

HAMMER[®] STRENGTH

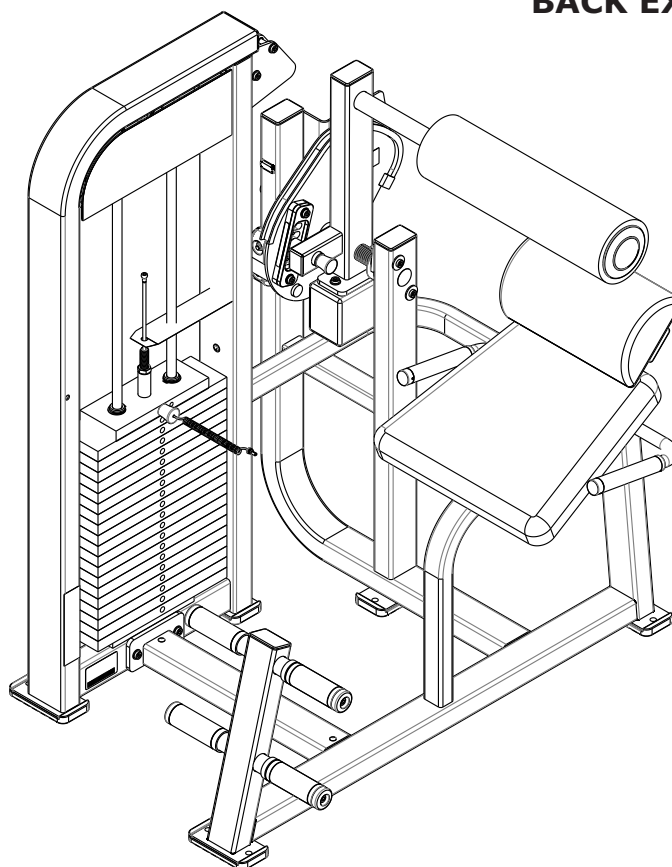
**HAMMER
STRENGTH[®]**

HAMMER SELECT

PARTS MANUAL

**BACK EXTENSION
HS-BE**

6/02/2014



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KEY

LANGUAGE 1 2 3

Items with Black call-outs require the language to be listed within the order notes. IE. English

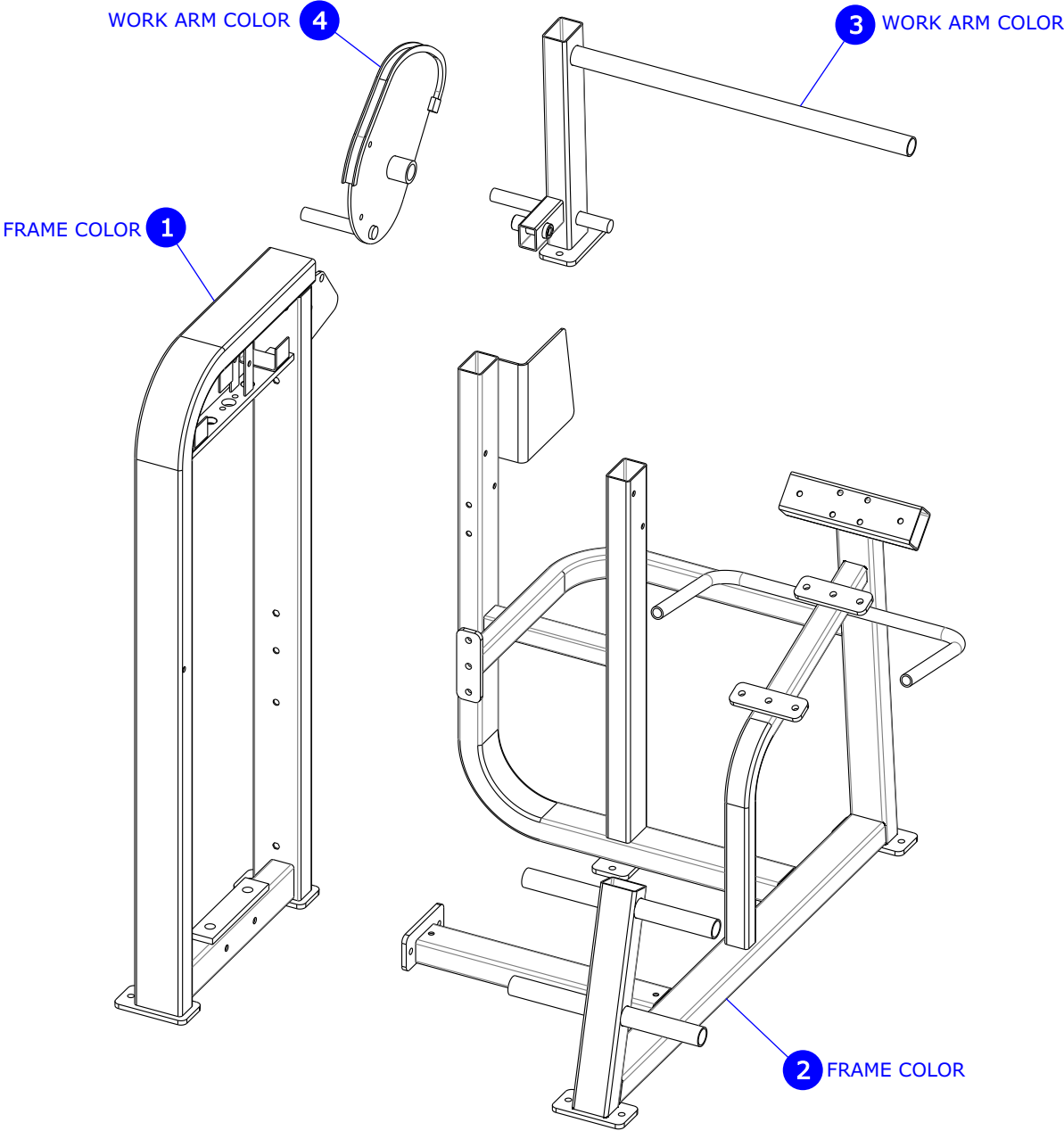
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes. Add 'No Clear' after color - IE. Platinum No Clear

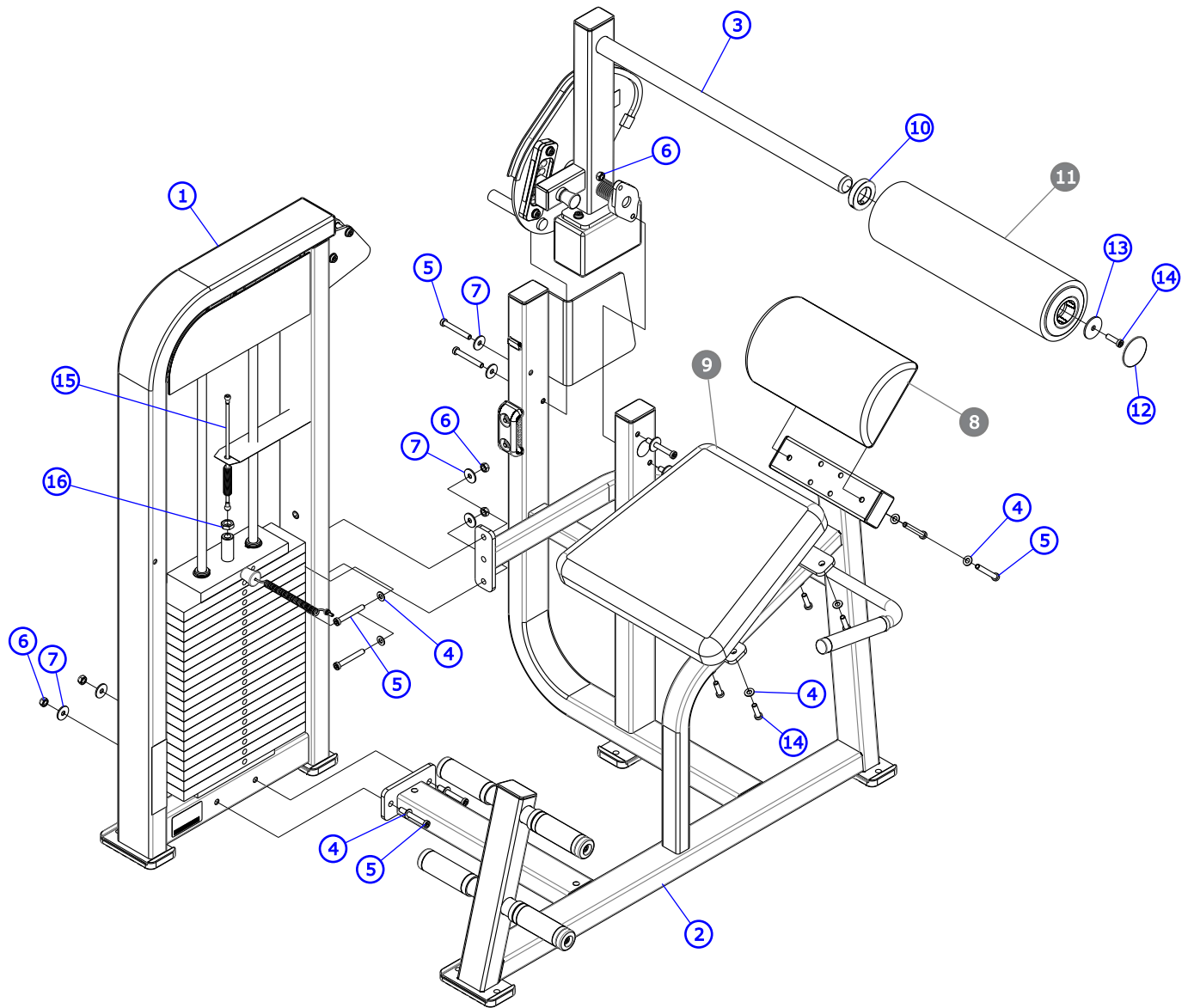
POWDER COATED COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7541601	WLDMT, PSBE STACK FRAME
2	1	POSSIBLE RMA	WLDMT, PSBE SEAT FRAME
3	1	8027101	WLDMT, PSBE WORK ARM
4	1	7543501	WLDMT, PSBE CAM

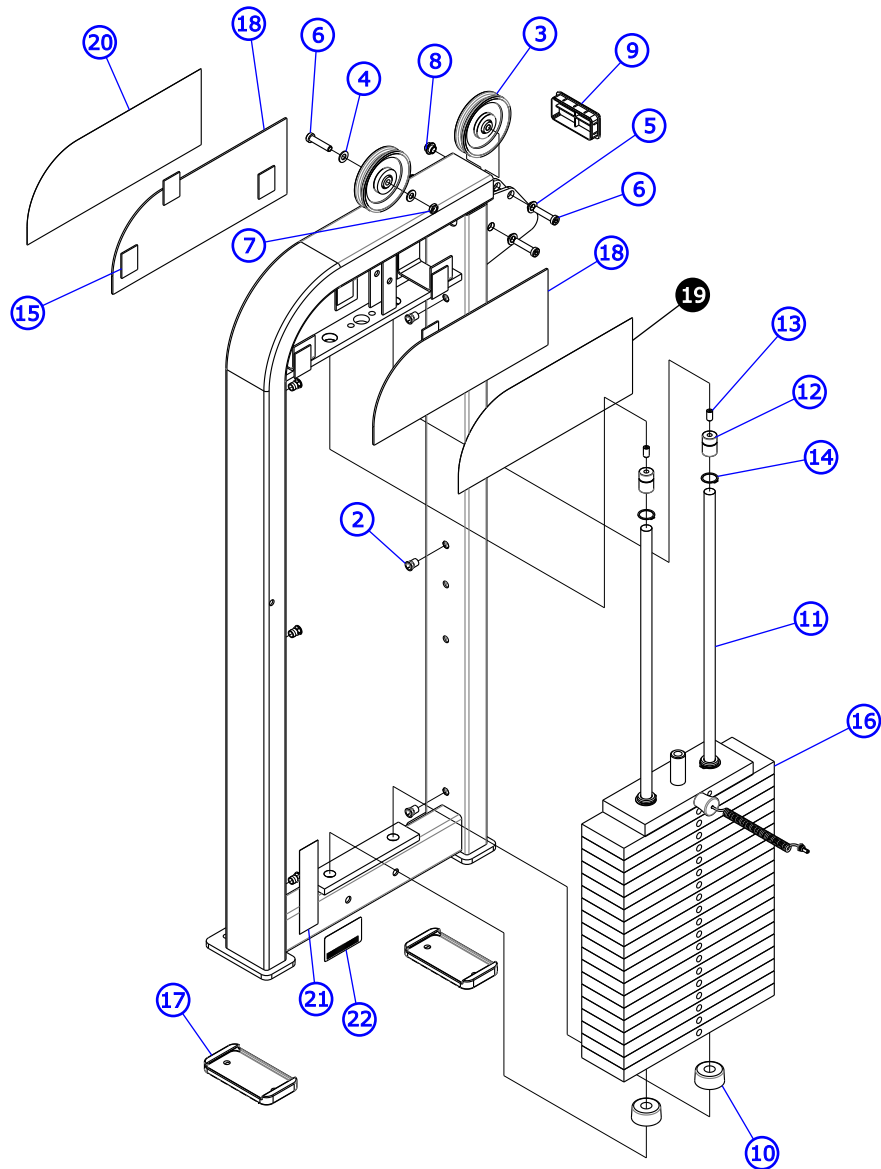
ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 2 FOR ORDERING INSTRUCTIONS.

COMPONENT ASSEMBLY



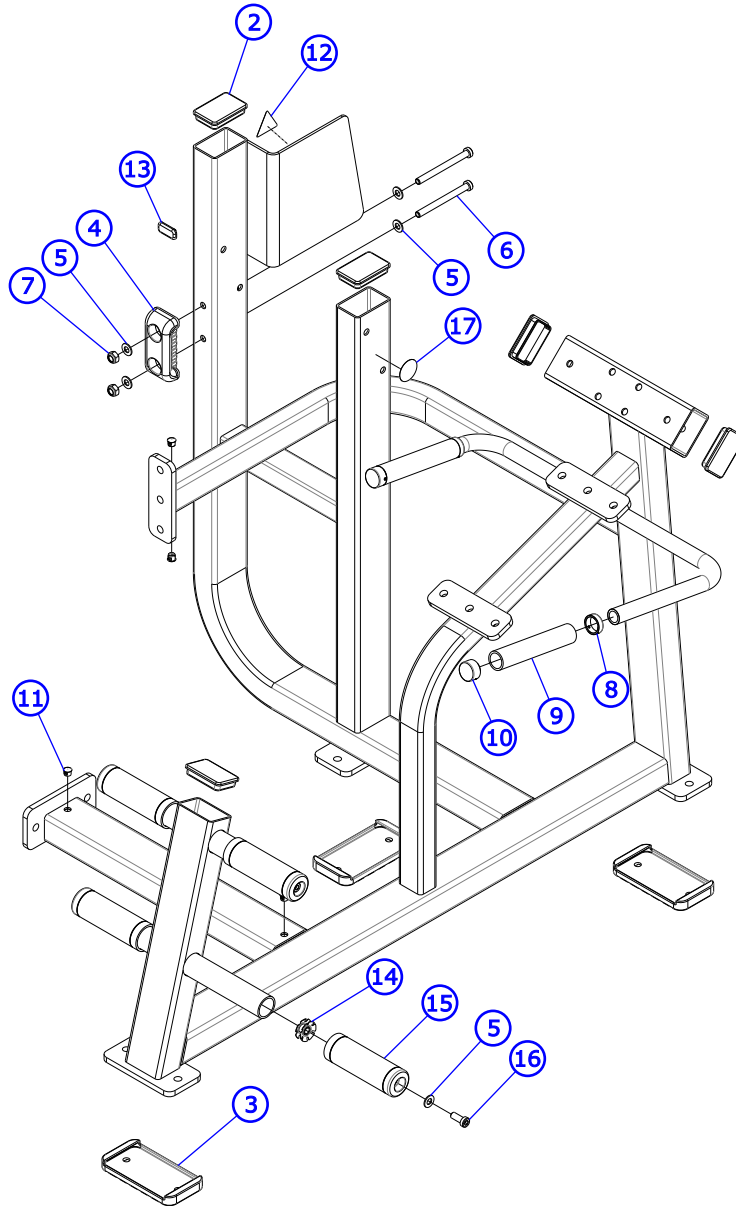
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	-	ASSY, HS-BE, STACK FRAME
2	1	-	ASSY, PSBE MAIN FRAME
3	1	-	ASSY, PSBE WORK ARM
4	10	3236601	WASHER, 3/8 SAE SS
5	10	3236212	SCREW, M10 X1.5 75MM
6	8	3236801	NUT, M10 HEX NYLOCK SS
7	8	3236602	WASHER, 3/8 ID X 1.25 OD SS
8	1	7544599	PAD, LUMBAR
9	1	7399199	PAD, 17 X 18 1/2
10	1	7357901	SHAFT COLLAR, 1-1/2" ID ALUM
11	1	7392899	ASSY, ROLLER PAD - LONG
12	1	7308701	CAP, BEARING HOUSING
13	1	7322301	PLATE, 1.97 OD X .44 ID 10GA
14	5	3236204	SCREW, M10 X1.5 35MM
15	1	7423713	CABLE, PSBE
16	1	3236902	NUT, HEX JAM M16 X 2 SS

STACK FRAME ASSEMBLY



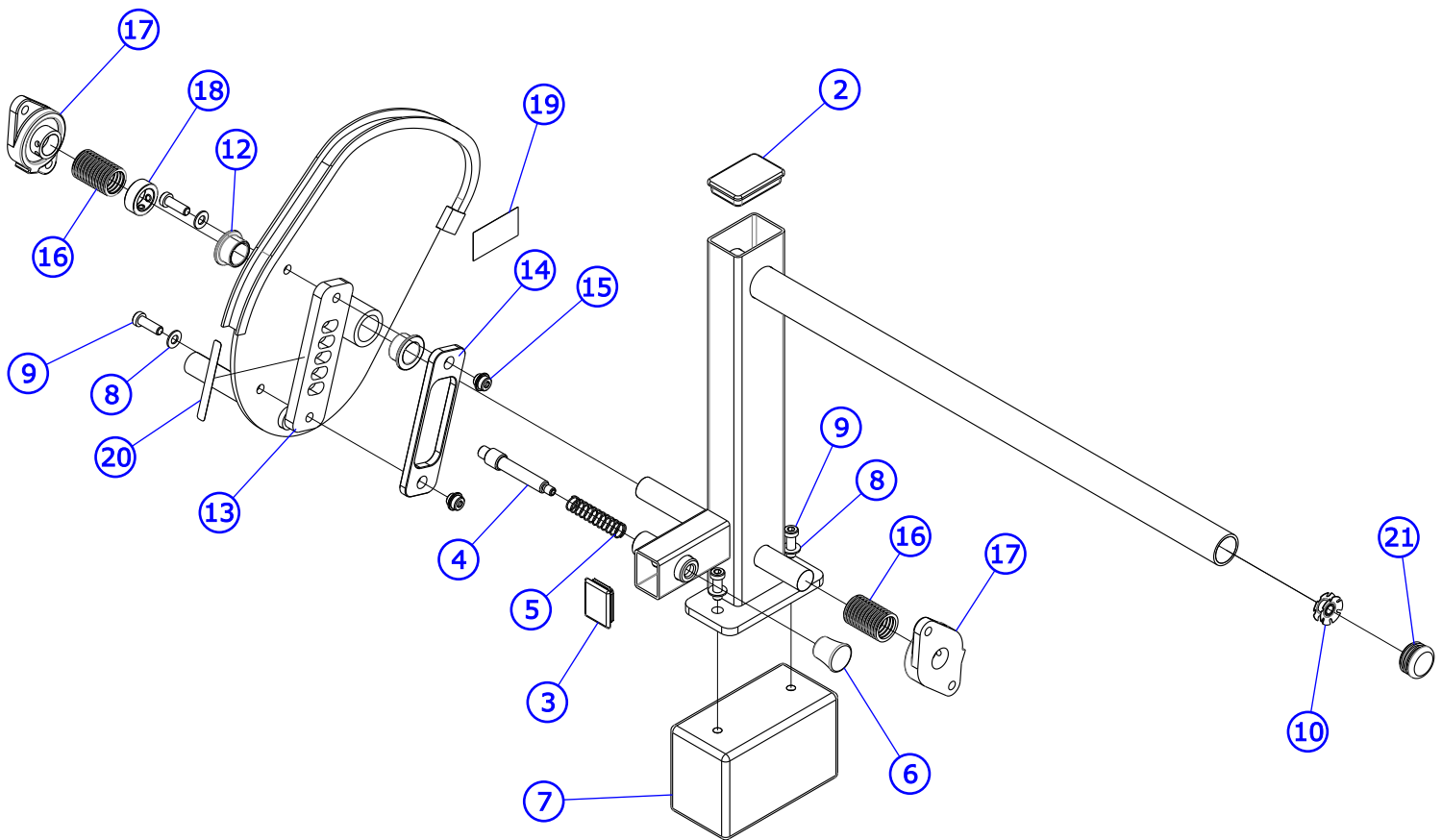
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	6	3238601	M10X1.5 BLIND THREADED INSERT (HEX)
3	2	3237801	PULLEY, 4.5" OD
4	2	3236601	WASHER, 3/8 SAE SS
5	2	7348101	WASHER, SPACER
6	3	3236206	SCREW, M10 X1.5 45MM
7	1	3236901	NUT, HEX JAM M10 X 1.5 SS
8	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
9	1	9462701	CAP, HAMMER, END 2 X 4
10	2	7352101	CUSHION, WEIGHT STACK
11	2	7328604	GUIDE ROD, .75 OD SOLID 43.88
12	2	7402301	RETAINER, GUIDEROD
13	2	3240501	M10 X 1.5 HXS NO CUP ST BO
14	2	3232421	RING, BRE .940, 5100-100 ST PP B
15	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
16	1	-	ASSY, 300LB STACK
17	2	7388201	FOOTPAD, PS RUBBER
18	2	9169401	COVER, STACK-PRO2 STD
19	1	9467299	LABEL, PSBE PLACARD
20	1	9467301	LABEL, PSBE LOGO PANEL
21	1	7422004	LABEL, 2" ASTM WARN
22	1	-	LABEL, SERIAL NUMBER, BLANK

MAIN FRAME ASSEMBLY



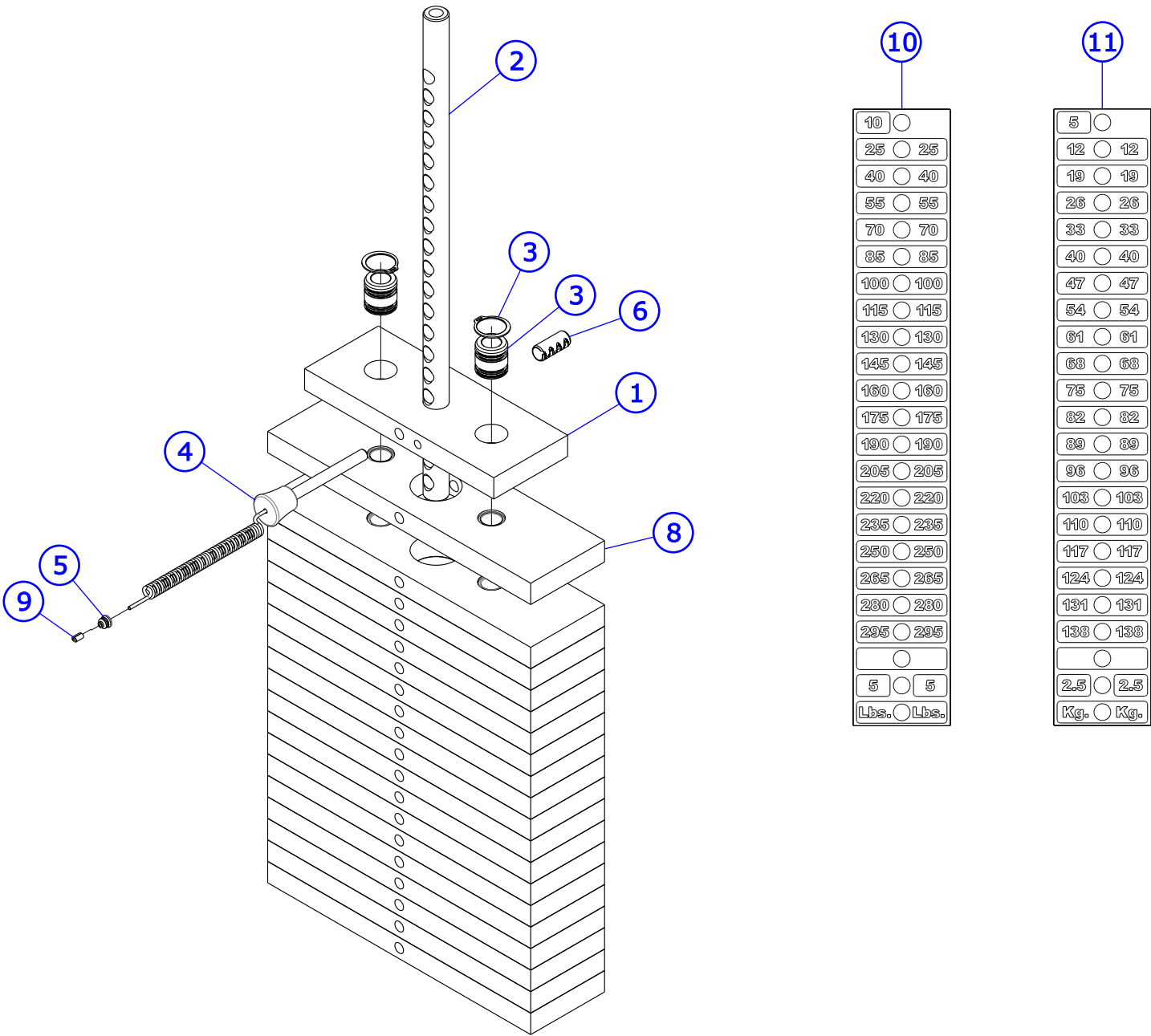
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	5	7352301	CAP, END 2 X 3
3	3	7388201	FOOTPAD, PS RUBBER
4	1	7352001	BUMPER, 2-1/8 X 4-5/8
5	8	3236601	WASHER, 3/8 SAE SS
6	2	3236218	SCREW, M10 X1.5 110MM
7	2	3236801	NUT, M10 HEX NYLOCK SS
8	2	7662801	RING, GRIP 1.25 OD
9	2	3235801	GRIP, 1.25 OD OPEN END
10	2	7662901	CAP, GRIP 1.25 OD
11	4	3237401	PLUG, 7/16" HOLE
12	1	8039501	LABEL, WARNING, TRIANGLE
13	1	7570801	GUARD, PAINT 1.25"x.75"x.25"
14	4	7347301	NUT, SPIDER M10 X 1.5
15	4	7800101	GRIP, 1.50 ID FOOT
16	4	3236202	SCREW, M10 X1.5 25MM
17	1	7488701	LABEL, AXIS OF ROTATION

MOVEMENT ARM ASSEMBLY

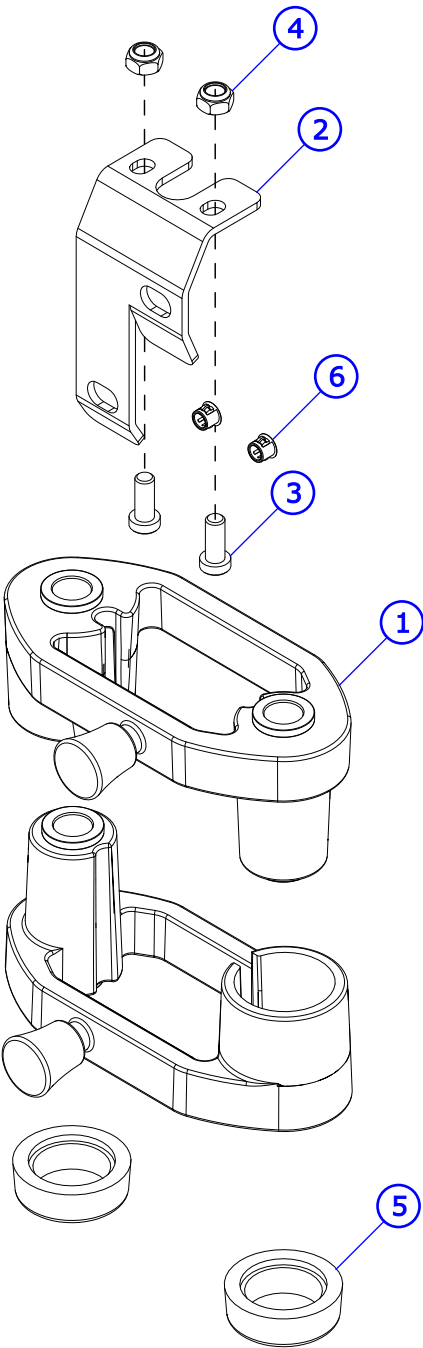


ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	7352301	CAP, END 2 X 3
3	1	9217401	CAP, 1.5IN X 2IN -10-14GA, END
4	1	7351301	PIN, PULL
5	1	7351501	SPRING, PULL PIN LARGE
6	1	7351401	KNOB, TULIP STYLE
7	1	7365901	WEIGHT, COUNTER MED
8	4	3236601	WASHER, 3/8 SAE SS
9	4	3236203	SCREW, M10 X1.5 30MM
10	1	7347301	NUT, SPIDER M10 X 1.5
12	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING
13	1	7352501	5-HOLE SELECTOR PLATE
14	1	7350901	PLATE, SLOT STOP
15	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
16	2	6912804	SLEEVE, ACCRDN 1.0 ID X 2
17	2	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
18	1	7435301	COLLAR, SHAFT 1.020 ID
19	1	7422003	LABEL, MOVING PARTS
20	1	7805801	LABEL, PS A-E STRAIGHT
21	1	3119306	CAP, END 1.50 DIA RD 8-12 GA

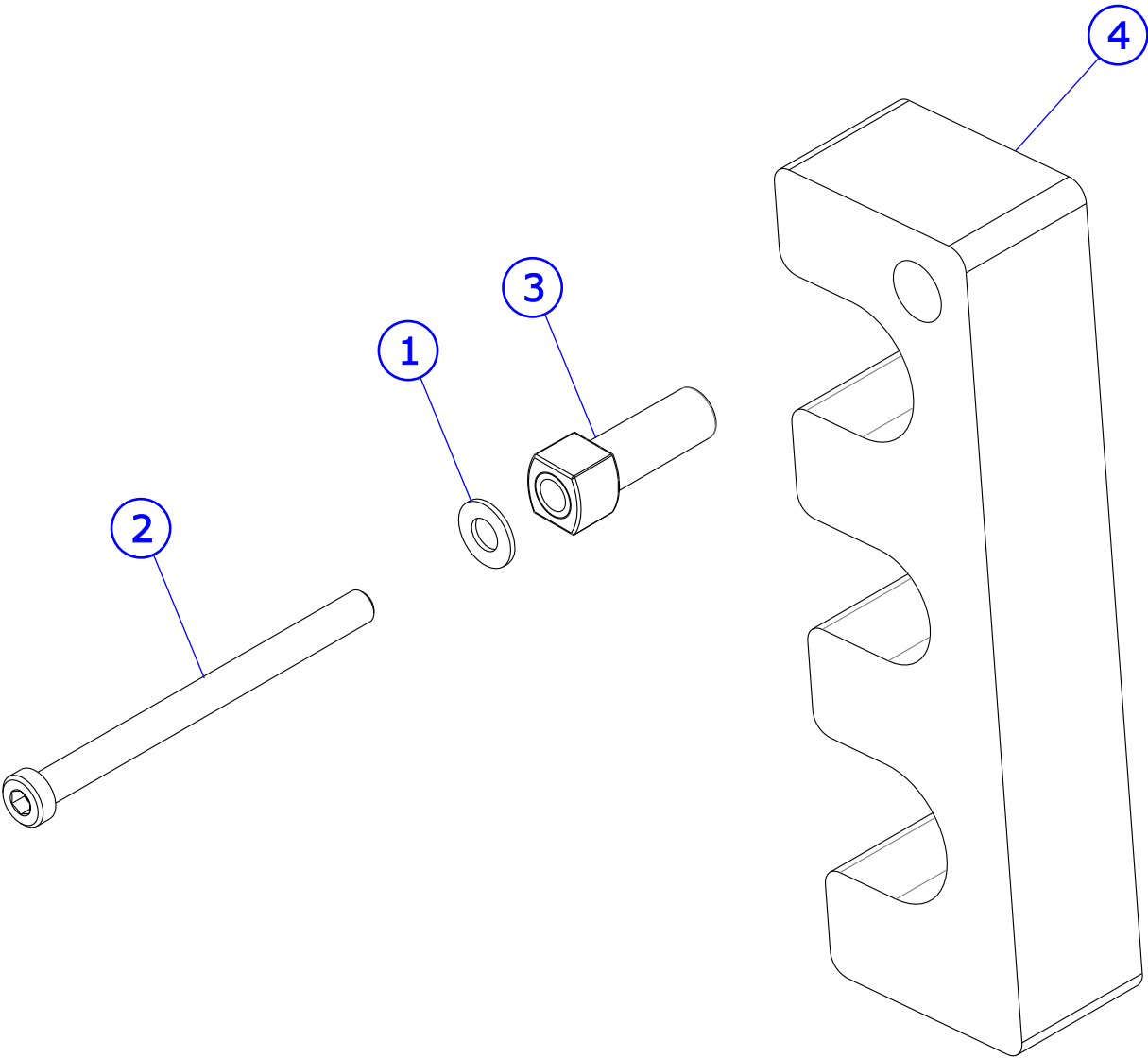
WEIGHT STACK ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356601	STEM, PRO2 19 HOLE
3	2	7338001	BUSHING, HEADPLATE
4	1	7353001	ASSY, SELECTOR PIN
5	1	7356501	PLUG, LANYARD ATTACHMENT
6	1	3236001	BUSHING, SPRING PIN
8	19	7353801	ASSY, 15 LB PLATE
9	1	7523601	CRIMP, CABLE
10	1	7987201	LABEL, 300 LB STACK
11		7987401	LABEL, 138 KG STACK

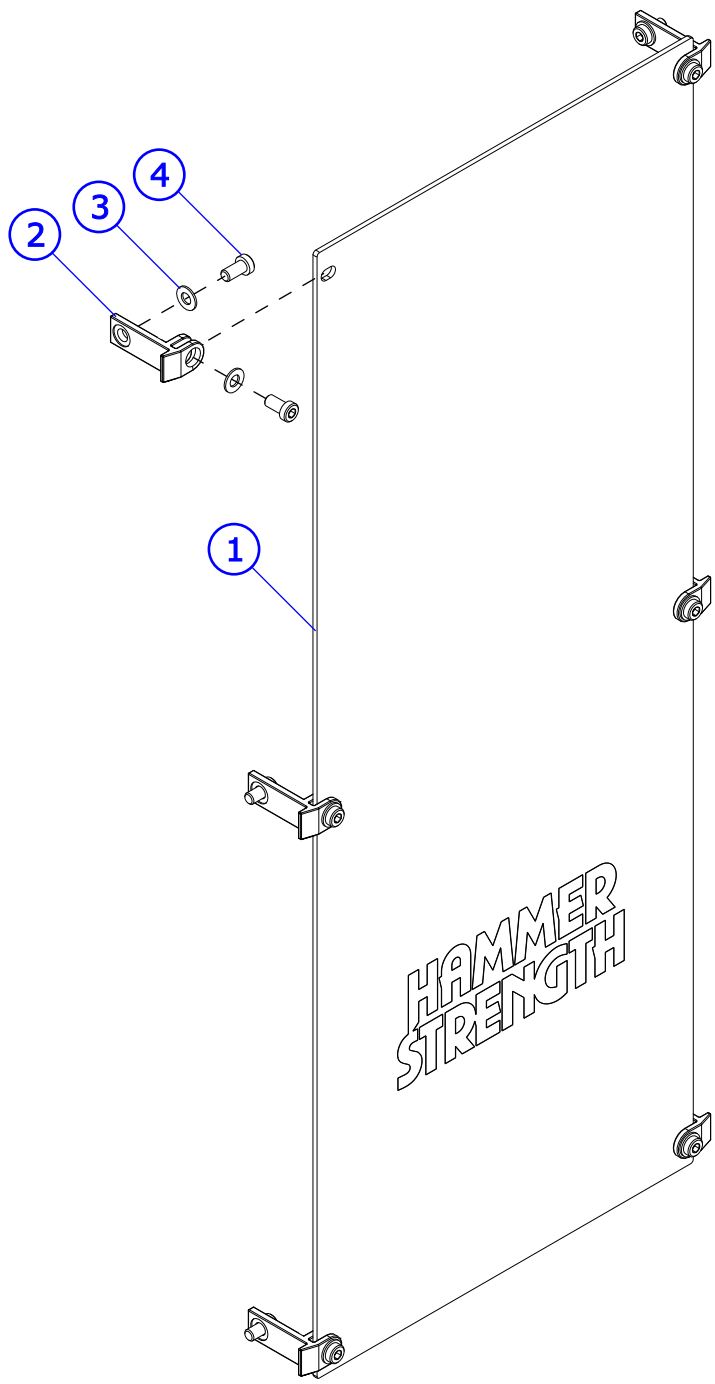


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	8047001	ASSY, PS, INCREMENT WEIGHT
2	1	8700801	PLATE, INCREMENT WEIGHT STRIKER
3	2	3236202	M10 X 1.5 X 25 SHCS, LOW HEAD
4	2	3236801	NUT, NYLOCK M10 X 1.5 SS
5	2	7767601	BUMPER, PS INCREMENT
6	2	3237401	PLUG, 7/16" HOLE



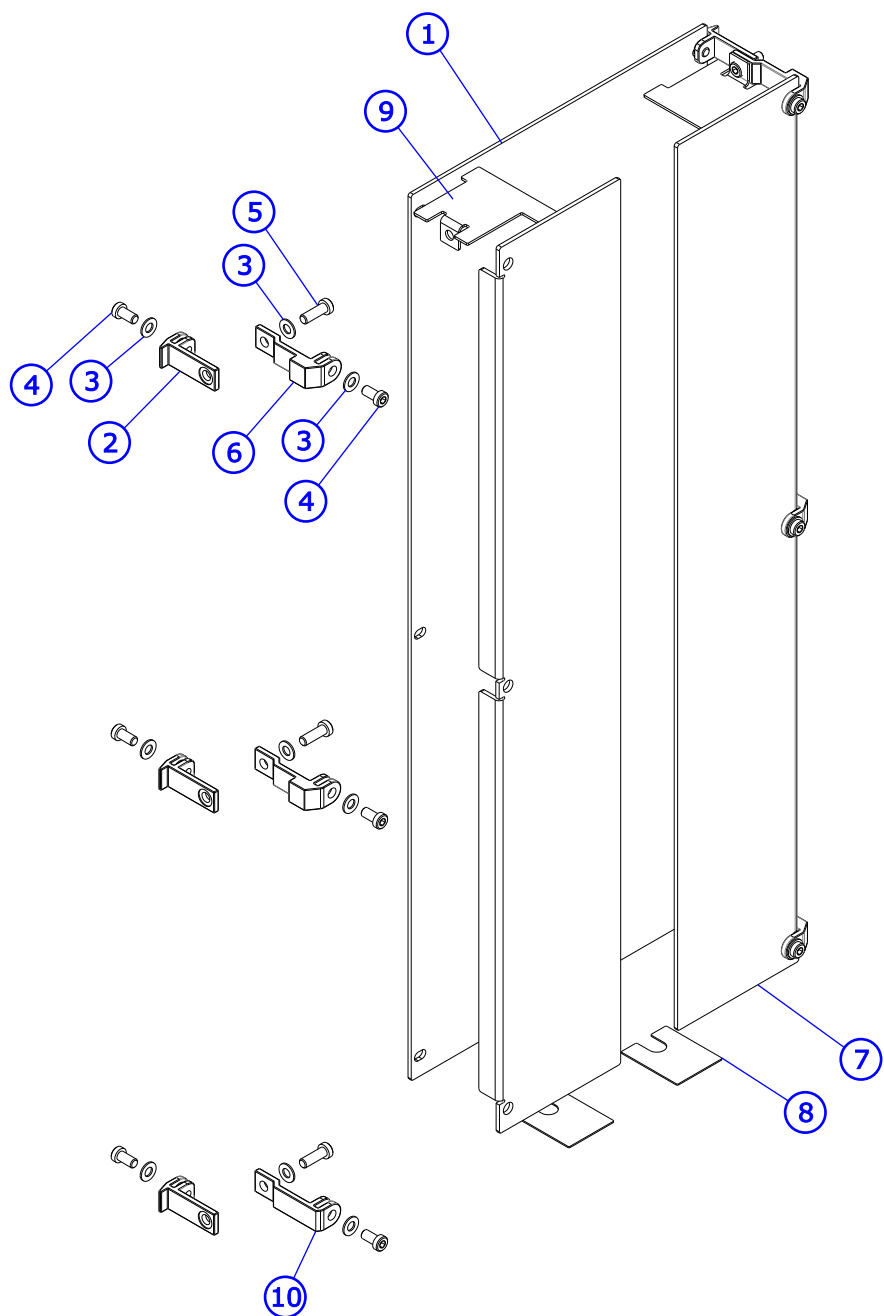
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236220	SCREW, M10 X1.5 130MM
3	1	7401701	COVER, PLASTIC PEG
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

REAR SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475701	SHROUD, HS REAR 42.50 X 16.43
2	6	7655301	BRACKET, PS REAR SHIELD
3	12	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM

FULL SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475701	SHROUD, HS REAR 42.50 X 16.43
2	6	7655301	BRACKET, PS REAR SHIELD
3	18	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM
5	6	3236203	SCREW, M10 X1.5 30MM
6	5	7376601	BRACKET, PS FRONT SHIELD
7	2	7376901	SHIELD, PS FRONT 42.5
8	2	7570901	PLATE, PS SHIELD STAND-OFF
9	2	7657401	PLATE, PRO2 SHROUD SPCR
10	1	8328801	BRKT, MOD PSABC FRONT SHIELD