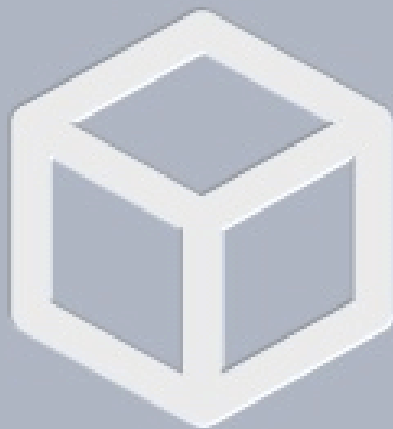


Multi-Jungle - Fixed Crossover

MJFCO

Parts Manual

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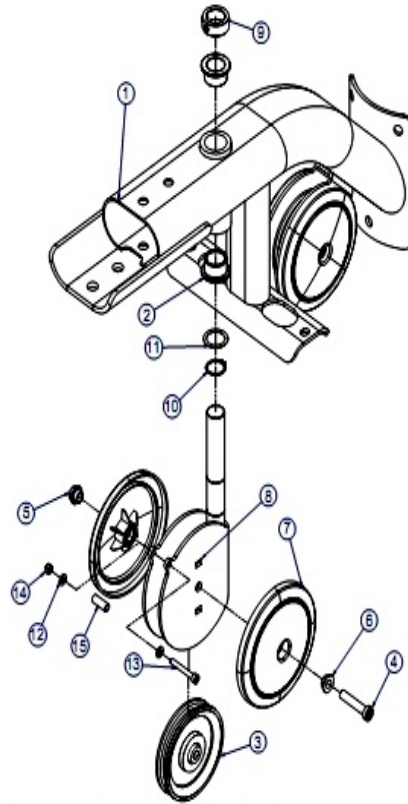
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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

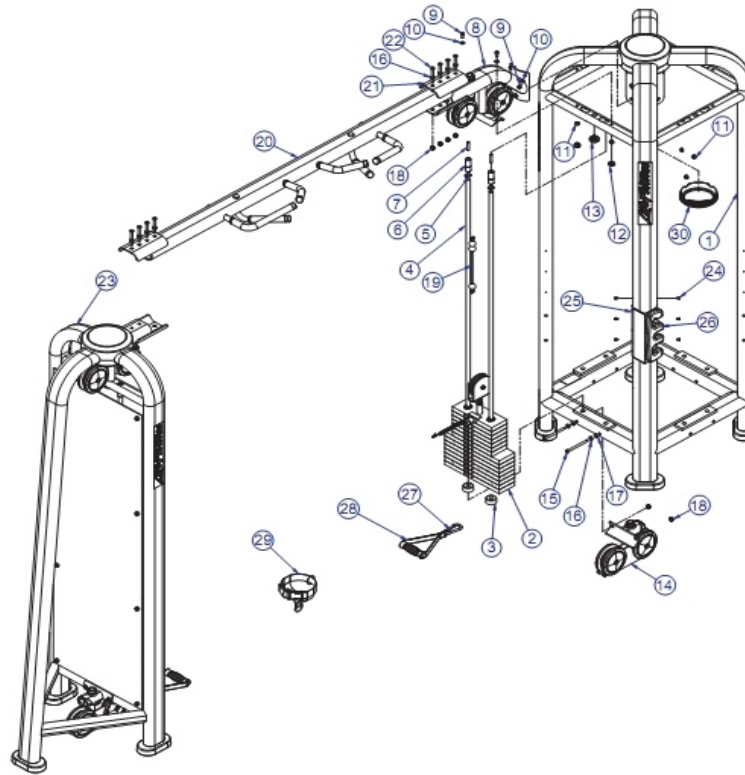
Boom Assembly



Ref #	Part Number	Qty	Description
1	7636201	1	Weldment MJFCO/FXO BOOM
2	3104903	2	Bearing 1" ID 1.25" OD
3	3237801	2	Pulley 4.5" OD
4	3236207	2	Hardware: Screw 50MM
5	7335401	2	Hardware: Nut 10 MM ID
6	7630101	2	Retainer CM/MJ Pulley
7	7629901	4	Pulley Cover - Bolted Full
8	7638101	1	WLDMT MJ X-OVER PULLEY
9	7435301	1	Collar Shaft 1.020 ID
10	3232421	1	Retaining Ring 0.940" D
11	3225005	1	Washer
12	3241801	2	Flat Washer 6MM
13	3241706	1	M6 X 1 X 45MM SHCS Standard Head
14	3236802	1	Hardware: Nut 6 MM ID
15	8002401	1	Spacer CM/MJ Pulley
-	7640701	1	Assembly - MJFXO Boom

