

HAMMER[®] STRENGTH

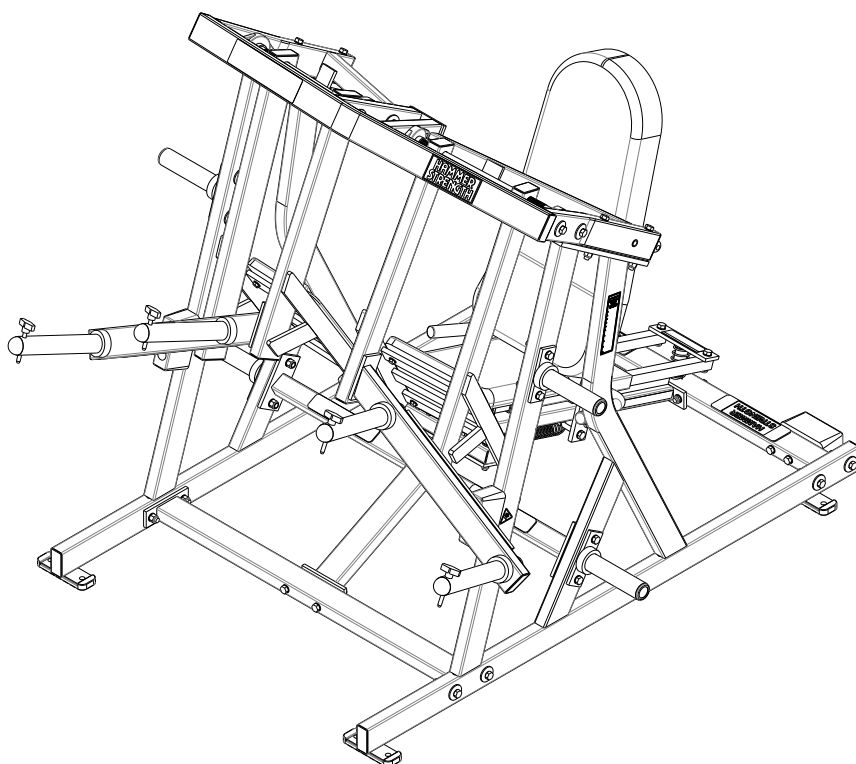
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**LEG PRESS
ILLP & IL-LP**

10/17/2014



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KEY

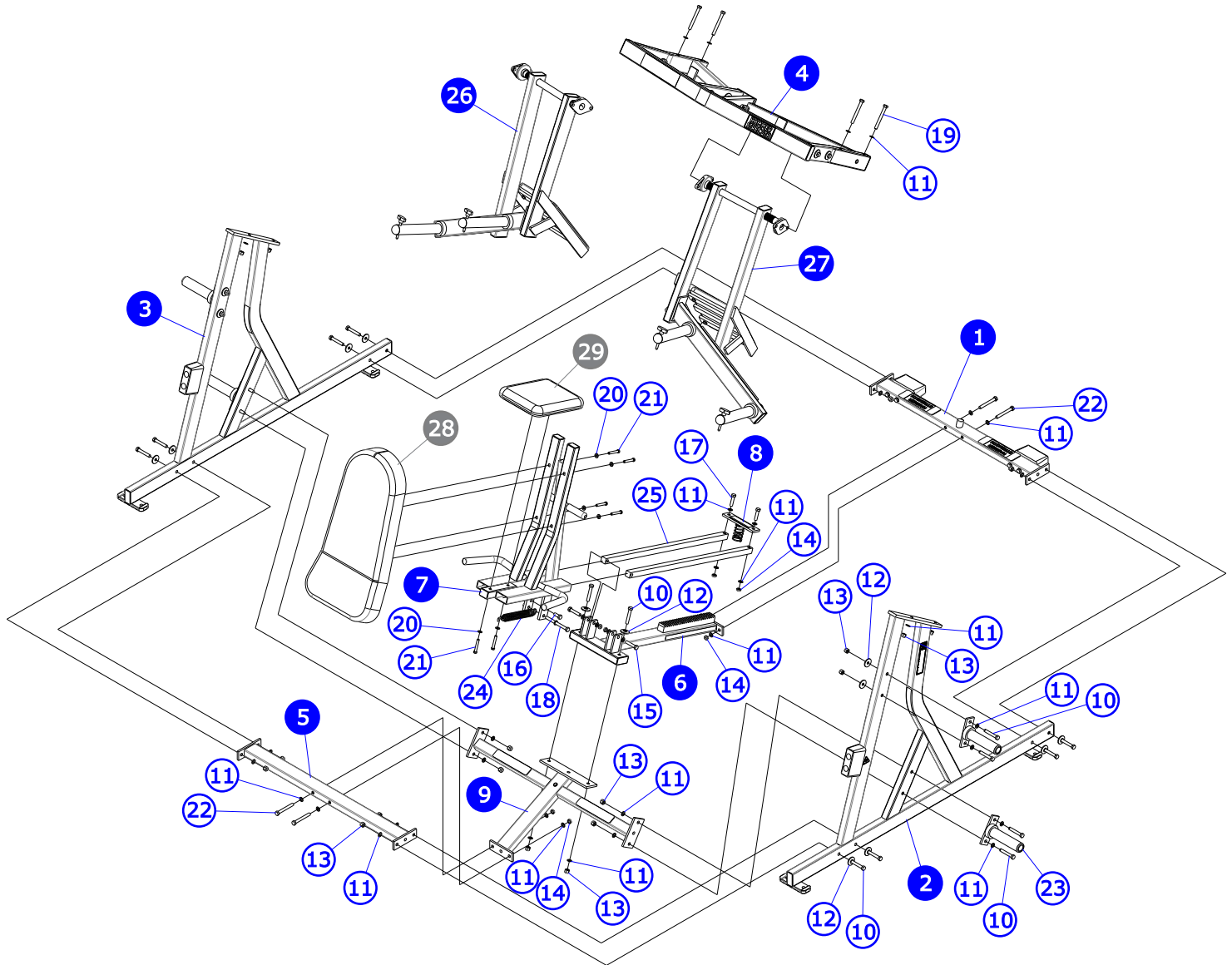
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

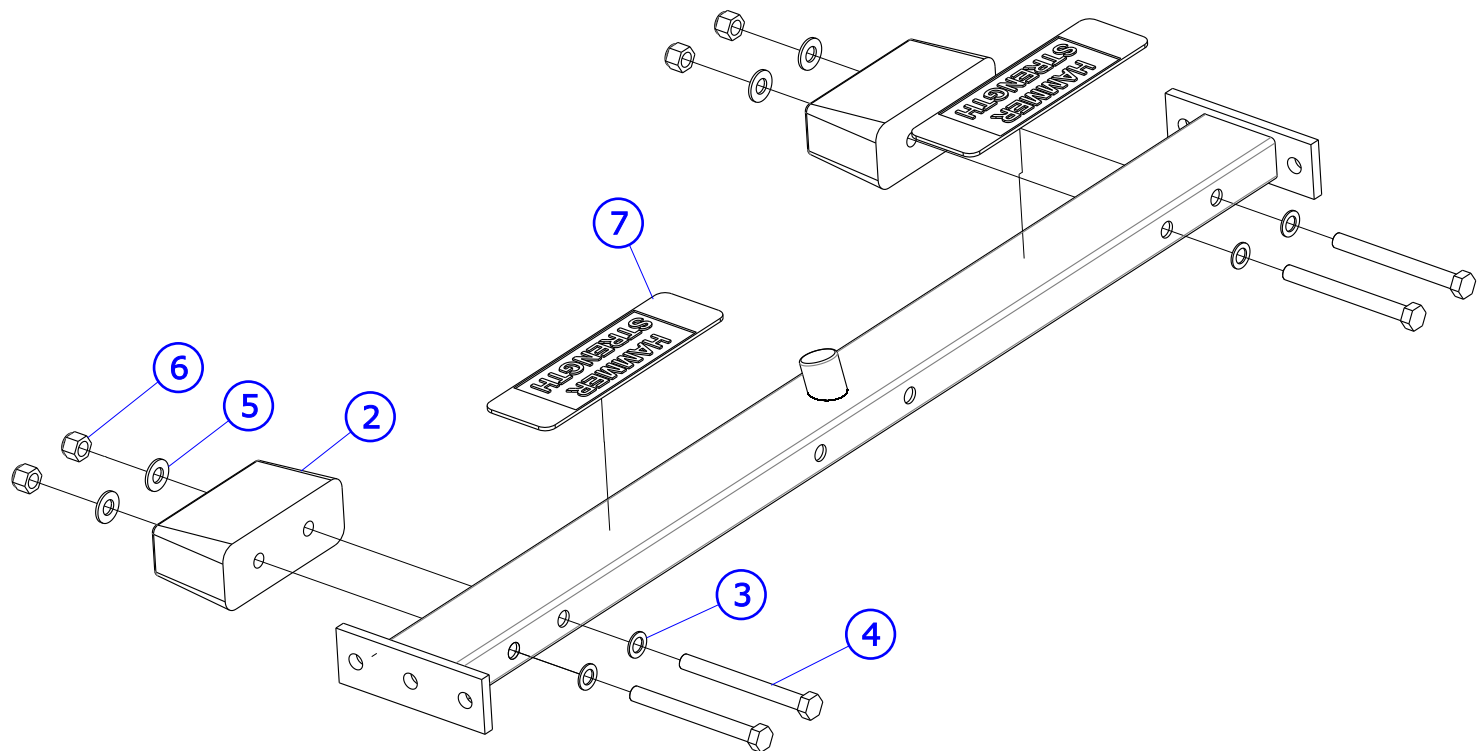
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILLP-CBX	ASSY, BASE FRAME, ILLP
2	1	ILLP-CSFL	ASSY, SIDE FRAME, LEFT, ILLP
3	1	ILLP-CSFR	ASSY, SIDE FRAME, RIGHT, ILLP
4	1	ILLP-CTX	ASSY, TOP CROSS MEMBER, ILLP
5	1	ILLP-FX	WLDMT, FRONT FRAME, ILLP
6	1	ILLP-CST	ASSY, SEAT RACK FRAME, ILLP
7	1	9328401	ASSY, ADJ. SEAT FRAME
8	1	ILLP-CETC	ASSY, SPRING MOUNT, ILLP
9	1	ILLP-CST2	ASSY, SEAT FRAME, ILLP
10	18	HHB.5X3	1/2 X 3 BOLT
11	48	WASH.5STAR	1/2" INTERNAL LOCK WASHER
12	14	H-BACK-WASH	BACKING WASHER
13	23	NUT.5LOCK	1/2 DIA THICK LOCK NUT
14	8	NUT.5JAMLOCK	1/2 THIN LOCK NUT
15	2	HHB.5X2.5	1/2 X 2 1/2 BOLT

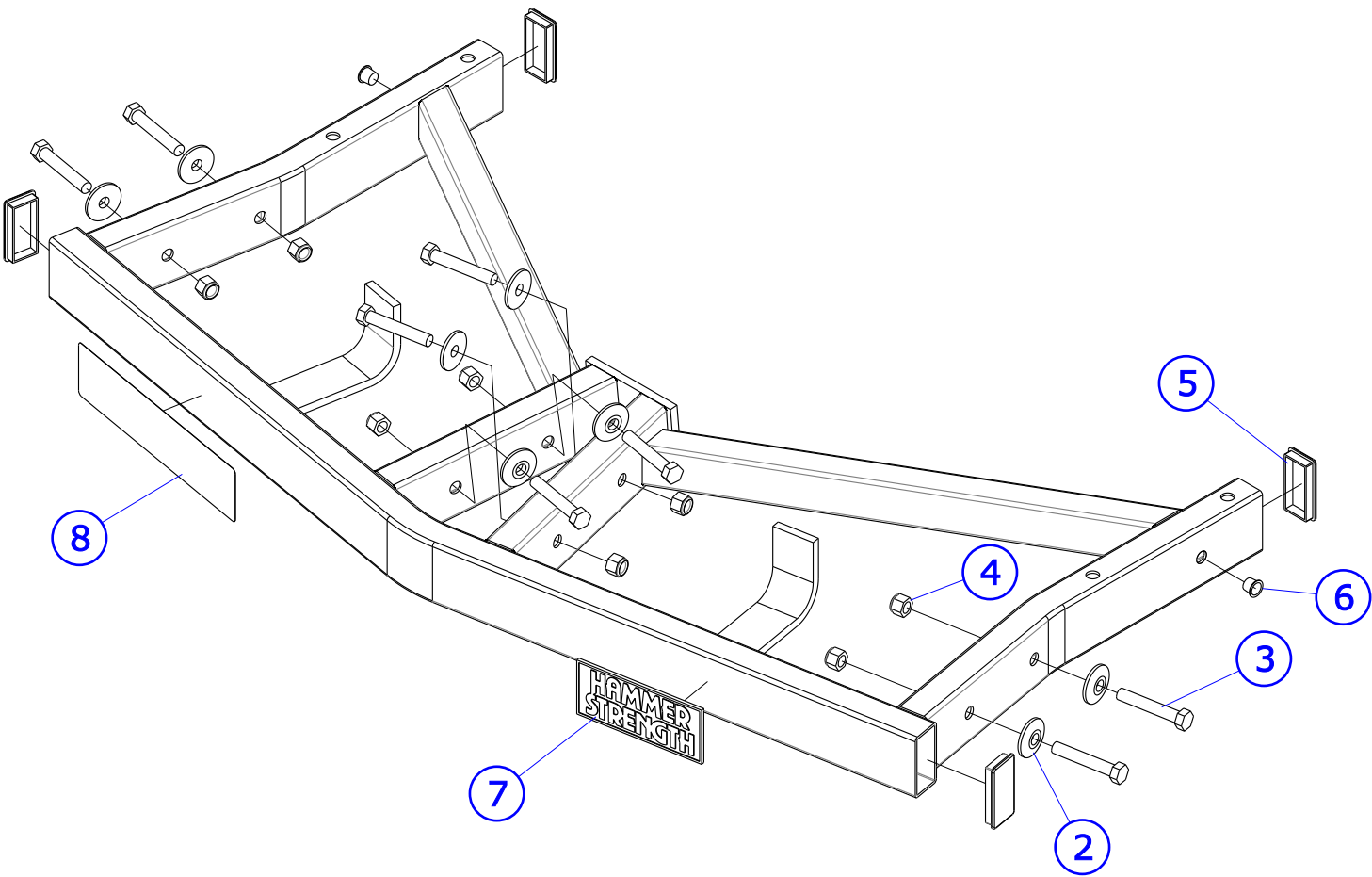
ITEM NO.	QTY.	PART NO.	DESCRIPTION
16	2	HHB-NYLON	1/2 X 1 BOLT NYLON
17	2	HHB.5X2	1/2 X 2 BOLT
18	1	HHB.5X5.5	1/2 X 5 1/2 BOLT
19	4	HHB.5X4.5	1/2 X 4 1/2 BOLT
20	7	WASH.375SAE	3/8" SAE FLAT WASHER
21	6	3236210	SCREW, M10 X1.5 65MM
22	4	HHB.5X4	1/2 X 4 BOLT
23	4	H-HORN-ASSY	ASSY, WEIGHT HORN
24	1	LP-EX-SPRNG	LEG PRESS EXTENSION SPRING
25	2	ILLP-19-0	SEAT GUIDE
26	1	ILLP-CMAR	ASSY, MOVEMENT ARM, RIGHT, ILLP
27	1	ILLP-CMAL	ASSY, MOVEMENT ARM, LEFT, ILLP
28	1	8782799	PAD, MOLDED ANGLED BACK
29	1	7499399	PAD, 13-3/4 X 10-3/4

BASE FRAME ASSEMBLY



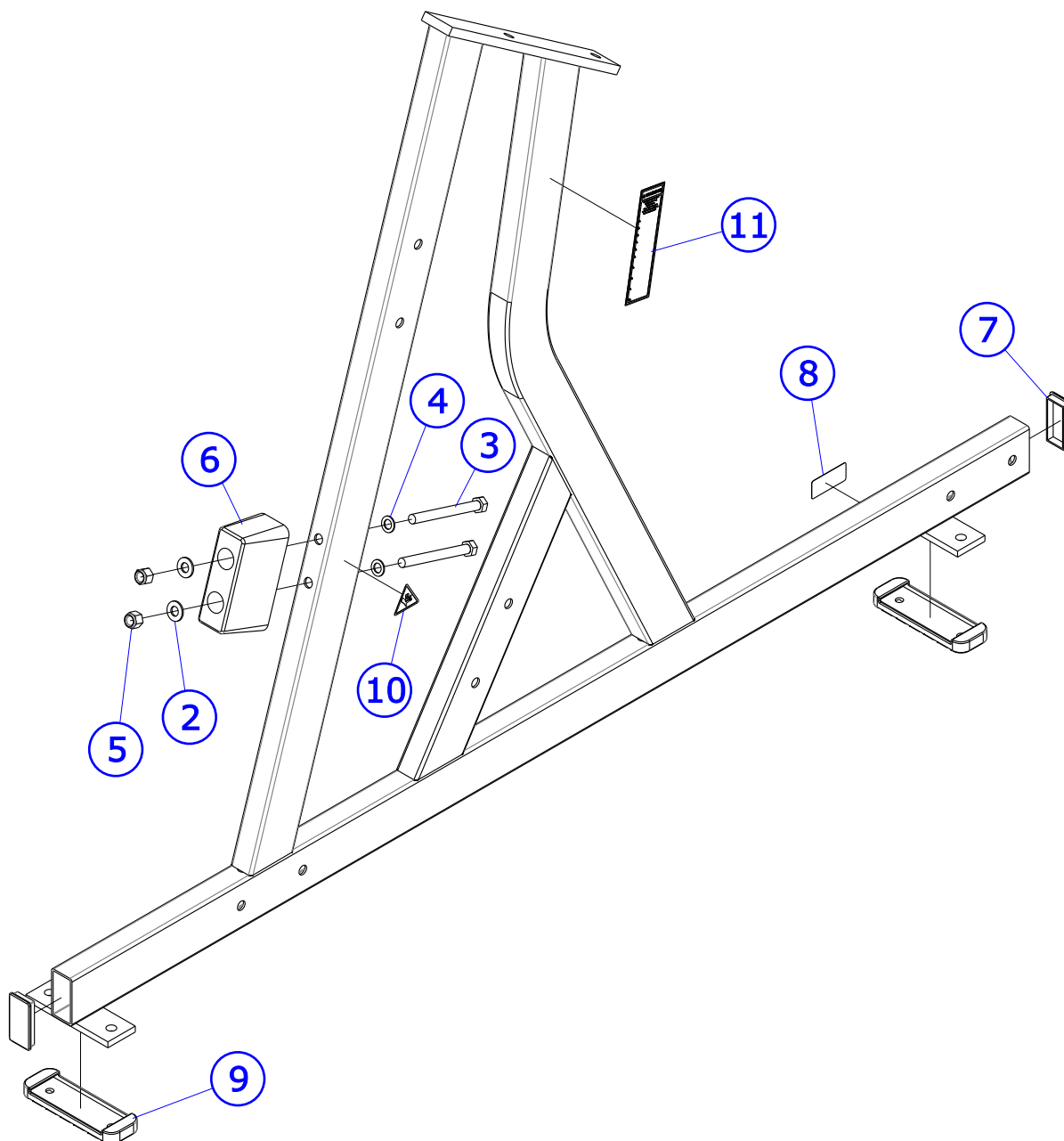
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
3	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
4	4	HHB.5X5	1/2 X 5 BOLT
5	4	WASH.5SAE	1/2" SAE FLAT WASHER
6	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
7	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

TOP CROSS MEMBER ASSEMBLY



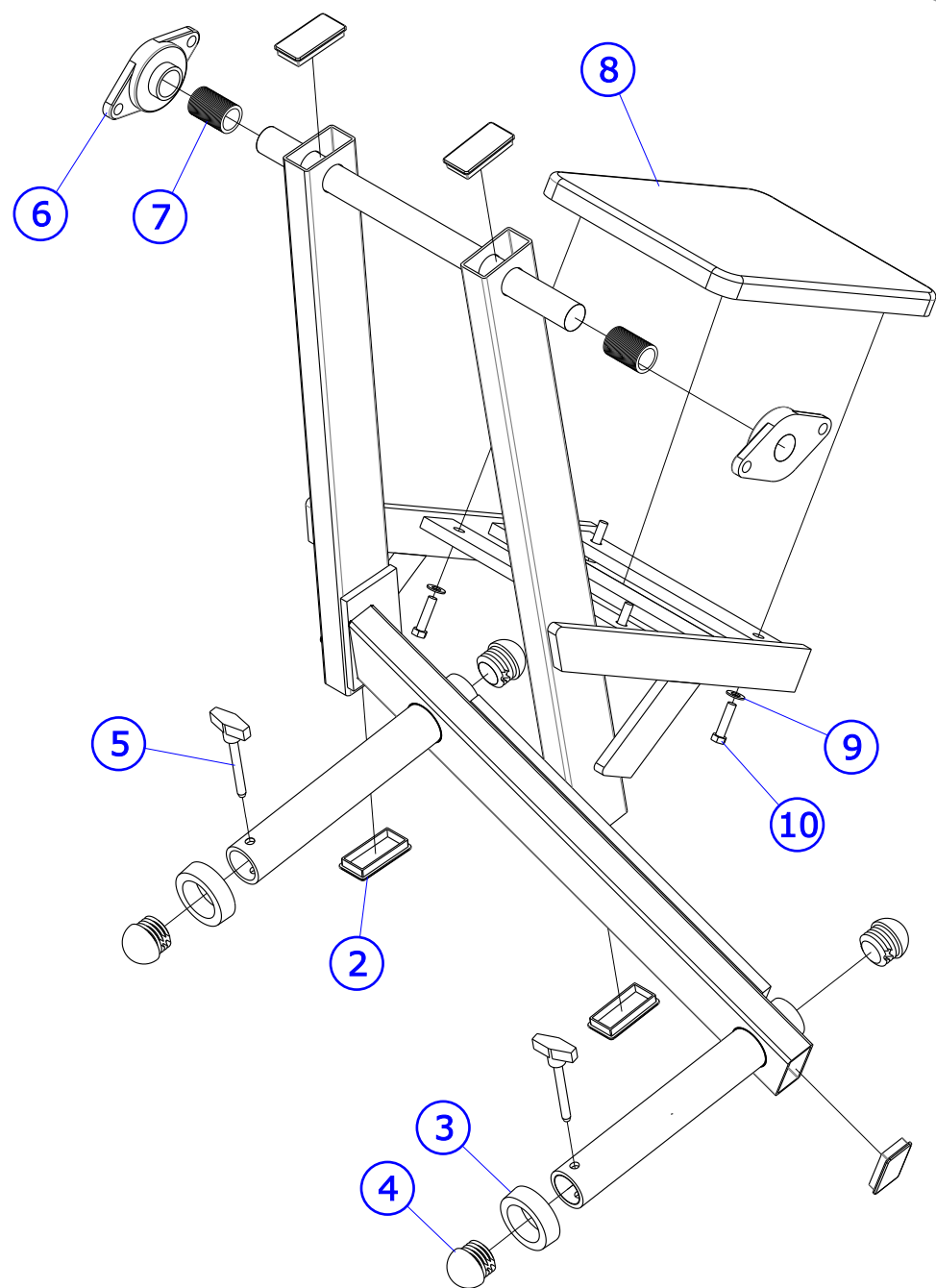
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	H-BACK-WASH	BACKING WASHER
3	8	HHB.5X3	1/2 X 3 BOLT
4	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	2	H-HPLUG (REG)	HOLE PLUG
7	1	H-NAME PLATE	NAMEPLATE (45156-P)
8	1	ID-ILLP	PRODUCT PLACARD, ILLP

LEFT SIDE FRAME ASSEMBLY



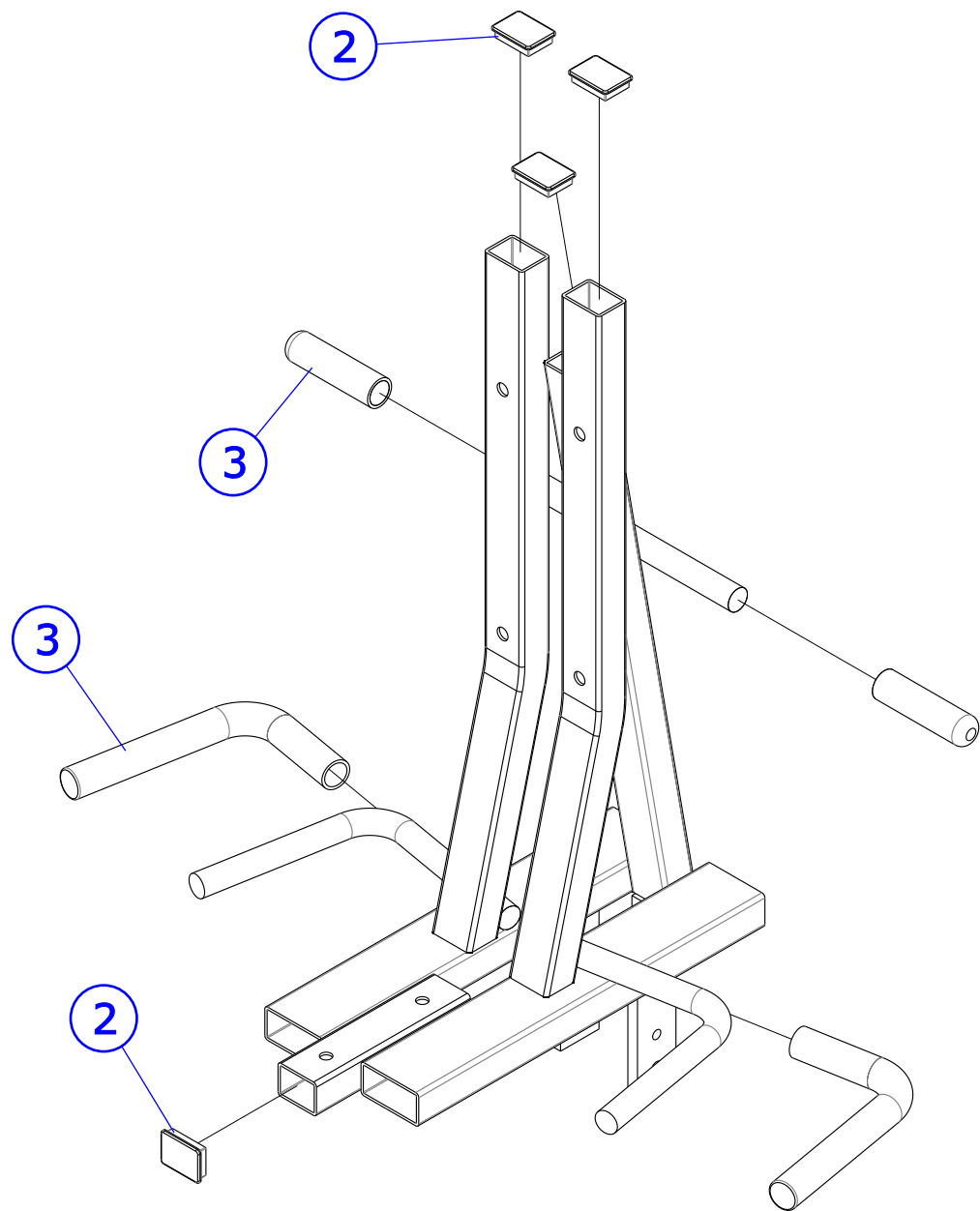
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	HHB.5X5	1/2 X 5 BOLT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
6	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
7	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	1	-	SERIAL NUMBER
9	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER
10	1	8039501	LABEL, WARNING, TRIANGLE
11	1	8773701	LABEL, ASTM PL VERT

LEFT MOVEMENT ARM ASSEMBLY



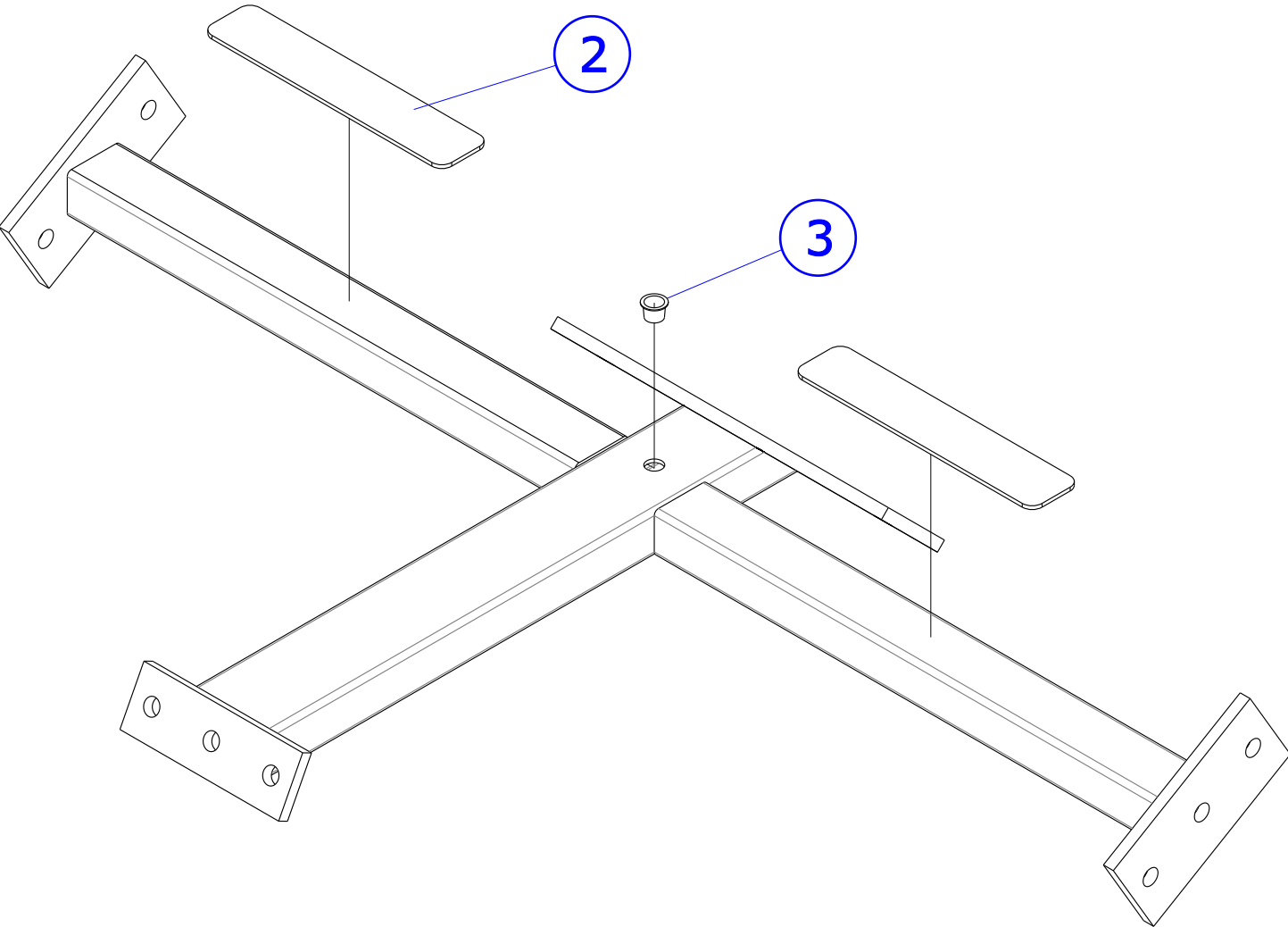
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	5	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	H-RUBRNG	MM5 RING
4	4	RUBCAP1-2	RUBBER CAP #1
5	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
6	2	H-BEAR-LGE	LARGE BEAR - EFHSFTJ206-20G
7	2	ACCORDIAN	SHAFT GUARD
8	1	U-FBILLP	FOOTBOARD
9	4	WASH.375SAE	3/8" SAE FLAT WASHER
10	4	HHB.375X1.5	STEEL BOLT 3/8 X 1.5

ADJ. SEAT FRAME ASSEMBLY



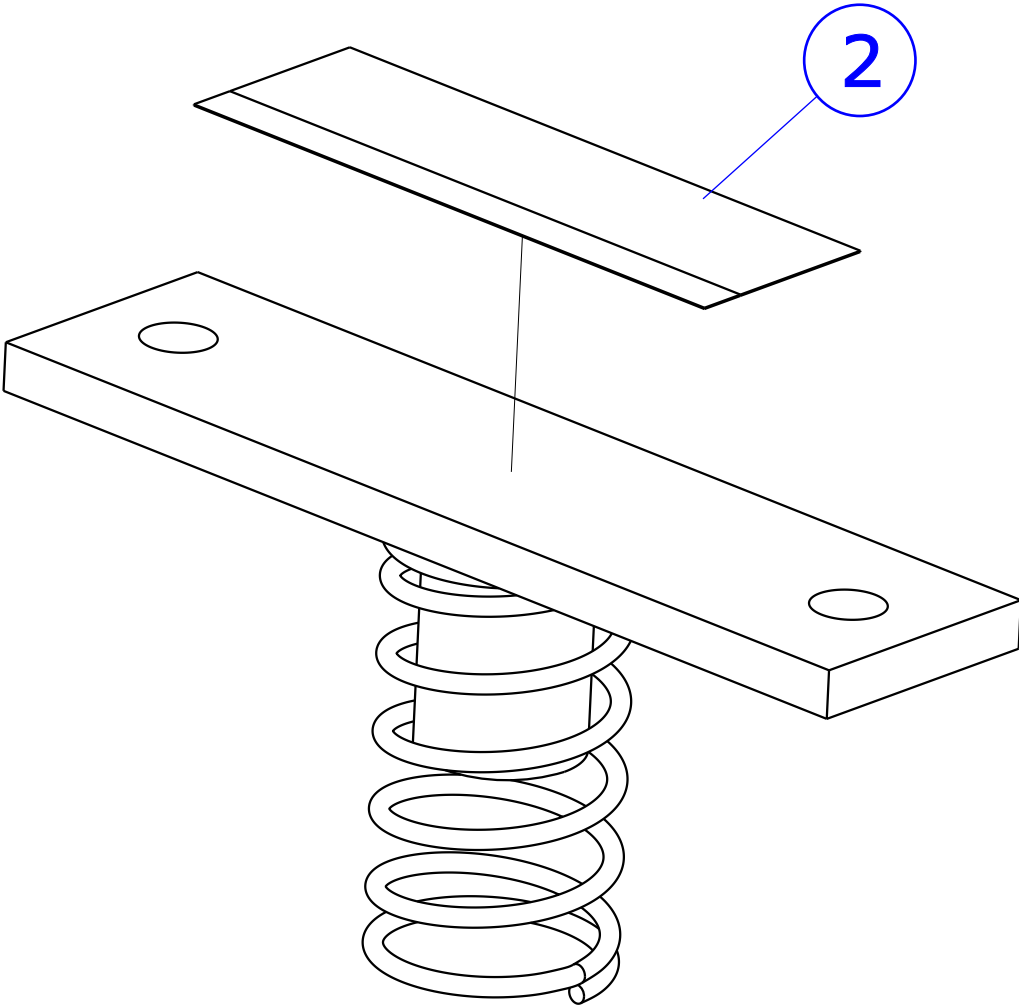
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
2	4	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
3	2	H-GRIP	HANDLE GRIPS (.938X16)

SEAT FRAME ASSEMBLY



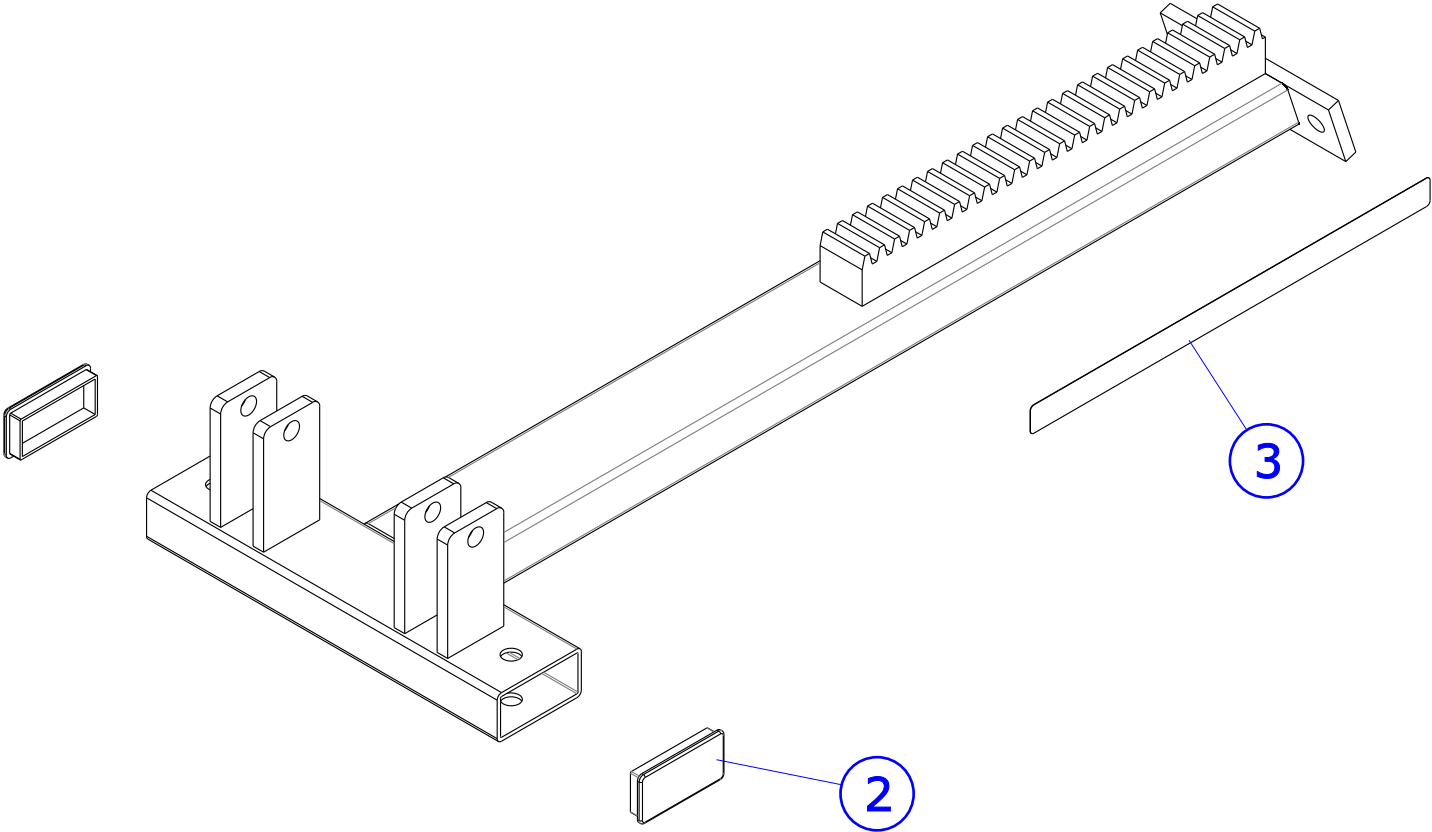
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9
3	1	H-HPLUG (REG)	HOLE PLUG

SPRING MOUNT ASSEMBLY



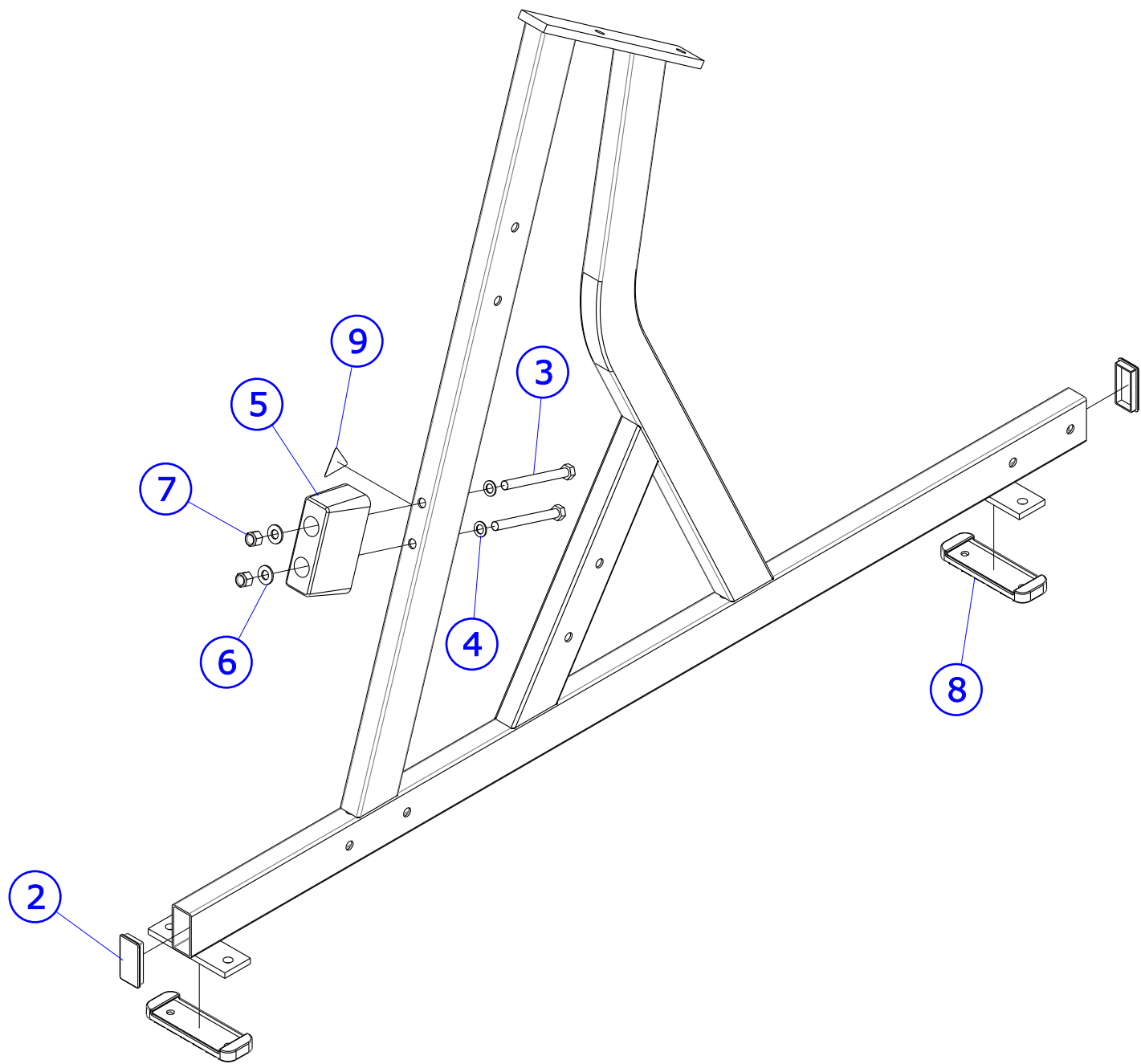
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	8758401	FIXED BENCH WARNING DECAL

SEAT RACK ASSEMBLY



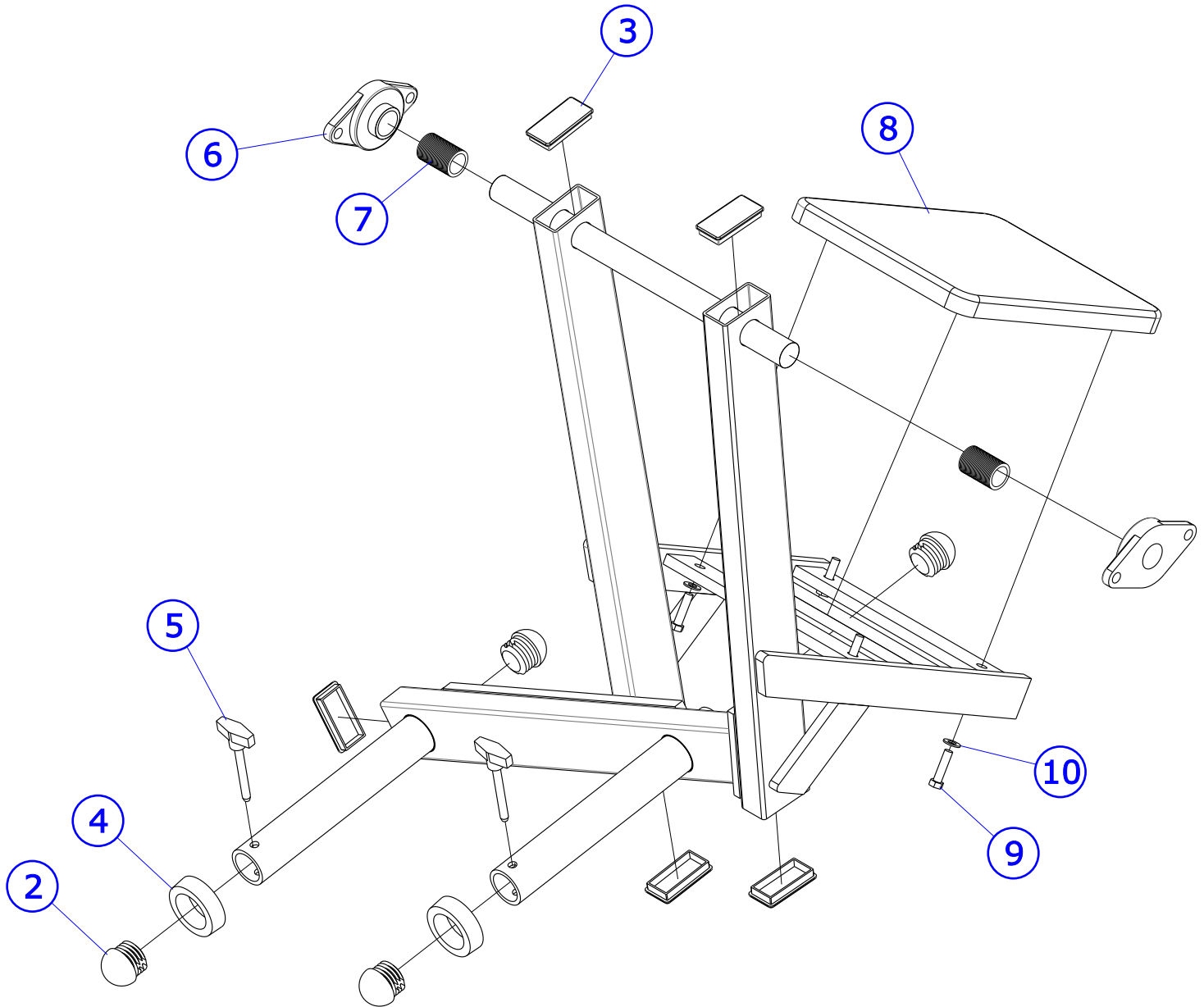
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	RACK NUMBER	LP ADJ. SEAT NO.

RIGHT SIDE FRAME ASSEMBLY



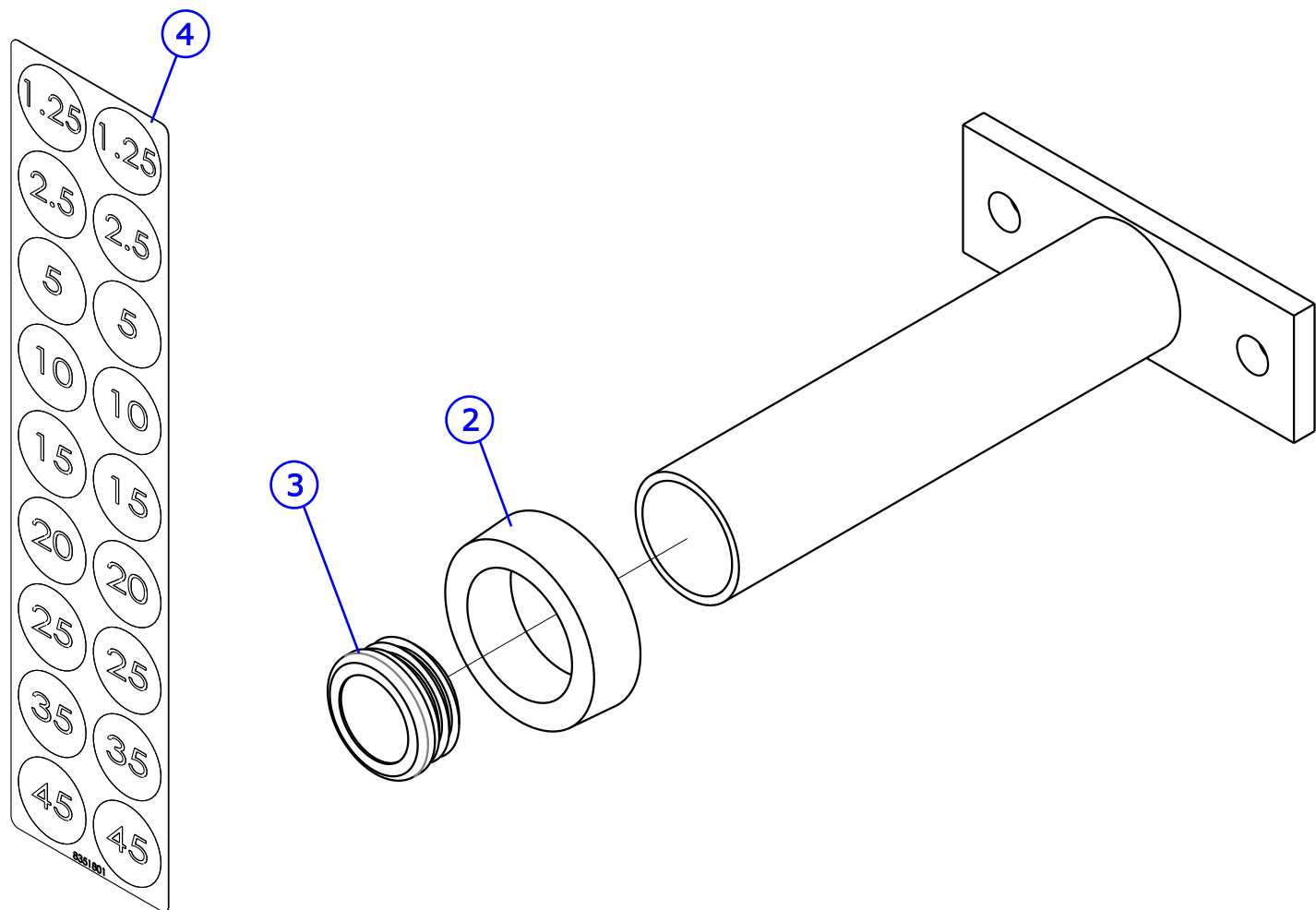
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	HHB.5X5	1/2 X 5 BOLT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
6	2	WASH.5SAE	1/2" SAE FLAT WASHER
7	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
8	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER
9	1	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	RUBCAP1-2	RUBBER CAP #1
3	5	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	2	H-RUBRNG	MM5 RING
5	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
6	2	H-BEAR-LGE	LARGE BEAR - EFHSFTJ206-20G
7	2	ACCORDIAN	SHAFT GUARD
8	1	U-FBILLP	FOOTBOARD
9	4	HHB.375X1.5	STEEL BOLT 3/8 X 1.5
10	4	WASH.375SAE	3/8" SAE FLAT WASHER

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET