

HAMMER[®] STRENGTH

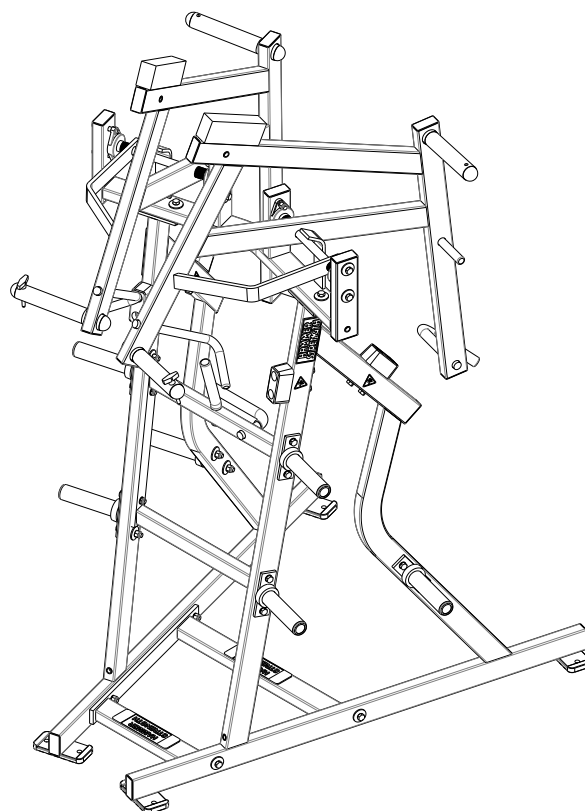
**HAMMER
STRENGTH[®]**

GROUND BASE

PARTS MANUAL

**COMBO DECLINE
GBCD & GB-CD**

9/10/2014



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KEY

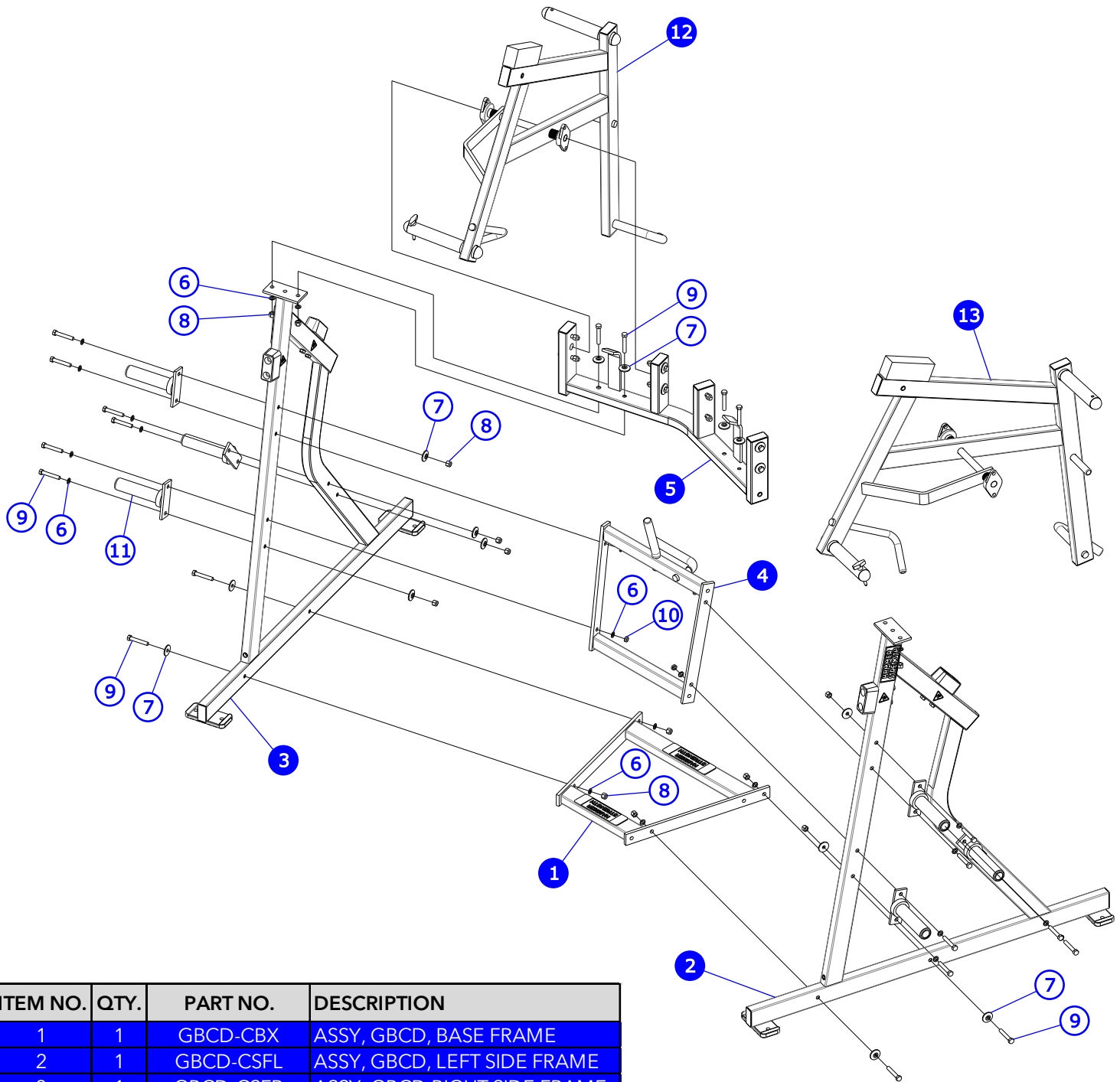
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

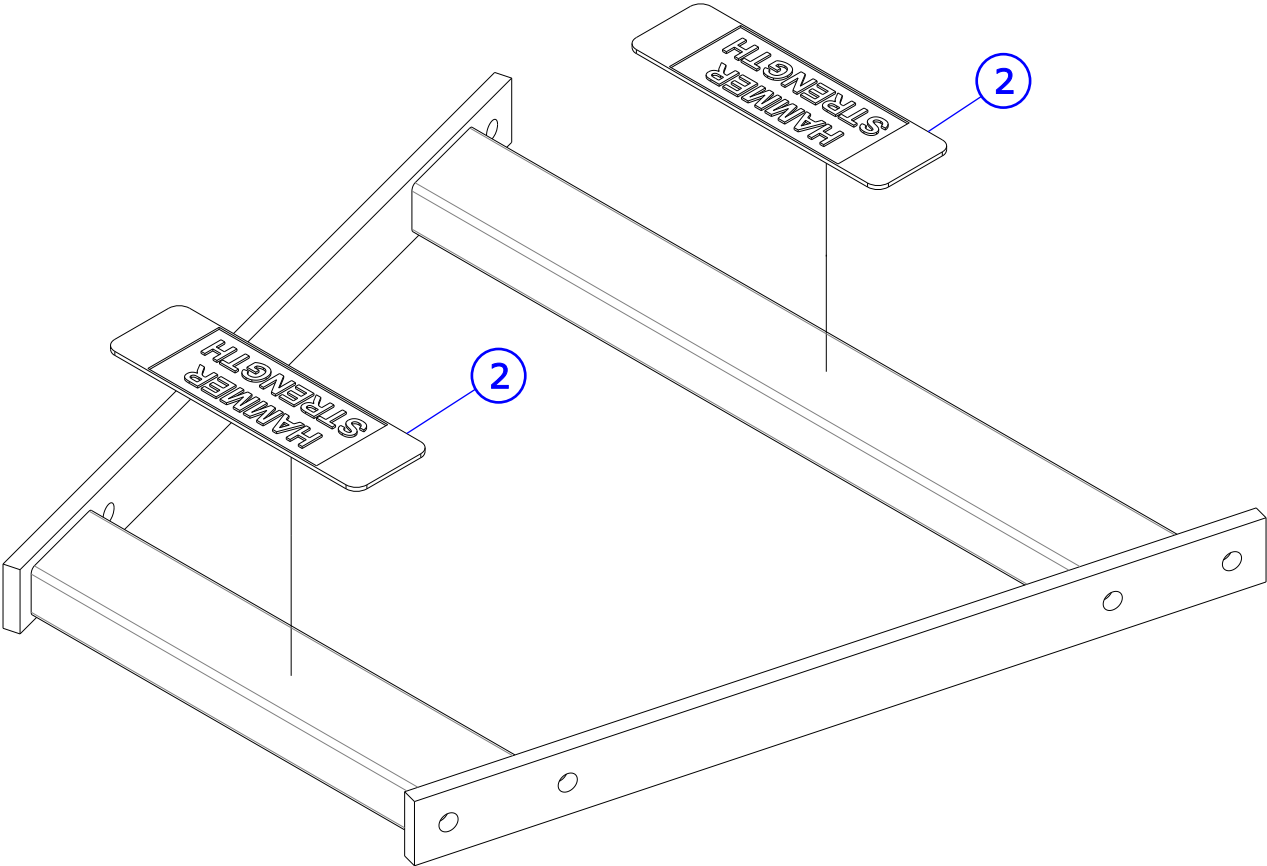
Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

COMPONENT ASSEMBLY



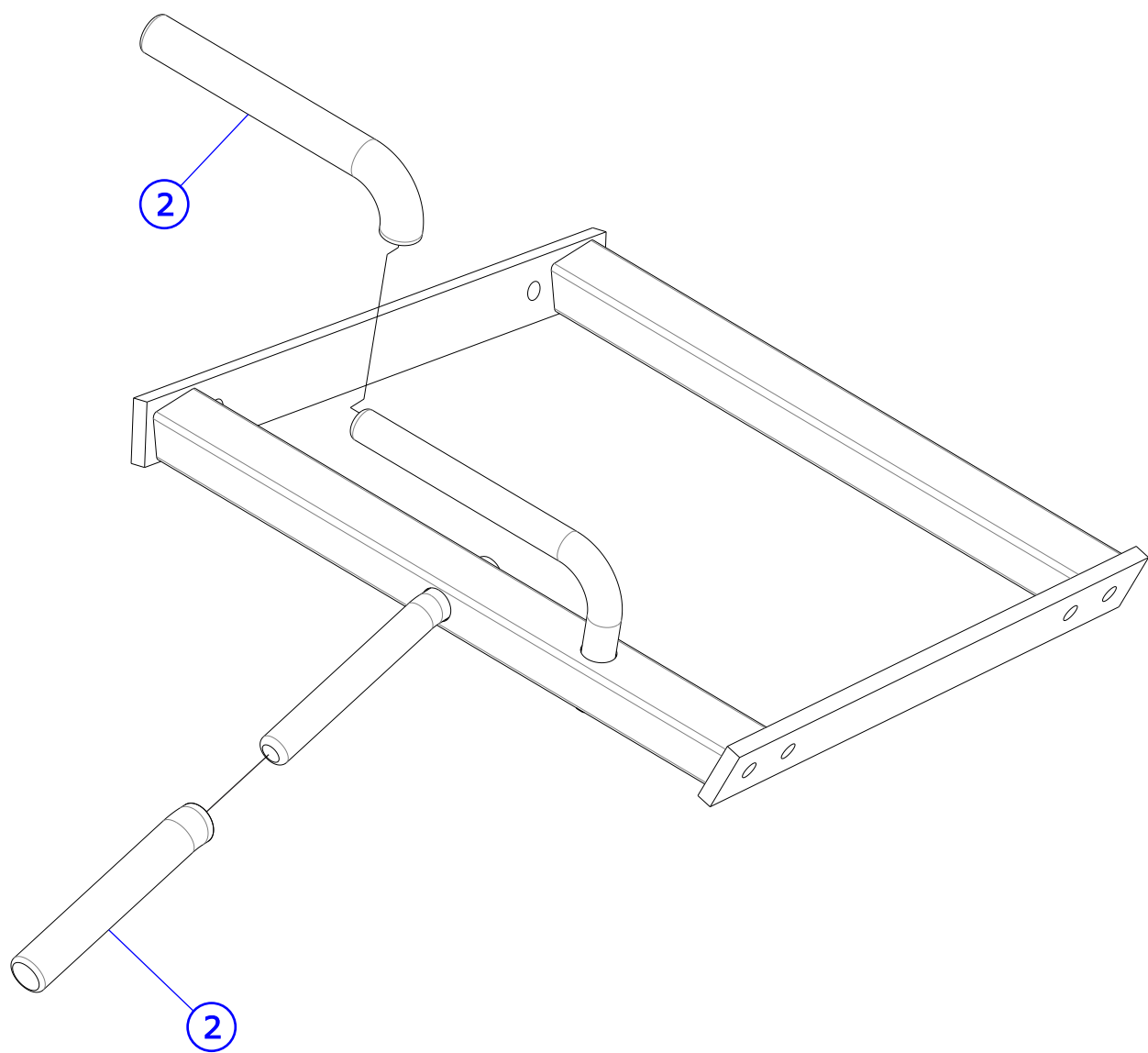
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	GBCD-CBX	ASSY, GBCD, BASE FRAME
2	1	GBCD-CSFL	ASSY, GBCD, LEFT SIDE FRAME
3	1	GBCD-CSFR	ASSY, GBCD, RIGHT SIDE FRAME
4	1	GBCD-CFX	ASSY, GBCD, FRONT FRAME
5	1	GBCD-CTX	ASSY, GBCD, WORKBOX
6	24	WASH.5STAR	1/2" INTERNAL LOCK WASHER
7	16	H-BACK-WASH	BACKING WASHER
8	16	NUT.5LOCK	1/2 DIA THICK LOCK NUT
9	20	HHB.5X3	1/2 X 3 BOLT
10	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
11	6	H-HORN-ASSY	ASSY, WEIGHT HORN
12	1	GBCD-CMAR	ASSY, GBCD, RIGHT WORKARM
13	1	GBCD-CMAL	ASSY, GBCD, LEFT WORKARM

BASE FRAME ASSEMBLY



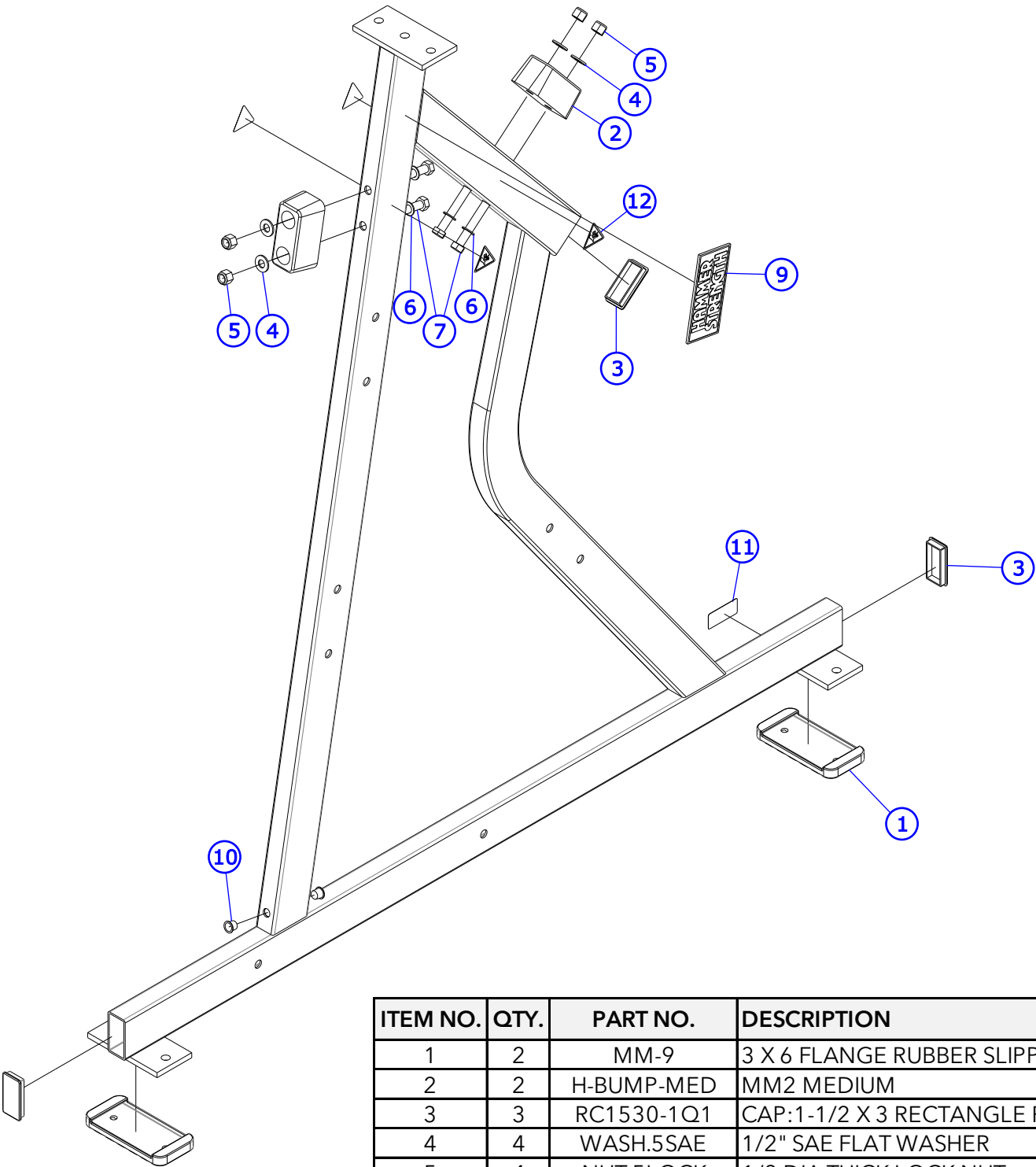
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

