

INTEGRITY UPRIGHT LIFECYCLE® EXERCISE BIKE (INCSX, INCDX, INCSC, INCSSE, CSLUD)

HUB, CHU, PHU, PDU, HXC, HCE, CHW

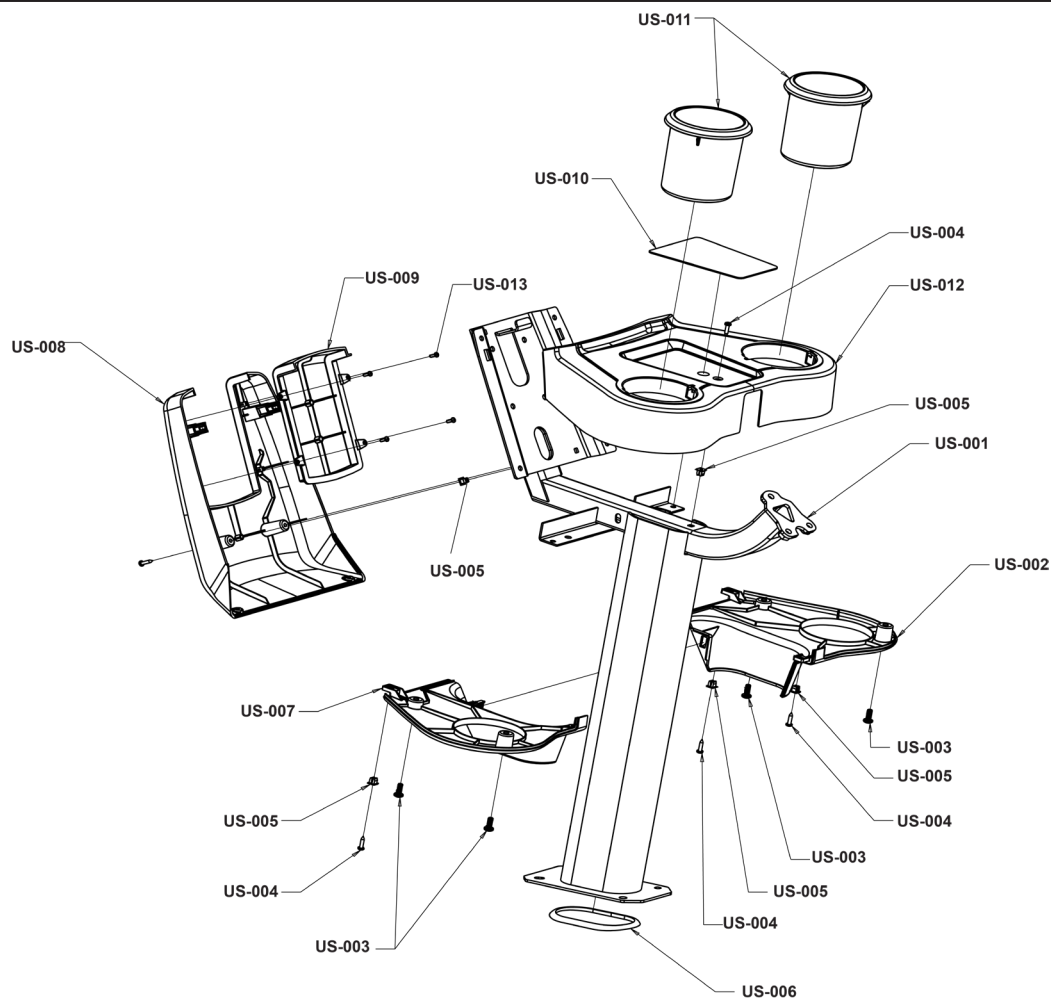
PARTS MANUAL



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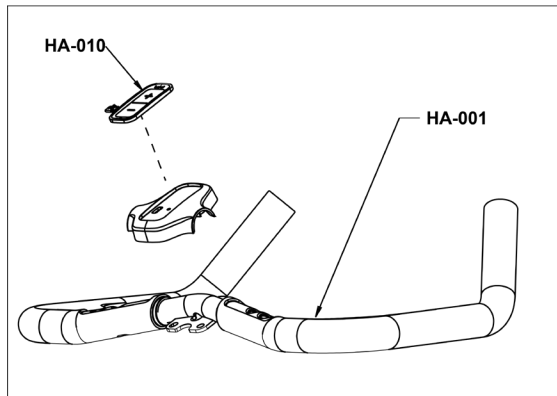
Upper Shrouds and Monocolumn



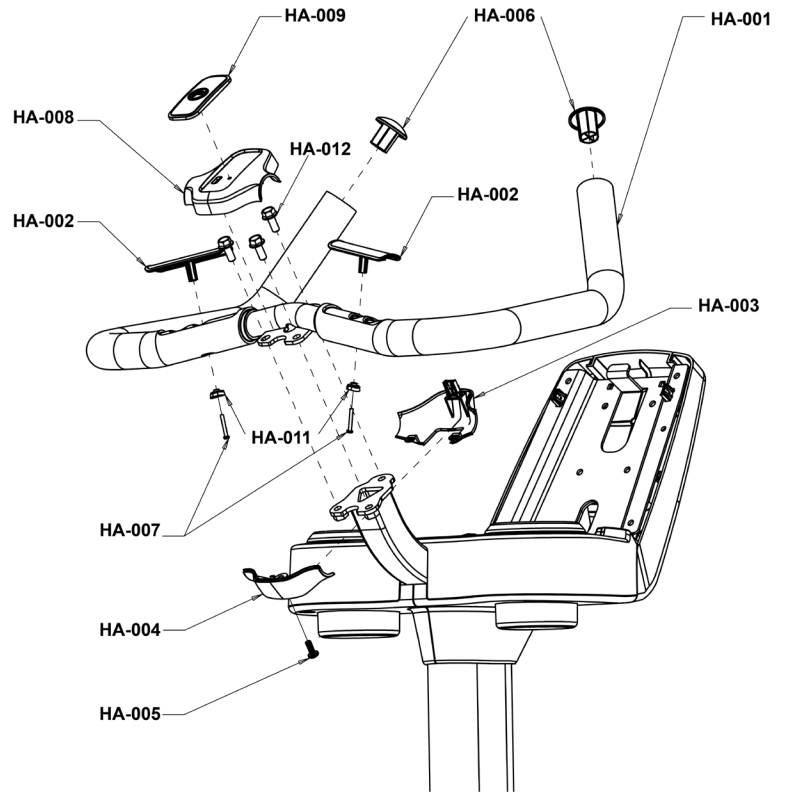
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
US-001	HUB, HXC, HCE	1001523-5100	WELDMENT: MONOCOLUMN, ARCTIC SILVER ROBUST
	HUB, HXC	1001523-7100	WELDMENT: MONOCOLUMN, UPRIGHT, PEARLESCENT WHITE ROBUST
	HUB, CHU, HXC, CHW	1001523-7200	WELDMENT: MONOCOLUMN, TITANIUM ROBUST
	HUB, HXC	1001523-7300	WELDMENT: MONOCOLUMN, UPRIGHT, METALLIC BLACK ROBUST
	PDU, PHU	1012966-0001	ASSEMBLY: MONOCOLUMN W/DECAL, PURPLE, ROBUST
US-002	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001606-2400	SHROUD: BOTTOM, RIGHT, CHARCOAL GREY
US-003	HUB, CHU, PDU, PHU, HXC, HCE, CHW	0017-00101-2138	SCREW: M6x1.0x16 DIN PHL PAN MS ST ZB (4)
US-004	HUB, CHU, PDU, PHU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (5)
US-005	HUB, CHU, PDU, PHU, HXC, HCE, CHW	0017-00042-1147	GROMMET: SCREW; 8 OR 10US-005 (4)
US-006	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1003232-0700	GASKET: MONOCOLUMN, BLACK
US-007	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001607-2400	SHROUD ASSEMBLY: BOTTOM, LEFT, CHARCOAL GREY
US-008	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001608-2400	SHROUD: REAR, CHARCOAL GREY
US-009	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1012962-0001	ASSEMBLY: REAR SHROUD W/ DECAL, FILLER, CHARCOAL GREY
US-010	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001610-0700	PAD: UPRIGHT TRAY, BLACK
US-011	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001034-2400	CUPHOLDER: LOCKING, CHARCOAL GREY (2)
US-012	HUB, CHU, PDU, PHU, HXC, HCE, CHW	1001605-2400	SHROUD ASSEMBLY: TOP, CHARCOAL GREY
US-013	HUB, HXC, HCE, CHW	0017-00101-1650	SCREW: VMI 6-19X 6 PHL PAN PLT ST BZ B (4)
	HUB, CHU, PDU, PHU, HXC, HCE, CHW	0017-00101-1940	SCREW: M5 X 0.8 X 14, PHL, PAN, MS, ST, ZN (5) (for mounting console) NOT SHOWN

Handlebars and Activity Zone



Featured



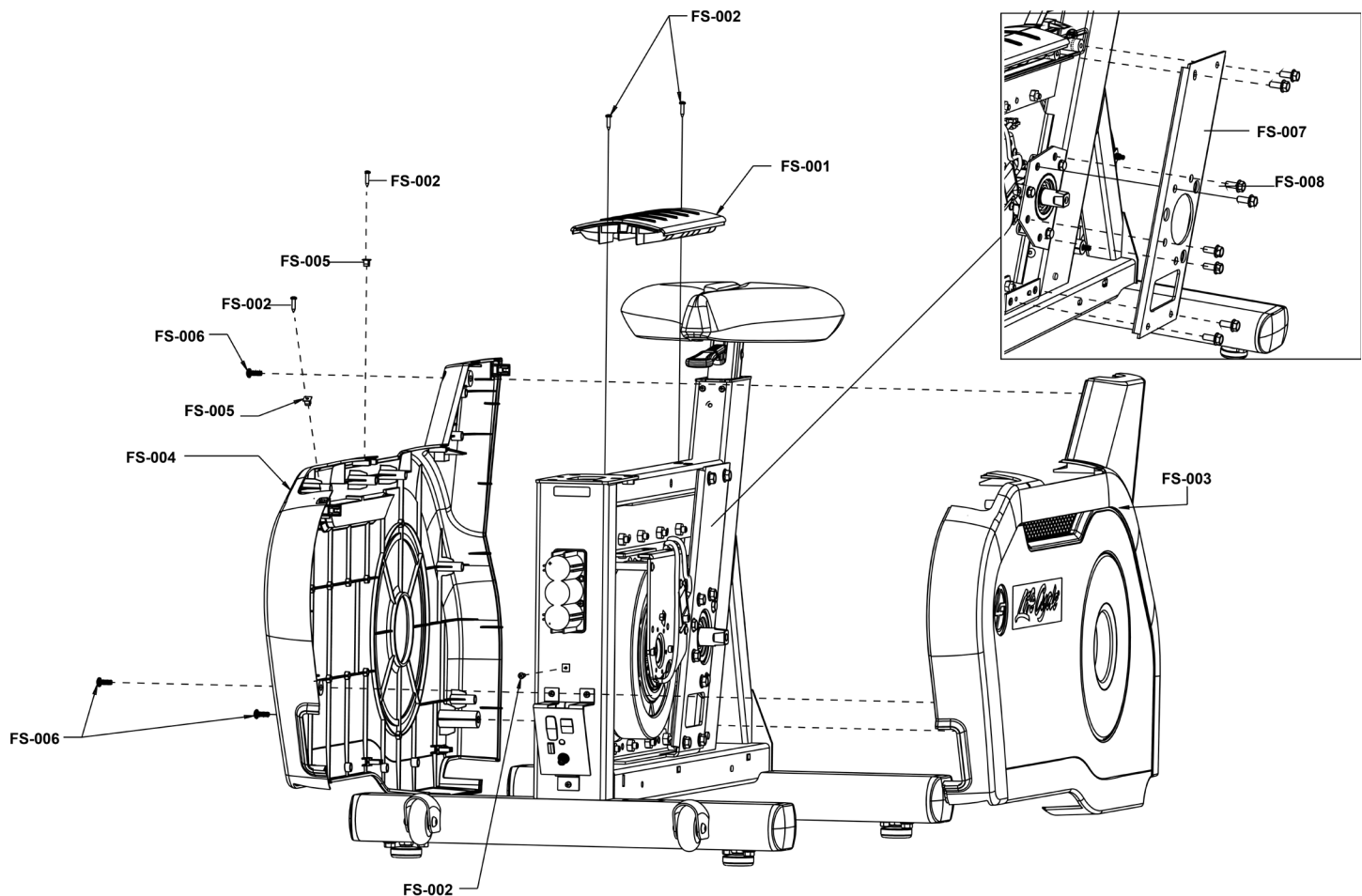
Simple

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
HA-001	HUB, PHU, PDU, HCE	1001562-0700	HANDLEBAR: UPRIGHT, SIMPLE, BLACK
	HUB, CHU, HXC, CHW	1001563-0700	HANDLEBAR: UPRIGHT, FEATURED, BLACK
HA-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	AK63-00014-XXXX	ELECTRODE: INSERT MOLDED; CHGR (2)
HA-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001631-2400	SHROUD: ACTIVITY ZONE, BOTTOM FRONT, CHARCOAL GREY
HA-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001630-2400	SHROUD: ACTIVITY ZONE, BOTTOM REAR, CHARCOAL GREY
HA-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2138	SCREW: M6x1.0x16 DIN PHL PAN MS ST ZB
HA-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K63-01114-XXXX	ENDCAP, HANDLEBAR (2)
HA-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1720	SCREW: 6-19X16 PHL PAN (2)
HA-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001629-2400	SHROUD: ACTIVITY ZONE, TOP FEATURED, CHARCOAL GREY
HA-009	HUB, CHU, PHU, PDU, HCE	1001632-0700	SHROUD: ACTIVITY ZONE, SIMPLE FILLER, BLACK
HA-010	HUB, CHU, HXC, CHW	1001633-0000	KEYPAD: UP, DOWN
HA-011	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K66-01141-XXXX	PLUG: INSULATOR (2)
HA-012	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB (3)

Frame Shrouds (Left, Right, and Top Cover)

Serial Numbers up to 200000

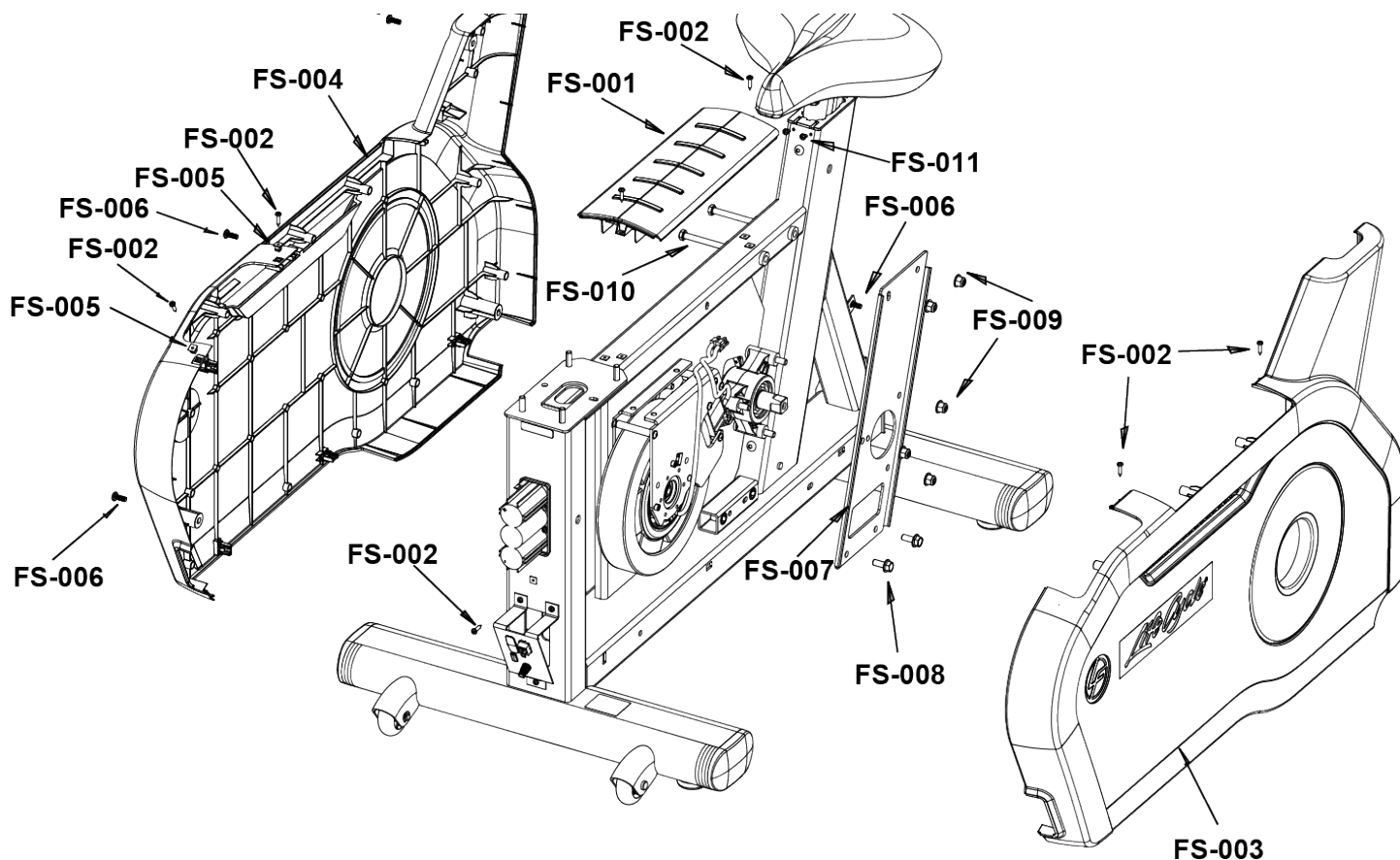


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
FS-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001595-0700	SHROUD: TOP COVER, BLACK
FS-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (5)
FS-003	HUB, CHU, HXC, HCE, CHW	1012960-0001	ASSEMBLY: SHROUD W/ DECAL, MAIN, LEFT, CHARCOAL GREY
	PHU, PDU	1012964-0001	ASSEMBLY: SHROUD W/DECAL, MAIN, LEFT, PLANET
FS-004	HUB, CHU, HXC, HCE, CHW	1012961-0001	ASSEMBLY: SHROUD W/ DECAL, MAIN, RIGHT, CHARCOAL GREY
	PHU, PDU	1012965-0001	ASSEMBLY: SHROUD W/DECAL, MAIN, RIGHT, PLANET
FS-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00042-1147	GROMMET: SCREW (2)
FS-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2138	SCREW: M6x1.0x16 DIN PHL PAN MS ST ZB (3)
FS-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001547-0001	SHEET METAL: HUB SUPPORT
FS-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H UHS HXW CS ST ZB (8)

Frame Shrouds (Left, Right, and Top Cover)

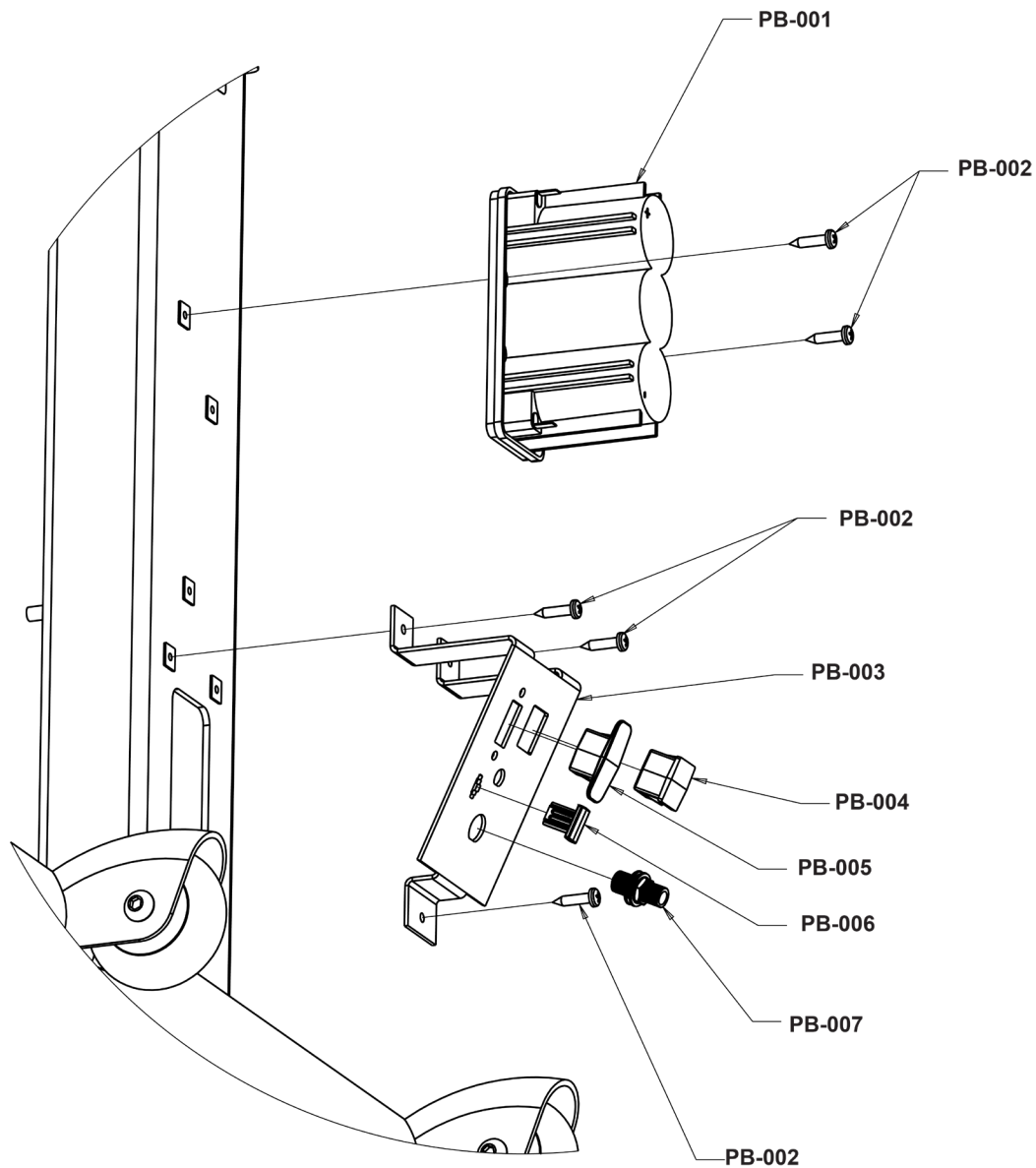
Serial Numbers 200001 and Above



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
FS-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001595-0700	SHROUD: TOP COVER, BLACK
FS-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (7)
FS-003	HUB, CHU, HXC, HCE, CHW	1012960-0001	ASSEMBLY: SHROUD W/ DECAL, MAIN, LEFT, CHARCOAL GREY
	PHU, PDU	1012964-0001	ASSEMBLY: SHROUD W/DECAL, MAIN, LEFT, PLANET
FS-004	HUB, CHU, HXC, HCE, CHW	1012961-0001	ASSEMBLY: SHROUD W/ DECAL, MAIN, RIGHT, CHARCOAL GREY
	PHU, PDU	1012965-0001	ASSEMBLY: SHROUD W/DECAL, MAIN, RIGHT, PLANET
FS-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00042-1147	GROMMET: SCREW (2)
FS-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2138	SCREW: M6x1.0x16 DIN PHL PAN MS ST ZB (4)
FS-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1012903-0001	SHEET METAL: HUB SUPPORT
FS-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H UHS HXW CS ST ZB (2)
FS-009	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1003388-0001	NUT: M8 X 1.25 HEX LOCKNUT (5)
FS-010	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1944	SCREW: M8 X 80 HEX CX G5 (2)
FS-011	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1968	SCREW: M4 X 10 PHL PAN TT ST ZS (4)

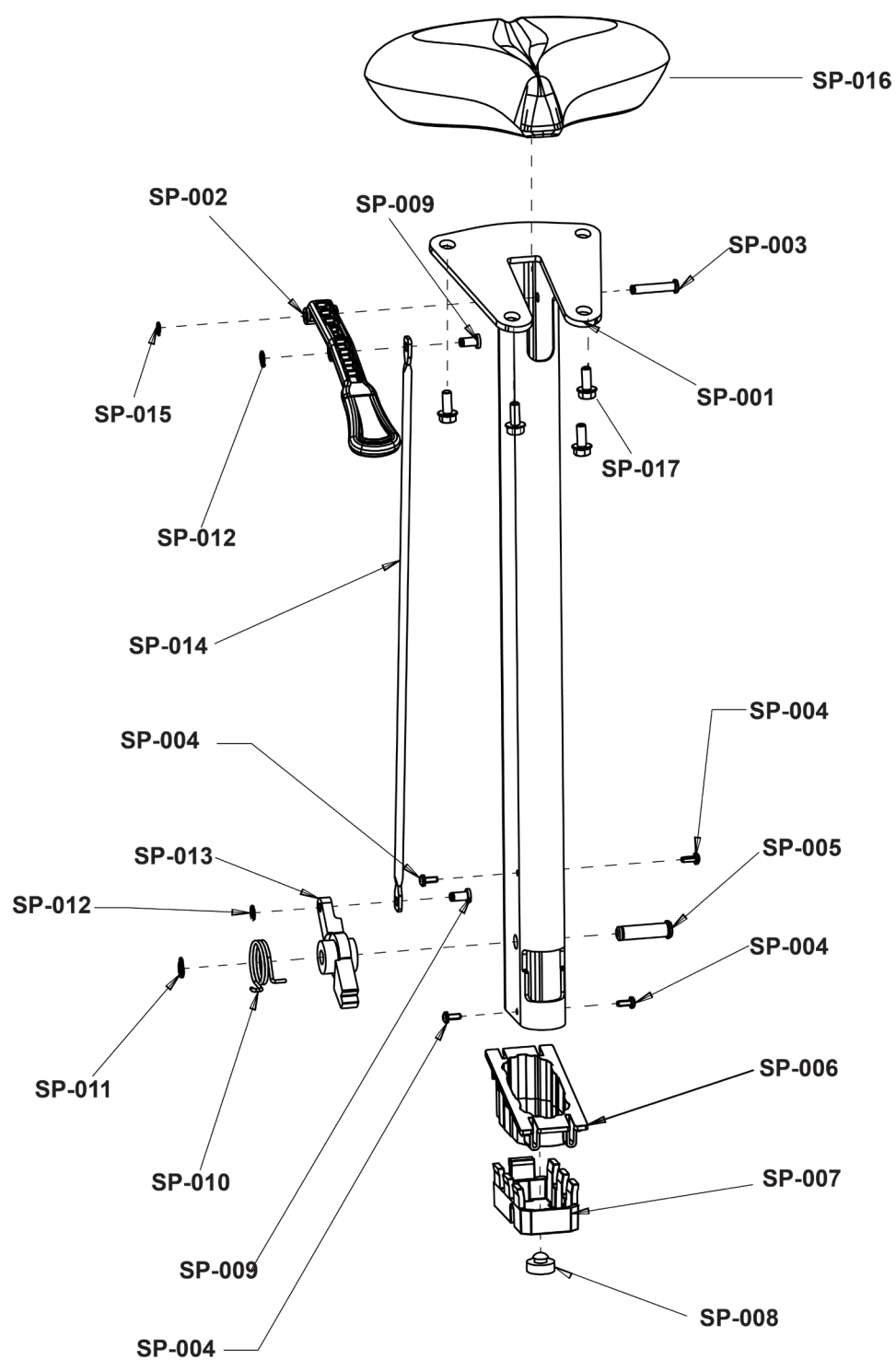
Plugs and Battery



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
PB-001	HUB, CHU, PHU, CHW	0017-00003-0685	BATTERY: 6 VOLT
PB-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (5)
PB-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001537-0001	SHEET METAL:BRACKET, COM PORT
PB-004	HUB, CHU, PHU, CHW	1004601-0001	PLUG: RJ45 RECEPTACLE
	PHU, PDU, HXC, HCE	0017-00021-3195	COUPLER: CAT5E, SHIELDED, RJ45
PB-005	HUB, CHU, PHU, CHW	1005393-0700	PLUG: HDMI, BLACK
PB-006	HUB, CHU, PHU, CHW	1005470-0700	PLUG: IR PORT, BLACK
PB-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00021-2846	F-CONNECTOR: COAX, PANEL MOUNT

Seat and Seat Post



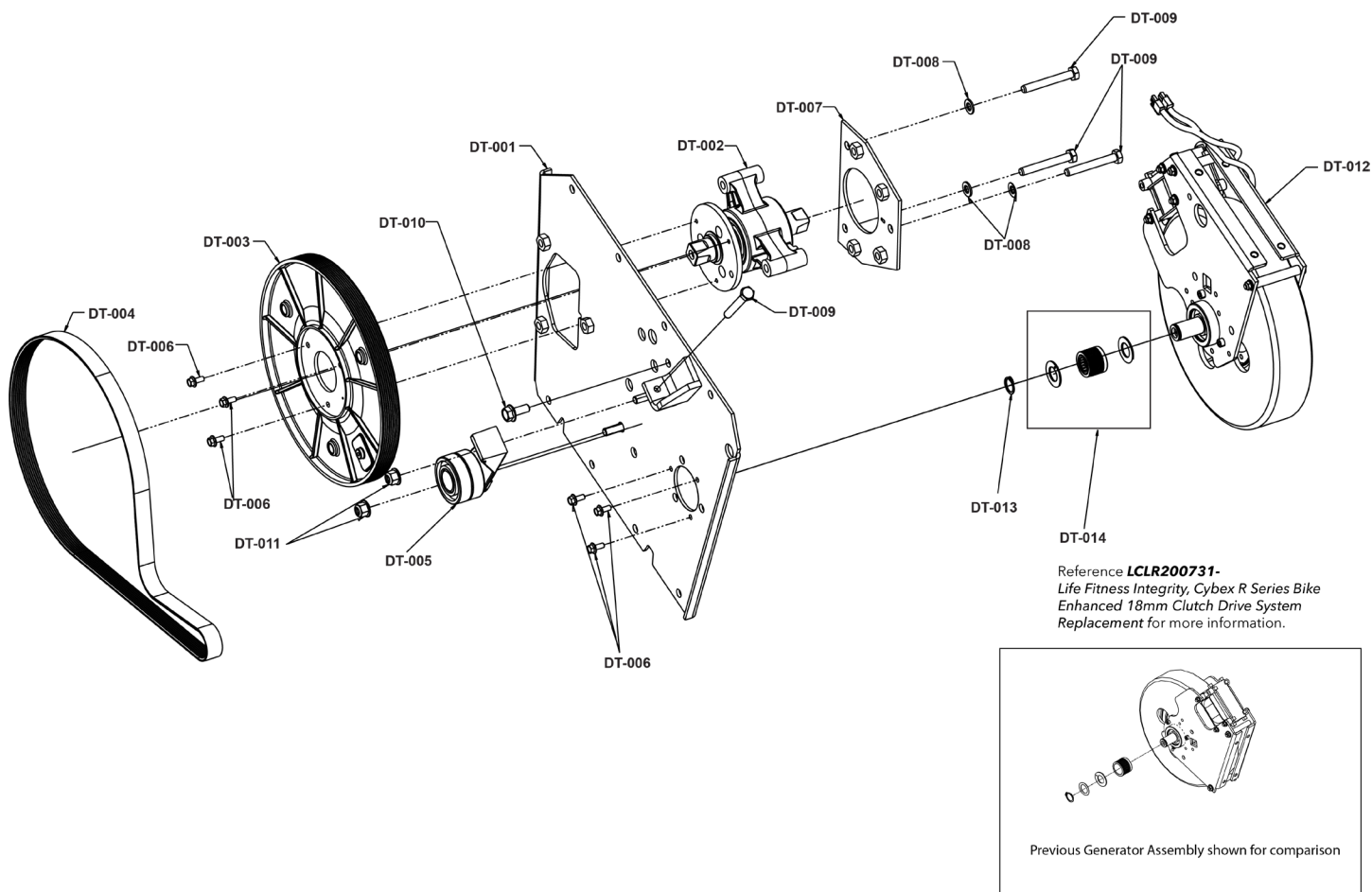
Parts listed on following page.

Seat and Seat Post *(continued)*

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
SP-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1012963-0001	ASSEMBLY: SEAT POST W/ DECAL
SP-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001615-0500	HANDLE: UPRIGHT SEAT ADJUSTMENT, RED
SP-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001557-0001	PIN: PIVOT, HANDLE
SP-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1968	M4 X 0.7 X 10 PHL PAN TT ST ZS (4)
SP-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001558-0001	PIN: PIVOT, LATCH
SP-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001555-0001	BUSHING: SEAT POST, UPPER
SP-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001556-0001	BUSHING: SEAT POST, LOWER
SP-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01066-0000	BUMPER: EPDM
SP-009	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01028-0000	PIN: ROD; LOWER
SP-010	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01032-0000	SPRING: UP/DOWN
SP-011	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00100-0253	RNG:BRE 10.0 ST PP
SP-012	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00100-0250	RNG: E 6.0 MM ST PH (2)
SP-013	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01031-0000	LATCH: UP/DOWN
SP-014	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01027-0000	ROD: UP/DOWN
SP-015	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001646-0001	RING: RETAINING, 6MM, EXTERNAL
SP-016	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1004863-0001	SEAT: UPRIGHT
SP-017	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB (4)

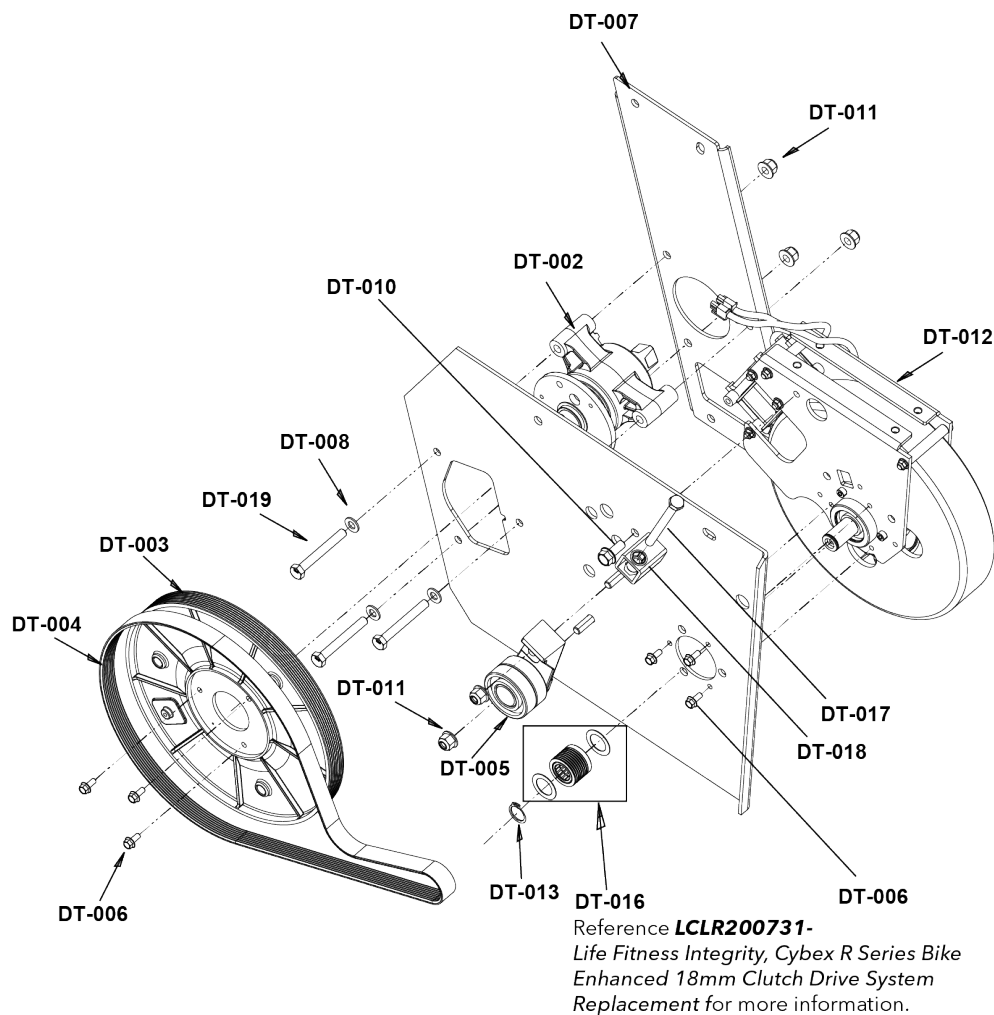
Drivetrain - Serial Numbers up to 200000



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DT-001	HUB, CHU, PHU, PDU, HXC, HCE	1000711-0001	WELDMENT: DRIVETRAIN PLATE
DT-002	HUB, CHU, PHU, PDU, HXC, HCE	AK66-00151-0000	HUB ASSY: CRANKSHAFT; ELEVATION, UNIPLAT
DT-003	HUB, CHU, PHU, PDU, HXC, HCE	0K76-01068-0000	PULLEY: POLY V; MOLDED, J-SECTION
DT-004	HUB, CHU, PHU, PDU, HXC, HCE	1000716-0001	BELT: POLY-V, 430 J8
DT-005	HUB, CHU, PHU, PDU, HXC, HCE	1001619-0001	ASSEMBLY: IDLER
DT-006	HUB, CHU, PHU, PDU, HXC, HCE	0017-00101-2151	SCREW: M5 X 1.25 X 6G6G X 12 FLANGE HEAD CS G5 CD (6)
DT-007	HUB, CHU, PHU, PDU, HXC, HCE	1000714-0001	WELDMENT: ADAPTER, HUB
DT-008	HUB, CHU, PHU, PDU, HXC, HCE	0017-00104-0469	WASHER: M8.4X16.0X1.6 DIN D FLAT ST ZB (3)
DT-009	HUB, CHU, PHU, PDU, HXC, HCE	0017-00101-2002	SCREW: M8.0X1.25-6G6GX60 DIN UNS HEX CS G5 CD (4)
DT-010	HUB, CHU, PHU, PDU, HXC, HCE	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB
DT-011	HUB, CHU, PHU, PDU, HXC, HCE	1003388-0001	NUT: M8X1.25-6H6H DIN L LOCKNUT ST ZB (2)
DT-012	HUB, CHU, PHU, PDU, HXC	1001620-0001	ASSY: GENERATOR, CLUTCH
	HCE	1003381-0001	ASSY: GENERATOR, CLUTCH
DT-013	HUB, CHU, PHU, PDU, HXC, HCE	0017-00100-0257	RNG: EXT.: DSH-18; STL, BP (METRIC)
DT-014	HUB, CHU, HXC, HCE	1015421-0001	KIT: CLUTCH, 18MM
	PHU, PDU	CONTACT CUSTOMER SERVICE FOR DETAILS.	

Drivetrain - Serial Numbers 200001 and Above



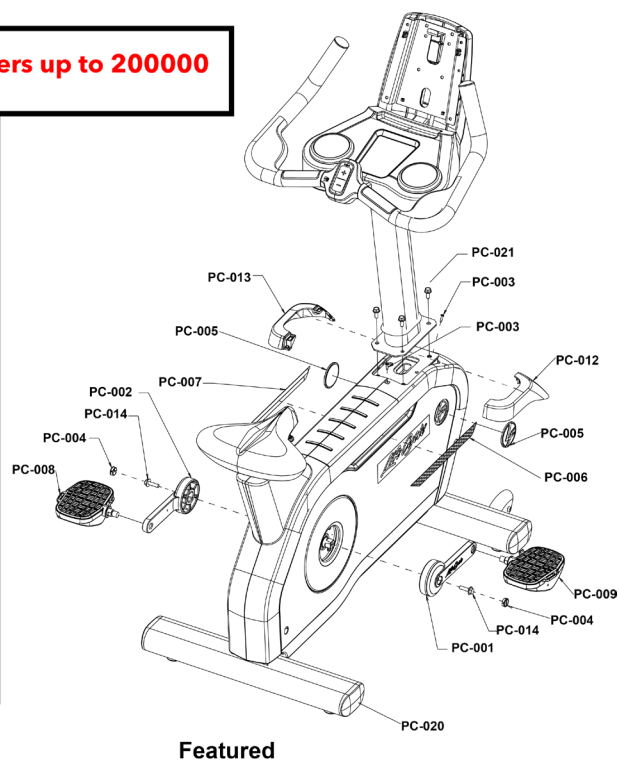
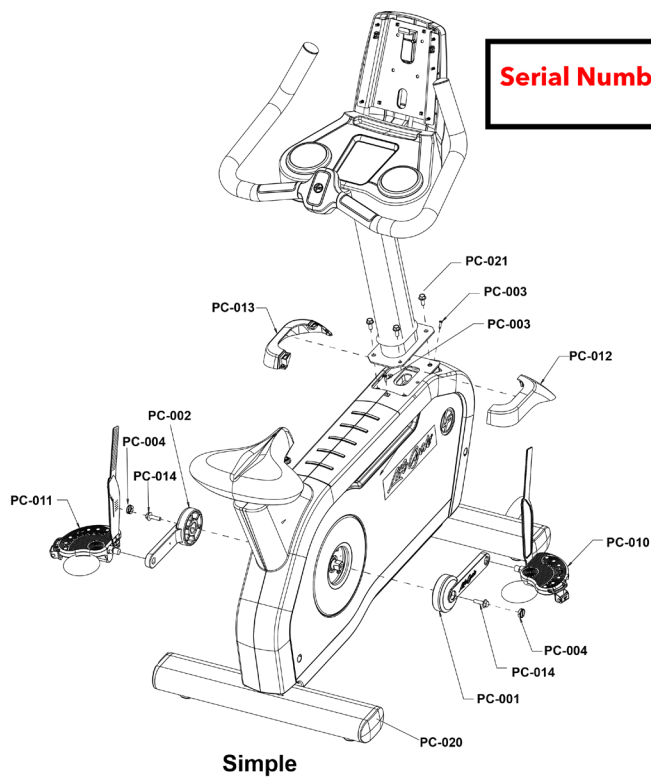
Parts List

Item	Alpha Code	Part Number	Description (Quantity)
DT-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	AK66-00151-0000	HUB ASSY: CRANKSHAFT; ELEVATION, UNIPLAT
DT-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K76-01068-0000	PULLEY: POLY V; MOLDED, J-SECTION
DT-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1000716-0001	BELT: POLY-V, 430 J8
DT-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001619-0001	ASSEMBLY: IDLER
DT-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2151	SCREW: M5 X 1.25 X 6G6G X 12 FLANGE HEAD CS G5 CD (6)
DT-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1012903-0001	HUB SUPPORT
DT-008	HUB, CHU, PHU, PDU, HXC, HCE	0017-00104-0469	WASHER: M8.4X16.0X1.6 DIN D FLAT ST ZB (3)
DT-010	HUB, CHU, PHU, PDU, HXC, HCE	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB
DT-011	HUB, CHU, PHU, PDU, HXC, HCE	1003388-0001	NUT: M8X1.25-6H6H DIN L LOCKNUT ST ZB (5)
DT-012	HUB, CHU, PHU, PDU, HXC	1001620-0001	ASSY: GENERATOR, CLUTCH
	HCE, CHW	1003381-0001	ASSY: GENERATOR, CLUTCH
DT-013	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00100-0257	RNG: EXT.: DSH-18; STL, BP (METRIC)
DT-016	HUB, CHU, HXC, HCE, CHW	1015421-0001	KIT: CLUTCH, 18MM
	PHU, PDU	CONTACT CUSTOMER SERVICE FOR DETAILS.	
DT-017	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1944	SCREW M8 X 1.25 X 80 UNS HEX CS G5
DT-018	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00009-1191	INSERT, M8
DT-019	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1013510-0001	SCREW M8 X 1.25 X 65 HEX ZN (3)

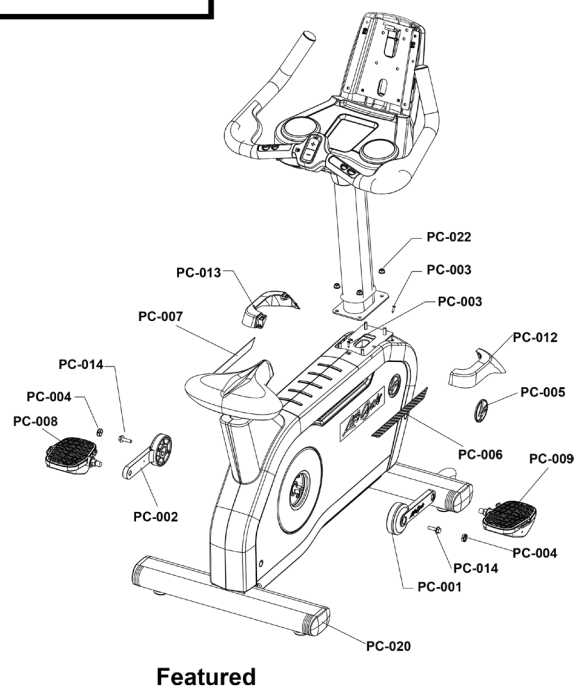
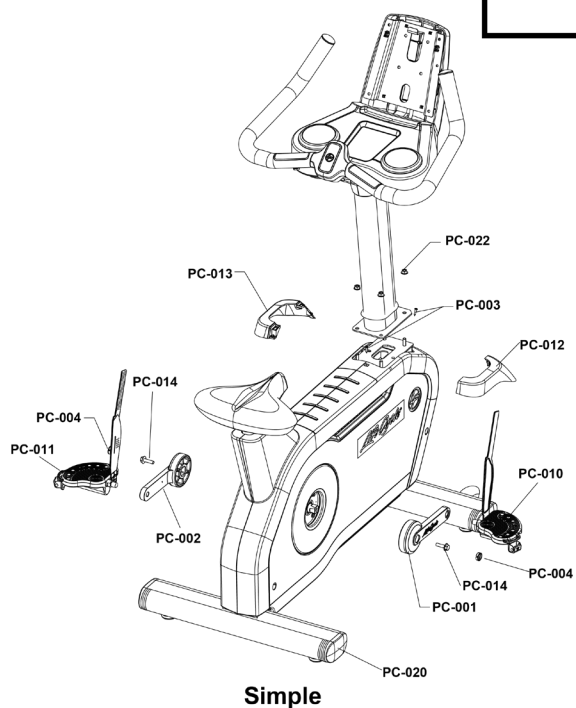
Pedals and Crank Arms

Parts List on next page

Serial Numbers up to 200000



**Serial Numbers 200001
and above**

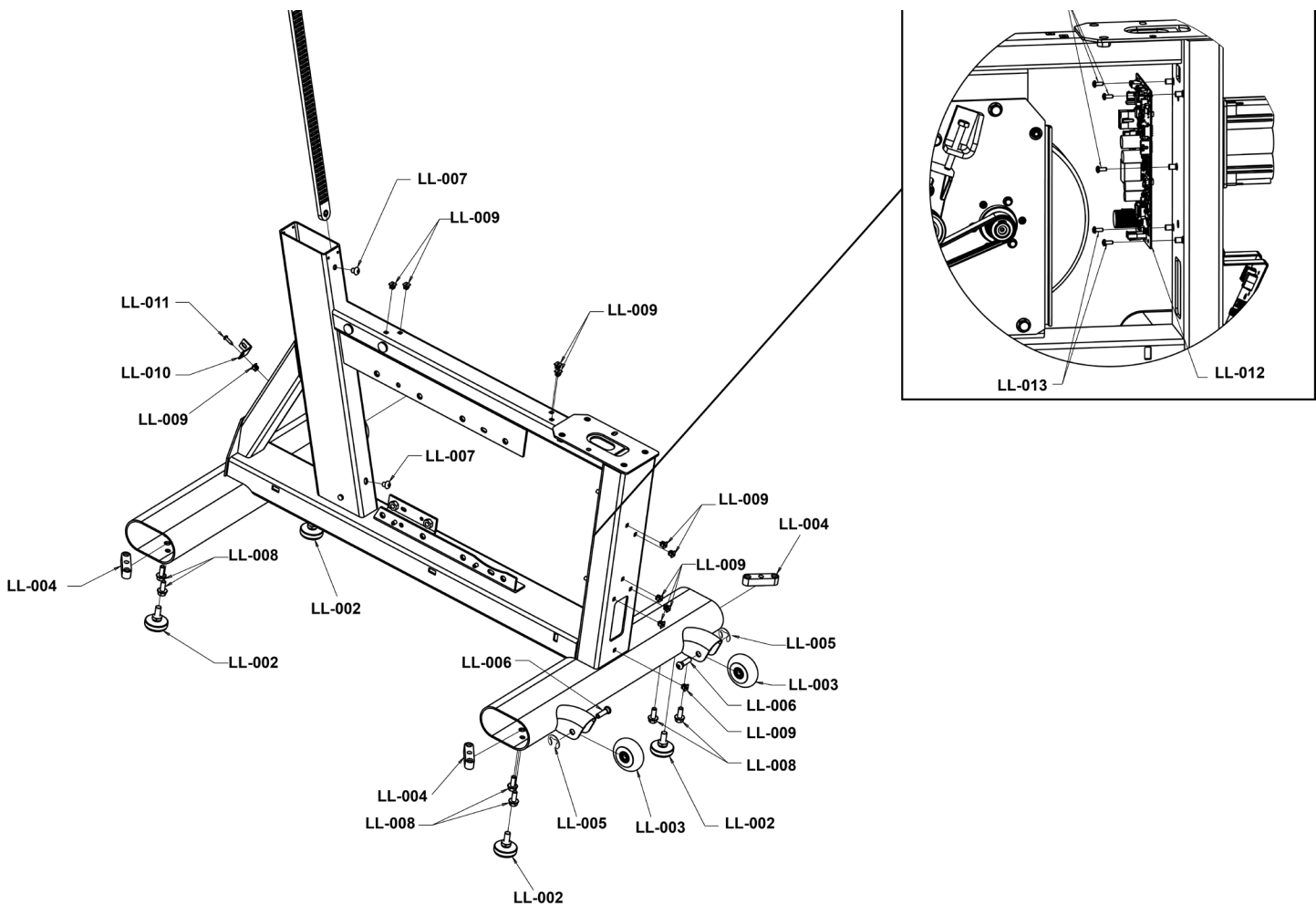


Pedals and Crank Arms

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
PC-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K76-01054-0000	CRANK ARM: RIGHT
PC-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K76-01053-0000	CRANK ARM: LEFT
PC-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB (2)
PC-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K66-01121-XXXX	CAP: CRANK (2)
PC-005	HUB, CHU, HXC, CHW	AK58-00245-XXXX	ASSEMBLY: MEDALLION 'BUG' CHGR (2)
PC-006	HUB, CHU, HXC, CHW	1003706-0001	DECAL: VENT DETAIL, RIGHT
PC-007	HUB, CHU, HXC, CHW	1003705-0001	DECAL: VENT DETAIL, LEFT
PC-008	HUB, CHU, HXC, CHW	AK66-00048-0701	PEDAL/STRAP ASSY: STANDARD; LEFT; BLK
PC-009	HUB, CHU, HXC, CHW	AK66-00047-0701	PEDAL/STRAP ASSY: STANDARD; RIGHT; BLK
PC-010	HUB, PHU, PDU, HCE	1006921-0001	ASSEMBLY: PEDAL, LIFECYCLE, RIGHT
PC-011	HUB, PHU, PDU, HCE	1006920-0001	ASSEMBLY: PEDAL, LIFECYCLE, LEFT
PC-012	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001593-2400	SHROUD ASSEMBLY: MONOCOLUMN, RIGHT, CHARCOAL GREY
PC-013	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001594-2400	SHROUD: MONOCOLUMN, LEFT, CHARCOAL GREY
PC-014	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2077	SCREW: M8 X 1.0 6G6H X 30 UNS HW CS ST ZS (2)
PC-020	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1002166-0700	ENDCAP: LARGE FLOV, BLACK (4)
PC-021	HUB, CHU, PHU, PDU, HXC, HCE	0017-00101-2150	SCREW: M8 X 20 UHS HW CS ST ZB (4)
PC-022	HUB, CHU, PHU, PDU, HXC, HCE	1013499-0001	NUT: M8 X1.25 HEX LOCK ZINC

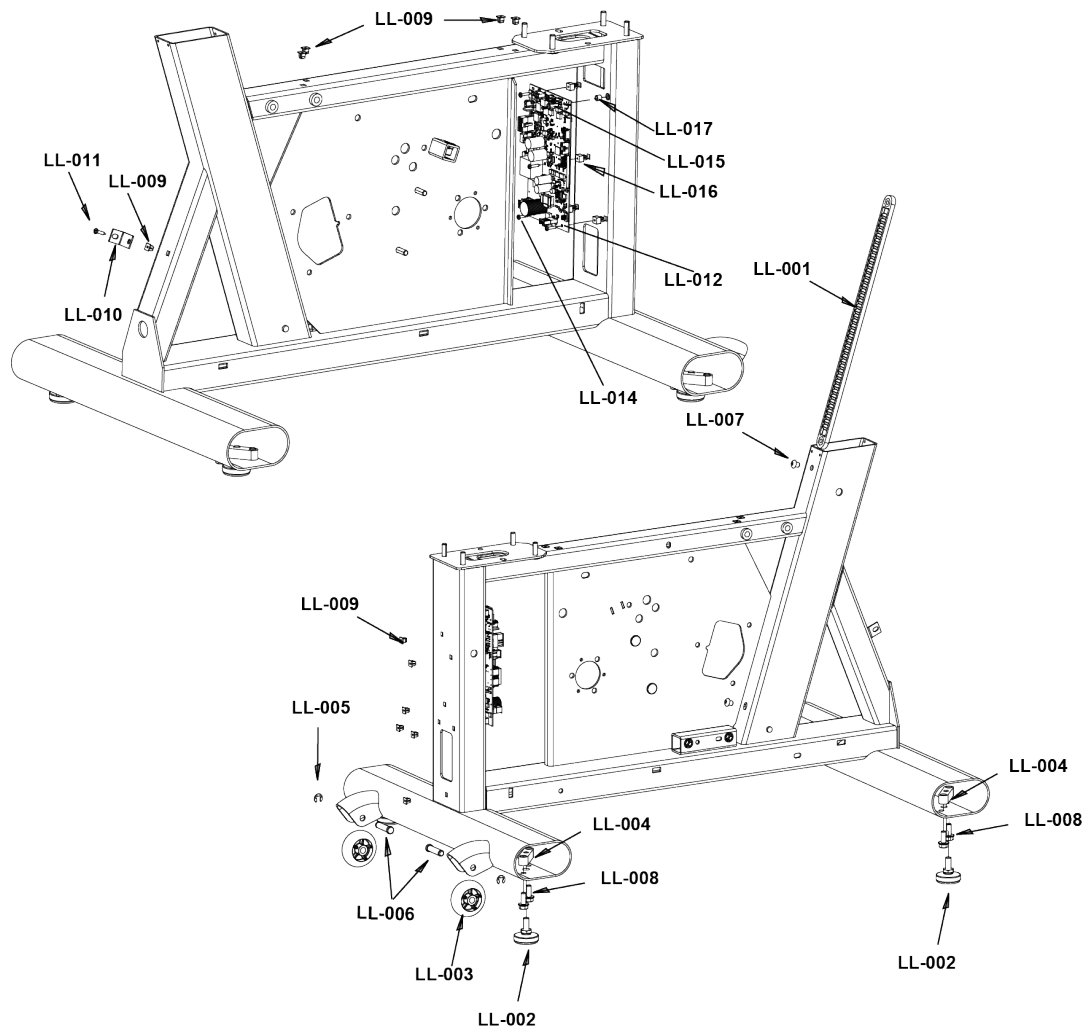
Leg Levelers, Front Roller and PCB Resistance Control - Serial Numbers up to 200000



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LL-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01033-0700	RACK: UP DOWN; BLACK
LL-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	AK62-00124-0000	LEG-LVLR ASSY: MFG; METRIC (4)
LL-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1010977-0001	ASSEMBLY: FRONT ROLLER (2)
LL-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001040-0001	BLOCK: LEVELER (4)
LL-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1011049-0001	E-RING (2)
LL-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1011048-0001	CLEVIS PIN: 10MM O.D.
LL-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2087	M8 X 1.25-6G6G X 10 HXS BUT CS ST ZB (2)
LL-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB (8)
LL-009	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00042-1147	GROMMET: SCREW (11)
LL-010	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1002971-0001	BRACKET: SHROUD CLIP
LL-011	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB
LL-012	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1003117-0011	PCB ASSEMBLY: RESISTANCE CONTROL
LL-013	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1989	SCREW: M4 6G6G X 10 PHL PAN ST ZN (5)

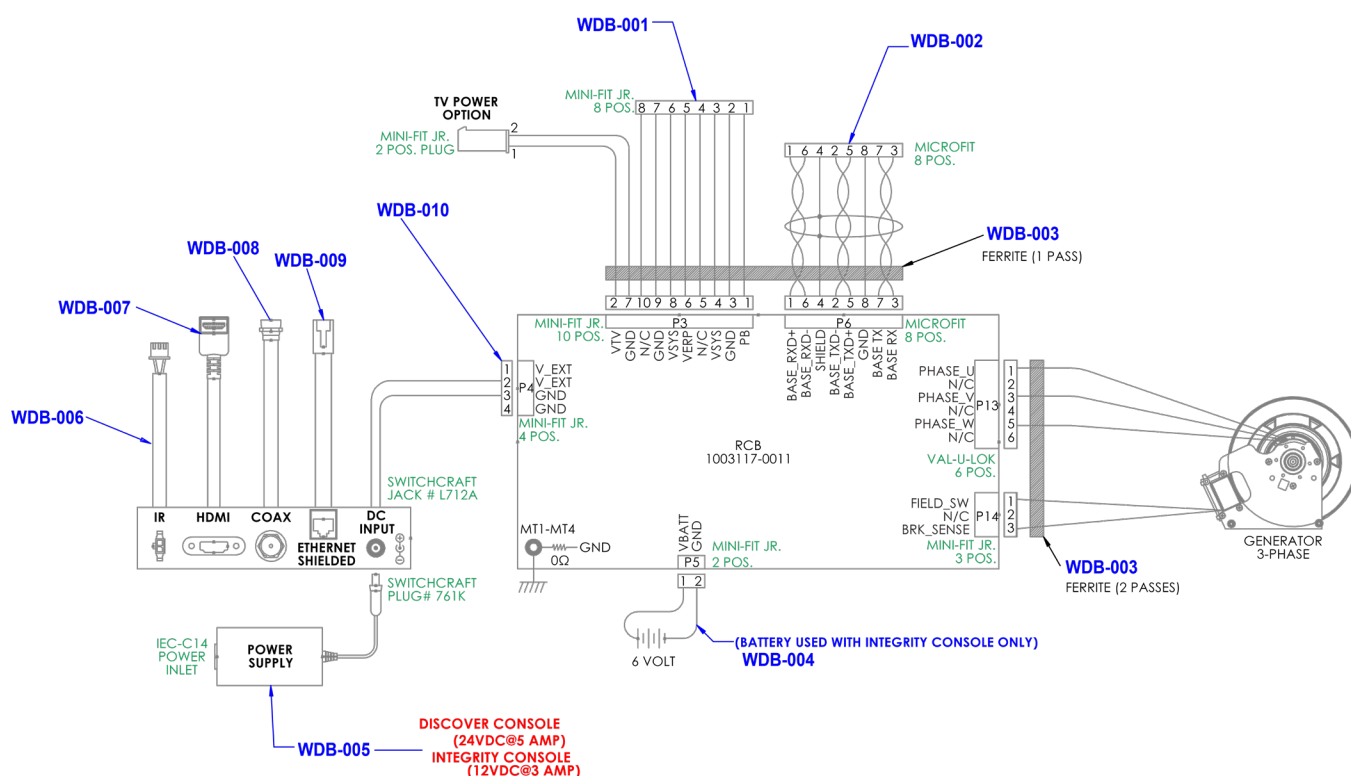
Leg Levelers, Front Roller and PCB Resistance Control - Serial Numbers 200001 and Above



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LL-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0K77-01033-0700	RACK: UP DOWN; BLACK
LL-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	AK62-00124-0000	LEG-LVLR ASSY: MFG; METRIC (4)
LL-003	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1010977-0001	ASSEMBLY: FRONT ROLLER (2)
LL-004	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1001040-0001	BLOCK: LEVELER (4)
LL-005	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1011049-0001	E-RING (2)
LL-006	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1011048-0001	CLEVIS PIN: 10MM O.D.
LL-007	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2087	M8 X 1.25-6G6G X 10 HXS BUT CS ST ZB (2)
LL-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-2150	SCREW: M8 X 1.25 X 6G6H X 20 UHS HXW CS ST ZB (8)
LL-009	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00042-1147	GROMMET: SCREW (11)
LL-010	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1002971-0001	BRACKET: SHROUD CLIP
LL-011	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1796	SCREW: M4.2 X 0.7 6g6g X 19 DIN PHL PAN AB ST ZB
LL-012	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1003117-0011	PCB ASSEMBLY: RESISTANCE CONTROL
LL-014	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1838	SCREW: M3.5 X 19 DIN PHL PAN ST ZN (4)
LL-015	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00101-1874	SCREW: M4 X 16 PHL PAN ST ZN
LL-016	HUB, CHU, PHU, PDU, HXC, HCE, CHW	0017-00042-0821	GROMMET: PLAST (4)
LL-017	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1013169-0001	SPACER, ALUMINUM

Wiring Diagram - Base

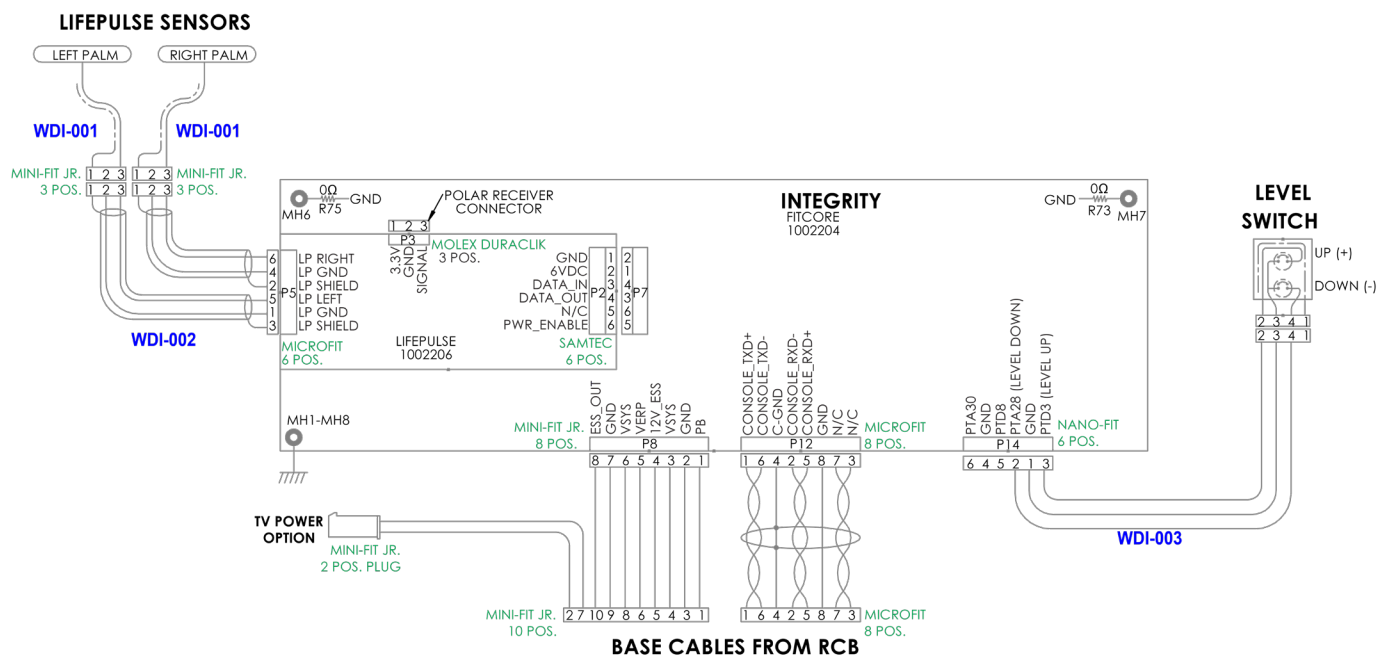


Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDB-001	HXC	1002258-0002	CABLE: CONSOLE TO BASE. POWER, RECUMBENT BIKE
	HUB, CHU, PHU PDU, HCE, CHW	1002258-0006	CABLE: CONSOLE TO BASE, POWER, RECUMBENT BIKE
WDB-002	HXC	1002239-0002	CABLE: CONSOLE TO BASE, SIGNAL, RECUMBENT BIKE
	HUB, CHU, PHU, PDU, HCE, CHW	1002239-0007	CABLE: CONSOLE TO BASE, SIGNAL, RECUMBENT BIKE
WDB-003	HUB, CHU, PHU, HXC, HCE, CHW	121E-00001-0023	CORE: FERRITE; SUPPRESSION B
WDB-004	HUB, CHU, PHU, CHW	AK69-00106-0000	CABLE ASSY: BATTERY, NON-TREADS, 26 INCH (USED FOR INTEGRITY CONSOLES)
WDB-005	HUB, CHU, PHU	1001517-0001	POWER SUPPLY: 12 VDC, 3A (USED FOR INTEGRITY CONSOLES)
	PDU, HCE	1004808-0001	POWER SUPPLY, 100-240VAC TO 24VDC, 5A, 2.5MM PLUG (USED FOR DISCOVER CONSOLE)
WDB-006	HXC, HCE	1001671-0003	CABLE: IR, CONSOLE TO PANEL, UPRIGHT BIKE (FEATURED BASE ONLY)
WDB-007	HXC, HCE	1001653-0001	CABLE ASSEMBLY: HDMI, PANEL MOUNT, RIGHT, UPRIGHT BIKE (FEATURED BASE ONLY)
WDB-008	HUB, CHU, PHU, PDU, HXC, HCE, CHW	AK65-00062-0000	COAX ASSY: RG6; BASE
WDB-009	PHU, PDU, HXC, HCE	AK70-00092-0004	CABLE ASSY: CAT5E; V2
WDB-010	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1003521-0001	CABLE: POWER, RCB TO PANEL, 5A, UPRIGHT BIKE

**NOTE: MUST USE the 12VDC power supply with Integrity X or C Console.
DO NOT USE a 24VDC power supply!**

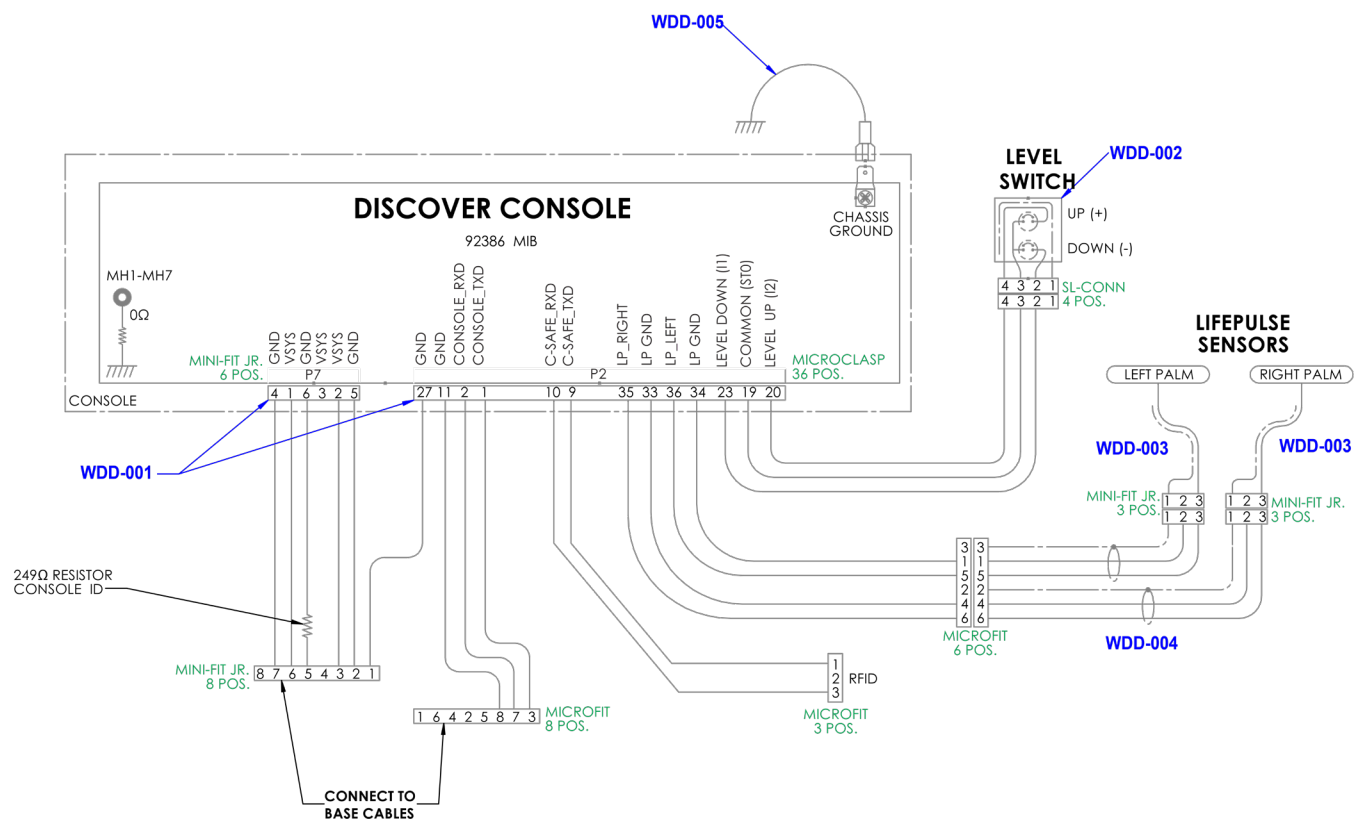
Wiring Diagram - Integrity X and C Consoles



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDI-001	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1004560-0001	CABLE: LIFEPUSE ELECTRODES
WDI-002	HUB, CHU, PHU, PDU, HXC, HCE, CHW	1003838-0003	CABLE: LIFEPUSE TO ELECTRODE
WDI-003	HUB, CHU, CHW	1003839-0002	CABLE: CONSOLE TO BASE KEYPADS

Wiring Diagram - Discover Console



Parts List

Item	Alpha Code	Part Number	Description (Quantity)
WDD-001	PDU, HXC, HCE	1006763-0001	CABLE: DISCOVER TO HERCULES ADAPTOR, UPRIGHT BIKE
WDD-002	HUB, CHU, HXC, CHW	1001633-0000	KEYPAD: UP, DOWN (FEATURED BASE ONLY)
WDD-003	HUB, CHU, PHU PDU, HXC, HCE, CHW	1004560-0001	CABLE: LIFEPULSE ELECTRODES
WDD-004	HUB, CHU, PHU PDU, HXC, HCE, CHW	1003838-0003	CABLE: LIFEPULSE TO ELECTRODE
WDD-005	-	AK26-00348-0001	CBL-ASSY: JMPR;OUTLET/GRND B

Power Cords

LC-001		
LC-002		
LC-003		
LC-004		
LC-005		
LC-006		

Parts List

Item	Alpha Code	Part Number	Description (Quantity)
LC-001	CHW, CHU, HCE, HUB, HXC, PDU, PHU	0017-00003-0691	LINE-CORD: CON 10A 250V
LC-002		0017-00003-0704	LINE-CORD: DOM. 10A 125V
LC-003		0017-00003-0889	LINE-CORD: 10A; U.K
LC-004		0017-00003-0918	LINE-CORD: AUSTRALIA
LC-005		0017-00003-1053	LINE-CORD: BRAZIL, IEC-C13
LC-006		0017-00003-1067	LINE-CORD: ARGENTINA, IRAM 2073, IEC-C13