

HAMMER[®] STRENGTH

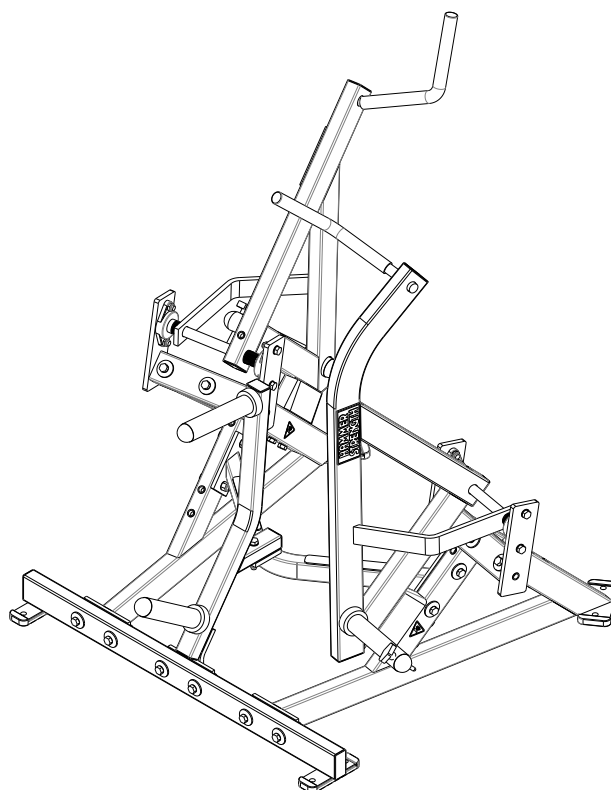
**HAMMER
STRENGTH[®]**

GROUND BASE

PARTS MANUAL

**TWIST RIGHT
GBTR & GB-TR**

9/22/2014



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KEY

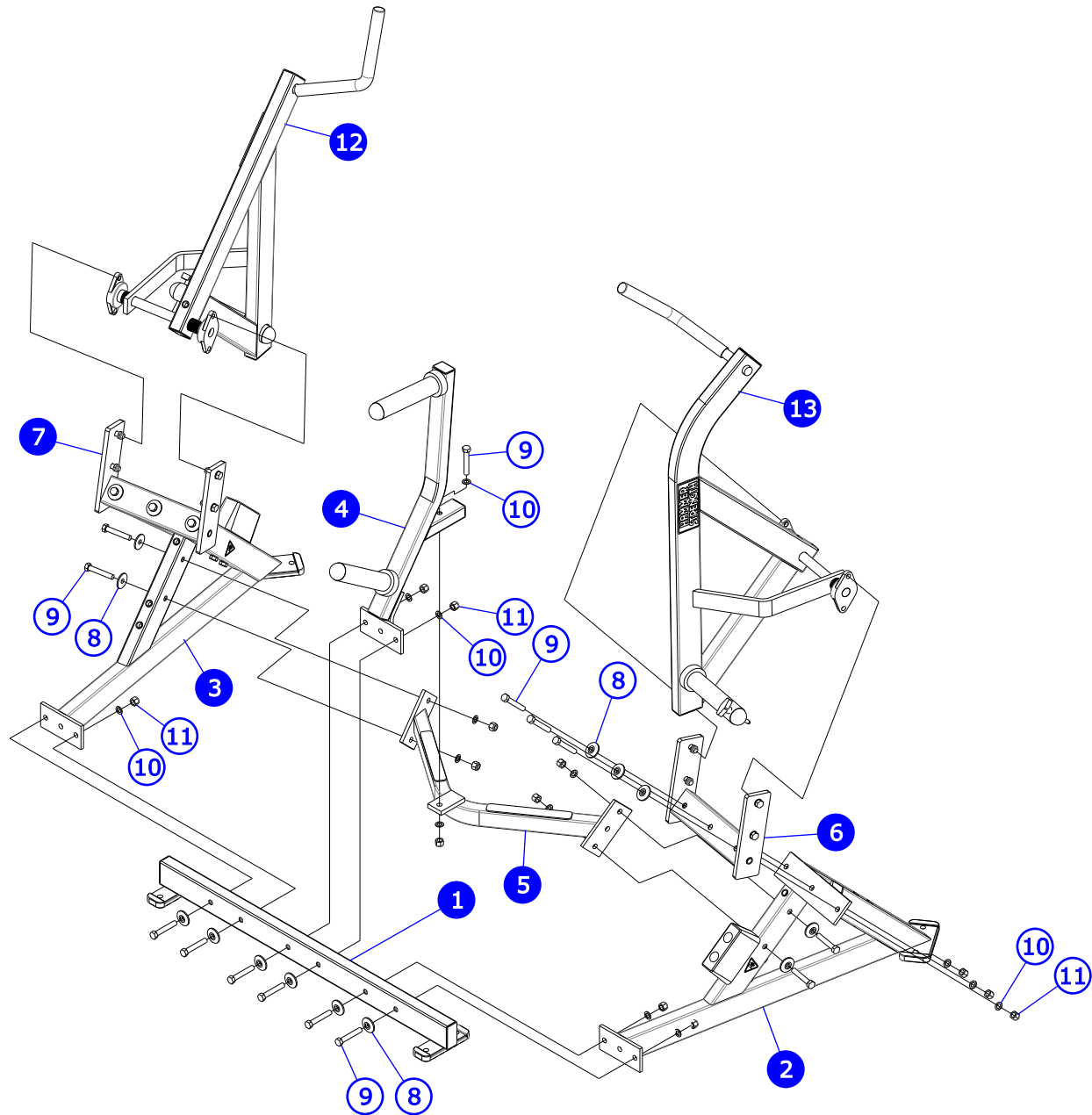
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

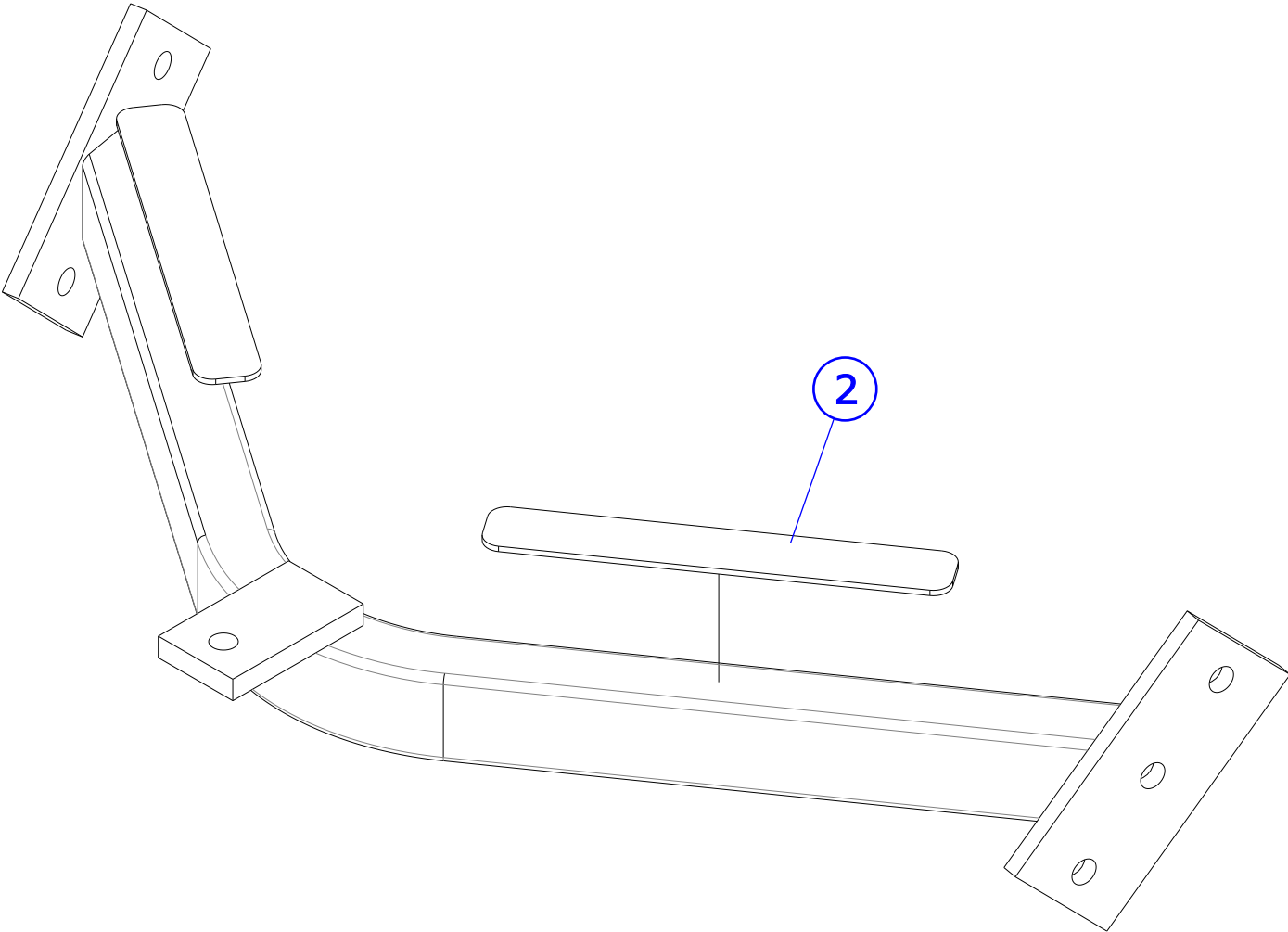
Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

COMPONENT ASSEMBLY



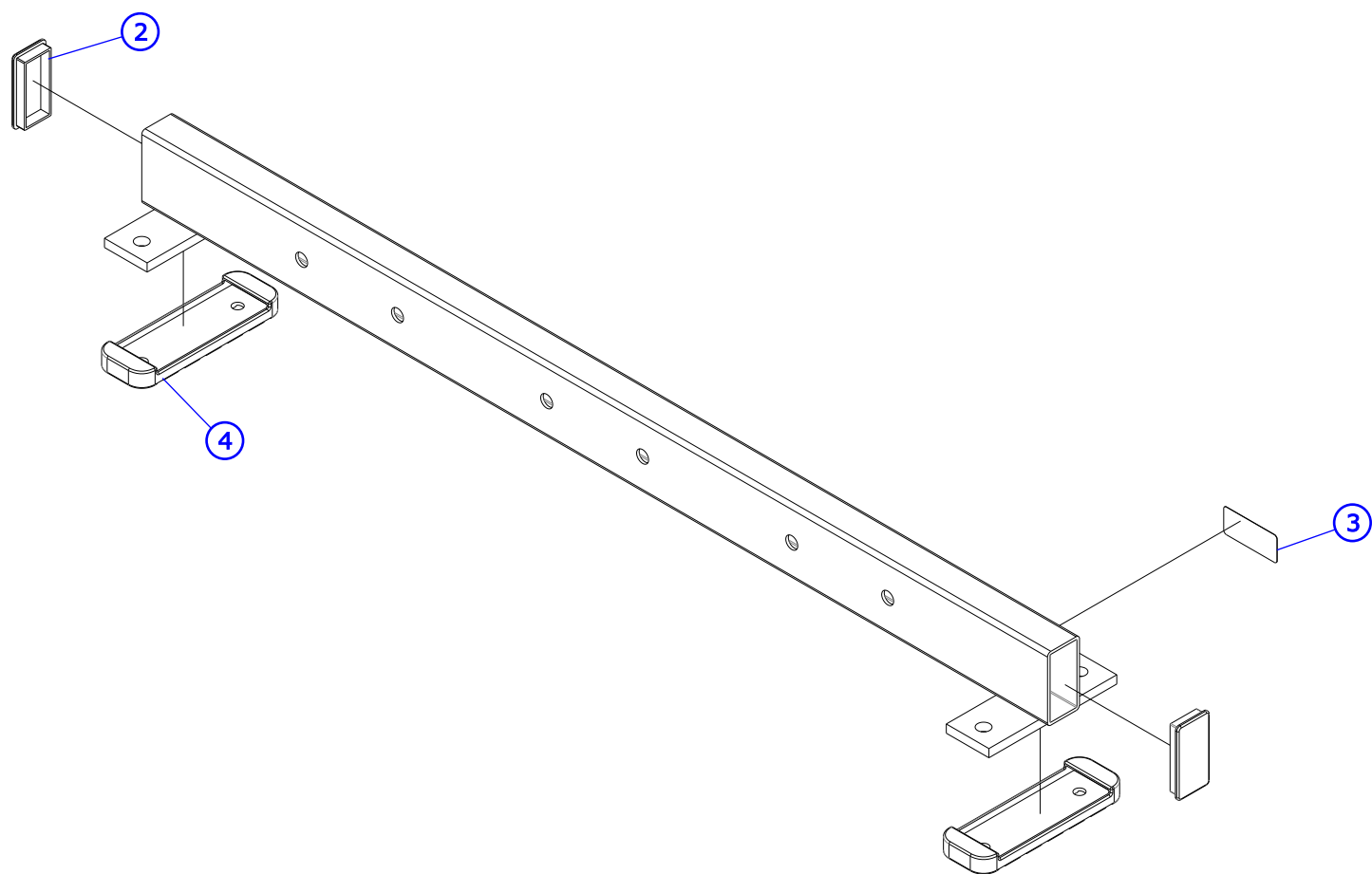
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	GBT-CFX	ASSY, FRONT FRAME, GBT
2	1	GBTR-CSFL	ASSY, SIDE FRAME, LEFT, GBTL
3	1	GBTR-CSFR	ASSY, SIDE FRAME, RIGHT, GBTR
4	1	GBT-CHX	ASSY, FRONT UPRIGHT, GBT
5	1	GBT-CTX	ASSY, TOP CROSS MEMBER, GBT
6	1	GBT-CWBL	ASSY, WORKBOX, LEFT, GBT
7	1	GBT-CWBR	ASSY, WORKBOX, RIGHT, GBT
8	16	H-BACK-WASH	BACKING WASHER
9	17	HHB.5X3	1/2 X 3 BOLT
10	18	WASH.5STAR	1/2" INTERNAL LOCK WASHER
11	17	NUT.5LOCK	1/2 DIA THICK LOCK NUT
12	1	GBTR-CMAR	ASSY, MOVEMENT ARM, RIGHT, GBTR
13	1	GBTR-CMARP	GBTR:RIGHT PULL MOVEMENT ARM A

TOP CROSS MEMBER ASSEMBLY



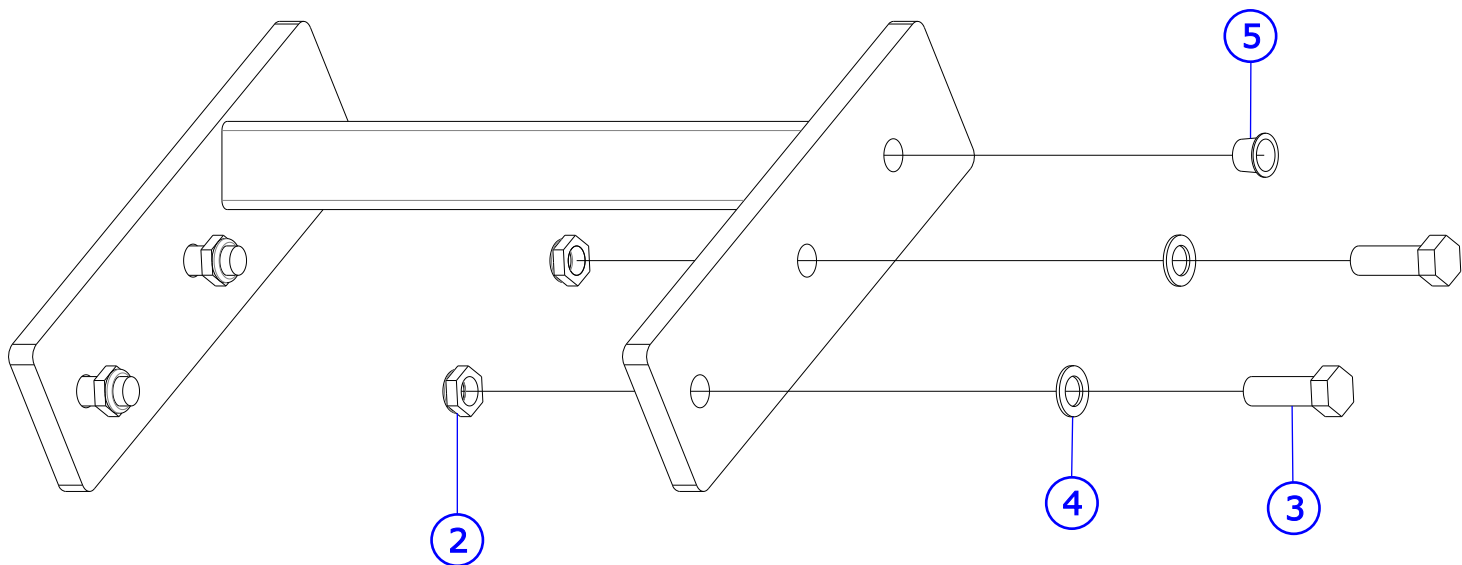
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9

FRONT FRAME ASSEMBLY



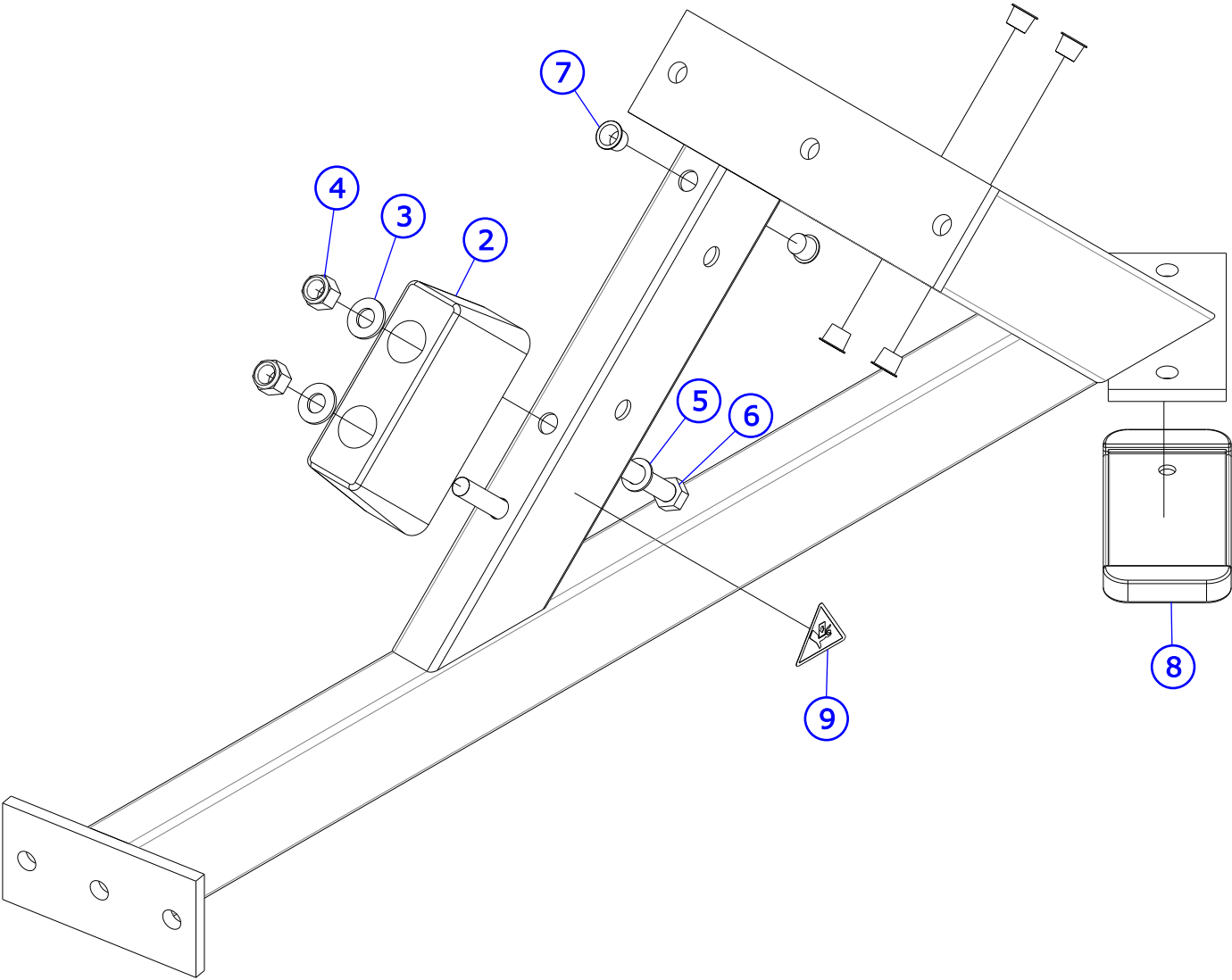
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	-	SERIAL NUMBER
4	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER

LEFT WORKBOX ASSEMBLY



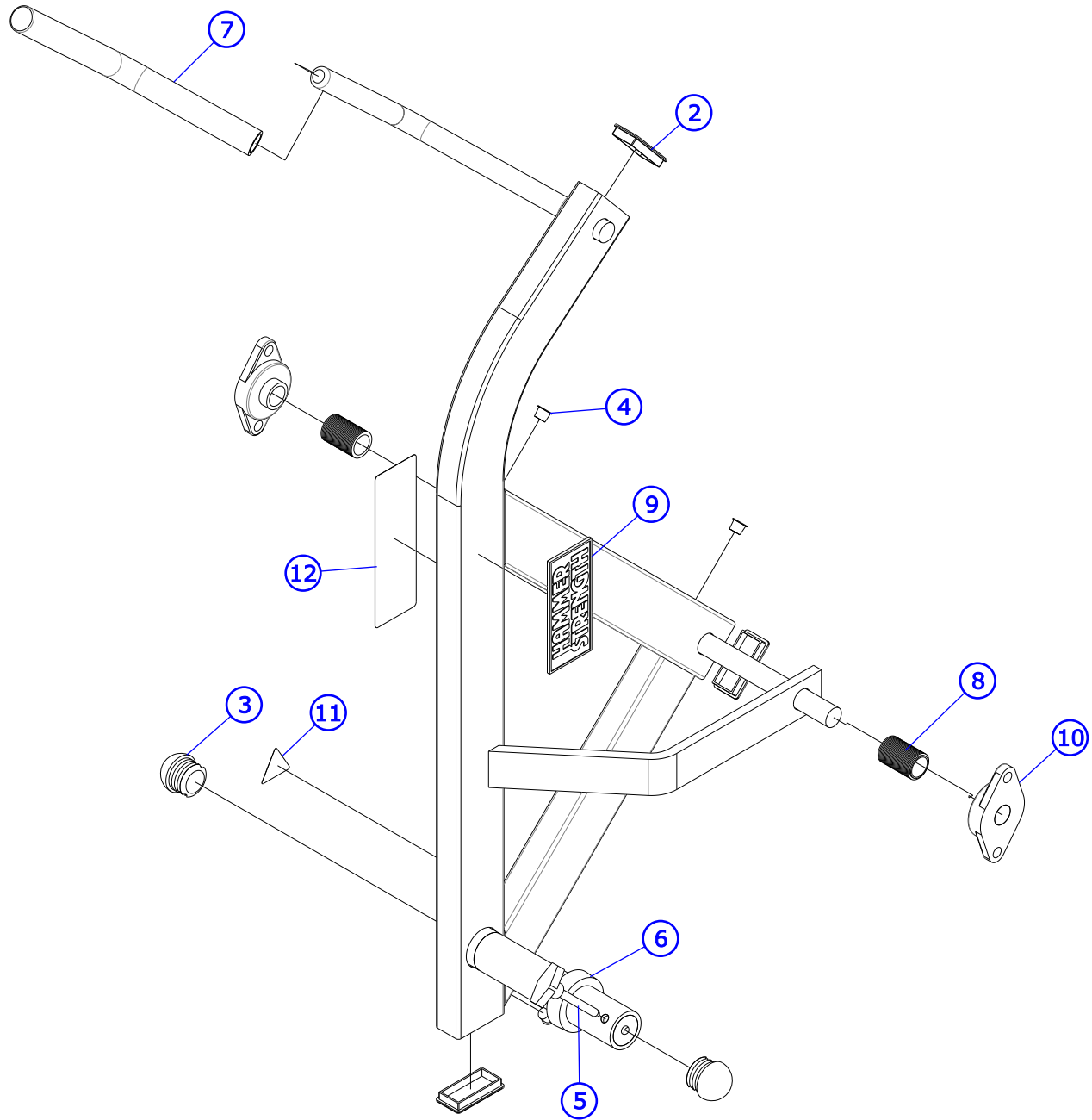
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
3	4	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
4	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	H-HPLUG (REG)	HOLE PLUG

LEFT SIDE FRAME ASSEMBLY



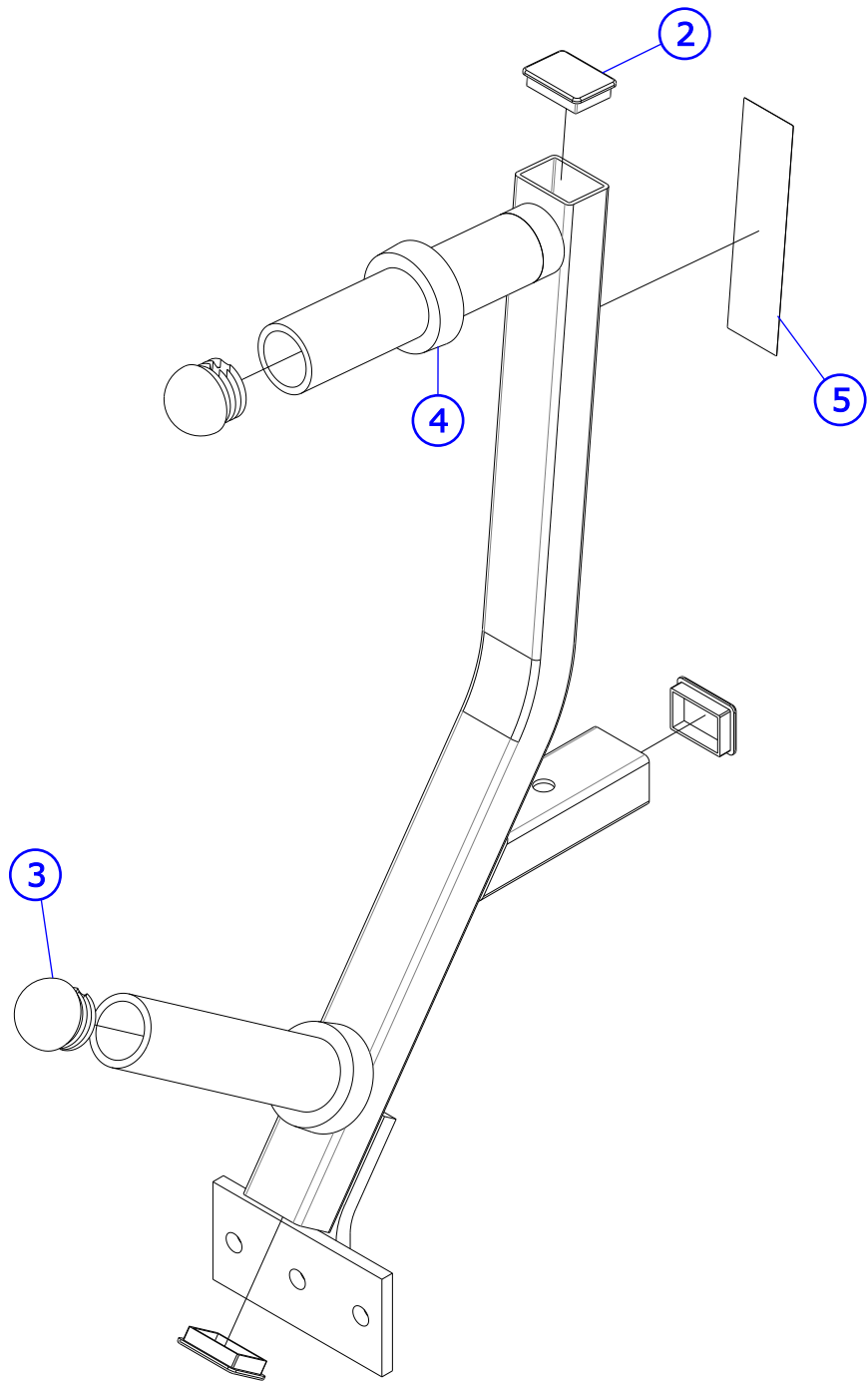
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
3	2	WASH.5SAE	1/2" SAE FLAT WASHER
4	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	2	HHB.5X5	1/2 X 5 BOLT
7	7	H-HPLUG (REG)	HOLE PLUG
8	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
9	1	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT PULL ARM ASSEMBLY



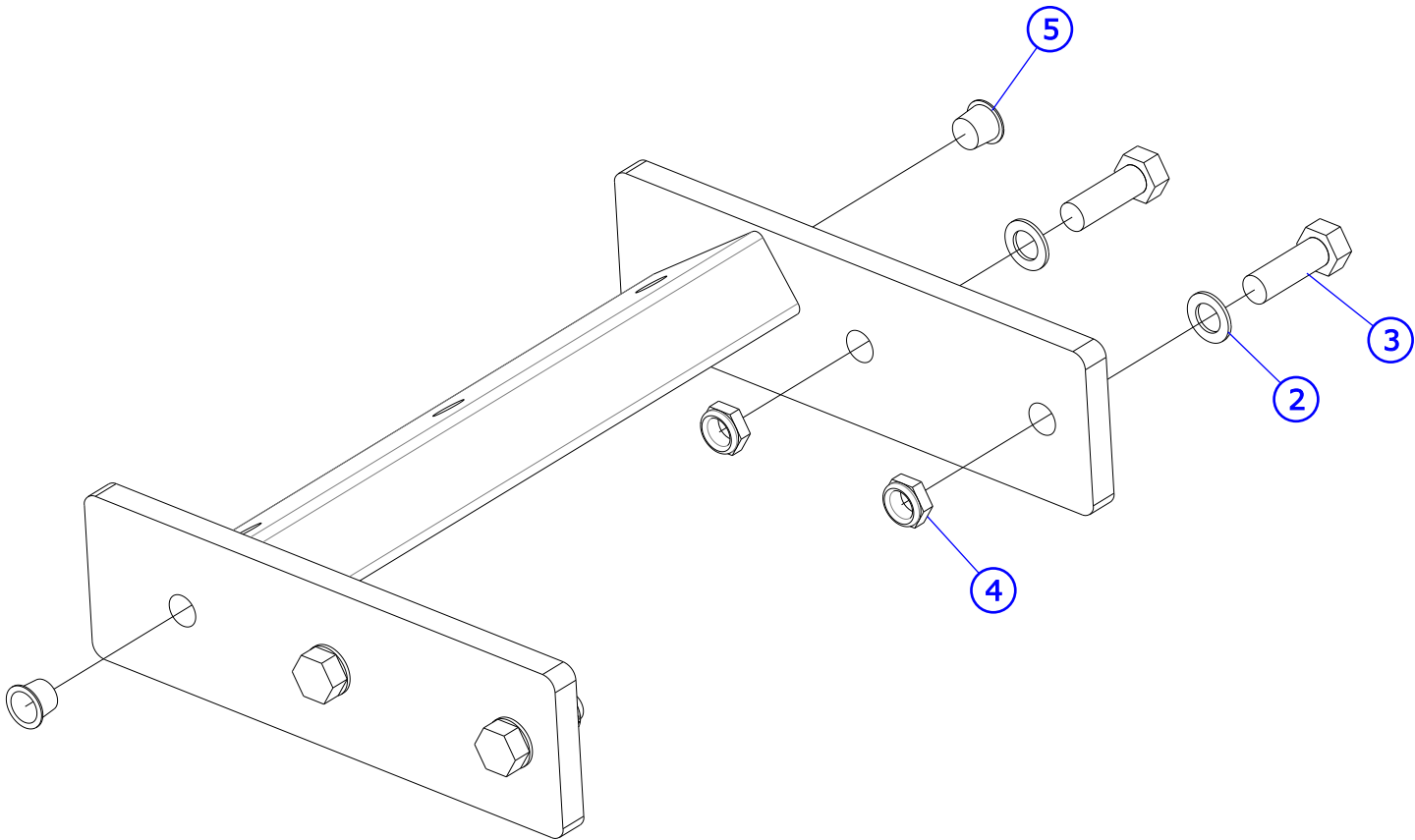
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	RUBCAP1-2	RUBBER CAP #1
4	3	H-HPLUG (REG)	HOLE PLUG
5	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
6	1	H-RUBRNG	MM5 RING
7	1	H-GRIP	HANDLE GRIPS (.938X16)
8	2	ACCORDIAN	SHAFT GUARD
9	1	H-NAME PLATE	NAMEPLATE (45156-P)
10	2	H-BEAR-SML	SMALL BEARING
11	1	8039501	LABEL, WARNING, TRIANGLE
12	1	ID-GBTR	GBTR PRODUCT PLACARD

FRONT UPRIGHT ASSEMBLY



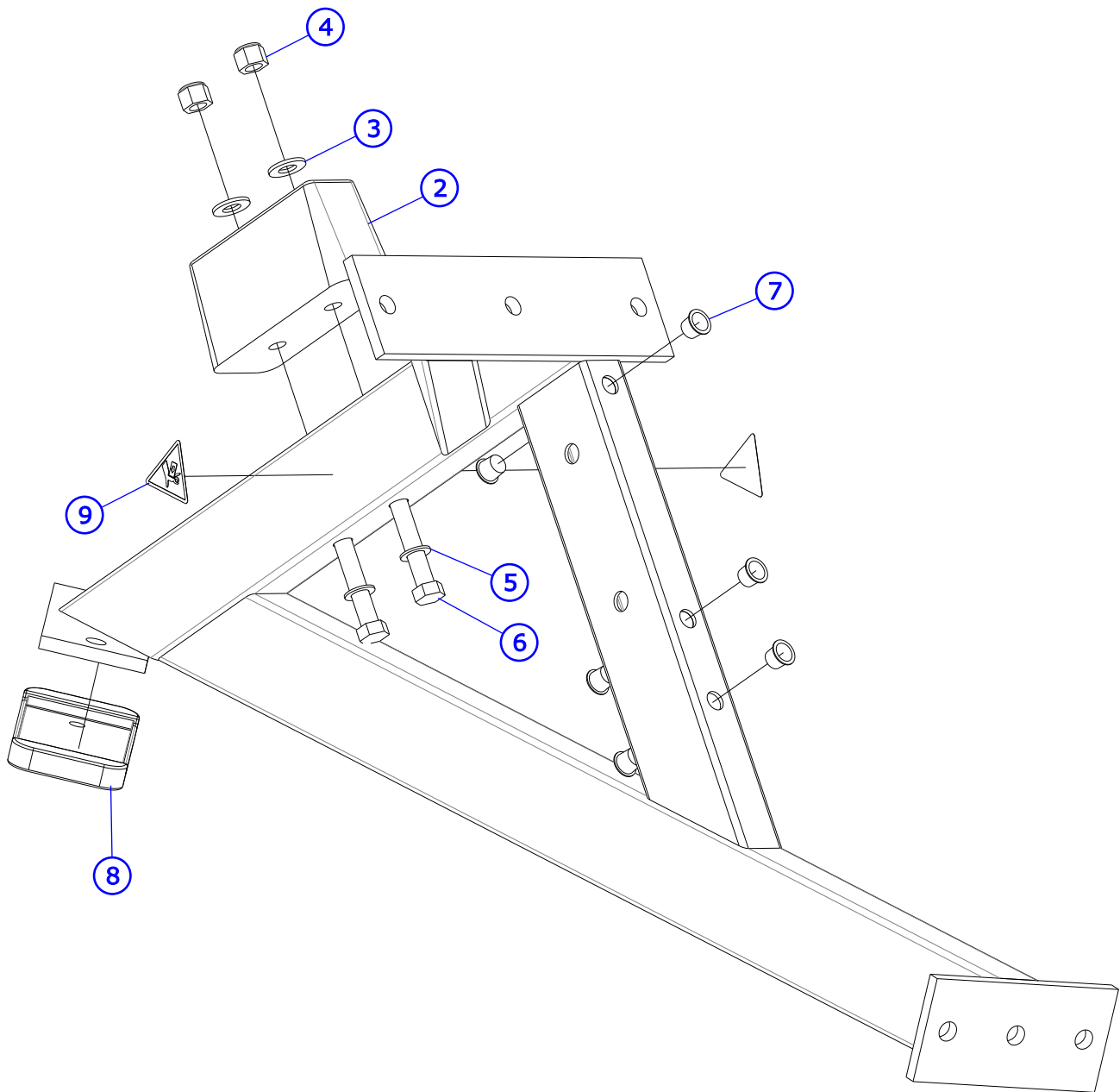
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
3	2	RUBCAP1-2	RUBBER CAP #1
4	2	H-RUBRNG	MM5 RING
5	1	8773701	LABEL, ASTM PL VERT

RIGHT WORKBOX ASSEMBLY



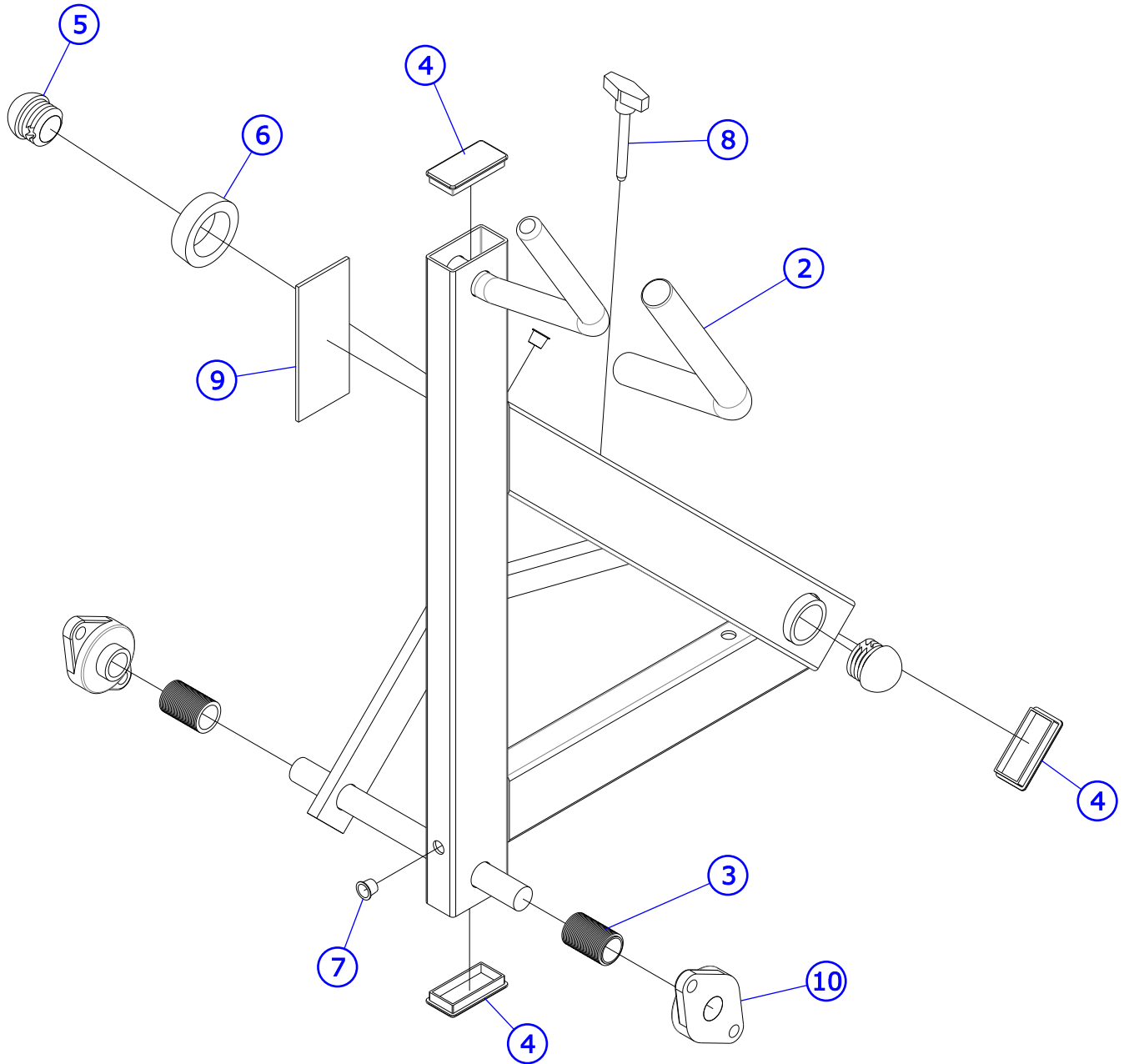
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
3	4	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
4	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
5	2	H-HPLUG (REG)	HOLE PLUG

RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
3	2	WASH.5SAE	1/2" SAE FLAT WASHER
4	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	2	HHB.5X5	1/2 X 5 BOLT
7	7	H-HPLUG (REG)	HOLE PLUG
8	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
9	2	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	ACCORDIAN	SHAFT GUARD
4	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
5	2	RUBCAP1-2	RUBBER CAP #1
6	1	H-RUBRNG	MM5 RING
7	2	H-HPLUG (REG)	HOLE PLUG
8	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
9	1	H-NAME PLATE	NAMEPLATE (45156-P)
10	2	H-BEAR-SML	SMALL BEARING