FRONT FRAME ASSEMBLY



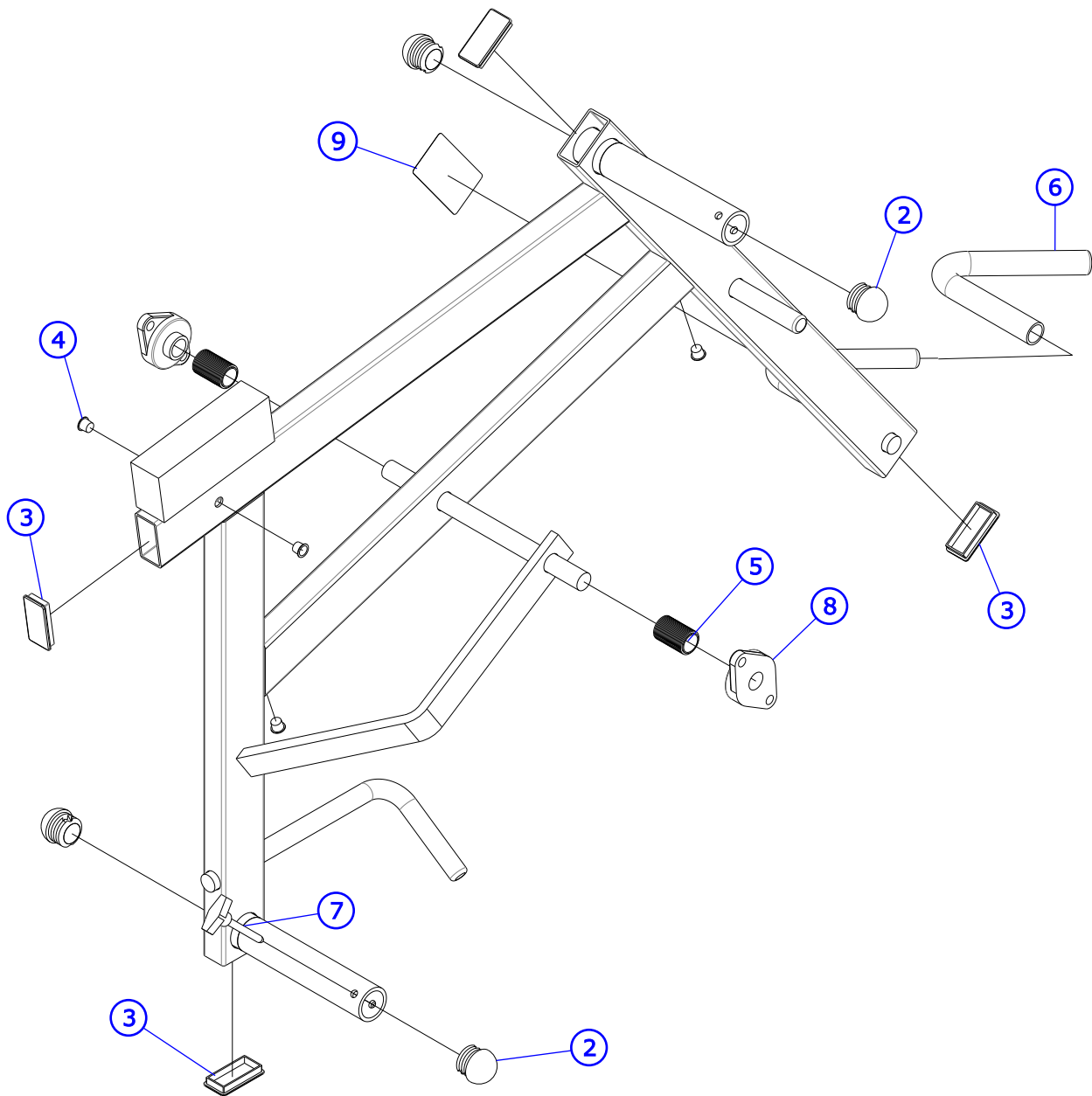
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-GRIP	HANDLE GRIPS (.938X16)

LEFT SIDE FRAME ASSEMBLY



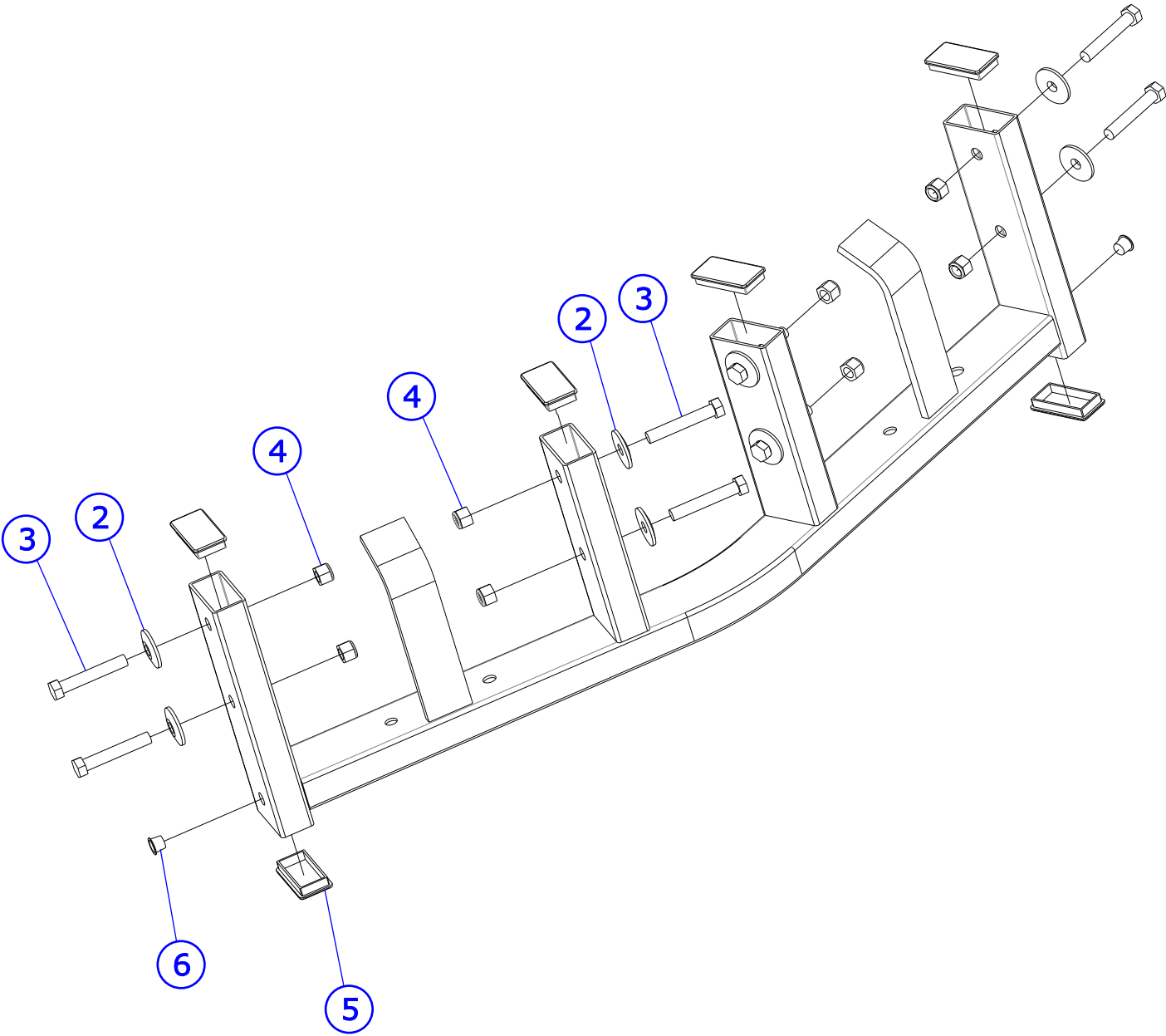
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
2	2	H-BUMP-MED	MM2 MEDIUM
3	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	4	WASH.5SAE	1/2" SAE FLAT WASHER
5	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
6	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
7	4	HHB.5X4.5	1/2 X 4 1/2 BOLT
9	1	H-NAME PLATE	NAMEPLATE (45156-P)
10	2	H-HPLUG (REG)	HOLE PLUG
11	1	-	SERIAL NUMBER LABEL
12	4	8039501	LABEL, WARNING, TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



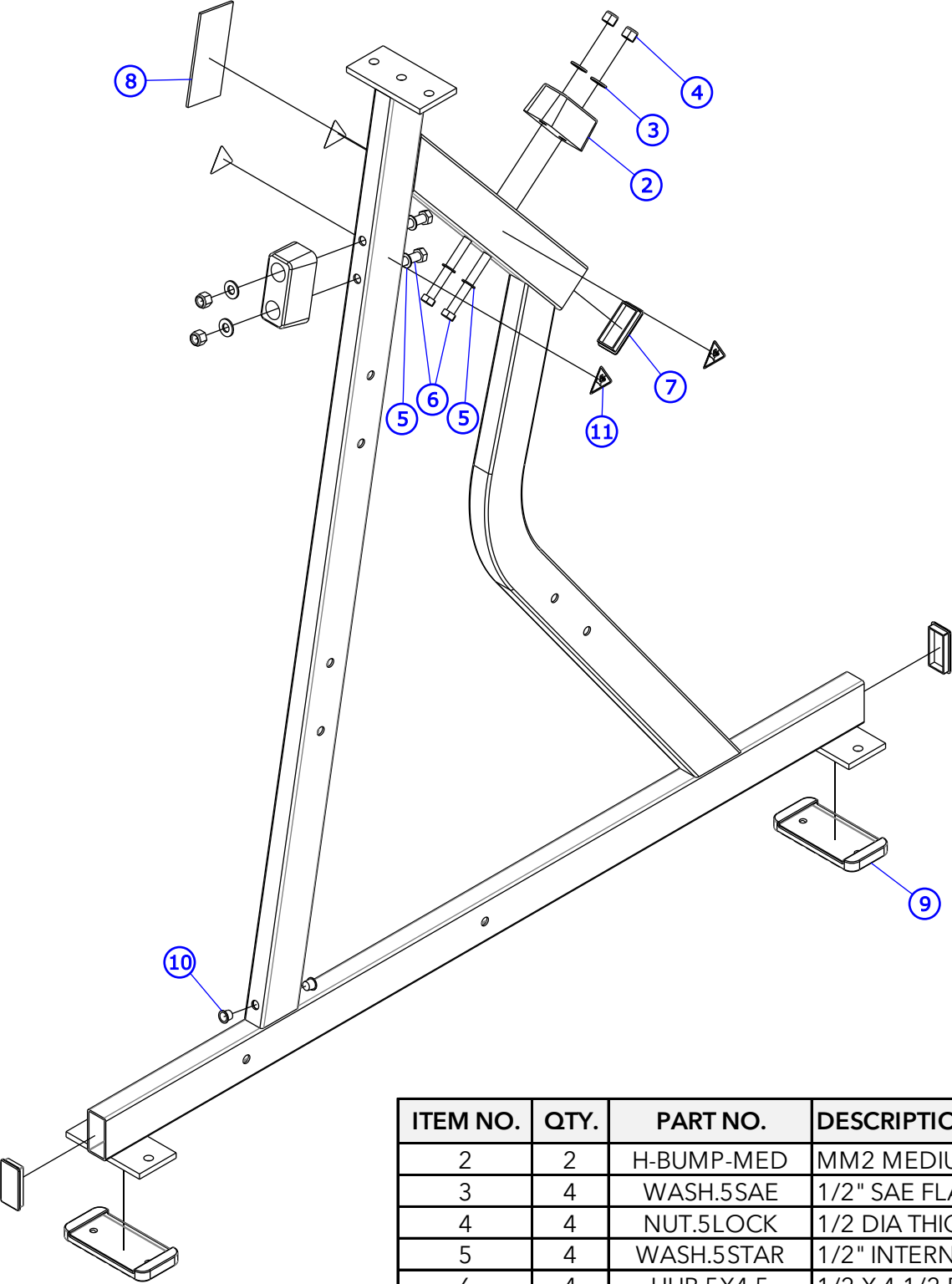
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	RUBCAP1-2	RUBBER CAP #1
3	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	4	H-HPLUG (REG)	HOLE PLUG
5	2	ACCORDIAN	SHAFT GUARD
6	1	H-GRIP	HANDLE GRIPS (.938X16)
7	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
8	2	H-BEAR-SML	SMALL BEARING
9	1	8773701	LABEL, ASTM PL VERT

WORKBOX ASSEMBLY



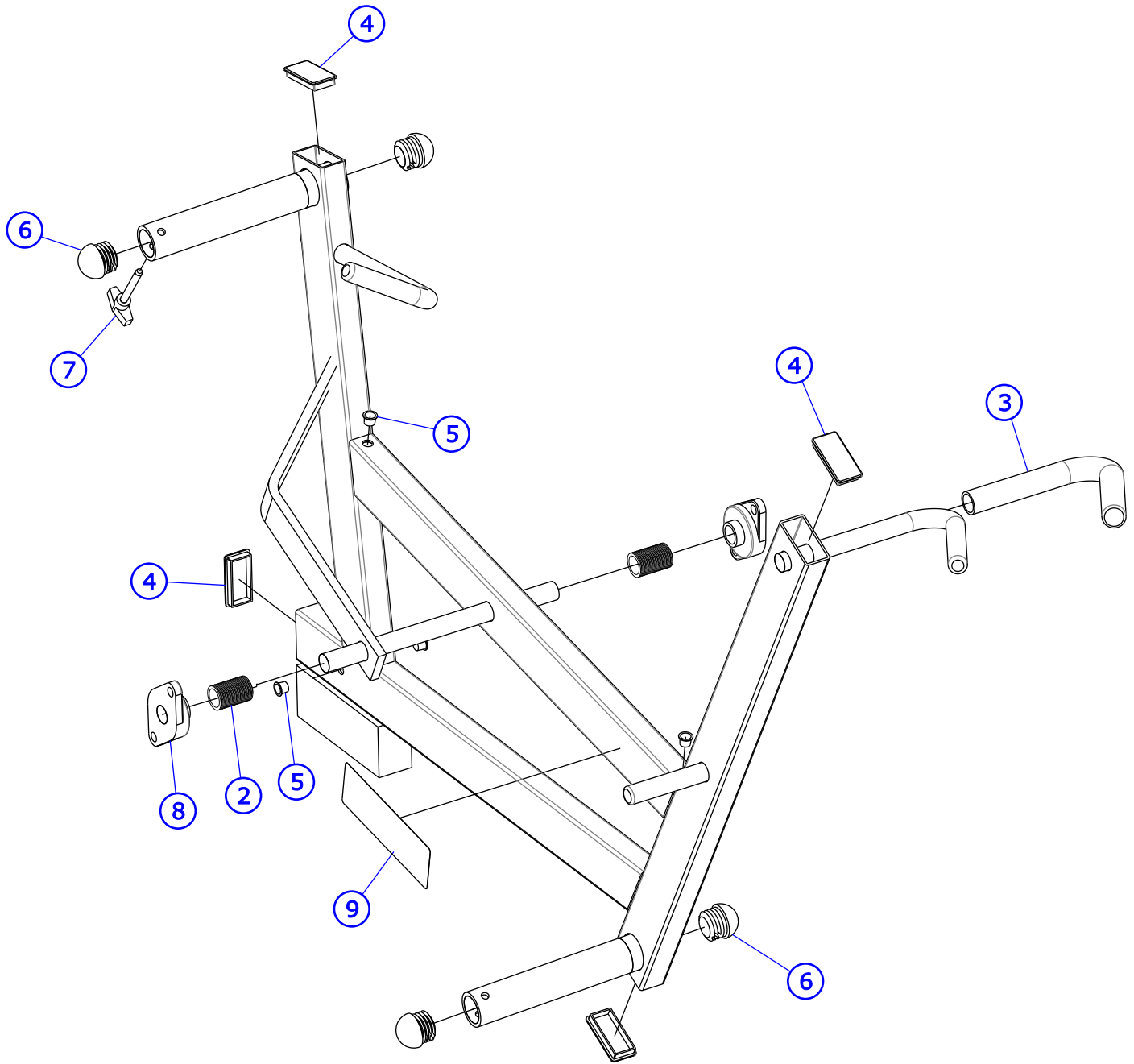
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	H-BACK-WASH	BACKING WASHER
3	8	HHB.5X3	1/2 X 3 BOLT
4	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	2	H-HPLUG (REG)	HOLE PLUG

RIGHT SIDE FRAME ASSEMBLY



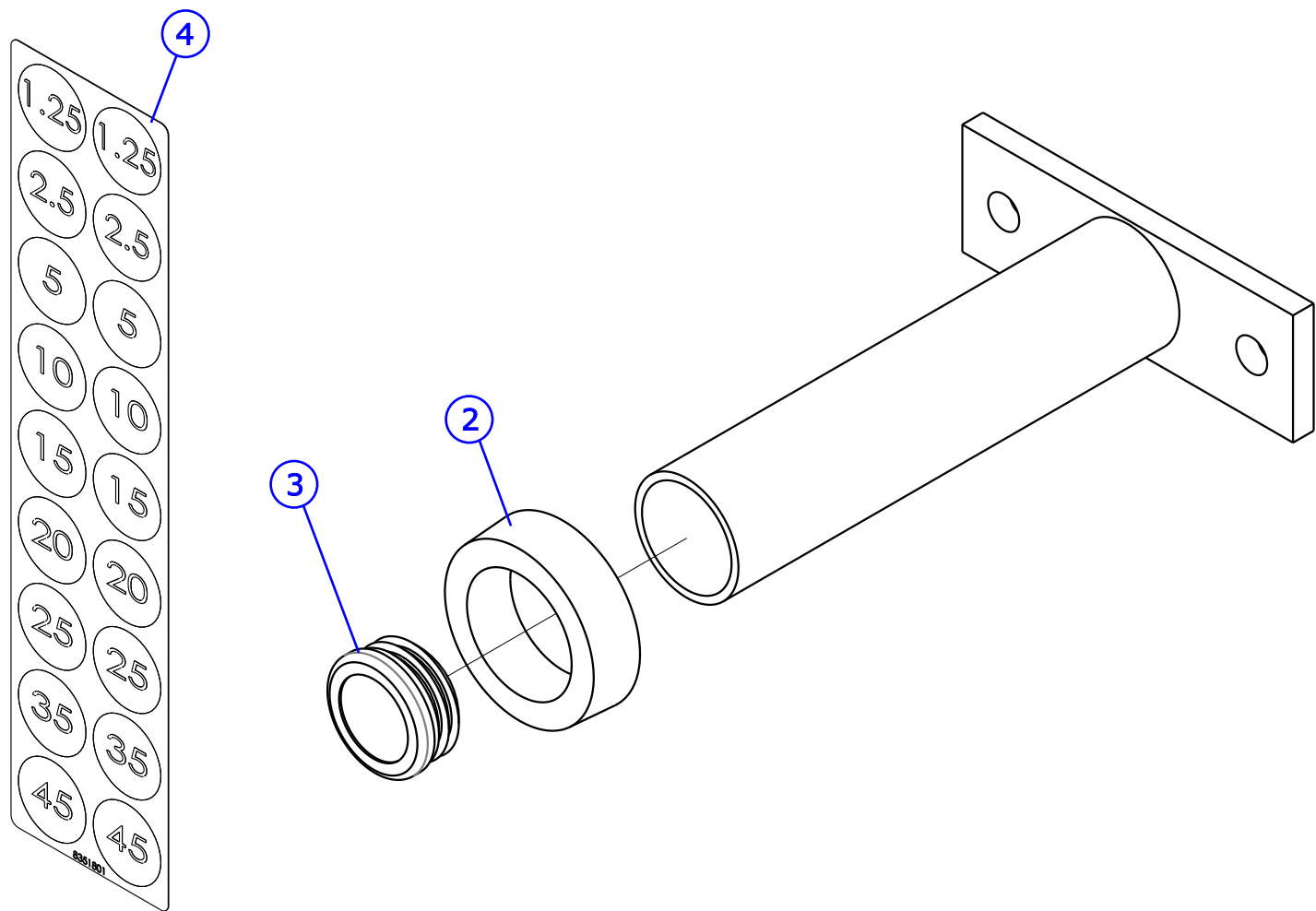
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-BUMP-MED	MM2 MEDIUM
3	4	WASH.5SAE	1/2" SAE FLAT WASHER
4	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	4	HHB.5X4.5	1/2 X 4 1/2 BOLT
7	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	1	H-NAME PLATE	NAMEPLATE (45156-P)
9	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
10	2	H-HPLUG (REG)	HOLE PLUG
11	4	8039501	LABEL, WARNING,TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	ACCORDIAN	SHAFT GUARD
3	1	H-GRIP	HANDLE GRIPS (.938X16)
4	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
5	4	H-HPLUG (REG)	HOLE PLUG
6	4	RUBCAP1-2	RUBBER CAP #1
7	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
8	2	H-BEAR-SML	SMALL BEARING
9	1	ID-GBCD	GB COMBO PLACARD

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET