

E5 CROSS TRAINER ENG/ENG.120/60.DOM CORD

E5-XX00-0105

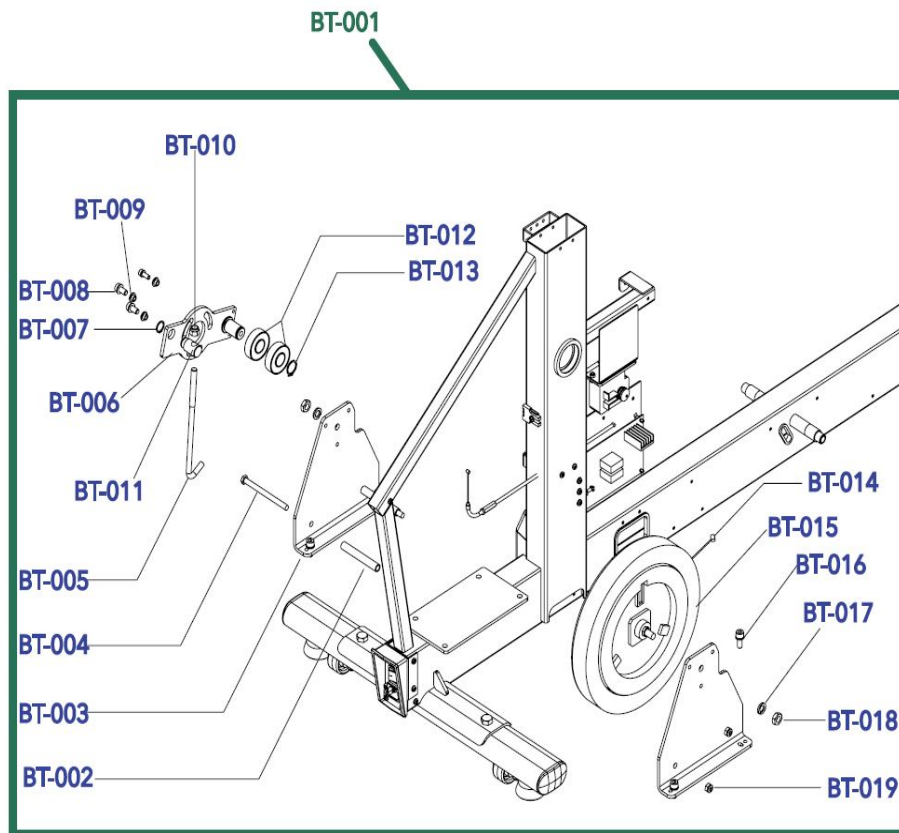
Parts Manual

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Table of Contents

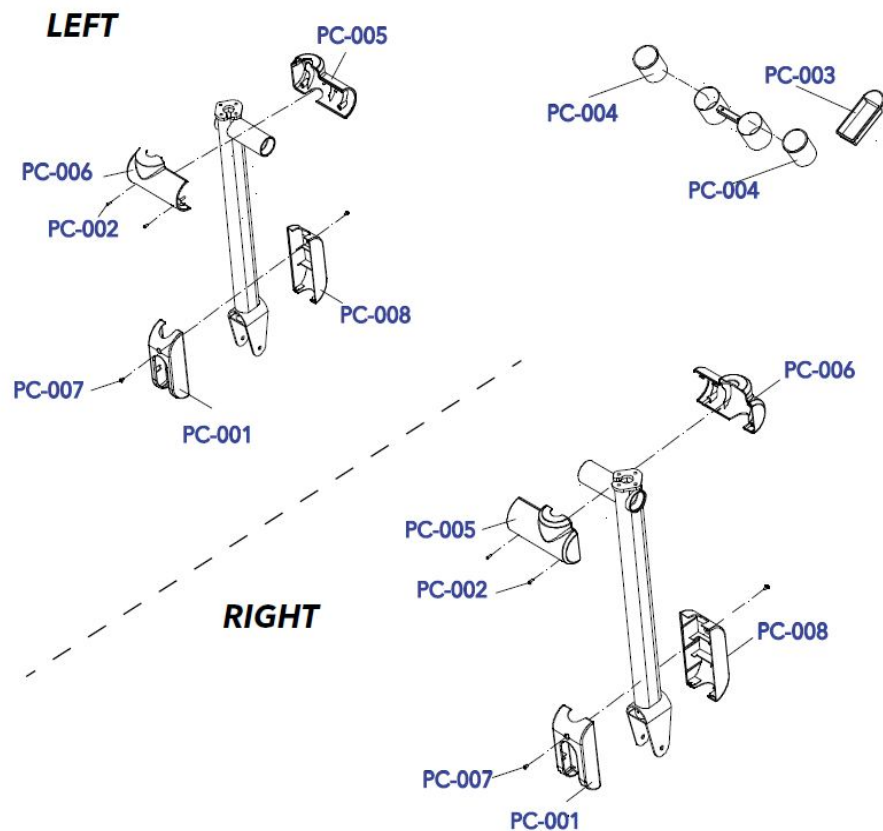
Brake and Tensioner Components.....	3
Clevis Covers and Plastic Inserts.....	4
Console Support and Handlebars.....	5
Coupler Components.....	6
Crank Pulley and Drive Belt.....	7
Crank Related Components.....	8
Idler Assemblies and Covers.....	9
Main Shrouds.....	10
Miscellaneous.....	11
Motor.....	12
Pedal Lever Assemblies.....	13
Stabilizer Components and Grommets.....	14
Upright and Upright Shrouds.....	15
User Arms and Hardware.....	16
Wiring Diagram.....	17

Brake and Tensioner Components



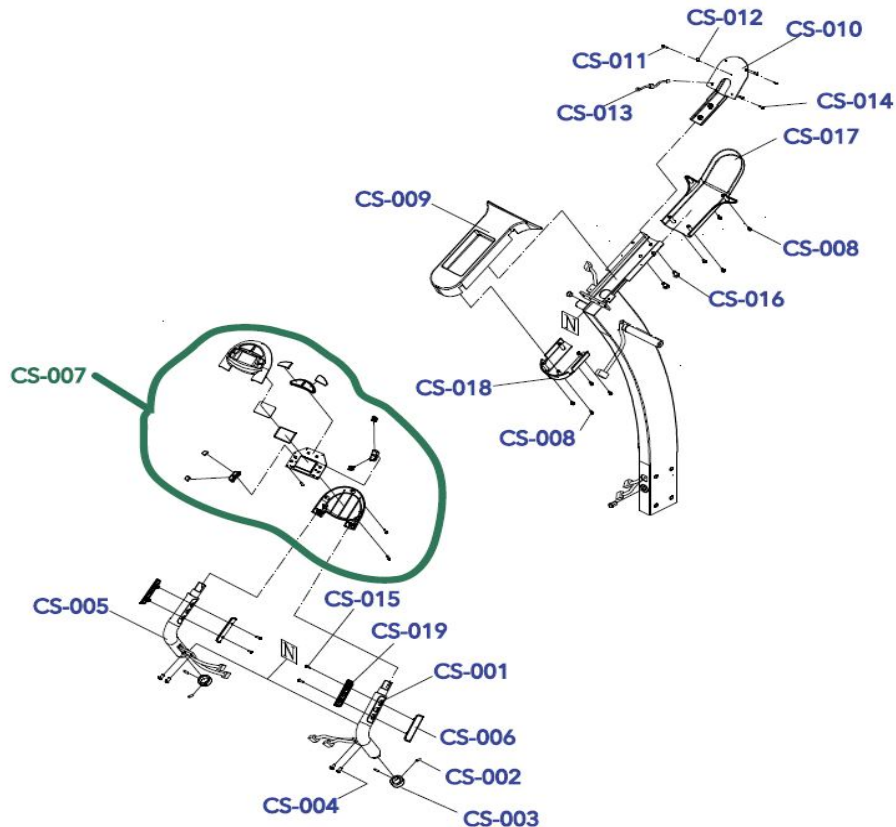
Ref #	Part Number	Qty	Description
BT-001	9001101	1	SERVICE ASSY EDDY BRAKE
BT-002	REX21LG	2	Spacer, Collar
BT-003	REX21LF	2	Bracket, Brake MTG
BT-004	REX21NP	2	Hardware: Bolt, HEX HD M12 X 1.75-110
BT-005	REX21A6	1	Hardware: Bolt, Hook Clamp
BT-006	REX3535	1	BRKT, BELT TENSOR
BT-007	REX22LR	1	Ring: C-Ring, A-16
BT-008	REX0K2W	3	Hardware: Screw, SHCS Brake MTG
BT-009	REX21X8	3	Spacer, Tensioner
BT-010	REX0KR5	2	Hardware: Nut, Nylock M10 X 1.5, 10M Thick
BT-011	REX21A7	1	Hardware: Stud, Swivel
BT-012	REX0HVV	2	Bearing, Ball 6204ZZ
BT-013	REX0JEG	2	Ring: C-Ring, A-20
BT-014	REX2VYD	1	Cable, Internal Brake Magnet
BT-015	REX21BJ	1	Brake, Assembly Eddy Current
BT-016	REX25ZJ	4	Hardware: Cap Screw, M8 X 1.25-20
BT-017	REX0J93	2	Hardware: Washer, Spring 1.0
BT-018	REX20W4	2	Hardware: Nut, HEX M10 X 1.5-6
BT-019	REX0KR0	2	Hardware: Nut, Lock M12 X 1.75-12

Clevis Covers and Plastic Inserts



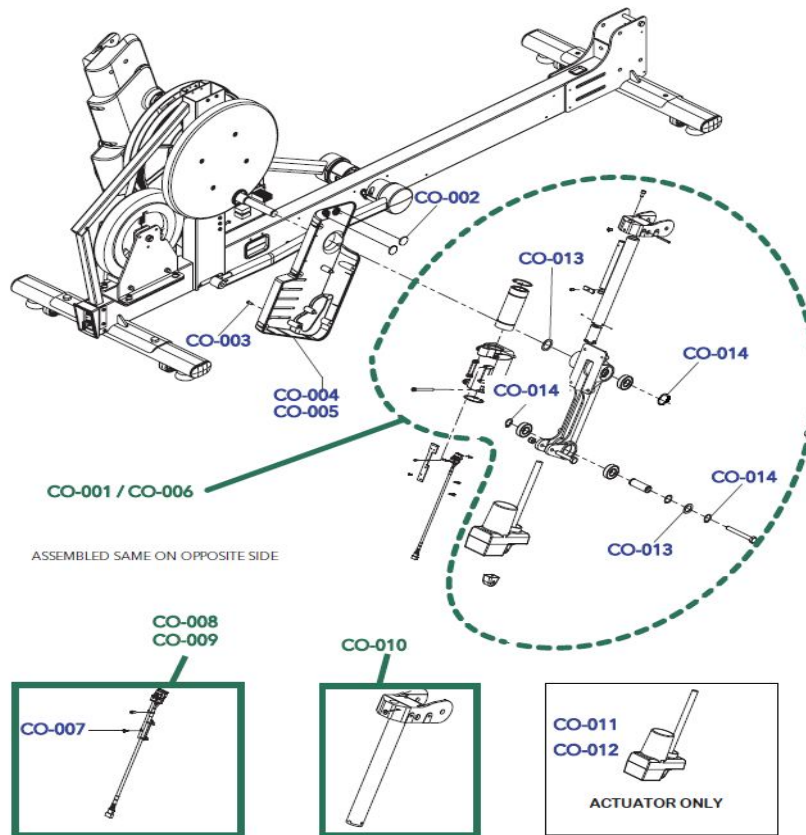
Ref #	Part Number	Qty	Description
PC-001	REX3HVQ	2	KNUCKLE REAR
PC-002	REX3JNL	4	SCREW: M3.5X18-12 TRUSS HD. TAPPING
PC-003	REX3HVU	1	ACCESSORY TRAY
PC-004	REX3HVV	2	INSERT CUP HOLDER
PC-005	REX3HP0	2	DEAD SHAFT COVER; FRONT
PC-006	REX3HP2	2	DEAD SHAFT COVER; REAR
PC-007	REX3JNZ	4	SCREW, PHL PAN M5X.8-8; BLACK ZINC
PC-008	REX3HVR	2	KNUCKLE FRONT

Console Support and Handlebars



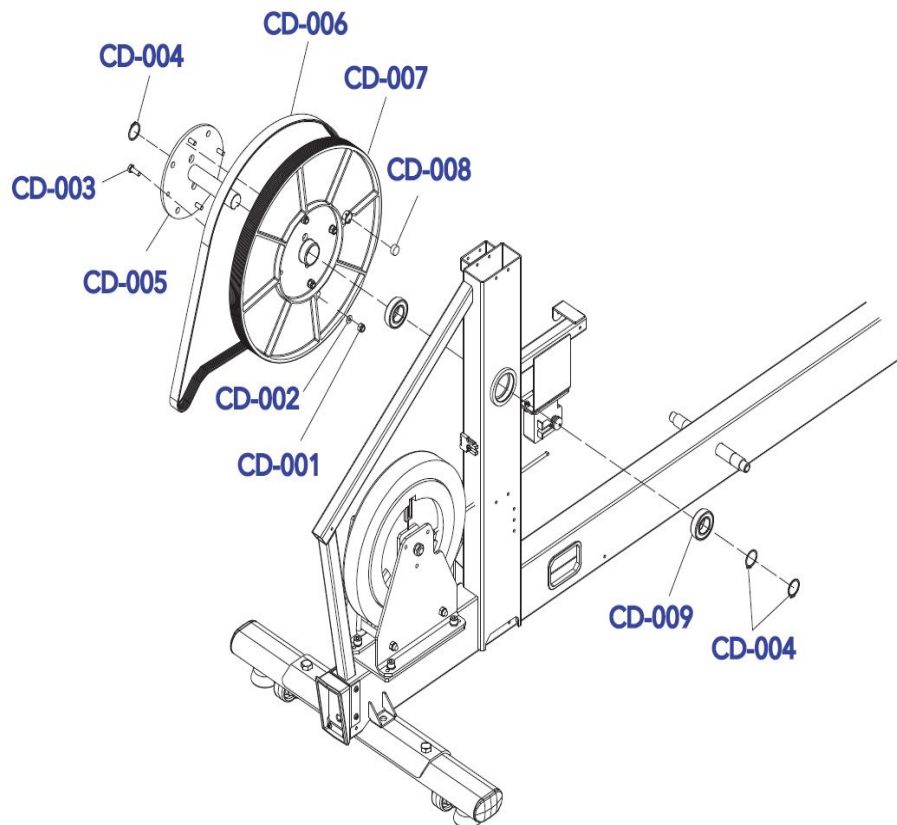
Ref #	Part Number	Qty	Description
CS-001	REX3HW4	1	STATIONARY HANDLEBAR ASSEM RT
CS-002	REX0JZB	4	Hardware: M4 X .7 HXS NO CUP ST BO
CS-003	REX3HW5	2	END CAP
CS-004	REX0K0A	4	Hardware: Cap Screw, M8 X 1.25-16
CS-005	REX3HW3	1	STATIONARY HANDLEBAR ASSEM LT
CS-006	REX3HR4	2	TOP HEART RATE SENSOR
CS-007	REX3HXA	1	CONTROL ASSEMBLY
CS-008	REX3JPY	4	SCREW: M3.5X20-8 PHL PAN HD
CS-009	REX3HVS	1	CUPHOLDER
CS-010	REX3HV0	1	WELDMENT CONSOLE BRKT
CS-011	REX2D1X	1	Hardware: Screw, PHI PAN M5 X 0.8-6
CS-012	REX0JAF	1	Hardware: Star Washer
CS-013	REX2R27	1	WIRE GROUND
CS-014	REX2NAG	4	Hardware: Screw, PHI PAN M3.5 X 18-12
CS-015	REX2NAD	4	Hardware: Screw, PHI HD M4 X 18-28
CS-016	REX2P4Q	4	Hardware: Bolt, HEX M10 X 1.5-16
CS-017	REX3HVV	1	COVER CONSOLE MTG BOTTOM FRONT
CS-018	REX3HVT	1	COVER CONSOLE MTG BOTTOM REAR
CS-019	REX3HR5	2	BOTTOM HEART RATE SENSOR

Coupler Components



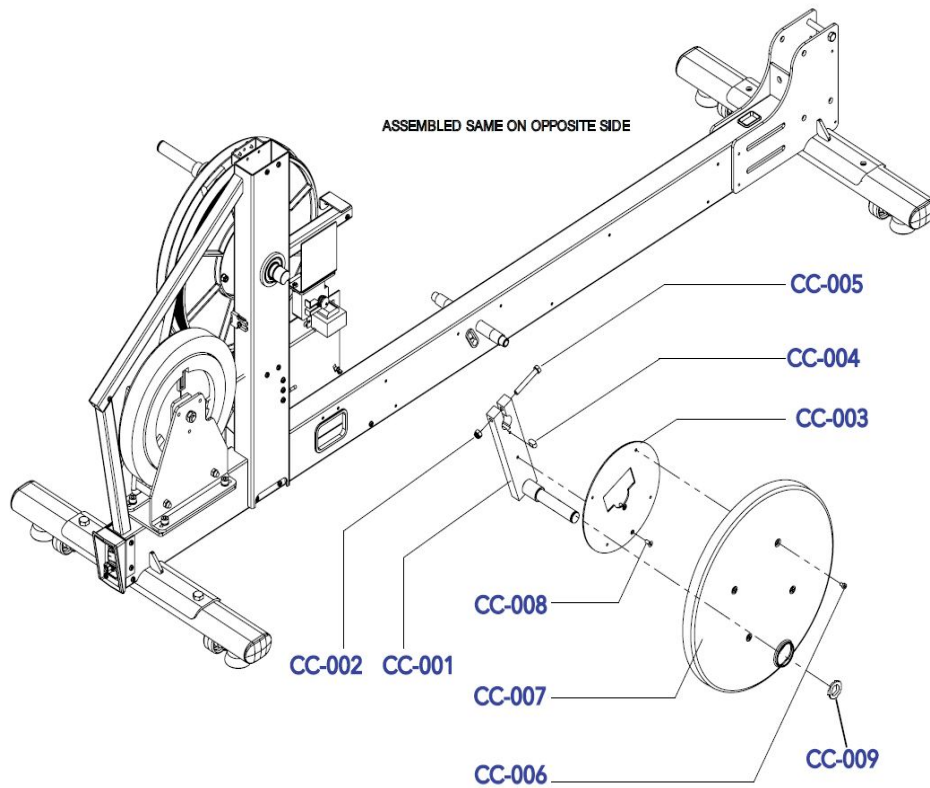
Ref #	Part Number	Qty	Description
CO-001	REX3HX5	1	INCLINE MOTOR ASSEMBLY
CO-002	REX2MP4	10	Felt Disc
CO-003	REX0KEQ	6	Hardware: Screw, PHI PAN M5 X 0.8-12
CO-004	REX3HL5	1	SHROUD, ACTUATOR; INNER RIGHT
CO-005	REX3HL7	1	SHROUD, ACTUATOR; INNER LEFT
CO-006	REX3HX6	1	INCLINE MOTOR ASSEMBLY
CO-007	REX2NG7	4	Hardware: Screw, PHI PAN M3 X 0.5-10
CO-008	8762101	1	Service Assembly, Limit Switch Right
CO-009	8762201	1	Service Assembly, Limit Switch Left
CO-010	8762301	1	Service Assembly, Upper Coupler
CO-011	REX2QBA	1	MOTOR ASSEMBLY RIGHT
CO-012	REX2QB4	1	MOTOR ASSEMBLY LEFT
CO-013	REX0JB7	2	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
CO-014	REX0JEG	3	Ring: C-Ring, A-20

Crank Pulley and Drive Belt



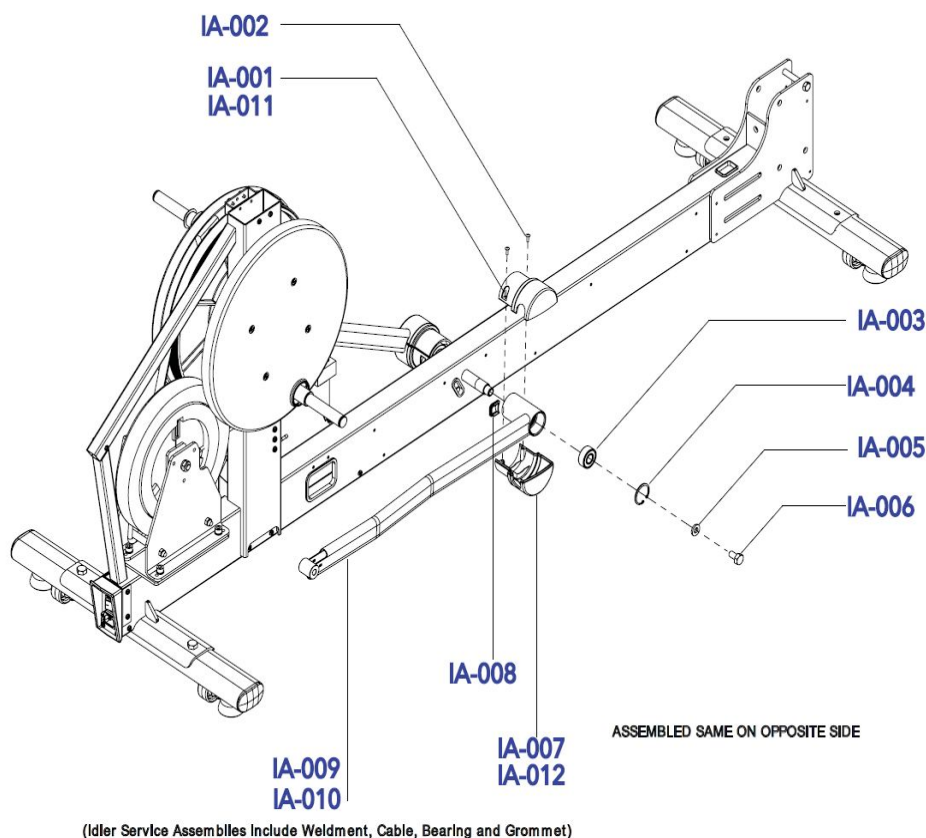
Ref #	Part Number	Qty	Description
CD-001	REX0KR3	4	Hardware: Nut, Lock M6 X 1, 6MM Thick
CD-002	REX0J69	4	Hardware: Washer, Flat .6 X 13-1
CD-003	REX21NT	4	Hardware: Bolt, HEX HD M6 X 1-20
CD-004	REX0JEJ	3	Ring, Retaining, 63/64
CD-005	REX2LL1	1	Weldment, Axle Crank
CD-006	REX2LME	1	Belt, Drive, Poly V, 520J
CD-007	REX218N	1	Pulley, Crank
CD-008	REX01H5	1	Magnet Rexon
CD-009	3225301	2	Bearing, 12MM Ball

Crank Related Components



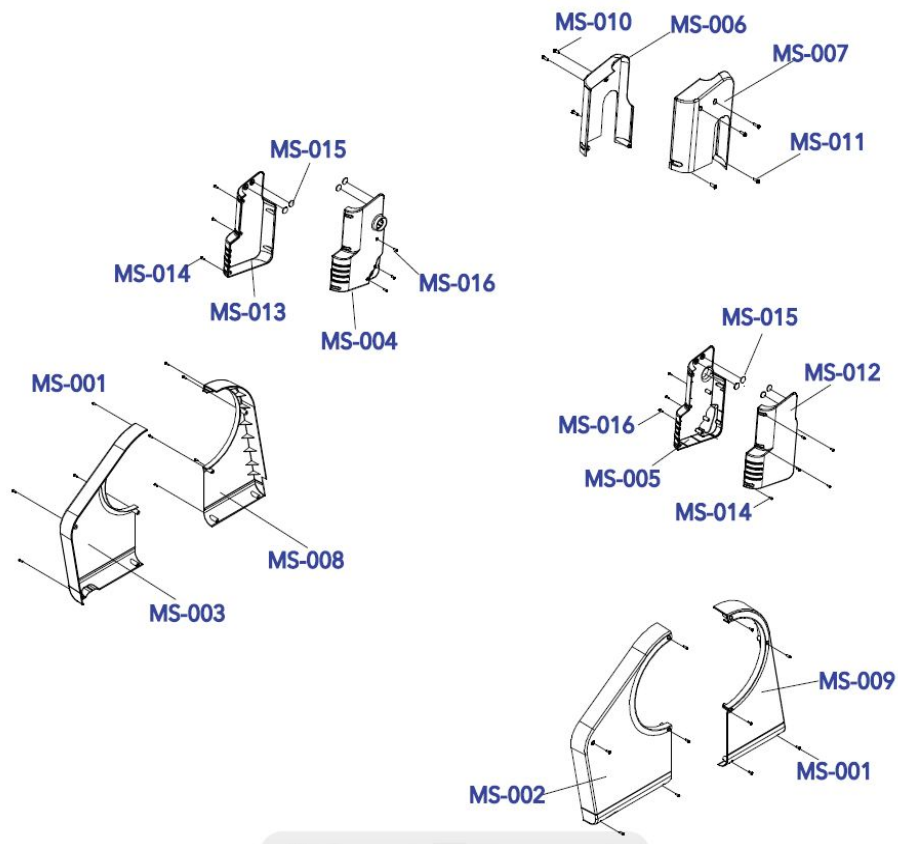
Ref #	Part Number	Qty	Description
CC-001	REX2LL2	2	Weldment, Crank Arm
CC-002	REX22RP	2	Hardware: Nut, Nylock M8 X 1.25 X 6MM Thick
CC-003	REX2LRT	2	Plate; Crank
CC-004	REX0JGQ	2	Crank Key
CC-005	REX21NS	2	Hardware: Bolt, HEX HD. M8 X 1.25-60
CC-006	REX3JNZ	4	SCREW, PHL PAN M5X.8-8; BLACK ZINC
CC-007	REX3E9M	2	CRANK COVER; TITANIUM
CC-008	REX0K5T	2	Hardware: Screw, PHI M5 X 0.8-10
CC-009	REX0JB7	2	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM

Idler Assemblies and Covers



Ref #	Part Number	Qty	Description
IA-001	REX3HP5	1	PIVOT COVER; UPPER RIGHT
IA-002	REX2NAG	1	Hardware: Screw, PHI PAN M3.5 X 18-12
IA-003	REX2BKA	2	Bearing, Self-Align, 2202
IA-004	REX0JDZ	2	Ring, Retaining B-35
IA-005	REX0J4R	2	Hardware: Washer, 20MM OD X 10MM ID X 3MM Thick
IA-006	REX2DVG	4	Hardware: Bolt, HEX M10 X 1.5-20
IA-007	REX3HP6	1	PIVOT COVER; LOWER RIGHT
IA-008	REX2ML3	2	Grommet, Idler Front
IA-009	REX3HX9	1	RIGHT OUTER ARM ASSEMBLY
IA-010	REX3HX8	1	LEFT OUTER ARM ASSEMBLY
IA-011	REX3HP7	1	PIVOT COVER; UPPER LEFT
IA-012	REX3HP8	1	PIVOT COVER; LOWER LEFT

Main Shrouds

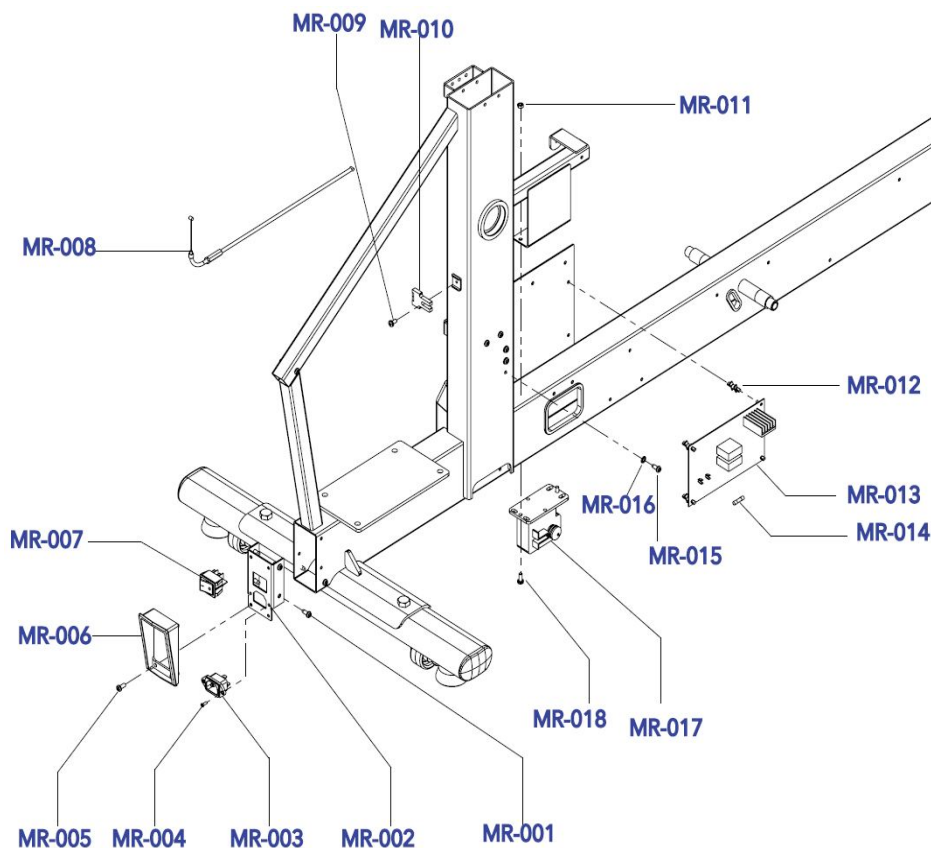


Ref #	Part Number	Qty	Description
MS-001	REX3JPU	20	SCREW, PHL M5 X.8X12 PAN HD. TAPPING
MS-002	REX3K6G	1	REAR RIGHT SHROUD WITH LABEL
MS-003	REX3K6F	1	REAR LEFT SHROUD WITH LABEL
MS-004	REX3HL7	1	SHROUD, ACTUATOR; INNER LEFT
MS-005	REX3HL5	1	SHROUD, ACTUATOR; INNER RIGHT
MS-006	REX3HVVH	2	ADJ SLIDE COVER LT
MS-007	REX3HVJ	2	ADJ SLIDE COVER RT
MS-008	REX3HVE	1	REAR SHROUD LT FRT
MS-009	REX3HVG	1	REAR SHROUD RT FRONT
MS-010	REX2NAK	8	Hardware: Screw, CSL PAN M5 X 0.8-8
MS-011	REX30YR	2	SCREW, PHL PAN M3.5 X 18-10
MS-012	REX3HL6	1	SHROUD, ACTUATOR; OUTER RIGHT
MS-013	REX3HL8	1	SHROUD, ACTUATOR; OUTER LEFT
MS-014	REX3JNL	10	SCREW: M3.5X18-12 TRUSS HD. TAPPING
MS-015	REX2MP4	10	Felt Disc
MS-016	REX0KEQ	6	Hardware: Screw, PHI PAN M5 X 0.8-12

Miscellaneous

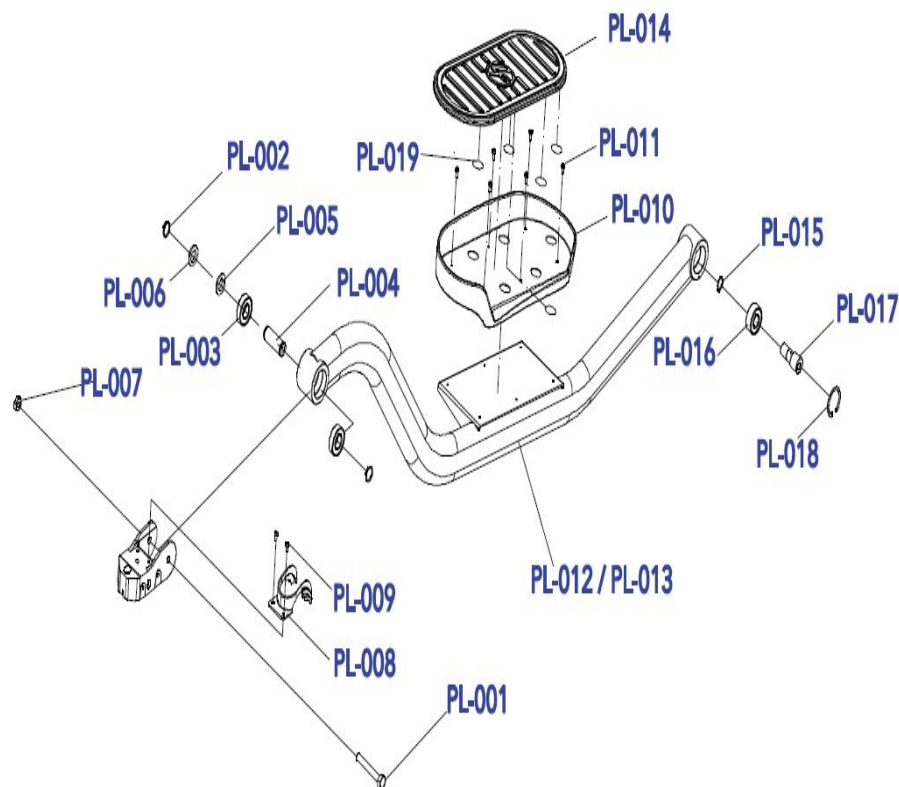
Ref #	Part Number	Qty	Description
MISC-001	8974001	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, DOM
MISC-002	8974101	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, UK
MISC-003	8974201	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, CONT
MISC-004	8974301	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, AUST
MISC-005	8974401	1	ASSY, TRANSFORMER, 100-240V, 9V, 4A, BR
MISC-006	0017-00008-0231	1	CHARCOAL GRAY AEROSOL
MISC-007	0017-00008-0232	1	CHARCOAL GRAY TOUCH UP

Motor



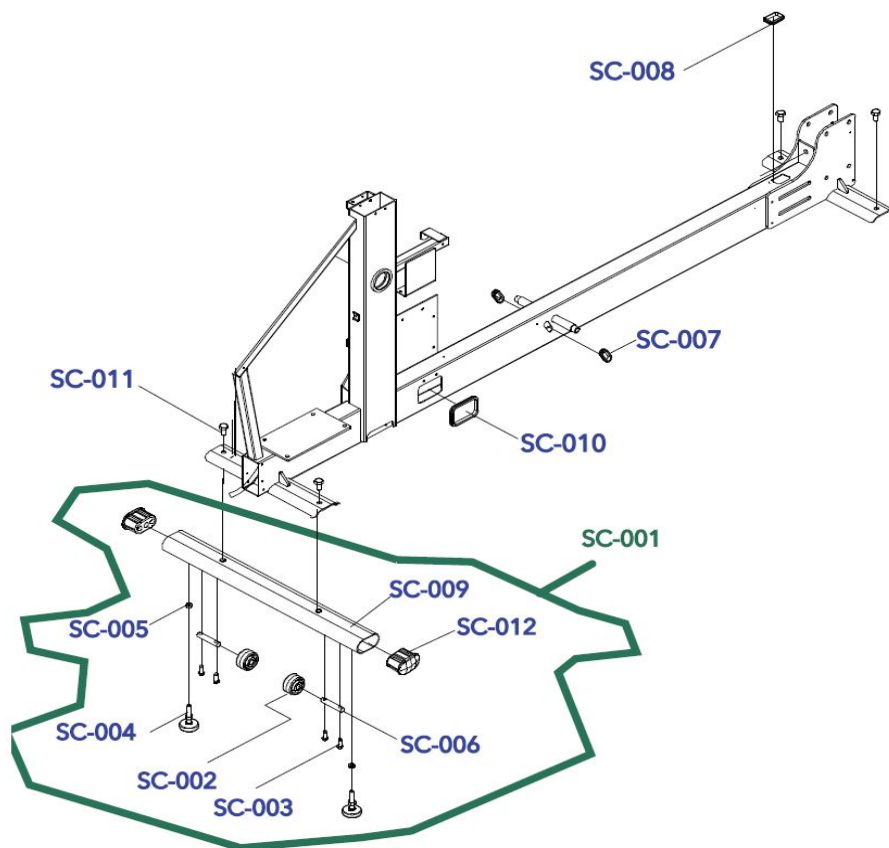
Ref #	Part Number	Qty	Description
MR-001,M R-015	REX2NAC	7	Hardware: Screw, CSL PAN M5 X 0.8-12
MR-002	REX2LPA	1	Bracket, Power Switch
MR-003	REX2LQL	1	Electrical:Inlet, AC
MR-004	REX2NAP	2	Hardware: Screw, PHI Pan M3 X 0.5-8
MR-005	REX33N0	4	SCREW, PHL 5MM*.8 X 12MM
MR-006	REX3HVM	1	COVER, POWER BRKT
MR-007	REX0LS1	1	SWITCH, ROCKER, ROCKER
MR-008	REX01QH	1	Cable, Brake Harness
MR-009	REX0K28	1	Hardware: Cap Screw, M5 X 0.8-16
MR-010	REX2LQK	1	Speed Sensor
MR-011	REX0KMR	2	Hardware: Nut, M5 X 0.8, 4MM Thick
MR-012	REX2AC8	4	Clamp: Snap Standoff
MR-013	REX35VJ	1	CONTROLLER, MOTOR, X8
MR-014	REX2WYC	1	Electrical:Fuse Metric 5X20 S-B 3.15A 250V
MR-016	REX0JAF	3	Hardware: Star Washer
MR-017	REX2HWH	1	Drive Motor, Resistance Stepper
MR-018	REX0KEH	2	Hardware: Screw, Pan HD with Patch M5 X .8-16

Pedal Lever Assemblies



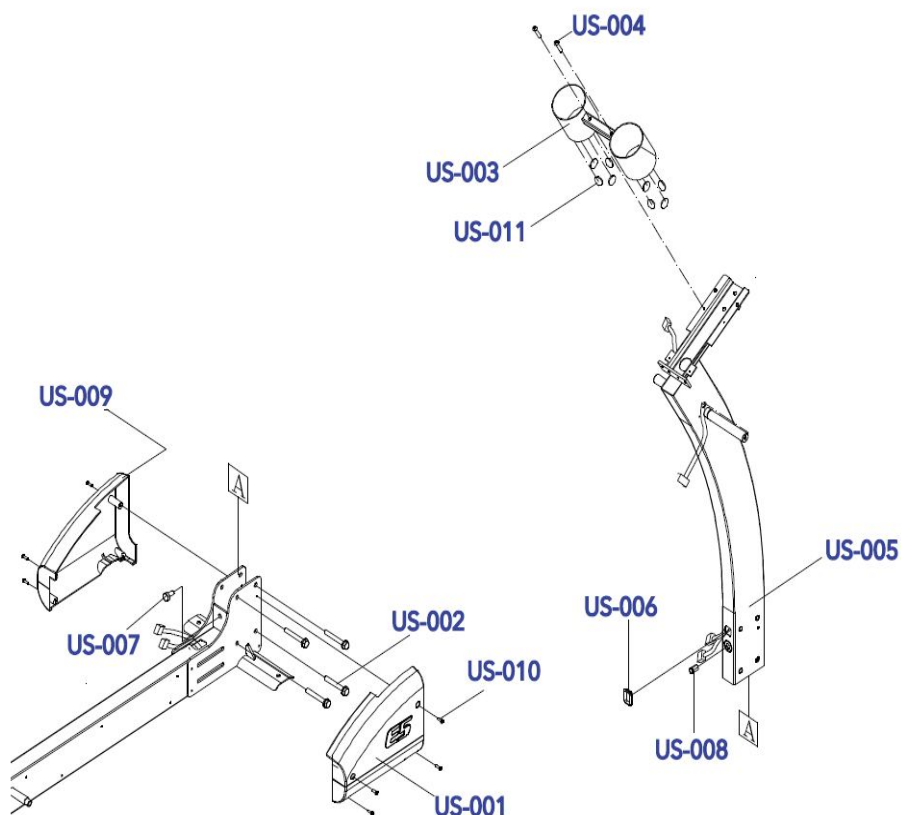
Ref #	Part Number	Qty	Description
PL-001	REX2BKD	2	Hardware: Bolt, HEX HD M10 X 1.5-74
PL-002	REX0JEG	4	Ring: C-Ring, A-20
PL-003	REX0HVP	4	Bearing Ball 6004ZZ
PL-004	REX2LJZ	2	Axle, Adj Link
PL-005	REX0JB7	2	Hardware: Wave Washer; 20.5MM X 26.7MM T = 0.25MM
PL-006	REX2NDD	2	Hardware: Washer, Spacer
PL-007	REX22RR	2	Hardware: Nut, Nylock M10 X 1.5-8
PL-008	REX3HVK	2	PIVOT GUARD
PL-009	REX2NAM	4	Hardware: Screw, PHI PAN M4 X 0.7-12
PL-010	REX3HUH	2	PEDAL, RT
PL-011	REX2T9W	12	Hardware: Screw, PHI TRUSS M5X.8-8
PL-012	REX3K6Z	1	RIGHT PEDAL LEVER W/BEARINGS
PL-013	REX3K6W	1	LEFT PEDAL LEVER W/BEARINGS
PL-014	REX3HLX	2	PEDAL, INSERT
PL-015	REX0JEE	2	Ring, Retaining A-17
PL-016	REX2BKB	2	Bearing, Self-Align, 2203
PL-017	REX2BAD	2	Shaft, Coupler Pedal Conn
PL-018	REX0JE0	2	Ring, Retaining B-40
PL-019	REX3K52	12	VELCRO PAD

Stabilizer Components and Grommets



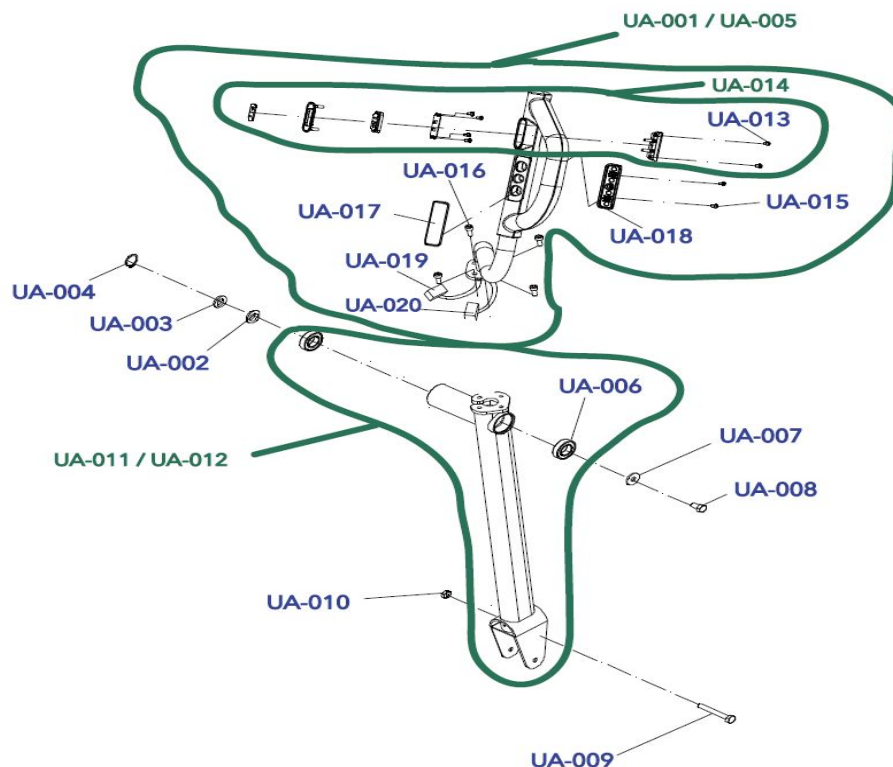
Ref #	Part Number	Qty	Description
SC-001	REX3HX7	1	STABILIZER ASSEMBLY
SC-002	REX2AX2	2	Wheel-Floor Roller
SC-004	REX2NFK	4	Leveler, Leg
SC-005	REX2T9D	4	Hardware: Nut HEX M10X1.5 Black Zinc
SC-006	REX2AX3	4	Shaft, Wheel Mounting
SC-007	REX3HP9	2	GASKET; STRAIN RELIEF
SC-008	REX2LUH	1	Grommet, 38MM X 25MM
SC-009	REX3HW9	2	STABILIZER WELDMENT
SC-010	REX2LUJ	1	Grommet, 50MM X 75MM
SC-011	REX3JNN	4	BOLT, HEX M10X1.5-16 ; BLACK ZINC
SC-012	REX35JK	4	STABILIZER ENDCAP

Upright and Upright Shrouds



Ref #	Part Number	Qty	Description
US-001	REX3K6K	1	RIGHT FRONT LOWER COVER W/BADGE
US-002	REX2BKD	4	Hardware: Bolt, HEX HD M10 X 1.5-74
US-003	REX3HW6	1	WELDMENT CUPHOLDER
US-004	REX22B7	2	Hardware: Cap Screw, M8 X 1.25-40
US-005	REX3HRH	1	CONSOLE MAST ASSEMBLY
US-006	REX2NEK	1	Grommet, 38MM X 25MM
US-007	REX2DVG	1	Hardware: Bolt, HEX M10 X 1.5-20
US-008	REX21NN	1	Hardware: Nut, Insert M10 X 1.5
US-009	REX3K6H	1	LEFT FRONT LOWER COVER W/BADGE
US-010	REX3JPU	8	SCREW, PHL M5 X.8X12 PAN HD. TAPPING
US-011	REX2MP4	4	Felt Disc

User Arms and Hardware

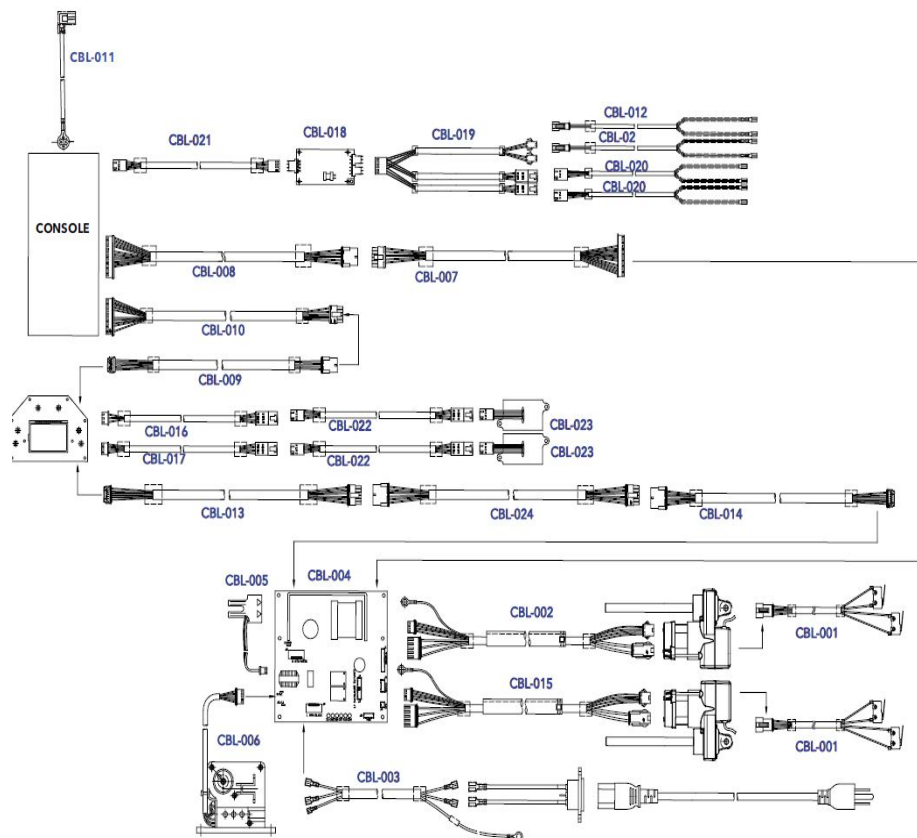


Note 1: Assembly includes User Arm Weldment, Grips, HR Sensors, Cables and Screws.

Note 2: Assembly includes Rocker Arm Weldment, Bearings and Screws.

Ref #	Part Number	Qty	Description
UA-001	REX3K6N	1	NLA: LEFT HANDLEBAR ASSEM
UA-002	REX0JBD	2	Hardware: Wave Washer; 25MM X 35MM
UA-003	REX22B3	2	Hardware: Washer, .26 X 35-.8
UA-004	REX0JEJ	2	Ring, Retaining, 63/64
UA-005	REX3PA8	1	ASSEMBLY: HANDLEBAR, RIGHT W/SWITCH
UA-006	3225301	4	Bearing, 12MM Ball
UA-007	REX2MPQ	2	Hardware: Washer, 35MM OD X 10MM OD X 3MM Thick
UA-008	REX2DVG	4	Hardware: Bolt, HEX M10 X 1.5-20
UA-009	REX2BKD	2	Hardware: Bolt, HEX HD M10 X 1.5-74
UA-010	REX22RR	2	Hardware: Nut, Nylock M10 X 1.5-8
UA-011	REX3K6L	1	LEFT ROCKER ARM W/BEARINGS
UA-012	REX3K6M	1	RIGHT ROCKER ARM W/BEARINGS
UA-013	REX3HSU	2	SCREW: M4X16-30 PHL PAN HD
UA-014	REX3KL6	2	RESISTANCE BUTTON ASSEMBLY
UA-015	REX2NAD	2	Hardware: Screw, PHI HD M4 X 18-28
UA-016	REX2ZXH	4	BOLT: M8X1.25-20 HEX. SOC. HD. CAP
UA-017	REX3HR4	2	TOP HEART RATE SENSOR
UA-018	REX3HR5	2	BOTTOM HEART RATE SENSOR
UA-019	REX3HSA	1	WIRE ASSEMBLY+M72
UA-020	REX3HSC	2	HAND PULSE HARNESS

Wiring Diagram



Ref #	Part Number	Qty	Description
CBL-001	REX2LQS	1	Switch, Actuator Link, Motor Control
CBL-002	REX2XST	1	Cable Idler Left
CBL-003	REX35UH	1	CABLE, BASE, POWER
CBL-004	REX35VJ	1	CONTROLLER, MOTOR, X8
CBL-005	REX2LQK	1	Speed Sensor
CBL-006	REX2HWH	1	Drive Motor, Resistance Stepper
CBL-007	REX33ZE	1	CABLE, BASE, MCB TO CONSOLE 10D933ZE
CBL-008	REX33ZD	1	CABLE, UPPER CONSOLE TO MCB 10D933ZD
CBL-009	REX35VN	1	CABLE, GRIP, USER POD TO CONSOLE
CBL-010	REX35VM	1	CABLE, UPPER, USER POD TO CONSOLE
CBL-011	REX2R27	1	WIRE GROUND
CBL-012	REX2LQJ	2	Cable, Grip, HR Sensor To Console
CBL-013	REX2LQC	1	Cable, Grip, User Pod To MCB
CBL-014	REX2LQE	1	Cable, Base, User Pod To MCB
CBL-015	REX2XSU	1	Cable Idler Right
CBL-016	REX3HX1	1	WIRE ASSEMBLY
CBL-017	REX3HX2	1	WIRE ASSEMBLY
CBL-018	REX3HS9	1	HR BOARD ASSEMBLY
CBL-019	REX3HSE	1	HAND PULSE HARNESS
CBL-020	REX3HSC	2	HAND PULSE HARNESS
CBL-021	REX3HSF	1	HAND PULSE HARNESS
CBL-022	REX3HSA	2	WIRE ASSEMBLY+M72

Ref #	Part Number	Qty	Description
CBL-023	REX3HS8	2	QUICK KEY BOARD
CBL-024	REX2LQD	1	Cable, Upright, User Pod To MCB