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Component Assembly

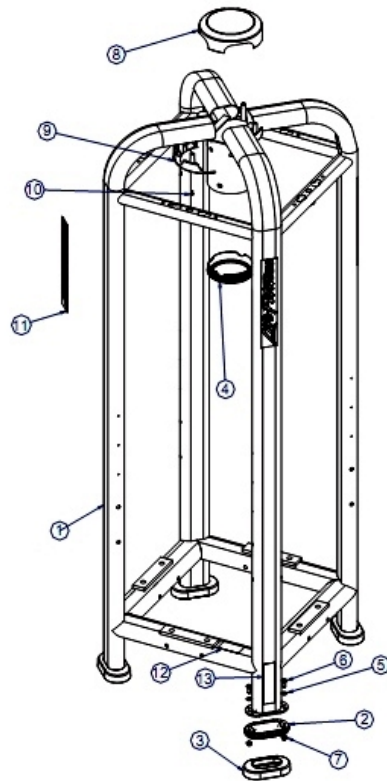


Ref #	Part Number	Qty	Description
1	MJCORE-ASSY	1	Assembly Components MJCORE
2	7647501	1	190 LB. WEIGHT STACK Assembly
3	7352101	2	Cushion Weight Stack
4	7328618	2	Guide Rod .75 OD Solid X 71.50
5	3232421	2	Retaining Ring 0.940" D
6	7634401	2	Retainer CM/MJ Guide Rod
7	3240502	2	Set Screw
8	7640701	1	Assembly - MJFXO Boom
9	3236202	5	Hardware: Screw 25MM
10	3273303	5	Hardware: WasherR, 3/8, THRU-HARDENED
11	3236801	5	Hardware: Nut 10 MM ID
12	3237403	2	Plug 1" Hole
13	7642301	1	Bumper CM/MJ Plug
14	7636101	1	Assembly - MJ X -Over Bottom
15	3236220	2	Hardware: Screw 130MM
16	7630101	10	Retainer CM/MJ Pulley
17	7634701	2	Spacer CM/MJ .565 X .815
18	7335401	10	Hardware: Nut 10 MM ID
19	7732201	1	Cable CM/MJFXO X 219
20	7640601	1	Assembly MJ X-Beam
21	7633201	2	Bracket MJ Large Oval
22	3236213	8	Hardware: Screw 80MM

Ref #	Part Number	Qty	Description
23	7641401	1	Assembly - CM/MJFCO Tower
24	3239101	6	Hardware: Phillips Pan Screw
25	7647001	1	Weldment CM/MJ Placard Bracket
26	7711501	2	Weight 5 LB. Add-On
27	3250201	2	Snap Link 3/8" D
28	8219601	2	Handle CM/MJ Short Strap
29	7734701	2	Strap 4-Way Ankle
30	7640401	1	Bottom Cap

** Upholstery and Frame Colors are list at the end of the Parts Manual **

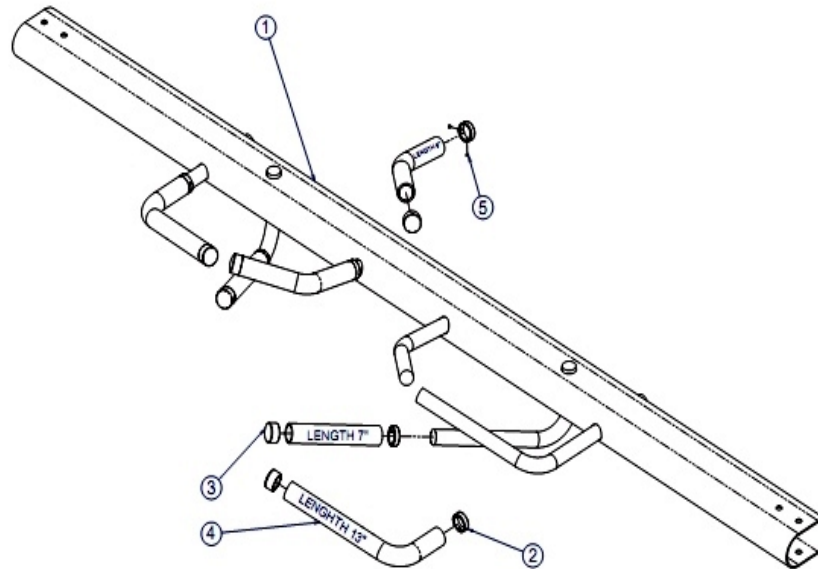
MJCORE Assembly



Ref #	Part Number	Qty	Description
1	7628601	1	Weldment MJCORE
2	7334001	4	Foot 2.50 X 4.49 Flov 10-0074-046 BNR
3	7340201	4	Cover Foot - Straight
4	7640401	1	Bottom Cap
5	3273303	28	Hardware: WasherR, 3/8, THRU-HARDENED
6	3251202	8	Hardware: Screw 25MM
7	3236801	28	Hardware: Nut 10 MM ID
8	7629201	1	Cover Center Top
9	7629801	2	Cover Center Bottom
10	3236501	4	Hardware: Nut 0.7" ID
11	7348001	4	Label Life Fitness Logo
12	7571301	1	Label Serial Number
13	7422004	1	Label 2" ASTM Warning

** Upholstery and Frame Colors are list at the end of the Parts Manual **

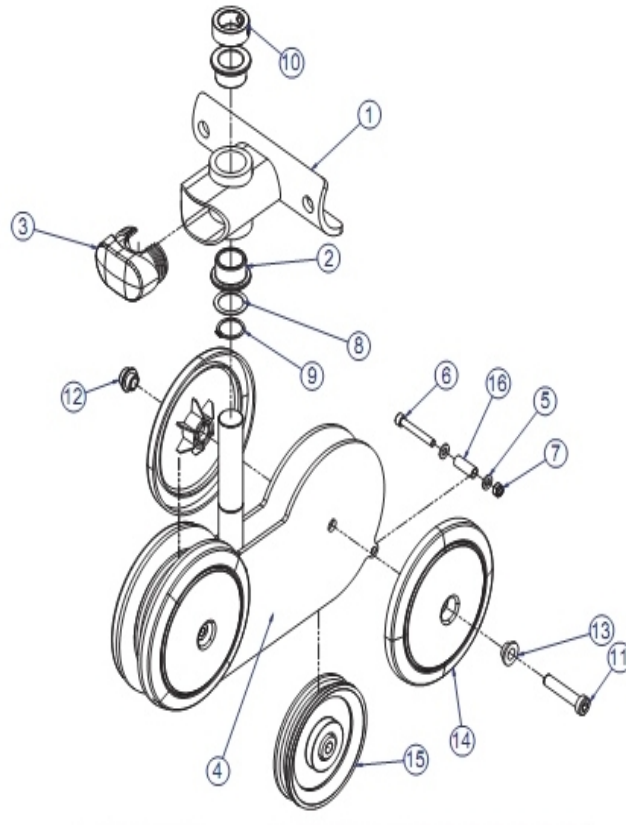
MJ X-Beam Assembly



Ref #	Part Number	Qty	Description
1	7632701	1	Weldment MJ X-Beam
2	7662801	6	Grip Ring 1.25"
3	7662901	6	Grip Cap
4	3235801	6	Grip - 1.25" OD
5	LEA3247701	24	Hardware: Screw
-	7640601	1	Assembly MJ X-Beam

** Upholstery and Frame Colors are list at the end of the Parts Manual **

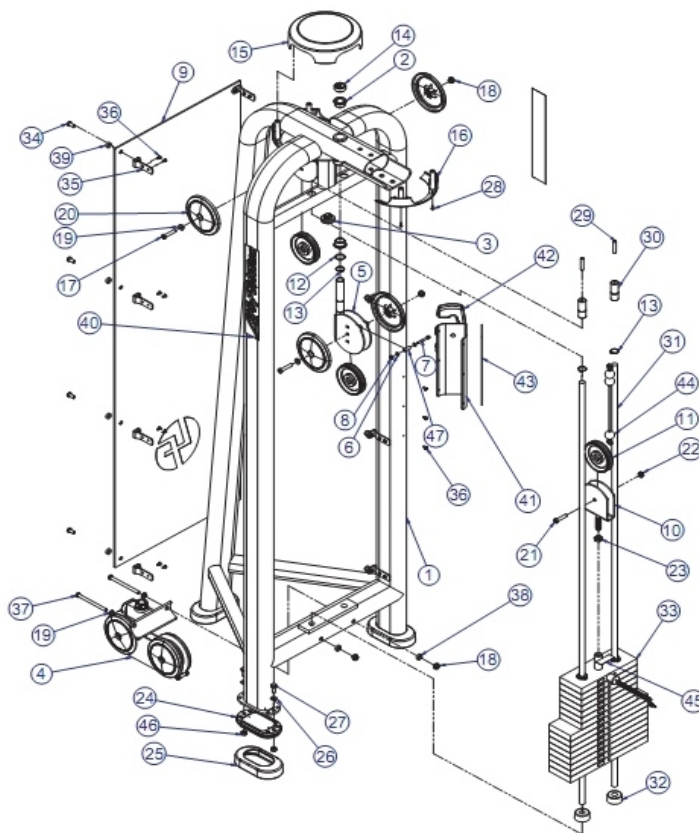
Over Bottom Assembly



Ref #	Part Number	Qty	Description
1	7635901	1	Weldment MJFCO/FXO PULLEY SPRT
2	3104903	2	Bearing 1" ID 1.25" OD
3	7333801	1	End Cap FLOV Small
4	7635601	1	Weldment MJFCO/FXO BOTTOM PULLEY
5	3241801	2	Flat Washer 6MM
6	3241706	1	M6 X 1 X 45MM SHCS Standard Head
7	3236802	1	Hardware: Nut 6 MM ID
8	3225005	1	Washer
9	3232421	1	Retaining Ring 0.940" D
10	7435301	1	Collar Shaft 1.020 ID
11	3236207	2	Hardware: Screw 50MM
12	7335401	2	Hardware: Nut 10 MM ID
13	7630101	2	Retainer CM/MJ Pulley
14	7629901	4	Pulley Cover - Bolted Full
15	3237801	2	Pulley 4.5" OD
16	8002401	1	Spacer CM/MJ Pulley
-	7636101	1	Assembly - MJ X -Over Bottom

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Tower Assembly

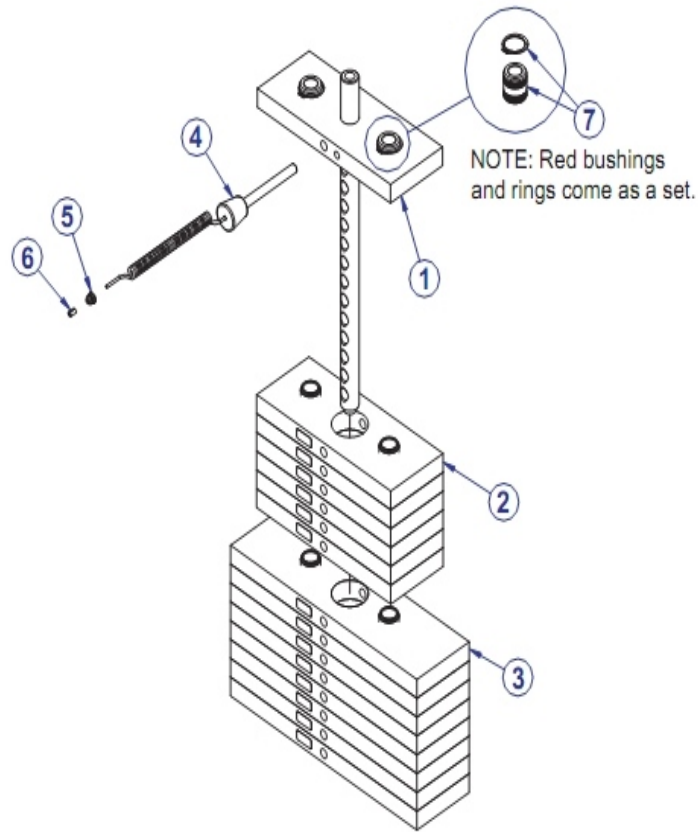


Ref #	Part Number	Qty	Description
1	7639001	1	Weldment MJFCO TOWER
2	3104903	2	Bearing 1" ID 1.25" OD
3	7642301	1	Bumper CM/MJ Plug
4	7636101	1	Assembly - MJ X -Over Bottom
5	7638101	1	WLDMT MJ X-OVER PULLEY
6	3241801	2	Flat Washer 6MM
7	3241706	1	M6 X 1 X 45MM SHCS Standard Head
8	3236802	1	Hardware: Nut 6 MM ID
9	8353201	1	Shroud CM/MJ Rear
10	7642201	1	Weldment CM/MJ STK Pulley
11	3237801	3	Pulley 4.5" OD
12	3225005	1	Washer
13	3232421	3	Retaining Ring 0.940" D
14	7435301	1	Collar Shaft 1.020 ID
15	7629201	1	Cover Center Top
16	7629801	2	Cover Center Bottom
17	3236207	2	Hardware: Screw 50MM
18	7335401	4	Hardware: Nut 10 MM ID
19	7630101	4	Retainer CM/MJ Pulley
20	7629901	4	Pulley Cover - Bolted Full
21	3236206	1	Hardware: Screw 45MM
22	3236801	1	Hardware: Nut 10 MM ID

Ref #	Part Number	Qty	Description
23	3236902	1	Hardware: Nut 16 MM ID
24	7334001	3	Foot 2.50 X 4.49 Flov 10-0074-046 BNR
25	7340201	3	Cover Foot - Straight
26	3273303	6	Hardware: WasherR, 3/8, THRU-HARDENED
27	3251202	6	Hardware: Screw 25MM
28	3236501	4	Hardware: Nut 0.7" ID
29	3240502	2	Set Screw
30	7634401	2	Retainer CM/MJ Guide Rod
31	7328618	2	Guide Rod .75 OD Solid X 71.50
32	7352101	2	Cushion Weight Stack
33	7647501	1	190 LB. WEIGHT STACK Assembly
34	3236201	8	Hardware: Screw 20MM
35	7642001	8	Bracket CM/MJ Rear Shroud
36	3239101	22	Hardware: Phillips Pan Screw
37	3236220	2	Hardware: Screw 130MM
38	7634701	2	Spacer CM/MJ .565 X .815
39	7385201	8	Spacer .406 X .750 X .250 SS
40	7348001	2	Label Life Fitness Logo
41	7647001	1	Weldment CM/MJ Placard Bracket
42	7711501	1	Weight 5 LB. Add-On
43	7733901	1	Label Placard CM/MJ Cross Over-English
44	7732202	1	Cable CM/MJFCO X 222-1/4
45	7744501	1	Label Weight At Handle-English
46	3254703	6	Hardware: Nut 10 MM ID
47	8002401	1	Spacer CM/MJ Pulley
-	7641401	1	Assembly - CM/MJFCO Tower

** Upholstery and Frame Colors are list at the end of the Parts Manual **

190Lb Weight Stack Assembly



Ref #	Part Number	Qty	Description
1	8920101	1	14 Hole Head Plate/Bayonet Ser. Kit Assembly
2	7353701	6	Weight Plate 10 LB
3	7353801	8	Weight Plate 15 LB
4	8981903	1	ASSY Selector Pin
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	7523601	1	Crimp Cable
7	7338001	2	Bushing Headplate
-	7647501	1	190 LB. WEIGHT STACK Assembly
-	8068901	2	Label Weight Stack 95 LBS
-	8069101	2	Label Weight Stack 45.5 KG

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

