

HAMMER[®] STRENGTH

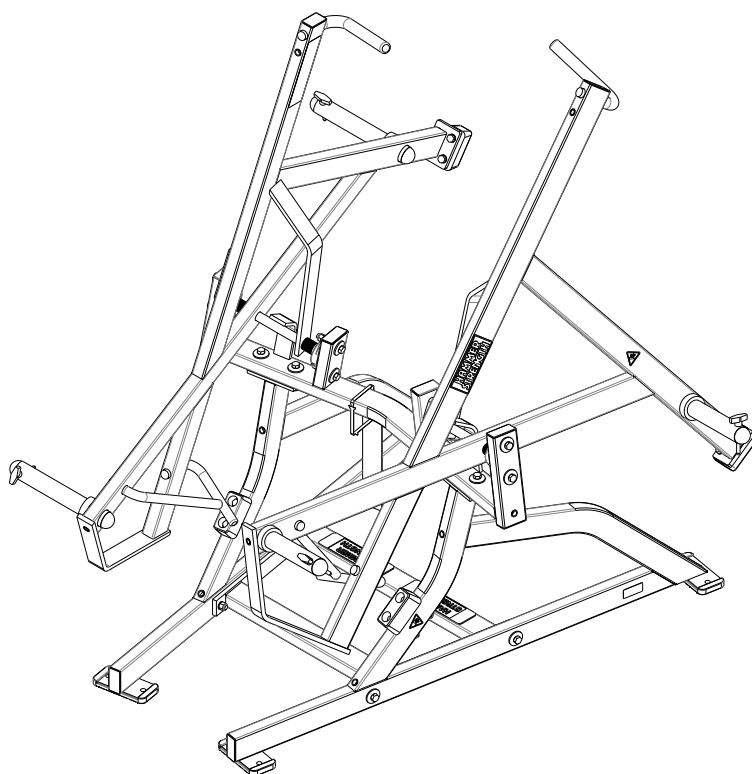
**HAMMER
STRENGTH[®]**

GROUND BASE

PARTS MANUAL

**COMBO INCLINE
GBCI & GB-CI**

9/09/2014



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KEY

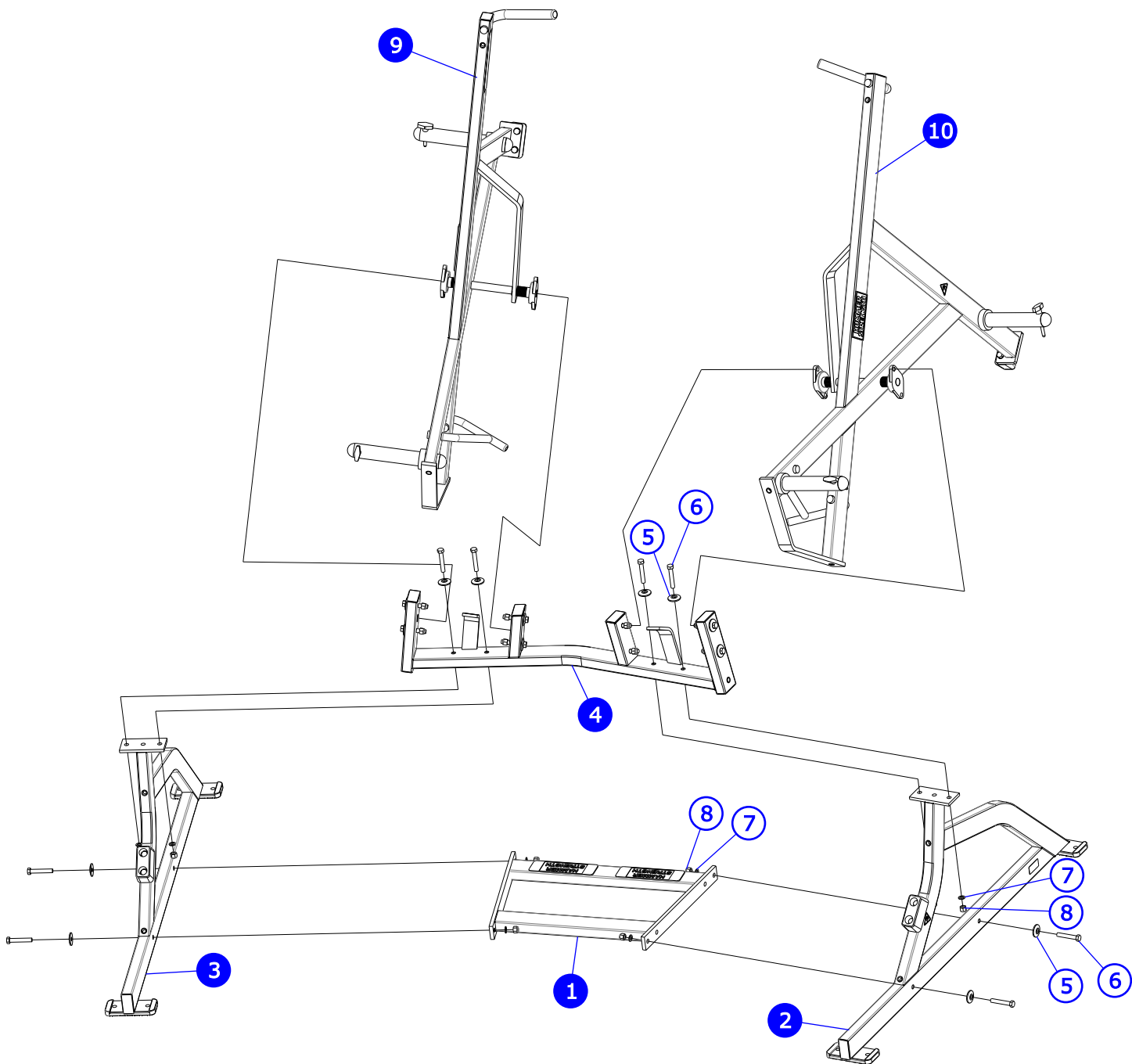
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

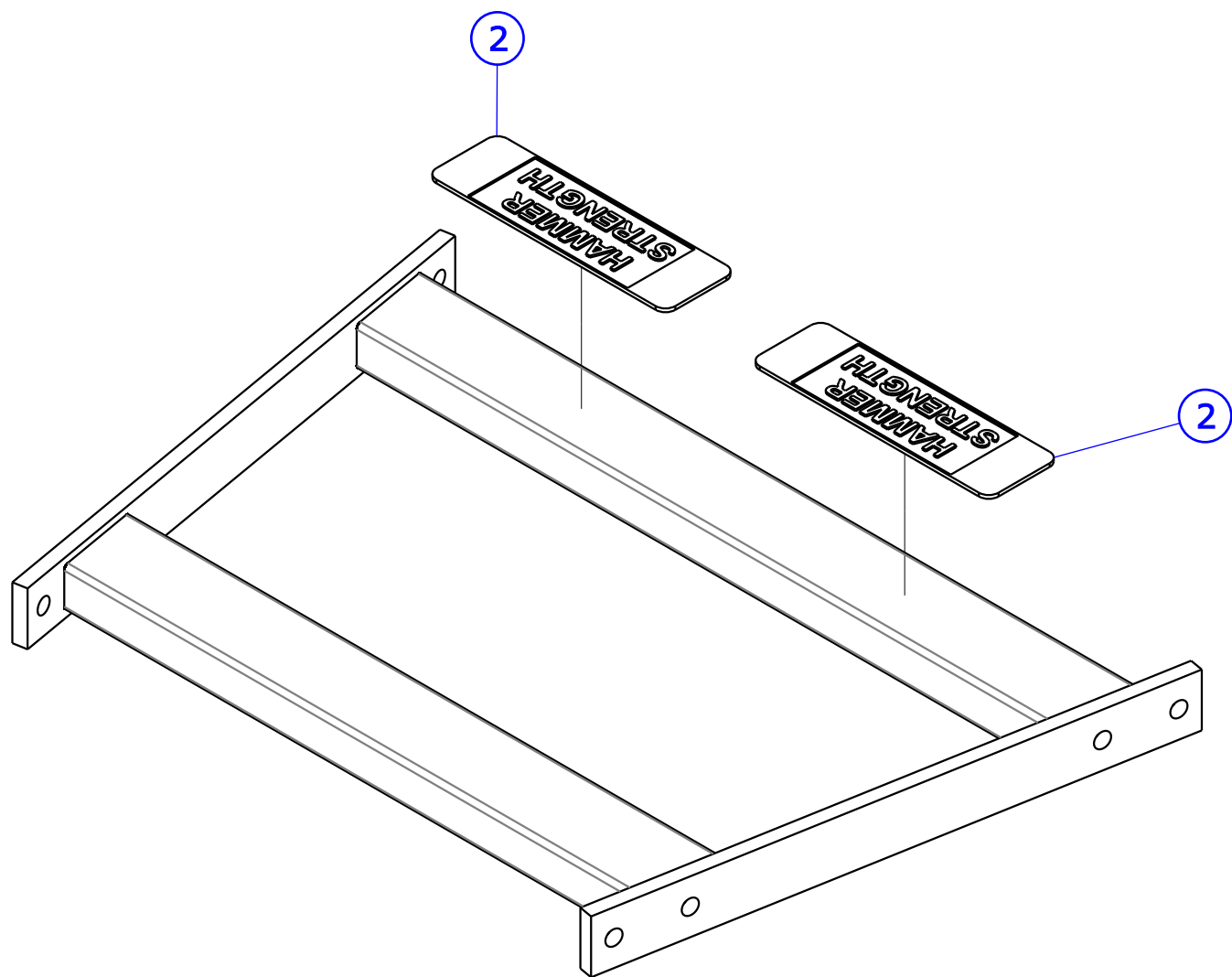
Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

COMPONENT ASSEMBLY



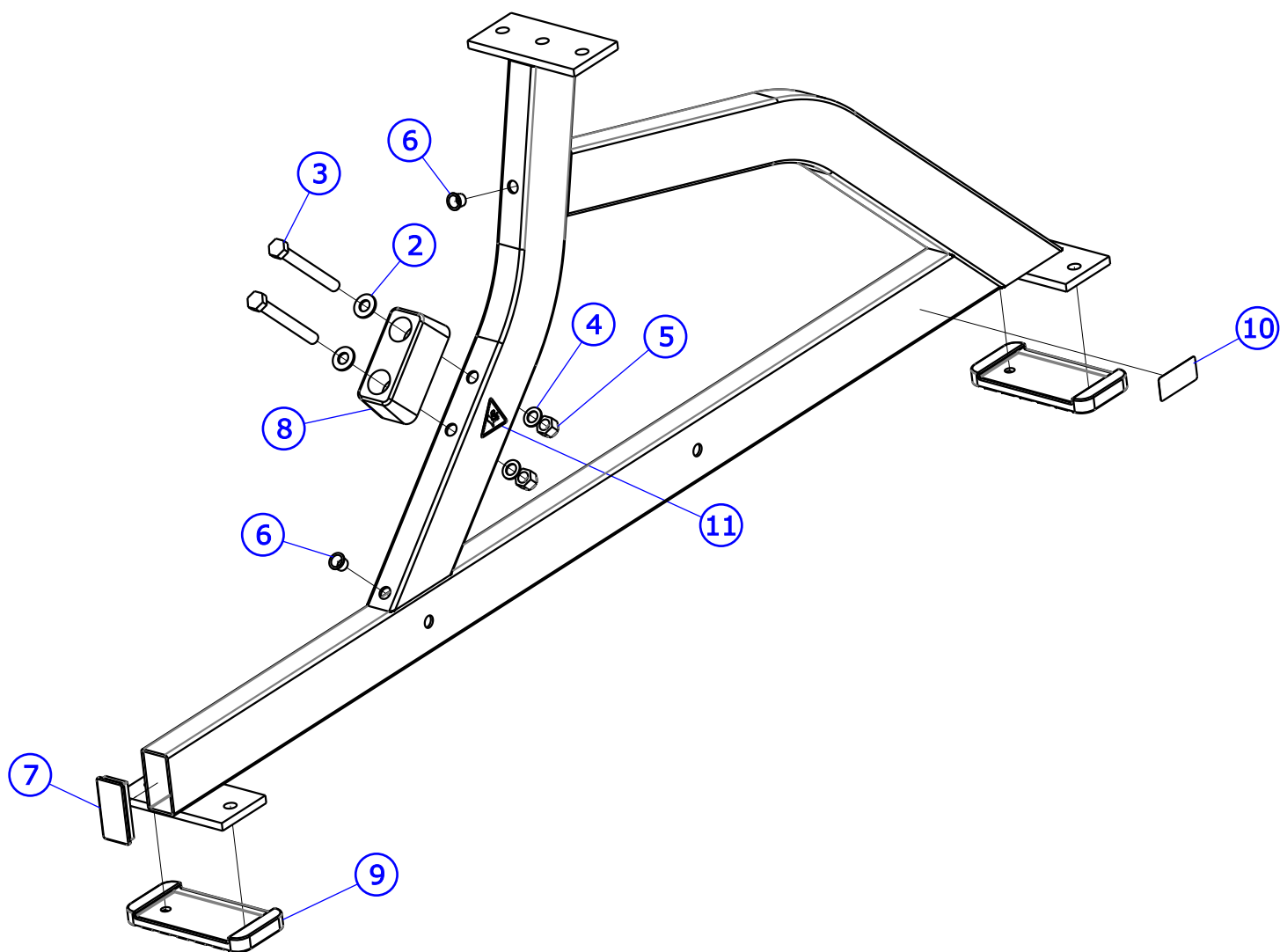
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	GBCI-CBX	ASSY, BASE FRAME, GBCI
2	1	GBCI-CSFL	ASSY, SIDE FRAME, LEFT, GBCI
3	1	GBCI-CSFR	ASSY, SIDE FRAME, RIGHT, GBCI
4	1	GBCI-CTX	ASSY, TOP CROSS MEMBER, GBCI
5	8	H-BACK-WASH	BACKING WASHER
6	8	HHB.5X3	1/2 X 3 BOLT
7	8	WASH.5STAR	1/2" INTERNAL LOCK WASHER
8	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT
9	1	GBCI-CMAR	ASSY, GBCI, RIGHT WORKARM
10	1	GBCI-CMAL	ASSY, GBCI, LEFT WORKARM

BASE FRAME ASSEMBLY



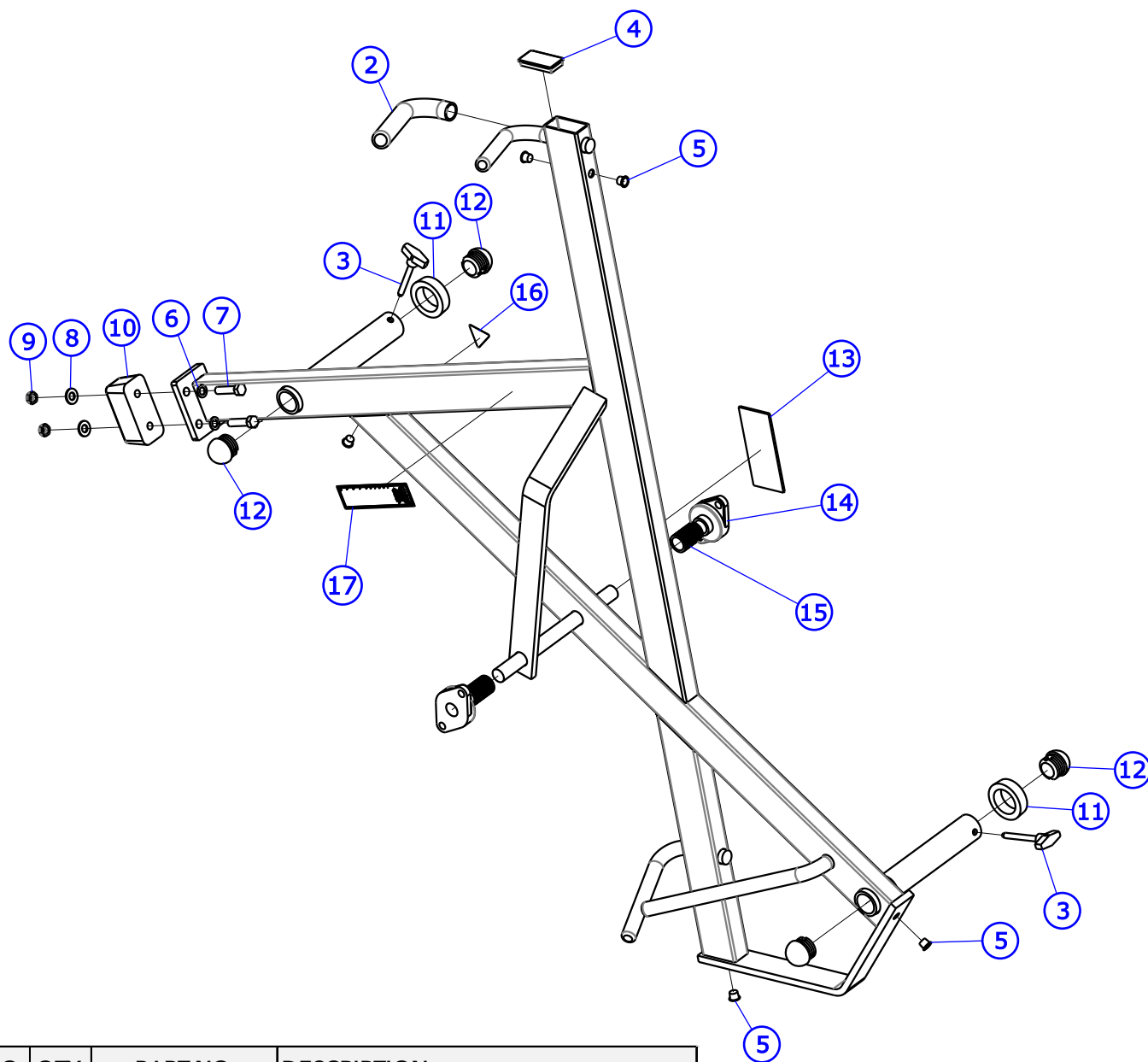
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

LEFT SIDE FRAME ASSEMBLY



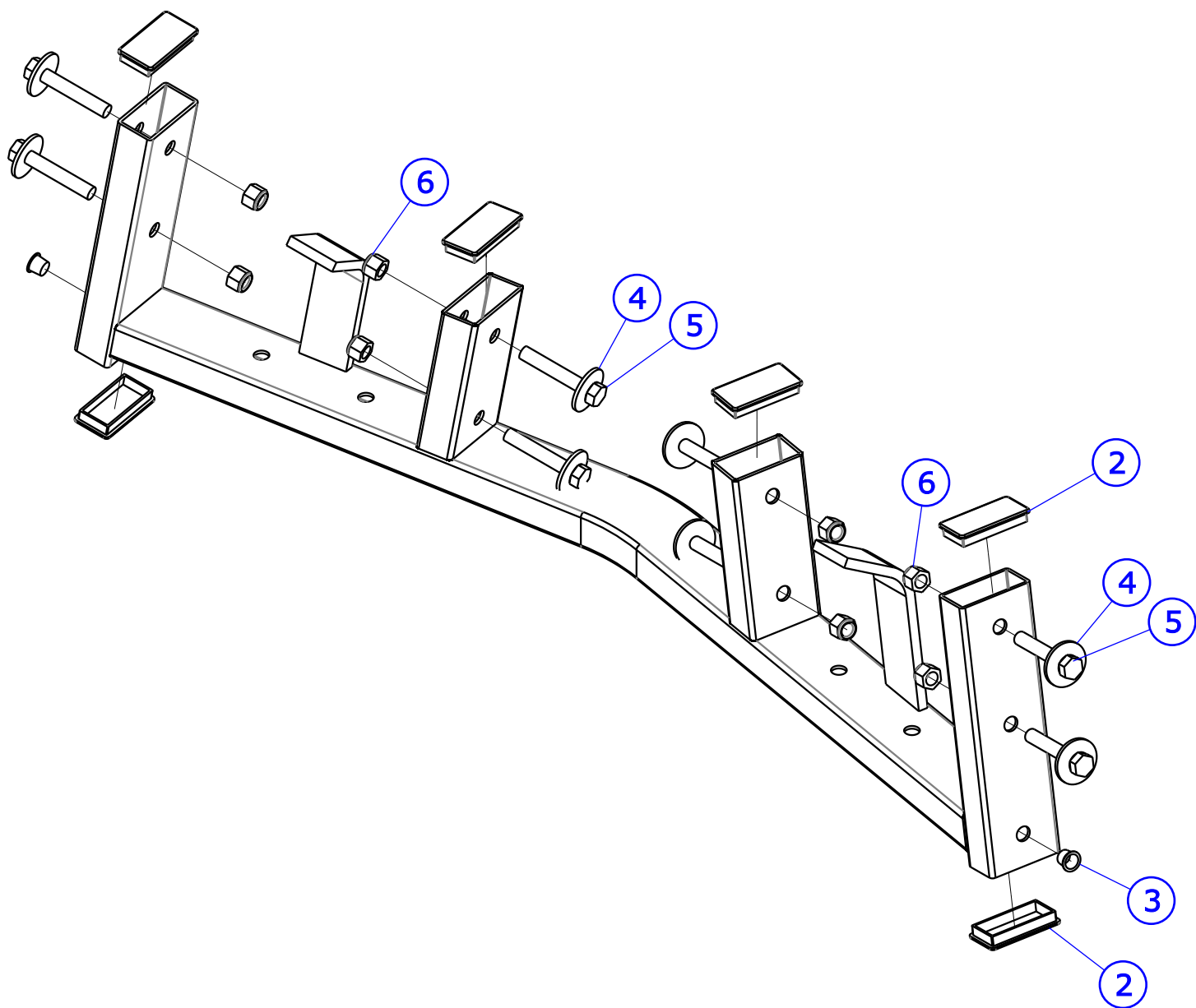
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
6	2	H-HPLUG (REG)	HOLE PLUG
7	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	1	H-BUMP-MED	MM2 MEDIUM
9	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
10	1	-	SERIAL NUMBER
11	1	8039501	LABEL, WARNING,TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



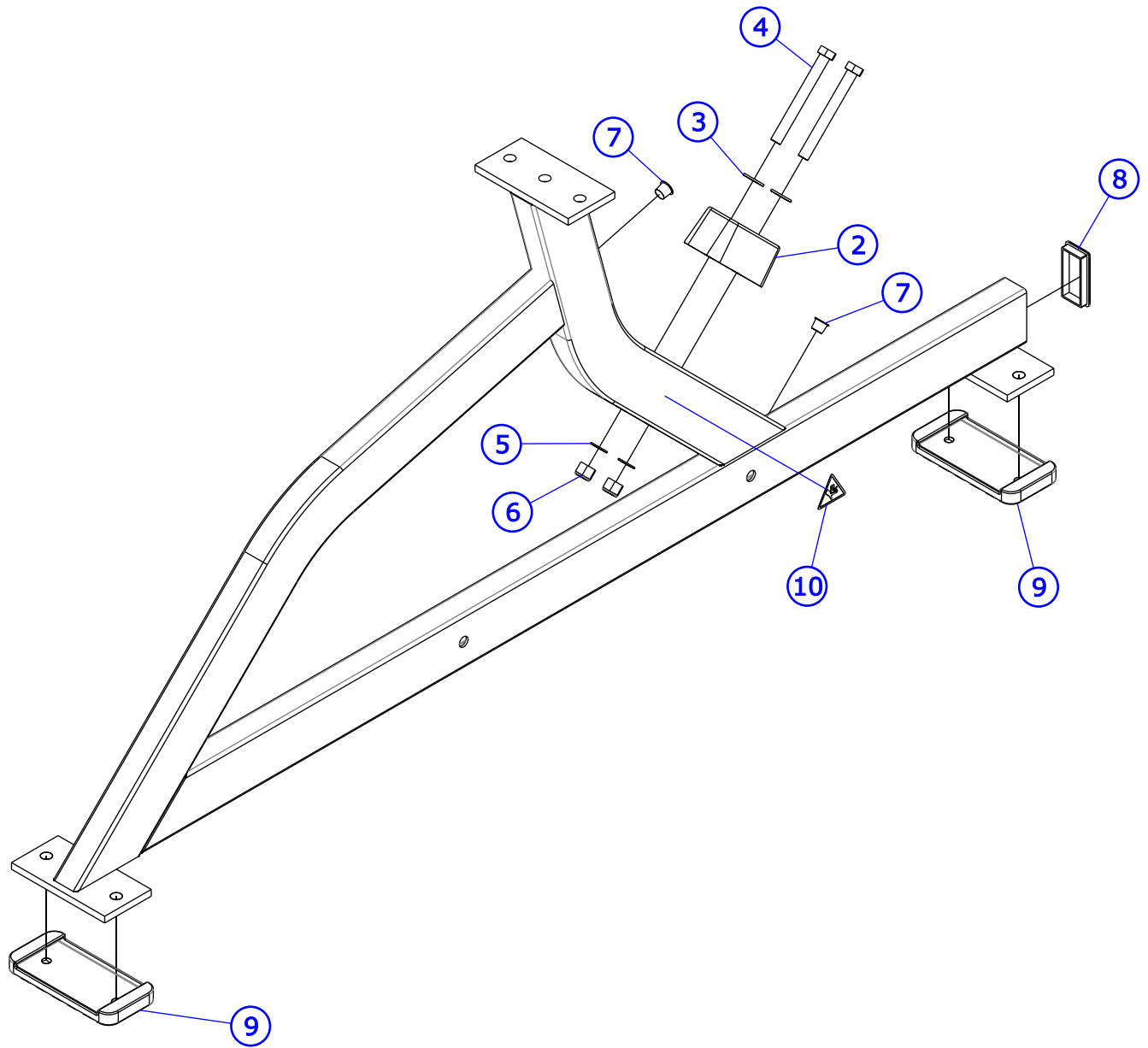
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
4	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
5	5	H-HPLUG (REG)	HOLE PLUG
6	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
7	2	HHB.5X2	1/2 X 2 BOLT
8	2	WASH.5SAE	1/2" SAE FLAT WASHER
9	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
10	1	H-BUMP-MED	MM2 MEDIUM
11	2	H-RUBRNG	MM5 RING
12	4	RUBCAP1-2	RUBBER CAP #1
13	1	H-NAME PLATE	NAMEPLATE (45156-P)
14	2	H-BEAR-SML	SMALL BEARING
15	2	ACCORDIAN	SHAFT GUARD
16	1	8039501	LABEL, WARNING, TRIANGLE
17	1	8773701	LABEL, ASTM PL VERT

TOP CROSSMEMBER ASSEMBLY



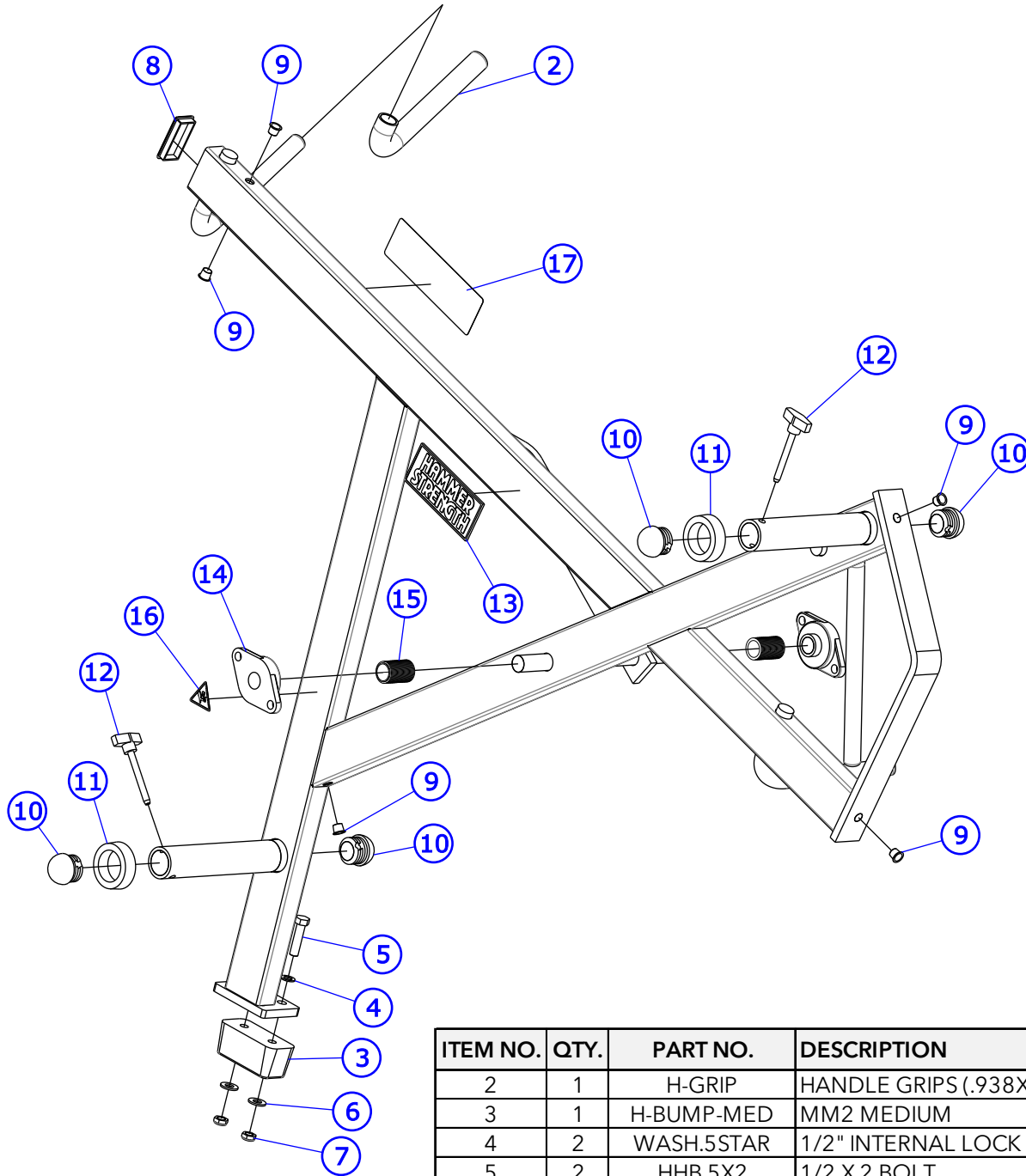
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	H-HPLUG (REG)	HOLE PLUG
4	8	H-BACK-WASH	BACKING WASHER
5	8	HHB.5X3	1/2 X 3 BOLT
6	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT

RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-BUMP-MED	MM2 MEDIUM
3	2	WASH.5SAE	1/2" SAE FLAT WASHER
4	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
7	2	H-HPLUG (REG)	HOLE PLUG
8	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
9	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
10	1	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	1	H-BUMP-MED	MM2 MEDIUM
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	HHB.5X2	1/2 X 2 BOLT
6	2	WASH.5SAE	1/2" SAE FLAT WASHER
7	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
8	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
9	5	H-HPLUG (REG)	HOLE PLUG
10	4	RUBCAP1-2	RUBBER CAP #1
11	2	H-RUBRNG	MM5 RING
12	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
13	1	H-NAME PLATE	NAMEPLATE (45156-P)
14	2	H-BEAR-SML	SMALL BEARING
15	2	ACCORDIAN	SHAFT GUARD
16	1	8039501	LABEL, WARNING, TRIANGLE
17	1	ID-GBCI	GB COMBO INCLINE PLACARD