

HAMMER[®] STRENGTH

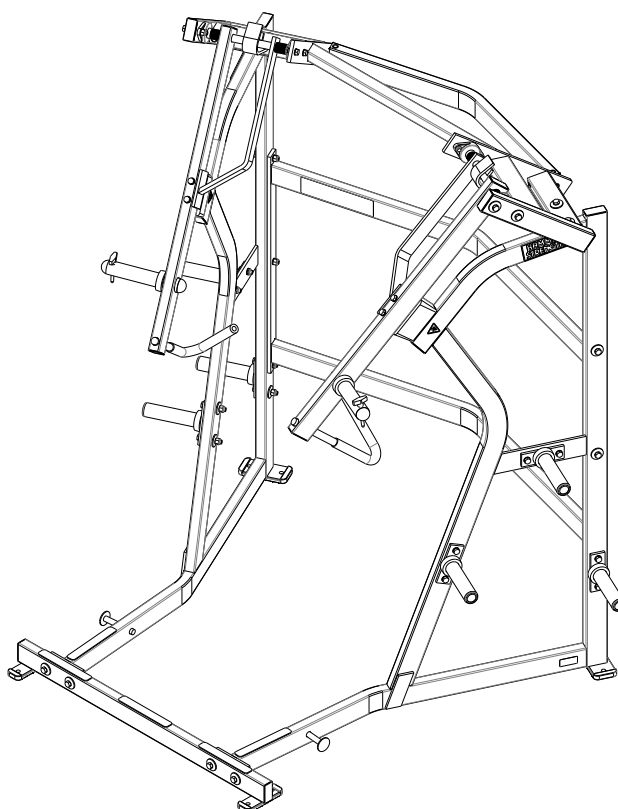
**HAMMER
STRENGTH[®]**

GROUND BASE

PARTS MANUAL

**JAMMER
GBJ & GB-J**

9/10/2014



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KEY

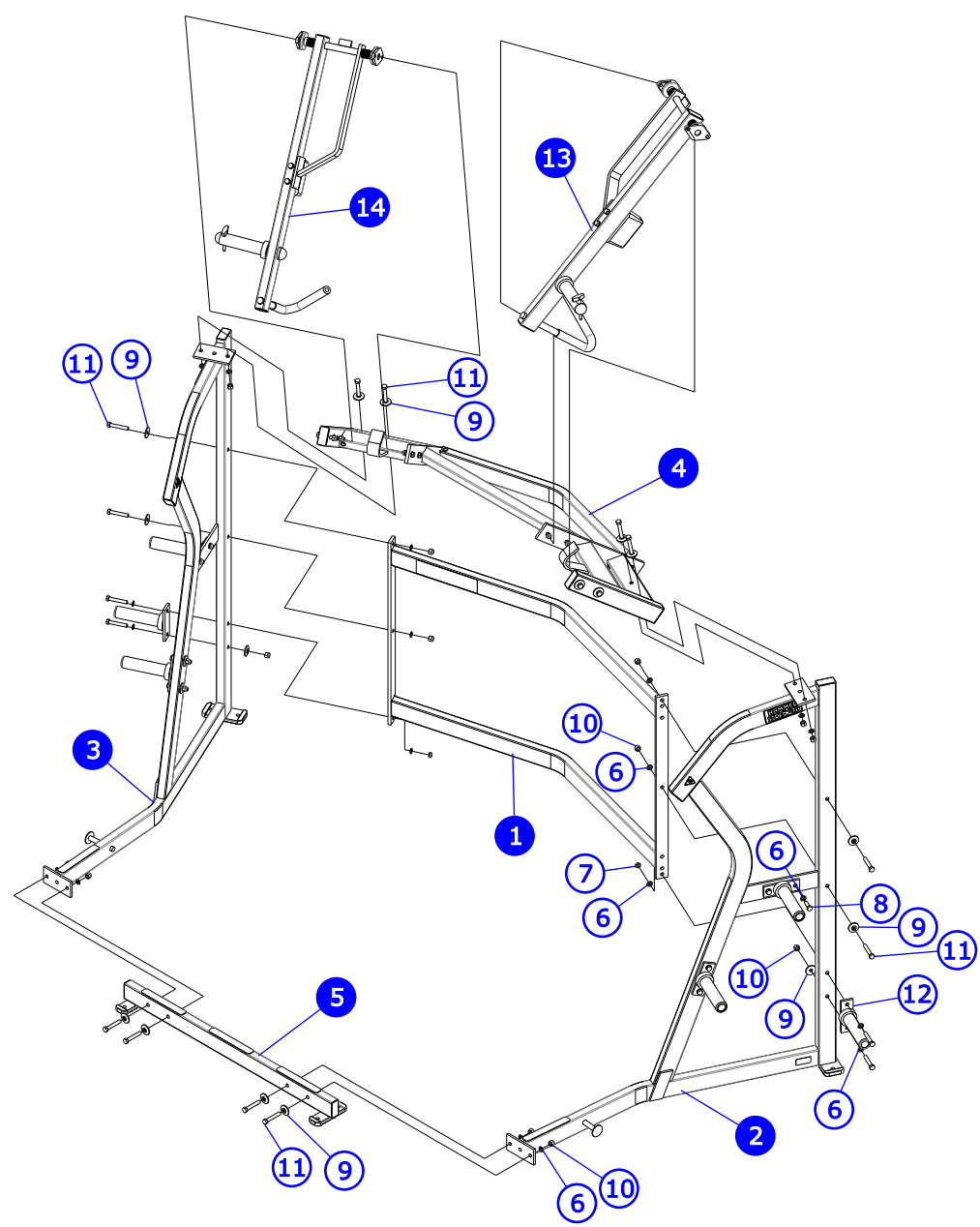
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

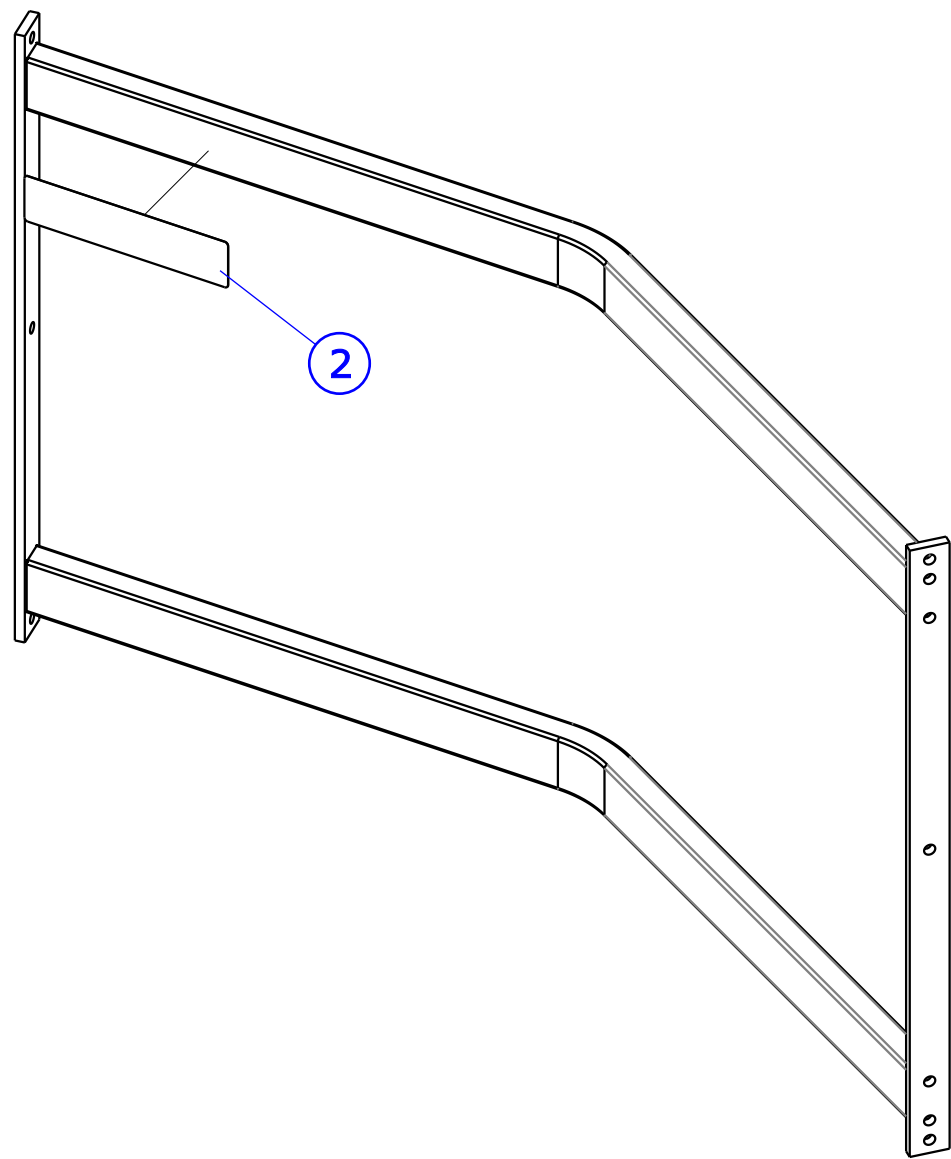
Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

COMPONENT ASSEMBLY



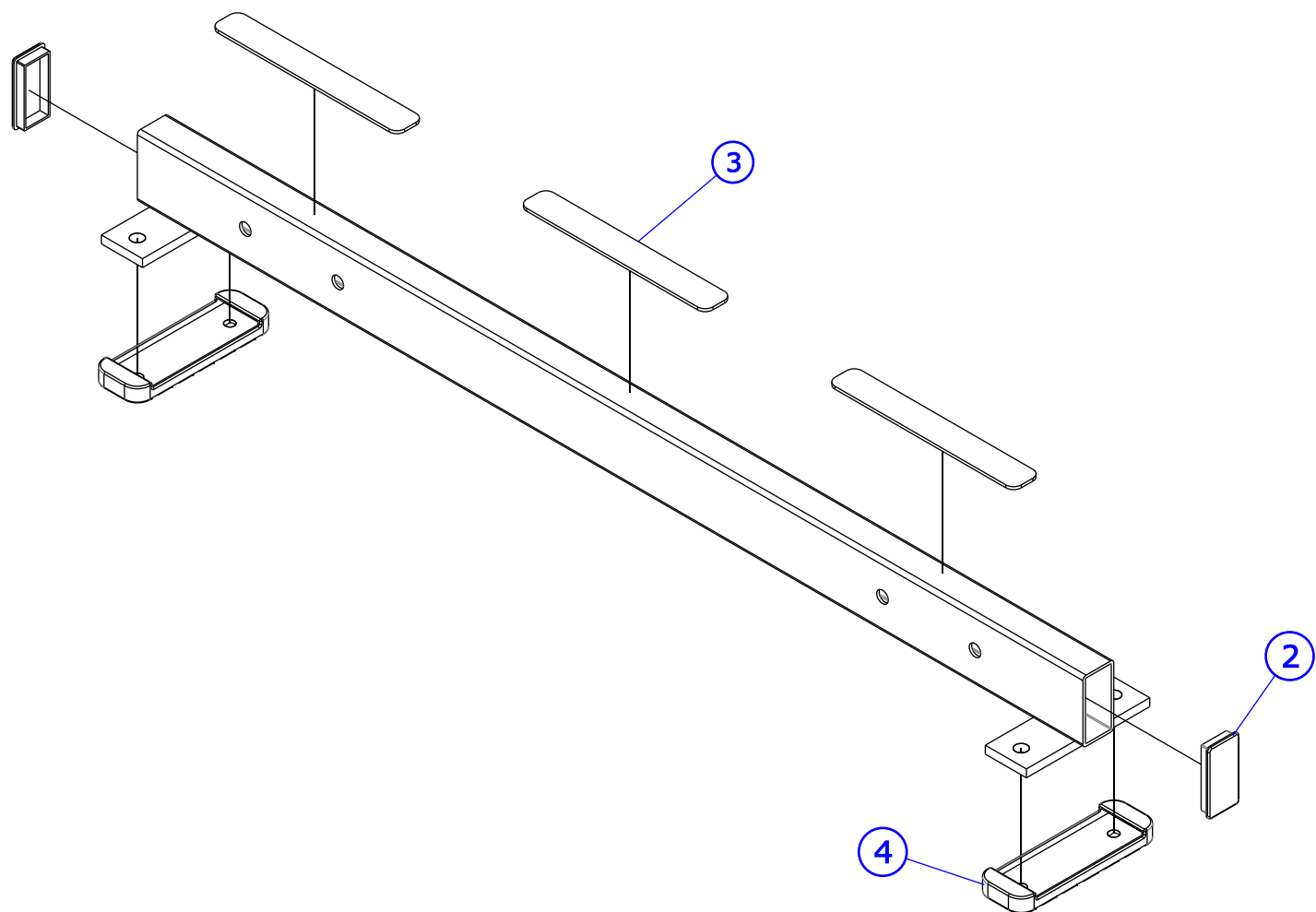
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	GBJ-CBX	ASSY, BASE FRAME, GBJ
2	1	GBJ-CSFL	ASSY, SIDE FRAME, LEFT, GBJ
3	1	GBJ-CSFR	ASSY, SIDE FRAME, RIGHT, GBJ
4	1	GBJ-CTX	ASSY, TOP CROSS MEMBER, GBJ
5	1	GBJ-CFX	ASSY, FRONT FRAME, GBJ
6	30	WASH.5STAR	1/2" INTERNAL LOCK WASHER
7	6	NUT.5JAMLOCK	1/2 THIN LOCK NUT
8	4	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
9	18	H-BACK-WASH	BACKING WASHER
10	18	NUT.5LOCK	1/2 DIA THICK LOCK NUT
11	20	HHB.5X3	1/2 X 3 BOLT
12	6	H-HORN-ASSY	ASSY, WEIGHT HORN
13	1	GBJ-CMAL	ASSY, GBJ LEFT MOVEMENT ARM
14	1	GBJ-CMAR	ASSY, GBJ RIGHT MOVEMENT ARM

BASE FRAME ASSEMBLY



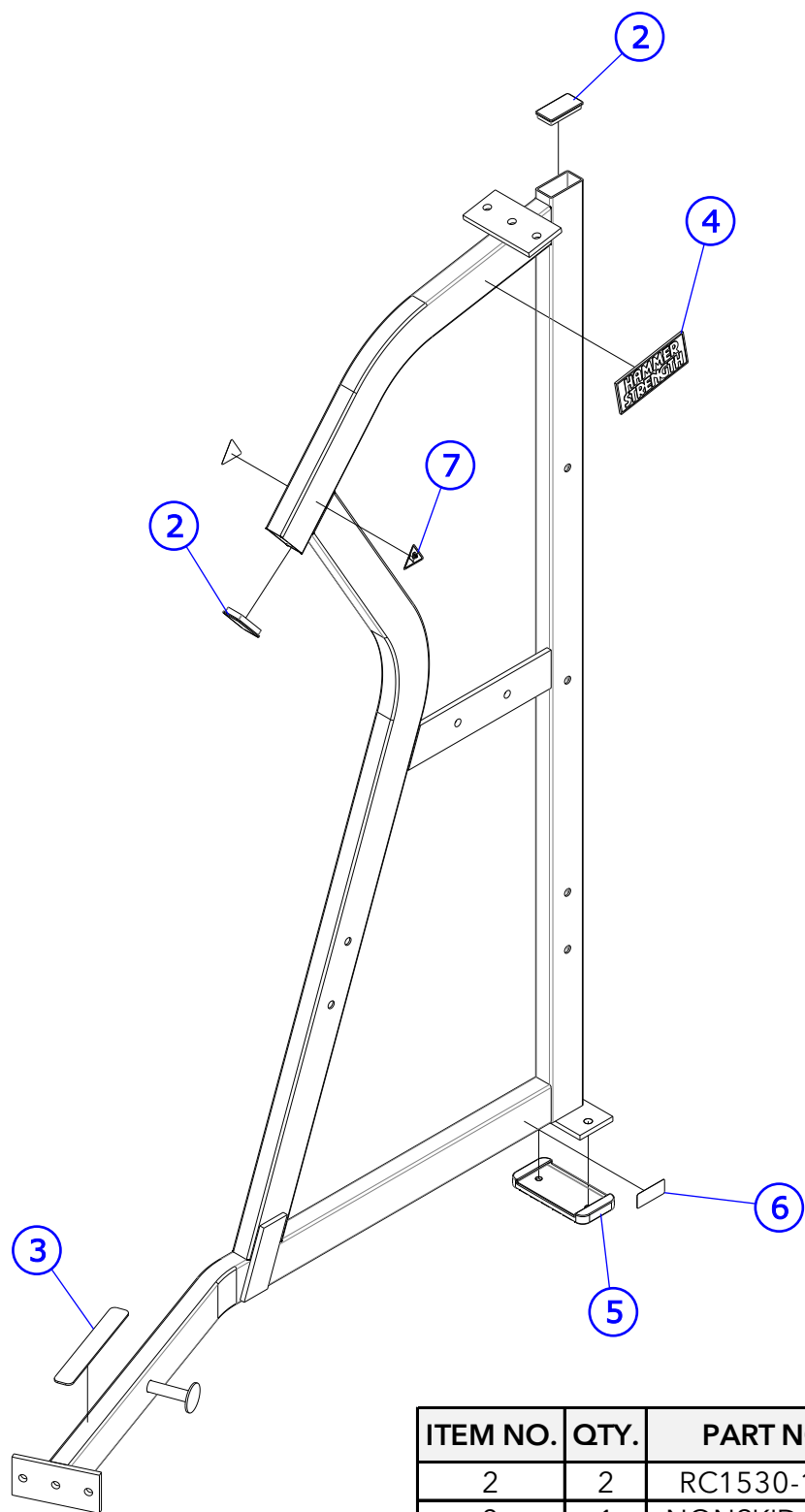
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	ID-GBJ	GB JAMMER PLACARD

FRONT FRAME ASSEMBLY



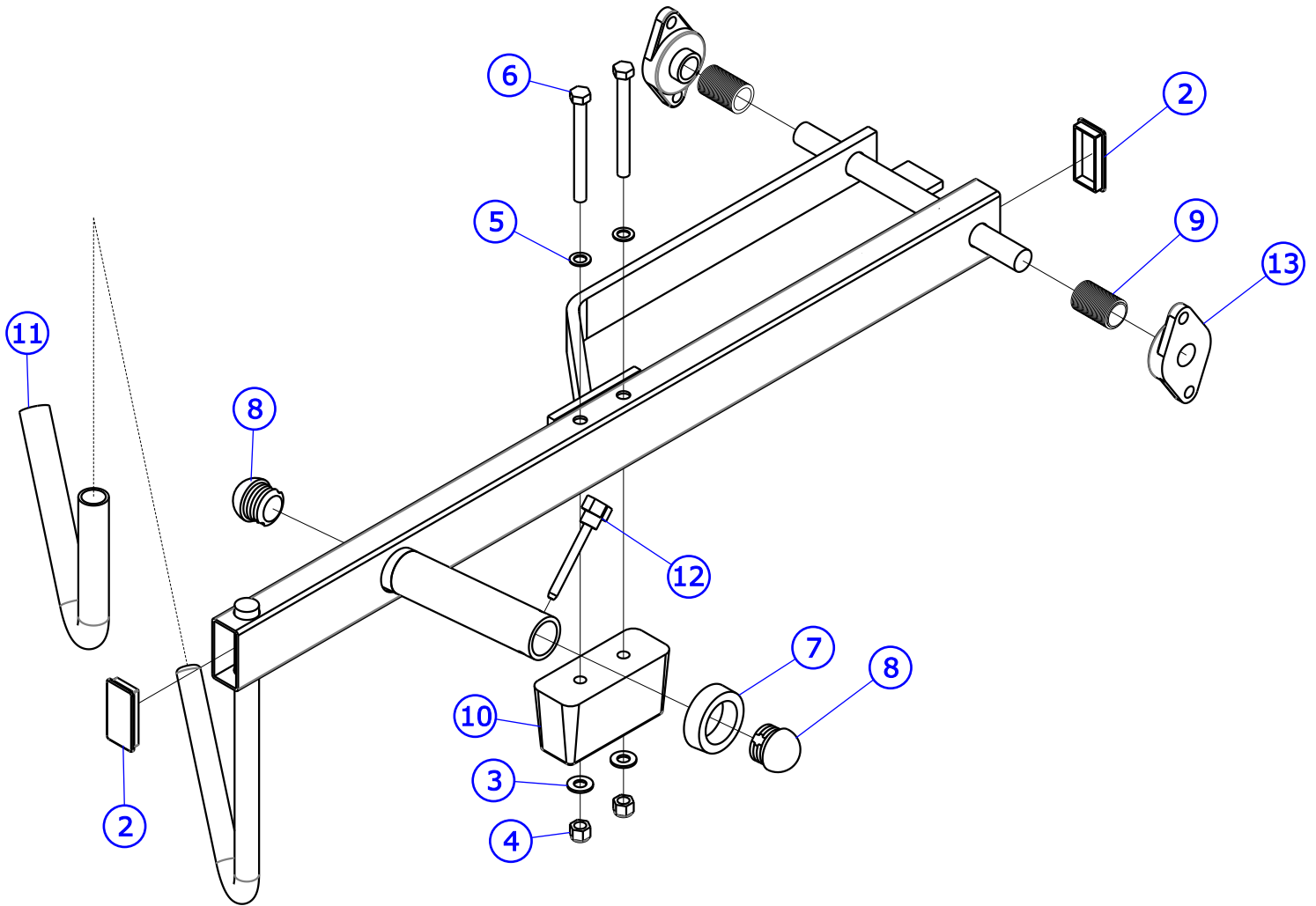
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	3	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
4	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER

LEFT SIDE FRAME ASSEMBLY



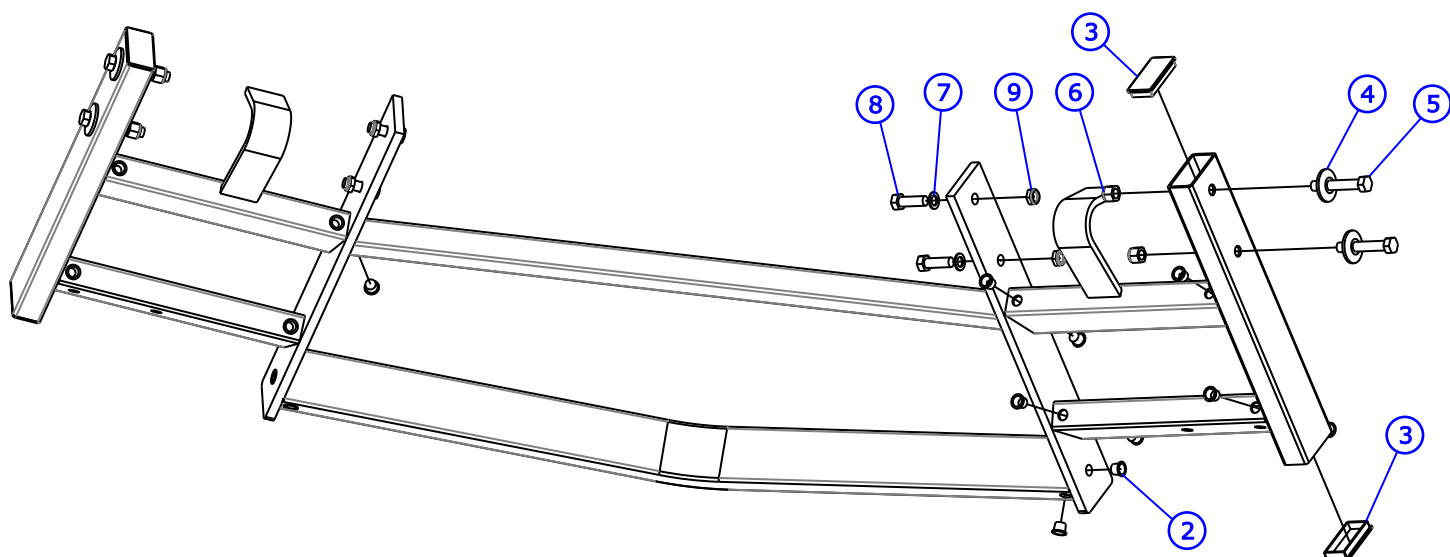
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
4	1	H-NAME PLATE	NAMEPLATE (45156-P)
5	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
6	1	-	SERIAL NUMBER
7	2	8039501	LABEL, WARNING, TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



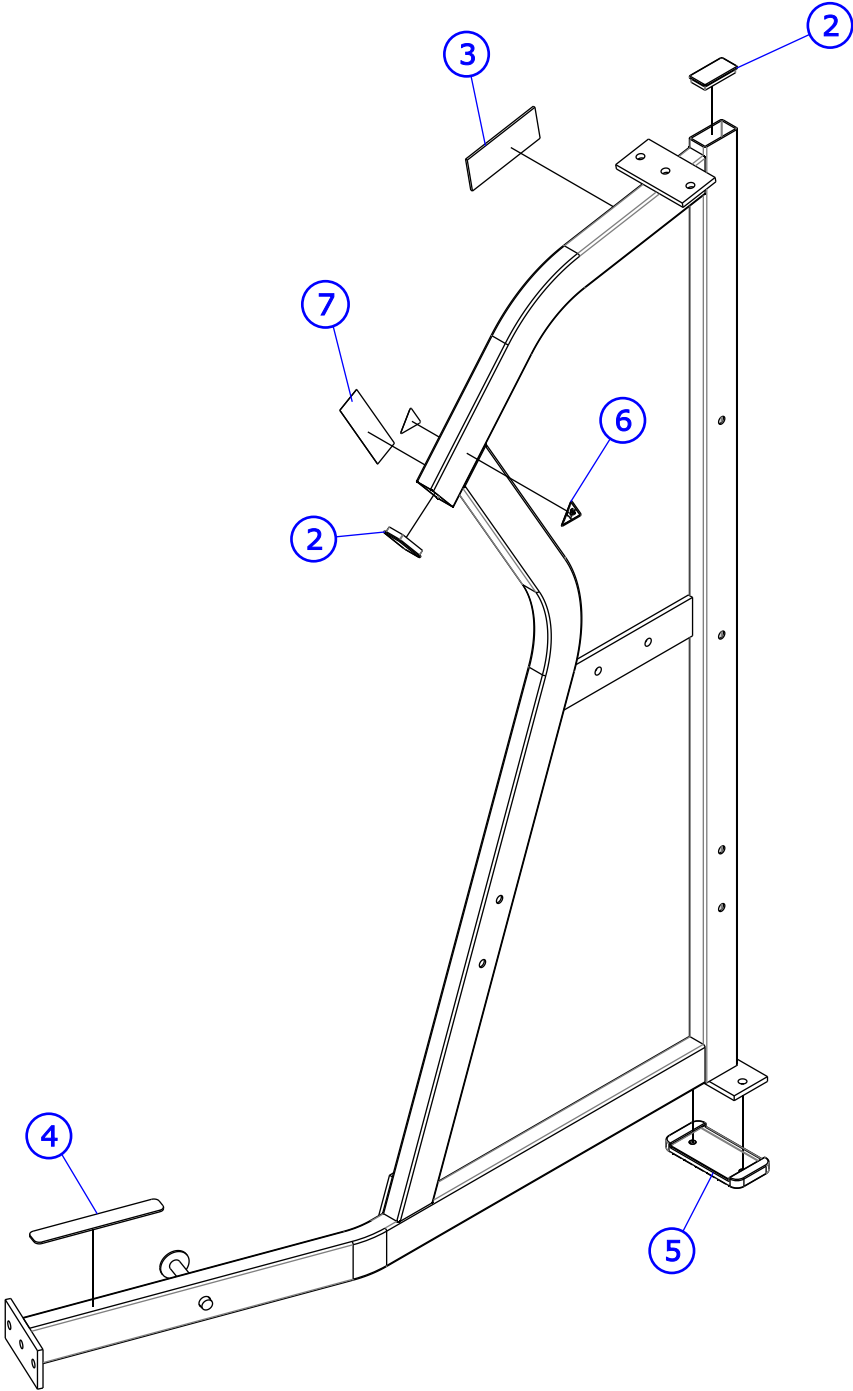
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	WASH.5SAE	1/2" SAE FLAT WASHER
4	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	2	HHB.5X5	1/2 X 5 BOLT
7	1	H-RUBRNG	MM5 RING
8	2	RUBCAP1-2	RUBBER CAP #1
9	2	ACCORDIAN	SHAFT GUARD
10	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
11	1	H-GRIP	HANDLE GRIPS (.938X16)
12	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
13	2	H-BEAR-SML	SMALL BEARING

TOP CROSS MEMBER ASSEMBLY



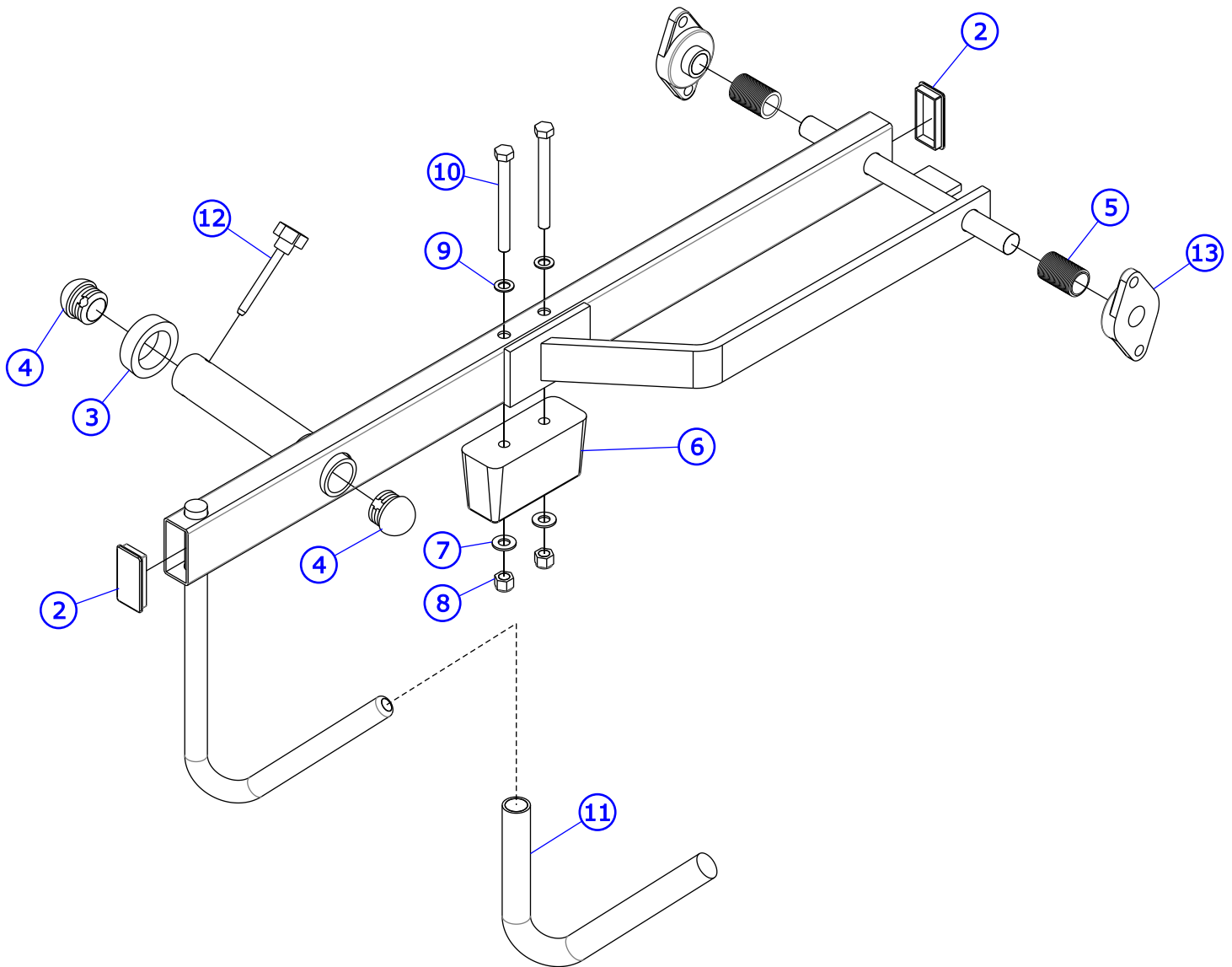
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	24	H-HPLUG (REG)	HOLE PLUG
3	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	4	H-BACK-WASH	BACKING WASHER
5	4	HHB.5X3	1/2 X 3 BOLT
6	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
7	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
8	4	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
9	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT

RIGHT SIDE FRAME ASSEMBLY



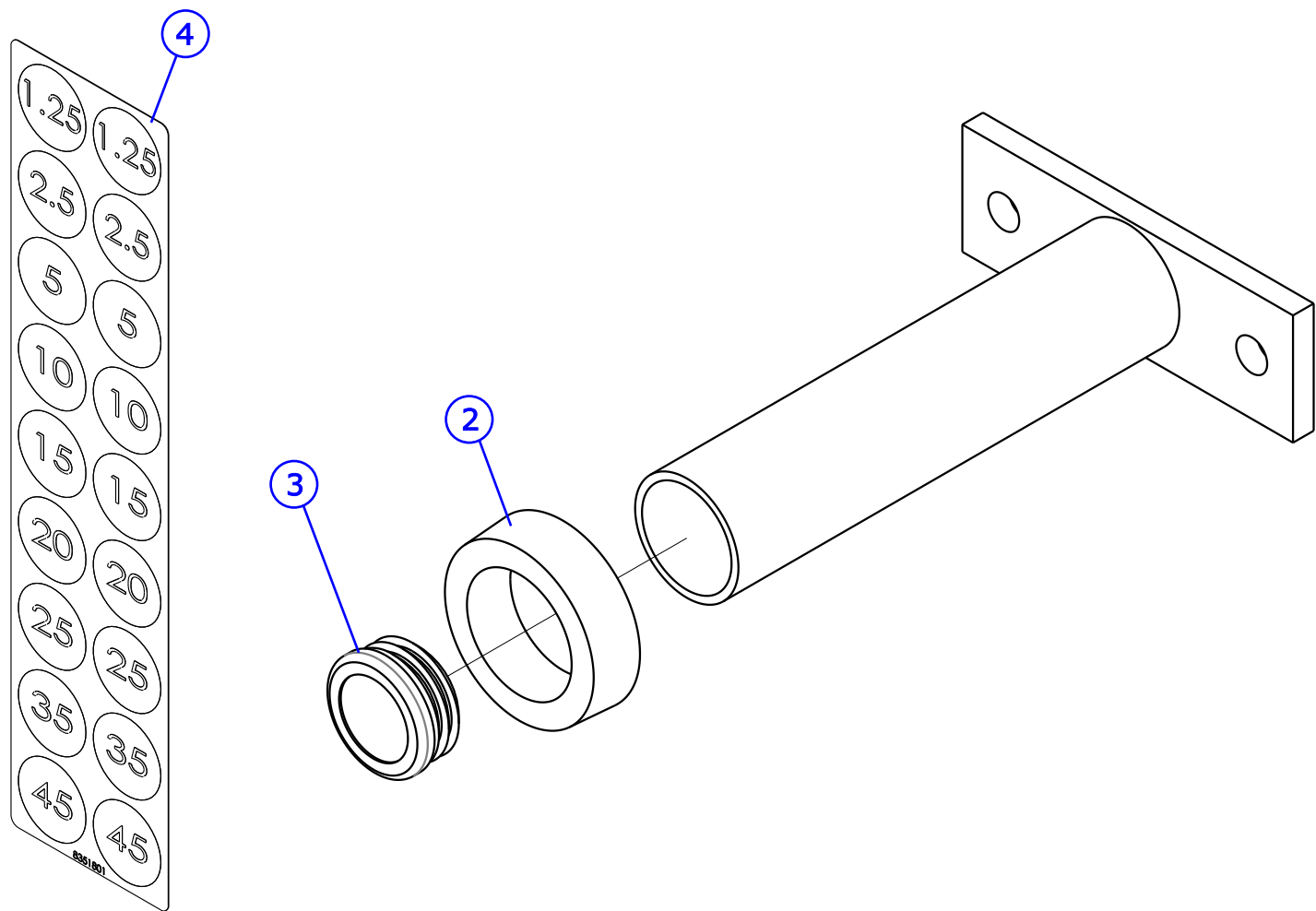
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	H-NAME PLATE	NAMEPLATE (45156-P)
4	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
5	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
6	2	8039501	LABEL, WARNING, TRIANGLE
7	1	8773701	LABEL, ASTM PL VERT

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	H-RUBRNG	MM5 RING
4	2	RUBCAP1-2	RUBBER CAP #1
5	2	ACCORDIAN	SHAFT GUARD
6	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
7	2	WASH.5SAE	1/2" SAE FLAT WASHER
8	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
9	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
10	2	HHB.5X5	1/2 X 5 BOLT
11	1	H-GRIP	HANDLE GRIPS (.938X16)
12	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
13	2	H-BEAR-SML	SMALL BEARING

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET