

HAMMER[®] STRENGTH

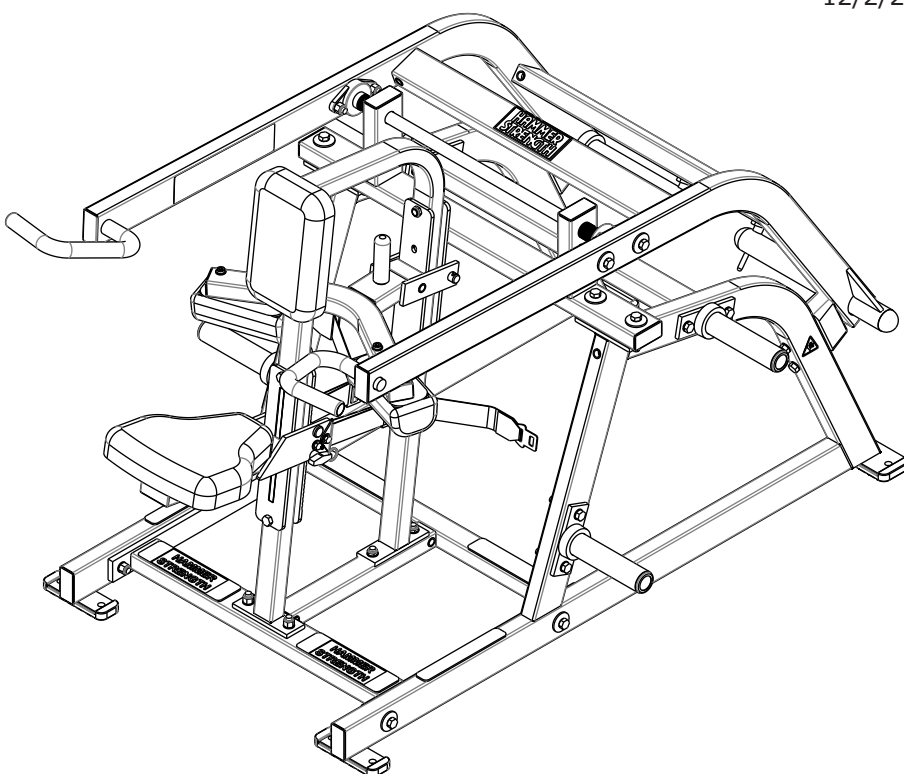
**HAMMER
STRENGTH[®]**

PLATE LOADED

PARTS MANUAL

**SEATED DIP
PLDIP & PL-DIP**

12/2/2014



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KEY

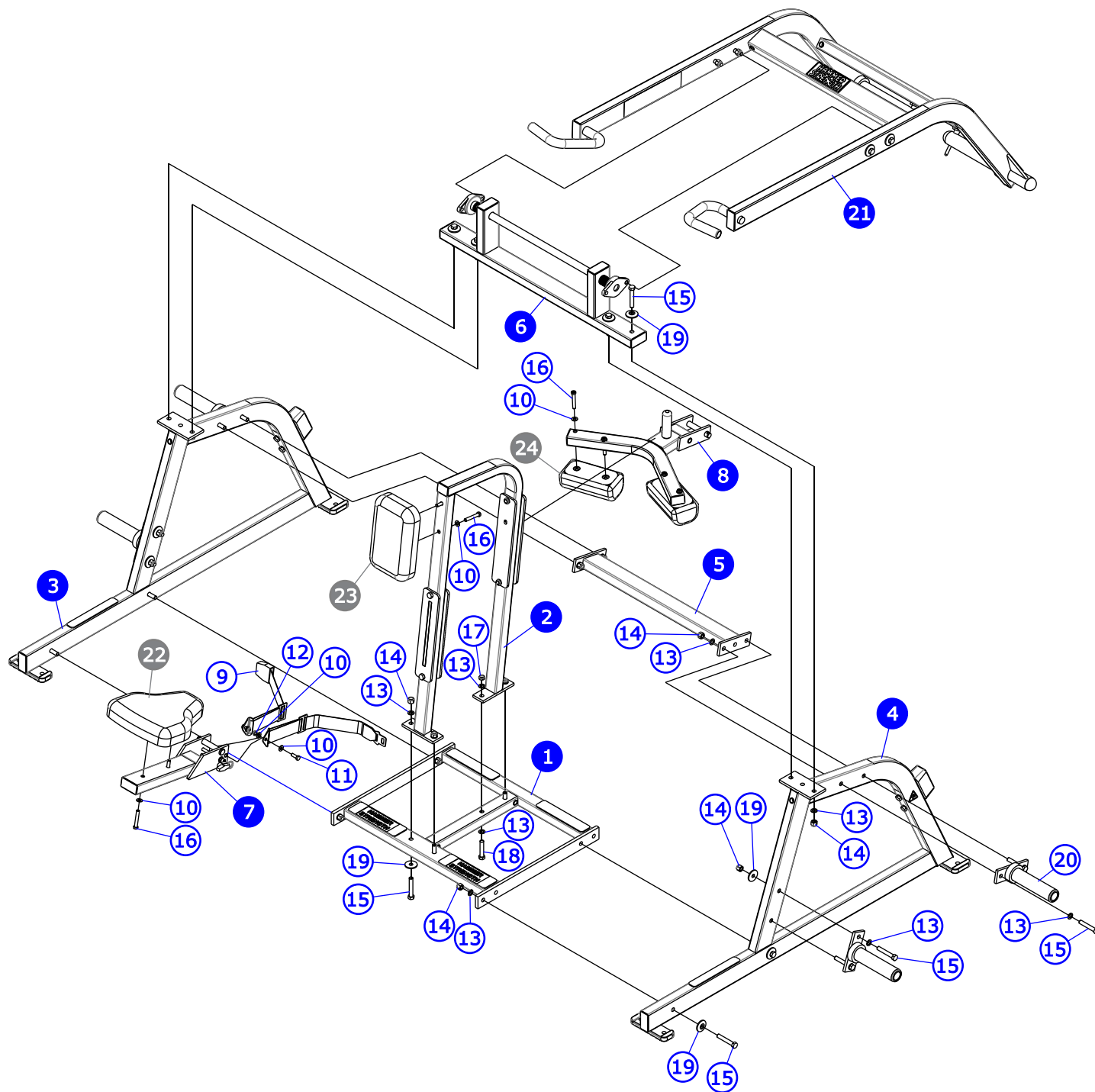
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

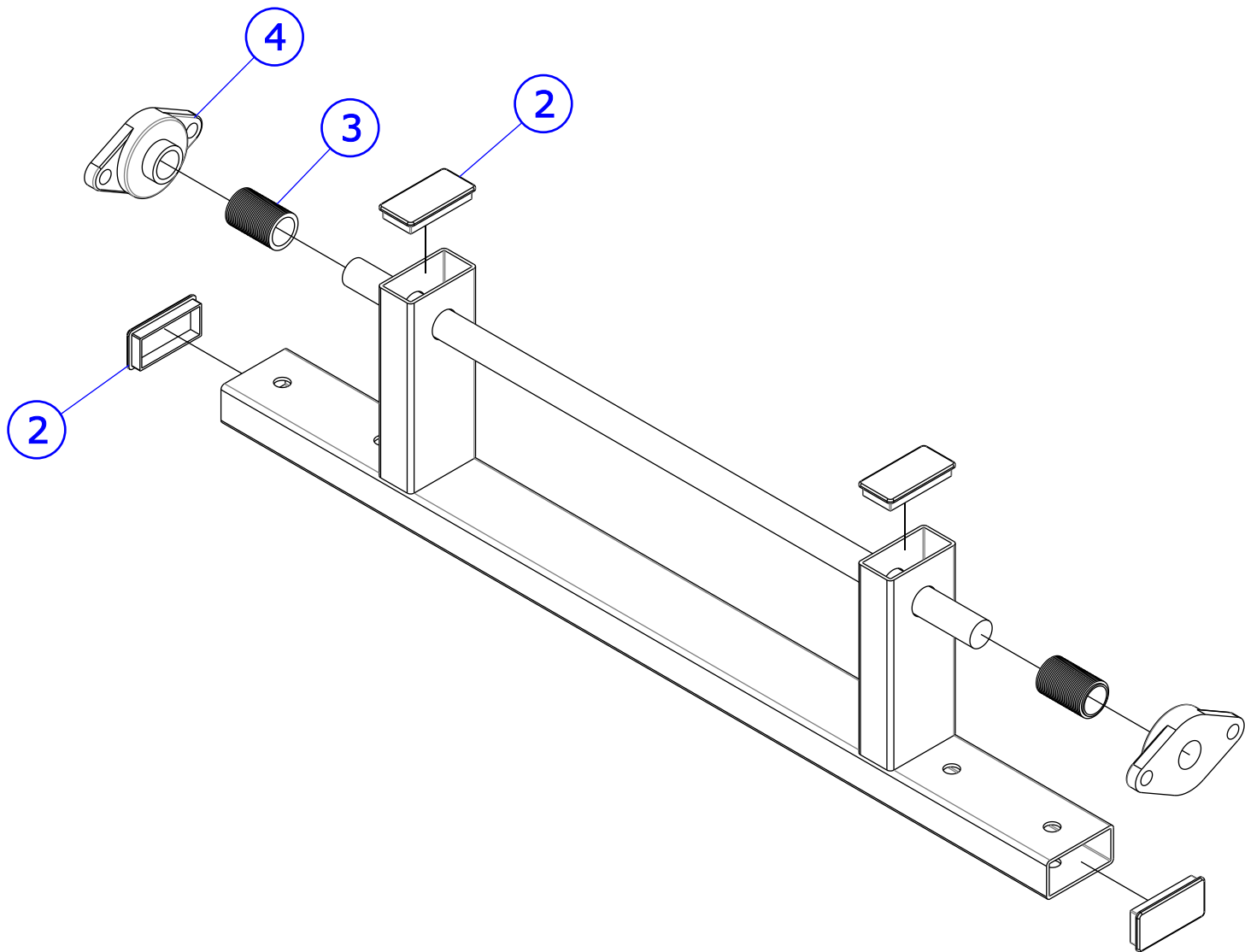
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PLDIP-CFX	ASSY, FRONT FRAME, PLDIP
2	1	PLDIP-CST	ASSY, SEAT FRAME, PLDIP
3	1	PLDIP-CSFL	ASSY, SIDE FRAME, LEFT, PLDIP
4	1	PLDIP-CSFR	ASSY, SIDE FRAME, RIGHT, PLDIP
5	1	PLDIP-BX	WLDMT, BOTTOM FRAME, PLDIP
6	1	PLDIP-CTX	ASSY, TOP CROSS MEMBER, PLDIP
7	1	CSTD-ST	ASSY, STD SEAT
8	1	CST4	ASSY, STD SEAT 4
9	1	SEATBELT-ASSEM	SEATBELT, COMPLETE
10	12	WASH.375SAE	3/8" SAE FLAT WASHER
11	2	HHB.375X1	STEEL BOLT 3/8 X 1
12	2	NUT.375JAMLOCK	3/8 THIN LOCK NUT

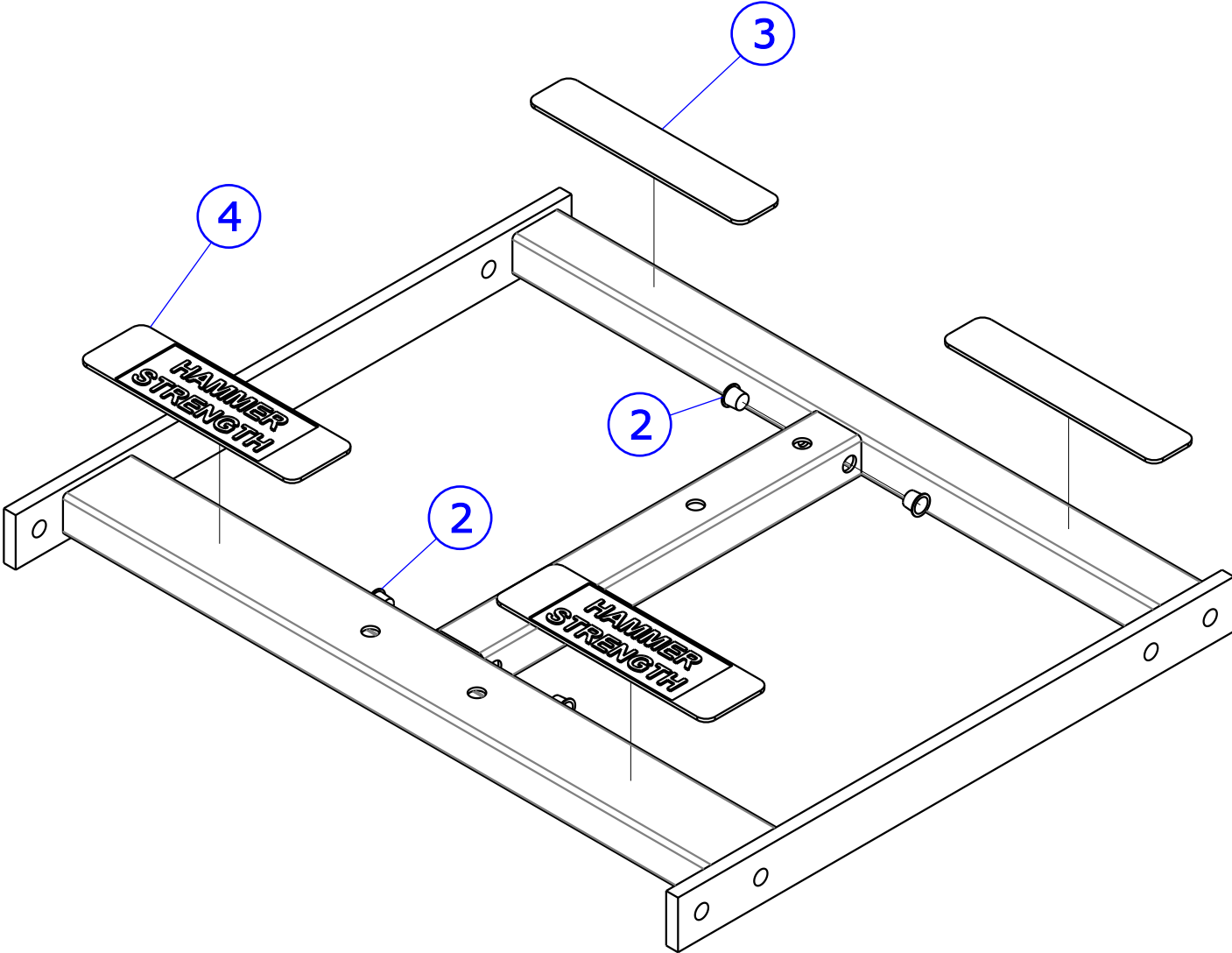
ITEM NO.	QTY.	PART NO.	DESCRIPTION
13	26	WASH.5STAR	1/2" INTERNAL LOCK WASHER
14	18	NUT.5LOCK	1/2 DIA THICK LOCK NUT
15	18	HHB.5X3	1/2 X 3 BOLT
16	8	3236210	SCREW, M10 X1.5 65MM
17	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
18	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
19	14	H-BACK-WASH	BACKING WASHER
20	4	H-HORN-ASSY	ASSY, WEIGHT HORN
21	1	PLDIP-CMA	ASSY, MOVEMENT ARM, PLDIP
22	1	7351999	PAD, SADDLE
23	1	7399399	PAD, 7 X 11-1/4
24	2	7501399	PAD, 8 X 4 X 2-3/4

TOP CROSS MEMBER ASSEMBLY



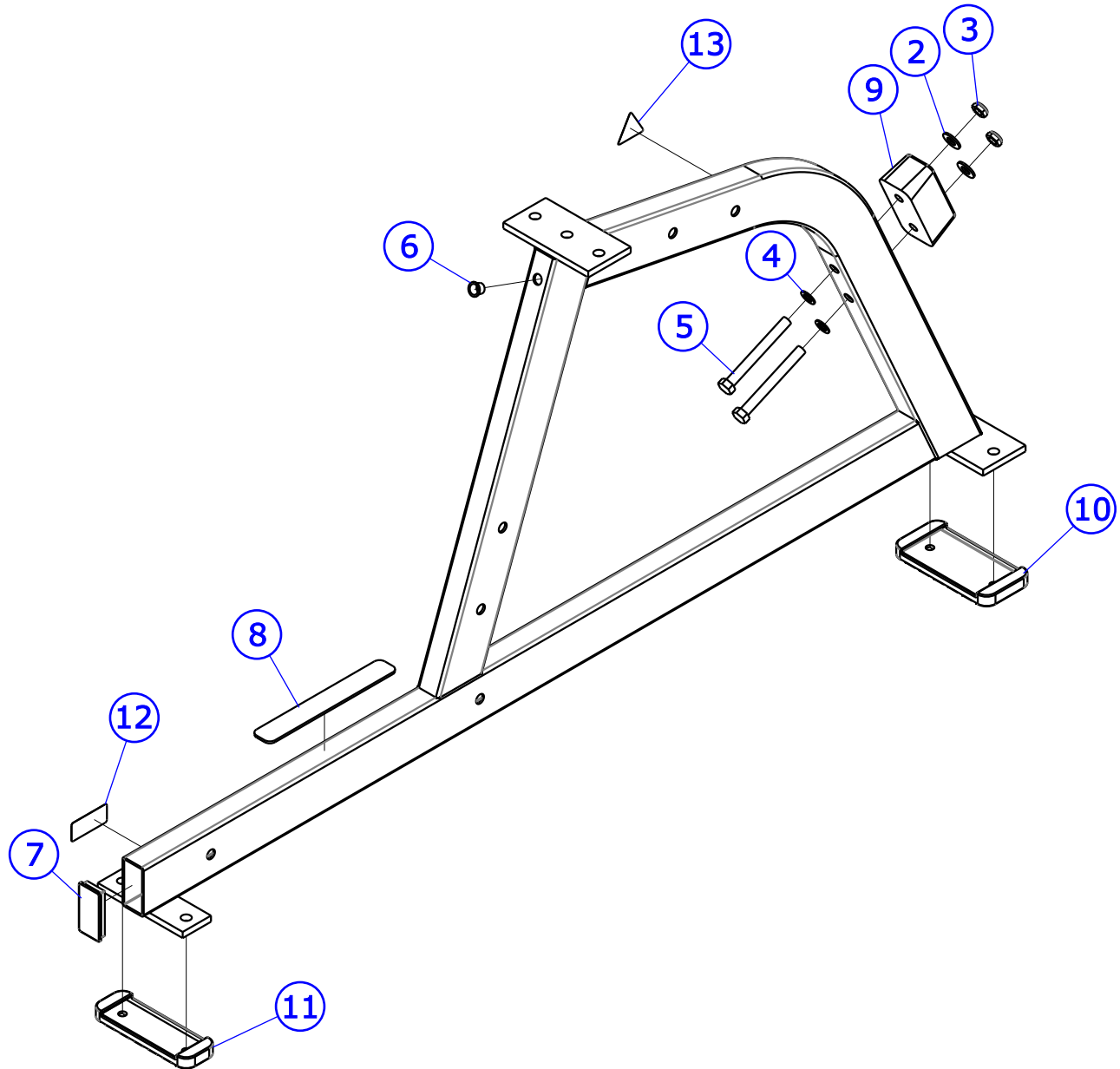
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	ACCORDIAN	SHAFT GUARD
4	2	H-BEAR-SML	SMALL BEARING

FRONT FRAME ASSEMBLY



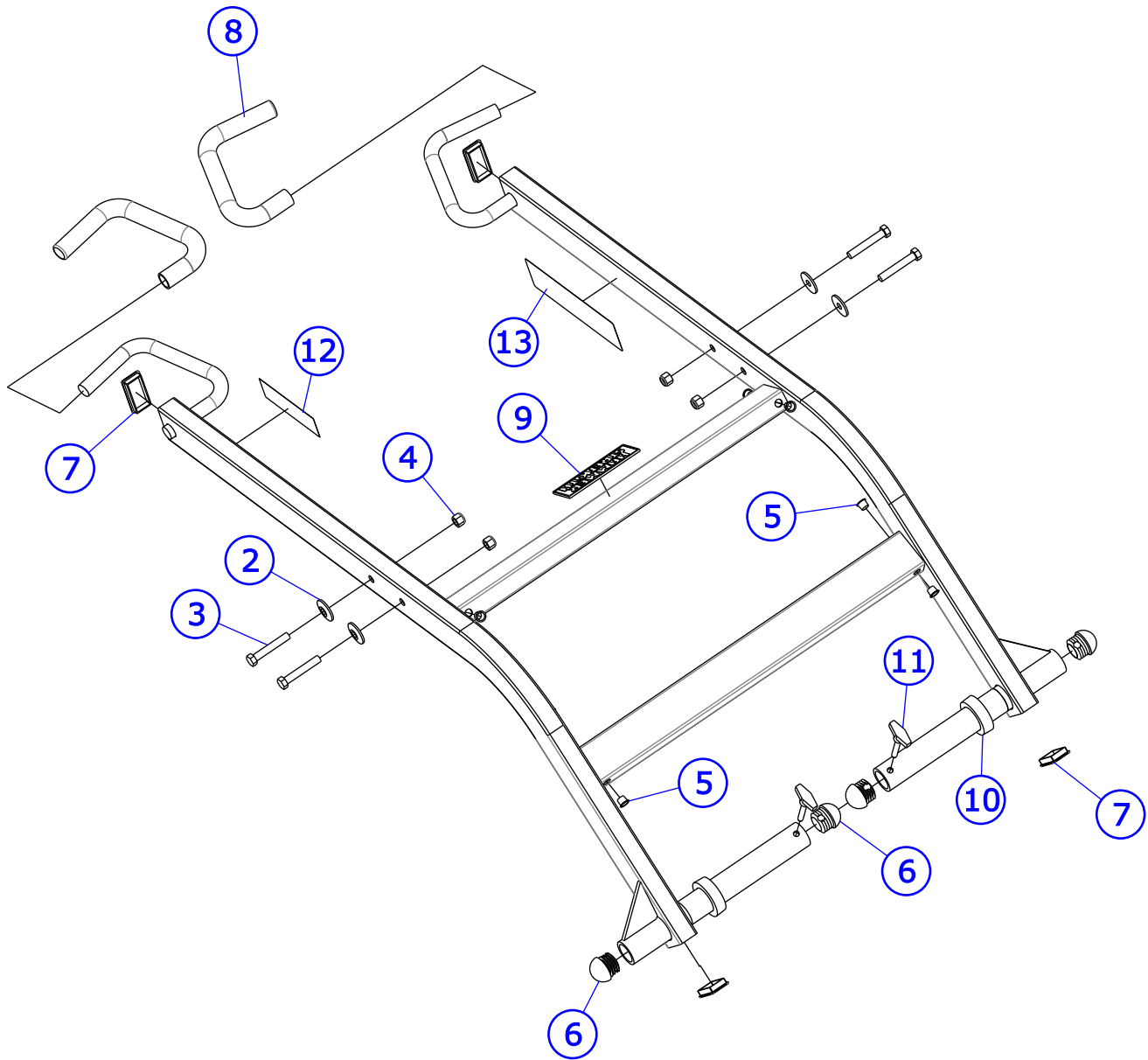
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	H-HPLUG (REG)	HOLE PLUG
3	2	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9
4	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

LEFT SIDE FRAME ASSEMBLY



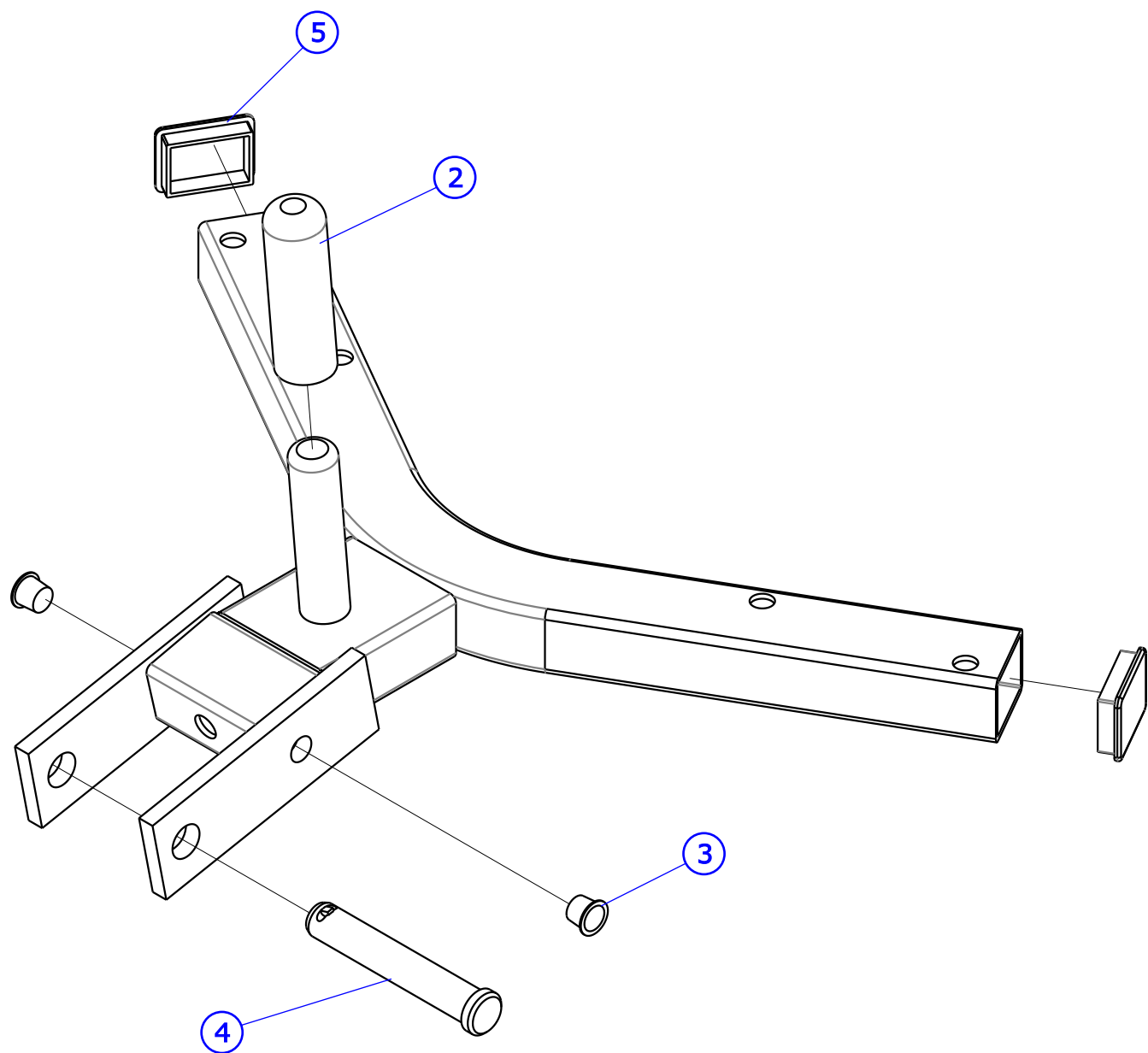
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
6	1	H-HPLUG (REG)	HOLE PLUG
7	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
9	1	H-BUMP-MED	MM2 MEDIUM
10	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
11	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
12	1	-	SERIAL NUMBER
13	1	8039501	LABEL, WARNING, TRIANGLE

MOVEMENT ARM ASSEMBLY



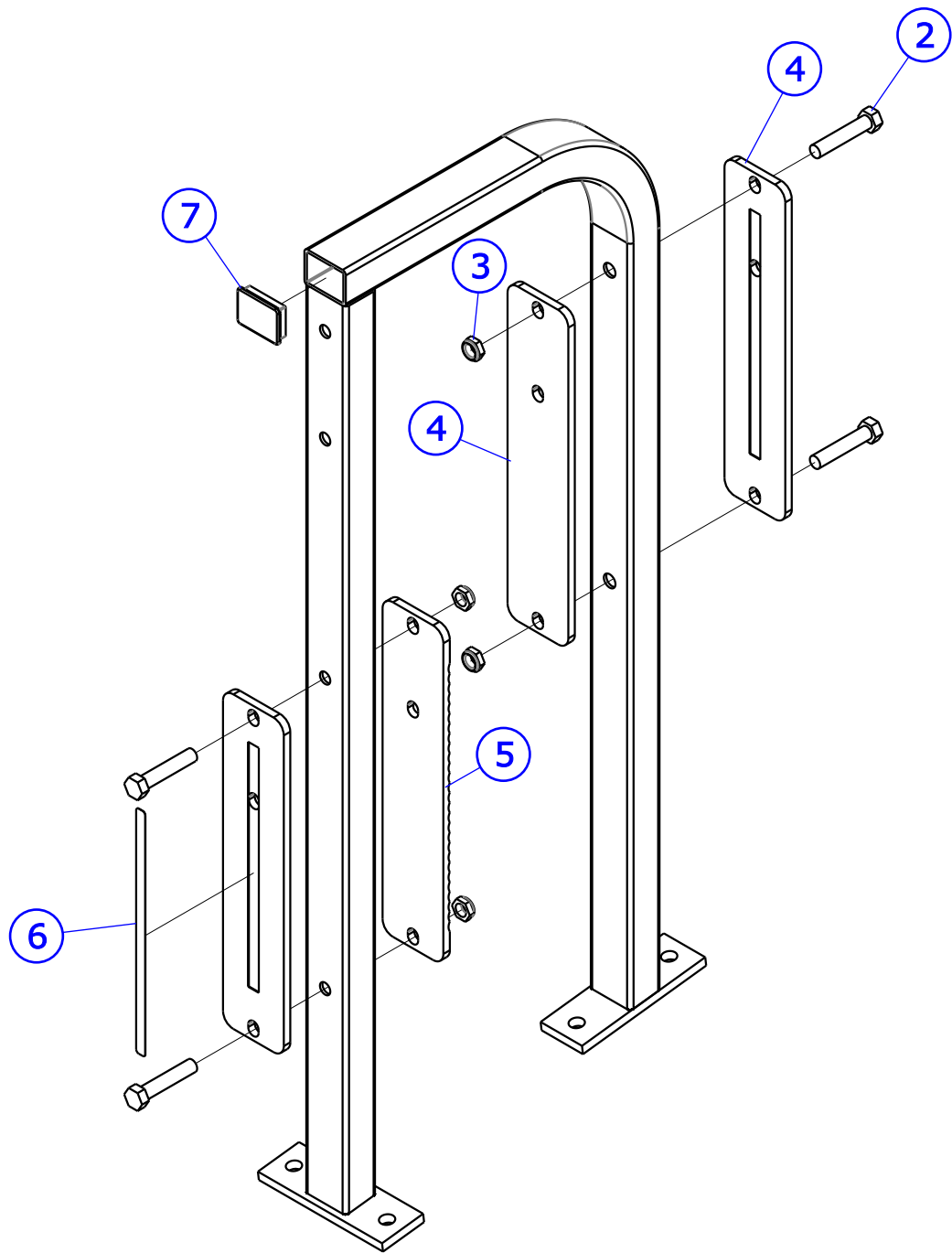
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	H-BACK-WASH	BACKING WASHER
3	4	HHB.5X3	1/2 X 3 BOLT
4	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	8	H-HPLUG (REG)	HOLE PLUG
6	4	RUBCAP1-2	RUBBER CAP #1
7	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
8	2	H-GRIP	HANDLE GRIPS (.938X16)
9	1	H-NAME PLATE	NAMEPLATE (45156-P)
10	2	H-RUBRNG	MM5 RING
11	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
12	1	8773701	LABEL, ASTM PL VERT
13	1	ID-PLDIP	PRODUCT PLACARD, PLDIP

STD SEAT 4 ASSEMBLY



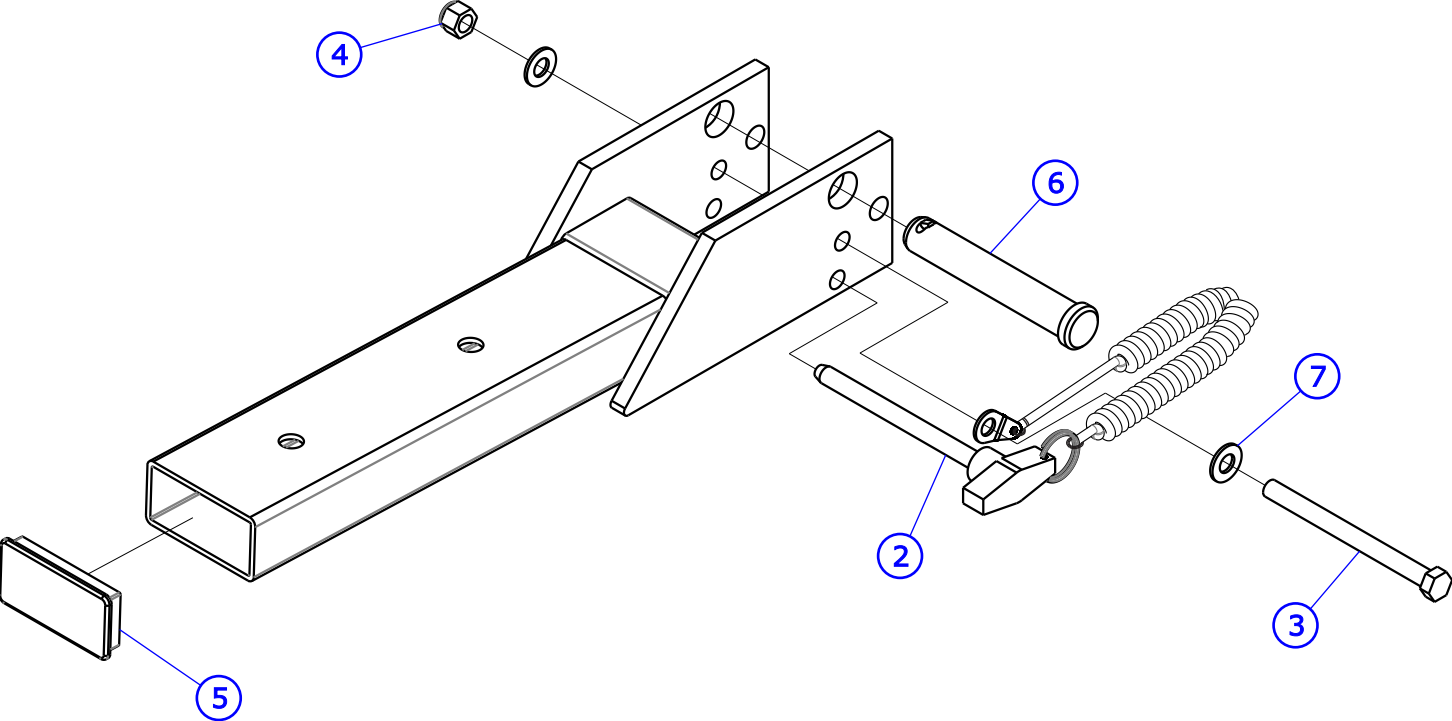
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	H-HPLUG (REG)	HOLE PLUG
4	1	STD SEAT PIN	STD SEAT PIN
5	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

SEAT FRAME ASSEMBLY



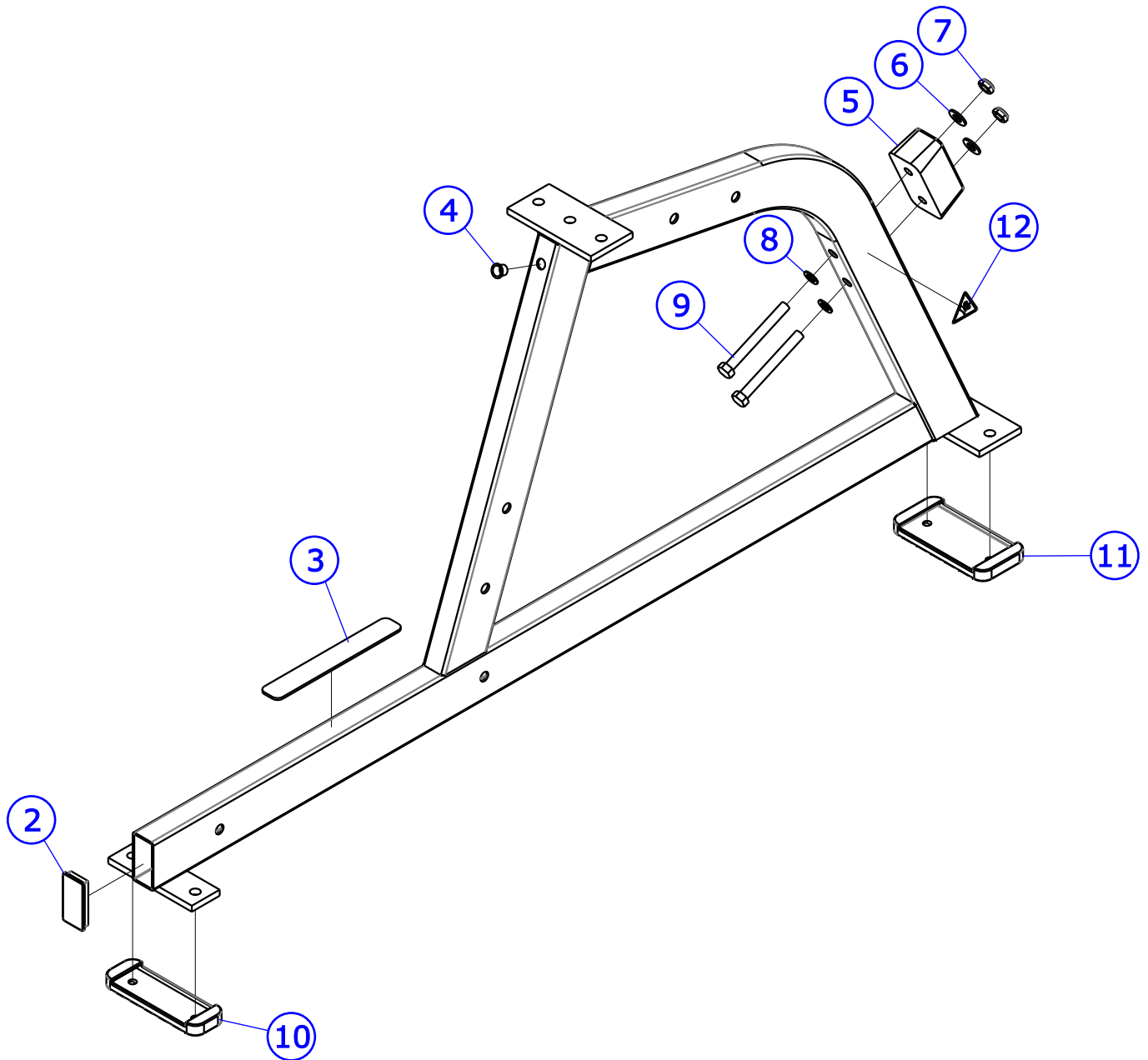
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	3	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
5	1	H-SEATRCKS-RIB	SEATRACK BACK
6	1	SEAT NUMBER	SEAT ADJ. NUMBER
7	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

STD SEAT ASSEMBLY



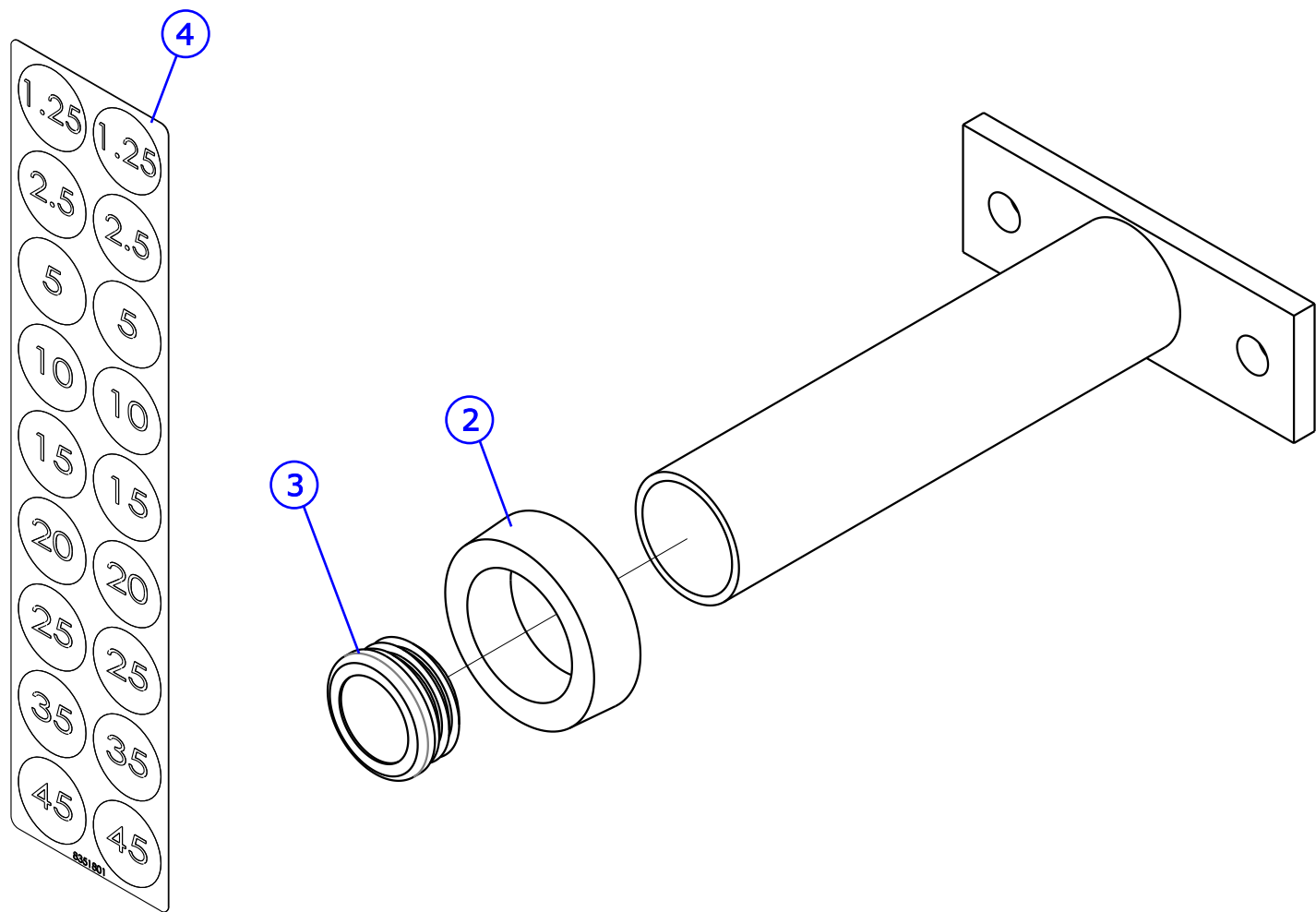
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	1	NONSKID 1 X 9	PLASTIC NON SKID STRIP 1 X 9
4	1	H-HPLUG (REG)	HOLE PLUG
5	1	H-BUMP-MED	MM2 MEDIUM
6	2	WASH.5SAE	1/2" SAE FLAT WASHER
7	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
8	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
9	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
10	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
11	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
12	1	8039501	LABEL, WARNING, TRIANGLE

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET