

F3 Fold Treadmill Base - 120/60 Domestic Cord

F3-XX00-0103

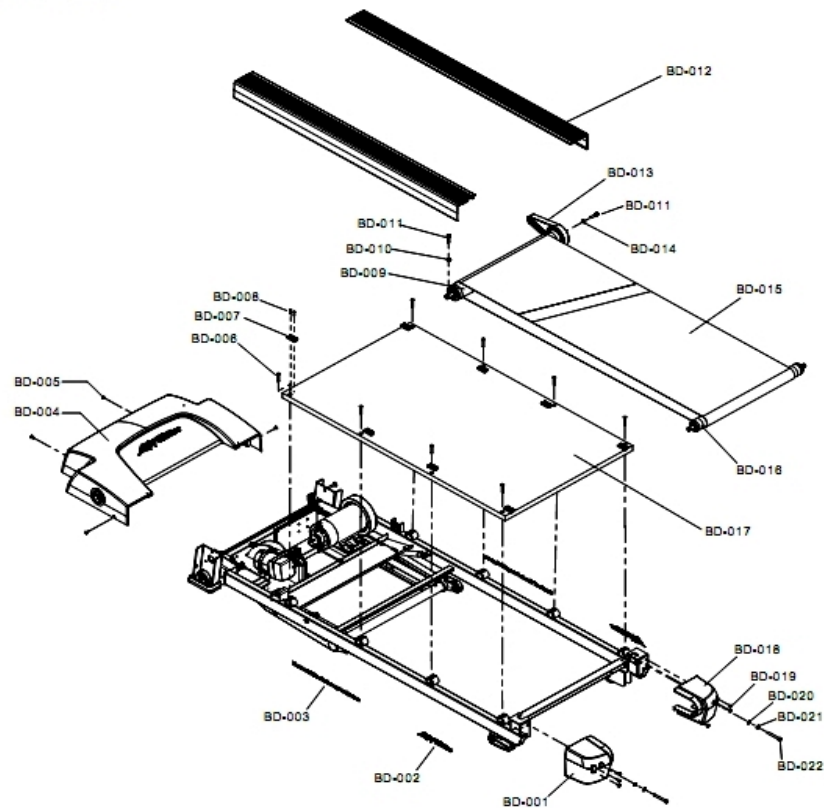
Parts Manual

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Belt, Deck and Motor Cover Assembly



Ref #	Part Number	Qty	Description
BD-001	8985101	1	CAP, END L SDW HS P/N 67480
BD-002	8879101	1	Decal LifeFitness
BD-003	8879201	1	Decal Flexdeck
BD-004	9000601	1	ASSY MOTOR COVER F3 SDW
BD-005,BD-019	8877301	10	Screw M5 X 10 Thread Cutting BZ HS P/N Sd50501011
BD-006	8132701	8	Screw, HXS Countersunk M6X25 - HEAM005944
BD-007	8322801	8	Bracket, Extrusion, Side- HEAM006213
BD-008	8878201	16	Screw M4 X 25 PHL Flat BZ
BD-009	8879801	1	Assembly Front Roller
BD-010	8132401	1	Washer, Curved - HEAM003608
BD-011	8132301	1	Screw, HXS SOC M8X30 - HEAM003363
BD-012	8984901	2	EXTRUSION SIDE RAIL HS P/N 67435
BD-013	8132201	1	Belt, Drive - HEAM005812
BD-014,BD-021	8125001	19	Washer, Flat - HEAM003587
BD-015	8132101	1	Belt, Running - HEAM003833
BD-016	8132001	1	Roller, Rear - HEAS006859
BD-017	8876701	1	Deck Walking
BD-018	8985001	1	CAP, END R SDW HS P/N 67478
BD-020	8124901	2	Washer, Star - HEAM003606
BD-022	8131501	2	Screw, HXS SOC M8X65 - HEAM003368

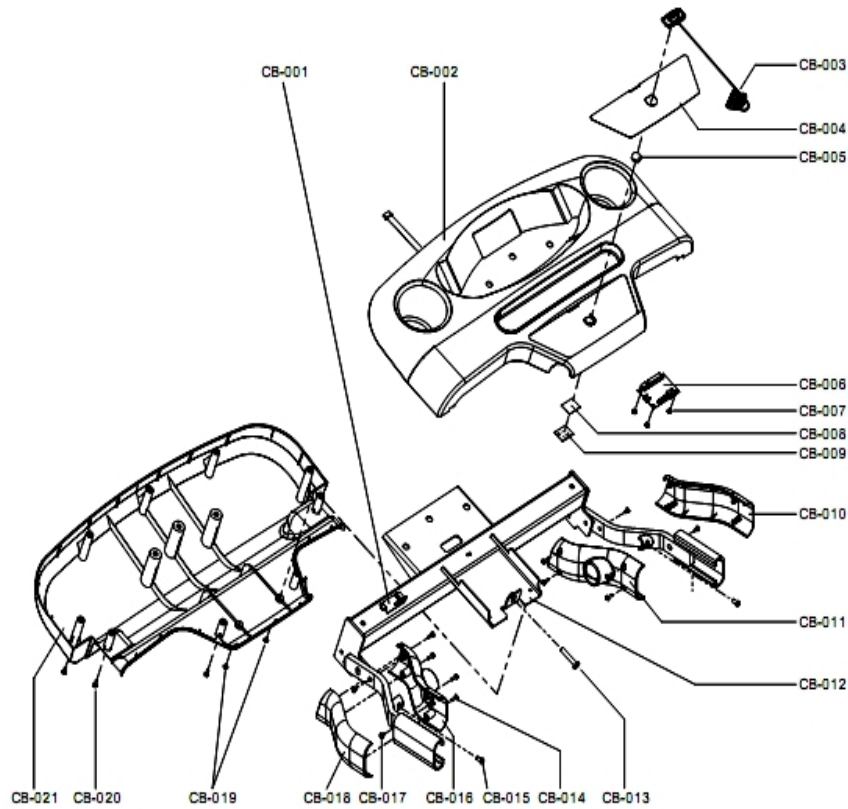
Ref #	Part Number	Qty	Description
BD-023	8168601	1	Bottle, Service Silicone O005320

Console Assembly



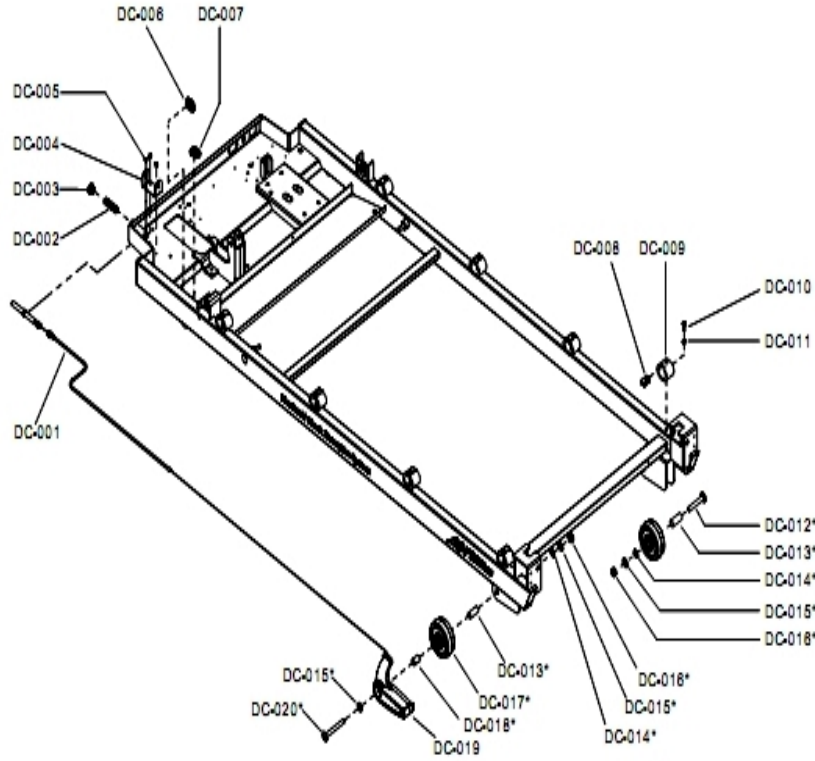
Ref #	Part Number	Qty	Description
CN-001	GCT-040X-0103	1	GO TREAD CONSOLE, SPN/MET
CN-001	GCT-020X-0103	1	GO TREAD CONSOLE, GER/MET
CN-001	GCT-000X-0103	1	GO TREAD CONSOLE, ENG/ENG+MET
CN-001	GCT-020X-0103	1	GO TREAD CONSOLE, GER/MET
CN-001	GCT-020X-0103	1	GO TREAD CONSOLE, GER/MET
CN-001	GCT-020X-0103	1	GO TREAD CONSOLE, GER/MET
CN-002	TKCT-020X-0103	1	TRACK TREAD CONSOLE, GER/MET
CN-002	TKCT-000X-0203	1	TRACK+ TREAD CONSOLE, ENG/ENG+MET

Console Bracket Assembly and Covers



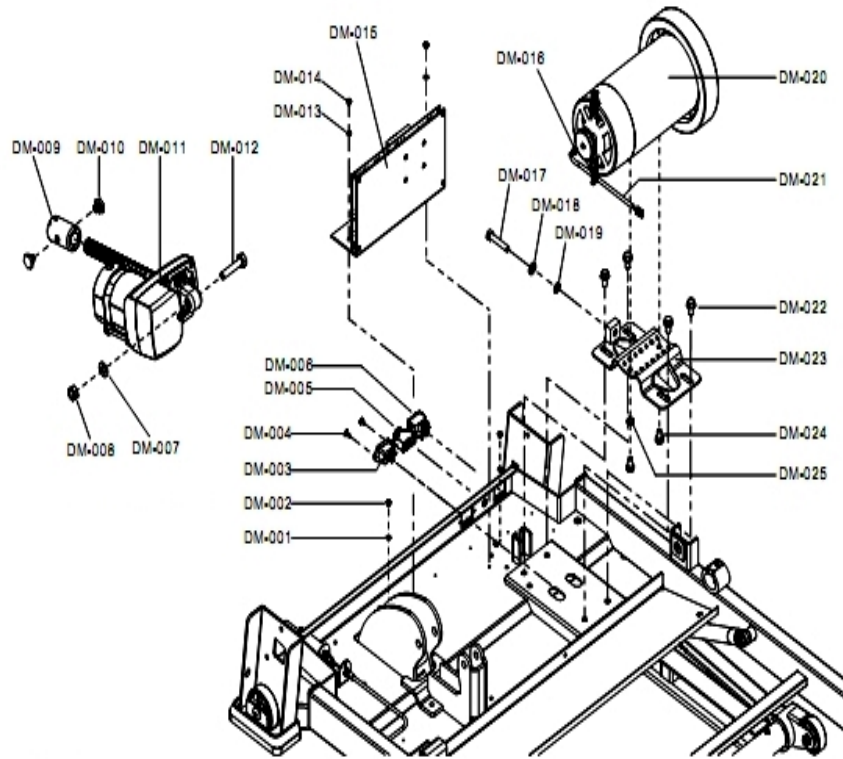
Ref #	Part Number	Qty	Description
CB-001	8872201	1	Printed Circuit Board Salutron HR
CB-002	8983301	1	COVER BASE, CONSOLE, TOP HEAM007880 SDW
CB-003	8985701	1	ASSY STOP TETHER 36"
CB-004	1003081-0001	1	MEMBRANE SWITCH
CB-005	8134601	1	Disk, Magnet - HEAM005755
CB-006	8983501	1	BOARD INTERCONNECT HEAM007881
CB-007	8134401	4	Screw, PHI PAN 4X8 - HEAM003403
CB-008	8135801	1	Tape, Double Sided - HEAM007417
CB-009	8983701	1	BOARD REED SWITCH HEAM007931
CB-010	8136201	1	Right Cover, Bar, Handle, R - HEAM005750
CB-011	8136301	1	Left Cover, Bar, Handle, R - HEAM005749
CB-012	8134901	1	Weldment, Bracket, Console - HEAS006026
CB-013	8173701	1	Screw, Bar, Horizontal - HEAM005942
CB-014,CB-020	8135401	2	Screw, PHI PAN 4X15 - HEAM003405
CB-015	8127701	2	Screw, HXS PAN 6X15 - HEAM003378
CB-016	8136001	1	Right Cover, Bar, Handle, L - HEAM005747
CB-017	8126001	1	Screw, PHI PAN M4X10 - HEAM003995
CB-018	8136101	1	Left Cover, Bar, Handle, L - HEAM005748
CB-019	8343701	2	Screw; CSL Pan, T3 - HEAM006170
CB-021	8983401	1	COVER BASE, CONSOLE BTM HEAM007879

Deck Cushions, Handle Release and Rear Wheels



Ref #	Part Number	Qty	Description
DC-001	8878501	1	Assembly, Cable Pin Lock
DC-002	8126401	1	Spring, Pin, Lock - HEAM004193
DC-003	8130801	1	Cap, Pin, Lock - HEAM005770
DC-004	8126201	1	Bracket, Pin, Lock - HEAM004187
DC-005	8343801	3	Screw, CSL M4-HEAM006574
DC-006	8126701	1	Bushing, Snap - HEAM005376
DC-008	8130701	8	Nut, U, Deck - HEAM005824
DC-009	6821901	8	Spring, TECSPAC Black
DC-010	8344001	8	Screw; CSL M5, T3 - HEAM006172
DC-011	8130601	8	Washer, Flat - HEAM004893
DC-012	8125301	1	Screw, HXS PAN M8X50 - HEAM003387
DC-013	8877201	2	Shaft, Wheel
DC-014	8124901	2	Washer, Star - HEAM003606
DC-015	8125001	3	Washer, Flat - HEAM003587
DC-016	8125101	2	Nut, HEX, Nylon M8X7.8 - HEAM003341
DC-017	8878301	2	Assembly, Wheel Rear
DC-018	8127801	1	Sleeve, Fixing, Frame, Base - HEAM004244
DC-019	8878401	1	Handle, Release Lock Bar
DC-020	8125801	1	Screw, HXS PAN M8X70 - HEAM003389

