

HAMMER[®] STRENGTH

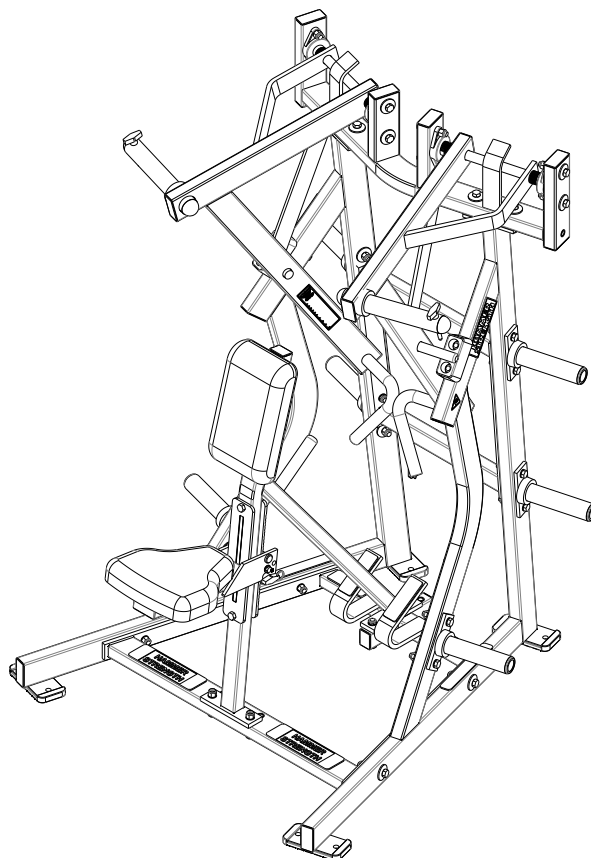
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**LOW ROW
ILLR & IL-LR**

2/13/2015



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KEY

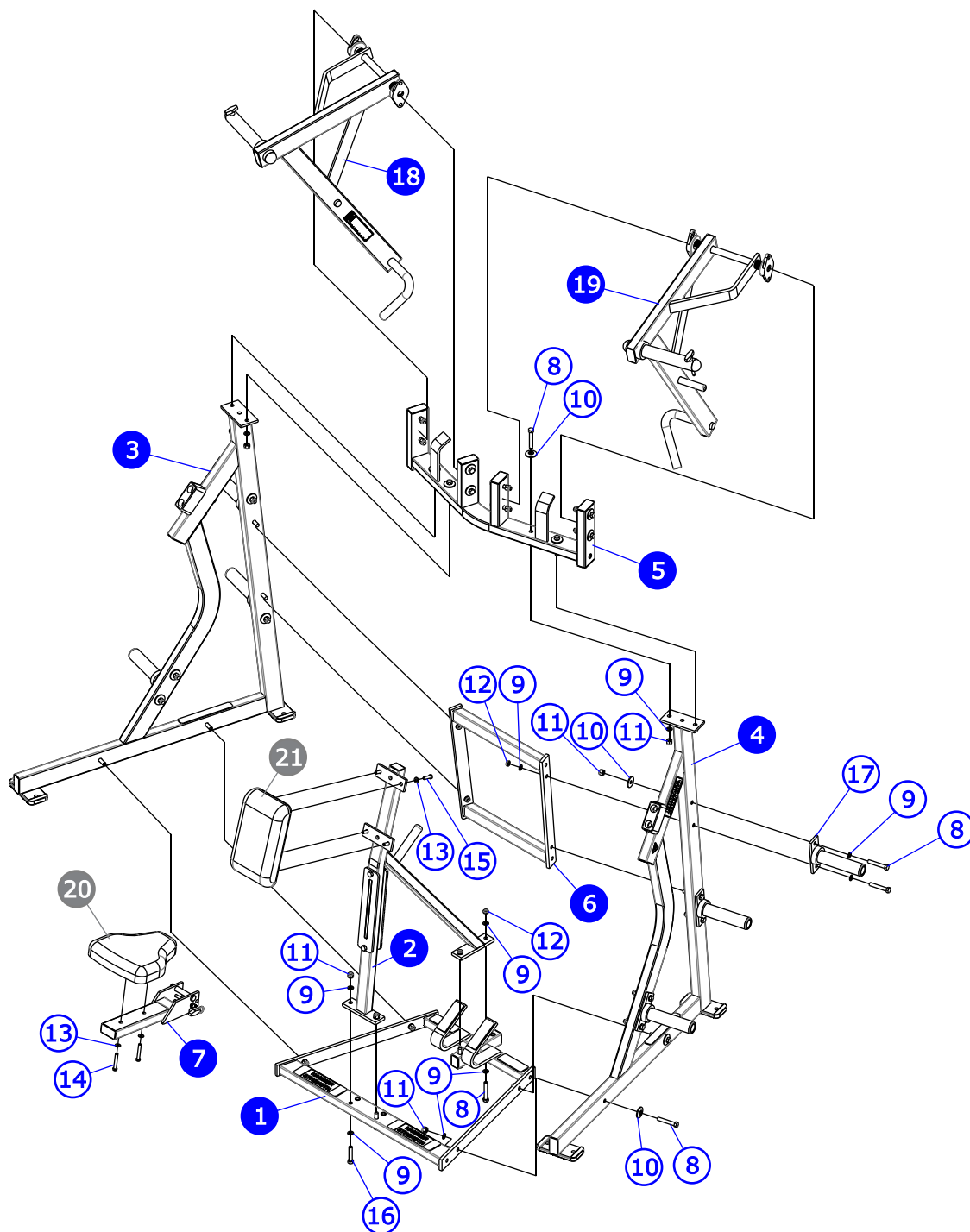
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

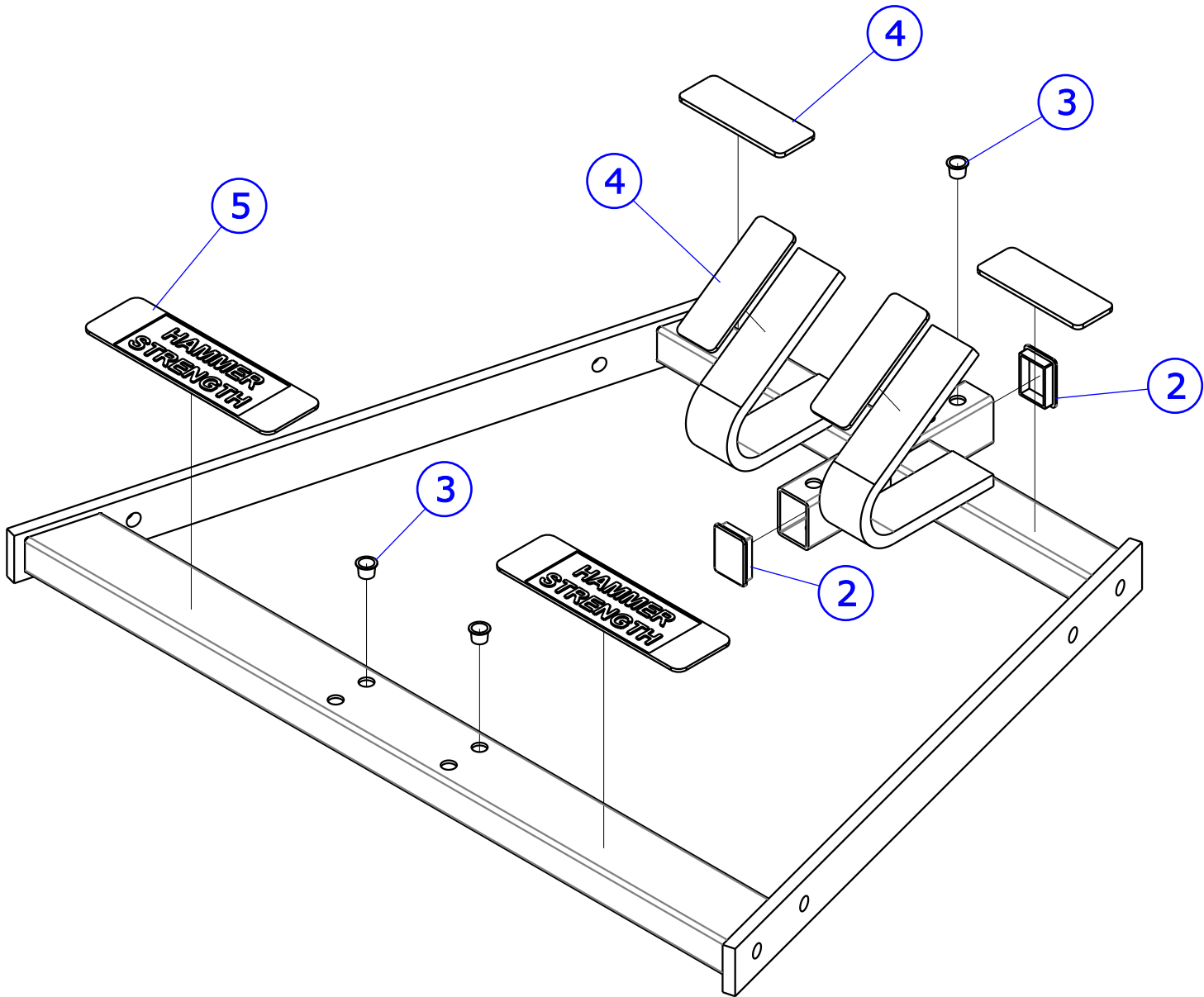
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILLR-CBX	ASSY, BOTTOM FRAME, ILLR
2	1	ILLR-CST	ASSY, SEAT FRAME, ILLR
3	1	9557401	ASSY, SIDE FRAME, LEFT, ILLR
4	1	9557501	ASSY, SIDE FRAME, RIGHT, ILLR
5	1	ILLR-CTX	ASSY, TOP CROSS MEMBER, ILLR
6	1	9557000	WLDMT, FRONT FRAME, ILLR
7	1	CSTD-ST	ASSY, STD SEAT
8	22	HHB.5X3	1/2 X 3 BOLT
9	32	WASH.5STAR	1/2" INTERNAL LOCK WASHER
10	16	H-BACK-WASH	BACKING WASHER
11	18	NUT.5LOCK	1/2 DIA THICK LOCK NUT

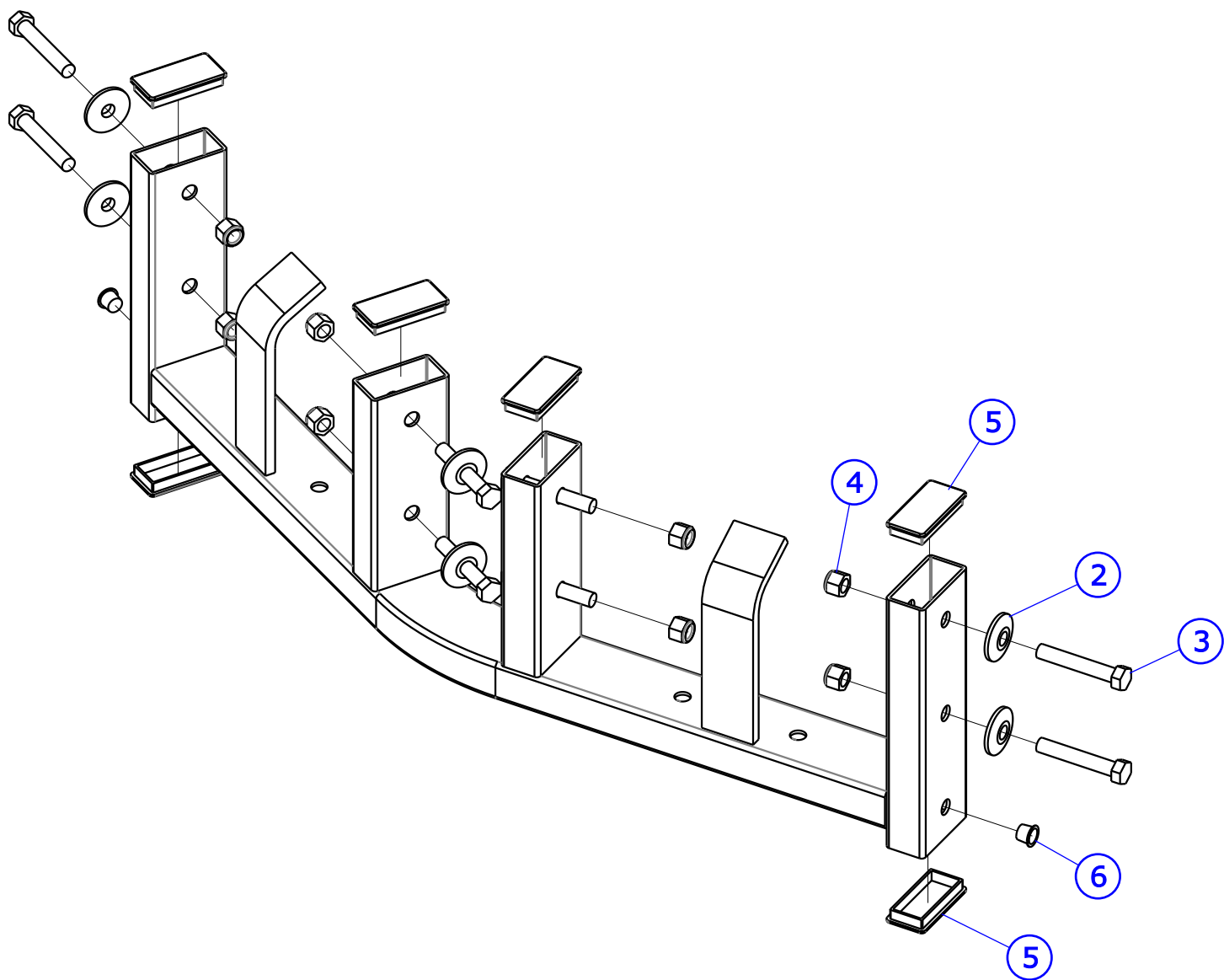
ITEM NO.	QTY.	PART NO.	DESCRIPTION
12	6	NUT.5JAMLOCK	1/2 THIN LOCK NUT
13	6	WASH.375SAE	3/8" SAE FLAT WASHER
14	2	3236210	SCREW, M10 X1.5 65MM
15	4	3236204	SCREW, M10 X1.5 35MM
16	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
17	6	H-HORN-ASSY	ASSY, WEIGHT HORN
18	1	ILLR-CMAL	ASSY, MOVEMENT ARM, LEFT, ILLR
19	1	ILLR-CMAR	ASSY, MOVEMENT ARM, RIGHT, ILLR
20	1	7351999	PAD, SADDLE
21	1	7501099	PAD, 15 X 7-3/4 X 2-3/4

BOTTOM FRAME ASSEMBLY



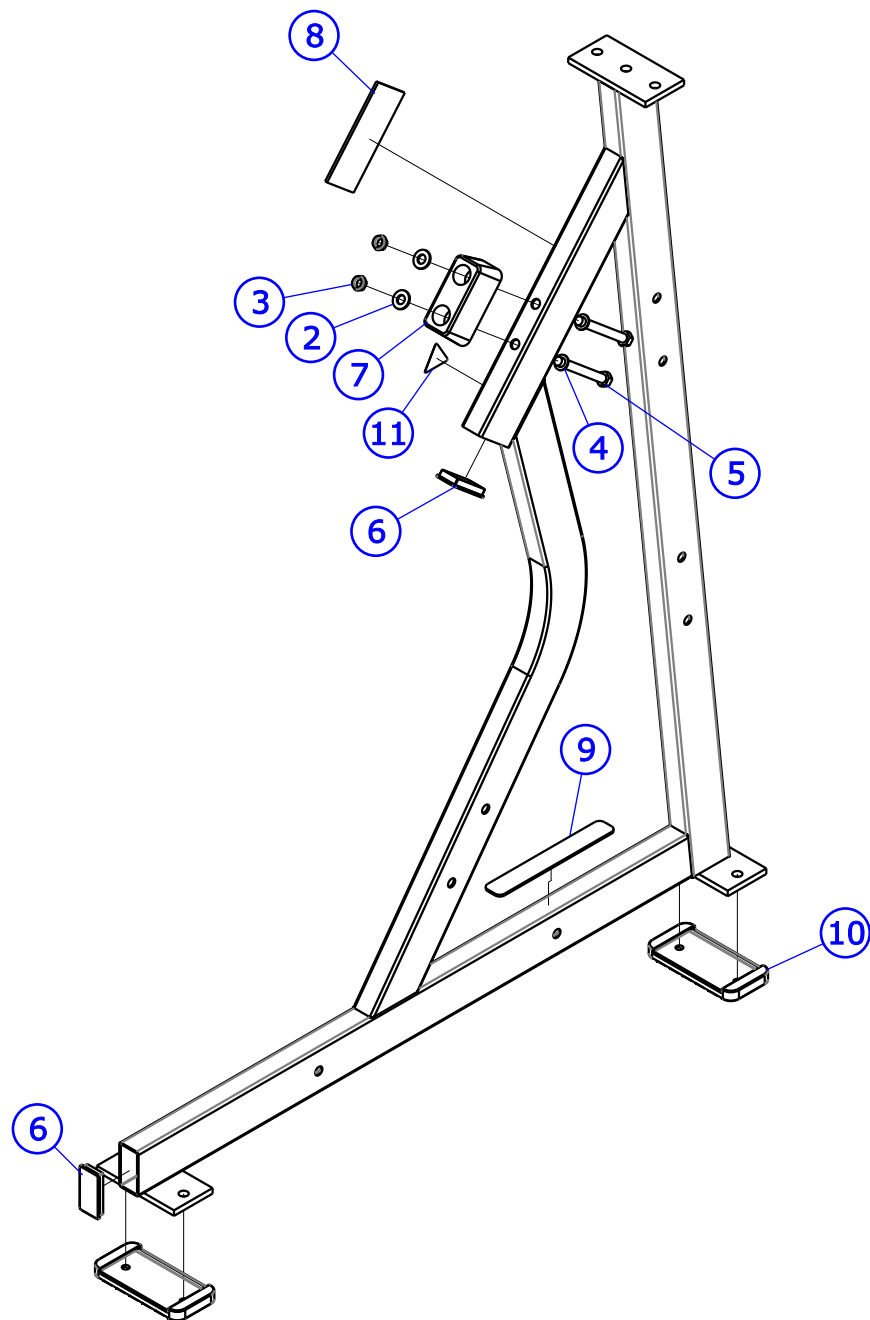
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
3	3	H-HPLUG (REG)	HOLE PLUG
4	4	H-PLATE-G2(CUT)	MEDIUM PLATE GUARD
5	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

TOP CROSS MEMBER ASSEMBLY



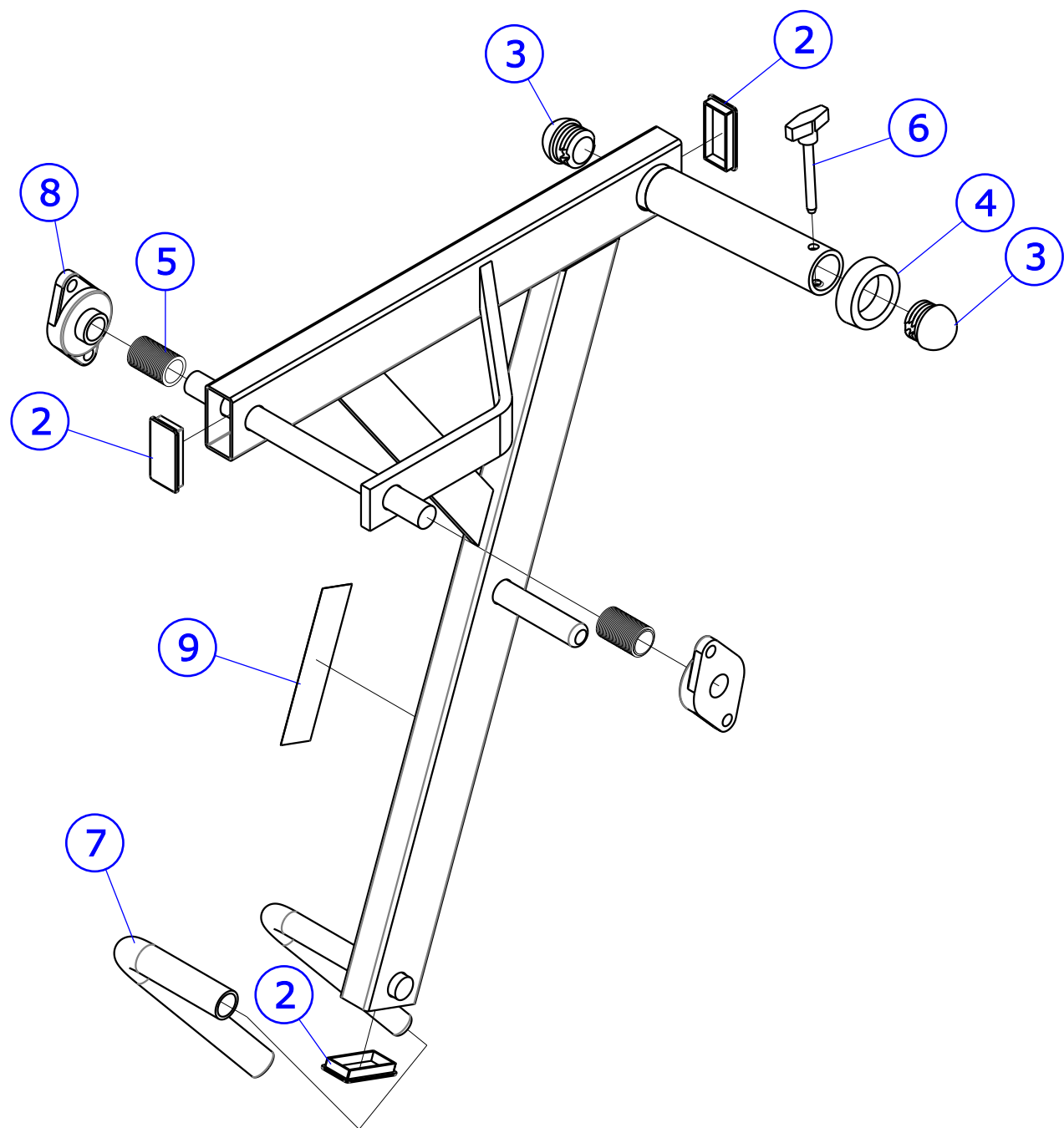
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	H-BACK-WASH	BACKING WASHER
3	8	HHB.5X3	1/2 X 3 BOLT
4	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	2	H-HPLUG (REG)	HOLE PLUG

LEFT SIDE FRAME ASSEMBLY



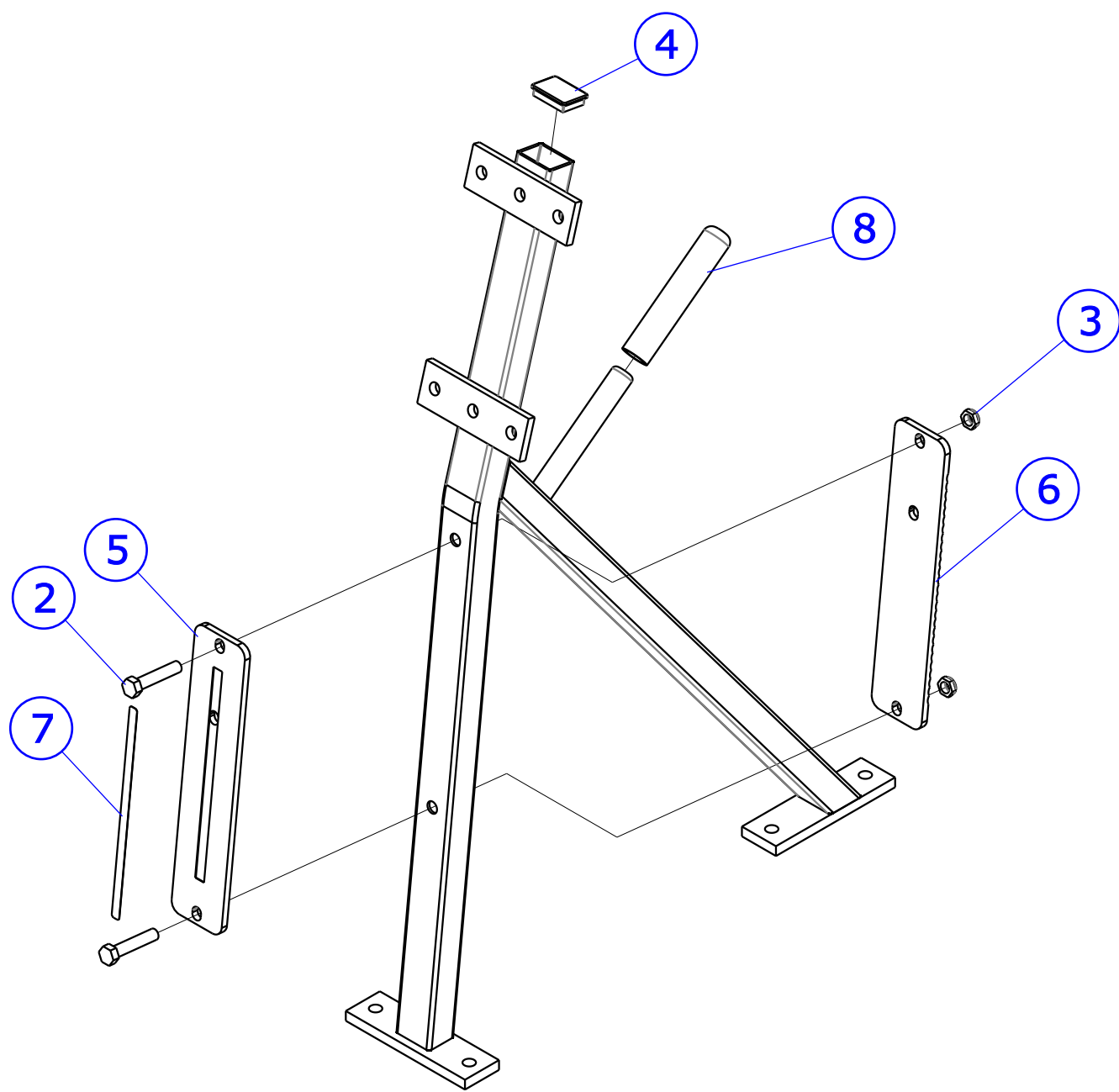
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
6	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	1	H-BUMP-MED	MM2 MEDIUM
8	1	H-NAME PLATE	NAMEPLATE (45156-P)
9	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
10	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
11	1	8039501	LABEL, WARNING, TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



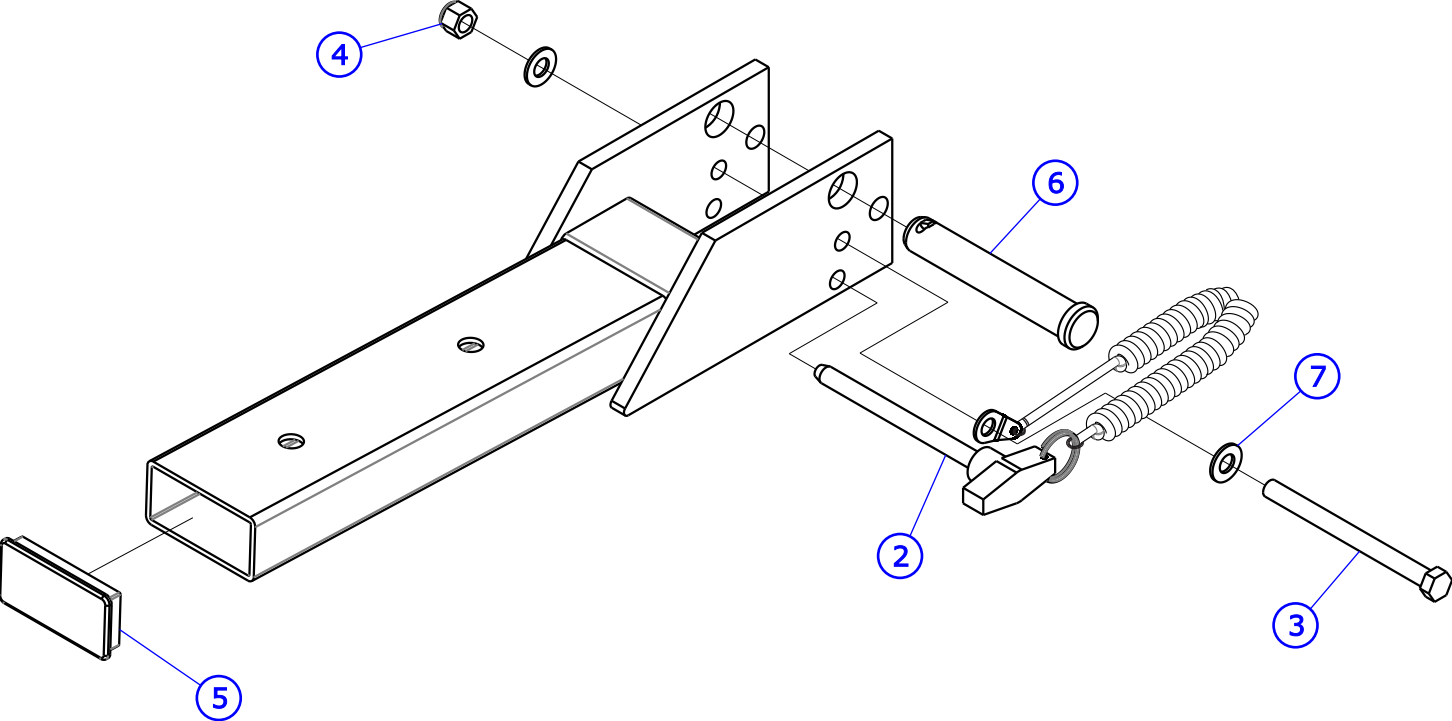
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	RUBCAP1-2	RUBBER CAP #1
4	1	H-RUBRNG	MM5 RING
5	2	ACCORDIAN	SHAFT GUARD
6	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
7	1	H-GRIP	HANDLE GRIPS (.938X16)
8	2	H-BEAR-SML	SMALL BEARING
9	1	8773701	LABEL, ASTM PL VERT

SEAT FRAME ASSEMBLY



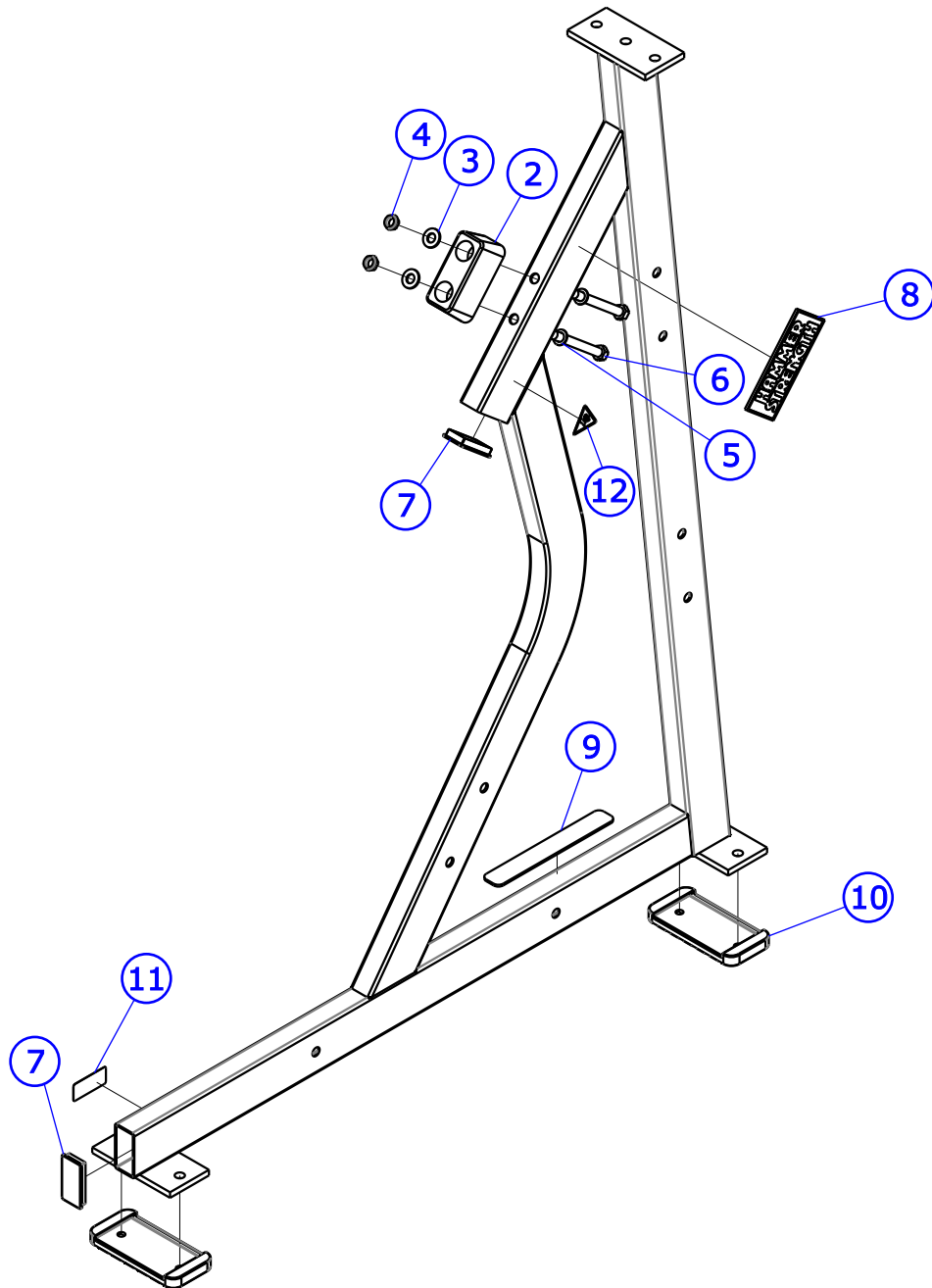
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
5	1	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
6	1	H-SEATRCKS-RIB	SEATRACK BACK
7	1	SEAT NUMBER	SEAT ADJ. NUMBER
8	1	H-GRIP	HANDLE GRIPS (.938X16)

STD SEAT ASSEMBLY



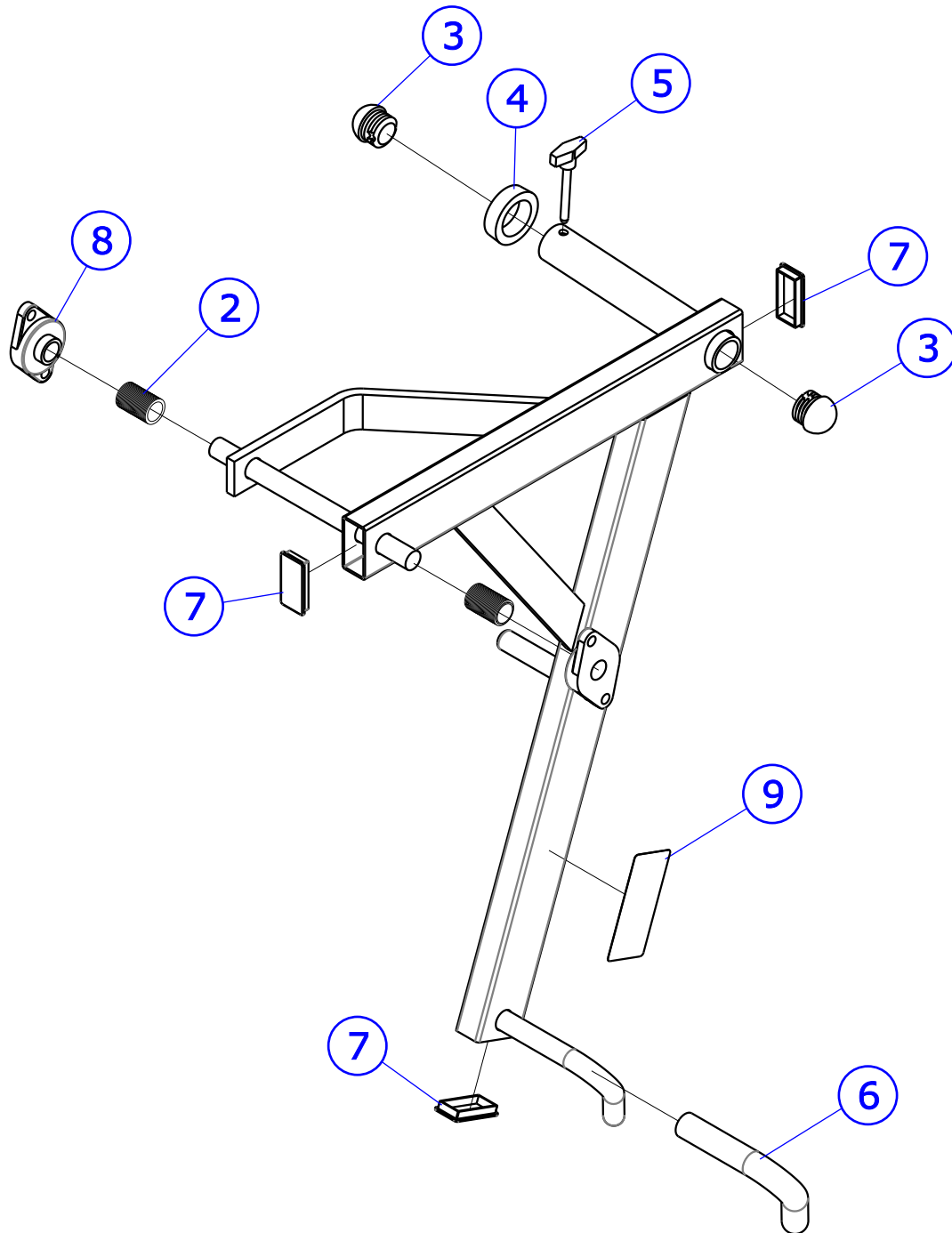
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



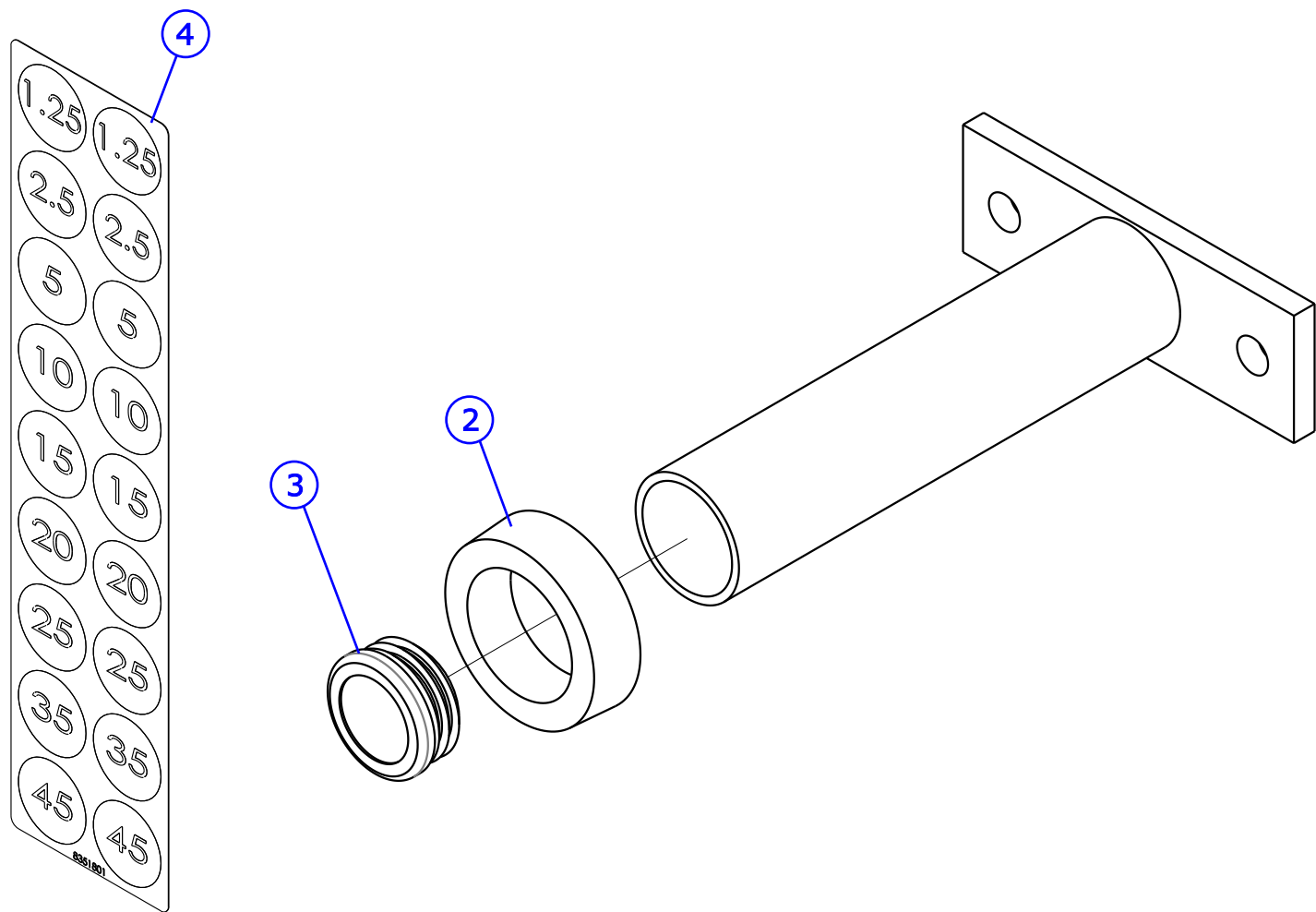
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-BUMP-MED	MM2 MEDIUM
3	2	WASH.5SAE	1/2" SAE FLAT WASHER
4	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
7	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	1	H-NAME PLATE	NAMEPLATE (45156-P)
9	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
10	2	MM-9	3 X 6 FLANGE RUBBER SLIPPER
11	1	-	SERIAL NUMBER
12	1	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	ACCORDIAN	SHAFT GUARD
3	2	RUBCAP1-2	RUBBER CAP #1
4	1	H-RUBRNG	MM5 RING
5	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
6	1	H-GRIP	HANDLE GRIPS (.938X16)
7	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	2	H-BEAR-SML	SMALL BEARING
9	1	ID-ILLR	PRODUCT PLACARD, ILLR

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET