

HAMMER[®] STRENGTH

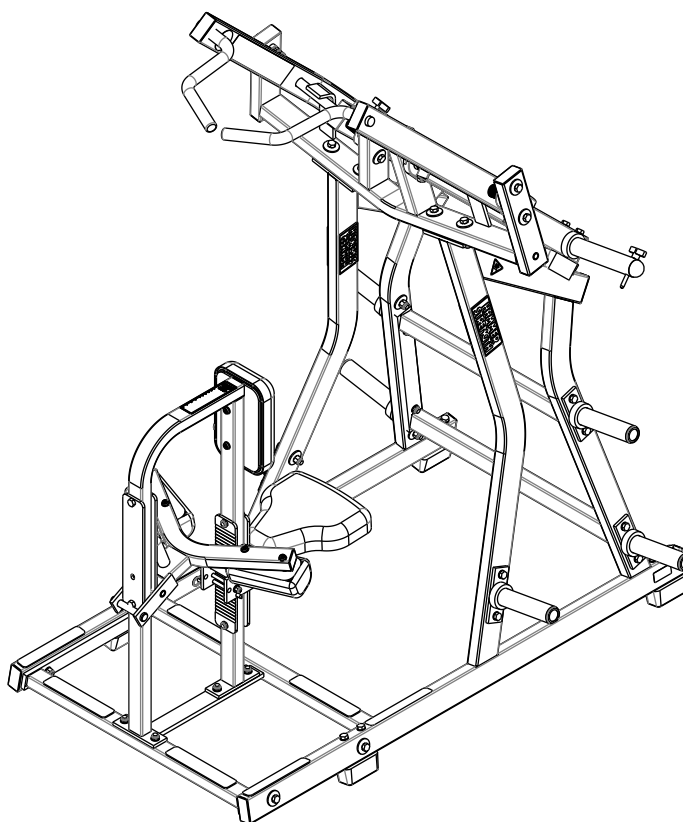
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**PULL DOWN
ILPD & IL-PD**

3/6/2017



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KEY

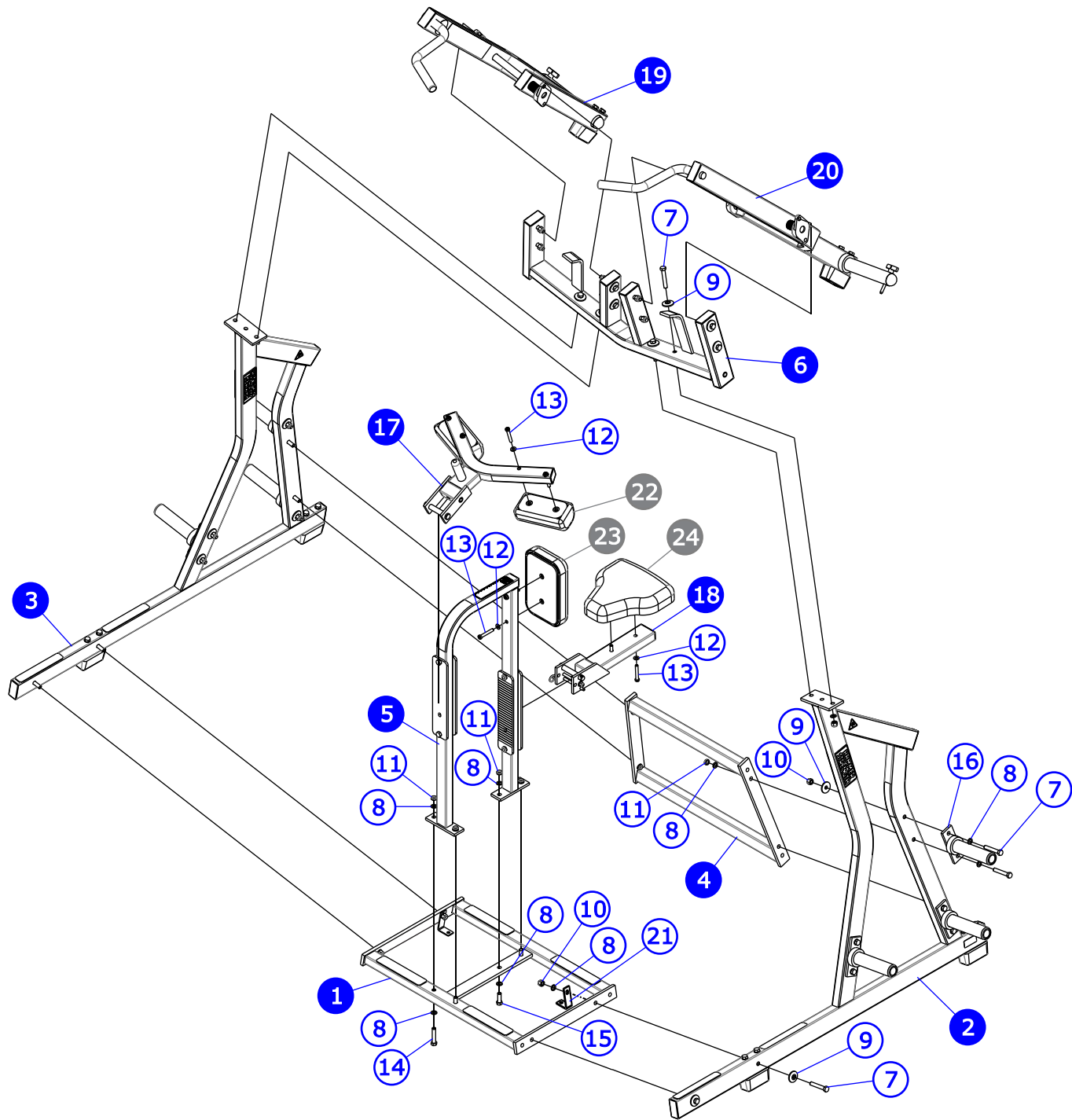
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

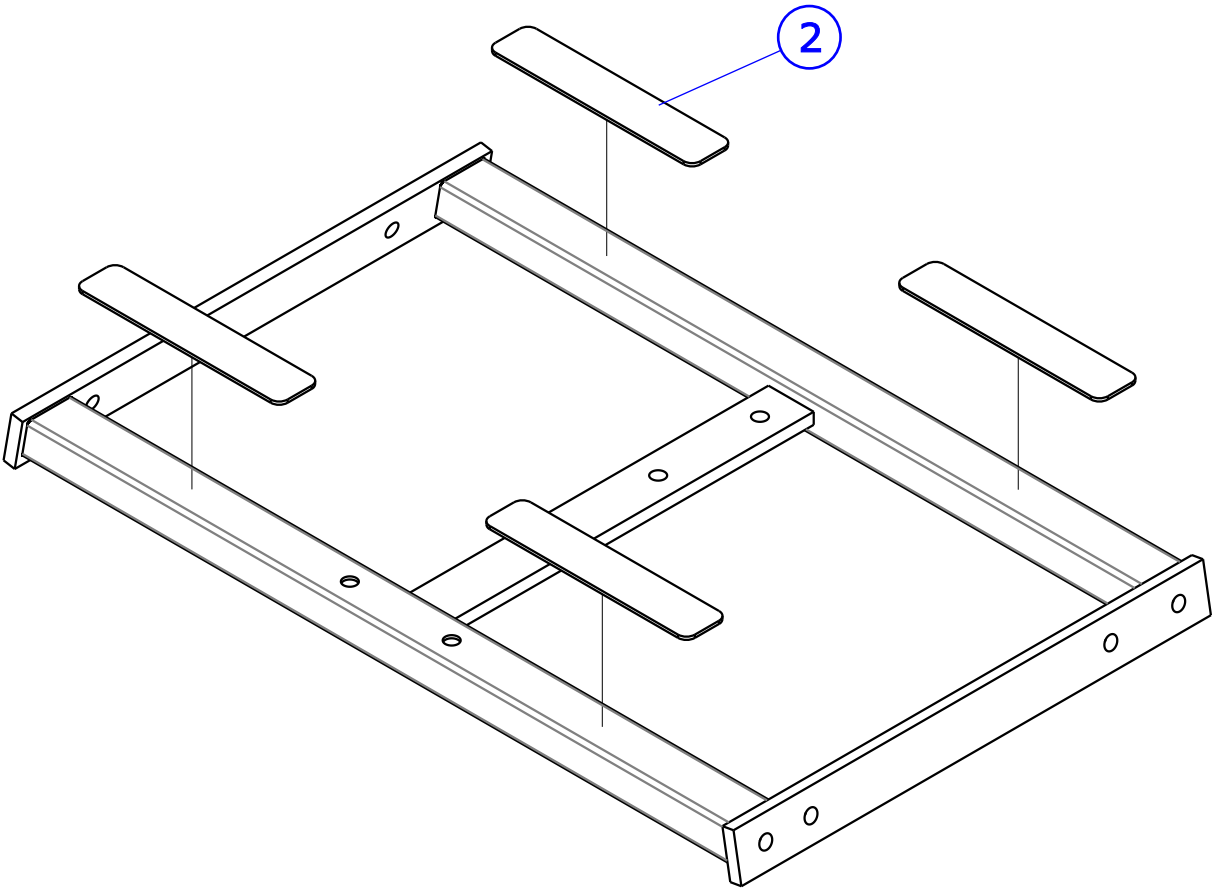
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILPD-CBX	ASSY, BOTTOM FRAME, ILPD
2	1	ILPD-CSFL	ASSY, SIDE FRAME, LEFT, ILPD
3	1	ILPD-CSFR	ASSY, SIDE FRAME, RIGHT, ILPD
4	1	ILPD-FX	WLDMT, FRONT FRAME, ILPD
5	1	ILPD-CST	ASSY, SEAT FRAME, ILPD
6	1	ILPD-CTX	ASSY, TOP CROSS MEMBER, ILPD
7	20	HHB.5X3	1/2 X 3 BOLT
8	32	WASH.5STAR	1/2" INTERNAL LOCK WASHER
9	16	H-BACK-WASH	BACKING WASHER
10	16	NUT.5LOCK	1/2 DIA THICK LOCK NUT
11	8	NUT.5JAMLOCK	1/2 THIN LOCK NUT
12	8	WASH.375SAE	3/8" SAE FLAT WASHER

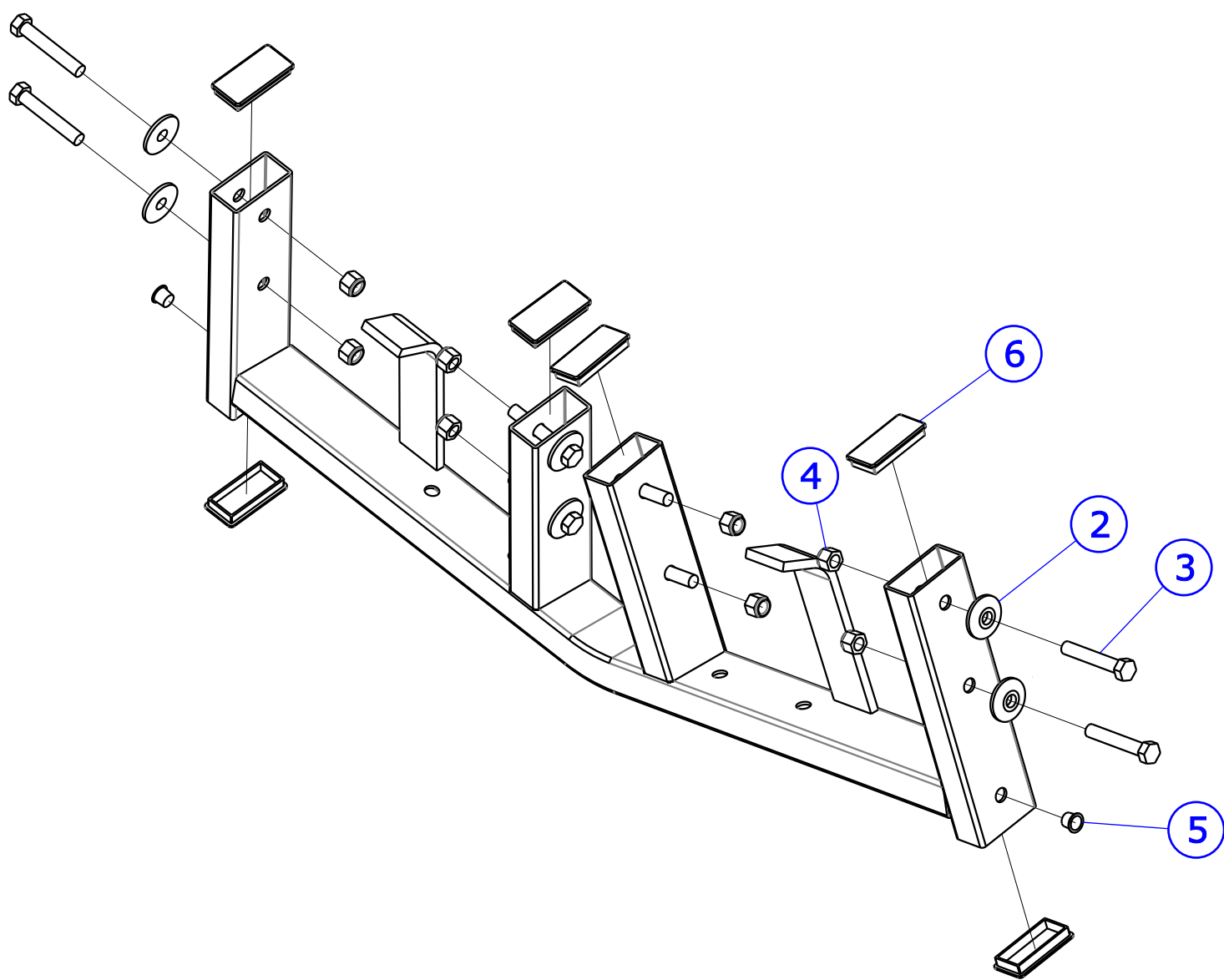
ITEM NO.	QTY.	PART NO.	DESCRIPTION
13	8	3236210	SCREW, M10 X1.5 65MM
14	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
15	2	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
16	6	1002178-0001	ASSY, WEIGHT HORN
17	1	CST4	ASSY, STD SEAT 4
18	1	CSTD-ST	ASSY, STD SEAT
19	1	ILPD-CMAR	ASSY, ILPD, RIGHT MOVEMENT ARM
20	1	ILPD-CMAL	ASSY, ILPD, LEFT MOVEMENT ARM
21	2	1002279-0001	BRKT, ILPD, BLT FLR
22	2	7501399	PAD, 8 X 4 X 2-3/4
23	1	7399399	PAD, 7 X 11-1/4
24	1	7351999	PAD, SADDLE

BOTTOM FRAME ASSEMBLY



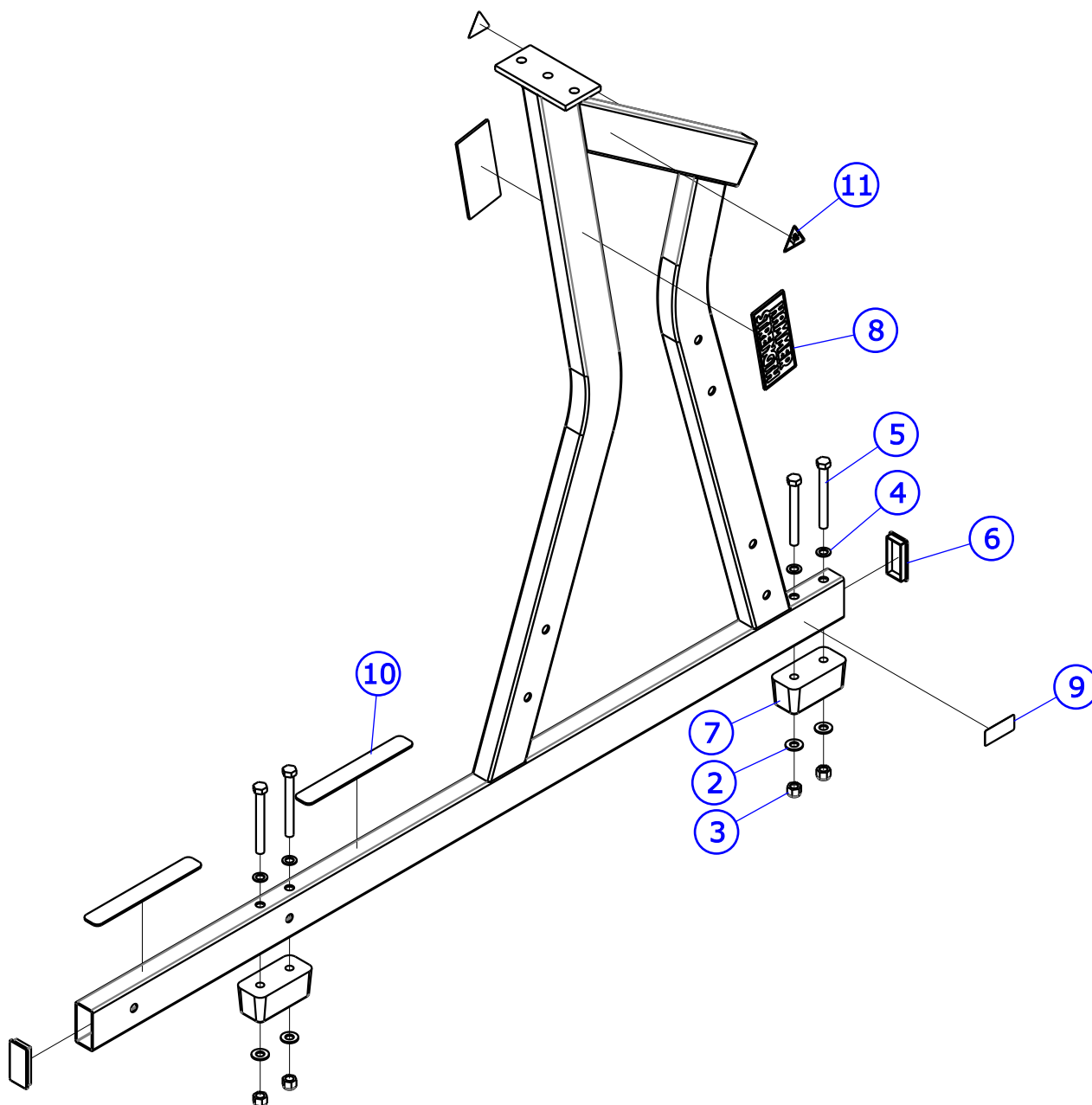
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

TOP CROSS MEMBER ASSEMBLY



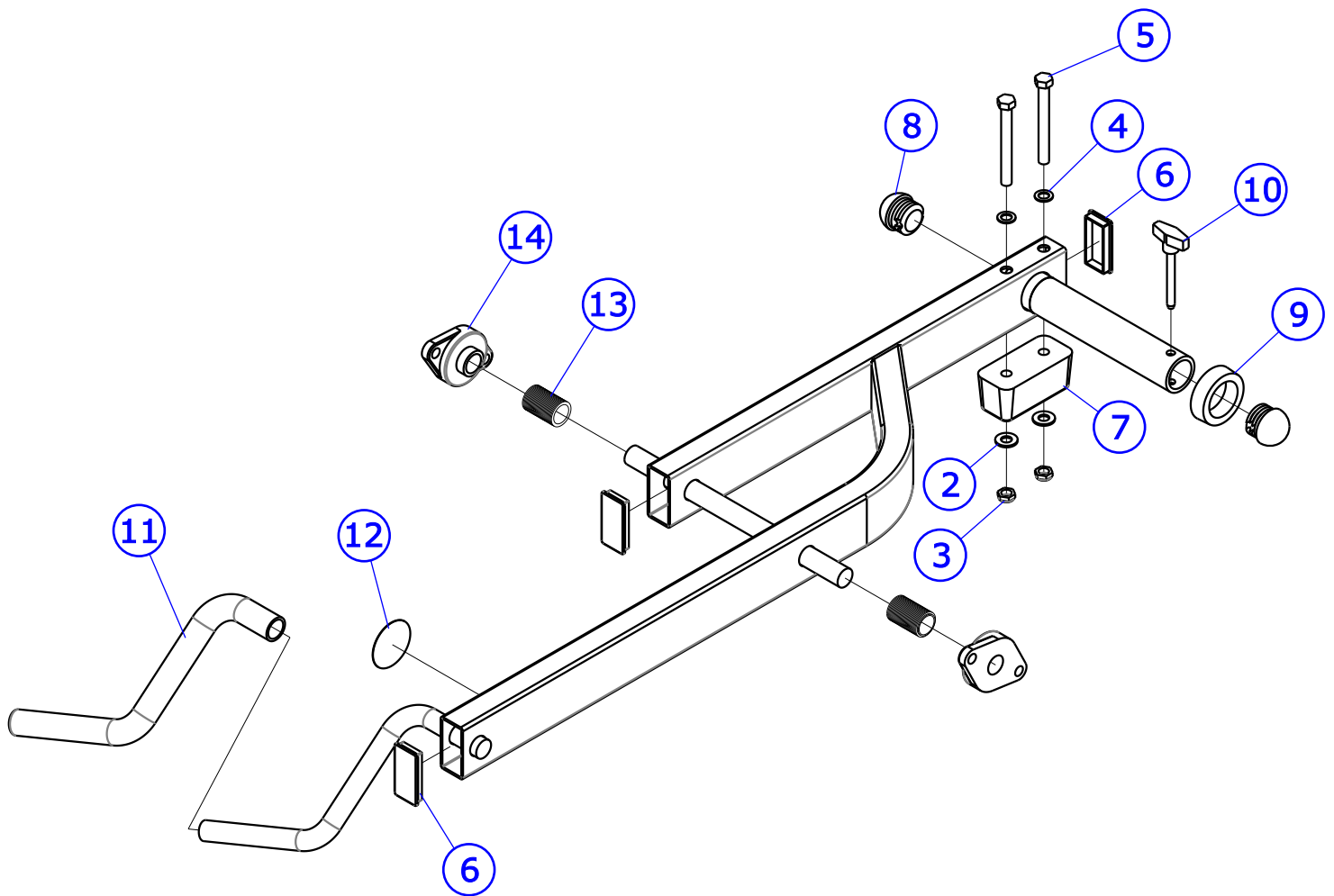
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	H-BACK-WASH	BACKING WASHER
3	8	HHB.5X3	1/2 X 3 BOLT
4	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	H-HPLUG (REG)	HOLE PLUG
6	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG

LEFT SIDE FRAME ASSEMBLY



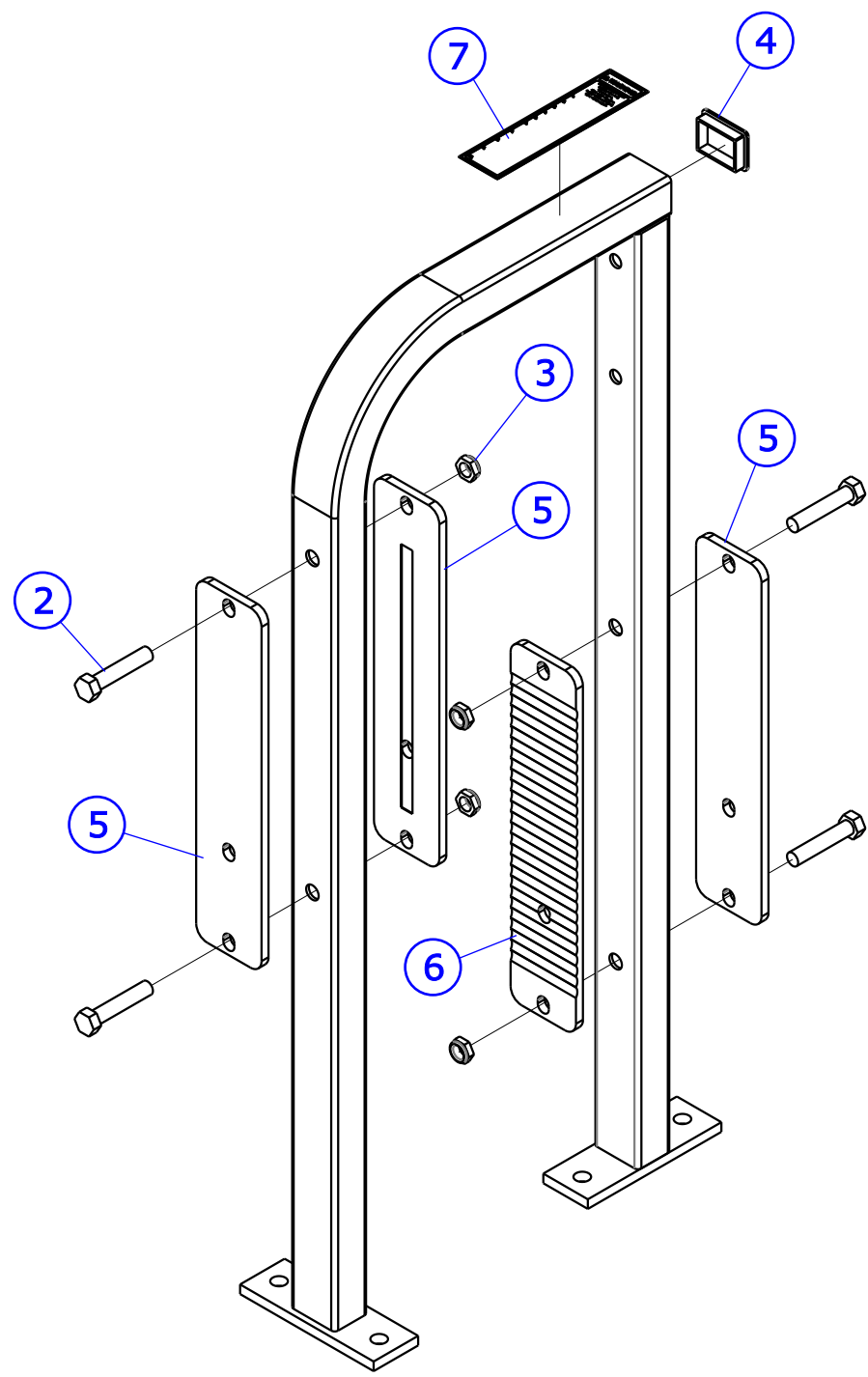
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	WASH.5SAE	1/2" SAE FLAT WASHER
3	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
4	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	4	HHB.5X4.5	1/2 X 4 1/2 BOLT
6	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	2	H-BUMP-MED	MM2 MEDIUM
8	2	H-NAME PLATE	NAMEPLATE (45156-P)
9	1	-	SERIAL NUMBER
10	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
11	2	8039501	LABEL, WARNING, TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



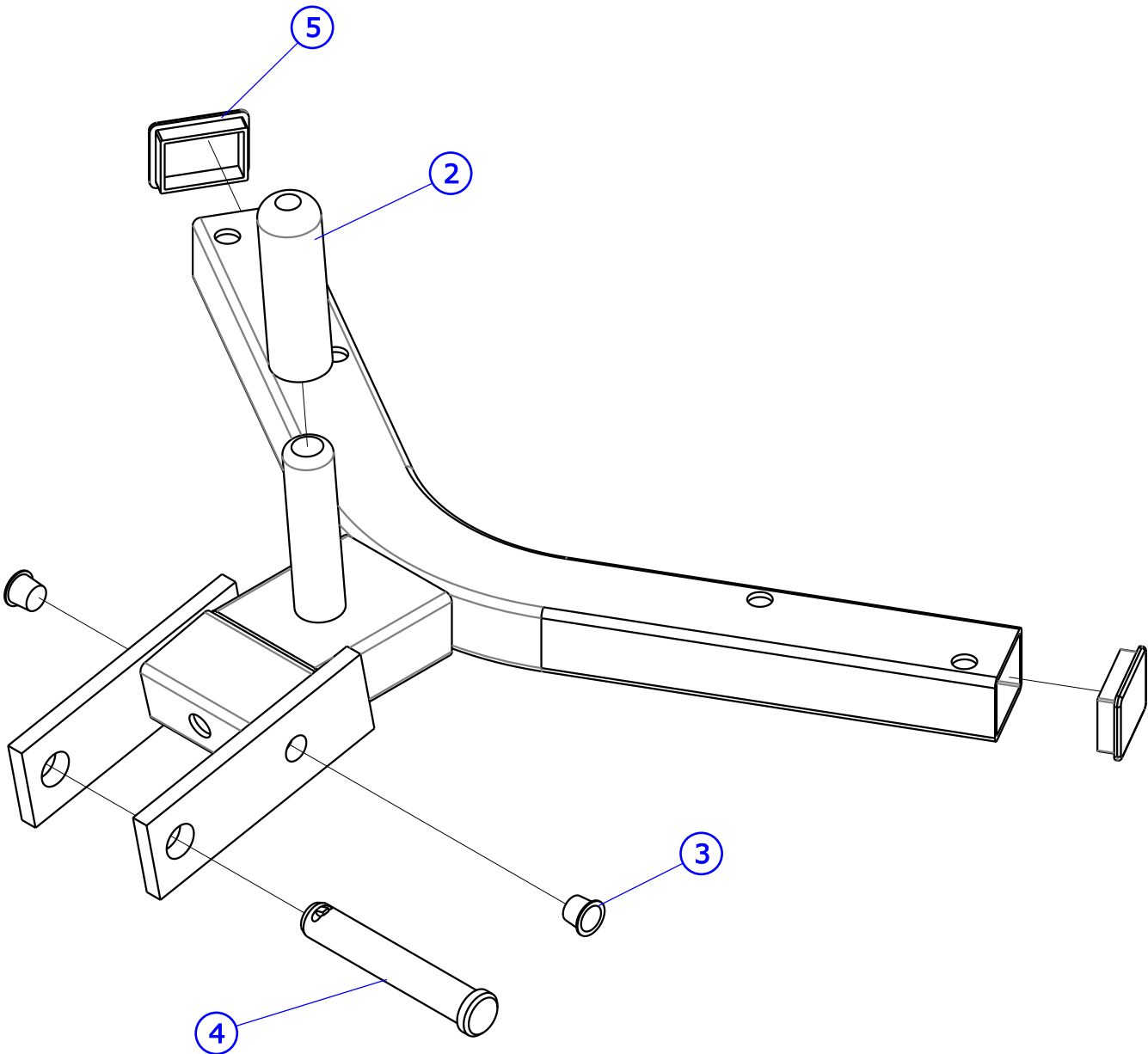
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
6	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	1	H-BUMP-MED	MM2 MEDIUM
8	2	RUBCAP1-2	RUBBER CAP #1
9	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
10	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
11	1	H-GRIP	HANDLE GRIPS (.938X16)
12	1	DECAL-LH	DECAL LEFT HAND
13	2	ACCORDIAN	SHAFT GUARD
14	2	H-BEAR-SML	SMALL BEARING

SEAT FRAME ASSEMBLY



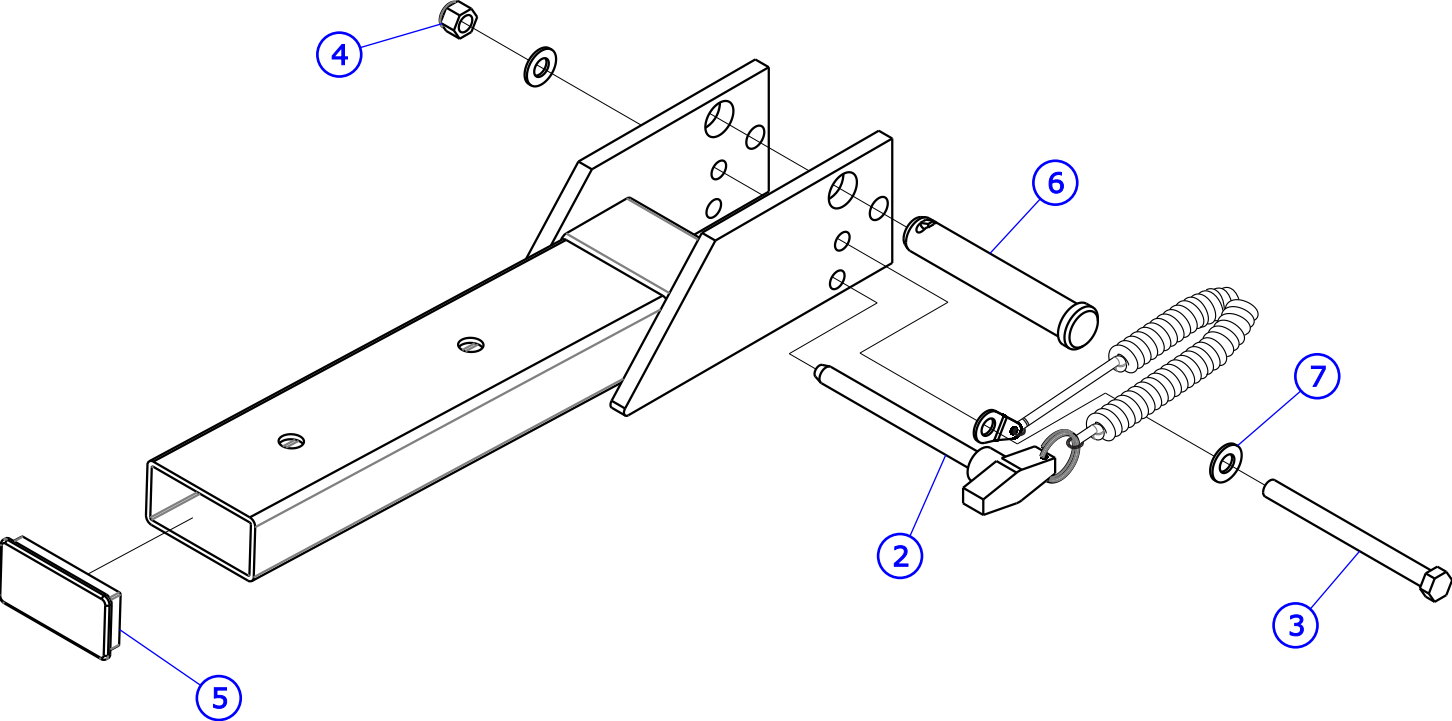
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
5	3	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
6	1	H-SEATRCKS-RIB	SEATRACK BACK
7	1	8773701	LABEL, ASTM PL VERT

STD SEAT 4 ASSEMBLY



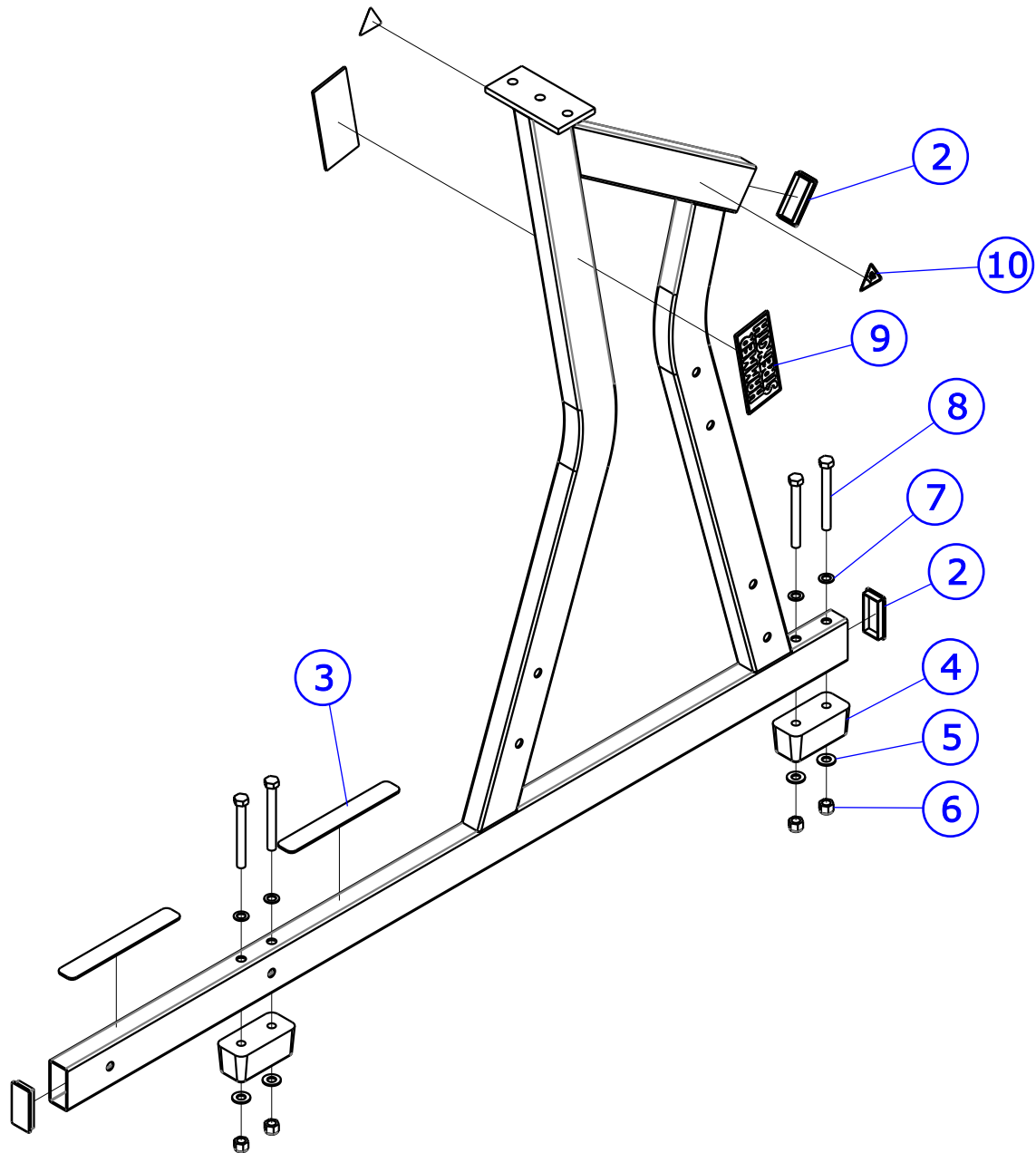
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	H-HPLUG (REG)	HOLE PLUG
4	1	STD SEAT PIN	STD SEAT PIN
5	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

STD SEAT ASSEMBLY



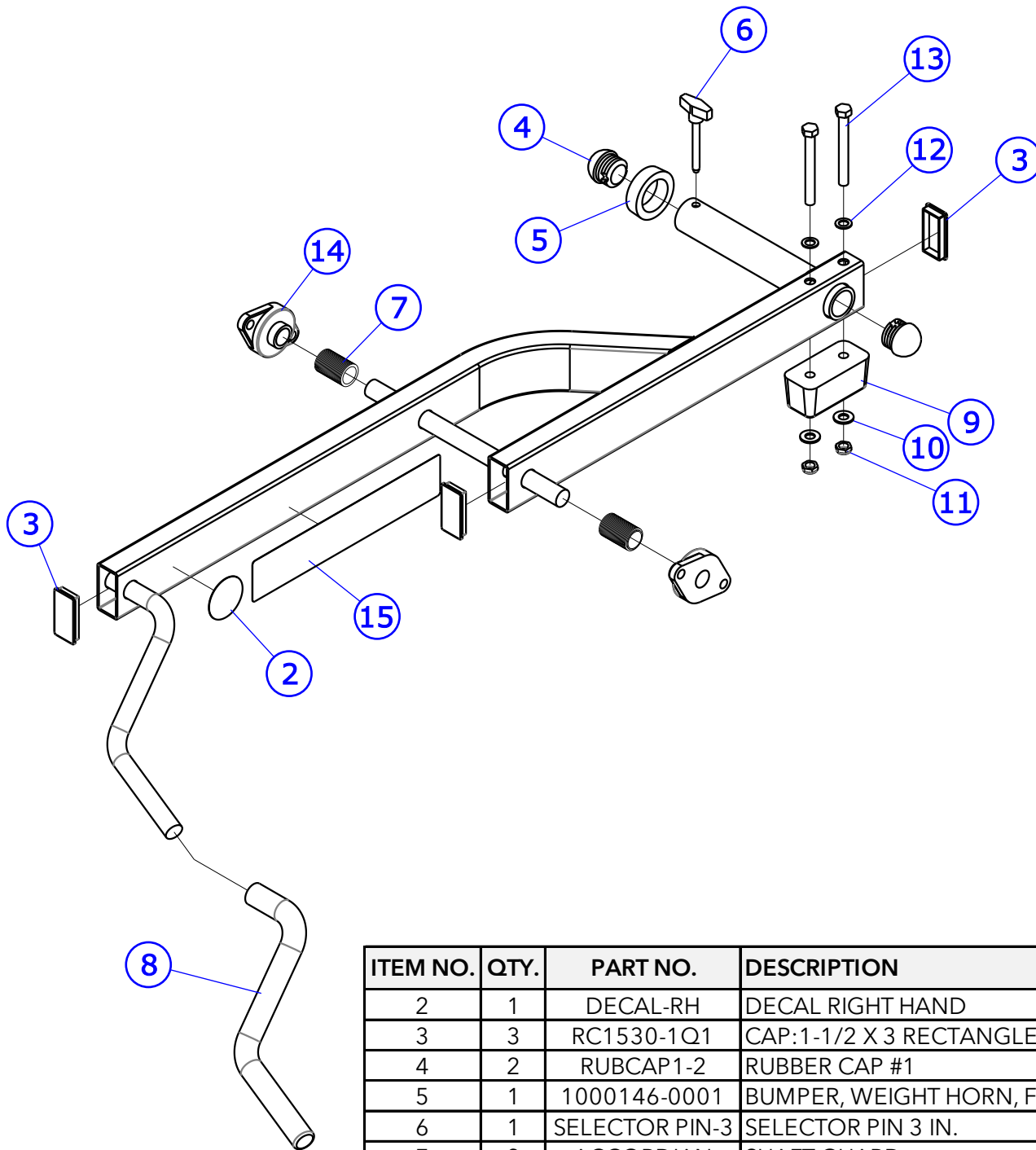
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



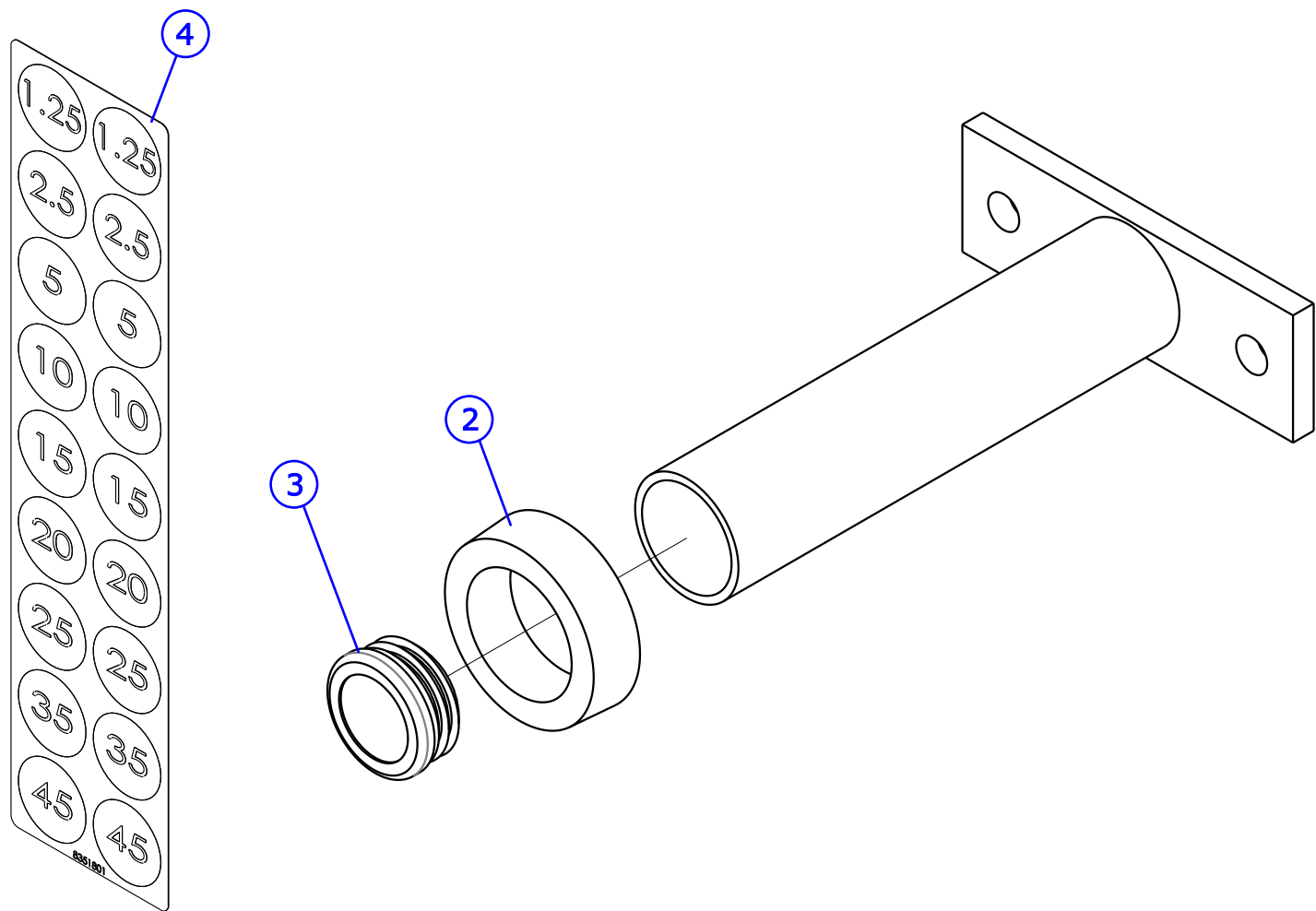
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
4	2	H-BUMP-MED	MM2 MEDIUM
5	4	WASH.5SAE	1/2" SAE FLAT WASHER
6	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
7	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
8	4	HHB.5X4.5	1/2 X 4 1/2 BOLT
9	2	H-NAME PLATE	NAMEPLATE (45156-P)
10	2	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	DECAL-RH	DECAL RIGHT HAND
3	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	2	RUBCAP1-2	RUBBER CAP #1
5	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
6	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
7	2	ACCORDIAN	SHAFT GUARD
8	1	H-GRIP	HANDLE GRIPS (.938X16)
9	1	H-BUMP-MED	MM2 MEDIUM
10	2	WASH.5SAE	1/2" SAE FLAT WASHER
11	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
12	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
13	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
14	2	H-BEAR-SML	SMALL BEARING
15	1	ID-ILPD	PRODUCT PLACARD, ILPD

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET