

F3 Base - 230-240+/50 NO Cord

F3-XX0X-0101

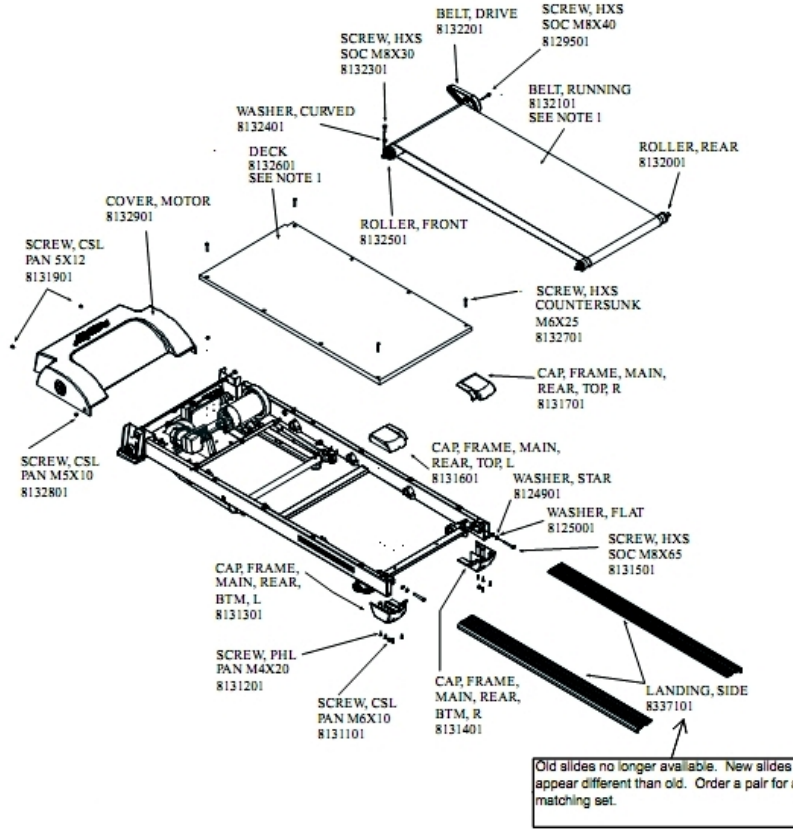
Parts Manual

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Belt, Deck and Motor Cover Assembly



Ref #	Part Number	Qty	Description
-	8132801	1	Screw, CSL PAN M5X10 - HEAM003393
-	8132401	1	Washer, Curved - HEAM003608
-	8131601	1	Cap, Frame, Main, Rear, Top, L - HEAM005821
-	8132101	1	Belt, Running - HEAM003833
-	8125001	1	Washer, Flat - HEAM003587
-	8131701	1	Cap, Frame, Main, Rear, Top, R, - HEAM005819
-	8132001	1	Roller, Rear - HEAS006859
-	8131201	1	Screw, PHL PAN M4X20 - HEAM003406
-	8131301	1	Cap, Frame, Main, Rear, Bottom, L - HEAM005820
-	8131401	1	Cap, Frame, Main, Rear, Bottom, R - HEAM005818
-	8132601	1	Deck - HEAM005811
-	8124901	1	Washer, Star - HEAM003606
-	8132501	1	Roller, Front - HEAS006858
-	8132701	1	Screw, HXS Countersunk M6X25 - HEAM005944
-	8132901	1	Cover, Motor - HEAM005814
-	8337101	1	Extrusion, Side Rail, F3-HEAM006986
-	8131101	1	Screw, CSL PAN M6X10 - HEAM003395
-	8129501	1	Screw, HXS SOC M8X40 - HEAM003364
-	8131501	1	Screw, HXS SOC M8X65 - HEAM003368
-	8131901	1	Screw, CSL PAN 5X12 - HEAM005373
-	8132201	1	Belt, Drive - HEAM005812
-	8132301	1	Screw, HXS SOC M8X30 - HEAM003363

Ref #	Part Number	Qty	Description
-	8168601	1	Bottle, Service Silicone O005320

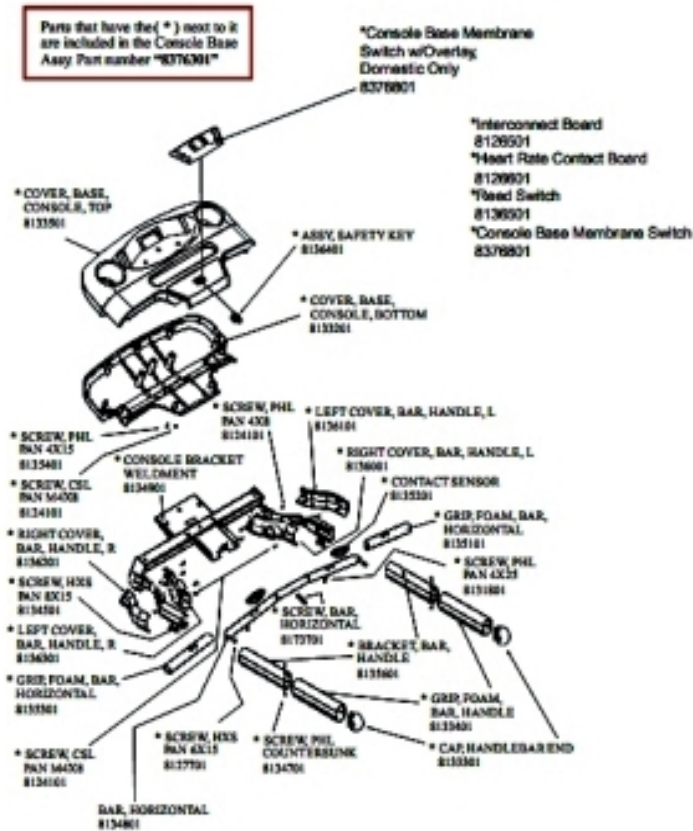
Cables

Ref #	Part Number	Qty	Description
-	8174201	1	Cable, Console, Upright 63528 - HEAM005934
-	8174101	1	Cable2, Console, Interconnect, HEAM005939
-	8174001	1	Cable1, Console, Interconnect 63531- HEAM005938
-	8174301	1	Cable, Upright 63529 - HEAM005935
-	8336201	1	Cable; Motor-Control, Upright, T3 - HEAM006241

Cables and Line Cords

Ref #	Part Number	Qty	Description
-	8174101	1	Cable2, Console, Interconnect, HEAM005939
-	8168601	1	Bottle, Service Silicone O005320
-	8174401	1	Cable, Controller, Upright 63530 - HEAM005936
-	8174001	1	Cable1, Console, Interconnect 63531- HEAM005938
-	8174701	1	Line Cord, U.S. - HEAO005096
-	8174201	1	Cable, Console, Upright 63528 - HEAM005934
-	8174301	1	Cable, Upright 63529 - HEAM005935

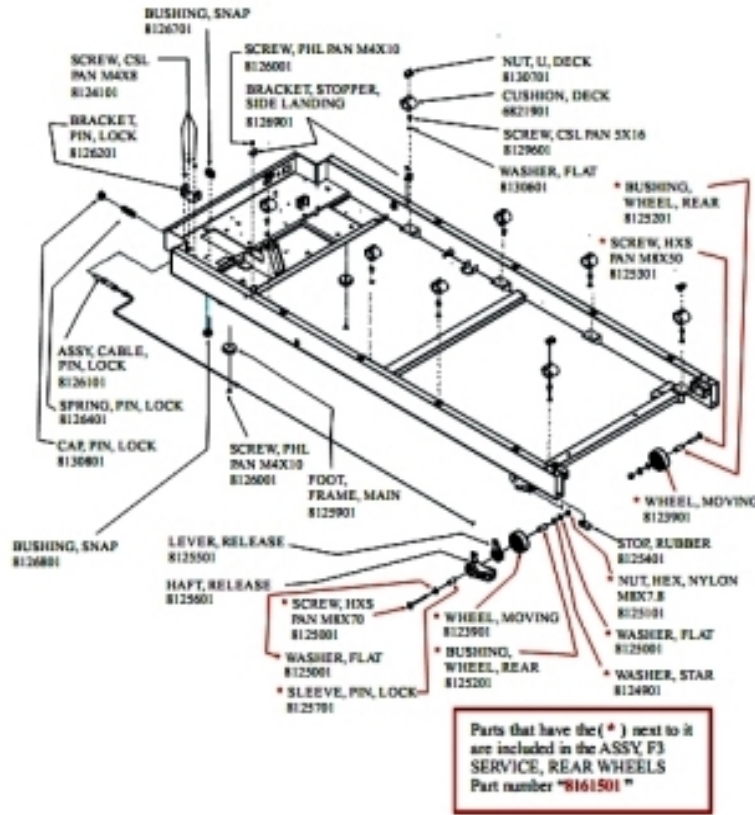
Console Base Assembly



Ref #	Part Number	Qty	Description
-	8134501	1	Screw, HXS PAN 8X15 - HEAM003380
-	8126601	1	Board, HR, Contact M005728
-	8136401	1	Assembly, Safety Key - HEAS006028
-	8133401	1	Grip, Foam, Bar, Handle - HEAM005762
-	8127701	1	Screw, HXS PAN 6X15 - HEAM003378
-	8134801	1	Bar, Horizontal - HEAS006027
-	8134701	1	Screw, PHI Countersunk - HEAM004912
-	8135101	1	Grip, Foam, Bar, Horizontal - HEAM005753
-	8135601	1	Bracket, Bar, Handle - HEAS006029
-	8124101	3	Screw, CSL Pan M4X8 - HEAM003391
-	8131801	1	Screw, PHI PAN 4X25 - HEAM005126
-	8134901	1	Weldment, Bracket, Console - HEAS006026
-	8136101	1	Left Cover, Bar, Handle, L - HEAM005748
-	8136301	1	Left Cover, Bar, Handle, R - HEAM005749
-	8136501	1	Board, Reed Switch M005756
-	8126501	1	Board, Interconnect M005755
-	8136201	1	Right Cover, Bar, Handle, R - HEAM005750
-	8136001	1	Right Cover, Bar, Handle, L - HEAM005747
-	8135401	1	Screw, PHI PAN 4X15 - HEAM003405
-	8135301	1	Grip, Foam, Bar, Horizontal - HEAM005752
-	8135201	1	Contact Sensor - HEAM004903
-	8133301	1	Cap, Handlebar End - HEAM005763

Ref #	Part Number	Qty	Description
-	8133201	1	Cover, Base, Console, Bottom - HEAM005745
-	8759501	2	Switch, Membrane, HEAO007113
-	8624901	1	Assembly, Console Base, F3 230V - HEAS006026
-	8133501	1	Cover, Base, Console, Top - HEAM005746
-	8173701	1	Screw, Bar, Horizontal - HEAM005942
-	8376301	1	Assembly, Console Base, F3-T3, HEAS007120, -0101 A

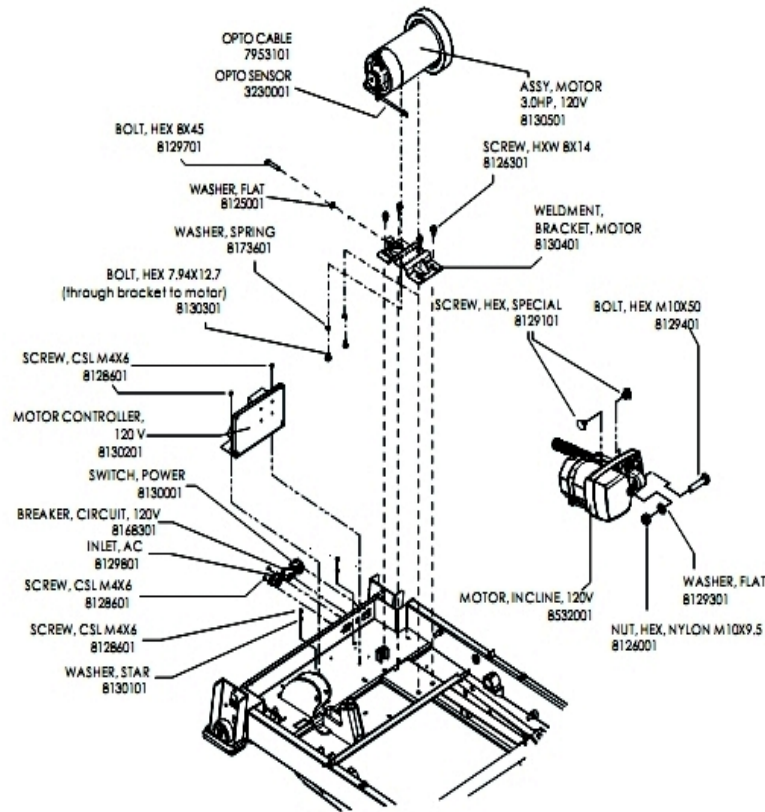
Deck Cushions, Haft Release and Rear Wheels



Ref #	Part Number	Qty	Description
-	8125401	1	Stop, Rubber - HEAM001821
-	8161501	1	Assembly, F3 Service, Rear Wheels - HEAX000309
-	8125001	2	Washer, Flat - HEAM003587
-	8129601	1	Screw, CSL PAN 5X16 - HEAM004496
-	8126401	1	Spring, Pin, Lock - HEAM004193
-	8125101	1	Nut, HEX, Nylon M8X7.8 - HEAM003341
-	8125201	2	Bushing, Wheel, Rear - HEAM004183
-	8126101	1	Assembly, Cable, Pin, Lock - HEAS006126
-	8126201	1	Bracket, Pin, Lock - HEAM004187
-	8126801	1	Bushing, Snap - HEAM001438
-	8125301	1	Screw, HXS PAN M8X50 - HEAM003387
-	8125701	1	Sleeve, Pin, Lock - HEAM004175
-	8126001	2	Screw, PHI PAN M4X10 - HEAM003995
-	8126901	1	Bracket, Stopper, Side Landing - HEAM004184
-	8130801	1	Cap, Pin, Lock - HEAM005770
-	8124901	1	Washer, Star - HEAM003606
-	8125601	1	Haft, Release - HEAM005885
-	6821901	1	Spring, TECSPAC Black
-	8123901	2	Wheel, Moving - HEAM003823
-	8125501	1	Lever, Release - HEAM005884
-	8125801	1	Screw, HXS PAN M8X70 - HEAM003389
-	8130601	1	Washer, Flat - HEAM004893

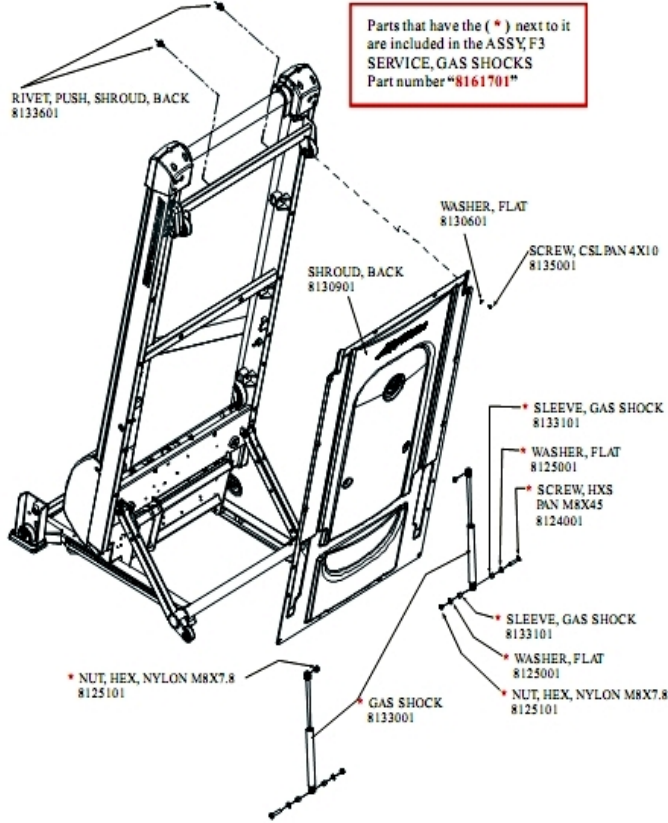
Ref #	Part Number	Qty	Description
-	8124101	1	Screw, CSL Pan M4X8 - HEAM003391
-	8126701	1	Bushing, Snap - HEAM005376
-	8130701	1	Nut, U, Deck - HEAM005824
-	8125901	1	Foot, Frame, Main - HEAM004180

Drive Motor, Lift Motor and Motor Controller Assemblies



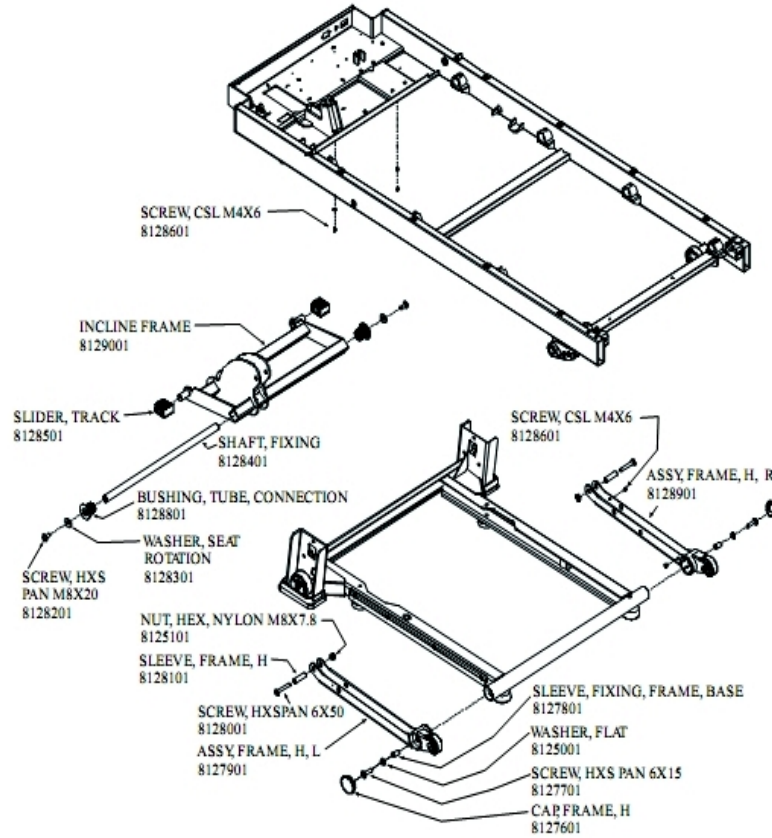
Ref #	Part Number	Qty	Description
-	3230001	1	OPTO, Sensor
-	8129401	1	Bolt, HEX M10X50 - HEAM004240
-	8130001	1	Switch, Power - HEAM006157
-	8130201	1	Motor Controller 120V, HS P/N S006007 #ASR-MEG4LF-
-	8168301	1	Breaker, Circuit, 120V - HEAM003148
-	8125001	1	Washer, Flat - HEAM003587
-	8126301	1	Screw, HXW 8X14 - HEAM005897
-	8129101	1	Screw, HEX, Special - HEAM001447
-	8129301	1	Washer, Flat - HEAM003590
-	7953101	1	Cable Assembly, Opto Sensor
-	8126001	1	Screw, PHI PAN M4X10 - HEAM003995
-	8130301	1	Bolt, HEX 7.94X12.7 - HEAM005817
-	8173601	1	Washer, Spring - HEAM004297
-	8129701	1	Bolt, HEX 8X45 - HEAM005767
-	8129801	1	INLET, AC - HEAM003150
-	8130401	1	Weldment, Bracket, Motor - HEAS006057
-	8168201	1	Motor, Incline, 120V - HEAS005238
-	8128601	3	Screw, CSL M4X6 - HEAM004461
-	8130101	1	Washer, Star - HEAM003295
-	8130501	1	Assembly, Motor 3.0HP, 120V M005726, #3579

Gas Shocks and Back Shroud



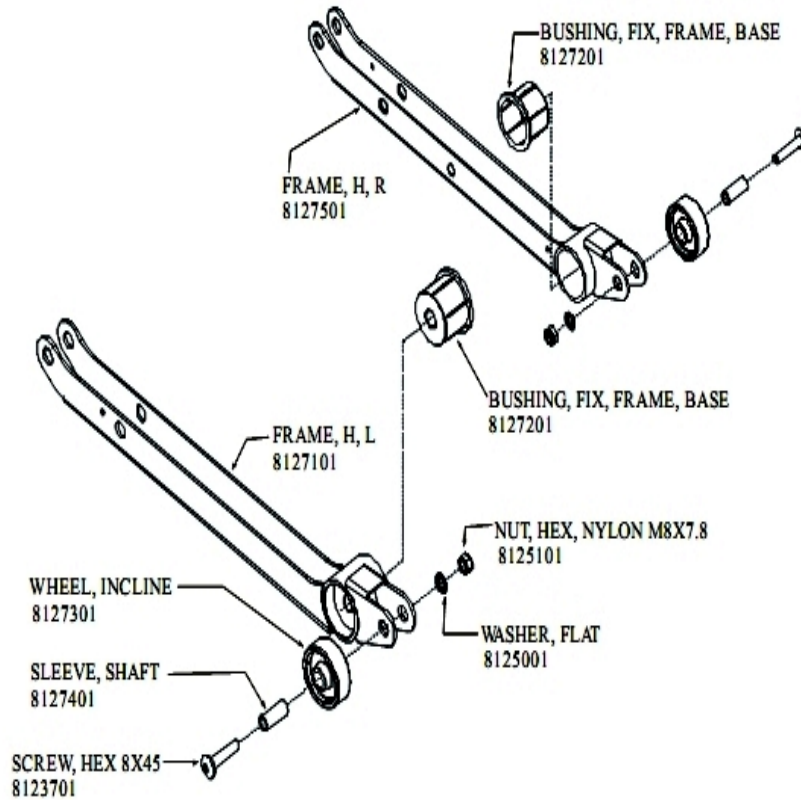
Ref #	Part Number	Qty	Description
-	8161701	1	Assembly, F3 Service, Gas Shocks - HEAX000311
-	8124001	1	Screw, HXS Pan M8X45 - HEAM004131
-	8125001	2	Washer, Flat - HEAM003587
-	8125101	2	Nut, HEX, Nylon M8X7.8 - HEAM003341
-	8135001	1	Screw, CSL PAN 4X10 - HEAM003392
-	8133001	1	Gas Shock - HEAM005925
-	8133101	2	Sleeve, Gas Shock - HEAM004220
-	8130601	1	Washer, Flat - HEAM004893
-	8133601	1	Rivet, Push, Shroud, Back - HEAM006998
-	8130901	1	Shroud, Back - HEAM005768

Lift Frame Assembly 1



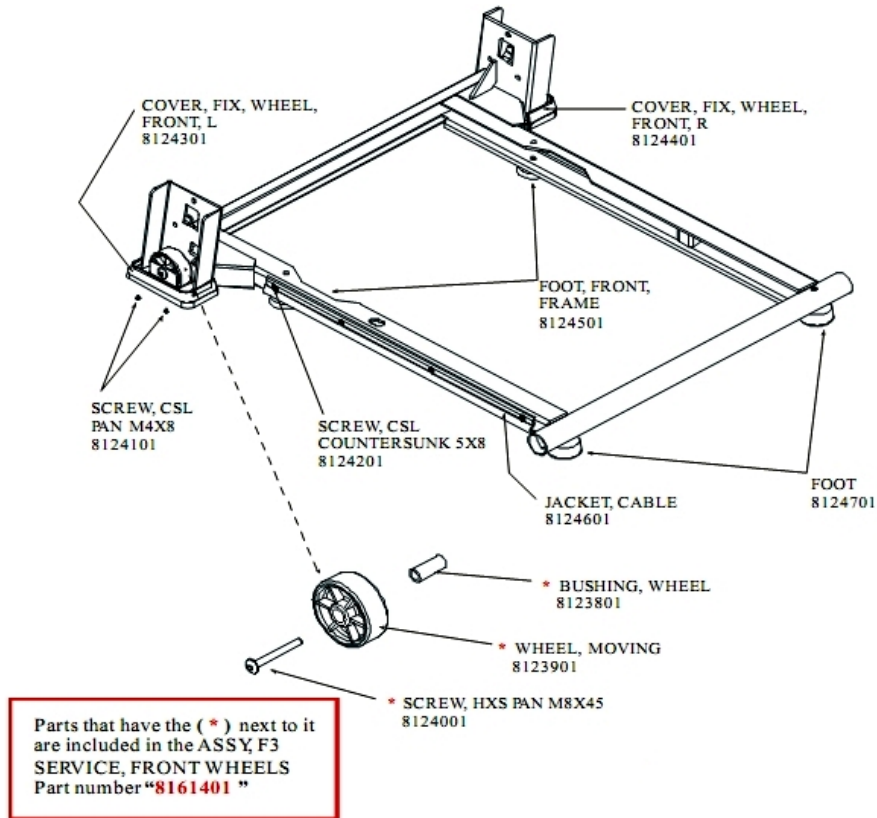
Ref #	Part Number	Qty	Description
-	8128101	1	Sleeve, Frame, H - HEAM004212
-	8129001	1	Incline Frame - HEAS006061
-	8125001	1	Washer, Flat - HEAM003587
-	8128201	1	Screw, HXS PAN M8X20 - HEAM003381
-	8128501	1	Slider, Track - HEAM004940
-	8128801	1	Bushing, Tube, Connection - HEAM001406
-	8128601	2	Screw, CSL M4X6 - HEAM004461
-	8127601	1	Cap, Frame, H - HEAM004246
-	8127701	1	Screw, HXS PAN 6X15 - HEAM003378
-	8128401	1	Shaft, Fixing - HEAM004198
-	8127801	1	Sleeve, Fixing, Frame, Base - HEAM004244
-	8128901	1	Assembly, Frame, H, R - HEAS006055
-	8128301	1	Washer, Seat Rotation - HEAM004818
-	8125101	1	Nut, HEX, Nylon M8X7.8 - HEAM003341
-	8127901	1	ASSY, FRAME, H, L - HEAS006203
-	8128001	1	SCREW, HXS PAN 6X50 - HEAM005115

Lift Frame Assembly 2



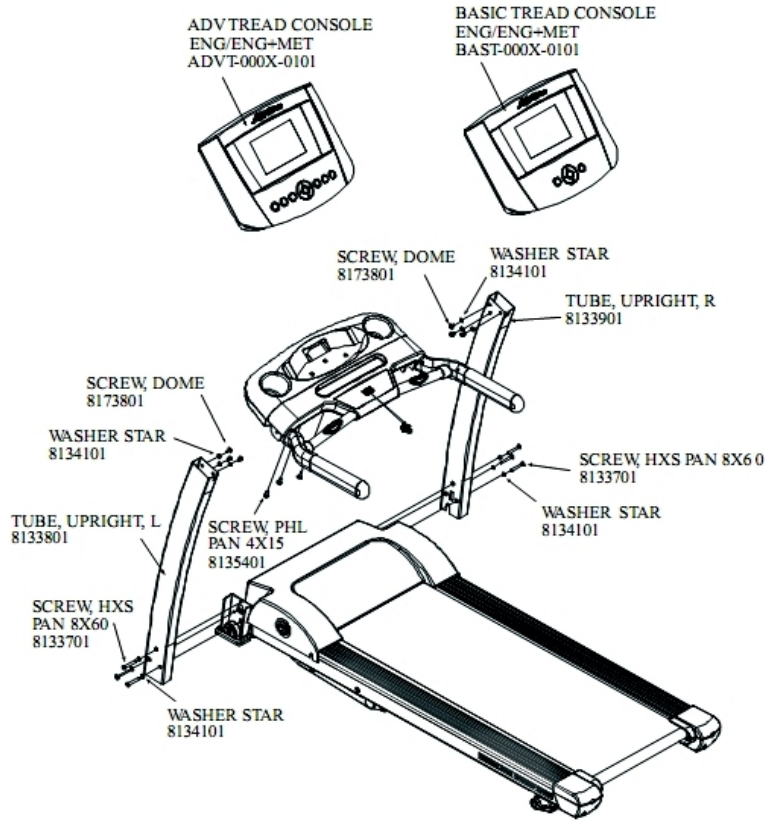
Ref #	Part Number	Qty	Description
-	8127501	1	FRAME, H, R - HEAS006206
-	8127101	1	Frame, H, L - HEAS006205
-	8127301	1	Wheel, Incline - HEAM005931
-	8123701	1	Screw, HEX 8X45 - HEAM005907
-	8125101	1	Nut, HEX, Nylon M8X7.8 - HEAM003341
-	8127401	1	Sleeve, Shaft - HEAM004129
-	8127201	2	Bushing, Fix, Frame, Base - HEAM004942
-	8125001	1	Washer, Flat - HEAM003587

Moving Wheels and Feet



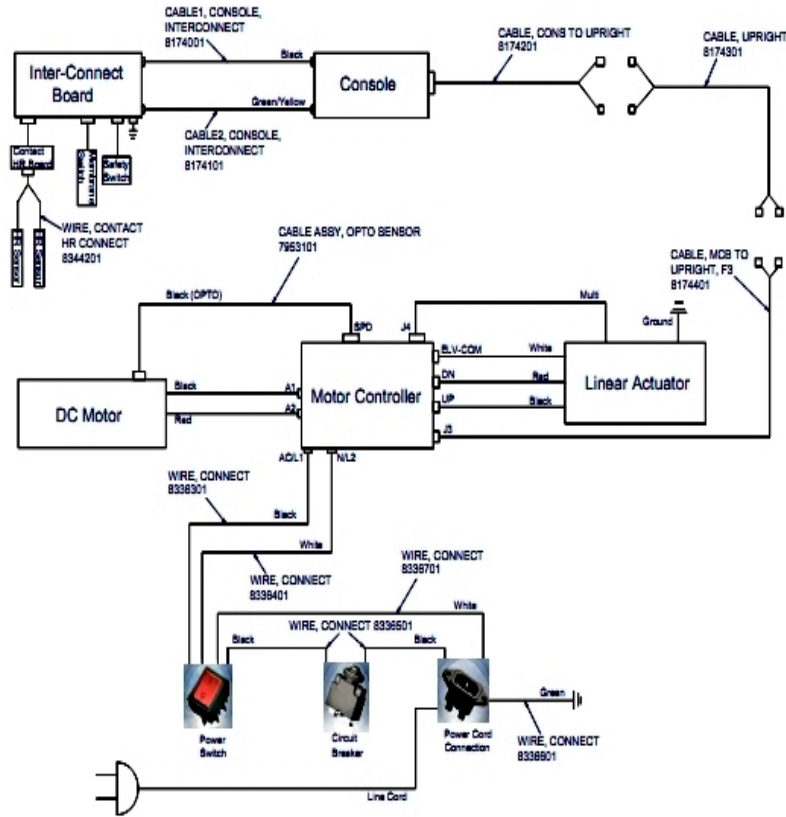
Ref #	Part Number	Qty	Description
-	8161401	1	Assembly, F3 Service, Front Wheels HEAX000308
-	8124001	1	Screw, HXS Pan M8X45 - HEAM004131
-	8124301	1	Cover, Fix, Wheel, Front, L - HEAM005788
-	8124501	1	Foot, Front, Frame - HEAM004264
-	8124701	1	Foot - HEAM004614
-	8124101	1	Screw, CSL Pan M4X8 - HEAM003391
-	8124401	1	Cover, Fix, Wheel, Front, R - HEAM005789
-	8124201	1	Screw, CSL Countersunk 5X8 - HEAM005298
-	8124601	1	Jacket, Cable - HEAM005787
-	8123901	1	Wheel, Moving - HEAM003823
-	8123801	1	Bushing, Wheel - HEAM004936

Uprights



Ref #	Part Number	Qty	Description
-	ADVT-000X-0102	1	Advanced Treadmill Console - English/Metric
-	8134101	4	Washer Star - HEAM004037
-	BAST-000X-0202	1	Basic Treadmill Console - English/Metric
-	8173801	2	Screw, Domestic - HEAM004036
-	8135401	1	Screw, PHI PAN 4X15 - HEAM003405
-	8133701	2	Screw, HXS Pan 8X60 - HEAM005876
-	8133901	1	Tube, Upright, R - HEAS006023
-	8133801	1	Tube, Upright, L - HEAS006022

Wiring Diagram



Ref #	Part Number	Qty	Description
-	8336401	1	Wire, Connect-HEAM004274
-	8336301	1	Wire, Connect-HEAM004106
-	8336501	1	Wire, Connect-HEAM004106
-	8174401	1	Cable, Controller, Upright 63530 - HEAM005936
-	7953101	1	Cable Assembly, Opto Sensor
-	8344201	1	Wire, Contact HR Connect-HEAM006070
-	8174101	1	Cable2, Console, Interconnect, HEAM005939
-	8174301	1	Cable, Upright 63529 - HEAM005935
-	8174201	1	Cable, Console, Upright 63528 - HEAM005934
-	8336601	1	Wire, Connect-HEAM003831
-	8336701	1	Wire, Connect-HEAM004274
-	8174001	1	Cable1, Console, Interconnect 63531- HEAM005938

