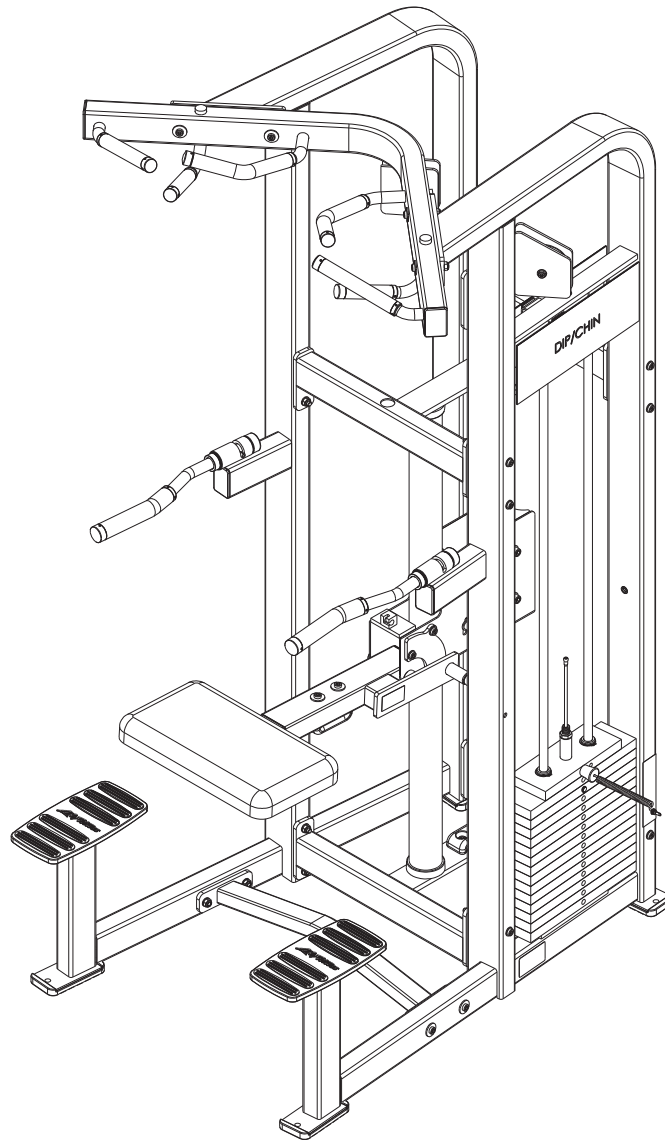




PRO2 SERIES
PSADC ASSISTED DIP CHIN



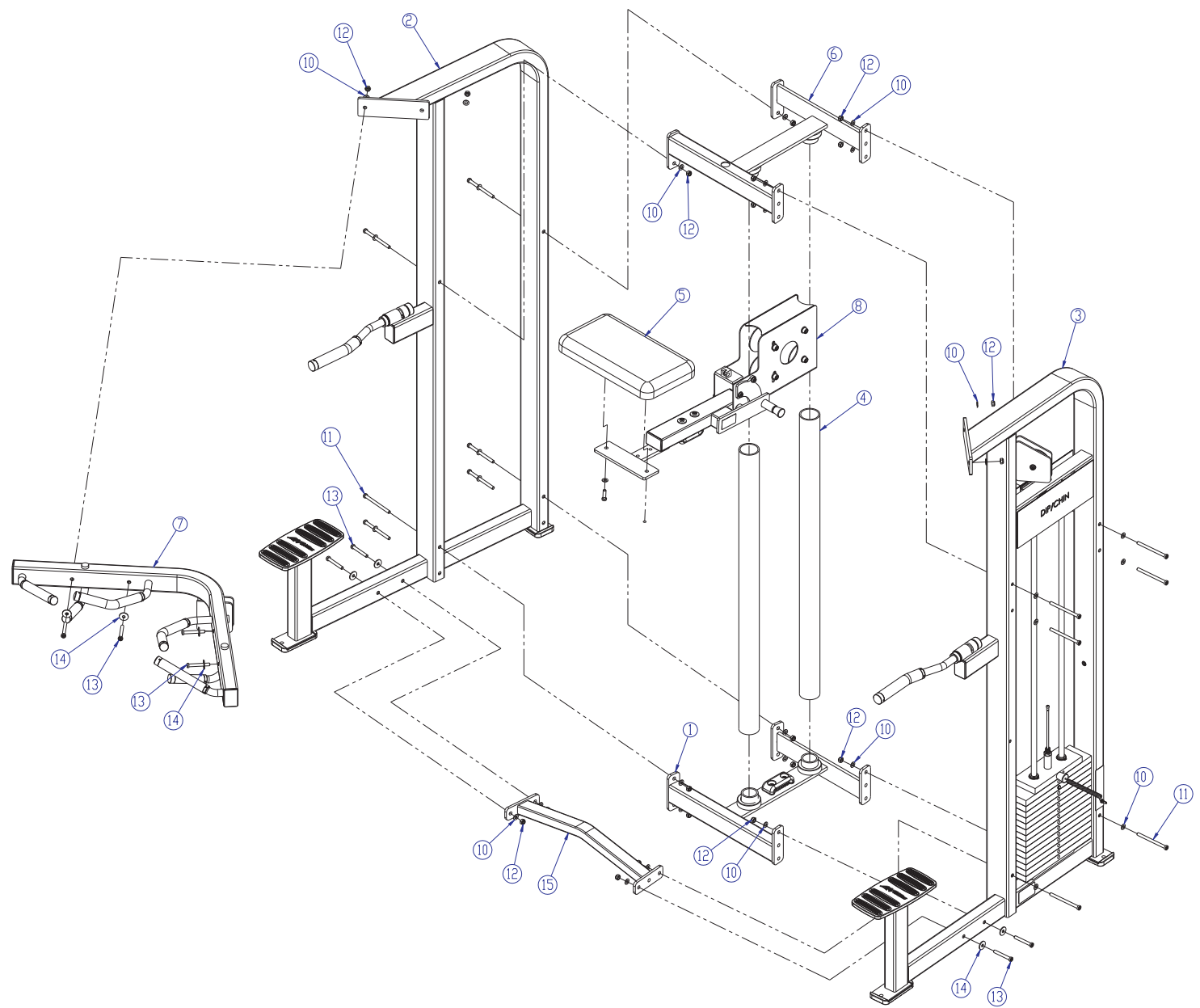
Customer Support Services
PARTS MANUAL

PSADC ASSISTED DIP CHIN

Contents

	PAGE
COMPONANT ASSEMBLY	3
STACK WELDMENT ASSEMBLY	4
LEFT SIDE FRAME ASSEMBLY	5
CHIN BAR ASSEMBLY	6
BOTTOM FRAME ASSEMBLY	7
TOP FRAME ASSEMBLY	8
SEAT ROLLER ASSEMBLY	9
225LB WEIGHT STACK	10
ADD-ON INCREMENTAL WEIGHT	11
OPTIONAL REAR SHROUD KIT	12

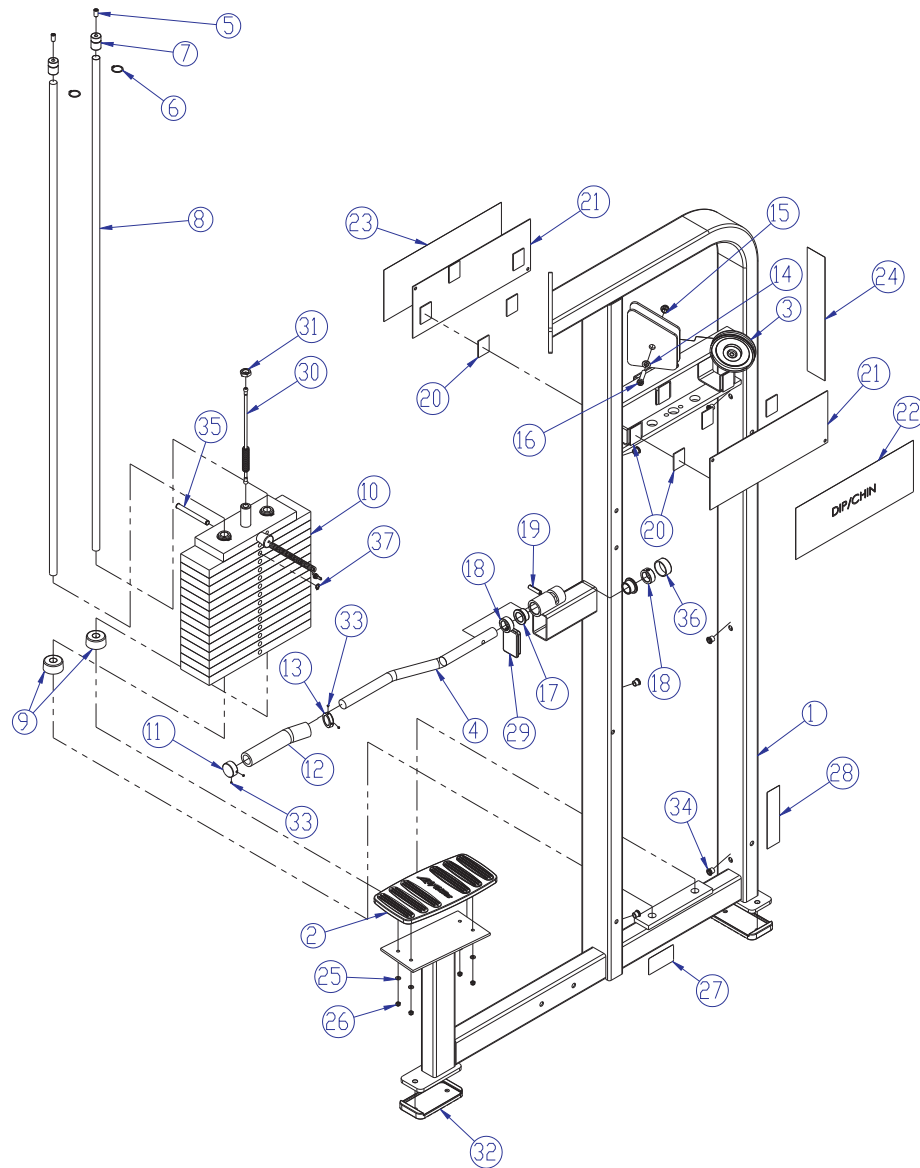
PSADC ASSISTED DIP CHIN COMPONENT ASSEMBLY



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7574301	ASSY, PSADC BOTTOM FRAME
2	1	7574901	ASSY, PSADC LSF
3	1	7575901	ASSY, PSADC STACK
4	2	7576501	TUBE, PSADC ROLLER GUIDE
5	1	7297301	PAD, ASSY 18 X 10
6	1	7576601	ASSY, PSADC TOP FRAME
7	1	7577001	ASSY, PSADC CHIN BAR

8	1	7577701	ASSY, PSADC ROLLERFRAME
9	2	3236204	SCREW, M10 X1.5 35MM
10	34	3236601	WASHER, 3/8 SAE SS
11	12	3236220	SCREW, M10 X1.5 130MM
12	20	3236801	NUT, M10 HEX NYLOCK SS
13	8	3236212	SCREW, M10 X1.5 75MM
14	8	3236602	WASHER, 3/8 ID X 1.25 OD SS
15	1	7782601	WLDMT, PSADC ARM SUPPORT

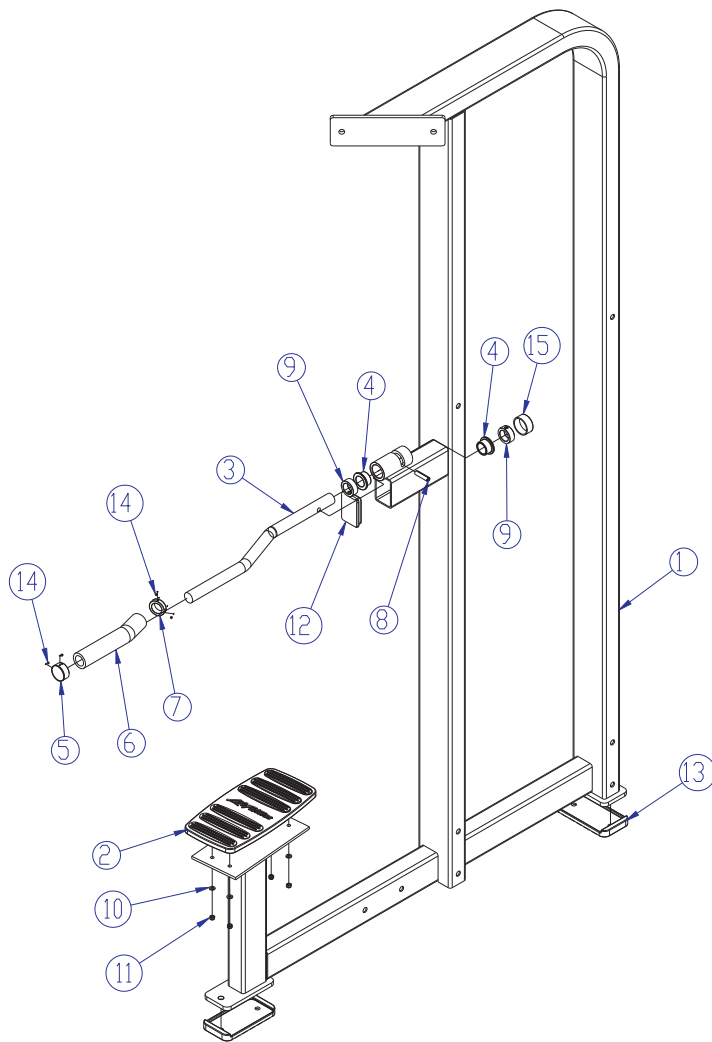
PSADC ASSISTED DIP CHIN STACK WELDMENT ASSEMBLY - 7575901



ITEM NO	QTY	PART NO	DESCRIPTION				
				19	1	3110004	ROLL PIN
1	1	7576001	WLDMNT, PSADC STACK	20	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
2	1	7424101	FOOTPLATE, PRO2	21	2	9169501	COVER, STACK-PRO2 RECT.
3	1	3237801	PULLEY, 4.5" OD	22	1	7582101	LABEL, PSADC PLACARD
4	1	7575895	BROUND, PSADC DIP HANDLE	23	1	7584201	LABEL, PSADC LOGO PANEL
5	2	3240501	M10 X 1.5 HXS NO CUP ST BO	24	1	7348001	LABEL, LIFE FITNESS LOGO
6	2	3232421	RING, BRE .940, 5100-100 ST PP B	25	4	3241801	WASHER, FLAT 6MM SS
7	2	7402301	RETAINER, GUIDEROD	26	4	3236802	NUT, M6 HEX NYLOCK SS
8	2	7328606	GUIDE ROD, .75 OD SOLID 59.63	27	1	7571301	LABEL, SERIAL NUMBER
9	2	7352101	CUSHION, WEIGHT STACK	28	1	7422004	LABEL, 2" ASTM WARN
10	1	7574101	ASSY, 225LB STACK	29	1	7352301	CAP, END 2 X 3
11	1	7662902	CAP, GRIP 1.50 OD	30	1	7423714	CABLE, PSADC/SLC
12	1	3235802	GRIP, SHADOW GRAY, 8.00"	31	1	3236902	NUT, M16 X 2 HEX JAM SS
13	1	7662802	RING, GRIP 1.50 OD	32	2	7388201	Footpad, PS Rubber
14	1	7348101	WASHER, SPACER	33	4	3247701	M4 X .7 HXS NO CUP ST BO
15	1	7335401	NUT, M10 X 1.5 SOCKET HEAD	34	6	3238101	NUT, BLIND INSERT M10 X 1.5
16	1	3236206	SCREW, M10 X 1.5 45MM	35	1	7564501	PIN, FZ/PS, WEIGHT PLATE
17	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING	36	1	3242601	CAP END, 1.375 X .750 RD, BLK VINYL
18	2	7435301	COLLAR, SHAFT 1.020 ID	37	1	3243901	RING, BRE M11, ST, PP

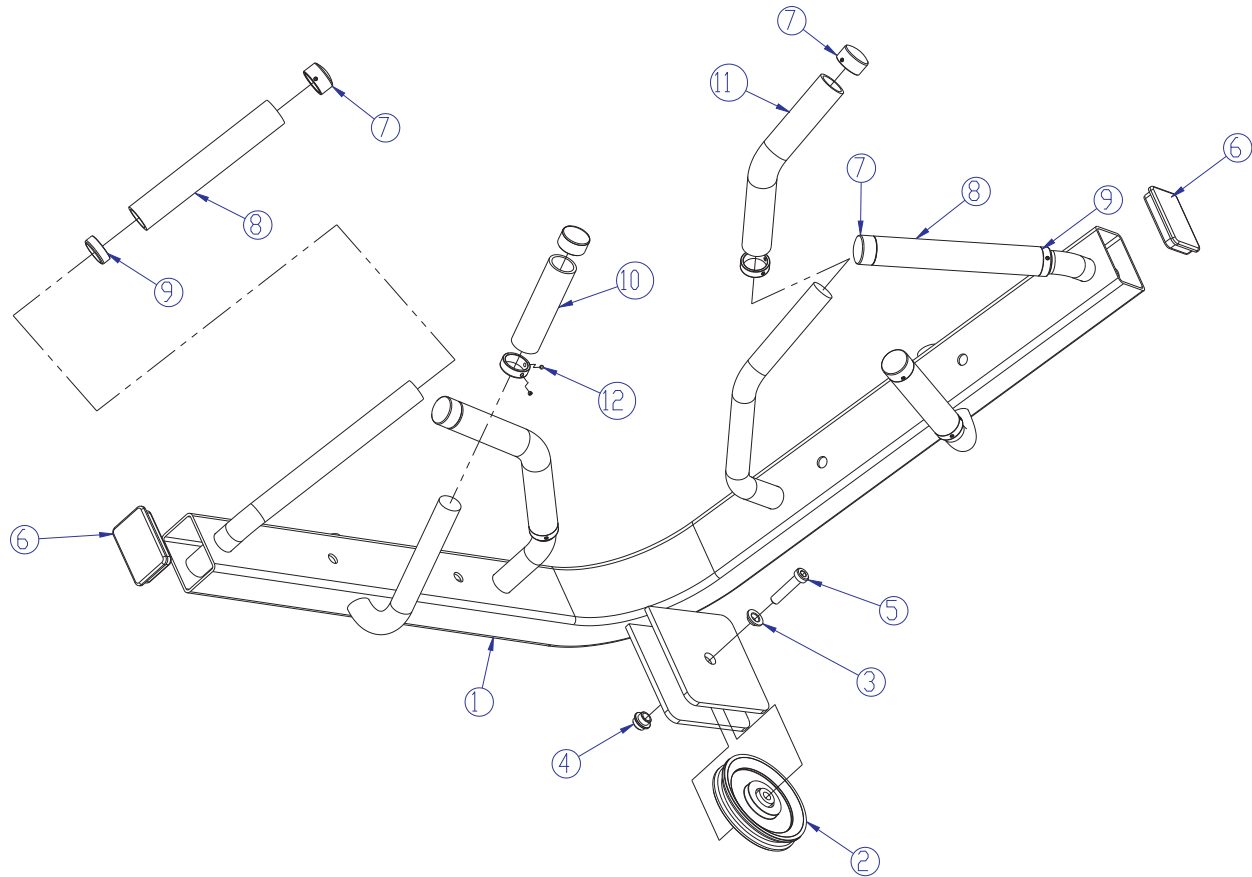
PSADC ASSISTED DIP CHIN

LEFT SIDE FRAME ASSEMBLY - 7574901



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7575001	WLDMNT, PSADC LSF
2	1	7424101	FOOTPLATE, PRO2
3	1	7575895	BROUND, PSADC DIP HANDLE
4	2	3104903	1.00" ID 1.25" OD BRONZ BUSHING
5	1	7662902	CAP, GRIP 1.50 OD
6	1	3235802	GRIP, SHADOW GRAY, 8.00"
7	1	7662802	RING, GRIP 1.50 OD
8	1	3110004	ROLL PIN
9	2	7435301	COLLAR, SHAFT 1.020 ID
10	4	3241801	WASHER, FLAT 6MM SS
11	4	3236802	NUT, M6 HEX NYLOCK SS
12	1	7352301	CAP, END 2 X 3
13	2	7388201	Footpad, PS Rubber
14	4	3247701	M4 X .7 HXS NO CUP ST BO
15	1	3242601	CAP END, 1.375 X .750 RD, BLK VINYL

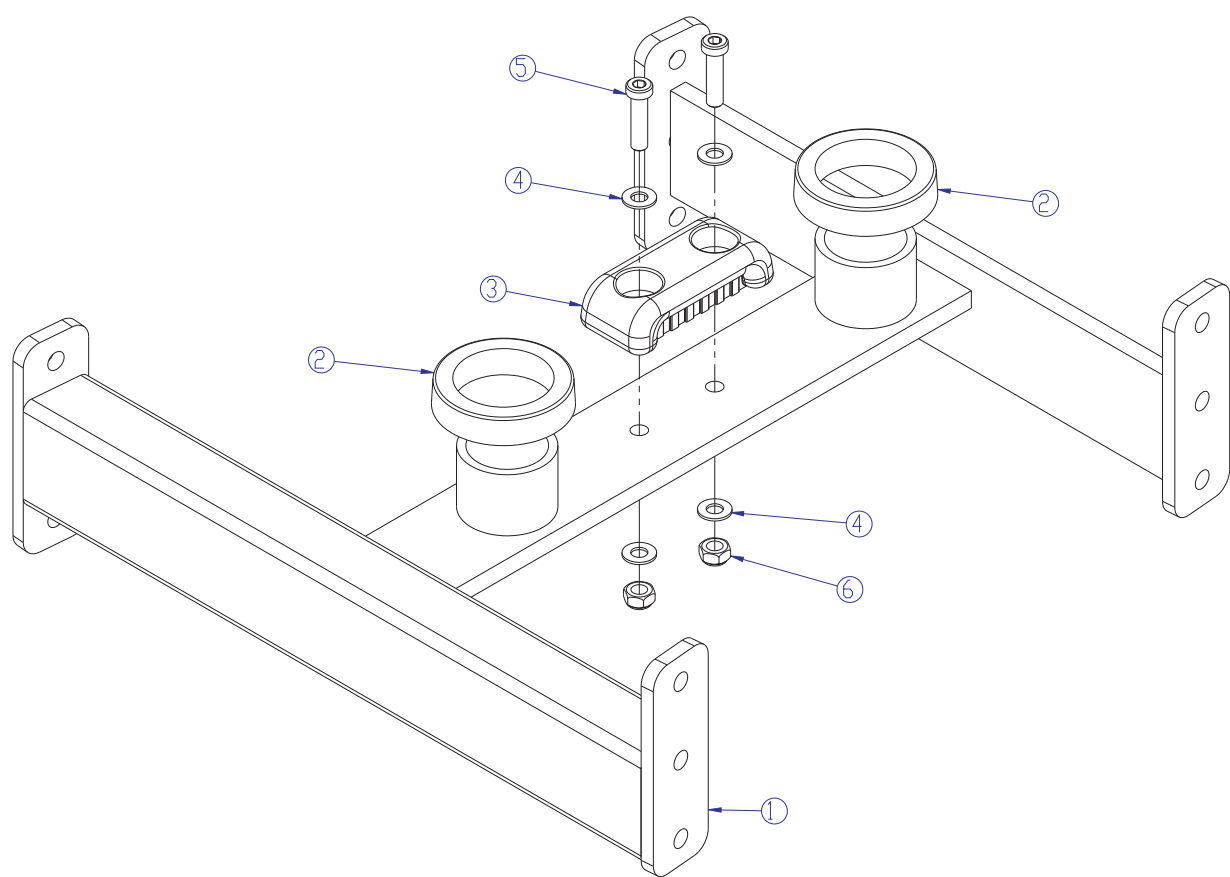
PSADC ASSISTED DIP CHIN CHIN BAR ASSEMBLY - 7577001



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7577101	WLDMNT, PSADC CHIN BAR
2	1	3237801	PULLEY, 4.5" OD
3	1	7348101	WASHER, SPACER
4	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
5	1	3236206	SCREW, M10 X1.5 45MM
6	2	7352301	CAP, END 2 X 3
7	6	7662901	CAP, GRIP 1.25 OD
8	2	3235801	GRIP, SHADOW GRAY, 8.00"
9	6	7662801	RING, GRIP 1.25 OD
10	2	3235801	GRIP, SHADOW GRAY, 5.00"
11	2	3235801	GRIP, SHADOW GRAY, 10.00"
12	24	3247701	M4 X .7 HXS NO CUP ST BO

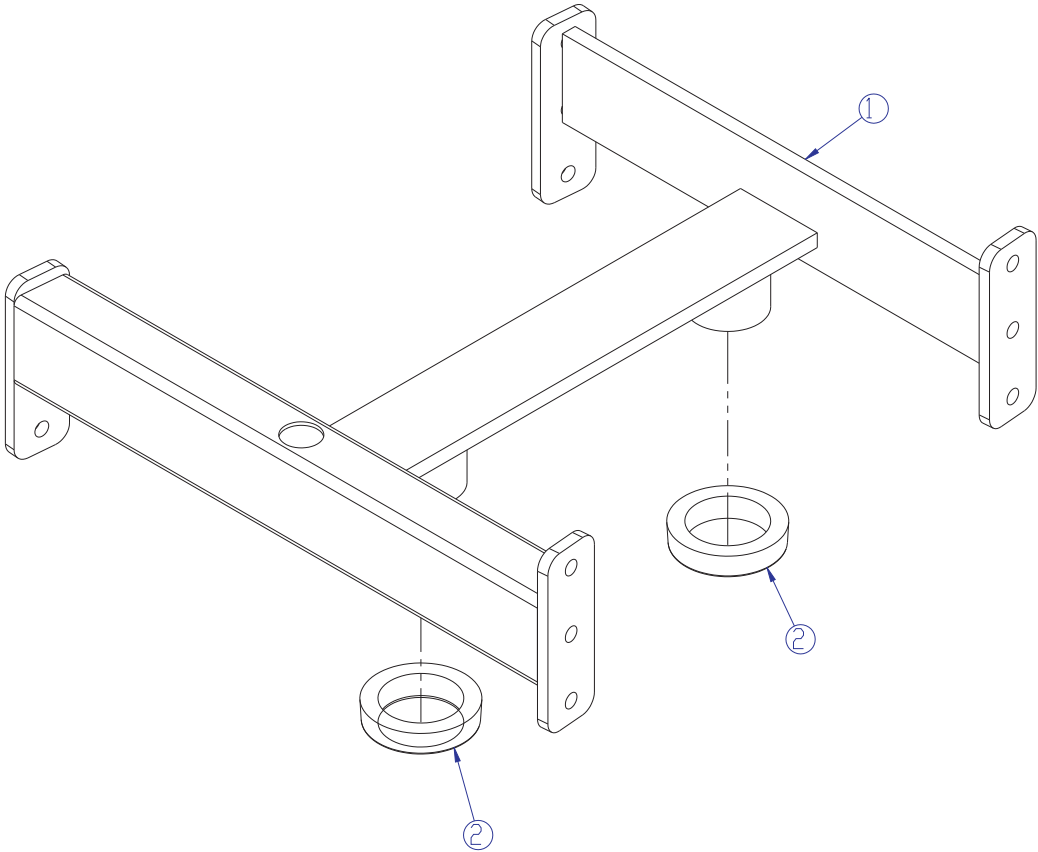
PSADC ASSISTED DIP CHIN

BOTTOM FRAME ASSEMBLY - 7574301



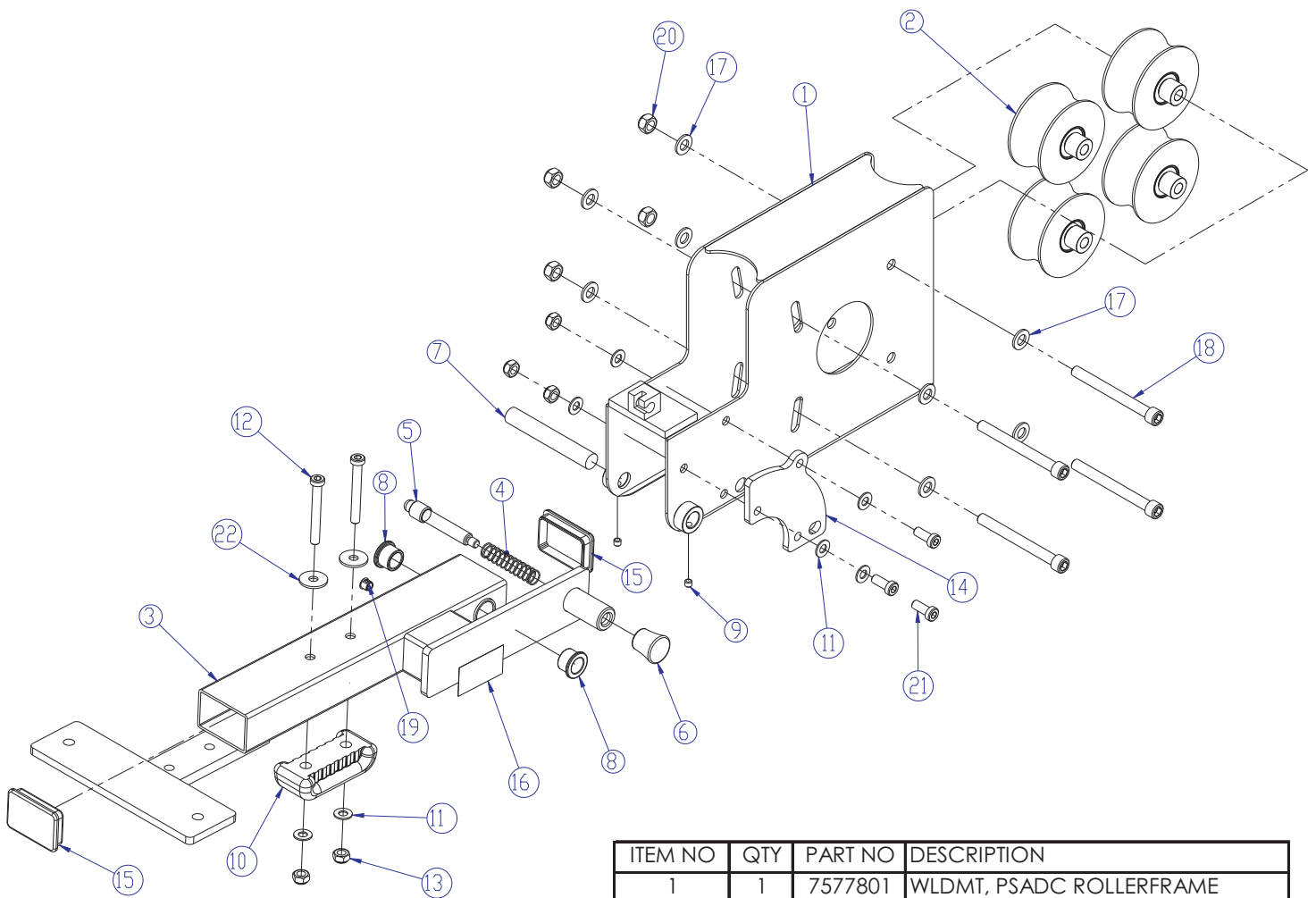
ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7574401	WLDMT, PSADC BOTTOM FRAME
2	2	7444601	BUMBER, DONUT
3	1	7352001	BUMPER, 2-1/8 X 4-5/8
4	4	3236601	WASHER, 3/8 SAE SS
5	2	3236205	SCREW, M10 X1.5 40MM
6	2	3236801	NUT, M10 HEX NYLOCK SS

PSADC ASSISTED DIP CHIN
TOP FRAME ASSEMBLY - 7576601



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7576701	WLDMNT, PSADC TOP
2	2	7444601	BUMBER, DONUT

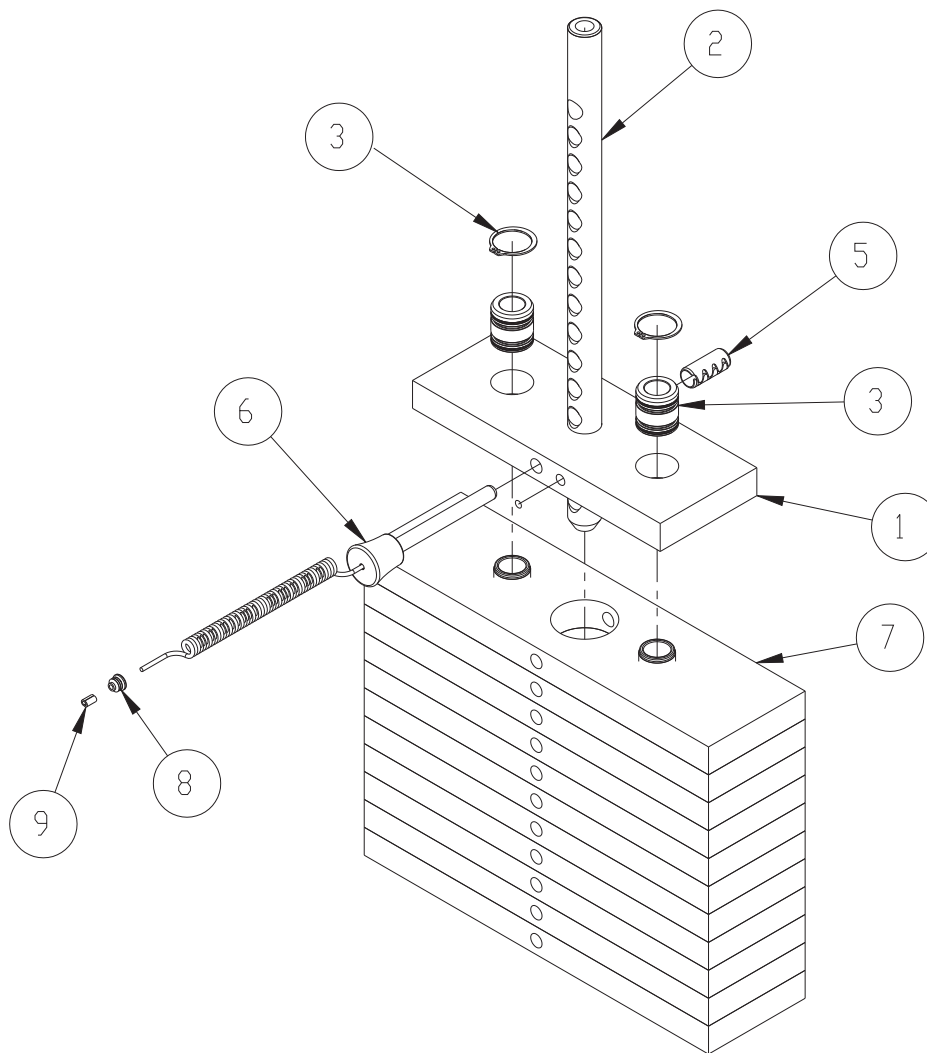
PSADC ASSISTED DIP CHIN SEAT ROLLER ASSEMBLY - 7577701



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7577801	WLDMT, PSADC ROLLERFRAME
2	4	3251501	ROLLER ASSY
3	1	7578201	WLDMNT, PSADC PAD MT
4	1	7351501	SPRING; PULL PIN LARGE
5	1	7351301	PIN, PULL X 4.375
6	1	7351401	KNOB, TULIP STYLE
7	1	7578901	SHAFT, PSADC PAD MT
8	2	3104901	.75" ID 1.00" OD BRONZE BUSHING
9	2	3242901	SCREW, SET BO
10	1	7352001	BUMPER, 2-1/8 X 4-5/8
11	8	3236601	WASHER, 3/8 SAE SS
12	2	3236213	SCREW, M10 X1.5 80MM
13	5	3236801	NUT, M10 HEX NYLOCK SS
14	1	7727401	PLATE, PSADC ADJUSTER
15	2	7352301	CAP, END 2 X 3
16	1	7422003	LABEL, MOVING PARTS
17	8	3241401	WASHER, FLAT 12MM SS
18	4	3241320	SCREW, M12 X1.75 120MM
19	1	3237401	PLUG, 7/16" HOLE
20	4	3236803	NUT, M12 HEX NYLOCK SS
21	3	3236202	SCREW, M10 X1.5 25MM
22	2	3236602	WASHER, 3/8 ID X 1.25 OD SS

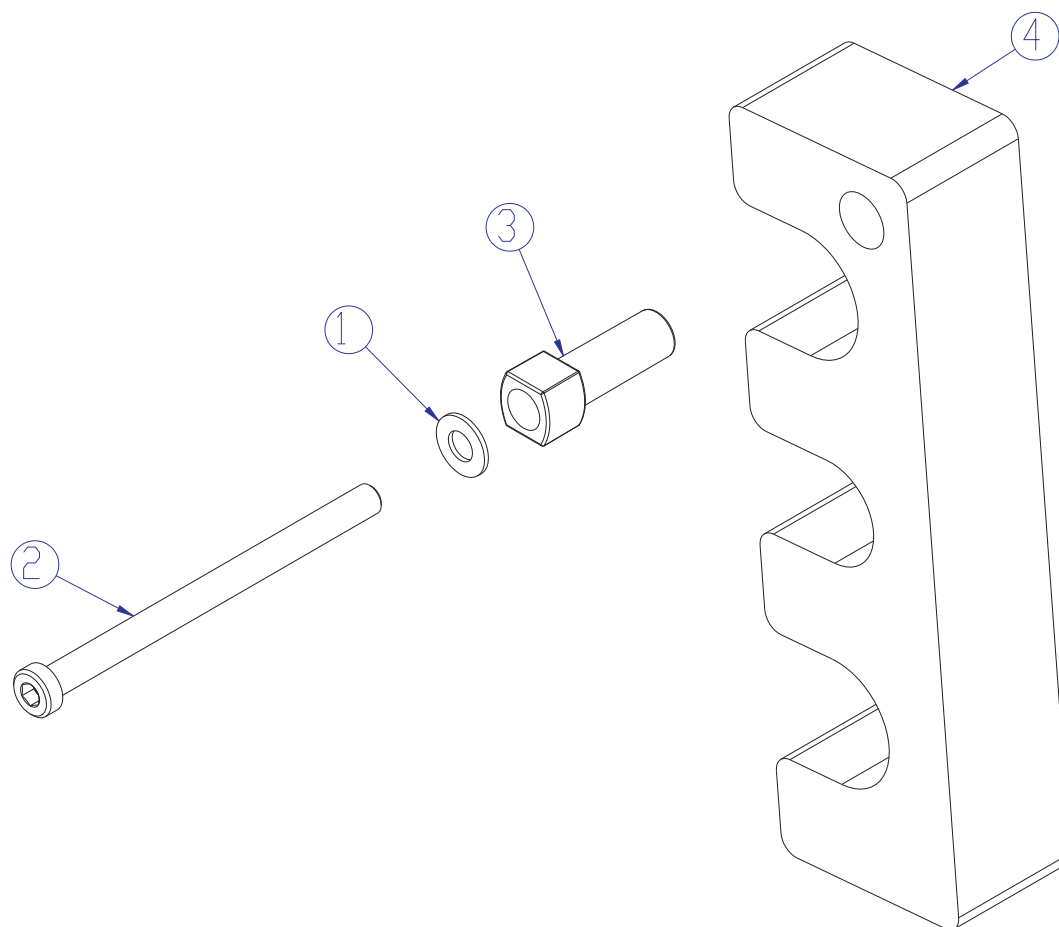
PSADC ASSISTED DIP CHIN

225LB WEIGHT STACK - 7574101



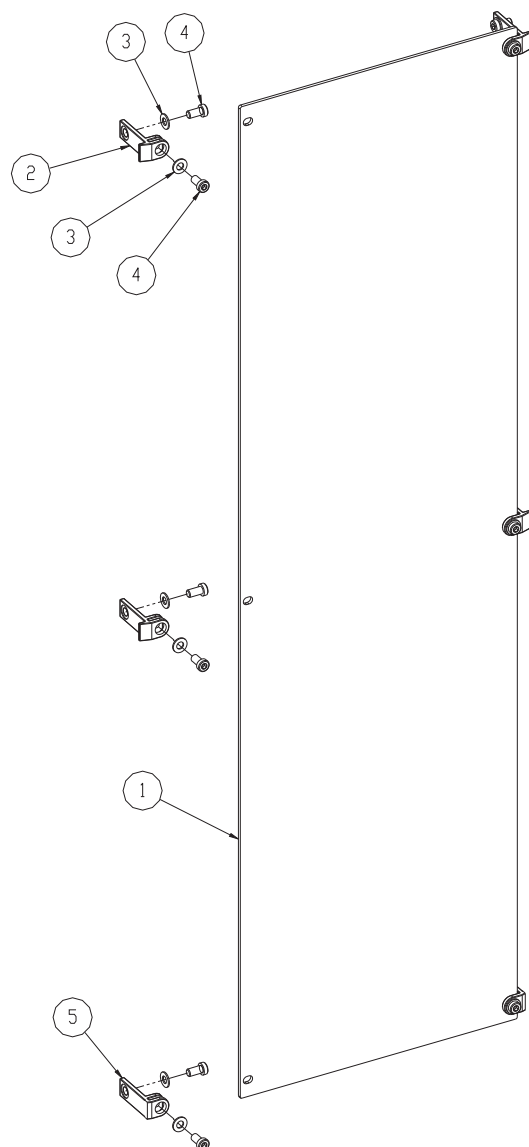
ITEM NO	QTY	PART NO	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7352601	BAYONET, 14 PLATE
3	2 / 2	7338001	HEADPLATE BUSHING & CLIP
5	1	3236001	BUSHING, SPRING PIN
6	1	7353001	ASSY, SELECTOR PIN
7	14	7353801	ASSY, 15 LB PLATE
8	1	7356501	PLUG, LANYARD ATTACHMENT
9	1	7523601	CRIMP, CABLE

PSADC ASSISTED DIP CHIN ADD-ON INCREMENT WEIGHT ASSEMBLY - 7415001



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE STAINLESS STEEL
2	1	3236221	M10 X 1.5 X 140 HXS SOC CS SS
3	1	7401701	COVER, PLASTIC PEG 2-1/4
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

PSADC ASSISTED DIP CHIN OPTIONAL REAR SHROUD KIT - 7782801



ITEM NO	QTY	PART NO	DESCRIPTION
1	1	8352406	SHIELD, PS REAR
2	4	7655301	BRACKET, PS REAR SHIELD
3	12	3236601	WASHER, 3/8 SAE SS
4	12	3236201	SCREW, M10 X1.5 20MM
5	2	7782701	BRKT, PSADC REAR SHIELD