

F3 Treadmill Base - 230-240+/50 All Cords

F3-XX0X-0102

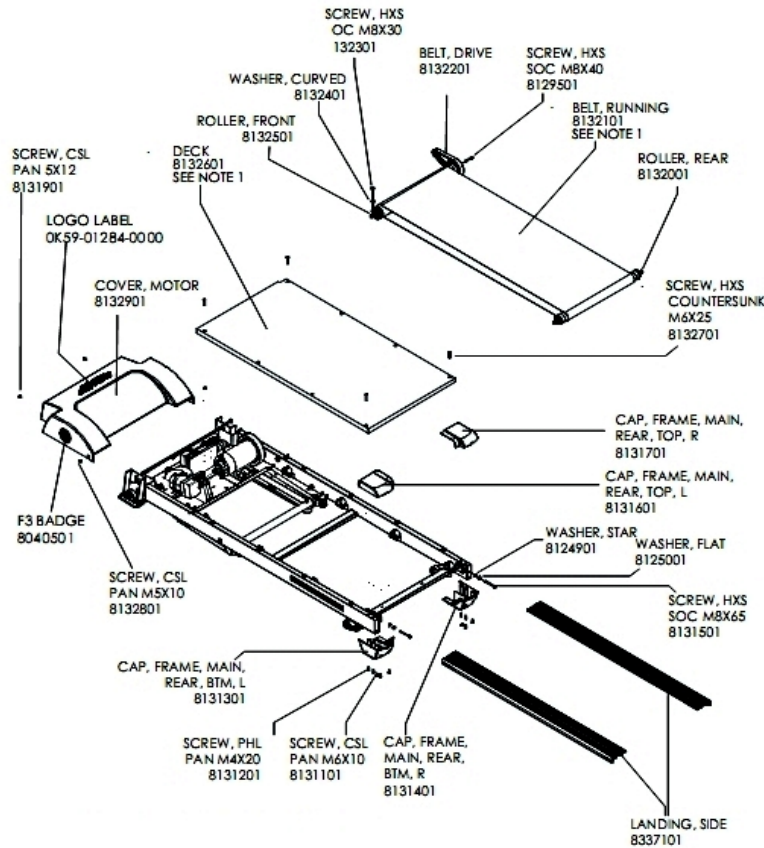
Parts Manual

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Belt, Deck and Motor Cover Assembly



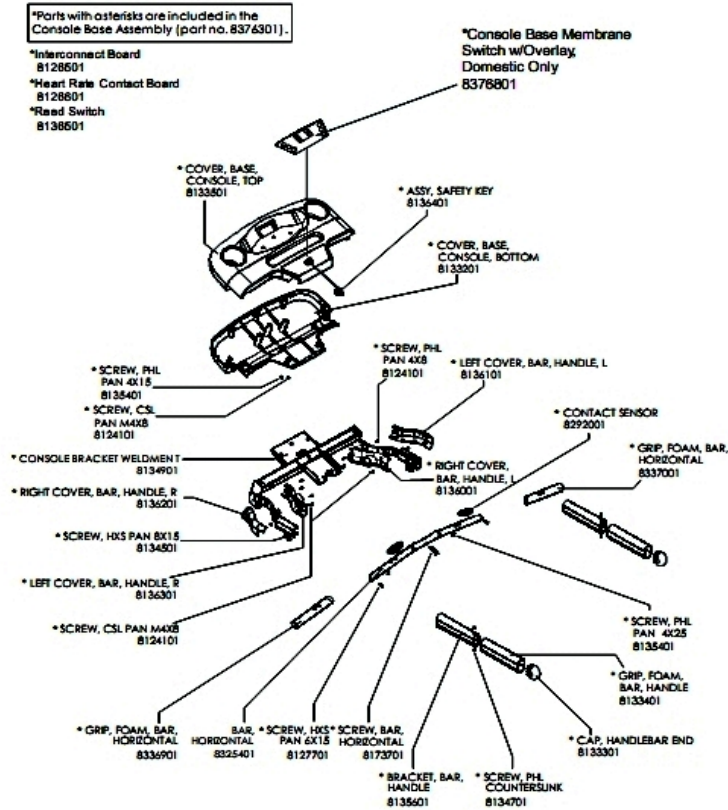
| Ref # | Part Number | Qty | Description |
|-------|-----------------|-----|--|
| - | 8132801 | 1 | Screw, CSL PAN M5X10 - HEAM003393 |
| - | 8124901 | 1 | Washer, Star - HEAM003606 |
| - | OK59-01284-0000 | 1 | Decal: Label, 10 Inch Logo |
| - | 8040501 | 1 | Badge; F3, HEAO006445 |
| - | 8168601 | 1 | Bottle, Service Silicone O005320 |
| - | 8132601 | 1 | Deck - HEAM005811 |
| - | 8132001 | 1 | Roller, Rear - HEAS006859 |
| - | 8131201 | 1 | Screw, PHL PAN M4X20 - HEAM003406 |
| - | 8131301 | 1 | Cap, Frame, Main, Rear, Bottom, L - HEAM005820 |
| - | 8131101 | 1 | Screw, CSL PAN M6X10 - HEAM003395 |
| - | 8132501 | 1 | Roller, Front - HEAS006858 |
| - | 8132101 | 1 | Belt, Running - HEAM003833 |
| - | 8132401 | 1 | Washer, Curved - HEAM003608 |
| - | 8132301 | 1 | Screw, HXS SOC M8X30 - HEAM003363 |
| - | 8132201 | 1 | Belt, Drive - HEAM005812 |
| - | 8131901 | 1 | Screw, CSL PAN 5X12 - HEAM005373 |
| - | 8131501 | 1 | Screw, HXS SOC M8X65 - HEAM003368 |
| - | 8129501 | 1 | Screw, HXS SOC M8X40 - HEAM003364 |
| - | 8131601 | 1 | Cap, Frame, Main, Rear, Top, L - HEAM005821 |
| - | 8131701 | 1 | Cap, Frame, Main, Rear, Top, R, - HEAM005819 |
| - | 8125001 | 1 | Washer, Flat - HEAM003587 |
| - | 8131401 | 1 | Cap, Frame, Main, Rear, Bottom, R - HEAM005818 |

| Ref # | Part Number | Qty | Description |
|--------------|--------------------|------------|---|
| - | 8337101 | 1 | Extrusion, Side Rail, F3-HEAM006986 |
| - | 8132901 | 1 | Cover, Motor - HEAM005814 |
| - | 8132701 | 1 | Screw, HXS Countersunk M6X25 - HEAM005944 |

Cables and Line Cords

| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| - | 8186301 | 1 | Arctic Silver Touch Up Paint; 18ML Bottle, HEAO006 |
| - | 8174201 | 1 | Cable, Console, Upright 63528 - HEAM005934 |
| - | 8119401 | 1 | F3 USER MANUAL (ENGLISH) |
| - | 8168601 | 2 | Bottle, Service Silicone O005320 |
| - | 8174701 | 1 | Line Cord, U.S. - HEAO005096 |
| - | 8174101 | 1 | Cable2, Console, Interconnect, HEAM005939 |
| - | 8174001 | 1 | Cable1, Console, Interconnect 63531- HEAM005938 |
| - | 8174401 | 1 | Cable, Controller, Upright 63530 - HEAM005936 |
| - | 8174301 | 1 | Cable, Upright 63529 - HEAM005935 |

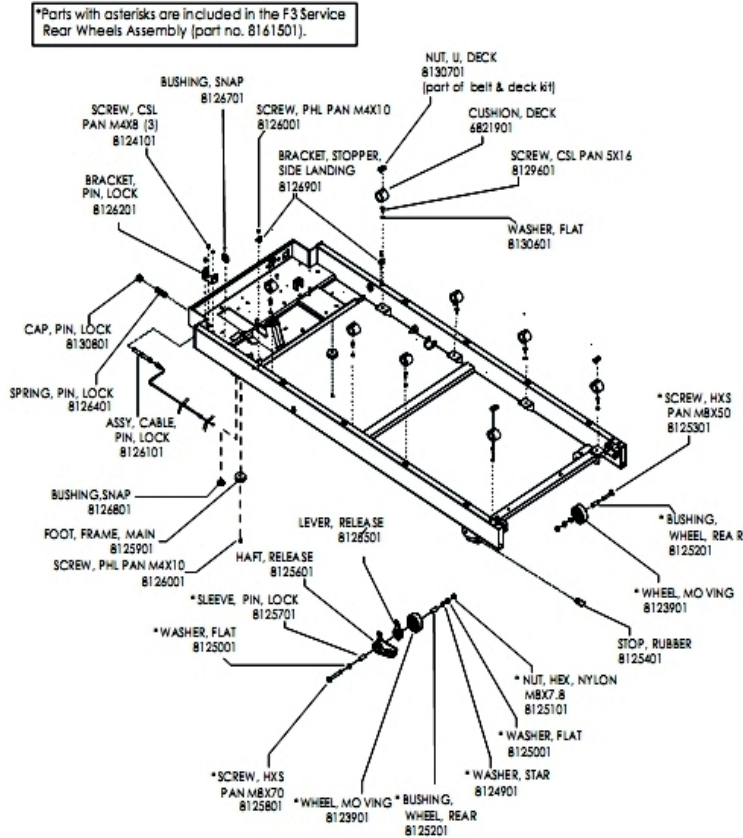
Console Base Assembly



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| - | 8136501 | 1 | Board, Reed Switch M005756 |
| - | 8136301 | 1 | Left Cover, Bar, Handle, R - HEAM005749 |
| - | 8136101 | 1 | Left Cover, Bar, Handle, L - HEAM005748 |
| - | 8134901 | 1 | Weldment, Bracket, Console - HEAS006026 |
| - | 8124101 | 3 | Screw, CSL Pan M4X8 - HEAM003391 |
| - | 8336901 | 1 | Grip; Foam Horizontal Bar, Left, T3 - HEAM006293 |
| - | 8135601 | 1 | Bracket, Bar, Handle - HEAS006029 |
| - | 8134701 | 1 | Screw, PHI Countersunk - HEAM004912 |
| - | 8133401 | 1 | Grip, Foam, Bar, Handle - HEAM005762 |
| - | 8127701 | 1 | Screw, HXS PAN 6X15 - HEAM003378 |
| - | 8325401 | 1 | BAR, HORIZONTAL, BRIDGE |
| - | 8136401 | 1 | Assembly, Safety Key - HEAS006028 |
| - | 8126601 | 1 | Board, HR, Contact M005728 |
| - | 8134501 | 1 | Screw, HXS PAN 8X15 - HEAM003380 |
| - | 8173701 | 1 | Screw, Bar, Horizontal - HEAM005942 |
| - | 8337001 | 1 | Grip; Foam Horizontal Bar, Right, T3 - HEAM006294 |
| - | 8136201 | 1 | Right Cover, Bar, Handle, R - HEAM005750 |
| - | 8136001 | 1 | Right Cover, Bar, Handle, L - HEAM005747 |
| - | 8135401 | 2 | Screw, PHI PAN 4X15 - HEAM003405 |
| - | 8133301 | 1 | Cap, Handlebar End - HEAM005763 |
| - | 8133201 | 1 | Cover, Base, Console, Bottom - HEAM005745 |
| - | 8759501 | 1 | Switch, Membrane, HEAO007113 |

| Ref # | Part Number | Qty | Description |
|--------------|--------------------|------------|--|
| - | 8624901 | 1 | Assembly, Console Base, F3 230V - HEAS006026 |
| - | 8292001 | 1 | Sensor; Contact, T3 - HEAS006303 |
| - | 8133501 | 1 | Cover, Base, Console, Top - HEAM005746 |
| - | 8376301 | 1 | Assembly, Console Base, F3-T3, HEAS007120, -0101 A |
| - | 8126501 | 1 | Board, Interconnect M005755 |

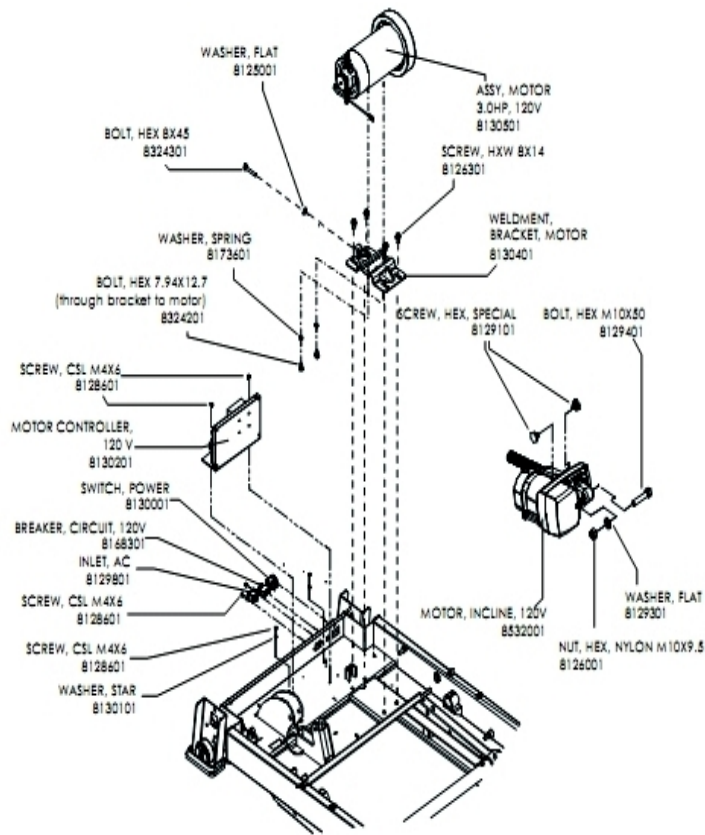
Deck Cushions, Haft Release and Rear Wheels



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| - | 8125401 | 1 | Stop, Rubber - HEAM001821 |
| - | 8125901 | 1 | Foot, Frame, Main - HEAM004180 |
| - | 8125001 | 2 | Washer, Flat - HEAM003587 |
| - | 8129601 | 1 | Screw, CSL PAN 5X16 - HEAM004496 |
| - | 8126401 | 1 | Spring, Pin, Lock - HEAM004193 |
| - | 8125101 | 1 | Nut, HEX, Nylon M8X7.8 - HEAM003341 |
| - | 8125201 | 2 | Bushing, Wheel, Rear - HEAM004183 |
| - | 8126101 | 1 | Assembly, Cable, Pin, Lock - HEAS006126 |
| - | 8126201 | 1 | Bracket, Pin, Lock - HEAM004187 |
| - | 8126801 | 1 | Bushing, Snap - HEAM001438 |
| - | 8125301 | 1 | Screw, HXS PAN M8X50 - HEAM003387 |
| - | 8125701 | 1 | Sleeve, Pin, Lock - HEAM004175 |
| - | 8126001 | 2 | Screw, PHI PAN M4X10 - HEAM003995 |
| - | 8126901 | 1 | Bracket, Stopper, Side Landing - HEAM004184 |
| - | 8130801 | 1 | Cap, Pin, Lock - HEAM005770 |
| - | 8124901 | 1 | Washer, Star - HEAM003606 |
| - | 8125601 | 1 | Haft, Release - HEAM005885 |
| - | 6821901 | 1 | Spring, TECSPAC Black |
| - | 8123901 | 2 | Wheel, Moving - HEAM003823 |
| - | 8125501 | 1 | Lever, Release - HEAM005884 |
| - | 8125801 | 1 | Screw, HXS PAN M8X70 - HEAM003389 |
| - | 8130601 | 1 | Washer, Flat - HEAM004893 |

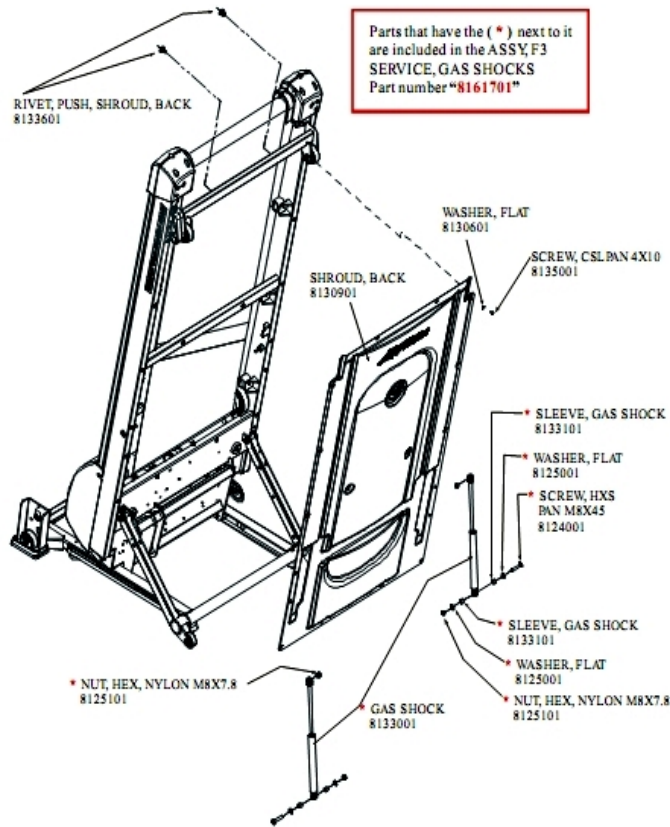
| Ref # | Part Number | Qty | Description |
|--------------|--------------------|------------|--|
| - | 8124101 | 3 | Screw, CSL Pan M4X8 - HEAM003391 |
| - | 8126701 | 1 | Bushing, Snap - HEAM005376 |
| - | 8130701 | 1 | Nut, U, Deck - HEAM005824 |
| - | 8161501 | 1 | Assembly, F3 Service, Rear Wheels - HEAX000309 |

Drive Motor, Lift Motor and Motor Controller Assemblies



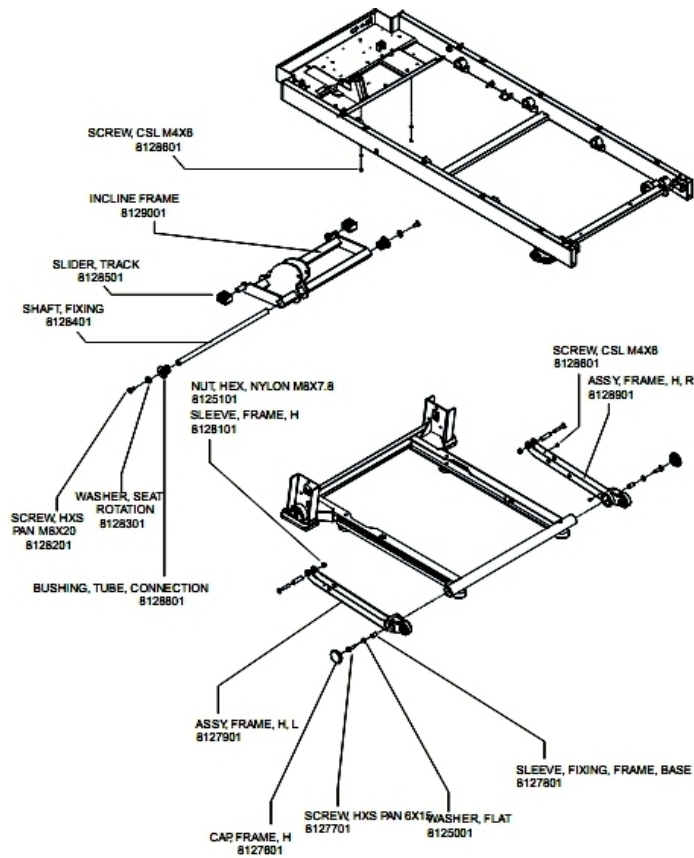
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| - | 8129401 | 1 | Bolt, HEX M10X50 - HEAM004240 |
| - | 8130501 | 1 | Assembly, Motor 3.0HP, 120V M005726, #3579 |
| - | 8130201 | 1 | Motor Controller 120V, HS P/N S006007 #ASR-MEG4LF- |
| - | 8168301 | 1 | Breaker, Circuit, 120V - HEAM003148 |
| - | 8125001 | 1 | Washer, Flat - HEAM003587 |
| - | 8126301 | 1 | Screw, HXW 8X14 - HEAM005897 |
| - | 8324301 | 1 | Screw; HEX, T3 - 8324201 |
| - | 8129101 | 1 | Screw, HEX, Special - HEAM001447 |
| - | 8129301 | 1 | Washer, Flat - HEAM003590 |
| - | 8126001 | 1 | Screw, PHI PAN M4X10 - HEAM003995 |
| - | 8173601 | 1 | Washer, Spring - HEAM004297 |
| - | 8129801 | 1 | INLET, AC - HEAM003150 |
| - | 8130401 | 1 | Weldment, Bracket, Motor - HEAS006057 |
| - | 8324201 | 1 | Screw; HEX, T3 - HEAM006165 |
| - | 8168201 | 1 | Motor, Incline, 120V - HEAS005238 |
| - | 8128601 | 3 | Screw, CSL M4X6 - HEAM004461 |
| - | 8130101 | 1 | Washer, Star - HEAM003295 |
| - | 8130001 | 1 | Switch, Power - HEAM006157 |

Gas Shocks and Back Shroud



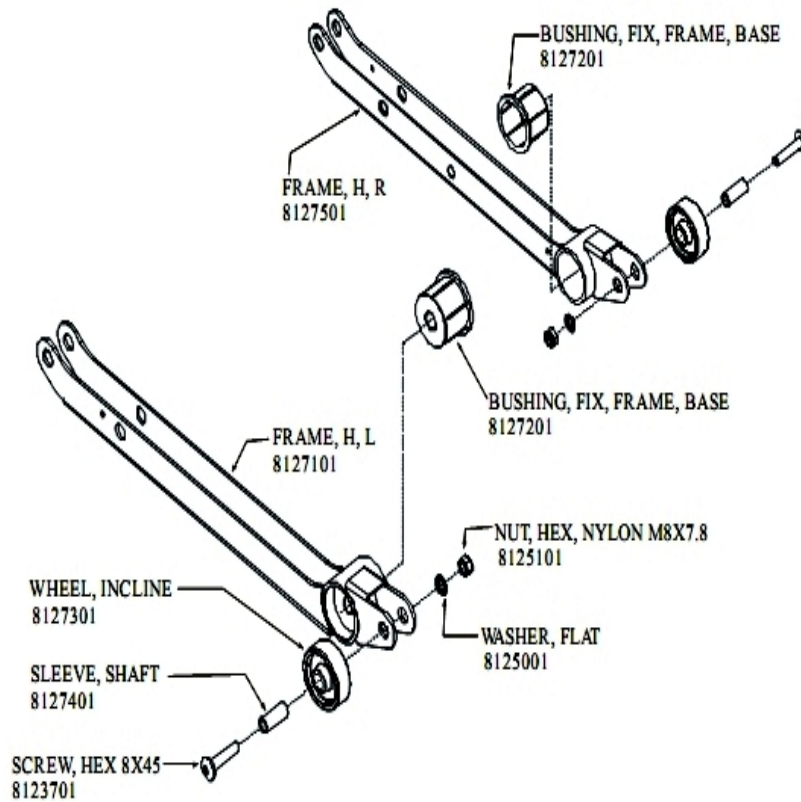
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| - | 8161701 | 1 | Assembly, F3 Service, Gas Shocks - HEAX000311 |
| - | 8124001 | 1 | Screw, HXS Pan M8X45 - HEAM004131 |
| - | 8125001 | 2 | Washer, Flat - HEAM003587 |
| - | 8125101 | 2 | Nut, HEX, Nylon M8X7.8 - HEAM003341 |
| - | 8133601 | 1 | Rivet, Push, Shroud, Back - HEAM006998 |
| - | 8133001 | 1 | Gas Shock - HEAM005925 |
| - | 8133101 | 2 | Sleeve, Gas Shock - HEAM004220 |
| - | 8130601 | 1 | Washer, Flat - HEAM004893 |
| - | 8135001 | 1 | Screw, CSL PAN 4X10 - HEAM003392 |
| - | 8130901 | 1 | Shroud, Back - HEAM005768 |

Lift Frame Assembly 1



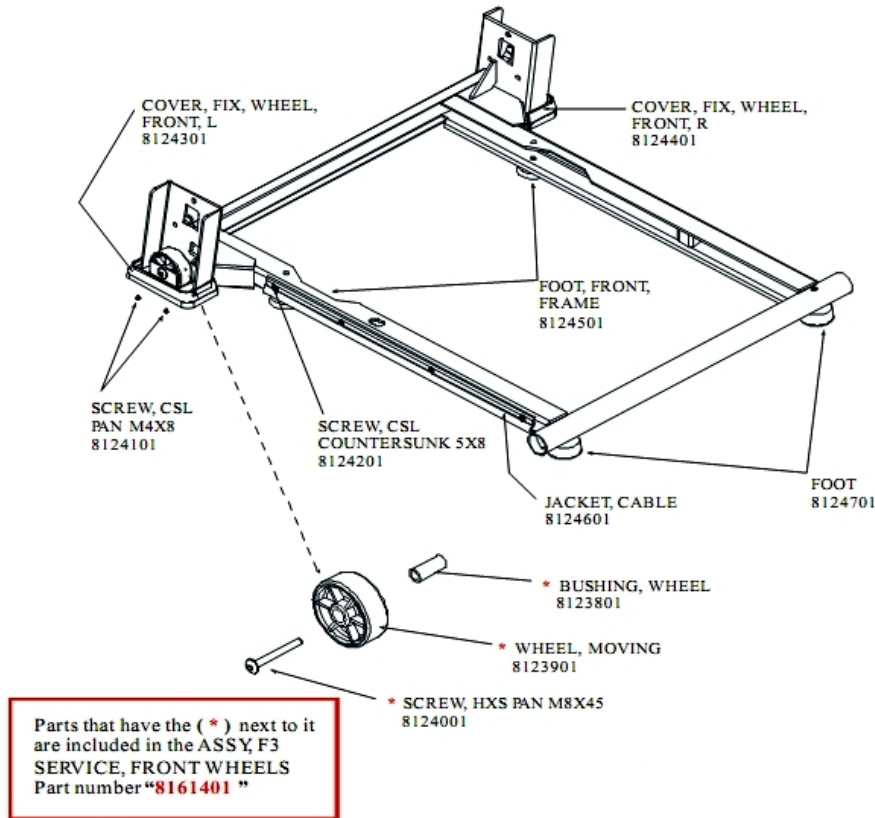
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| - | 8128101 | 1 | Sleeve, Frame, H - HEAM004212 |
| - | 8129001 | 1 | Incline Frame - HEAS006061 |
| - | 8125001 | 1 | Washer, Flat - HEAM003587 |
| - | 8128201 | 1 | Screw, HXS PAN M8X20 - HEAM003381 |
| - | 8128501 | 1 | Slider, Track - HEAM004940 |
| - | 8128801 | 1 | Bushing, Tube, Connection - HEAM001406 |
| - | 8128601 | 2 | Screw, CSL M4X6 - HEAM004461 |
| - | 8127601 | 1 | Cap, Frame, H - HEAM004246 |
| - | 8127701 | 1 | Screw, HXS PAN 6X15 - HEAM003378 |
| - | 8128401 | 1 | Shaft, Fixing - HEAM004198 |
| - | 8127801 | 1 | Sleeve, Fixing, Frame, Base - HEAM004244 |
| - | 8128901 | 1 | Assembly, Frame, H, R - HEAS006055 |
| - | 8128301 | 1 | Washer, Seat Rotation - HEAM004818 |
| - | 8125101 | 1 | Nut, HEX, Nylon M8X7.8 - HEAM003341 |
| - | 8127901 | 1 | ASSY, FRAME, H, L - HEAS006203 |

Lift Frame Assembly 2



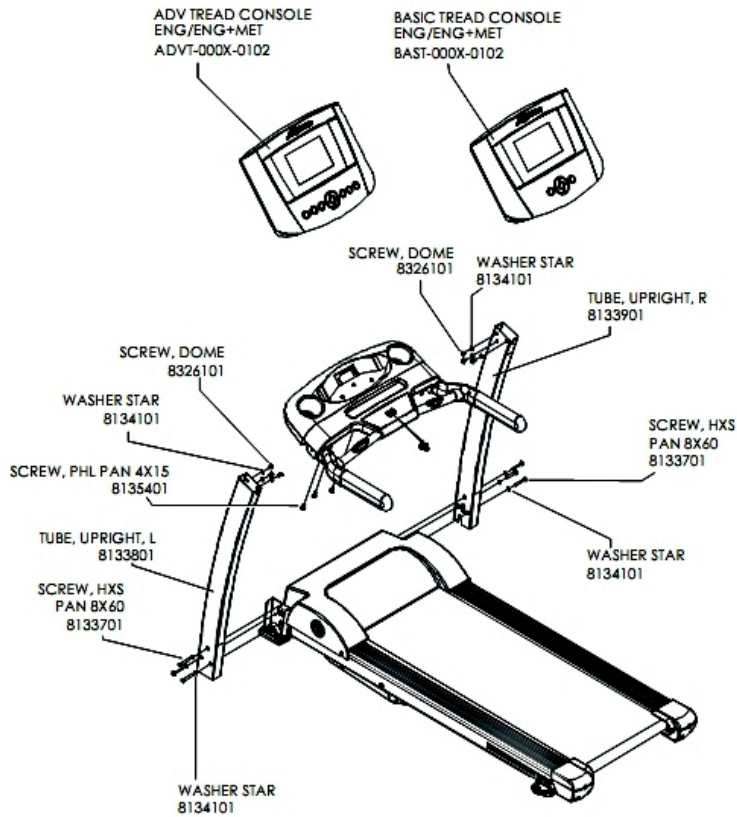
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|--|
| - | 8123701 | 1 | Screw, HEX 8X45 - HEAM005907 |
| - | 8127501 | 1 | FRAME, H, R - HEAS006206 |
| - | 8127301 | 1 | Wheel, Incline - HEAM005931 |
| - | 8127101 | 1 | Frame, H, L - HEAS006205 |
| - | 8125101 | 1 | Nut, HEX, Nylon M8X7.8 - HEAM003341 |
| - | 8127401 | 1 | Sleeve, Shaft - HEAM004129 |
| - | 8127201 | 2 | Bushing, Fix, Frame, Base - HEAM004942 |
| - | 8125001 | 1 | Washer, Flat - HEAM003587 |

Moving Wheels and Feet



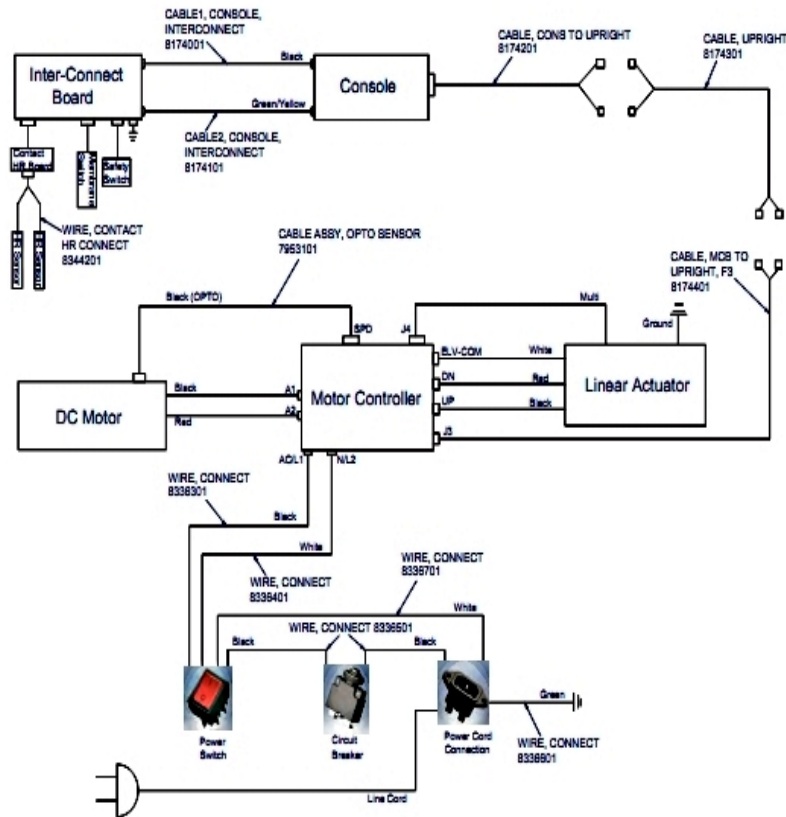
| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| - | 8161401 | 1 | Assembly, F3 Service, Front Wheels HEAX000308 |
| - | 8124001 | 1 | Screw, HXS Pan M8X45 - HEAM004131 |
| - | 8124301 | 1 | Cover, Fix, Wheel, Front, L - HEAM005788 |
| - | 8124501 | 1 | Foot, Front, Frame - HEAM004264 |
| - | 8124701 | 1 | Foot - HEAM004614 |
| - | 8124101 | 1 | Screw, CSL Pan M4X8 - HEAM003391 |
| - | 8124401 | 1 | Cover, Fix, Wheel, Front, R - HEAM005789 |
| - | 8124201 | 1 | Screw, CSL Countersunk 5X8 - HEAM005298 |
| - | 8124601 | 1 | Jacket, Cable - HEAM005787 |
| - | 8123901 | 1 | Wheel, Moving - HEAM003823 |
| - | 8123801 | 1 | Bushing, Wheel - HEAM004936 |

Uprights



| Ref # | Part Number | Qty | Description |
|-------|----------------|-----|---|
| - | ADVT-000X-0102 | 1 | Advanced Treadmill Console - English/Metric |
| - | 8134101 | 4 | Washer Star - HEAM004037 |
| - | BAST-000X-0202 | 1 | Basic Treadmill Console - English/Metric |
| - | 8326101 | 2 | Screw, Domestic- HEAM005933 |
| - | 8135401 | 1 | Screw, PHI PAN 4X15 - HEAM003405 |
| - | 8133701 | 2 | Screw, HXS Pan 8X60 - HEAM005876 |
| - | 8133901 | 1 | Tube, Upright, R - HEAS006023 |
| - | 8133801 | 1 | Tube, Upright, L - HEAS006022 |

Wiring Diagram 120V



| Ref # | Part Number | Qty | Description |
|-------|-------------|-----|---|
| - | 8336401 | 1 | Wire, Connect-HEAM004274 |
| - | 8336301 | 1 | Wire, Connect-HEAM004106 |
| - | 8336501 | 1 | Wire, Connect-HEAM004106 |
| - | 8174401 | 1 | Cable, Controller, Upright 63530 - HEAM005936 |
| - | 7953101 | 1 | Cable Assembly, Opto Sensor |
| - | 8344201 | 1 | Wire, Contact HR Connect-HEAM006070 |
| - | 8174101 | 1 | Cable2, Console, Interconnect, HEAM005939 |
| - | 8174301 | 1 | Cable, Upright 63529 - HEAM005935 |
| - | 8174201 | 1 | Cable, Console, Upright 63528 - HEAM005934 |
| - | 8336601 | 1 | Wire, Connect-HEAM003831 |
| - | 8336701 | 1 | Wire, Connect-HEAM004274 |
| - | 8174001 | 1 | Cable1, Console, Interconnect 63531- HEAM005938 |

