

# F3 Treadmill Base -120/60 Domestic Cord

F3-XX00-0101

## Parts Manual

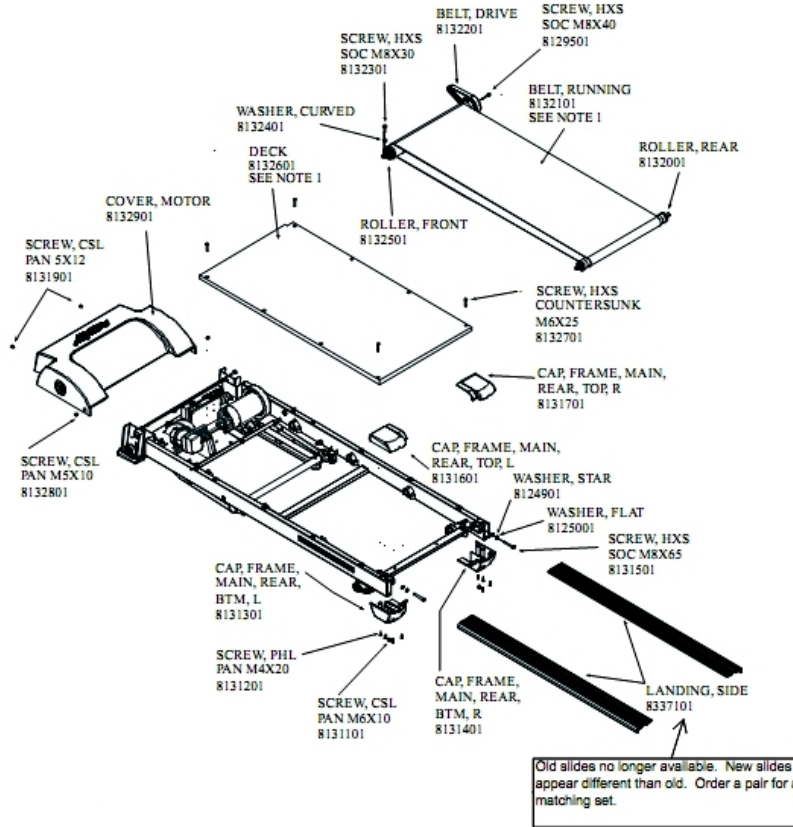
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## Belt, Deck and Motor Cover Assembly



| Ref # | Part Number | Qty | Description                                    |
|-------|-------------|-----|--|
| -     | 8131601     | 1   | Cap, Frame, Main, Rear, Top, L - HEAM005821    |
| -     | 8132401     | 1   | Washer, Curved - HEAM003608                    |
| -     | 8132801     | 2   | Screw, CSL PAN M5X10 - HEAM003393              |
| -     | 8168601     | 1   | Bottle, Service Silicone O005320               |
| -     | 8125001     | 2   | Washer, Flat - HEAM003587                      |
| -     | 8131701     | 1   | Cap, Frame, Main, Rear, Top, R, - HEAM005819   |
| -     | 8132001     | 2   | Roller, Rear - HEAS006859                      |
| -     | 8131201     | 2   | Screw, PHL PAN M4X20 - HEAM003406              |
| -     | 8131301     | 1   | Cap, Frame, Main, Rear, Bottom, L - HEAM005820 |
| -     | 8131401     | 1   | Cap, Frame, Main, Rear, Bottom, R - HEAM005818 |
| -     | 8132601     | 1   | Deck - HEAM005811                              |
| -     | 8124901     | 2   | Washer, Star - HEAM003606                      |
| -     | 8131101     | 2   | Screw, CSL PAN M6X10 - HEAM003395              |
| -     | 8132501     | 1   | Roller, Front - HEAS006858                     |
| -     | 8132701     | 4   | Screw, HXS Countersunk M6X25 - HEAM005944      |
| -     | 8132901     | 1   | Cover, Motor - HEAM005814                      |
| -     | 8337101     | 2   | Extrusion, Side Rail, F3-HEAM006986            |
| -     | 8129501     | 1   | Screw, HXS SOC M8X40 - HEAM003364              |
| -     | 8131501     | 2   | Screw, HXS SOC M8X65 - HEAM003368              |
| -     | 8131901     | 2   | Screw, CSL PAN 5X12 - HEAM005373               |
| -     | 8132201     | 1   | Belt, Drive - HEAM005812                       |
| -     | 8132301     | 1   | Screw, HXS SOC M8X30 - HEAM003363              |

| Ref # | Part Number | Qty | Description                |
|-------|-------------|-----|----------------------------|
| -     | 8132101     | 1   | Belt, Running - HEAM003833 |

## Cables

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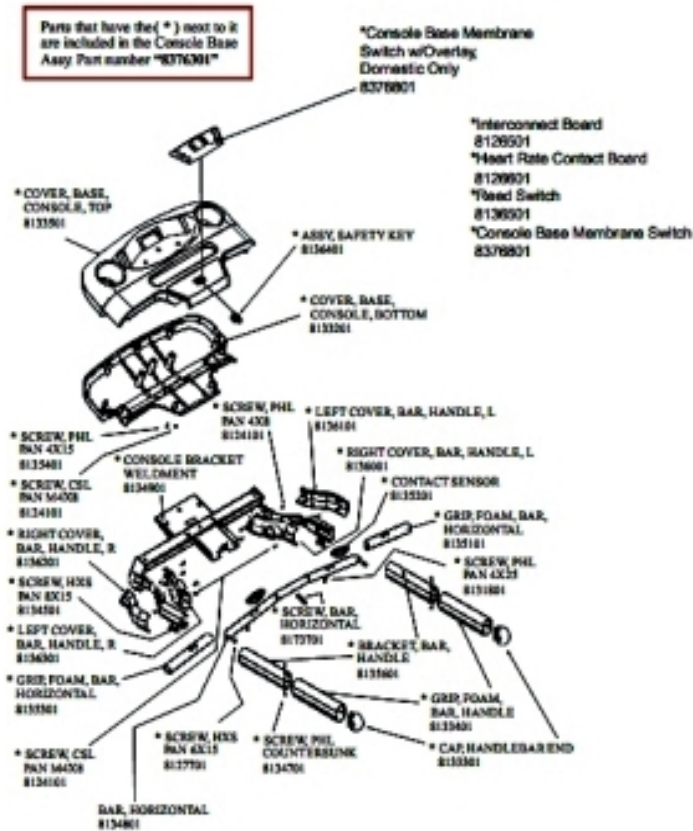
| Ref # | Part Number | Qty | Description                                     |
|-------|-------------|-----|---|
| -     | 8174101     | 1   | Cable2, Console, Interconnect, HEAM005939       |
| -     | 8174301     | 1   | Cable, Upright 63529 - HEAM005935               |
| -     | 8174201     | 1   | Cable, Console, Upright 63528 - HEAM005934      |
| -     | 8336201     | 1   | Cable; Motor-Control, Upright, T3 - HEAM006241  |
| -     | 8174001     | 1   | Cable1, Console, Interconnect 63531- HEAM005938 |

## Cables and Line Cords

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| Ref # | Part Number | Qty | Description                                     |
|-------|-------------|-----|---|
| -     | 8174001     | 1   | Cable1, Console, Interconnect 63531- HEAM005938 |
| -     | 8174101     | 1   | Cable2, Console, Interconnect, HEAM005939       |
| -     | 8174201     | 1   | Cable, Console, Upright 63528 - HEAM005934      |
| -     | 8174401     | 1   | Cable, Controller, Upright 63530 - HEAM005936   |
| -     | 8174301     | 1   | Cable, Upright 63529 - HEAM005935               |
| -     | 8168601     | 1   | Bottle, Service Silicone O005320                |
| -     | 8174701     | 1   | Line Cord, U.S. - HEAO005096                    |

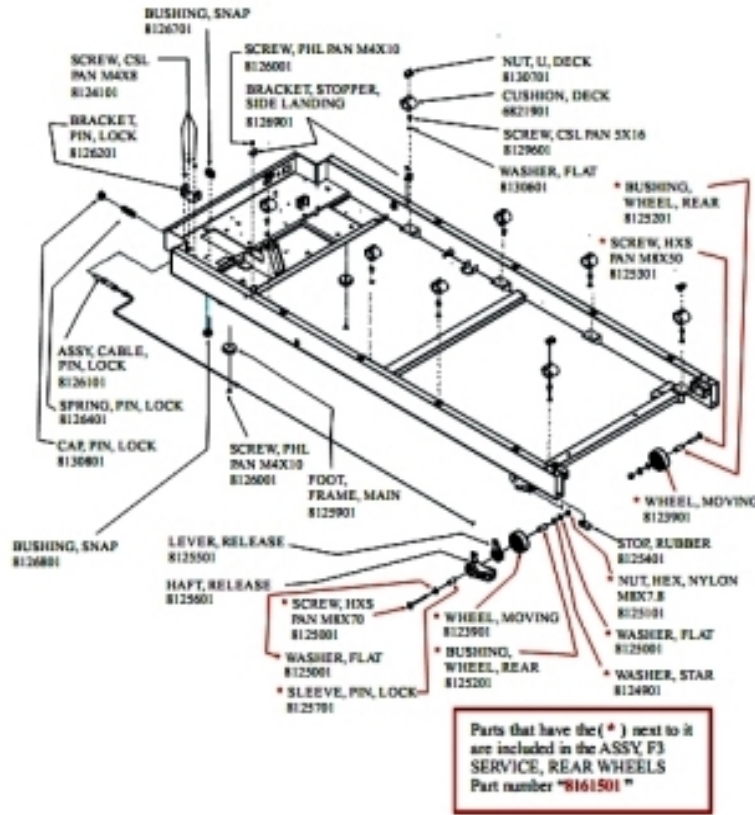
## Console Base Assembly



| Ref # | Part Number | Qty | Description                              |
|-------|-------------|-----|--|
| -     | 8126601     | 1   | Board, HR, Contact M005728               |
| -     | 8136401     | 1   | Assembly, Safety Key - HEAS006028        |
| -     | 8127701     | 1   | Screw, HXS PAN 6X15 - HEAM003378         |
| -     | 8133401     | 2   | Grip, Foam, Bar, Handle - HEAM005762     |
| -     | 8134701     | 1   | Screw, PHI Countersunk - HEAM004912      |
| -     | 8134801     | 1   | Bar, Horizontal - HEAS006027             |
| -     | 8135101     | 1   | Grip, Foam, Bar, Horizontal - HEAM005753 |
| -     | 8135601     | 2   | Bracket, Bar, Handle - HEAS006029        |
| -     | 8124101     | 4   | Screw, CSL Pan M4X8 - HEAM003391         |
| -     | 8131801     | 2   | Screw, PHI PAN 4X25 - HEAM005126         |
| -     | 8134901     | 1   | Weldment, Bracket, Console - HEAS006026  |
| -     | 8136101     | 1   | Left Cover, Bar, Handle, L - HEAM005748  |
| -     | 8136301     | 1   | Left Cover, Bar, Handle, R - HEAM005749  |
| -     | 8136501     | 1   | Board, Reed Switch M005756               |
| -     | 8173701     | 2   | Screw, Bar, Horizontal - HEAM005942      |
| -     | 8134501     | 1   | Screw, HXS PAN 8X15 - HEAM003380         |
| -     | 8126501     | 1   | Board, Interconnect M005755              |
| -     | 8136201     | 1   | Right Cover, Bar, Handle, R - HEAM005750 |
| -     | 8136001     | 1   | Right Cover, Bar, Handle, L - HEAM005747 |
| -     | 8135401     | 1   | Screw, PHI PAN 4X15 - HEAM003405         |
| -     | 8135301     | 1   | Grip, Foam, Bar, Horizontal - HEAM005752 |
| -     | 8135201     | 2   | Contact Sensor - HEAM004903              |

| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| -     | 8133301     | 2   | Cap, Handlebar End - HEAM005763                    |
| -     | 8133201     | 1   | Cover, Base, Console, Bottom - HEAM005745          |
| -     | 8759501     | 2   | Switch, Membrane, HEAO007113                       |
| -     | 8624901     | 1   | Assembly, Console Base, F3 230V - HEAS006026       |
| -     | 8133501     | 1   | Cover, Base, Console, Top - HEAM005746             |
| -     | 8376301     | 1   | Assembly, Console Base, F3-T3, HEAS007120, -0101 A |

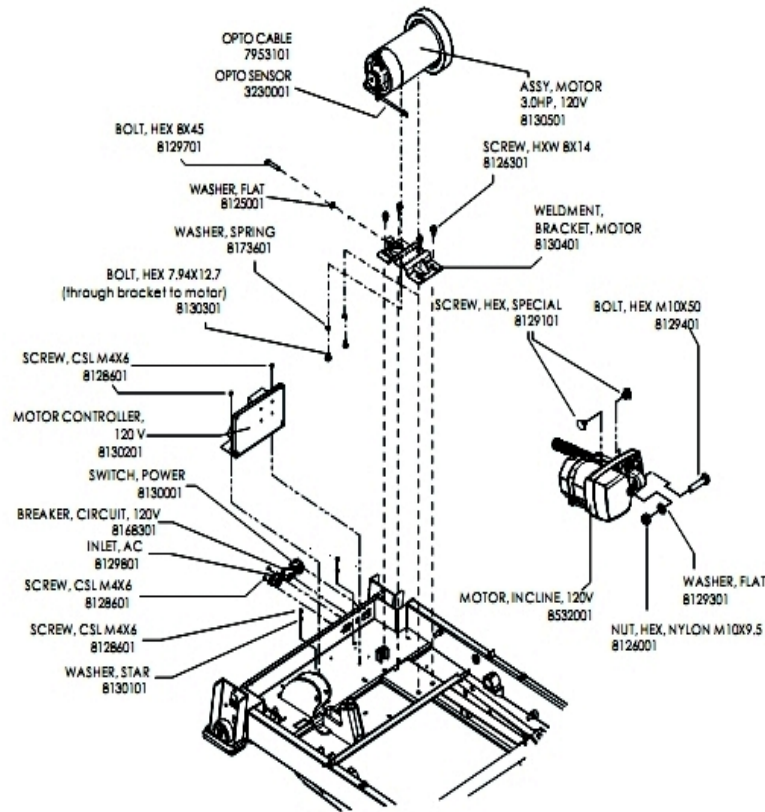
## Deck Cushions, Half Release and Rear Wheels



| Ref # | Part Number | Qty | Description                                    |
|-------|-------------|-----|--|
| -     | 8125401     | 1   | Stop, Rubber - HEAM001821                      |
| -     | 8161501     | 1   | Assembly, F3 Service, Rear Wheels - HEAX000309 |
| -     | 8125001     | 2   | Washer, Flat - HEAM003587                      |
| -     | 8129601     | 1   | Screw, CSL PAN 5X16 - HEAM004496               |
| -     | 8126401     | 1   | Spring, Pin, Lock - HEAM004193                 |
| -     | 8125101     | 1   | Nut, HEX, Nylon M8X7.8 - HEAM003341            |
| -     | 8125201     | 2   | Bushing, Wheel, Rear - HEAM004183              |
| -     | 8126101     | 1   | Assembly, Cable, Pin, Lock - HEAS006126        |
| -     | 8126201     | 1   | Bracket, Pin, Lock - HEAM004187                |
| -     | 8126801     | 1   | Bushing, Snap - HEAM001438                     |
| -     | 8125301     | 1   | Screw, HXS PAN M8X50 - HEAM003387              |
| -     | 8125701     | 1   | Sleeve, Pin, Lock - HEAM004175                 |
| -     | 8126001     | 3   | Screw, PHI PAN M4X10 - HEAM003995              |
| -     | 8126901     | 2   | Bracket, Stopper, Side Landing - HEAM004184    |
| -     | 8130801     | 1   | Cap, Pin, Lock - HEAM005770                    |
| -     | 8124901     | 1   | Washer, Star - HEAM003606                      |
| -     | 8125601     | 1   | Haft, Release - HEAM005885                     |
| -     | 6821901     | 1   | Spring, TECSPAC Black                          |
| -     | 8123901     | 2   | Wheel, Moving - HEAM003823                     |
| -     | 8125501     | 1   | Lever, Release - HEAM005884                    |
| -     | 8125801     | 1   | Screw, HXS PAN M8X70 - HEAM003389              |
| -     | 8130601     | 1   | Washer, Flat - HEAM004893                      |

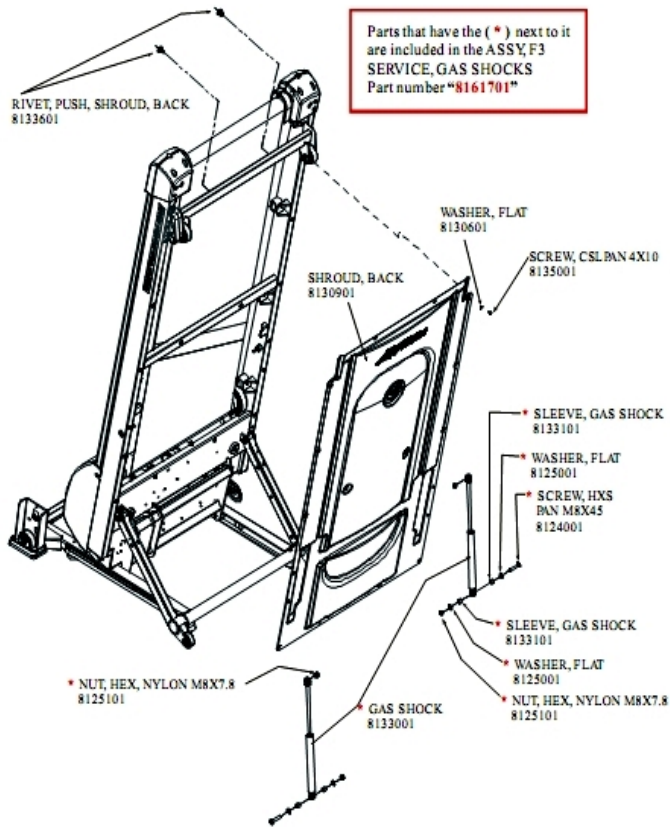
| Ref # | Part Number | Qty | Description                      |
|-------|-------------|-----|----------------------------------|
| -     | 8124101     | 3   | Screw, CSL Pan M4X8 - HEAM003391 |
| -     | 8126701     | 1   | Bushing, Snap - HEAM005376       |
| -     | 8130701     | 1   | Nut, U, Deck - HEAM005824        |
| -     | 8125901     | 2   | Foot, Frame, Main - HEAM004180   |

# Drive Motor, Lift Motor and Motor Controller Assembly



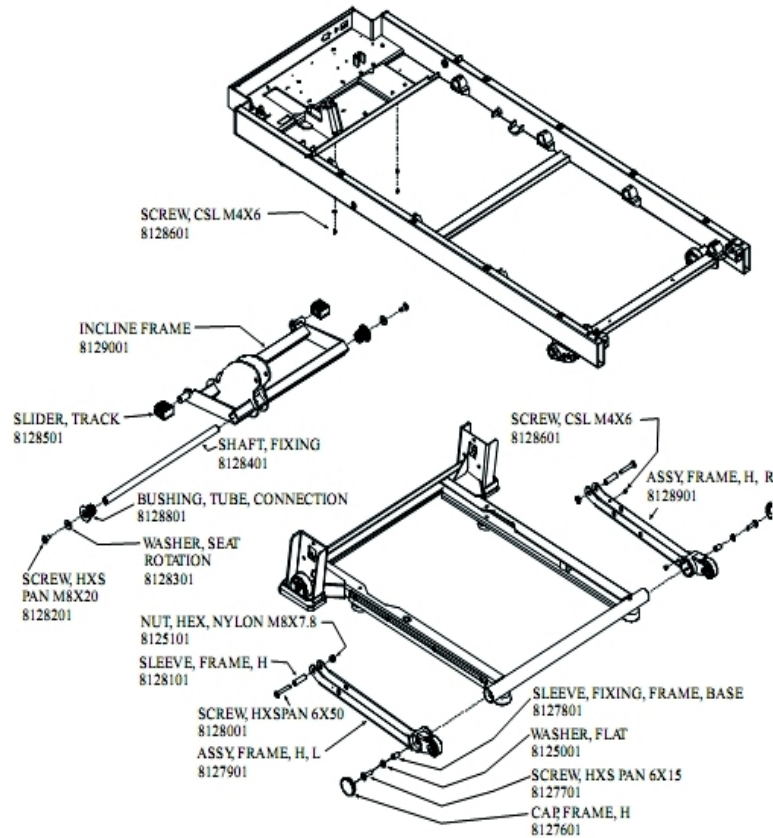
| Ref # | Part Number | Qty | Description  |
|-------|-------------|-----|--|
| -     | 3230001     | 1   | OPTO, Sensor                                       |
| -     | 8129401     | 1   | Bolt, HEX M10X50 - HEAM004240                      |
| -     | 8130001     | 1   | Switch, Power - HEAM006157                         |
| -     | 8130201     | 1   | Motor Controller 120V, HS P/N S006007 #ASR-MEG4LF- |
| -     | 8168301     | 1   | Breaker, Circuit, 120V - HEAM003148                |
| -     | 8125001     | 1   | Washer, Flat - HEAM003587                          |
| -     | 8126301     | 4   | Screw, HXW 8X14 - HEAM005897                       |
| -     | 8129101     | 2   | Screw, HEX, Special - HEAM001447                   |
| -     | 8129301     | 1   | Washer, Flat - HEAM003590                          |
| -     | 7953101     | 1   | Cable Assembly, Opto Sensor                        |
| -     | 8126001     | 1   | Screw, PHI PAN M4X10 - HEAM003995                  |
| -     | 8130301     | 2   | Bolt, HEX 7.94X12.7 - HEAM005817                   |
| -     | 8173601     | 1   | Washer, Spring - HEAM004297                        |
| -     | 8129701     | 1   | Bolt, HEX 8X45 - HEAM005767                        |
| -     | 8129801     | 1   | INLET, AC - HEAM003150                             |
| -     | 8130401     | 1   | Weldment, Bracket, Motor - HEAS006057              |
| -     | 8168201     | 1   | Motor, Incline, 120V - HEAS005238                  |
| -     | 8128601     | 5   | Screw, CSL M4X6 - HEAM004461                       |
| -     | 8130101     | 2   | Washer, Star - HEAM003295                          |
| -     | 8130501     | 1   | Assembly, Motor 3.0HP, 120V M005726, #3579         |

## Gas Shocks and Back Shroud



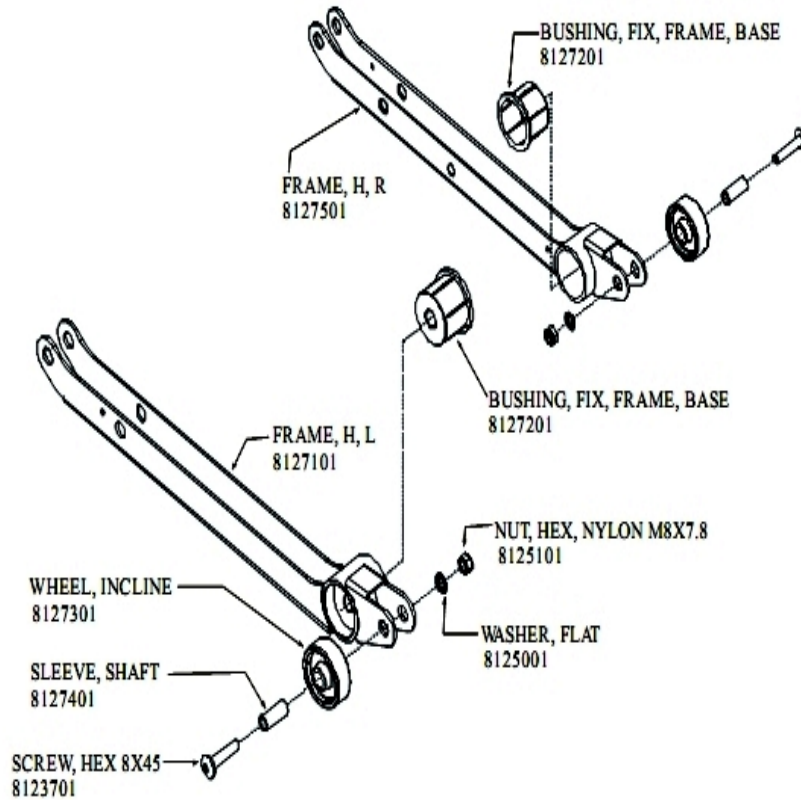
| Ref # | Part Number | Qty | Description                                   |
|-------|-------------|-----|---|
| -     | 8133601     | 2   | Rivet, Push, Shroud, Back - HEAM006998        |
| -     | 8130601     | 1   | Washer, Flat - HEAM004893                     |
| -     | 8133101     | 2   | Sleeve, Gas Shock - HEAM004220                |
| -     | 8133001     | 1   | Gas Shock - HEAM005925                        |
| -     | 8130901     | 1   | Shroud, Back - HEAM005768                     |
| -     | 8125101     | 4   | Nut, HEX, Nylon M8X7.8 - HEAM003341           |
| -     | 8161701     | 1   | Assembly, F3 Service, Gas Shocks - HEAX000311 |
| -     | 8125001     | 4   | Washer, Flat - HEAM003587                     |
| -     | 8124001     | 2   | Screw, HXS Pan M8X45 - HEAM004131             |
| -     | 8135001     | 1   | Screw, CSL PAN 4X10 - HEAM003392              |

# Lift Frame Assembly 1



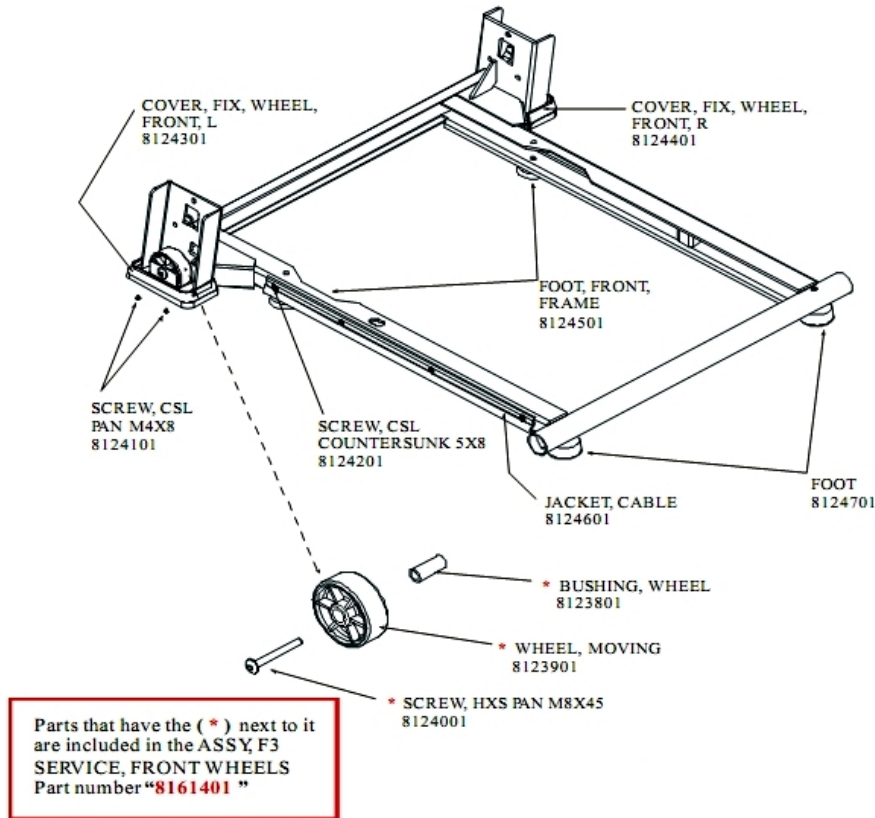
| Ref # | Part Number | Qty | Description                              |
|-------|-------------|-----|--|
| -     | 8128101     | 2   | Sleeve, Frame, H - HEAM004212            |
| -     | 8128001     | 2   | SCREW, HXS PAN 6X50 - HEAM005115         |
| -     | 8127801     | 2   | Sleeve, Fixing, Frame, Base - HEAM004244 |
| -     | 8128301     | 2   | Washer, Seat Rotation - HEAM004818       |
| -     | 8125001     | 2   | Washer, Flat - HEAM003587                |
| -     | 8129001     | 1   | Incline Frame - HEAS006061               |
| -     | 8128601     | 4   | Screw, CSL M4X6 - HEAM004461             |
| -     | 8128201     | 2   | Screw, HXS PAN M8X20 - HEAM003381        |
| -     | 8128501     | 2   | Slider, Track - HEAM004940               |
| -     | 8128901     | 1   | Assembly, Frame, H, R - HEAS006055       |
| -     | 8128801     | 2   | Bushing, Tube, Connection - HEAM001406   |
| -     | 8125101     | 2   | Nut, HEX, Nylon M8X7.8 - HEAM003341      |
| -     | 8128401     | 1   | Shaft, Fixing - HEAM004198               |
| -     | 8127701     | 2   | Screw, HXS PAN 6X15 - HEAM003378         |
| -     | 8127901     | 1   | ASSY, FRAME, H, L - HEAS006203           |
| -     | 8127601     | 2   | Cap, Frame, H - HEAM004246               |

## Lift Frame Assembly 2



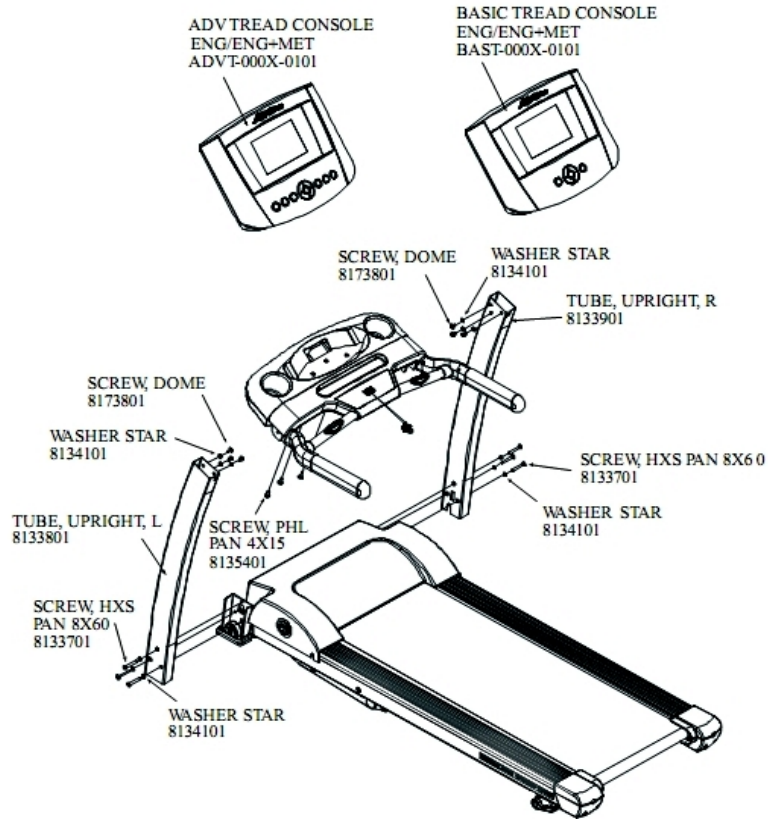
| Ref # | Part Number | Qty | Description                            |
|-------|-------------|-----|--|
| -     | 8127101     | 1   | Frame, H, L - HEAS006205               |
| -     | 8127301     | 1   | Wheel, Incline - HEAM005931            |
| -     | 8125101     | 1   | Nut, HEX, Nylon M8X7.8 - HEAM003341    |
| -     | 8127201     | 2   | Bushing, Fix, Frame, Base - HEAM004942 |
| -     | 8127401     | 1   | Sleeve, Shaft - HEAM004129             |
| -     | 8123701     | 1   | Screw, HEX 8X45 - HEAM005907           |
| -     | 8125001     | 1   | Washer, Flat - HEAM003587              |
| -     | 8127501     | 1   | FRAME, H, R - HEAS006206               |

## Moving Wheels and Feet



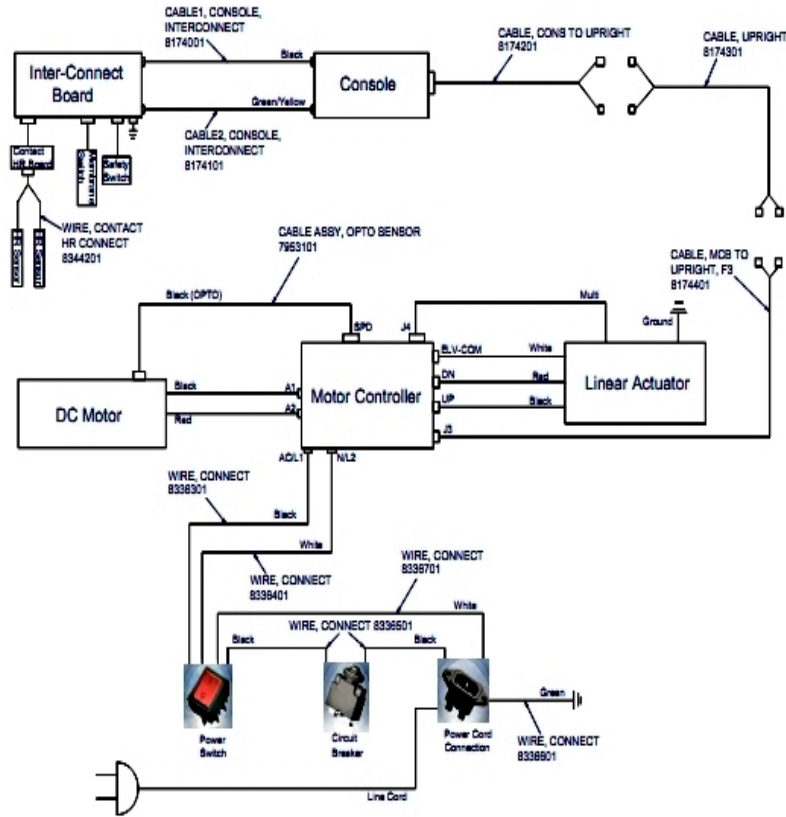
| Ref # | Part Number | Qty | Description                                   |
|-------|-------------|-----|---|
| -     | 8161401     | 1   | Assembly, F3 Service, Front Wheels HEAX000308 |
| -     | 8124401     | 1   | Cover, Fix, Wheel, Front, R - HEAM005789      |
| -     | 8123801     | 1   | Bushing, Wheel - HEAM004936                   |
| -     | 8124501     | 2   | Foot, Front, Frame - HEAM004264               |
| -     | 8124301     | 1   | Cover, Fix, Wheel, Front, L - HEAM005788      |
| -     | 8124201     | 2   | Screw, CSL Countersunk 5X8 - HEAM005298       |
| -     | 8124001     | 1   | Screw, HXS Pan M8X45 - HEAM004131             |
| -     | 8124701     | 2   | Foot - HEAM004614                             |
| -     | 8123901     | 1   | Wheel, Moving - HEAM003823                    |
| -     | 8124601     | 1   | Jacket, Cable - HEAM005787                    |
| -     | 8124101     | 2   | Screw, CSL Pan M4X8 - HEAM003391              |

# Uprights



| Ref # | Part Number | Qty | Description                      |
|-------|-------------|-----|----------------------------------|
| -     | 8173801     | 6   | Screw, Domestic - HEAM004036     |
| -     | 8133901     | 1   | Tube, Upright, R - HEAS006023    |
| -     | 8133701     | 6   | Screw, HXS Pan 8X60 - HEAM005876 |
| -     | 8133801     | 1   | Tube, Upright, L - HEAS006022    |
| -     | 8134101     | 12  | Washer Star - HEAM004037         |
| -     | 8135401     | 3   | Screw, PHI PAN 4X15 - HEAM003405 |

# Wiring Diagram



| Ref # | Part Number | Qty | Description                                     |
|-------|-------------|-----|---|
| -     | 8174101     | 1   | Cable2, Console, Interconnect, HEAM005939       |
| -     | 8174001     | 1   | Cable1, Console, Interconnect 63531- HEAM005938 |
| -     | 7953101     | 1   | Cable Assembly, Opto Sensor                     |
| -     | 8174401     | 1   | Cable, Controller, Upright 63530 - HEAM005936   |
| -     | 8174201     | 1   | Cable, Console, Upright 63528 - HEAM005934      |
| -     | 8174301     | 1   | Cable, Upright 63529 - HEAM005935               |
| -     | 8336501     | 1   | Wire, Connect-HEAM004106                        |
| -     | 8336301     | 1   | Wire, Connect-HEAM004106                        |
| -     | 8336401     | 1   | Wire, Connect-HEAM004274                        |
| -     | 8336601     | 1   | Wire, Connect-HEAM003831                        |
| -     | 8336701     | 1   | Wire, Connect-HEAM004274                        |
| -     | 8344201     | 1   | Wire, Contact HR Connect-HEAM006070             |

