

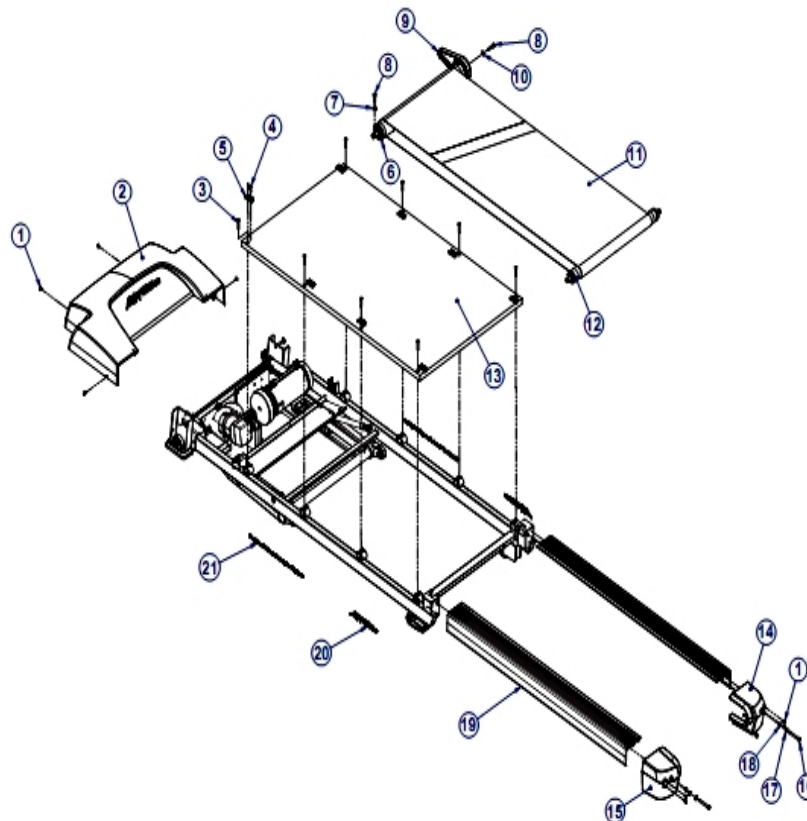
Parts Manual

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Table of Contents

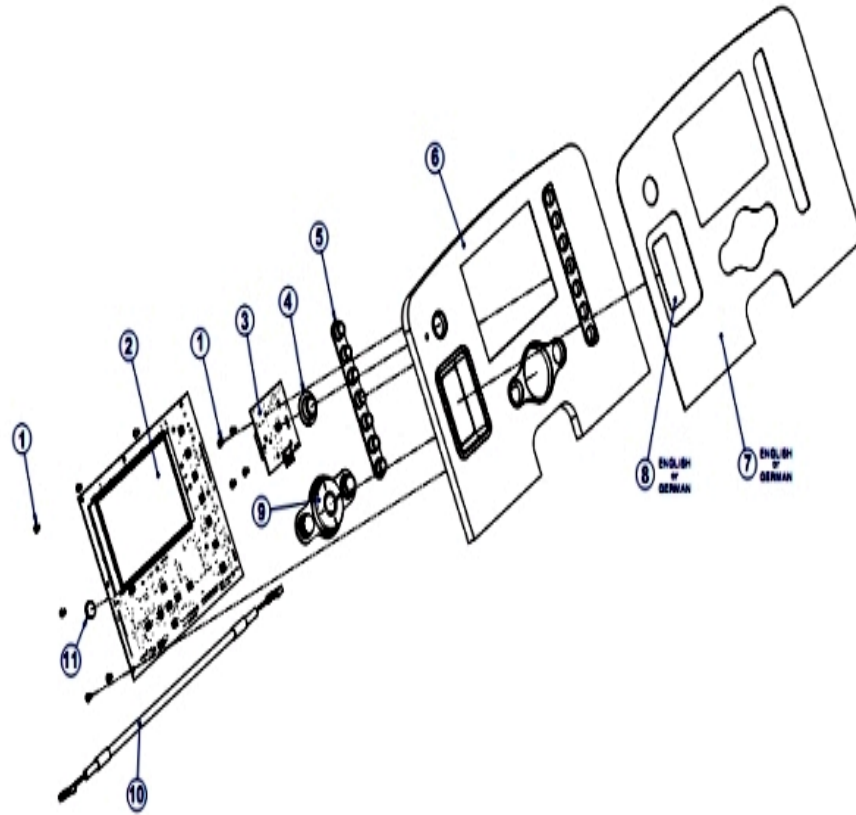
Belt, Deck and Motor Cover Assembly.....	3
Console Assembly.....	4
Console Covers and Activity Zone Assembly.....	5
Console Hardware.....	6
Deck Cushions, Half Release and Rear Wheels.....	7
Drive Motor, Lift Motor and Motor Controller Assemblies.....	8
Ergo Bar Assembly.....	9
Frame Assembly.....	10
Lift Frame Assembly.....	11
Line Cords and Ground Wires.....	12
Miscellaneous.....	13
Moving Wheels and Feet.....	14
Uprights and Handlebars.....	15
230 Volt Components.....	16
230 Volt Wiring Diagram.....	17

Belt, Deck and Motor Cover Assembly



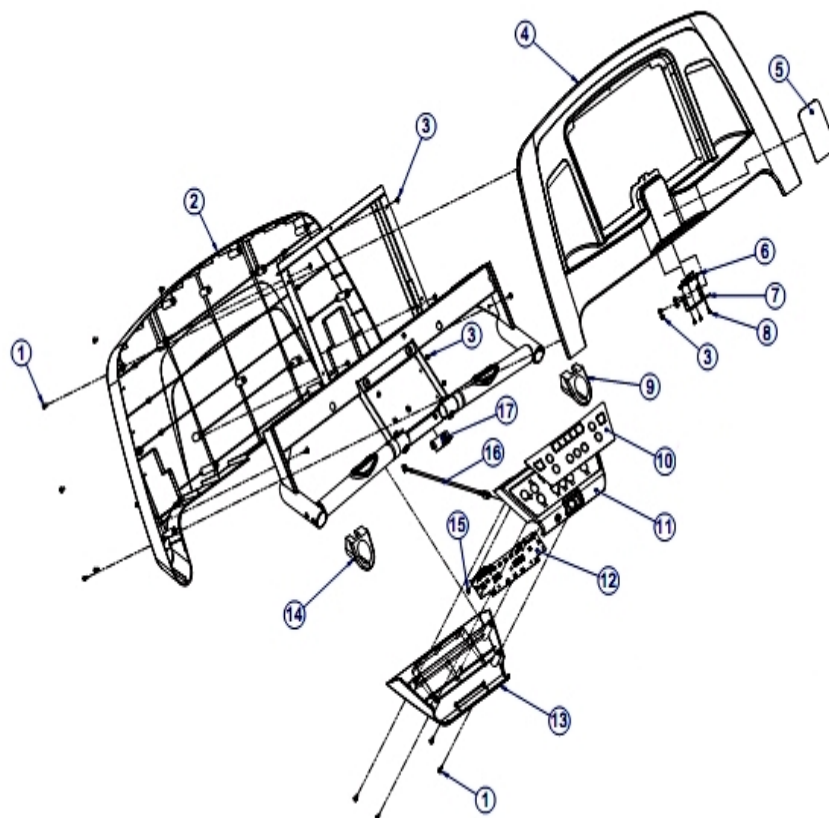
Ref #	Part Number	Qty	Description
1	8877301	10	Screw M5 X 10 Thread Cutting BZ HS P/N Sd50501011
2	8878701	1	Motor Cover, Printed
3	8132701	8	Screw, HXS Countersunk M6X25 - HEAM005944
4	8878201	16	Screw M4 X 25 PHL Flat BZ
5	8322801	8	Bracket, Extrusion, Side- HEAM006213
6	8879801	1	Assembly Front Roller
7	8132401	1	Washer, Curved - HEAM003608
8	8132301	2	Screw, HXS SOC M8X30 - HEAM003363
9	8878101	1	Belt Poly-V 8P J 508MM
10,17	8125001	3	Washer, Flat - HEAM003587
11	8132101	1	Belt, Running - HEAM003833
12	8132001	1	Roller, Rear - HEAS006859
13	8876701	1	Deck Walking
14	8877001	1	Cap, End R
15	8877101	1	Cap, End L
16	8131501	2	Screw, HXS SOC M8X65 - HEAM003368
18	8124901	2	Washer, Star - HEAM003606
19	8876901	2	Extrusion Siderail
20	8879101	2	Decal LifeFitness
21	8879201	2	Decal Flexdeck

Console Assembly



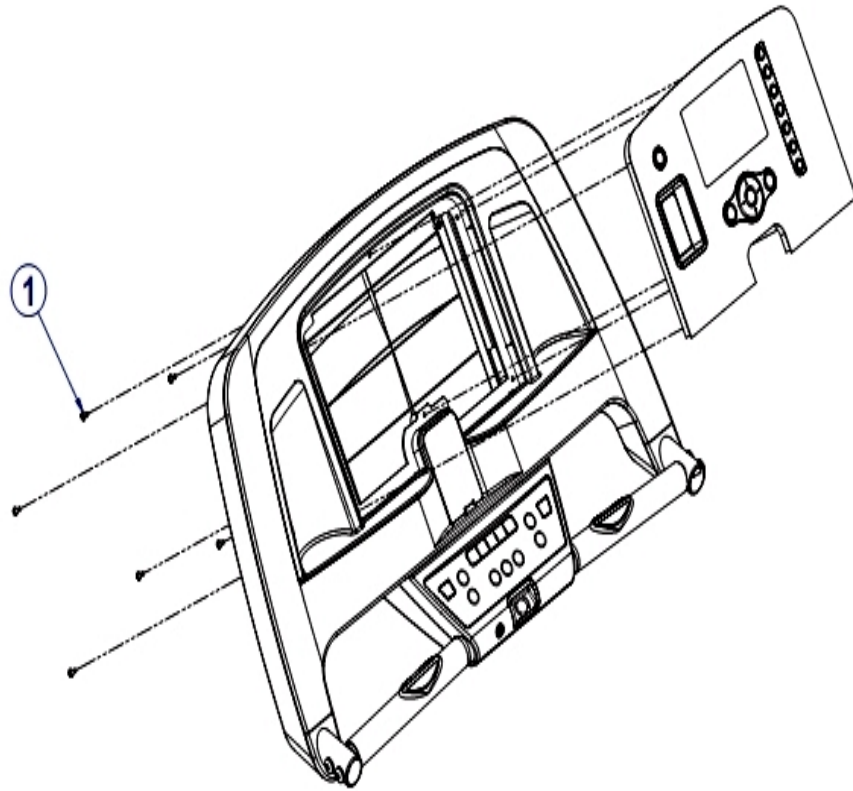
Ref #	Part Number	Qty	Description
1	8879601	16	6-20 Screw, PHI PAN HD Typ PLT BZ HS PN HEAM007787
2	8871301	1	Printed Circuit Board Console Main SGT
3	8871401	1	Printed Circuit Board USB Energy Saver
4	8871201	1	Button Substrate 1 Set
5	8871101	1	Button Substrate 7 Set
6	8871001	1	Console, Insert, Bezel
7	8880601	1	Lens Console German/Metric HS P/N HEAM007797
8	8880801	1	Label USB German HS P/N HEAO007275
9	8871701	1	Assembly Button Center Array
10	8871801	1	Cable, USB
11	8871901	1	Battery HS P/N 67403

Console Covers and Activity Zone Assembly



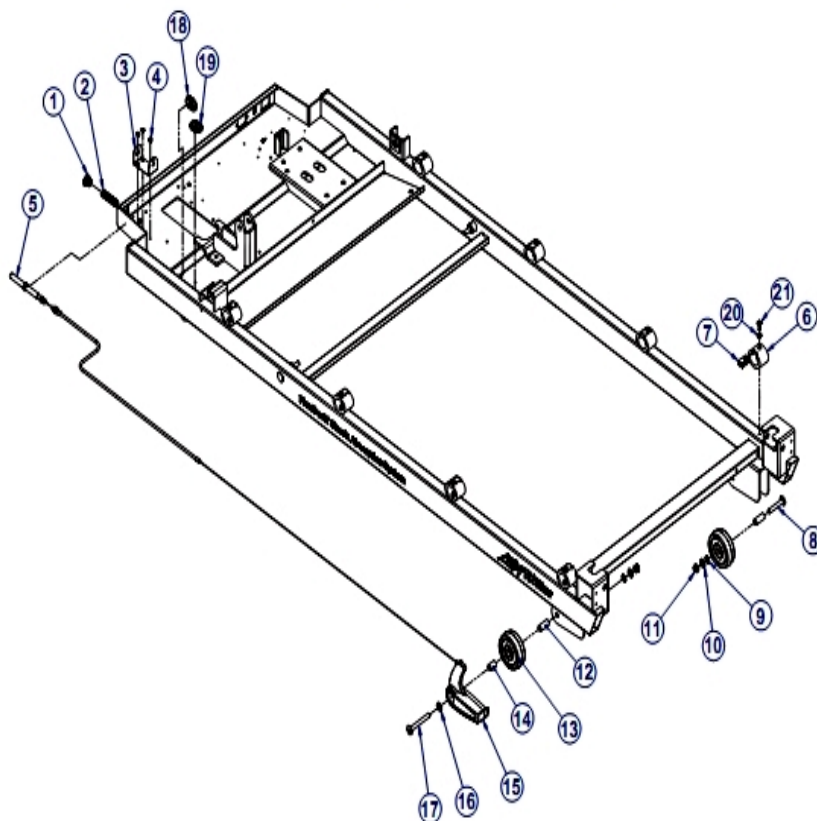
Ref #	Part Number	Qty	Description
1	8135401	16	Screw, PHI PAN 4X15 - HEAM003405
2	8874101	1	Shroud Bridge Back
3	8126001	14	Screw, PHI PAN M4X10 - HEAM003995
4	8874201	1	Shroud Bridge Front
5	8874301	1	Pad iPod
6	8873001	1	Printed Circuit Board iPod Dock
7	8874401	1	Bracket, Support, iPod
8	8136701	4	Screw, PHI PAN M3X6 - HEAM004462
9	8874001	1	Grommet Handlebar Right
10	8880701	1	OVERLAY ACT ZONE GER HS P/N HEAO007315
11	8872601	1	Service Assembly Across-Trainer Zone Bezel HS P/N
12	8872301	1	Printed Circuit Board Act Zone
13	8873801	1	Activity Zone Back
14	8873901	1	Grommet Handlebar Left
15	8343801	1	Screw, CSL M4-HEAM006574
16	8872501	1	Assembly, Headphone Jack HS P/N 67378
17	8872201	1	Printed Circuit Board Salutron HR

Console Hardware



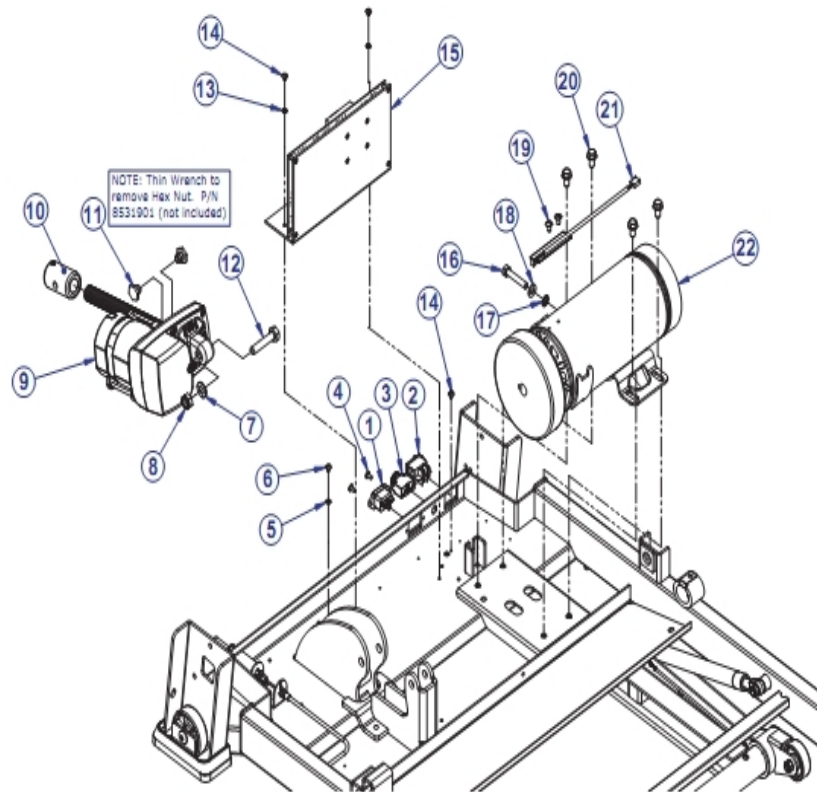
Ref #	Part Number	Qty	Description
1	8135401	6	Screw, PHI PAN 4X15 - HEAM003405

Deck Cushions, Half Release and Rear Wheels



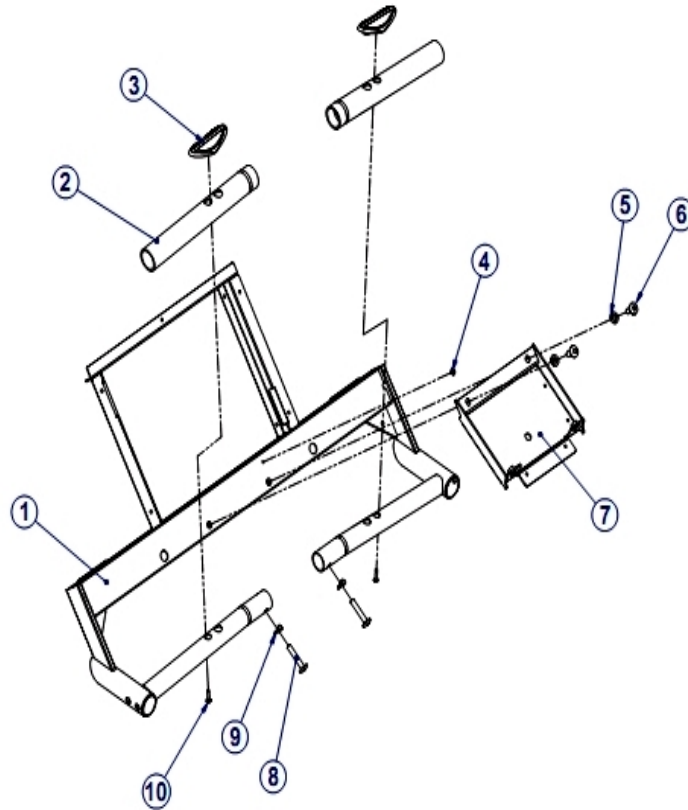
Ref #	Part Number	Qty	Description
1	8130801	1	Cap, Pin, Lock - HEAM005770
2	8126401	1	Spring, Pin, Lock - HEAM004193
3	8126201	1	Bracket, Pin, Lock - HEAM004187
4	8343801	3	Screw, CSL M4-HEAM006574
5	8878501	1	Assembly, Cable Pin Lock
6	6821901	8	Spring, TECSPAC Black
7	8130701	8	Nut, U, Deck - HEAM005824
8	8125301	1	Screw, HXS PAN M8X50 - HEAM003387
9	8124901	2	Washer, Star - HEAM003606
10,16	8125001	4	Washer, Flat - HEAM003587
11	8125101	2	Nut, HEX, Nylon M8X7.8 - HEAM003341
12	8877201	2	Shaft, Wheel
13	8878301	2	Assembly, Wheel Rear
14	8127801	1	Sleeve, Fixing, Frame, Base - HEAM004244
15	8878401	1	Handle, Release Lock Bar
17	8125801	1	Screw, HXS PAN M8X70 - HEAM003389
18	8126701	1	Bushing, Snap - HEAM005376
20	8130601	2	Washer, Flat - HEAM004893
21	8344001	2	Screw, CSL M5, T3 - HEAM006172

Drive Motor, Lift Motor and Motor Controller Assemblies



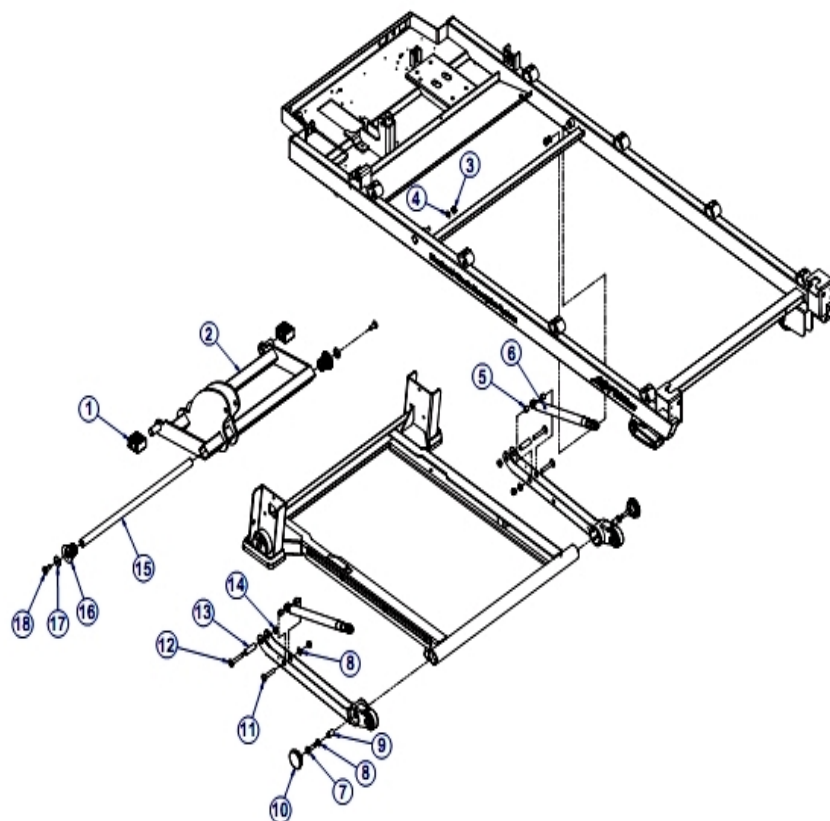
Ref #	Part Number	Qty	Description
1	8129801	1	INLET, AC - HEAM003150
2	8130001	1	Switch, Power - HEAM006157
3	8881901	1	Switch, Power Non-Lighted
4	8126001	2	Screw, PHI PAN M4X10 - HEAM003995
7	8129301	1	Washer, Flat - HEAM003590
8	8129201	1	Nut, HEX, Nylon M10X9.5 - HEAM004242
9	8168201	1	Motor, Incline, 120V - HEAS005238
10	8227901	1	Nut, Motor, Incline - HEAM002130
11	8129101	2	Screw, HEX, Special - HEAM001447
12	8129401	1	Bolt, HEX M10X50 - HEAM004240
13,5	8130101	3	Washer, Star - HEAM003295
14,6	8343801	4	Screw, CSL M4-HEAM006574
15	8879001	1	Assembly, MCB 120V
16	8324301	1	Screw; HEX, T3 - 8324201
17	8124901	1	Washer, Star - HEAM003606
18	8125001	1	Washer, Flat - HEAM003587
19	8877301	2	Screw M5 X 10 Thread Cutting BZ HS P/N Sd50501011
20	8126301	4	Screw, HXW 8X14 - HEAM005897
21	8877901	1	Assembly Speed Sensor
22	8877701	1	Assembly, Motor 120V

Ergo Bar Assembly



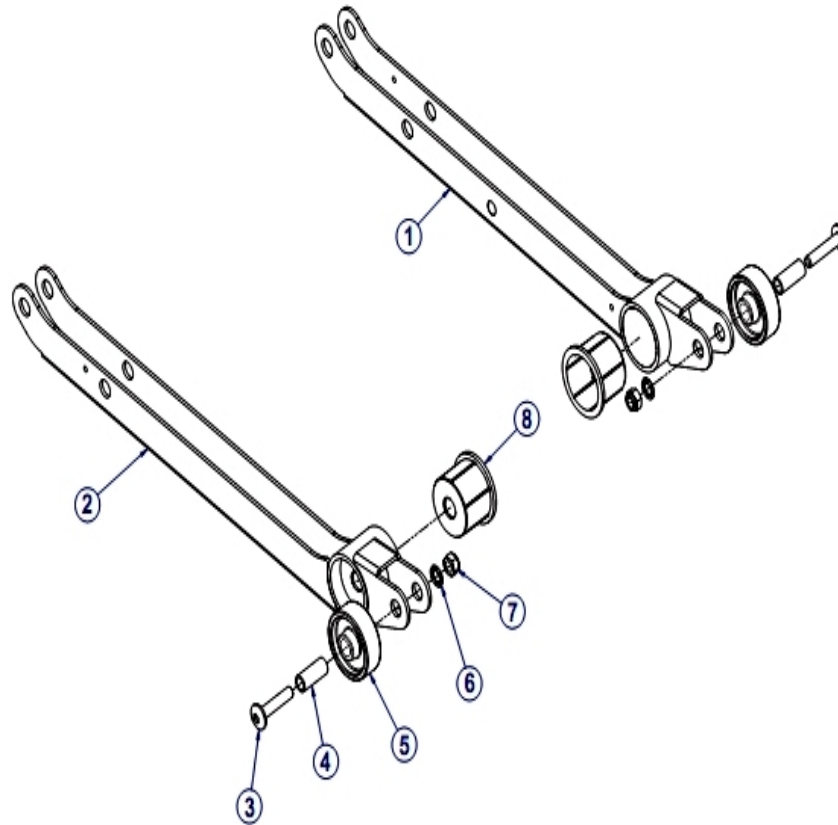
Ref #	Part Number	Qty	Description
1	8873101	1	Weldment, Bridge Painted HS P/N 67229
2	8873201	2	Grip Ergo Bar
3	8135201	2	Contact Sensor - HEAM004903
4	8343801	1	Screw, CSL M4-HEAM006574
5	8873701	2	WASHER 9MM ID X 1.6MM THK HS P/N W10801611
6	8128201	2	Screw, HXS PAN M8X20 - HEAM003381
7	8873401	1	Bracket Ergo Bar Support Painted
8	8125001	2	Washer, Flat - HEAM003587
9	8132401	2	Washer, Curved - HEAM003608
10	8131201	2	Screw, PHL PAN M4X20 - HEAM003406

Frame Assembly



Ref #	Part Number	Qty	Description
1	8128501	2	Slider, Track - HEAM004940
2	8129001	1	Incline Frame - HEAS006061
4	8124901	2	Washer, Star - HEAM003606
5	8133101	4	Sleeve, Gas Shock - HEAM004220
6	8879401	2	Gas Spring
7	8135901	2	Screw, HXS PAN 8X30 - HEAM003383
8	8125001	4	Washer, Flat - HEAM003587
9	8127801	2	Sleeve, Fixing, Frame, Base - HEAM004244
10	8127601	2	Cap, Frame, H - HEAM004246
11	8124001	2	Screw, HXS Pan M8X45 - HEAM004131
12	8125301	2	Screw, HXS PAN M8X50 - HEAM003387
13	8128101	2	Sleeve, Frame, H - HEAM004212
14,3	8125101	12	Nut, HEX, Nylon M8X7.8 - HEAM003341
15	8128401	1	Shaft, Fixing - HEAM004198
16	8128801	2	Bushing, Tube, Connection - HEAM001406
17	8128301	2	Washer, Seat Rotation - HEAM004818
18	8128201	2	Screw, HXS PAN M8X20 - HEAM003381

Lift Frame Assembly



Ref #	Part Number	Qty	Description
1	8127501	1	FRAME, H, R - HEAS006206
2	8127101	1	Frame, H, L - HEAS006205
3	8123701	2	Screw, HEX 8X45 - HEAM005907
4	8127401	2	Sleeve, Shaft - HEAM004129
5	8127301	2	Wheel, Incline - HEAM005931
6	8124901	2	Washer, Star - HEAM003606
7	8125101	2	Nut, HEX, Nylon M8X7.8 - HEAM003341
8	8127201	2	Bushing, Fix, Frame, Base - HEAM004942

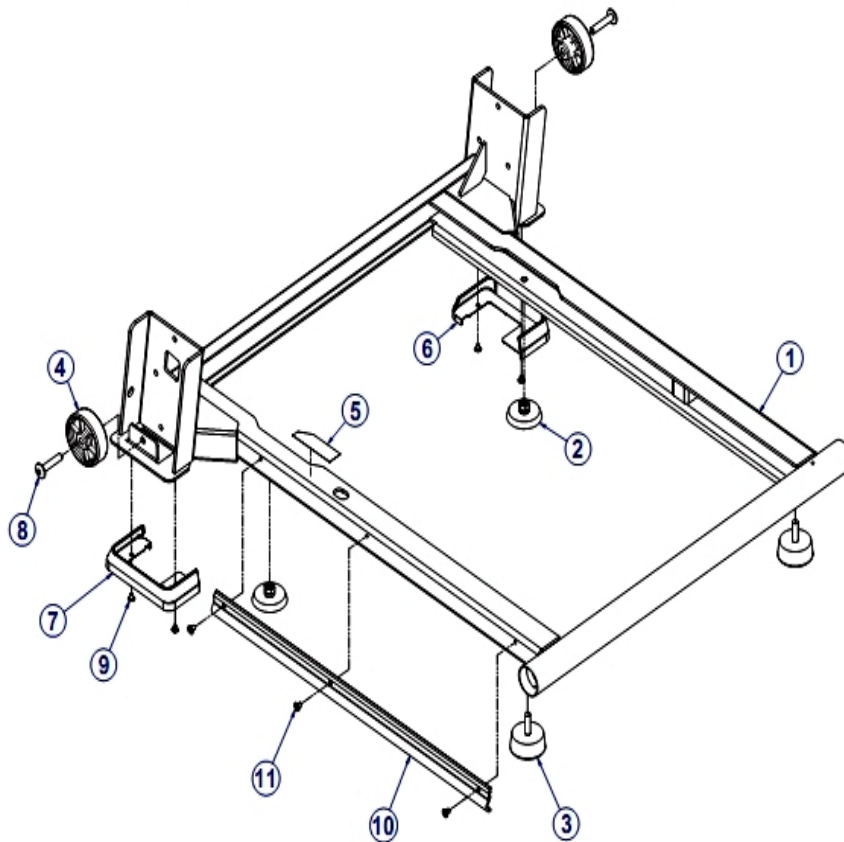
Line Cords and Ground Wires

Ref #	Part Number	Qty	Description
-	8174901	1	Line Cord; Cont, HEAO005749
-	8307301	3	Ground Wire, Braided-HEAM003640

Miscellaneous

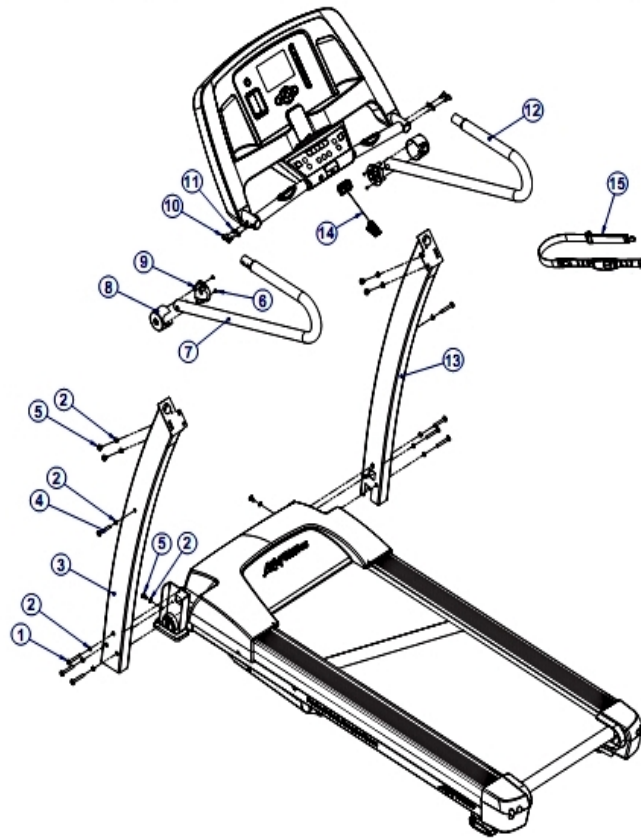
Ref #	Part Number	Qty	Description
-	8168601	1	Bottle, Service Silicone O005320
-	8875701	2	M8 X 60M BHCS BZ
-	8326101	6	Screw, Domestic- HEAM005933
-	8880101	1	Pad iPod Spacer
-	8879701	1	Service Assembly Hardware Kit SGT
-	8186301	1	Arctic Silver Touch Up Paint; 18ML Bottle, HEAO006
-	8133701	6	Screw, HXS Pan 8X60 - HEAM005876
-	8134101	14	Washer Star - HEAM004037
-	8128201	4	Screw, HXS PAN M8X20 - HEAM003381
-	8125001	4	Washer, Flat - HEAM003587

Moving Wheels and Feet



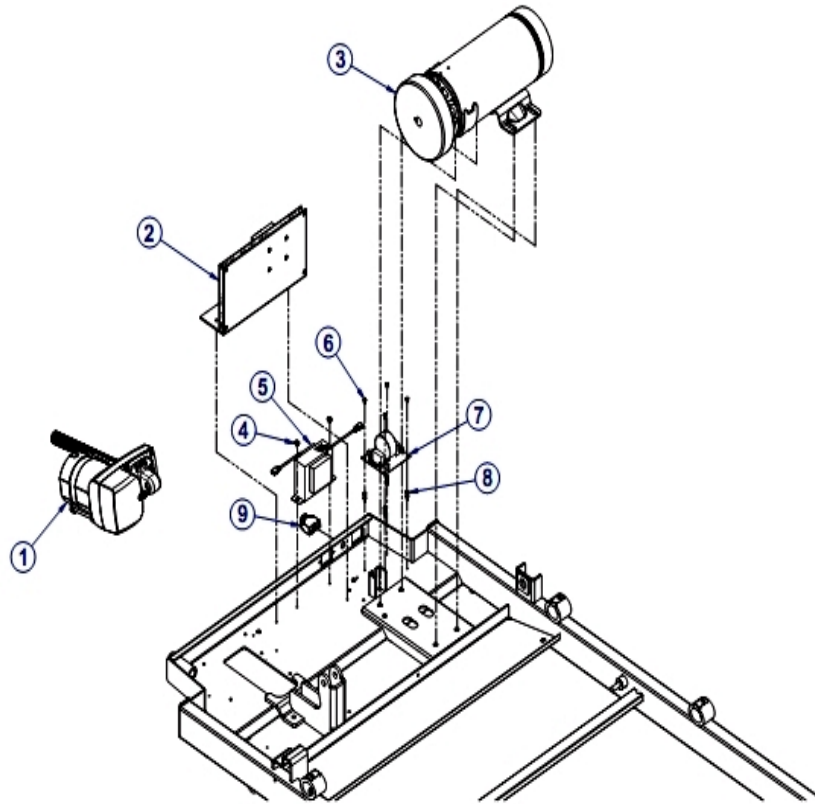
Ref #	Part Number	Qty	Description
1	8875801	1	WLDMT, BASE FRAME PAINTED HS P/N 67225
2	8124501	2	Foot, Front, Frame - HEAM004264
3	8124701	2	Foot - HEAM004614
4	8876401	2	Wheel Front Moving
5	8876301	1	Guard Paint Base Frame
6	8124401	2	Cover, Fix, Wheel, Front, R - HEAM005789
7	8124301	2	Cover, Fix, Wheel, Front, L - HEAM005788
8	8124001	2	Screw, HXS Pan M8X45 - HEAM004131
9	8343801	4	Screw, CSL M4-HEAM006574
10	8882101	1	JACKET CABLE FRAME BASE HEAM007765
11	8124201	3	Screw, CSL Countersunk 5X8 - HEAM005298

Uprights and Handlebars



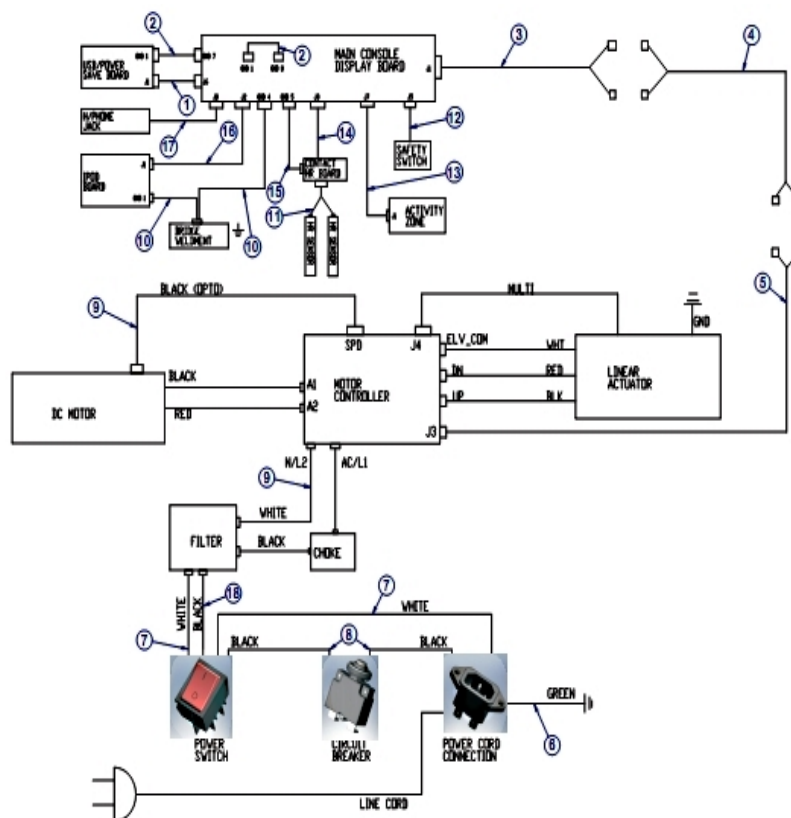
Ref #	Part Number	Qty	Description
1	8133701	6	Screw, HXS Pan 8X60 - HEAM005876
2	8134101	14	Washer Star - HEAM004037
3	8875401	1	Weldment, Upright Left Painted HS P/N 67212
4	8875701	2	M8 X 60M BHCS BZ
5	8326101	6	Screw, Domestic- HEAM005933
6	8126001	4	Screw, PHI PAN M4X10 - HEAM003995
7	8874901	1	Weldment, Handlebar Left Painted HS P/N 67219
8	8875201	2	Cover Handlebar Junction Outer
9	8875101	2	Cover Handlebar Junction Inner
10	8128201	4	Screw, HXS PAN M8X20 - HEAM003381
11	8125001	4	Washer, Flat - HEAM003587
12	8875001	1	Weldment, Handlebar Painted Right HS P/N 67222
13	8875301	1	Weldment, Upright Right Painted HS P/N 67215
14	8875601	1	Assembly Stop Tether
15	8880301	1	H/R Strap, Telemetry, Salutron

230 Volt Components



Ref #	Part Number	Qty	Description
1	8128701	1	Motor, Incline, 230V 56662, HEAS004679
2	8880501	1	Assembly MCB 230V
3	8881801	1	Assembly Motor 2.5 HP 230V
4	8343801	2	Screw, CSL M4-HEAM006574
5	8137101	1	56705 Choke - HEAM004158
6	8136701	4	Screw, PHI PAN M3X6 - HEAM004462
7	9513301	1	Line Filter w/Inrush Limiter
8	8137001	4	SLEEVE, SCREW, CU - HEAM003853
9	8129901	1	Breaker, Circuit, 230V EC002, HEAM003147

230 Volt Wiring Diagram



Ref #	Part Number	Qty	Description
1	8871801	1	Cable, USB
2	8881001	2	CABLE GROUND, USB PCB TO CONSOLE PCB
3	8874701	1	Cable Console To Upright
4	8875501	1	Cable Console To Base
5	8876501	1	Cable Upright To MCB
6	8336601	1	Wire, Connect-HEAM003831
7	8336701	3	Wire, Connect-HEAM004274
8	8336501	2	Wire, Connect-HEAM004106
9	8878801	1	Cable Switch To MCB White
10	8874501	2	Cable Ground
11	8873501	1	Cable Contact H/R Grips
12	8872601	1	Service Assembly Across-Trainer Zone Bezel HS P/N
13	8874801	1	Cable Activity Zone To Console
14	8880901	1	Cable H/R Printed Circuit Board To Console Printed
15	8881201	1	CABLE GROUND, H/R PCB TO CONSOLE PCB M007759
16	8874601	1	Cable iPod To Console
17	8872501	1	Assembly, Headphone Jack HS P/N 67378
18	8882001	1	WIRE SWITCH TO FILTER HEAW1221100

