

HAMMER[®] STRENGTH

**HAMMER
STRENGTH[®]**

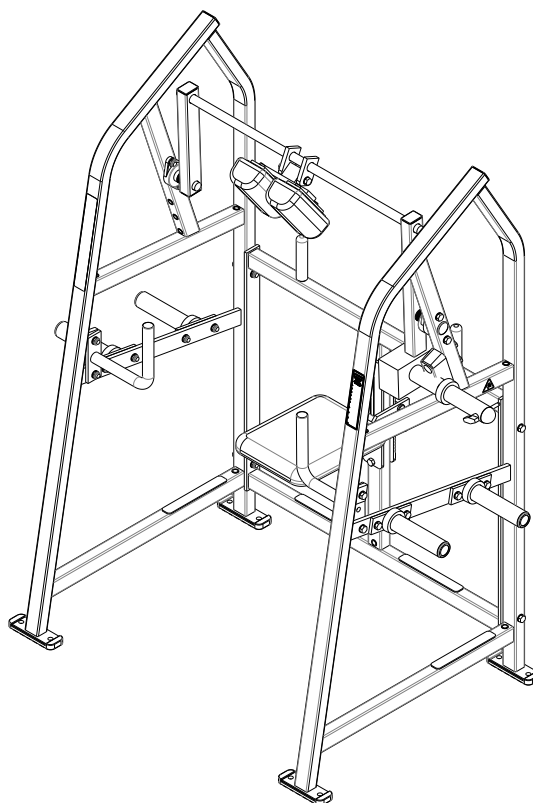
PLATE LOADED

PARTS MANUAL

**4 WAY NECK
PL4W & PL-4W**

SERIAL NUMBER: PL4W A 0101 TO PL-4W0817A002

10/9/2018



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KEY

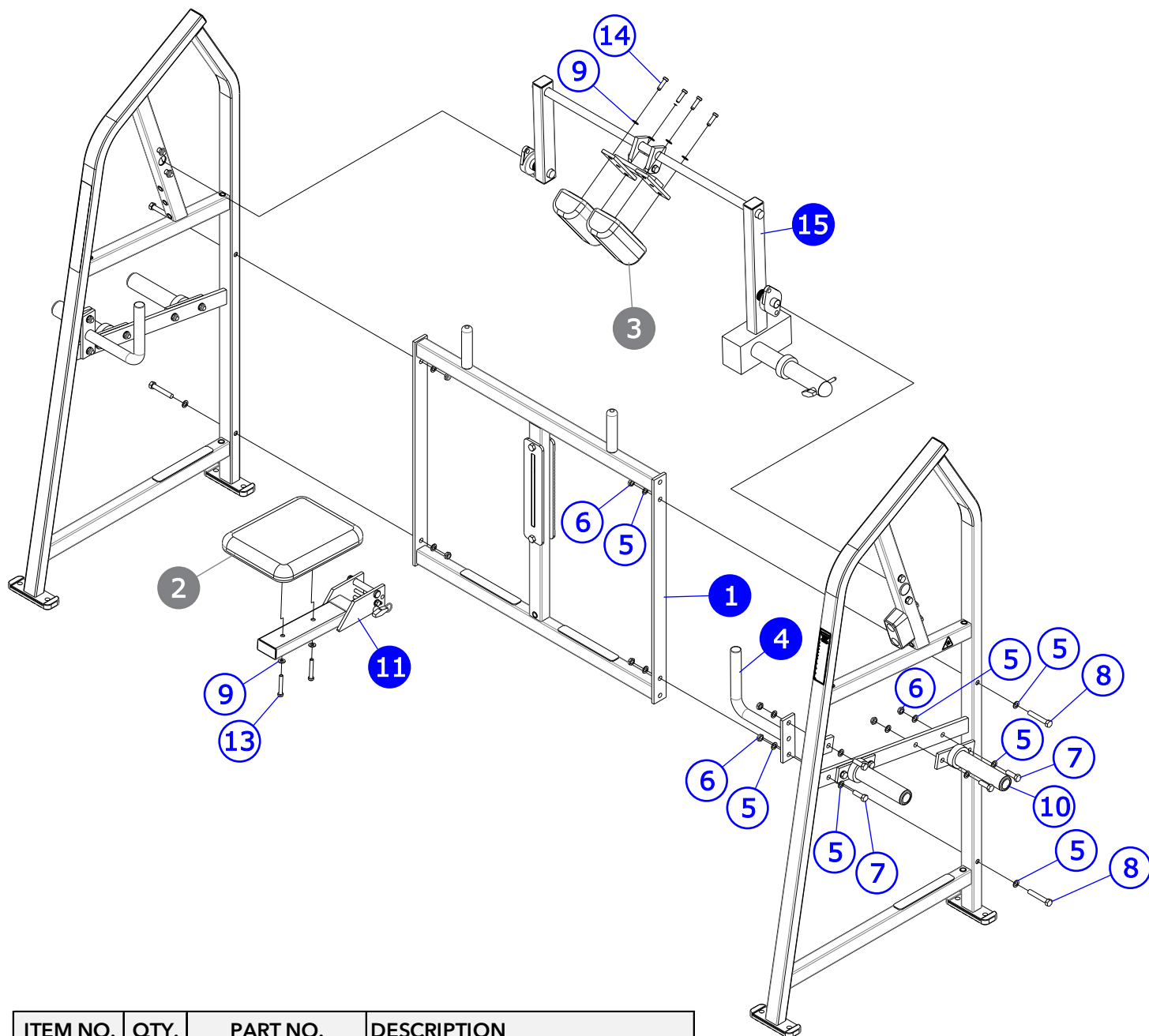
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

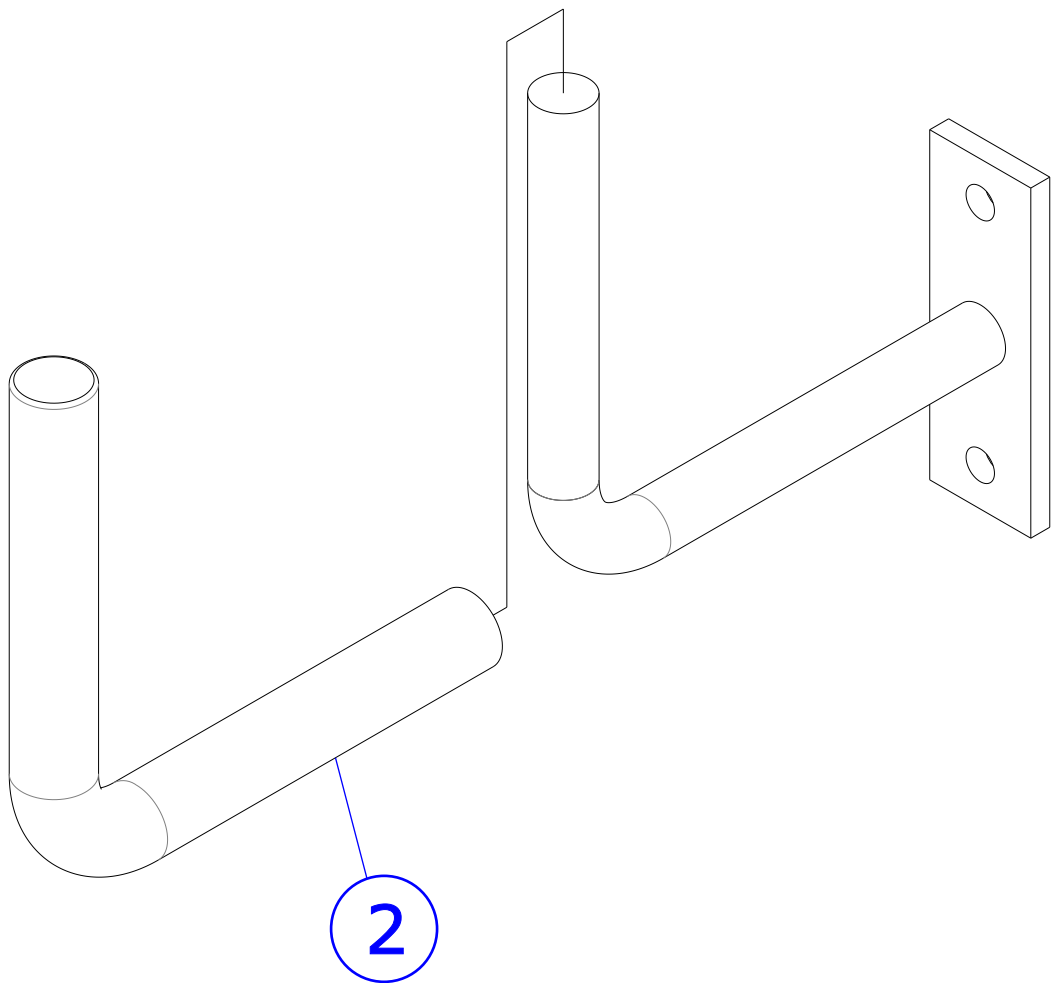
Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

COMPONENT ASSEMBLY



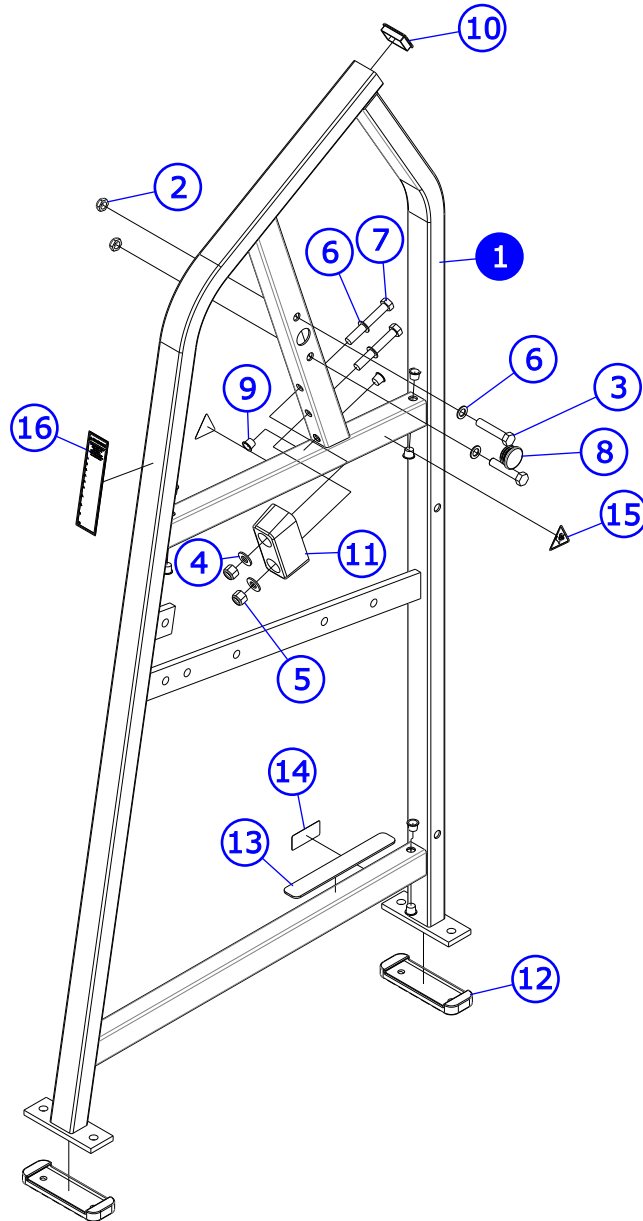
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PL4W-CST	ASSY, SEAT FRAME, PL4W
2	1	7499399	PAD, 13-3/4 X 10-3/4
3	2	7501399	PAD, 8 X 4 X 2-3/4
4	2	PL4W-CETC1	ASSY, HANDLEBAR, PL4W
5	32	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	16	NUT.5JAMLOCK	1/2 THIN LOCK NUT
7	12	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
8	4	HHB.5X3	1/2 X 3 BOLT
9	6	WASH.375SAE	3/8" SAE FLAT WASHER
10	4	1002183-0001	ASSY, WEIGHT HORN-HRZNTL
11	1	CSTD-ST	ASSY, STD SEAT
13	2	3236210	SCREW, M10 X1.5 65MM
14	4	3236204	SCREW, M10 X1.5 35MM
15	1	PL4W-CMA	ASSY, MOVEMENT ARM, PL4W

HANDLE ASSEMBLY



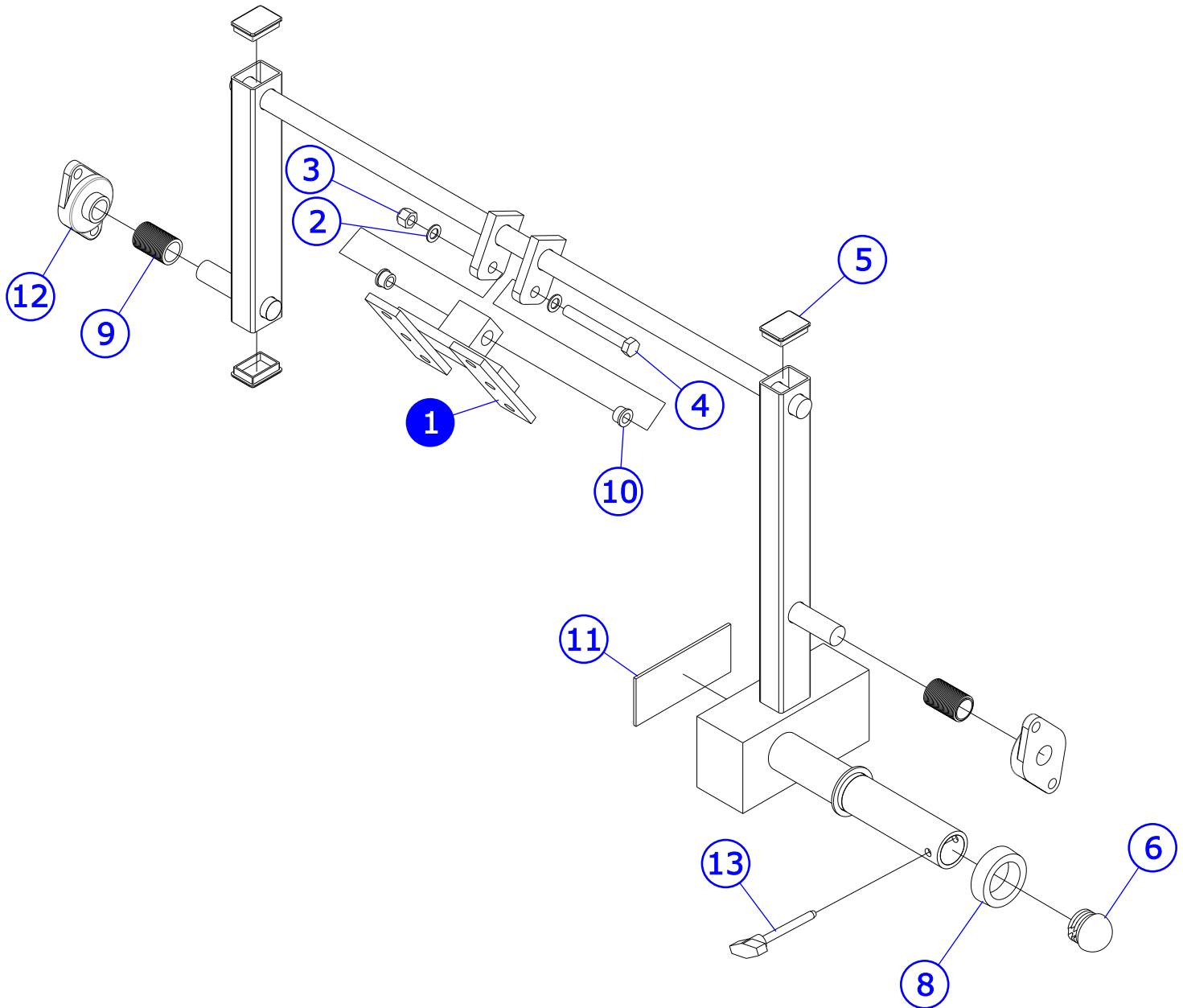
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)

LEFT SIDE FRAME ASSEMBLY



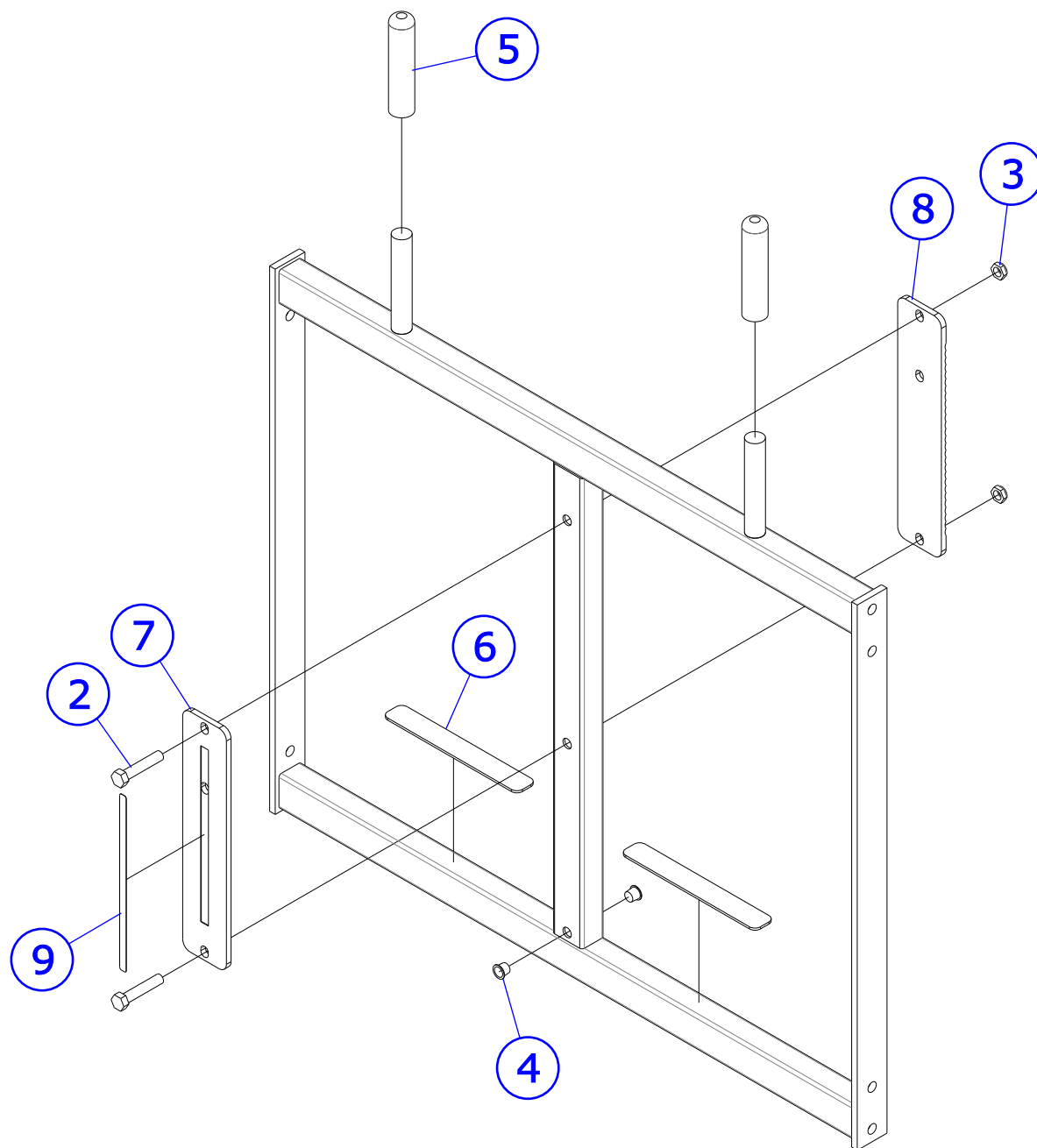
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PL4W-SF	WLDMT, SIDE FRAME, PL4W
2	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
3	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
4	2	WASH.5SAE	1/2" SAE FLAT WASHER
5	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
6	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
7	2	HHB.5X3.5	1/2 X 3 1/2 BOLT
8	1	H-LOCK-PLUG(SMALL)	SMALL LOCKING PLUG
9	8	H-HPLUG (REG)	HOLE PLUG
10	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
11	1	H-BUMP-MED	MM2 MEDIUM
12	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER
13	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
14	1	-	SERIAL NUMBER
15	2	8039501	LABEL, WARNING, TRIANGLE
16	1	8773701	LABEL, ASTM PL VERT

MOVEMENT ARM ASSEMBLY



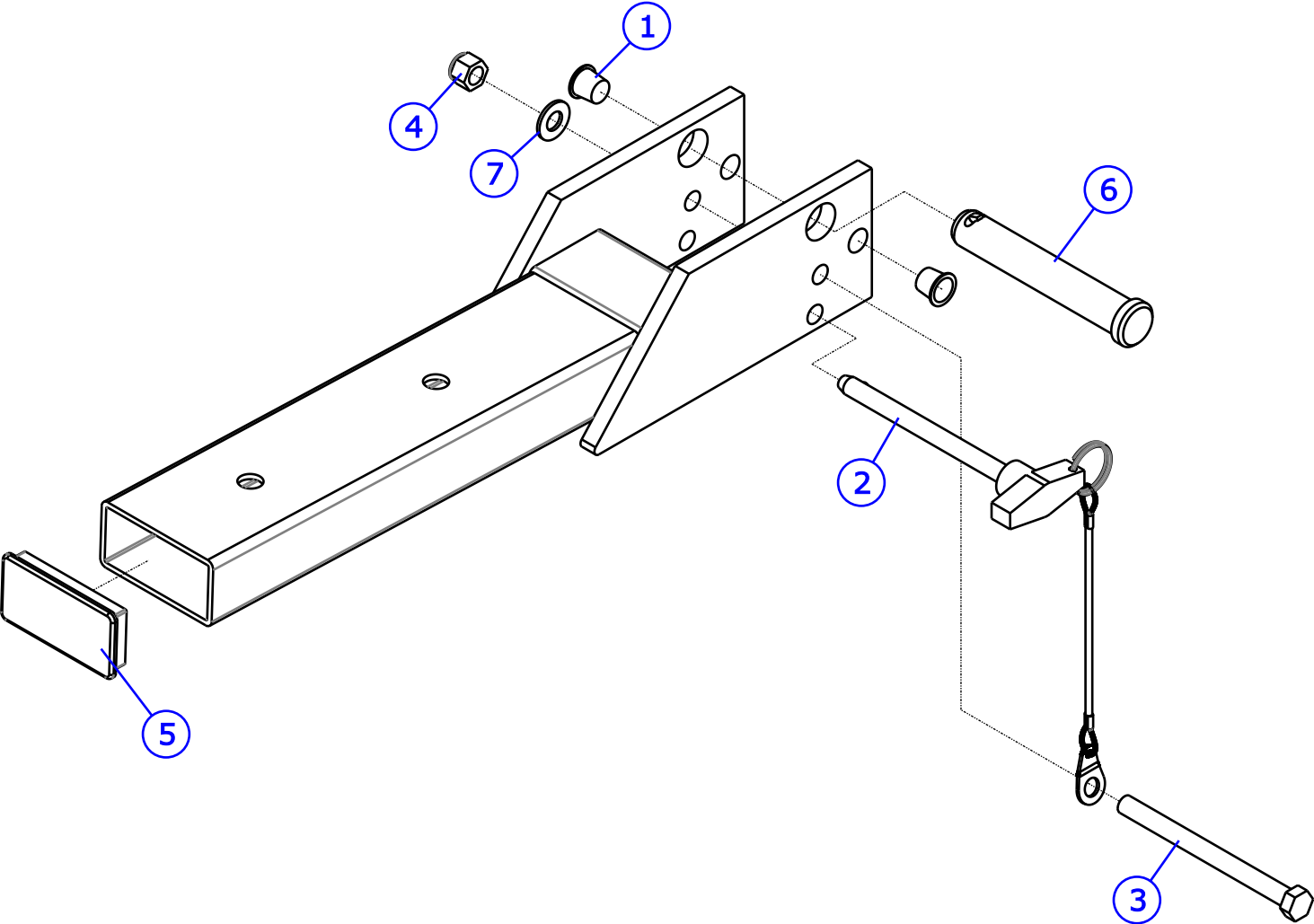
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PL4W-ETC	WLDMT, PAD MOUNT, PL4W
2	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
3	1	NUT.5LOCK	1/2 DIA THICK LOCK NUT
4	1	HHB.5X4BRO	1/2 X 4 BOLT BRONZE
5	3	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
6	1	RUBCAP1-2	RUBBER CAP #1
8	1	H-RUBRNG	MM5 RING
9	2	ACCORDIAN	SHAFT GUARD
10	2	STEELBUSH	3/4 I.D. FLANGED DRILL BUSHING
11	1	H-NAME PLATE	NAMEPLATE (45156-P)
12	2	H-BEAR-SML	SMALL BEARING
13	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.

SEAT FRAME ASSEMBLY



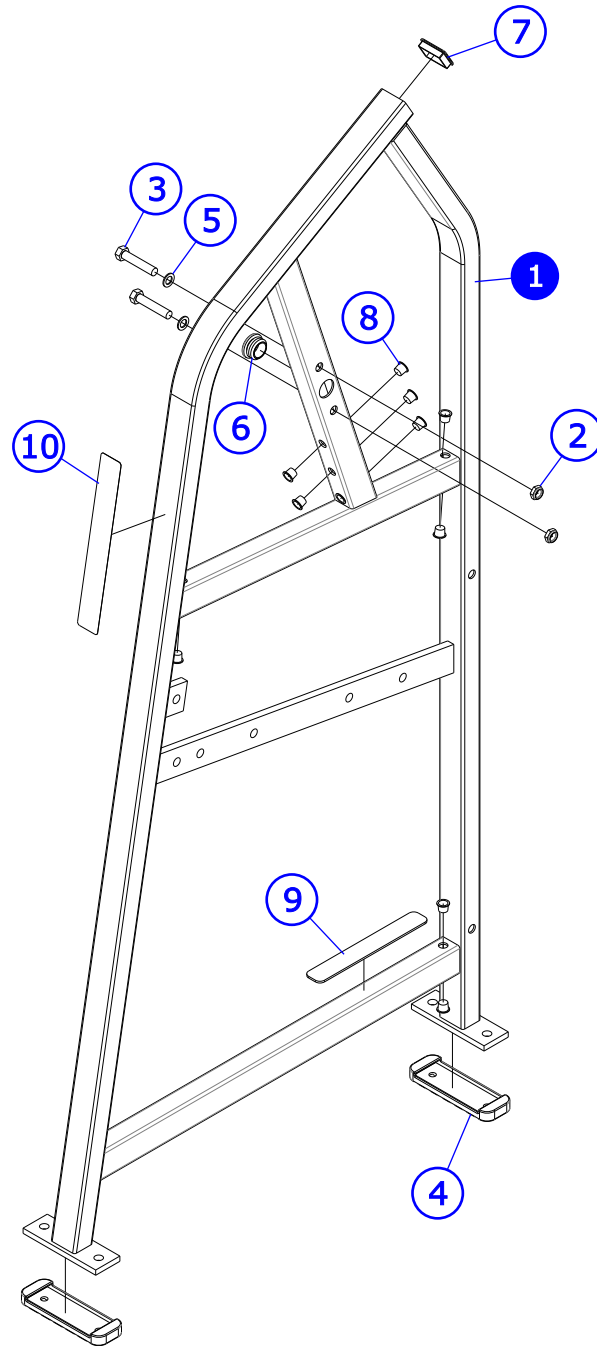
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	2	H-HPLUG (REG)	HOLE PLUG
5	2	H-GRIP	HANDLE GRIPS (.938X16)
6	2	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
7	1	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
8	1	H-SEATRCKS-RIB	SEATRACK BACK
9	1	SEAT NUMBER	SEAT ADJ. NUMBER

STD SEAT ASSEMBLY



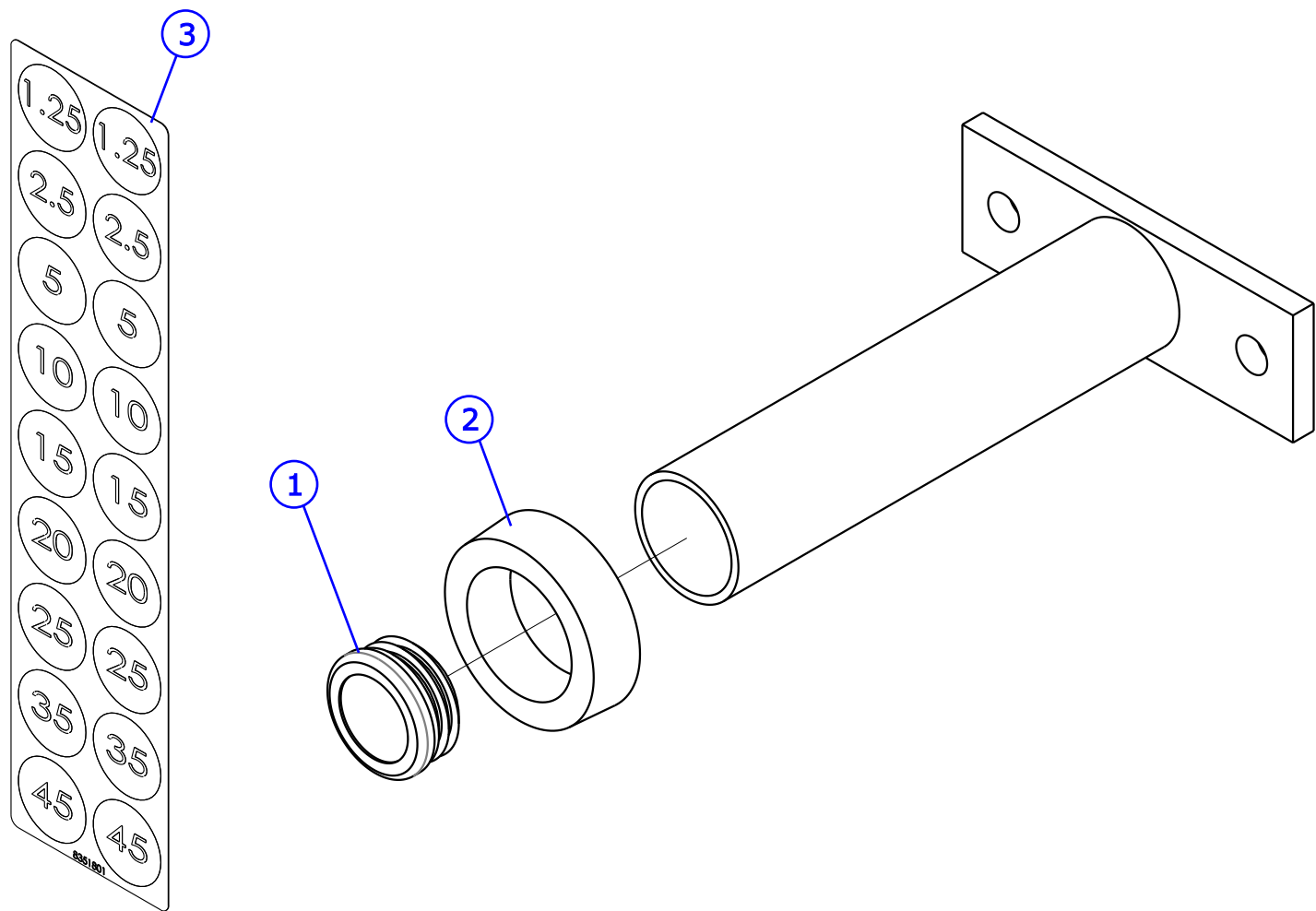
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	H-HPLUG(SMALL)	1/2 IN. HOLE PLUG
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	1	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PL4W-SF	WLDMT, SIDE FRAME, PL4W
2	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
3	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
4	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER
5	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	1	H-LOCK-PLUG(SMALL)	SMALL LOCKING PLUG
7	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
8	12	H-HPLUG (REG)	HOLE PLUG
9	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
10	1	ID-PL4W	PRODUCT PLACARD, PL4W

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8078001	CAP, END 1.75 DIA RD 14-20 GA
2	1	7671601	BUMPER, WEIGHT HORN/ROD
LABEL NOT INCLUDED IN ASSEMBLY			
3	1	8351801	LABEL, WEIGHT HORN, SHEET