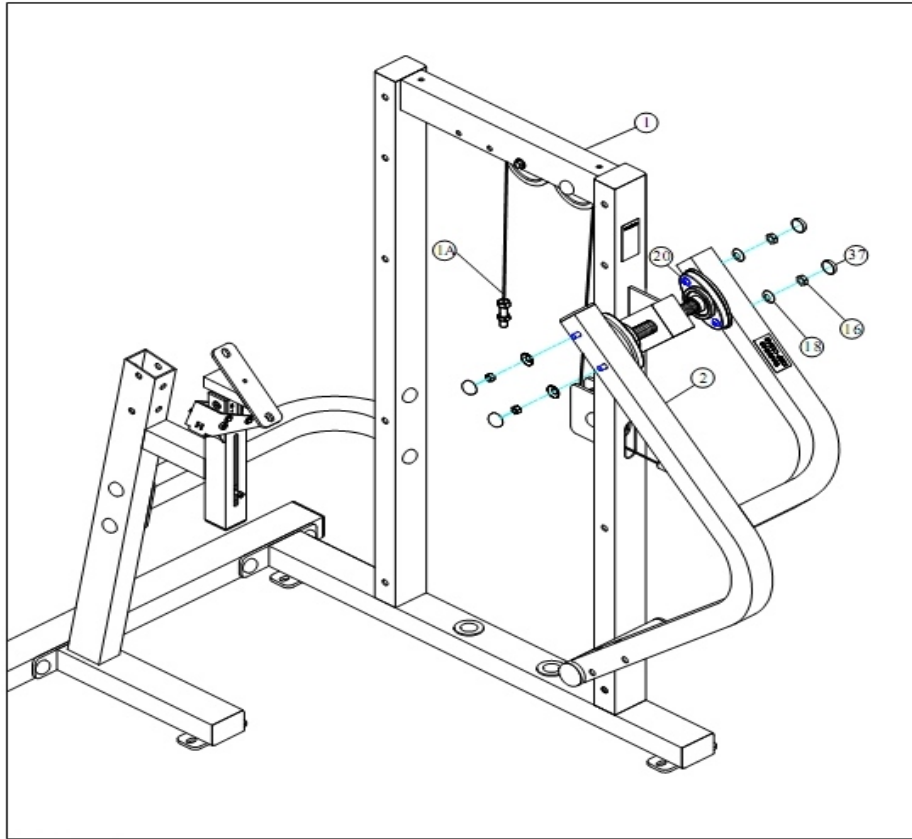
Ref #	Part Number	Qty	Description
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
1	7108699	1	TOWER
4	7107499	1	WLDMT, TOP CROSS SUPPORT
8	7109399	1	SEAT FRAME
13	3102922	10	3/8-16X2-3/4 UNS HEX FHB G2 ZN
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
37	ACU06-0357PLAT	42	Cap - Right Plate
37	6866602	42	Cap, RH-20 White

Component Assembly 5



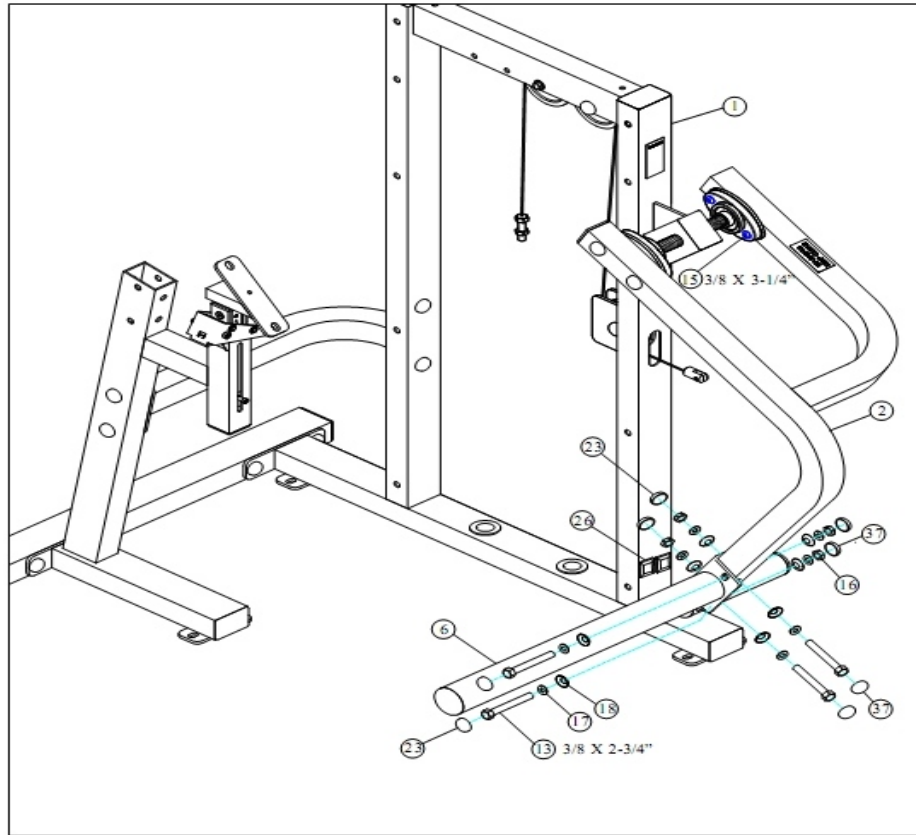
Ref #	Part Number	Qty	Description
1	7108699	1	TOWER
15	3202407	4	3/8-16 X3-1/4 HXS BUT CS G8 BO
19	6912801	2	Sleeve, Accordion 1.0 ID X2.00
20	3203501	2	Assembly, Pillow Block 5.125 X2.75
33	3230701	4	Washer .391-.683-036 EX-D ST BZ
34	3228501	4	Washer, Flat 3/8 ID SAE BZ

Component Assembly 6



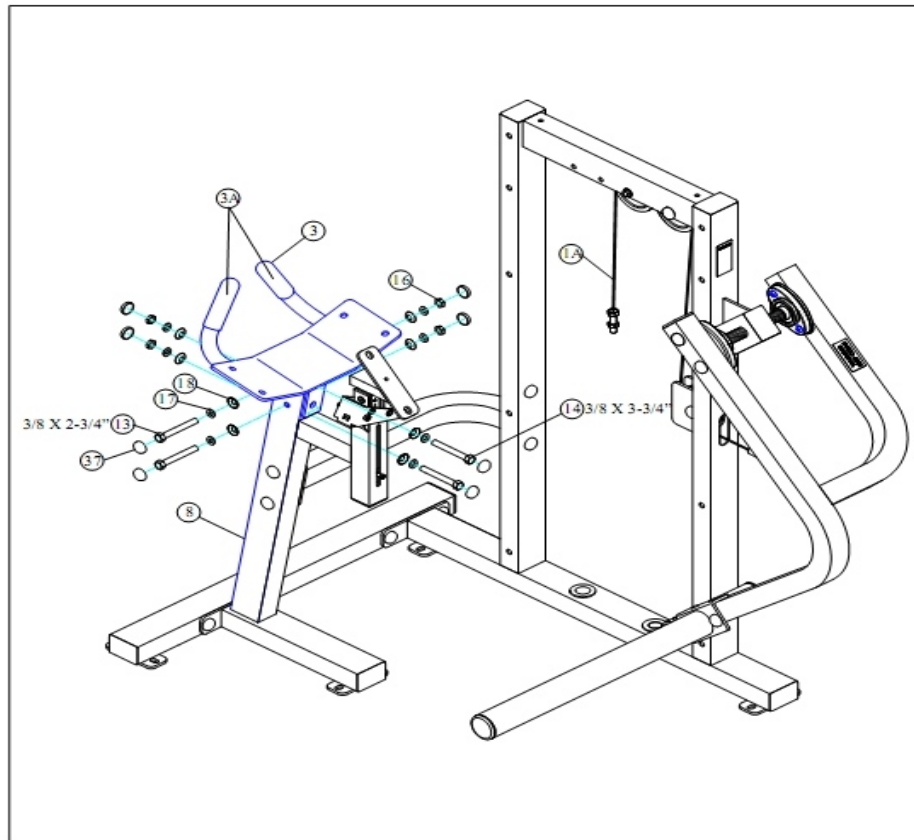
Ref #	Part Number	Qty	Description
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
1	7108699	1	TOWER
2	7106999	1	ASSY PIVOT ARM
16	3102807	23	Hardware: Nut 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
20	3203501	2	Assembly, Pillow Block 5.125 X2.75
37	6866602	42	Cap, RH-20 White
37	ACU06-0357PLAT	42	Cap - Right Plate

Component Assembly 7



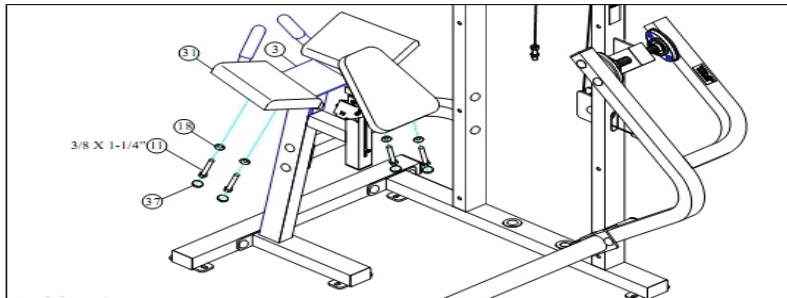
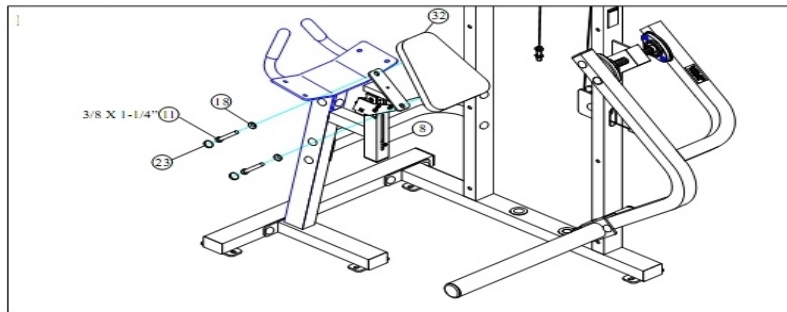
Ref #	Part Number	Qty	Description
1	7108699	1	TOWER
2	7106999	1	ASSY PIVOT ARM
6	7107801	1	NLA: PTD ASSY, FOOT SUPPORT
13	3102922	10	3/8-16X2-3/4 UNS HEX FHB G2 ZN
15	3202407	4	3/8-16 X3-1/4 HXS BUT CS G8 BO
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
23	6866601	6	Cap, RH-20 Black
26	LEA3104301	2	Bumper; Rubber 3/4 SQ
37	6866602	42	Cap, RH-20 White
37	ACU06-0357PLAT	42	Cap - Right Plate

Component Assembly 8



Ref #	Part Number	Qty	Description
1A	7113101	1	Cable, BC-TP1, T3, 82-3/4
3	7109699	1	ASSY HANDLE
3A	3103109	2	Grip, 1-1/4 X 5 Closed End
8	7109399	1	SEAT FRAME
13	3102922	10	3/8-16X2-3/4 UNS HEX FHB G2 ZN
14	3102905	6	3/8-16 X 3-3/4 UNS HEX FHB G2 ZN
16	3102807	23	Hardware: Nut 3/8" ID
17	3102514	34	Hardware: Flat Washer 3/8" ID
18	6866701	48	Washer, Right 3/8 ID
37	6866602	42	Cap, RH-20 White
37	ACU06-0357PLAT	42	Cap - Right Plate

Component Assembly 9



Ref #	Part Number	Qty	Description
3	7109699	1	ASSY HANDLE
8	7109399	1	SEAT FRAME
11	3102901	6	3/8-16X1-1/4 UNS HEX FHB G2 ZN
18	6866701	48	Washer, Right 3/8 ID
23	6866601	6	Cap, RH-20 Black
31	6913299	2	Hip Pad (CS45X) Custom
32	6913199	1	*SEAT PAD
37	ACU06-0357PLAT	42	Cap - Right Plate
37	6866602	42	Cap, RH-20 White

Miscellaneous

Ref #	Part Number	Qty	Description
-	6861007	1	SHROUD, FRONT 52" PLATINUM