Drive Lift Motor and Motor Controller

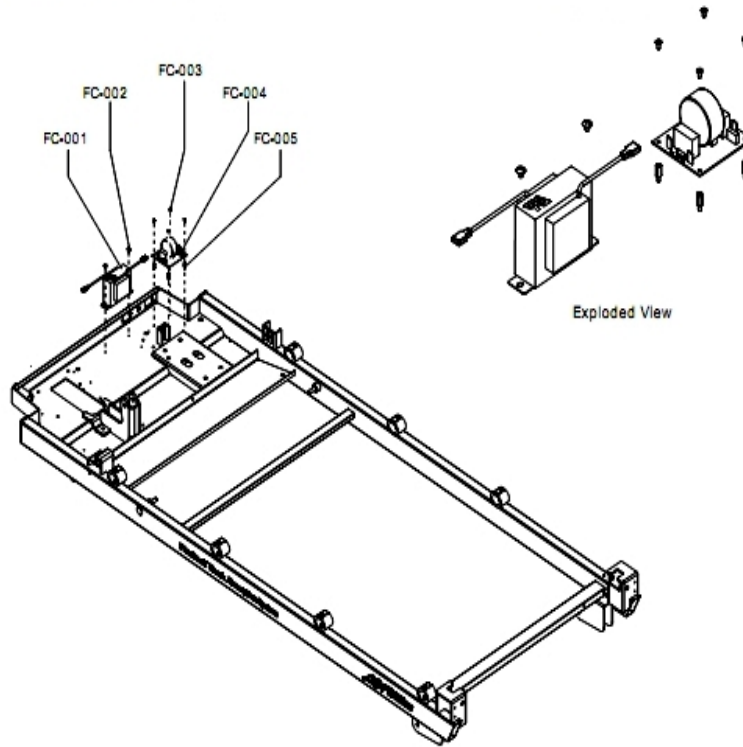


Ref #	Part Number	Qty	Description
DM-001,D M-013	8130101	5	Washer, Star - HEAM003295
DM-002,D M-014	8343801	3	Screw, CSL M4-HEAM006574
DM-003	8129801	1	INLET, AC - HEAM003150
DM-004	8126001	1	Screw, PHI PAN M4X10 - HEAM003995
DM-005	8129901	1	Breaker, Circuit, 230V EC002, HEAM003147
DM-005	8168301	1	Breaker, Circuit, 120V - HEAM003148
DM-006	8881901	1	Switch, Power Non-Lighted
DM-007	8129301	1	Washer, Flat - HEAM003590
DM-008	8129201	1	Nut, HEX, Nylon M10X9.5 - HEAM004242
DM-009	8227901	1	Nut, Motor, Incline - HEAM002130
DM-010	8129101	2	Screw, HEX, Special - HEAM001447
DM-011	8128701	1	Motor, Incline, 230V 56662, HEAS004679
DM-011	8168201	1	Motor, Incline, 120V - HEAS005238
DM-012	8129401	1	Bolt, HEX M10X50 - HEAM004240
DM-015	9027701	1	MOTOR CONTROLLER F3 T3 220V HS X000879
DM-015	8983101	1	MOTOR CONTROLLER F3 T3 120V X000855
DM-016	3230001	1	OPTO, Sensor
DM-017	8324301	1	Screw; HEX, T3 - 8324201
DM-018	8125001	1	Washer, Flat - HEAM003587
DM-019	8124901	1	Washer, Star - HEAM003606

Ref #	Part Number	Qty	Description
DM-020	8168501	1	Assembly, Motor 3.0HP, 230V CW-HEAM005945
DM-020	8130501	1	Assembly, Motor 3.0HP, 120V M005726, #3579
DM-021	7953101	1	Cable Assembly, Opto Sensor
DM-022	8126301	1	Screw, HXW 8X14 - HEAM005897
DM-023	8885401	1	BRKT, MOTOR MTG F3
DM-024	8324201	2	Screw; HEX, T3 - HEAM006165
DM-025	8173601	2	Washer, Spring - HEAM004297

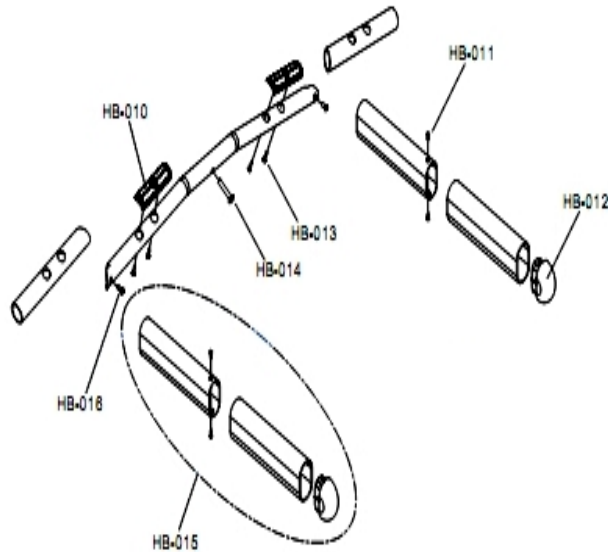
Filter and Choke Mounting Hardware

Note: For 230 Volt Units Only



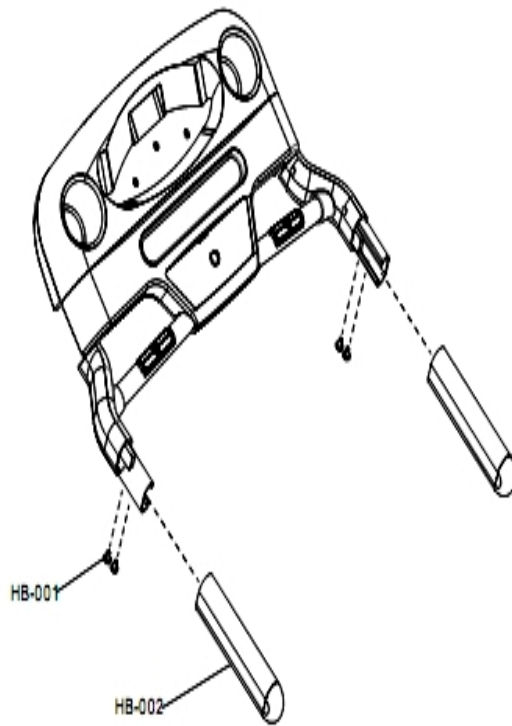
Ref #	Part Number	Qty	Description
FC-001	8137101	1	56705 Choke - HEAM004158
FC-002	8343801	2	Screw, CSL M4-HEAM006574
FC-003	8136701	4	Screw, PHI PAN M3X6 - HEAM004462
FC-004	9513301	1	Line Filter w/Inrush Limiter
FC-005	8137001	4	SLEEVE, SCREW, CU - HEAM003853

Handlebar and Horizontal Bar



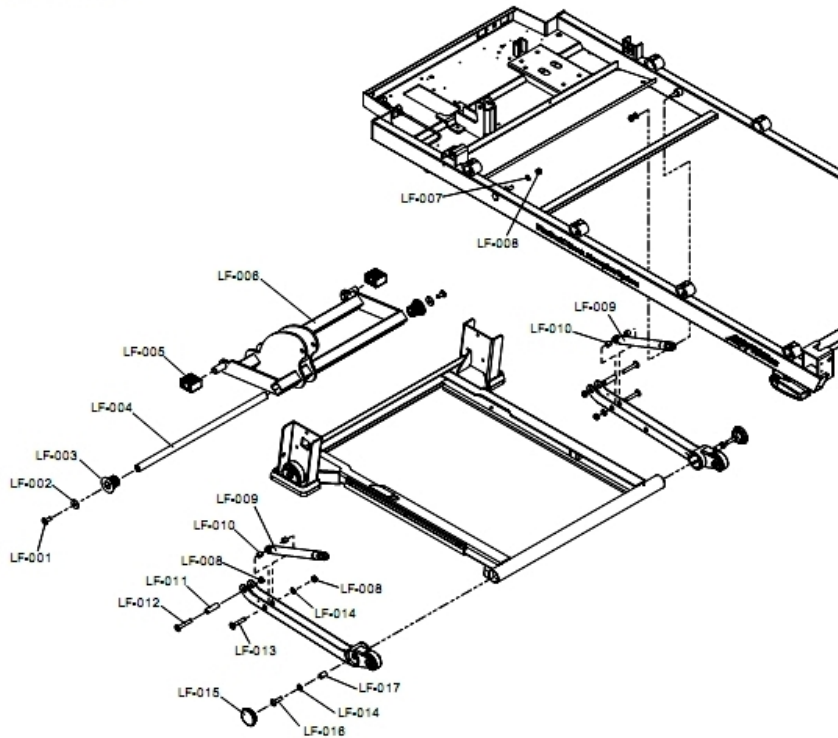
Ref #	Part Number	Qty	Description
HB-010	8292001	2	Sensor; Contact, T3 - HEAS006303
HB-011	8134701	4	Screw, PHI Countersunk - HEAM004912
HB-012	8133301	2	Cap, Handlebar End - HEAM005763
HB-013	8131201	1	Screw, PHL PAN M4X20 - HEAM003406
HB-014	8173701	1	Screw, Bar, Horizontal - HEAM005942
HB-015	8135601	1	Bracket, Bar, Handle - HEAS006029
HB-016	8127701	2	Screw, HXS PAN 6X15 - HEAM003378
HB-017	9000401	1	ASSY BAR HORIZONTAL HS P/N 64413

Handlebar Assembly



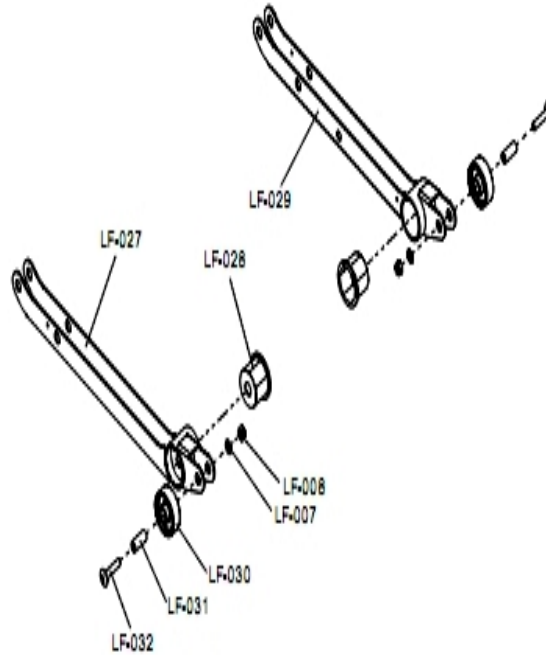
Ref #	Part Number	Qty	Description
HB-001	8134501	4	Screw, HXS PAN 8X15 - HEAM003380
HB-002	8135601	1	Bracket, Bar, Handle - HEAS006029

Lift Frame, Gas Shocks and Rear Shroud



Ref #	Part Number	Qty	Description
LF-001	8128201	2	Screw, HXS PAN M8X20 - HEAM003381
LF-002	8128301	2	Washer, Seat Rotation - HEAM004818
LF-003	8128801	2	Bushing, Tube, Connection - HEAM001406
LF-004	8128401	1	Shaft, Fixing - HEAM004198
LF-005	8128501	2	Slider, Track - HEAM004940
LF-006	8129001	1	Incline Frame - HEAS006061
LF-007	8124901	9	Washer, Star - HEAM003606
LF-008	8125101	10	Nut, HEX, Nylon M8X7.8 - HEAM003341
LF-009	8985601	2	GAS SPRING HYBRID HS P/N 67487
LF-010	8133101	4	Sleeve, Gas Shock - HEAM004220
LF-011	8128101	2	Sleeve, Frame, H - HEAM004212
LF-012	8125301	3	Screw, HXS PAN M8X50 - HEAM003387
LF-013	8124001	6	Screw, HXS Pan M8X45 - HEAM004131
LF-014	8125001	17	Washer, Flat - HEAM003587
LF-015	8127601	2	Cap, Frame, H - HEAM004246
LF-016	8135901	2	Screw, HXS PAN 8X30 - HEAM003383
LF-017	8127801	2	Sleeve, Fixing, Frame, Base - HEAM004244

Lift Frame, Gas Shocks and Rear Shroud Continued

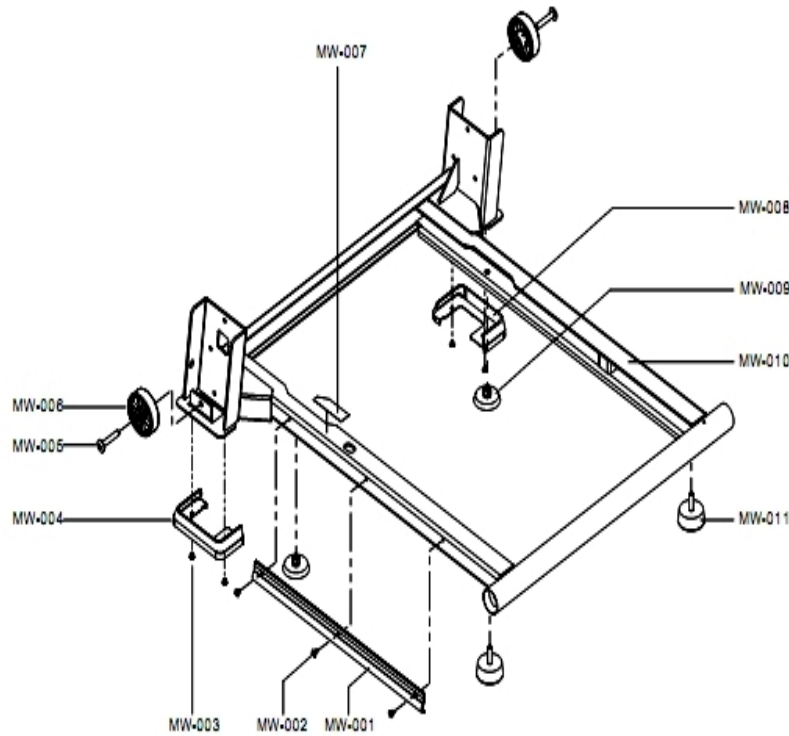


Ref #	Part Number	Qty	Description
LF-027	8984601	1	FRAME, H, L HS P/N 67266
LF-028	8127201	2	Bushing, Fix, Frame, Base - HEAM004942
LF-029	8984701	1	FRAME, H, R HS P/N 67267
LF-030	8127301	2	Wheel, Incline - HEAM005931
LF-031	8127401	2	Sleeve, Shaft - HEAM004129
LF-032	8123701	2	Screw, HEX 8X45 - HEAM005907

Miscellaneous

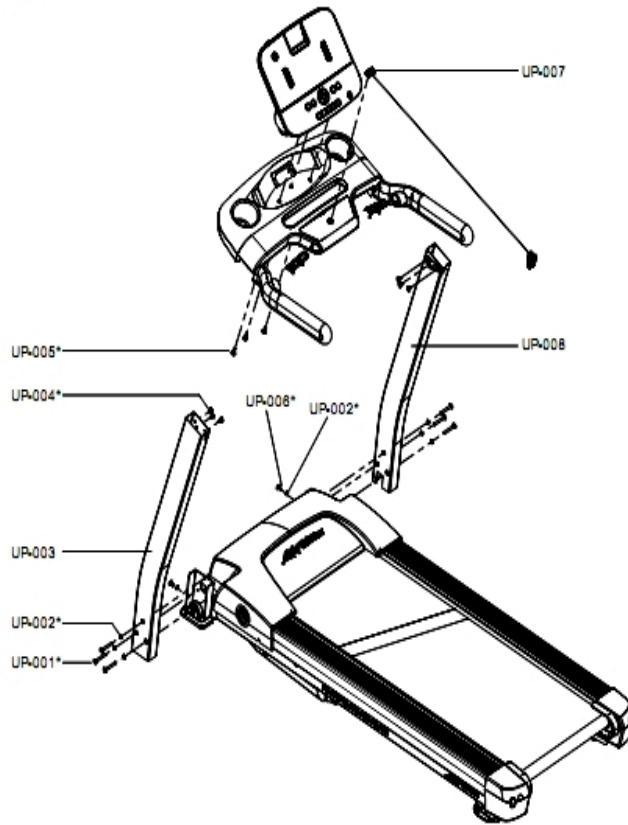
Ref #	Part Number	Qty	Description
-	8174801	1	LINE CORD; AUS, HEAO005104
-	8174901	1	Line Cord; Cont, HEAO005749
-	8175001	1	Line Cord; U.K HEAO005698
-	8870101	1	LINE CORD, IEC, 90 DEG, BR, 4.8MM PIN
-	8174701	1	Line Cord, U.S. - HEAO005096
-	8307301	3	Ground Wire, Braided-HEAM003640

Moving Wheels and Feet



Ref #	Part Number	Qty	Description
MW-001	8882101	1	JACKET CABLE FRAME BASE HEAM007765
MW-002	8124201	3	Screw, CSL Countersunk 5X8 - HEAM005298
MW-003	8343801	27	Screw, CSL M4-HEAM006574
MW-004	8124301	2	Cover, Fix, Wheel, Front, L - HEAM005788
MW-005	8124001	6	Screw, HXS Pan M8X45 - HEAM004131
MW-006	8876401	1	Wheel Front Moving
MW-007	8876301	1	Guard Paint Base Frame
MW-008	8124401	2	Cover, Fix, Wheel, Front, R - HEAM005789
MW-009	8124501	2	Foot, Front, Frame - HEAM004264
MW-010	8875801	1	WLDMT, BASE FRAME PAINTED HS P/N 67225
MW-011	8124701	2	Foot - HEAM004614

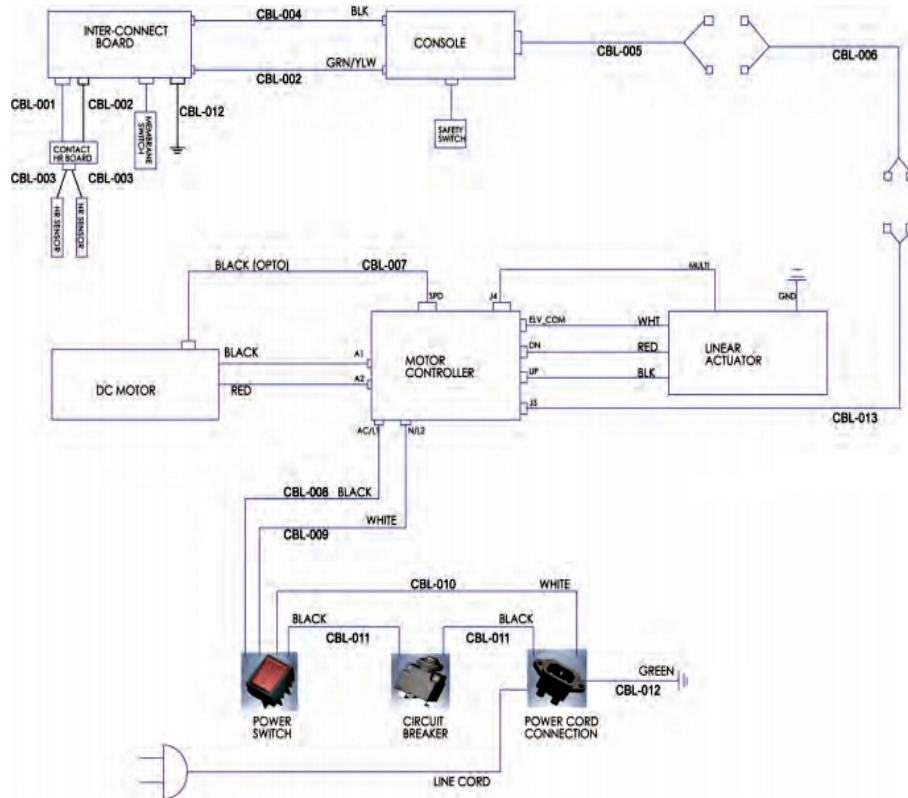
Uprights



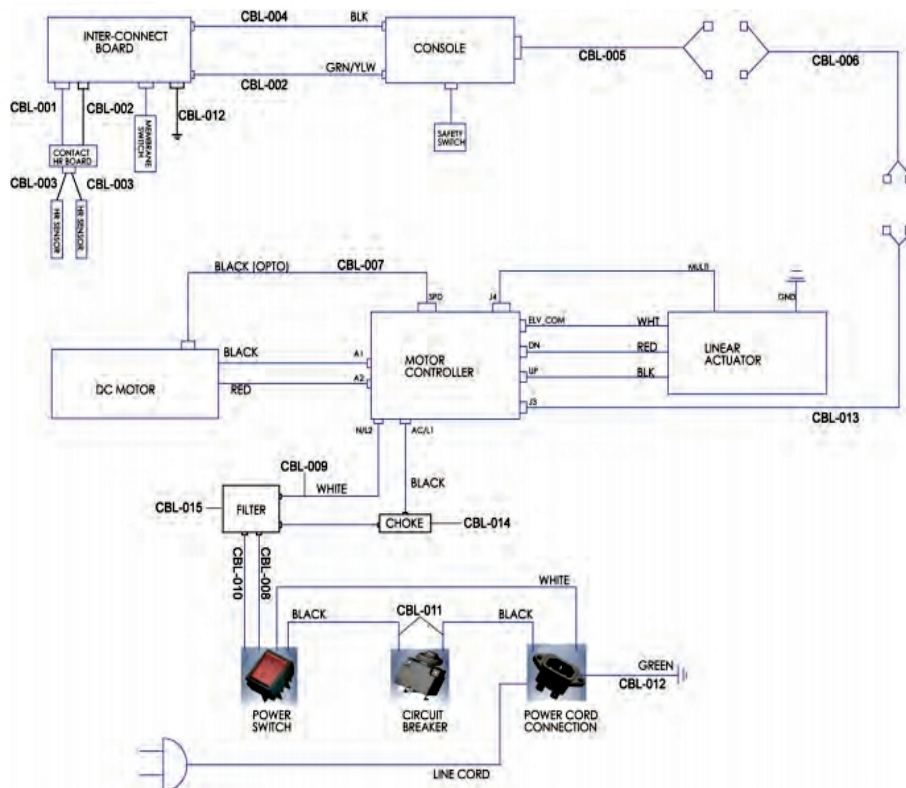
Ref #	Part Number	Qty	Description
UP-001	8133701	6	Screw, HXS Pan 8X60 - HEAM005876
UP-002	8134101	6	Washer Star - HEAM004037
UP-003	8885201	1	TUBE, UPRIGHT LT, F3
UP-004	8628901	1	BOLT, M8X15MM, COUNTERSINK - HEAM007049
UP-005	8134001	3	Screw, HXS PAN 8X25 - HEAM005790
UP-006	8326101	2	Screw, Domestic- HEAM005933
UP-007	8985701	1	ASSY STOP TETHER 36"
UP-008	8885301	1	TUBE, UPRIGHT RT, F3
UP-009	8985801	1	NLA: SERVICE ASSY HDWR KIT F3 HS P/N 63539

Wiring Diagrams

Wiring Diagram - 120V



Wiring Diagram - 230V



Ref #	Part Number	Qty	Description
CBL-001	8983901	1	CABLE H/R BOARD TO INTERCONNECT HEAM007862
CBL-002	8174101	1	Cable2, Console, Interconnect, HEAM005939
CBL-003	8983801	1	CABLE H/R GRIPS TO BOARD HEAM007887
CBL-004	8174001	1	Cable1, Console, Interconnect 63531- HEAM005938
CBL-005	8984001	1	CABLE CONSOLE TO UPRIGHT HEAM 007861
CBL-006	8985501	1	CABLE UPRIGHT HS P/N 67648
CBL-007	7953101	1	Cable Assembly, Opto Sensor
CBL-008	8882001	1	WIRE SWITCH TO FILTER HEAW1221100
CBL-008	8878901	1	Cable Switch To MCB Black
CBL-009	8878801	1	Cable Switch To MCB White
CBL-010	8336701	1	Wire, Connect-HEAM004274
CBL-011	8336501	1	Wire, Connect-HEAM004106
CBL-012	8336601	1	Wire, Connect-HEAM003831
CBL-013	8985401	1	CABLE MCB TO UPRIGHT HS P/N 67467
CBL-014	8137101	1	56705 Choke - HEAM004158
CBL-015	9513301	1	Line Filter w/Inrush Limiter

