

HAMMER[®] STRENGTH

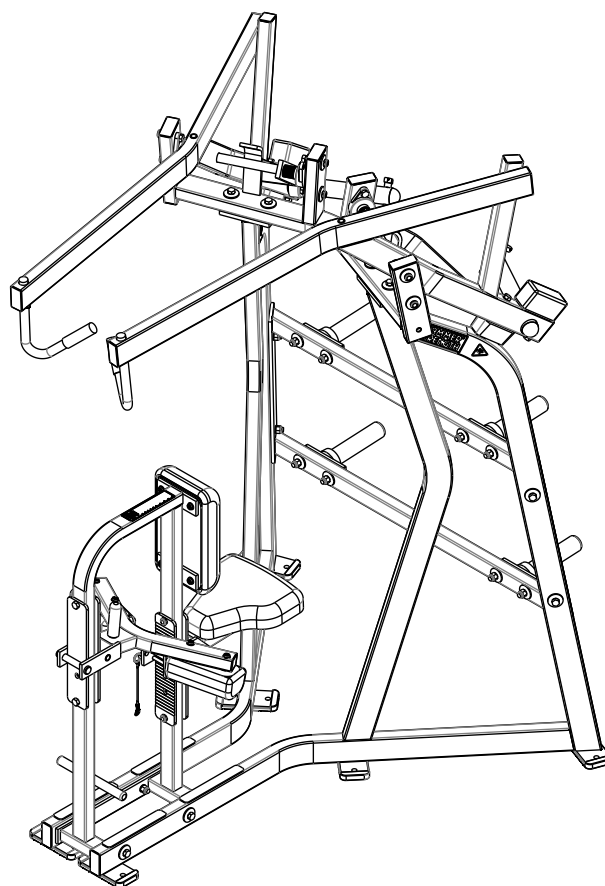
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**HIGH ROW
ILHR & IL-HR**

2/06/2019



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KEY

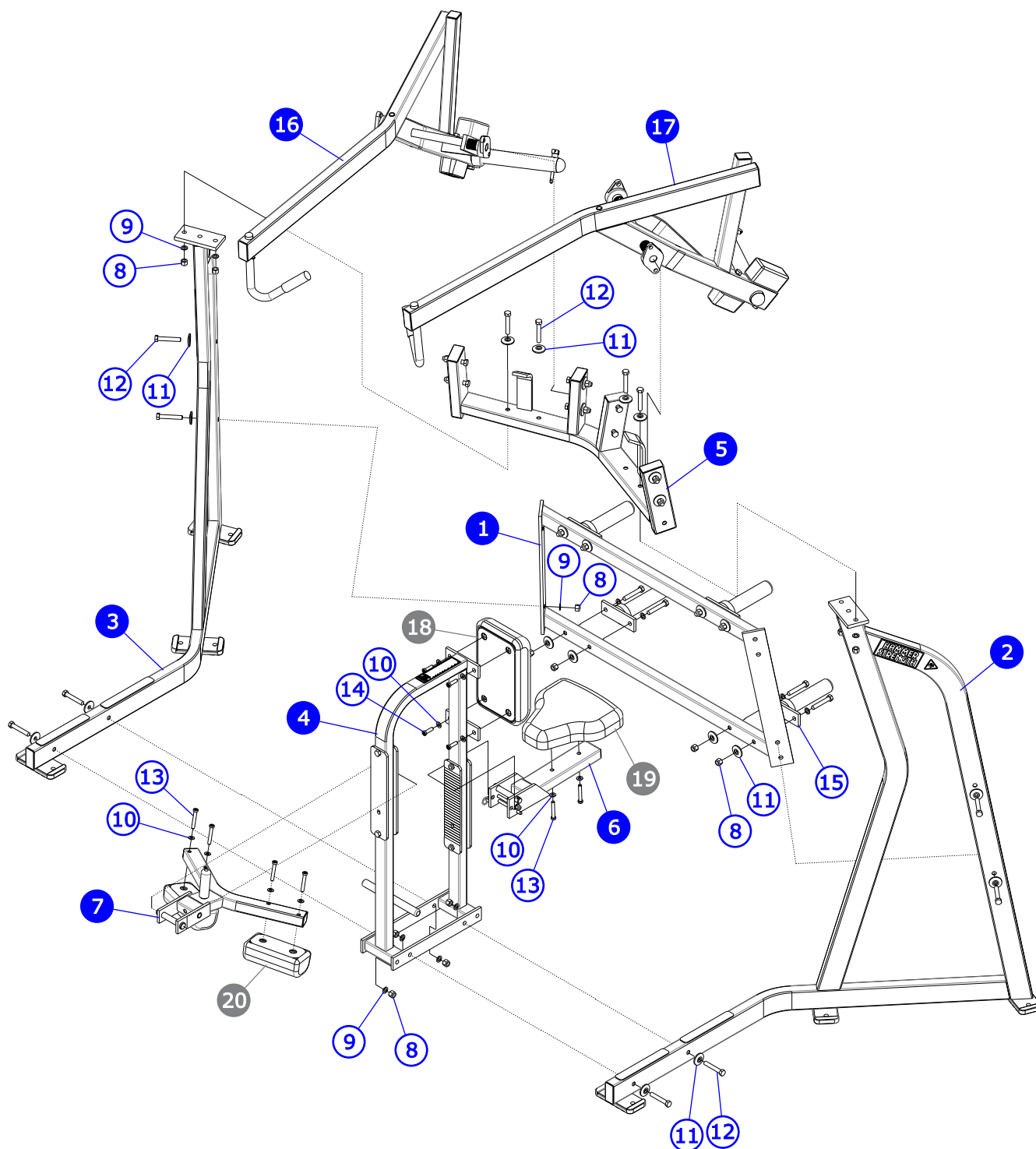
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

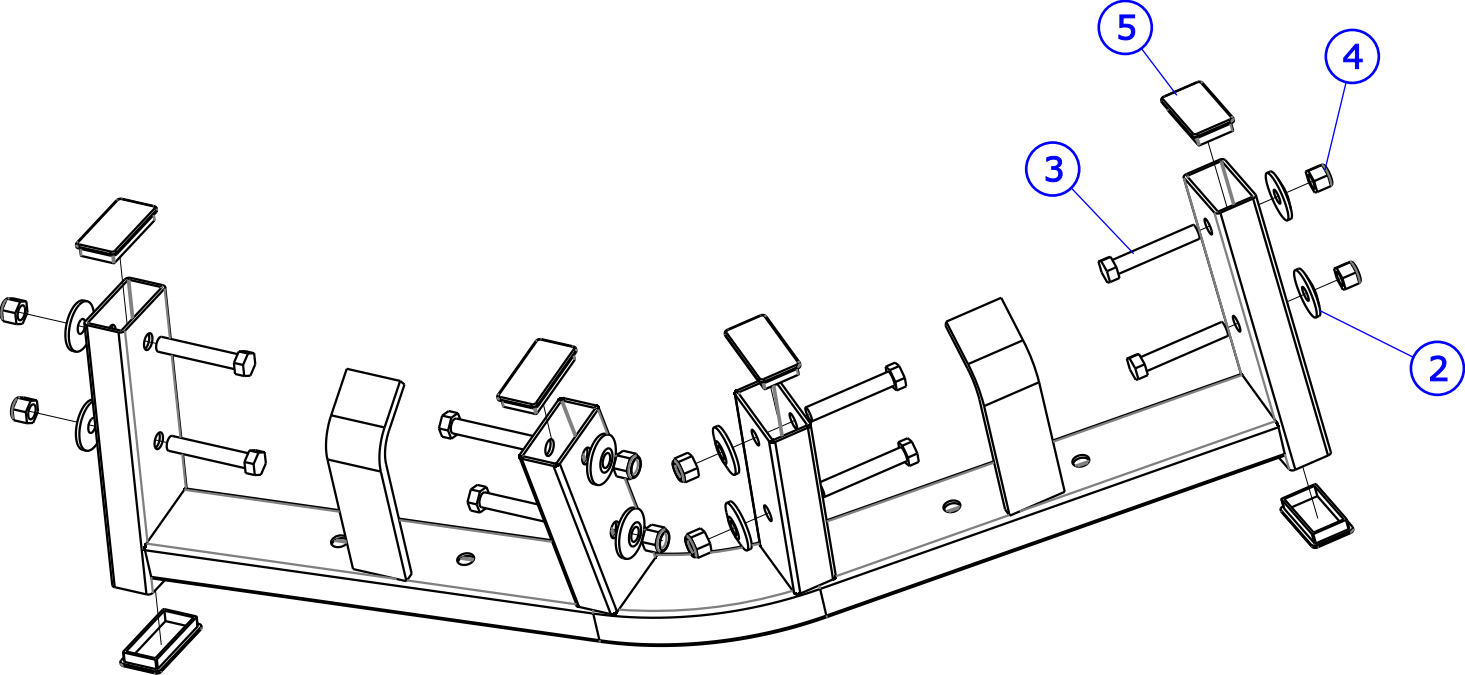
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILHR-BX	WLDMT, BACK FRAME, ILHR
2	1	ILHR-CSFL	ASSY, SIDE FRAME, LEFT, ILHR
3	1	ILHR-CSFR	ASSY, SIDE FRAME, RIGHT, ILHR
4	1	ILHR-CST	ASSY, SEAT FRAME, ILHR
5	1	ILHR-CTX	ASSY, TOP CROSS MEMBER, ILHR
6	1	CSTD-ST	ASSY, STD SEAT
7	1	CST4	ASSY, STD SEAT 4
8	20	NUT.5LOCK	1/2 DIA THICK LOCK NUT
9	20	WASH.5STAR	1/2" INTERNAL LOCK WASHER
10	10	WASH.375SAE	3/8" SAE FLAT WASHER

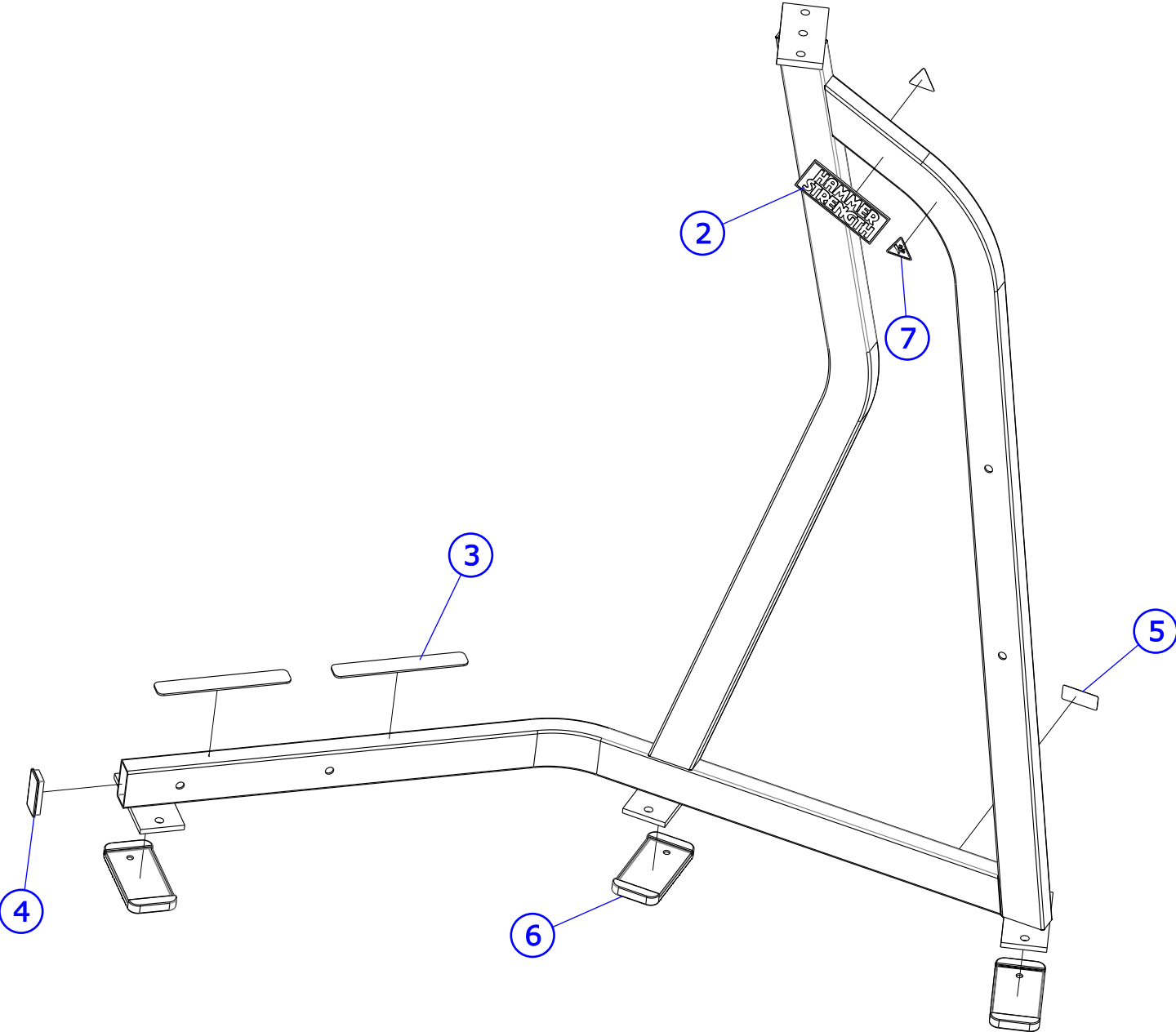
ITEM NO.	QTY.	PART NO.	DESCRIPTION
11	20	H-BACK-WASH	BACKING WASHER
12	20	HHB.5X3	1/2 X 3 BOLT
13	6	3236210	SCREW, M10 X1.5 65MM
14	4	3236204	SCREW, M10 X1.5 35MM
15	4	1002178-0001	ASSY, WEIGHT HORN
16	1	1001238-0001	ASSY, ILHR, RIGHT MOVEMENT ARM
17	1	1001241-0001	ASSY, ILHR, LEFT MOVEMENT ARM
18	1	7501099	PAD, 15 X 7-3/4 X 2-3/4
19	1	7351999	PAD, SADDLE
20	2	7501399	PAD, 8 X 4 X 2-3/4

TOP CROSS MEMBER ASSEMBLY



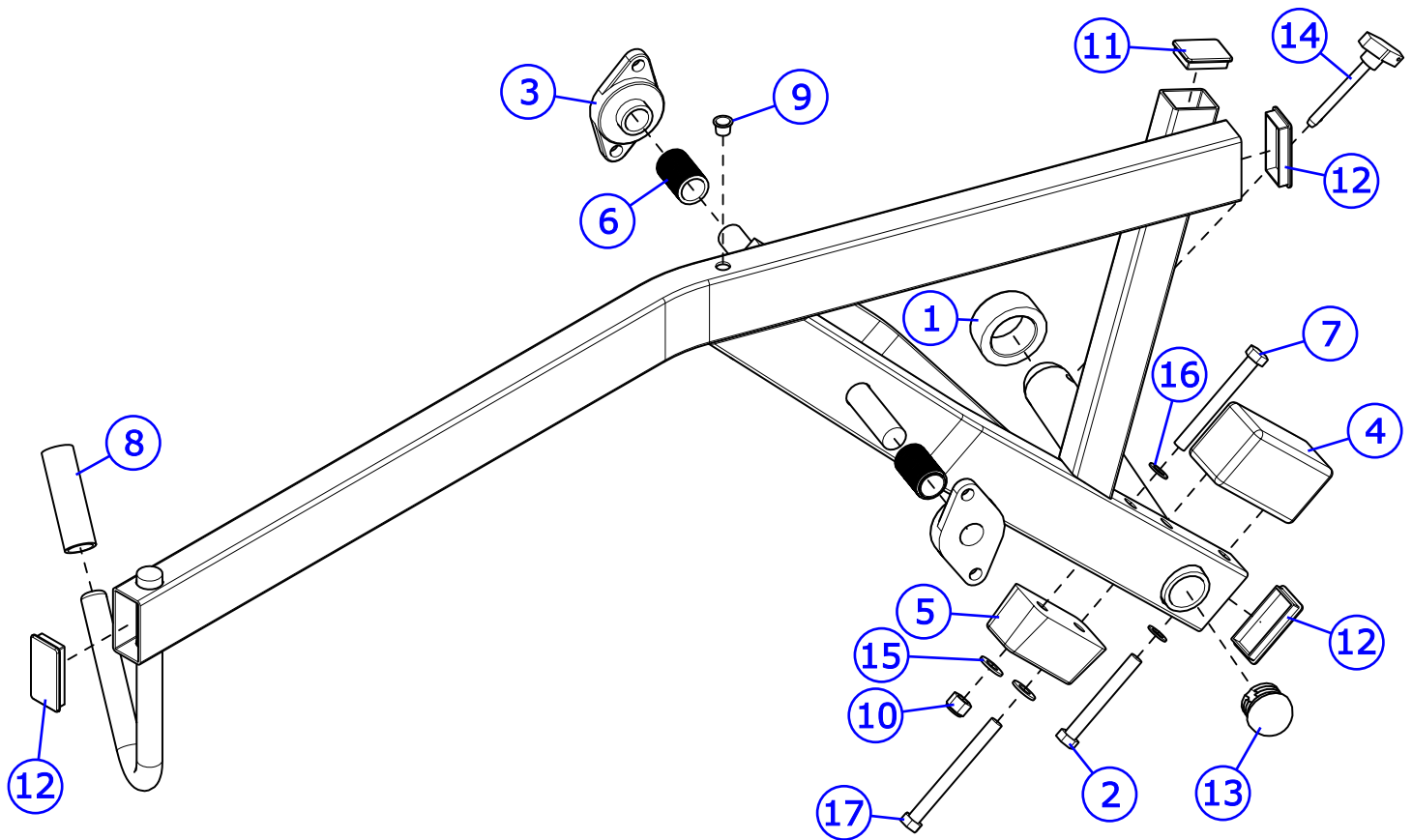
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	H-BACK-WASH	BACKING WASHER
3	8	HHB.5X2.5	1/2 X 2.5 BOLT
4	8	NUT.5JAMLOCK	1/2 THICK LOCK NUT
5	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG

LEFT SIDE FRAME ASSEMBLY



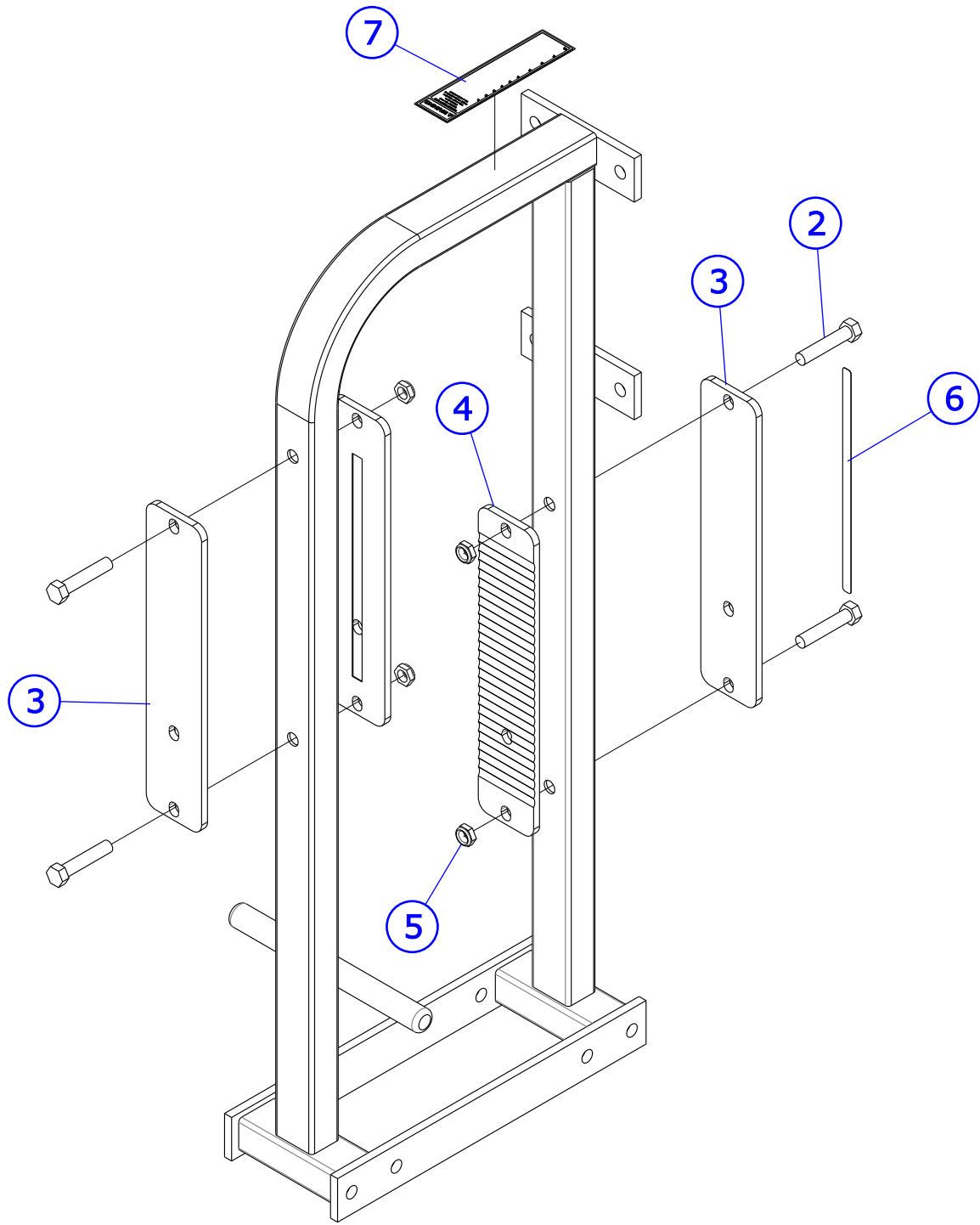
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-NAME PLATE	NAMEPLATE (45156-P)
3	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
4	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
5	1	-	SERIAL NUMBER
6	3	MM-9	3 X 6 FLANGE RUBBER SLIPPER
7	2	8039501	LABEL, WARNING, TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



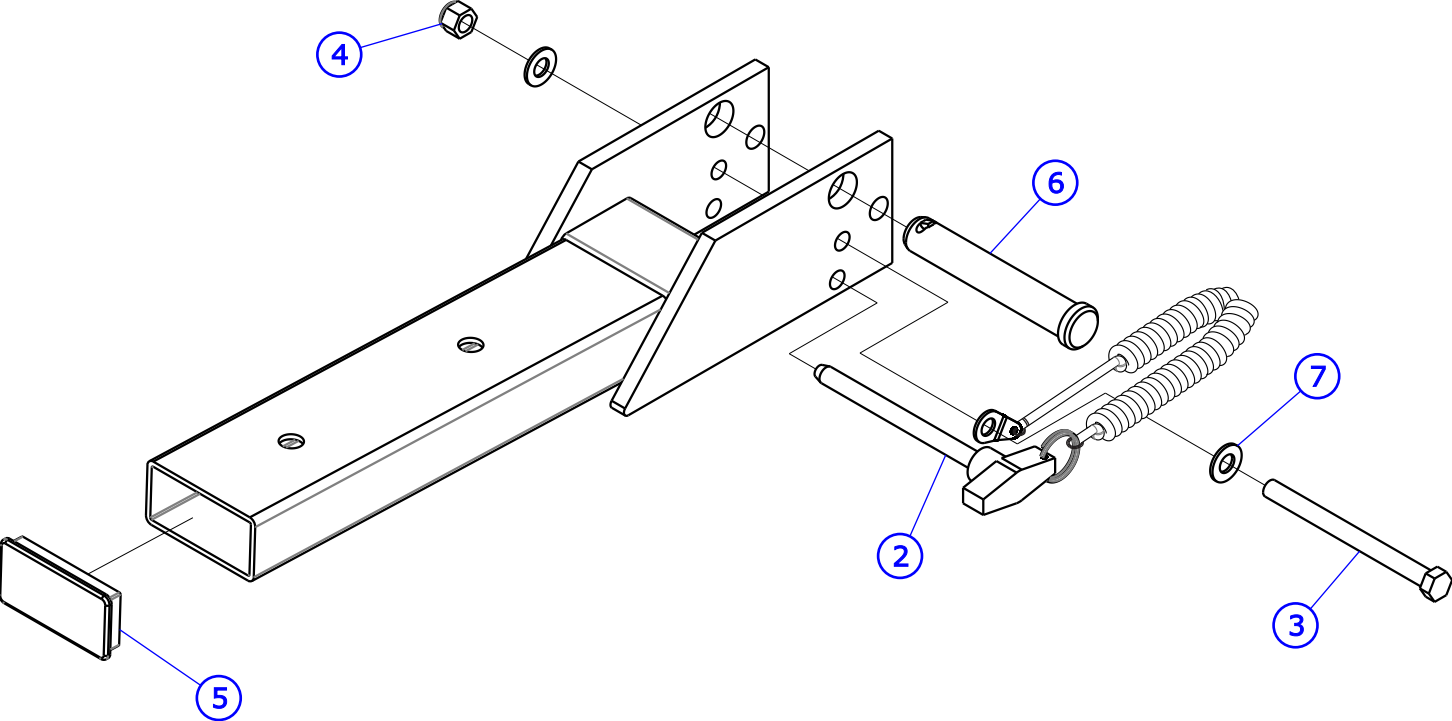
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
2	1	HHB.5X4	1/2 X 4 BOLT
3	2	3239901	BEARING, 2 HOLE FLANGE, 1" ID
4	1	7802101	COUNTER WEIGHT, MTS
5	1	8722301	H-BUMP-MED
6	2	ACCORDIAN	SHAFT GUARD
7	1	HHB.5X4.5	1/2 X 4 1/2 BOLT
8	1	H-GRIP	HANDLE GRIPS (.938X16)
9	1	H-HPLUG(REG)	H-PLUG 9-16
10	1	NUT.5LOCK	1/2 DIA THICK LOCK NUT
11	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
12	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
13	2	RUBCAP1-2	RUBBER CAP #1
14	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
15	2	WASH.5SAE	1/2" SAE FLAT WASHER
16	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
17	1	HHB.5X5	1/2 X 5 BOLT

SEAT FRAME ASSEMBLY



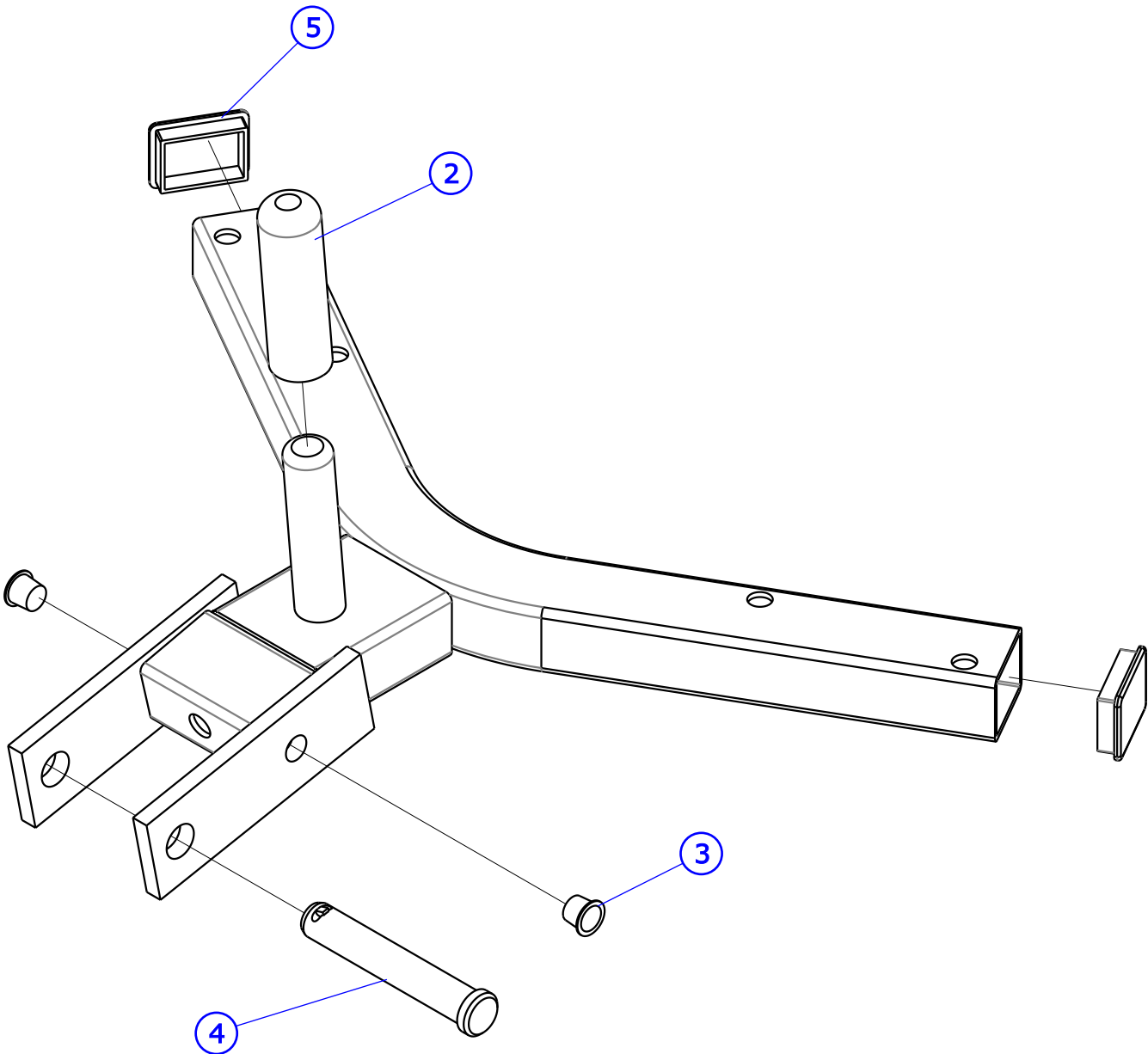
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	3	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
4	1	H-SEATRCKS-RIB	SEATRACK BACK
5	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
6	1	SEAT NUMBER	SEAT ADJ. NUMBER
7	1	8773701	LABEL, ASTM PL VERT

STD SEAT ASSEMBLY



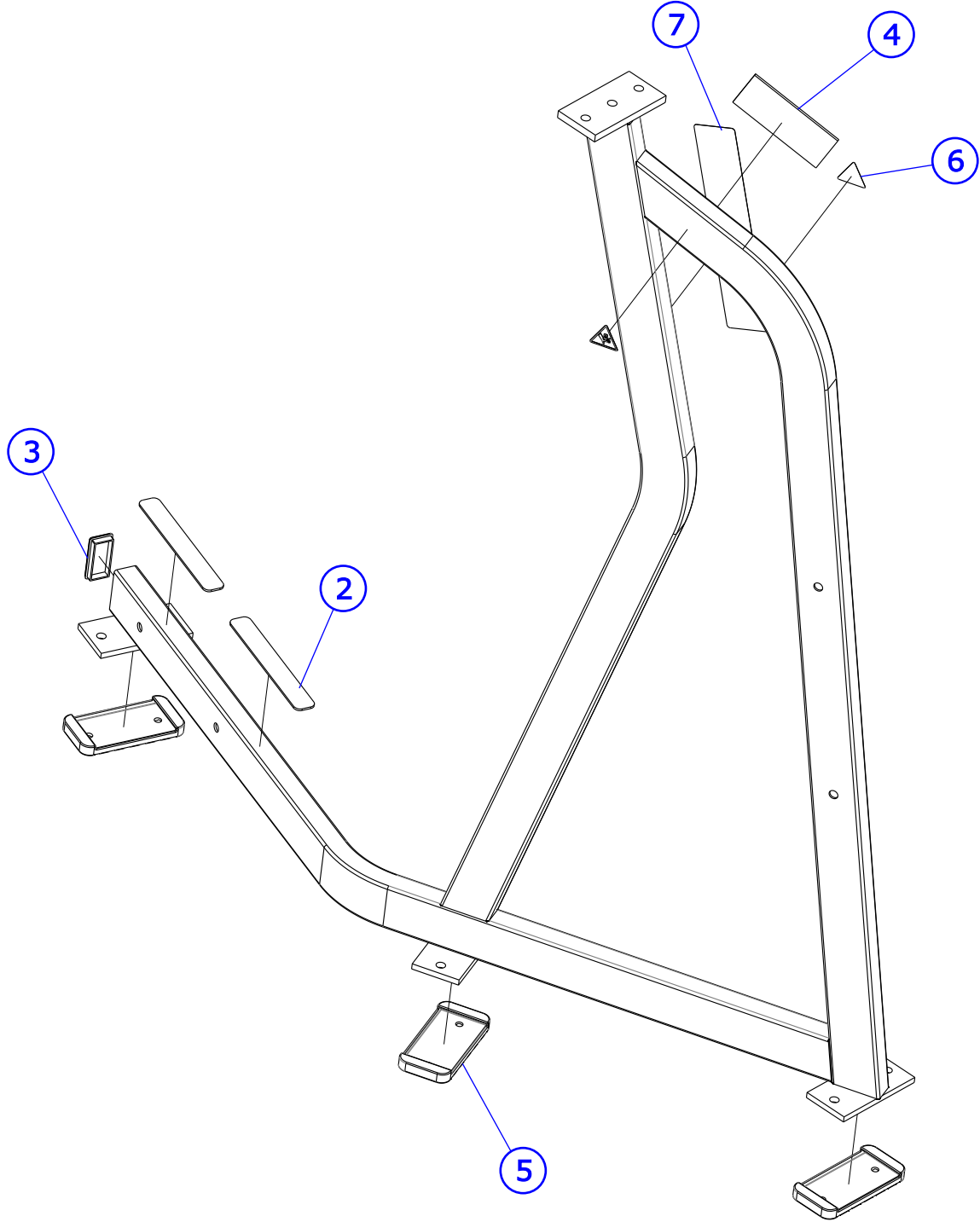
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

STD SEAT 4 ASSEMBLY



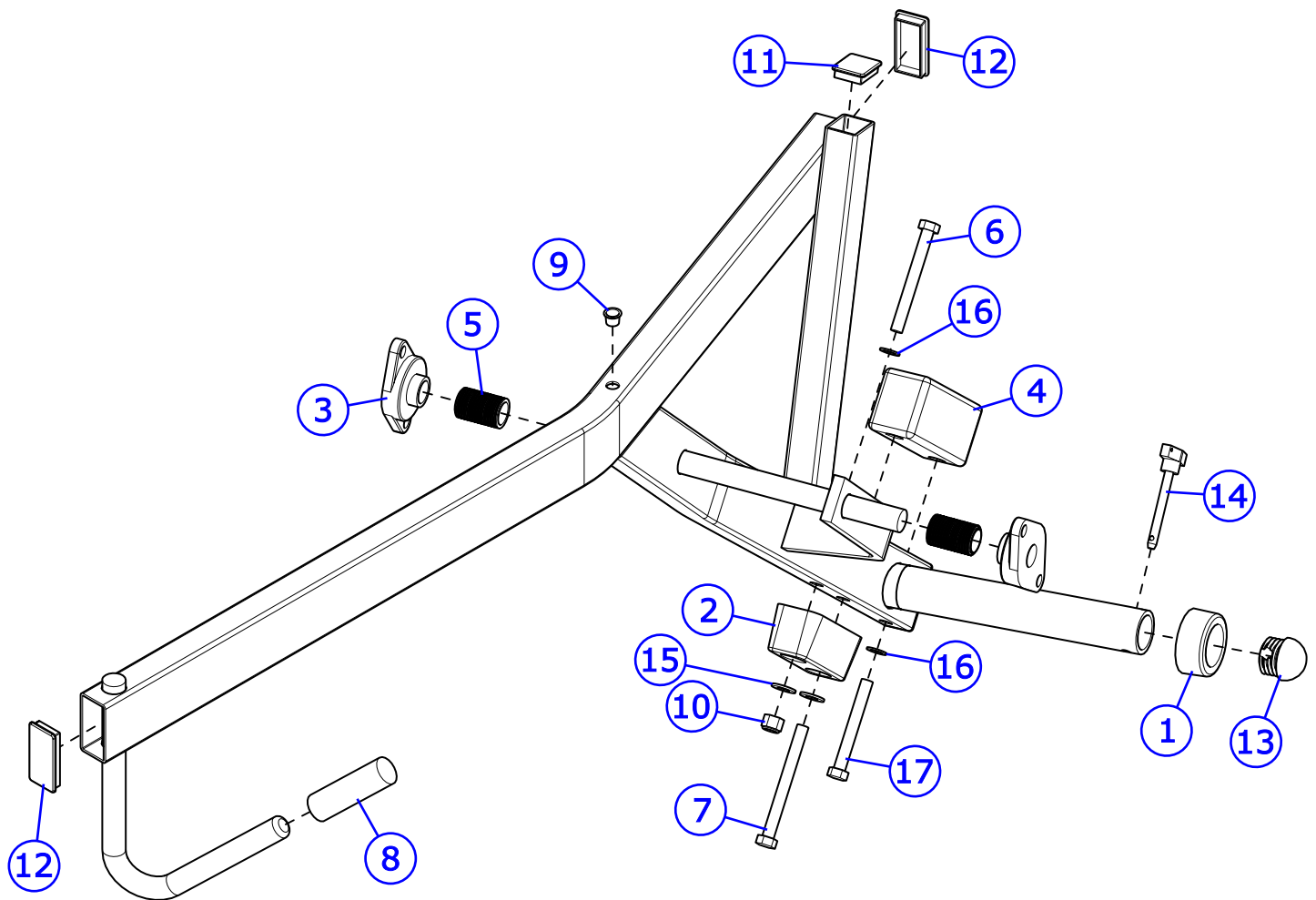
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	H-HPLUG (REG)	HOLE PLUG
4	1	STD SEAT PIN	STD SEAT PIN
5	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

RIGHT SIDE FRAME ASSEMBLY



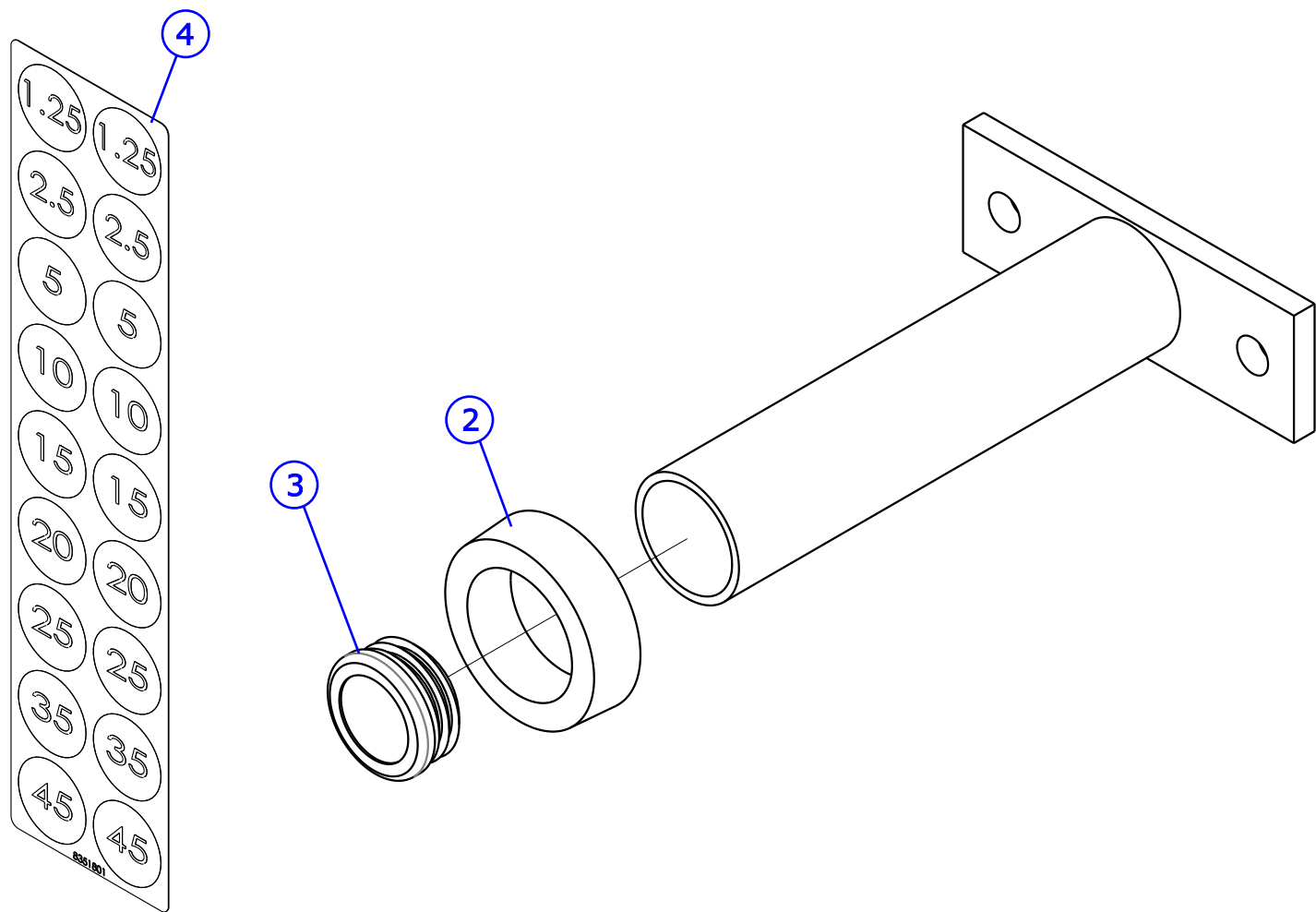
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
3	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	1	H-NAME PLATE	NAMEPLATE (45156-P)
5	3	MM-9	3 X 6 FLANGE RUBBER SLIPPER
6	2	8039501	LABEL, WARNING,TRIANGLE
7	1	ID-ILHR	PRODUCT PLACARD, ILHR

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
2	1	8722301	H-BUMP-MED
3	2	3239901	BEARING, 2 HOLE FLANGE, 1" ID
4	1	7802101	COUNTER WEIGHT, MTS
5	2	ACCORDIAN	SHAFT GUARD
6	1	HHB.5X4.5	1/2 X 4 1/2 BOLT
7	1	HHB.5X5	1/2 X 5 BOLT
8	1	H-GRIP	HANDLE GRIPS (.938X16)
9	1	H-HPLUG(REG)	H-PLUG 9-16
10	1	NUT.5LOCK	1/2 DIA THICK LOCK NUT
11	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
12	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
13	2	RUBCAP1-2	RUBBER CAP #1
14	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
15	2	WASH.5SAE	1/2" SAE FLAT WASHER
16	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
17	1	HHB.5X4	1/2 X 4 BOLT

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET