

Serial Number Ranges  
Ramsey Produced:  
SS-CP0818B001 - Current

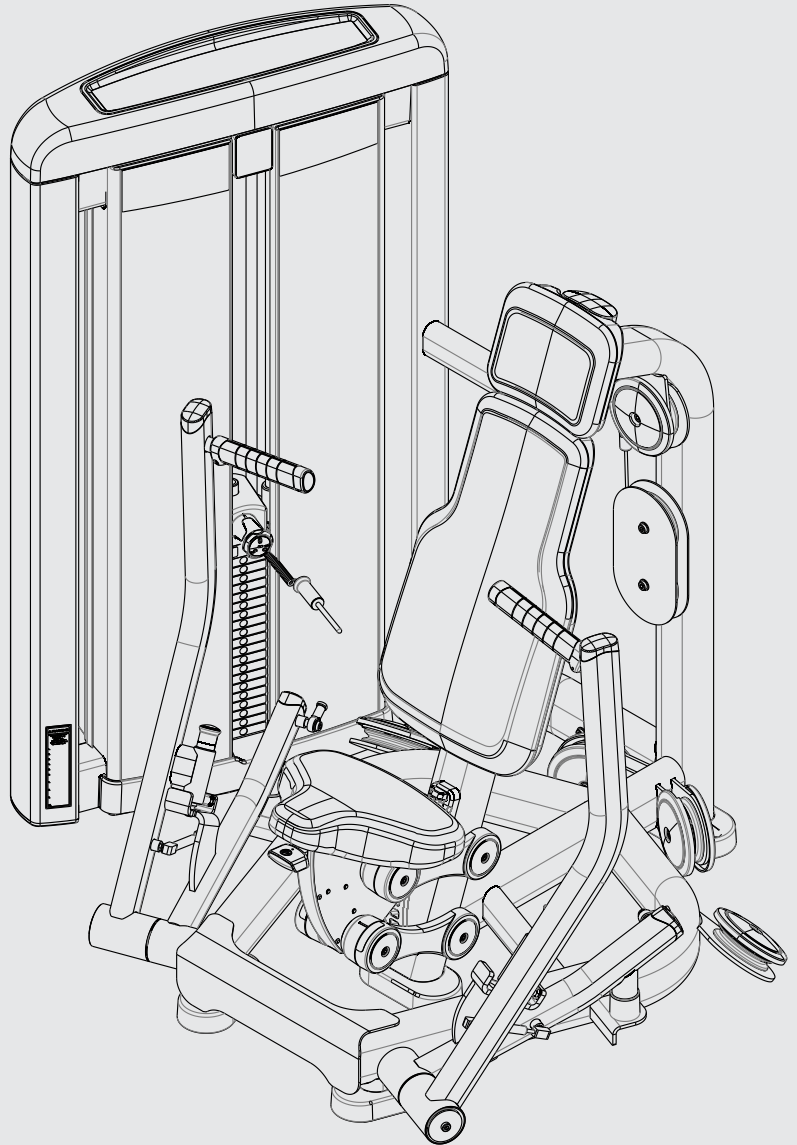
Hungarian Produced:  
101833G07785 - Current

# INSIGNIA SERIES

## CHEST PRESS

### SS-CP

### PARTS MANUAL



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# Insignia Series Chest Press

## Options and Key

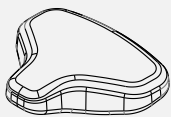
### FRAME COLOR OPTION

#### SELECT POWDERCOAT COLOR

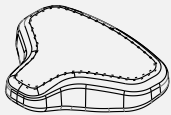
- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC
- ☐ MIDNIGHT METALLIC
- ☐ MOCHA SAND
- ☐ NICKEL
- ☐ PLATINUM
- ☐ RED
- ☐ TITANIUM
- ☐ WHITE
- ☐ YELLOW
- ☐ CUSTOM

### UPHOLSTERY OPTION

- ☐ SINGLE STITCH



- ☐ DOUBLE STITCH



### UPHOLSTERY COLOR OPTION

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ CROCUS
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTTTO
- ☐ GUN METAL
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ JADE
- ☐ NAVY
- ☐ NORTHWOODS GREEN
- ☐ PAPRIKA
- ☐ PLUM
- ☐ PUTTY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SPACE BLUE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ TURQUOISE
- ☐ WHEAT
- ☐ CUSTOM

### LANGUAGE OPTION

#### SELECT LANGUAGE

- ☐ 01 ENGLISH
- ☐ 02 GERMAN
- ☐ 03 FRENCH
- ☐ 04 SPANISH
- ☐ 05 ITALIAN
- ☐ 06 DUTCH
- ☐ 07 JAPANESE
- ☐ 08 PORTUGUESE
- ☐ 10 RUSSIAN
- ☐ 11 TURKISH
- ☐ 12 CHINESE
- ☐ 13 ARABIC

### WEIGHT STACK OPTION

- ☐ P - BASE STACK
- ☐ C - LIGHT STACK
- ☐ X - HEAVY STACK

- ☐ POUNDS
- ☐ KILOGRAMS

### SHROUD OPTION

- ☐ REAR
- ☐ FRONT/REAR

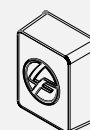
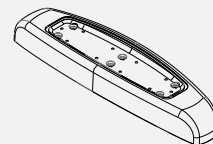
### SHROUD WRAP OPTION

#### (FRONT ONLY)

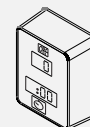
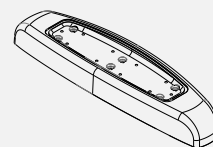
- ☐ BAMBOO
- ☐ BLACK CARBON FIBER
- ☐ BRONZE
- ☐ FULL SHROUD
- ☐ PREMIUM STAINLESS STEEL
- ☐ ROSEWOOD
- ☐ SKY
- ☐ STAINLESS STEEL
- ☐ STEM
- ☐ CUSTOM

### TRIM OPTION

- ☐ S  
PLASTIC TOWER CAP  
STANDARD GRIP  
NO REP COUNTER



- ☐ L  
PAINTED CAST TOWER CAP  
ERGO GRIP  
REP COUNTER



## KEY

### LANGUAGE 1 2 3

Items with Black call-outs require the last two digits (XX) to be replaced with language codes listed above. IE: 12345XX should be 1234501 for English.

### UPHOLSTERY 1 2 3

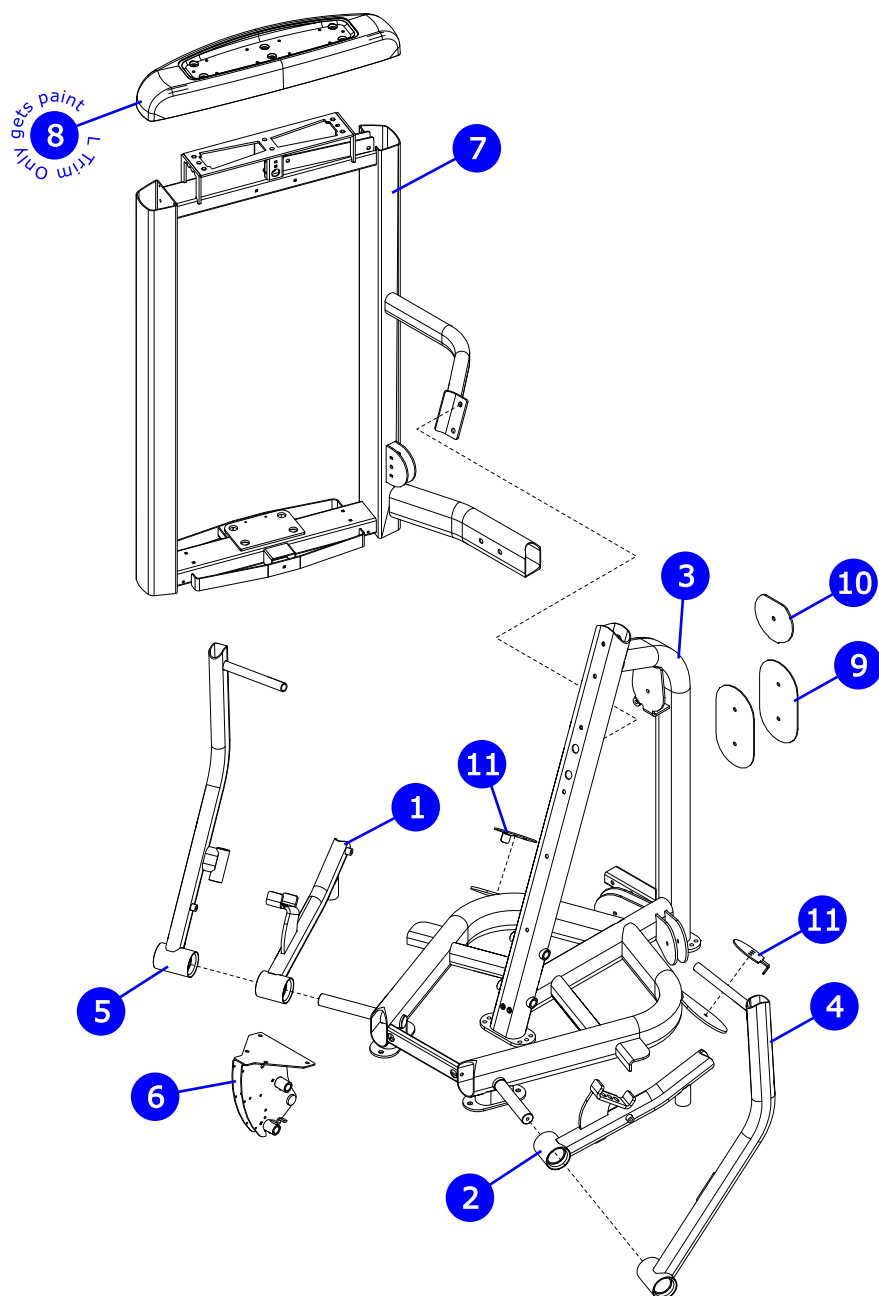
Items with Gray call-outs require the upholstery color within the order notes. IE: Putty.

### FRAME COLOR 1 2 3

Items with Blue call-outs require the powder coat frame color to be within the order notes.

# Insignia Series Chest Press

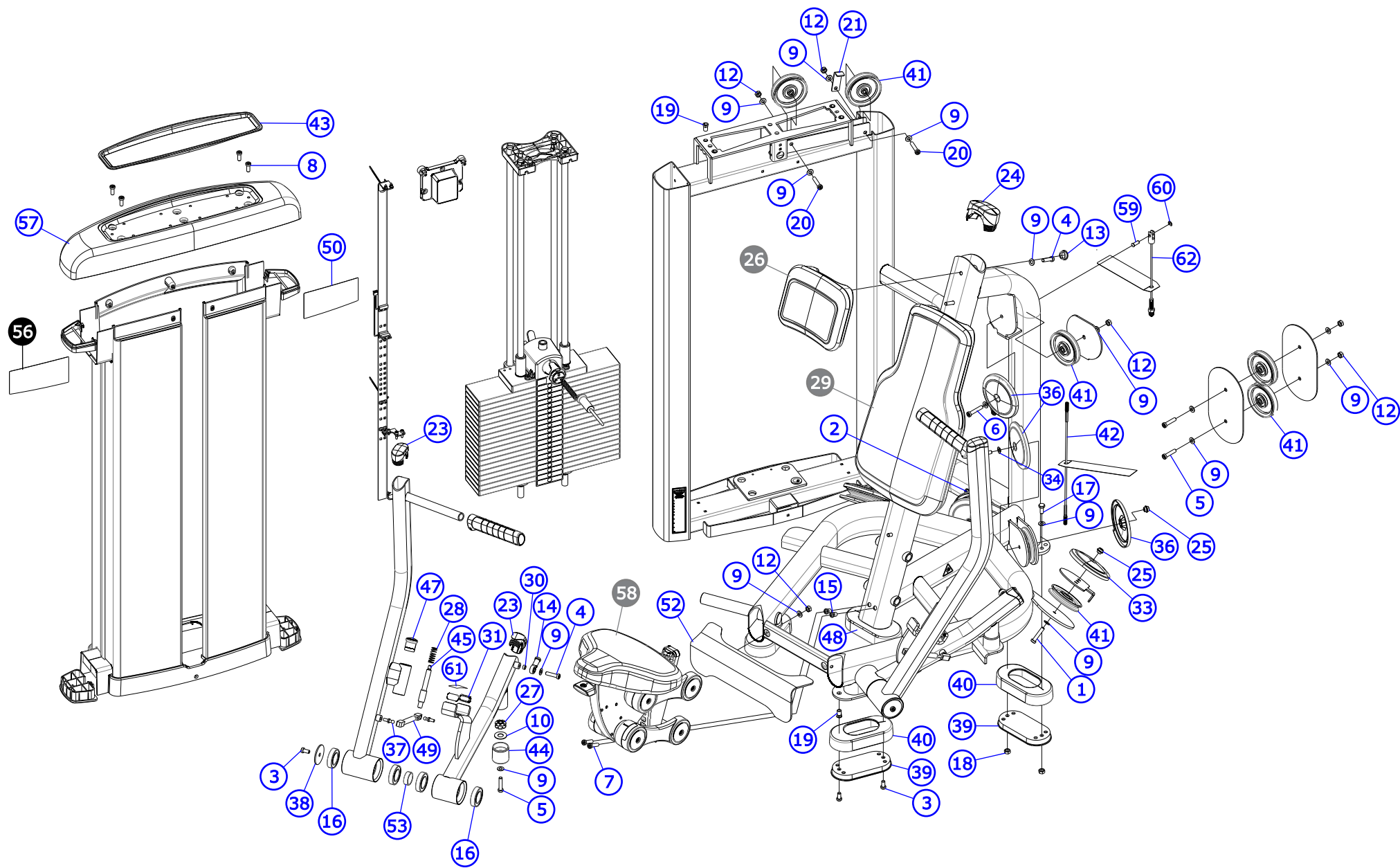
## Powder Coat Painted Frame Weldments



| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                  | TRIM |   |
|----------|------|--------------|------------------------------|------|---|
| 1        | 1    | 9360999      | WLDMT, MID ARM, RT           | S    | L |
| 2        | 1    | 9361099      | WLDMT, MID ARM, LT           | S    | L |
| 3        | 1    | POSSIBLE RMA | WLDMT, SS-CP, FRAME          | S    | L |
| 4        | 1    | 9362099      | WLDMT, PRESS ARM, LT         | S    | L |
| 5        | 1    | 9362299      | WLDMT, PRESS ARM, RT         | S    | L |
| 6        | 1    | 9401299      | WLDMT, SS-FRONT SEAT SUPPORT | S    | L |
| 7        | 1    | POSSIBLE RMA | WLDMT, SS-CP, TWR            | S    | L |
| 8        | 1    | 9412699      | CAP, SS, CAST, PAINTED       | -    | L |
| 9        | 2    | 9318999      | PLATE, PULLEY, FLOATING      | S    | L |
| 10       | 1    | 9503399      | PLATE, PULLEY COVER          | S    | L |
| 11       | 2    | 7730999      | BRKT, COVER/CABLE RETAINER   | S    | L |

**ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 3 FOR ORDERING INSTRUCTIONS.**

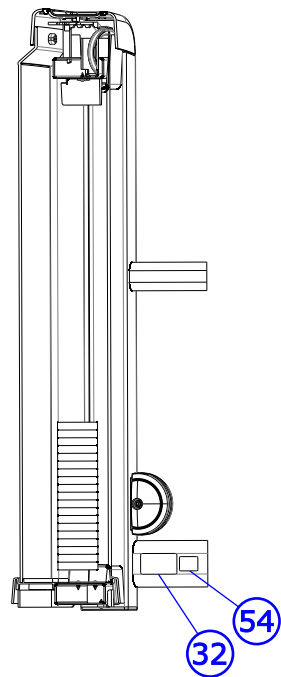
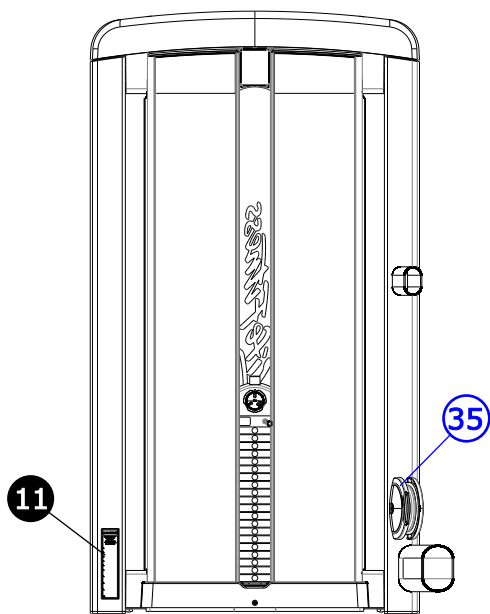
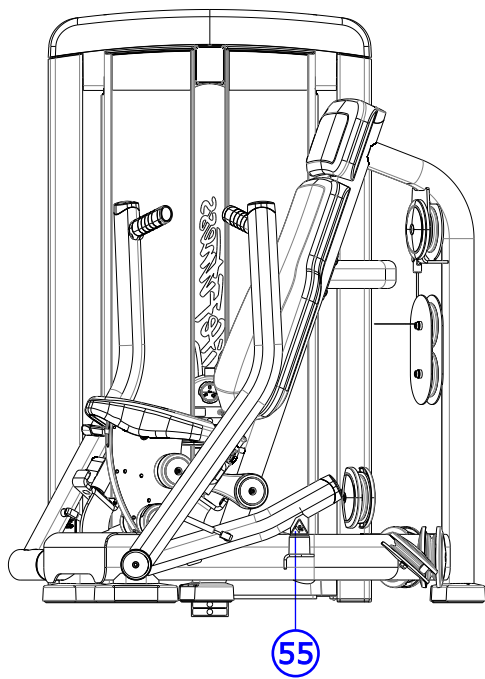
Insignia Series Chest Press  
Component Assembly



See page 7 for table

Insignia Series Chest Press  
Labels

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See page 7 for table

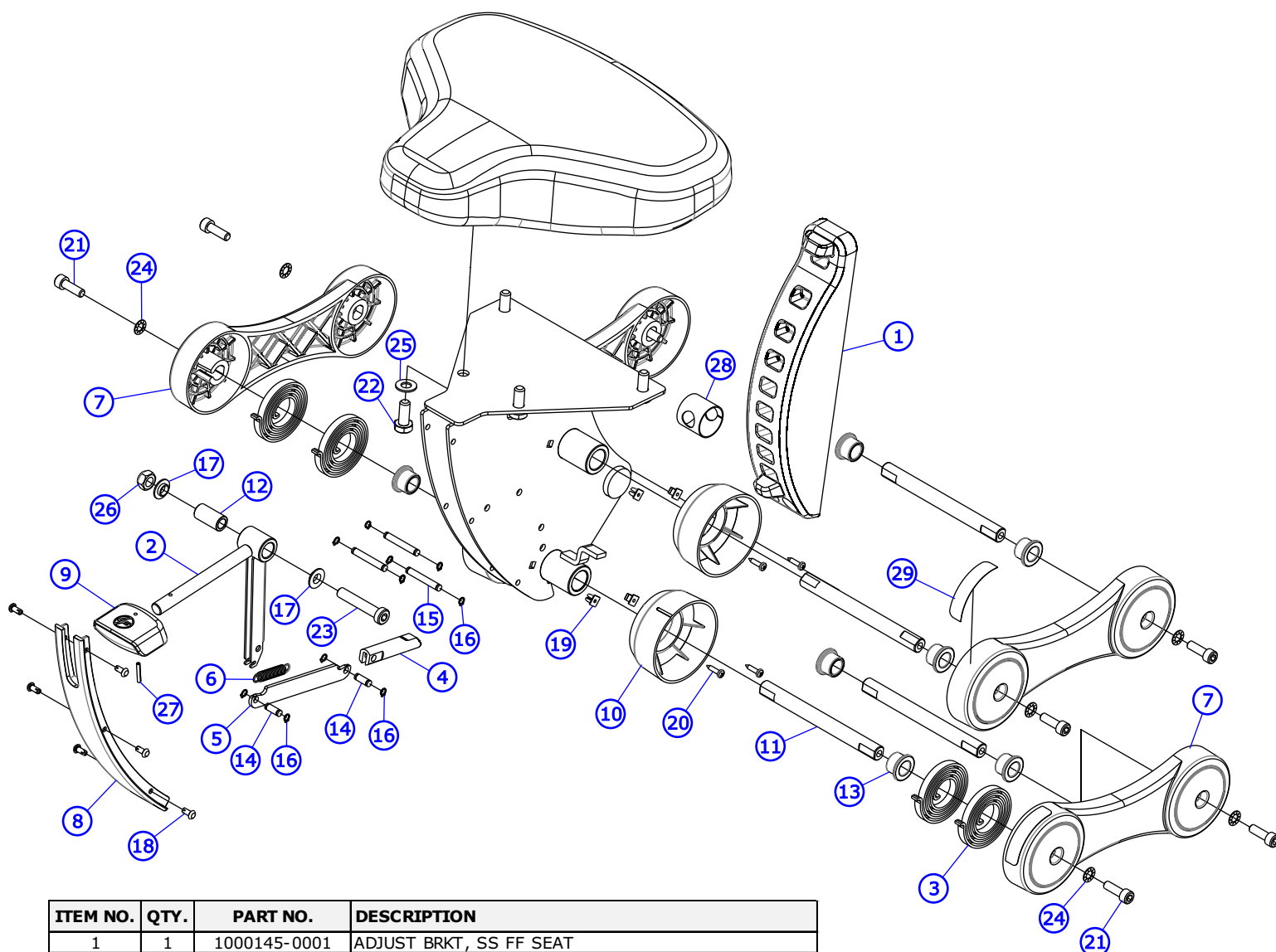
# Insignia Series Chest Press

## Table

| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                                    | TRIM |   |
|----------|------|--------------|------------------------------------------------|------|---|
| 1        | 4    | 3236207      | SCREW, M10 X1.5 50MM                           | S    | L |
| 2        | 2    | 3236211      | SCREW, M10 X1.5 70MM                           | S    | L |
| 3        | 9    | 3236201      | SCREW, M10 X1.5 20MM                           | S    | L |
| 4        | 6    | 3236205      | SCREW, M10 X1.5 40MM                           | S    | L |
| 5        | 4    | 3236206      | SCREW, M10 X1.5 45MM                           | S    | L |
| 6        | 2    | 3236208      | SCREW, M10 X1.5 55MM                           | S    | L |
| 7        | 2    | 3236204      | SCREW, M10 X1.5 35MM                           | S    | L |
| 8        | 4    | 3236202      | SCREW, M10 X1.5 25MM                           | S    | L |
| 9        | 30   | 3236601      | WASHER, 3/8 SAE SS                             | S    | L |
| 10       | 2    | 9455101      | SHIM, 1.75" X .44"                             | S    | L |
| 11       | 1    | 8220001      | LABEL, ASTM, SELECT VERT                       | S    | L |
| 12       | 7    | 3236801      | NUT, M10 HEX NYLOCK SS                         | S    | L |
| 13       | 6    | 3237407      | PLUG, 1" HOLE                                  | S    | L |
| 14       | 2    | 3237901      | ROD END, METRIC FEMALE                         | S    | L |
| 15       | 4    | 3238601      | M10X1.5 BLIND THREADED INSERT (HEX)            | S    | L |
| 16       | 8    | 3243201      | BEARING, 6007 BALL                             | S    | L |
| 17       | 4    | 3251202      | SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN        | S    | L |
| 18       | 4    | 3254703      | NUT, M10 X 1.5 HEX ZINC                        | S    | L |
| 19       | 8    | 3275401      | M10X1.5 BLIND THREADED INSERT (HEX) -HVY       | S    | L |
| 20       | 2    | 3275507      | SCREW, M10 X 1.5 X 50 SHCS, LOW HEAD -NO PATCH | S    | L |
| 21       | 1    | 6757701      | CLIP, CABLE 2-7/8 X 1 X 1                      | S    | L |
| 23       | 4    | 7333802      | CAP, SMALL FLOV- END                           | S    | L |
| 24       | 1    | 7333902      | CAP, LARGE FLOV- END                           | S    | L |
| 25       | 7    | 7335401      | NUT, M10 X 1.5 SOCKET HEAD                     | S    | L |
| 26       | 1    | 1000017-0101 | PAD, HEAD REST BLK, DBL STITCH                 | S    | L |
|          |      | 1000017-0001 | PAD, HEAD REST BLK, SNGL STITCH                |      |   |
|          |      | 1000017-0199 | PAD, HEAD REST CUS, DBL STITCH                 |      |   |
|          |      | 1000017-0099 | PAD, HEAD REST CUS, SNGL STITCH                |      |   |
| 27       | 2    | 7347301      | NUT, SPIDER M10 X 1.5                          | S    | L |
| 28       | 1    | 7351502      | SPRING, PULL PIN LARGE                         | S    | L |
| 29       | 1    | 1000018-0101 | PAD, LARGE BACK BLK, DBL STITCH                | S    | L |
|          |      | 1000018-0001 | PAD, LARGE BACK BLK, SNGL STITCH               |      |   |
|          |      | 1000018-0199 | PAD, LARGE BACK CUS, DBL STITCH                |      |   |
|          |      | 1000018-0099 | PAD, LARGE BACK CUS, SNGL STITCH               |      |   |
| 30       | 4    | 7489402      | BSHNG, .500 OD X .402 ID X .235                | S    | L |
| 31       | 4    | 7570802      | GUARD, PAINT 1.25"x.75"x.25" BLK               | S    | L |
| 32       | 1    | -            | LABEL, SERIAL NUMBER                           | S    | L |
| 33       | 2    | 8102902      | COVER, PULLEY- BOLTED FULL                     | S    | L |
| 34       | 4    | 7776401      | SPACER, FLANGE .406 X .495 X .81               | S    | L |
| 35       | 2    | 8094102      | COVER, PULLEY-BOLTED PARTIAL -CHGR             | S    | L |
| 36       | 5    | 8104502      | COVER, PULLEY-BOLTED NOTCHED                   | S    | L |
| 37       | 4    | 8616501      | BALL STUD, GAS SPRING                          | S    | L |
| 38       | 2    | 8722528      | PLATE, SPL STEEL COVER - SG                    | S    | L |
| 39       | 4    | 9319301      | FOOT, 2.50 X 4.49 FLOV                         | S    | L |
| 40       | 3    | 9319401      | COVER, FOOT - STRAIGHT                         | S    | L |
| 41       | 10   | 9319901      | PULLEY, 3/16 IN CABLE (T2), 4.5 IN OD          | S    | L |
| 42       | 1    | 9343203      | CABLE, SS-CP; WORKARMS                         | S    | L |
| 43       | 1    | 9411201      | TRAY, TOWER TOP CAP                            | S    | L |
| 44       | 2    | 9414501      | BUMPER, HARD STOP                              | S    | L |
| 45       | 2    | 1000103-0001 | PIN, PULL                                      | S    | L |
| 47       | 2    | 9454703      | KNOB, ADJ                                      | S    | L |
| 48       | 1    | 9461401      | COVER, FOOT - 20 deg                           | S    | L |
| 49       | 2    | 9473201      | GAS SPRING, 150N                               | S    | L |
| 50       | 1    | 9476401      | LABEL, SS-CP PLACARD                           | S    | L |
| 52       | 1    | 9478628      | WLDMT, FOOT GUARD                              | S    | L |
| 53       | 2    | 9484701      | SPACER, INTERNAL X .530                        | S    | L |
| 54       | 1    | 9488901      | LABEL, INSIGNIA, FCC                           | S    | L |
| 55       | 1    | 8039501      | LABEL, WARNING, TRIANGLE                       | S    | L |
| 56       | 1    | 9464899      | LABEL, SS-CP PLACARD, LH                       | S    | L |
| 57       | 1    | 9436701      | CAP, TOWER, TOP, PLASTIC                       | S    | - |
| 58       | 1    | 1000016-0101 | PAD, SEAT SADDLE BLK, DBL STITCH               | S    | L |
|          |      | 1000016-0001 | PAD, SEAT SADDLE BLK, SNGL STITCH              |      |   |
|          |      | 1000016-0199 | PAD, SEAT SADDLE CUS, DBL STITCH               |      |   |
|          |      | 1000016-0099 | PAD, SEAT SADDLE CUS, SNGL STITCH              |      |   |
| 59       | 1    | 8669401      | PIN, CABLE CLEVIS                              | S    | L |
| 60       | 1    | 3221701      | E-RING, EXTERNAL 3/8                           | S    | L |
| 61       | 1    | 9480501      | LABEL; CHEST PRESS START                       | S    | L |
| 62       | 1    | 9343304      | CABLE, SS-CP, DIAL; STACK                      | S    | L |

# Insignia Series Chest Press

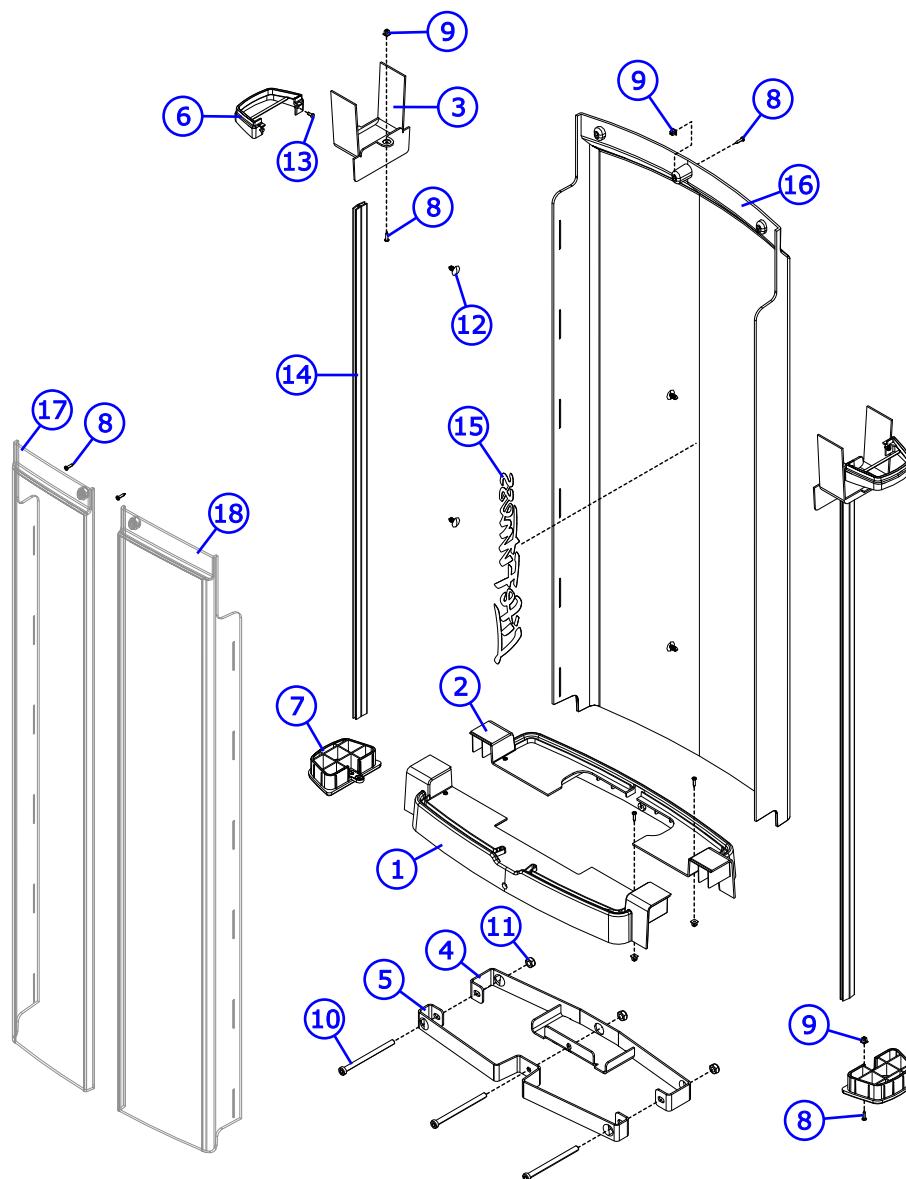
## Seat Assembly



| ITEM NO. | QTY. | PART NO.        | DESCRIPTION                                    |
|----------|------|-----------------|------------------------------------------------|
| 1        | 1    | 1000145-0001    | ADJUST BRKT, SS FF SEAT                        |
| 2        | 1    | 9401428         | WLDMT, SS-FRONT SEAT HANDLE CHR                |
| 3        | 4    | 9365401         | SPRING, SPIRAL TORSION                         |
| 4        | 1    | 9401101         | PULLPIN, SS-SEAT                               |
| 5        | 1    | 9401001         | PLATE, SS-SEAT HANDLE CONNECT                  |
| 6        | 1    | 3239201         | SPRING, EXT, .375 X .049 X 2.00                |
| 7        | 4    | 9365228         | SEAT LINK, CAST, CHR                           |
| 8        | 1    | 9402201         | GUARD, SS-SEAT                                 |
| 9        | 1    | 9402503         | HANDLE, SS-SEAT                                |
| 10       | 4    | 9402801         | RING, SS-SEAT                                  |
| 11       | 4    | 9448401         | SHAFT, SS-SEAT, 15MM                           |
| 12       | 1    | 7776501         | SHAFT, .625 X .406 X 1.200                     |
| 13       | 8    | 3275004         | BEARING, FLANGE, METRIC 15MM                   |
| 14       | 2    | 7407501         | PIN, LINK                                      |
| 15       | 3    | 7407502         | PIN, LINK                                      |
| 16       | 10   | 3232401         | RING, RETAINING, EXTERNAL                      |
| 17       | 2    | 7776401         | SPACER, FLANGE .406 X .495 X .81               |
| 18       | 6    | 0017-00101-1587 | RVT 201X0413X.354 T NY NO                      |
| 19       | 8    | 0017-00042-1147 | GROMMET: SCREW; 8 OR 10                        |
| 20       | 8    | 3275801         | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB            |
| 21       | 8    | 3276202         | SCREW, M8 X1.25 X 25MM                         |
| 22       | 4    | 3251202         | SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN        |
| 23       | 1    | 3275508         | SCREW, M10 X 1.5 X 55 SHCS, LOW HEAD -NO PATCH |
| 24       | 8    | 3239502         | WSH, .312 IN-D ST ZN                           |
| 25       | 4    | 3236601         | WASHER, 3/8 SAE SS                             |
| 26       | 1    | 3236801         | NUT, M10 HEX NYLOCK SS                         |
| 27       | 1    | 3110010         | ROLL PIN, 1/8 X 7/8                            |
| 28       | 1    | 9485701         | PAINT GUARD, PIN HOUSING                       |
| 29       | 1    | 9480601         | LABEL; SEAT POSITION, LARGE                    |

# Insignia Series Chest Press

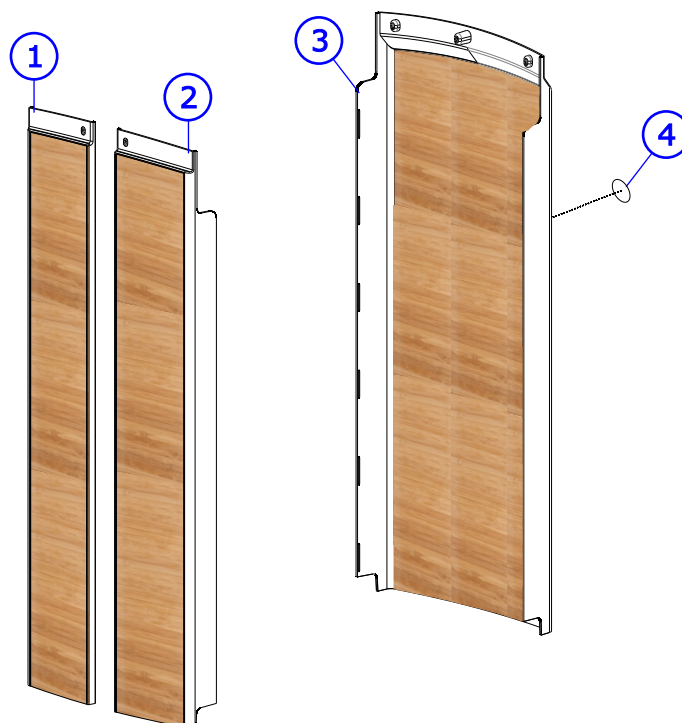
## Full Shroud Assembly



| ITEM NO. | QTY. | PART NO.        | DESCRIPTION                         |
|----------|------|-----------------|-------------------------------------|
| 1        | 1    | 9410801         | SHROUD, TOWER FRONT, SHORT - LT     |
| 2        | 1    | 1007064-0001    | COVER: TOWER BOTTOM, REAR           |
| 3        | 2    | 9415701         | COVER, UPPER CROSS MEMBER           |
| 4        | 1    | 1007151-0001    | WLDMT: TOWER GUARD BRACKET, REAR    |
| 5        | 1    | 1007622-0001    | BRACKET: TOWER GUARD, FRONT         |
| 6        | 2    | 9415801         | GASKET, TRAP TUBE                   |
| 7        | 2    | 9412701         | ASSY, TRAP TUBE, CAP -BTM           |
| 8        | 11   | 3275801         | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 9        | 9    | 0017-00042-1147 | GROMMET: SCREW,                     |
| 10       | 3    | 3236220         | SCREW, M10 X1.5 130MM               |
| 11       | 3    | 3236801         | NUT, M10 HEX NYLOCK SS              |
| 12       | 4    | 1006620-0001    | RETAINER: PANEL, 9/32 X 1/2 NYL     |
| 13       | 4    | 0017-00101-1587 | RIVET, SHIELD                       |
| 14       | 2    | 9414601         | SHROUD EXTRUSION - SHORT            |
| 15       | 1    | 9489101         | LABEL, LIFE FITNESS, 20IN.          |
| 16       | 1    | 9489001         | SHROUD, SS, REAR, SRT               |
| 17       | 1    | 9410601         | SHROUD, TOWER FRONT, LT - SHORT     |
| 18       | 1    | 9410701         | SHROUD, TOWER FRONT, RT - SHORT     |

# Insignia Series Chest Press

## Full Shroud Wraps



| BAMBOO | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|--------|----------------------|--------------------------|------|------|--------------|-----------------------------------|
|        | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511802      | SHROUD, SS, FNT, LT, SRT-BAM      |
|        |                      |                          | 2    | 1    | 9511702      | SHROUD, SS, FNT, RT, SRT-BAM      |
|        |                      |                          | 3    | 1    | 9511902      | SHROUD, SS, REAR, SRT-BAM         |
|        | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0002 | SHROUD, SS, FNT, LT, SRT, ABS-BAM |
|        |                      |                          | 2    | 1    | 1003203-0002 | SHROUD, SS, FNT, RT, SRT, ABS-BAM |
|        |                      |                          | 3    | 1    | 1003205-0002 | SHROUD, SS, REAR, SRT, ABS-BAM    |

| SKY | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|-----|----------------------|--------------------------|------|------|--------------|-----------------------------------|
|     | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511803      | SHROUD, SS, FNT, LT, SRT-SKY      |
|     |                      |                          | 2    | 1    | 9511703      | SHROUD, SS, FNT, RT, SRT-SKY      |
|     |                      |                          | 3    | 1    | 9511903      | SHROUD, SS, REAR, SRT-SKY         |
|     | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0003 | SHROUD, SS, FNT, LT, SRT, ABS-SKY |
|     |                      |                          | 2    | 1    | 1003203-0003 | SHROUD, SS, FNT, RT, SRT, ABS-SKY |
|     |                      |                          | 3    | 1    | 1003205-0003 | SHROUD, SS, REAR, SRT, ABS-SKY    |

| BRONZE | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|--------|----------------------|--------------------------|------|------|--------------|-----------------------------------|
|        | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511804      | SHROUD, SS, FNT, LT, SRT-BRZ      |
|        |                      |                          | 2    | 1    | 9511704      | SHROUD, SS, FNT, RT, SRT-BRZ      |
|        |                      |                          | 3    | 1    | 9511904      | SHROUD, SS, REAR, SRT-BRZ         |
|        | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0004 | SHROUD, SS, FNT, LT, SRT, ABS-BRZ |
|        |                      |                          | 2    | 1    | 1003203-0004 | SHROUD, SS, FNT, RT, SRT, ABS-BRZ |
|        |                      |                          | 3    | 1    | 1003205-0004 | SHROUD, SS, REAR, SRT, ABS-BRZ    |

| STEM | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|------|----------------------|--------------------------|------|------|--------------|-----------------------------------|
|      | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511805      | SHROUD, SS, FNT, LT, SRT-STM      |
|      |                      |                          | 2    | 1    | 9511705      | SHROUD, SS, FNT, RT, SRT-STM      |
|      |                      |                          | 3    | 1    | 9511905      | SHROUD, SS, REAR, SRT-STM         |
|      | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0005 | SHROUD, SS, FNT, LT, SRT, ABS-STM |
|      |                      |                          | 2    | 1    | 1003203-0005 | SHROUD, SS, FNT, RT, SRT, ABS-STM |
|      |                      |                          | 3    | 1    | 1003205-0005 | SHROUD, SS, REAR, SRT, ABS-STM    |

| ROSEWOOD | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|----------|----------------------|--------------------------|------|------|--------------|-----------------------------------|
|          | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511806      | SHROUD, SS, FNT, LT, SRT-RSW      |
|          |                      |                          | 2    | 1    | 9511706      | SHROUD, SS, FNT, RT, SRT-RSW      |
|          |                      |                          | 3    | 1    | 9511906      | SHROUD, SS, REAR, SRT-RSW         |
|          | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0006 | SHROUD, SS, FNT, LT, SRT, ABS-RSW |
|          |                      |                          | 2    | 1    | 1003203-0006 | SHROUD, SS, FNT, RT, SRT, ABS-RSW |
|          |                      |                          | 3    | 1    | 1003205-0006 | SHROUD, SS, REAR, SRT, ABS-RSW    |

| STAINLESS STEEL | DATE MADE            | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                      |
|-----------------|----------------------|--------------------------|------|------|--------------|----------------------------------|
|                 | 1/1/2015 - 3/31/2016 | PRIOR TO SS-XX0416001    | 1    | 1    | 9511807      | SHROUD, SS, FNT, LT, SRT-SS      |
|                 |                      |                          | 2    | 1    | 9511707      | SHROUD, SS, FNT, RT, SRT-SS      |
|                 |                      |                          | 3    | 1    | 9511907      | SHROUD, SS, REAR, SRT-SS         |
|                 | 4/01/2016 - PRESENT  | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0007 | SHROUD, SS, FNT, LT, SRT, ABS-SS |
|                 |                      |                          | 2    | 1    | 1003203-0007 | SHROUD, SS, FNT, RT, SRT, ABS-SS |
|                 |                      |                          | 3    | 1    | 1003205-0007 | SHROUD, SS, REAR, SRT, ABS-SS    |

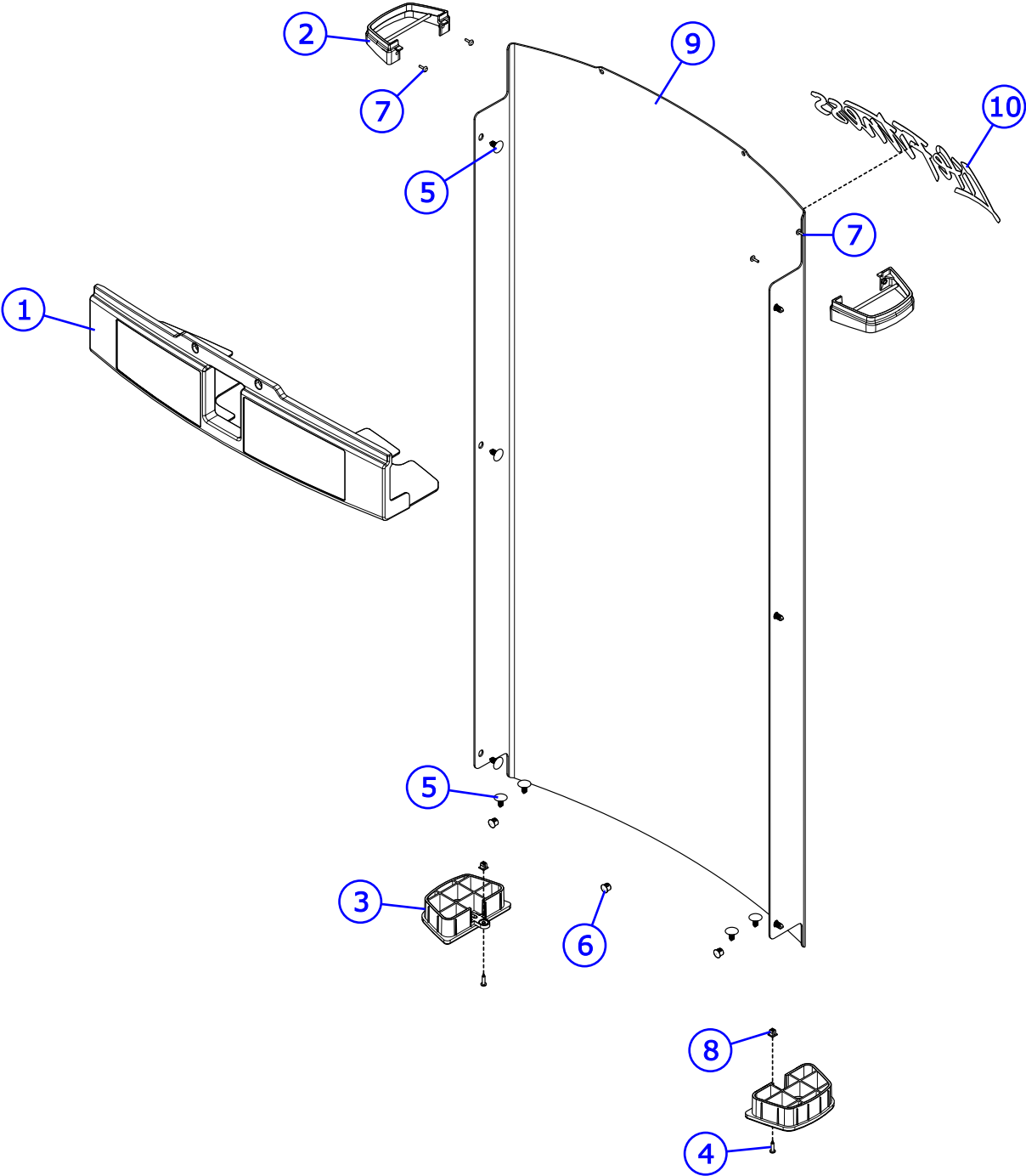
| PREMIUM STAINLESS STEEL | DATE MADE           | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                       |
|-------------------------|---------------------|--------------------------|------|------|--------------|-----------------------------------|
|                         | 4/01/2016 - PRESENT | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0008 | SHROUD, SS, FNT, LT, SRT, ABS-PSS |
|                         |                     |                          | 2    | 1    | 1003203-0008 | SHROUD, SS, FNT, RT, SRT, ABS-PSS |
|                         |                     |                          | 3    | 1    | 1003205-0008 | SHROUD, SS, REAR, SRT, ABS-PSS    |

| PREMIUM BLACK CARBON FIBER | DATE MADE           | SERIAL #                 | ITEM | QTY. | PART NO.     | DESCRIPTION                        |
|----------------------------|---------------------|--------------------------|------|------|--------------|------------------------------------|
|                            | 4/01/2016 - PRESENT | ON OR AFTER SS-XX0416001 | 1    | 1    | 1003204-0009 | SHROUD, SS, FNT, LT, SRT, ABS-PBCF |
|                            |                     |                          | 2    | 1    | 1003203-0009 | SHROUD, SS, FNT, RT, SRT, ABS-PBCF |
|                            |                     |                          | 3    | 1    | 1003205-0009 | SHROUD, SS, REAR, SRT, ABS-PBCF    |

|   |   |                 |                         |
|---|---|-----------------|-------------------------|
| 4 | 1 | AK58-00245-2401 | MEDALLION-ASSY,LF-BUG B |
|---|---|-----------------|-------------------------|

# Insignia Series Chest Press

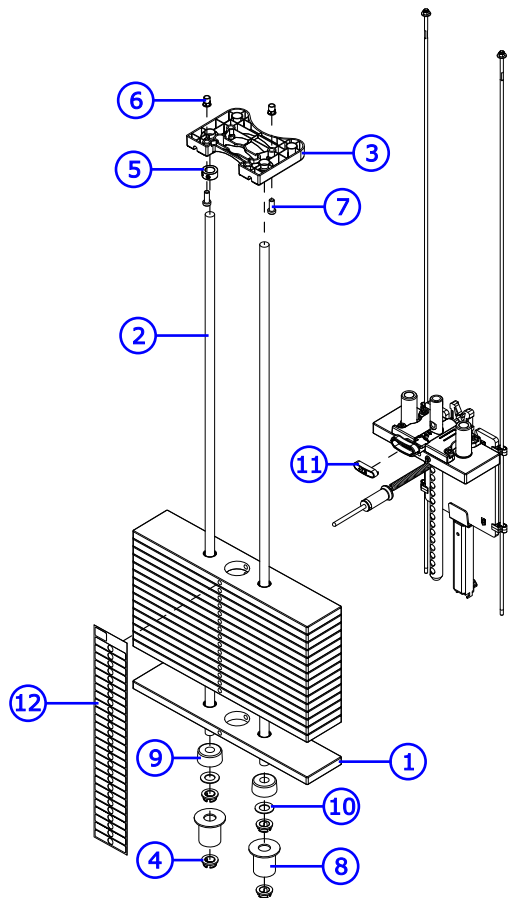
## Rear Shroud Assembly



| ITEM NO. | QTY. | PART NO.        | DESCRIPTION                         |
|----------|------|-----------------|-------------------------------------|
| 1        | 1    | 1008444-0001    | ASSY: TOP TRIM, PLACARD MNT         |
| 2        | 2    | 9415801         | GASKET, TRAP TUBE                   |
| 3        | 2    | 9412701         | ASSY, TRAP TUBE, CAP -BTM           |
| 4        | 2    | 3275801         | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 5        | 10   | 1006620-0001    | RETAINER: PANEL, 9/32 X 1/2 NYL     |
| 6        | 3    | 3237405         | PLUG, 7/16" HOLE                    |
| 7        | 4    | 0017-00101-1587 | RIVET, SHIELD                       |
| 8        | 2    | 0017-00042-1147 | GROMMET: SCREW,                     |
| 9        | 1    | 1009335-0001    | SHROUD: REAR, W/LOGO, STD           |
| 10       | 1    | 1008491-0001    | LABEL, LIFE FITNESS, 16IN           |

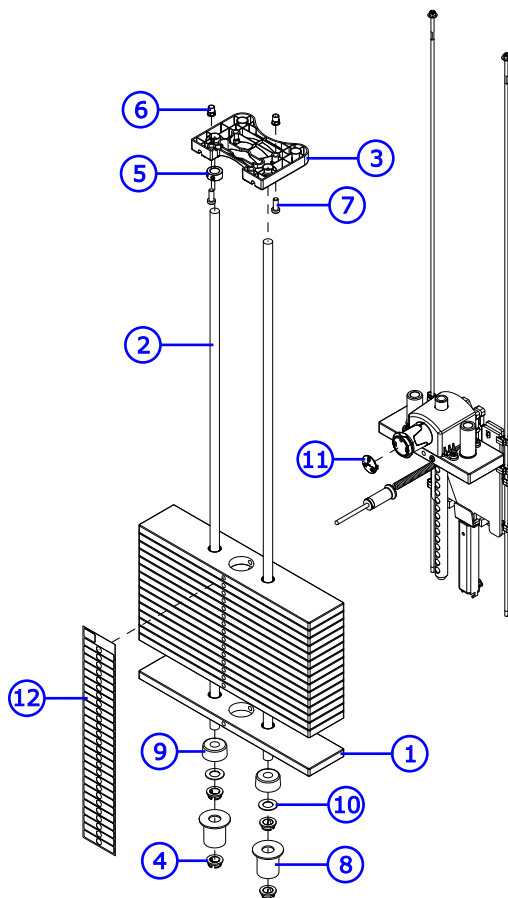
Insignia Series Chest Press  
Weight Stack Assemblies

P - Base



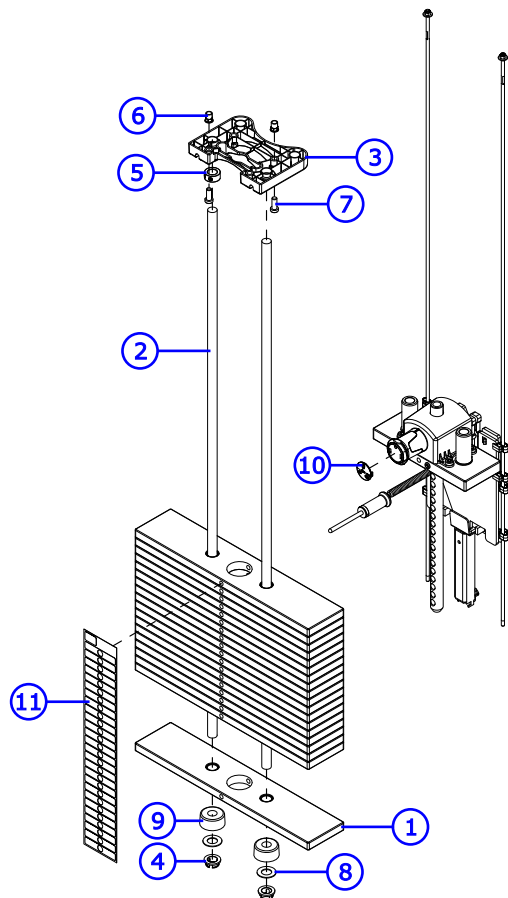
| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                         |
|----------|------|--------------|-------------------------------------|
| 1        | 16   | 9407601      | WEIGHT PLATE                        |
| 2        | 2    | 7328612      | GUIDE ROD, .75 OD SOLID 50.36       |
| 3        | 1    | 9412801      | RETAINER, GUIDE ROD -TOP            |
| 4        | 4    | 7337901      | BUSHING, GUIDE ROD                  |
| 5        | 1    | 3103301      | SHAFT COLLAR,                       |
| 6        | 2    | 3238601      | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7        | 2    | 3236202      | SCREW, M10 X1.5 25MM                |
| 8        | 2    | 9495912      | WLDMT, WGT STK SPACER X 2.25 -CHR   |
| 9        | 2    | 7352101      | CUSHION, WEIGHT STACK               |
| 10       | 2    | 7351001      | SPACER, INC WT STACK                |
| 11       | 1    | 1006750-0001 | CAP, 7.5 LB INC WEIGHT - LBS        |
|          |      | 1006751-0001 | CAP, 3.75 KG INC WEIGHT - KG        |
| 12       | 1    | 9475101      | LABEL, 3/4 IN WGT STACK, 385 LB     |
|          |      | 9475401      | LABEL, 3/4 IN WGT STACK, 192.5 KG   |

C - Light



| ITEM NO. | QTY. | PART NO. | DESCRIPTION                         |
|----------|------|----------|-------------------------------------|
| 1        | 16   | 9407601  | WEIGHT PLATE                        |
| 2        | 2    | 7328612  | GUIDE ROD, .75 OD SOLID 50.36       |
| 3        | 1    | 9412801  | RETAINER, GUIDE ROD -TOP            |
| 4        | 4    | 7337901  | BUSHING, GUIDE ROD                  |
| 5        | 1    | 3103301  | SHAFT COLLAR,                       |
| 6        | 2    | 3238601  | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7        | 2    | 3236202  | SCREW, M10 X1.5 25MM                |
| 8        | 2    | 9495912  | WLDMT, WGT STK SPACER X 2.25 -CHR   |
| 9        | 2    | 7352101  | CUSHION, WEIGHT STACK               |
| 10       | 2    | 7351001  | SPACER, INC WT STACK                |
| 11       | 1    | 9431403  | CAP, SELECTOR KNOB -LBS             |
|          |      | 9450103  | CAP, SELECTOR KNOB -KG              |
| 12       | 1    | 9475101  | LABEL, 3/4 IN WGT STACK, 385 LB     |
|          |      | 9475401  | LABEL, 3/4 IN WGT STACK, 192.5 KG   |

X - Heavy

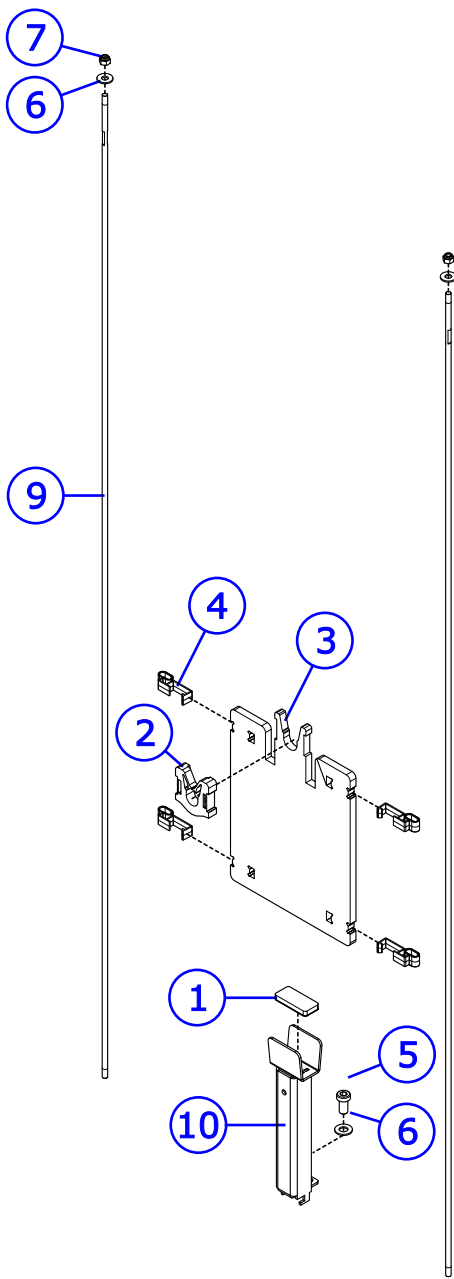


| ITEM NO. | QTY. | PART NO. | DESCRIPTION                         |
|----------|------|----------|-------------------------------------|
| 1        | 19   | 9407601  | WEIGHT PLATE                        |
| 2        | 2    | 7328612  | GUIDE ROD, .75 OD SOLID 50.36       |
| 3        | 1    | 9412801  | RETAINER, GUIDE ROD -TOP            |
| 4        | 4    | 7337901  | BUSHING, GUIDE ROD                  |
| 5        | 1    | 3103301  | SHAFT COLLAR,                       |
| 6        | 2    | 3238601  | M10X1.5 BLIND THREADED INSERT (HEX) |
| 7        | 2    | 3236202  | SCREW, M10 X1.5 25MM                |
| 8        | 2    | 7352101  | CUSHION, WEIGHT STACK               |
| 9        | 2    | 7351001  | SPACER, INC WT STACK                |
| 10       | 1    | 9431403  | CAP, SELECTOR KNOB -LBS             |
|          |      | 9450103  | CAP, SELECTOR KNOB -KG              |
| 11       | 1    | 9475101  | LABEL, 3/4 IN WGT STACK, 385 LB     |
|          |      | 9475401  | LABEL, 3/4 IN WGT STACK, 192.5 KG   |

# Insignia Series Chest Press

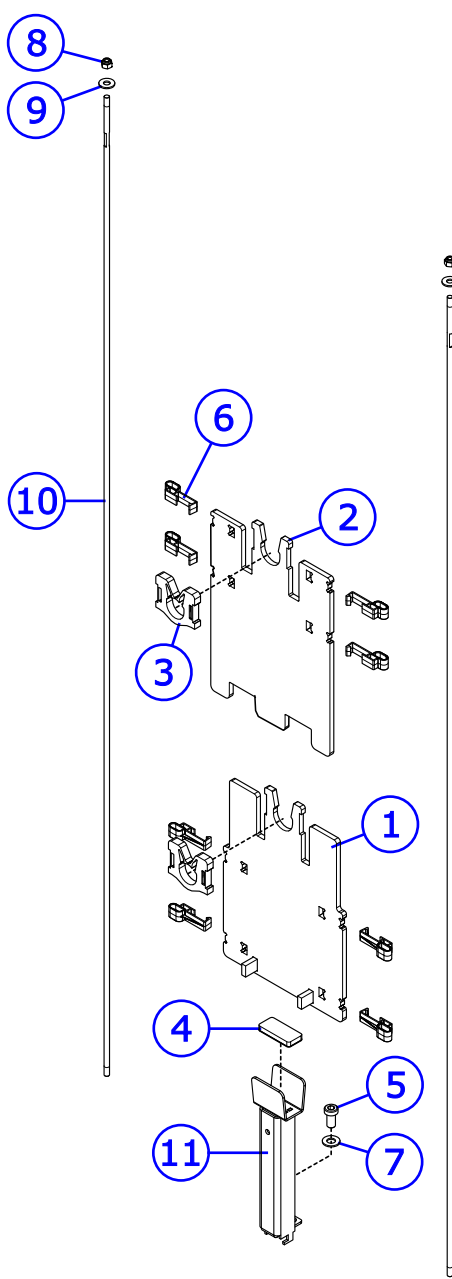
## Increment Weights

P - Base



| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                          |
|----------|------|--------------|--------------------------------------|
| 1        | 1    | 1008552-0001 | BUMPER: EA FOAM, INC WEIGHT          |
| 2        | 1    | 1008566-0001 | GUARD: INCREMENT WEIGHT, 0.375       |
| 3        | 1    | 1008366-0028 | PLATE: INCREMENT WEIGHT, 7.5LB - CHR |
| 4        | 4    | 1008368-0001 | CLIP: INCREMENT WEIGHT PLATE, 0.375  |
| 5        | 1    | 3236201      | SCREW, M10 X1.5 20MM                 |
| 6        | 1    | 3236601      | WASHER, 3/8 SAE SS                   |
| 7        | 2    | 3102506      | WASHER, FLAT 1/4 ID ZN               |
| 8        | 2    | 3102806      | NUT, NYLOCK 1/4-20 ZN                |
| 9        | 2    | 1008192-0002 | GUIDE ROD: 0.25 OD SOLID, 54.75"     |
| 10       | 1    | 1009177-0026 | WLDMT: BRACKET, INC WEIGHT SPACER -  |

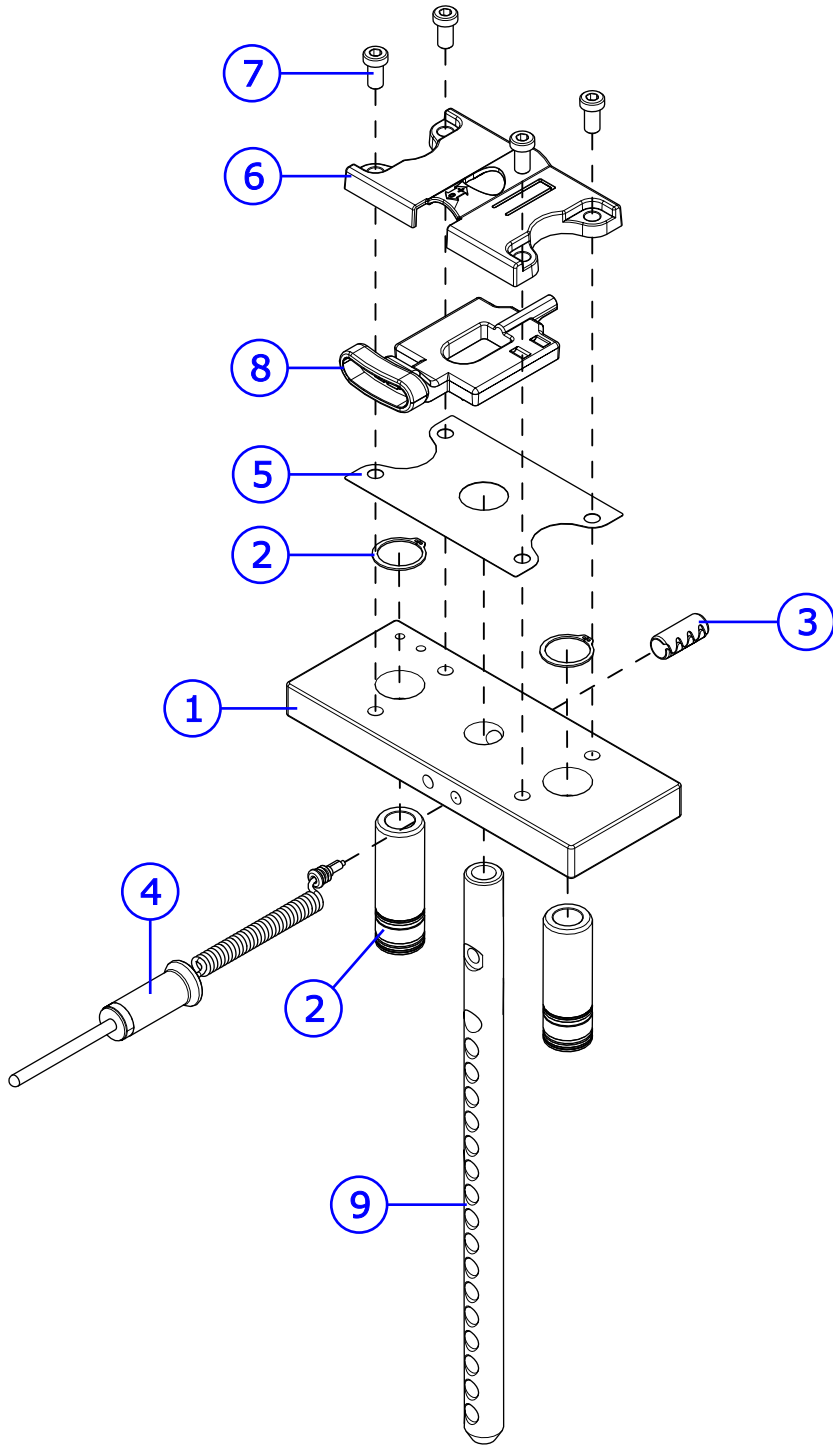
C - Light & X - Heavy



| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                                   |
|----------|------|--------------|-----------------------------------------------|
| 1        | 1    | 1009264-0028 | WLDMT: DIAL INCREMENT WEIGHT, 5LB, REAR - CHR |
| 2        | 1    | 1009266-0028 | PLATE: INCREMENT WEIGHT, 5LB, FRONT - CHR     |
| 3        | 2    | 1008920-0001 | GUARD: INCREMENT WEIGHT, 0.25                 |
| 4        | 1    | 1008552-0001 | BUMPER: EA FOAM, INC WEIGHT                   |
| 5        | 1    | 3236201      | SCREW, M10 X1.5 20MM                          |
| 6        | 8    | 1008367-0001 | CLIP: INCREMENT WEIGHT PLATE, 0.25            |
| 7        | 1    | 3236601      | WASHER, 3/8 SAE SS                            |
| 8        | 2    | 3102806      | NUT, NYLOCK 1/4-20 ZN                         |
| 9        | 2    | 3102506      | WASHER, FLAT 1/4 ID ZN                        |
| 10       | 2    | 1008192-0002 | GUIDE ROD: 0.25 OD SOLID, 54.75"              |
| 11       | 1    | 1009177-0026 | WLDMT: BRACKET, INC WEIGHT SPACER -           |

# Insignia Series Chest Press

## P Trim Head Plate Assembly

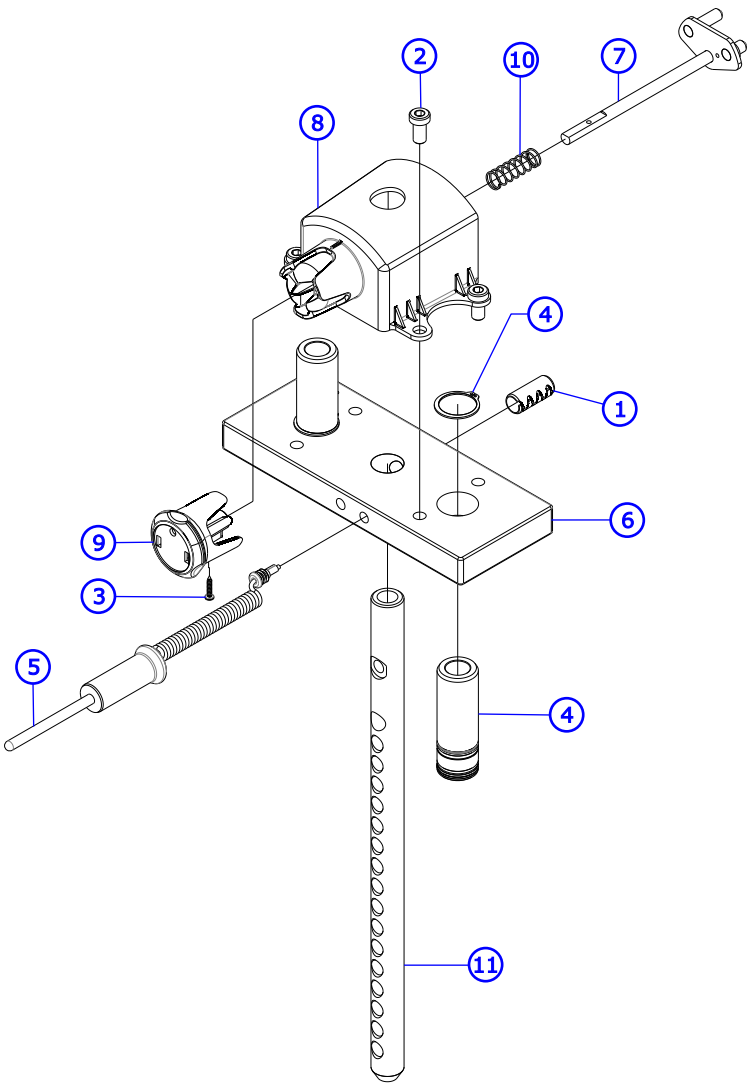


| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                                    |
|----------|------|--------------|------------------------------------------------|
| 1        | 1    | 9427401      | HEADPLATE, WT. STACK, 10LB                     |
| 2        | 2    | 9296001      | BUSHING, HEADPLATE, LONG                       |
| 3        | 1    | 3236001      | BUSHING, SPRING PIN                            |
| 4        | 1    | 1003679-0003 | ASSY, WGT STK SELECTOR PIN -YELLOW             |
| 5        | 1    | 1006707-0001 | DIE CUT: 7.5LB INC WEIGHT, NYLON SHEET, 0.020" |
| 6        | 1    | 1007806-0001 | HSNG, 7.5LB INC WEIGHT                         |
| 7        | 4    | 3236202      | SCREW, M10 X1.5 25MM                           |
| 8        | 1    | 1008675-0001 | HANDLE: 7.5LB INC WT, PLASTIC                  |
| 9        | 1    | 9434202      | BAYONET, 16 PLATE                              |

# Insignia Series Chest Press

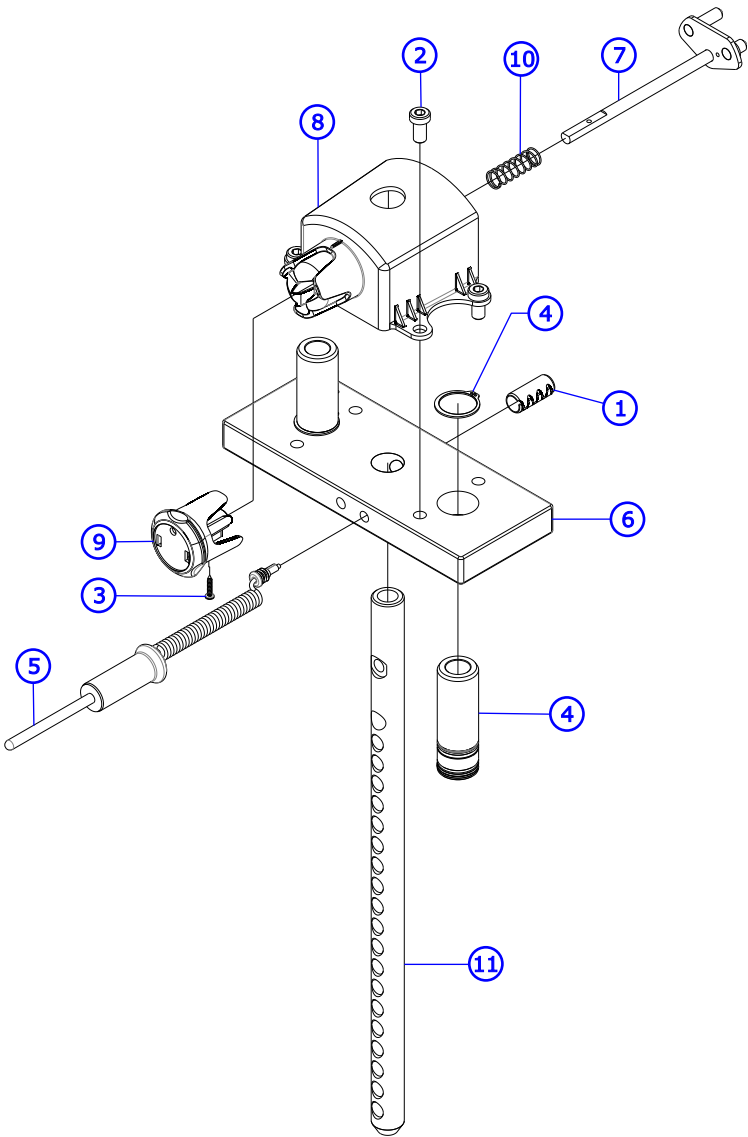
## C and X Trim Head Plate Assemblies

C Trim



| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                         |
|----------|------|--------------|-------------------------------------|
| 1        | 1    | 3236001      | BUSHING, SPRING PIN                 |
| 2        | 4    | 3236201      | SCREW, M10 X1.5 20MM                |
| 3        | 1    | 3275601      | SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB |
| 4        | 2    | 9296001      | BUSHING, HEADPLATE, LONG            |
| 5        | 1    | 1003679-0003 | ASSY, WGT STK SEL PIN -YEL          |
| 6        | 1    | 9427401      | HEADPLATE, WT. STACK, 10LB          |
| 7        | 1    | 1008989-0001 | WLDMT, INC WGT PIN                  |
| 8        | 1    | 9430501      | HSNG, INC WEIGHT                    |
| 9        | 1    | 9443201      | KNOB, INC WEIGHT                    |
| 10       | 1    | 9443301      | SPRING, INC WGT PIN                 |
| 11       | 1    | 9434202      | BAYONET, 16 PLATE                   |

X Trim

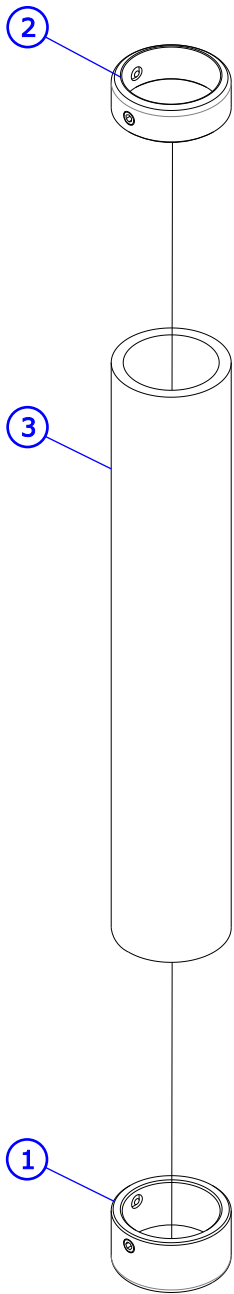


| ITEM NO. | QTY. | PART NO.     | DESCRIPTION                         |
|----------|------|--------------|-------------------------------------|
| 1        | 1    | 3236001      | BUSHING, SPRING PIN                 |
| 2        | 4    | 3236201      | SCREW, M10 X1.5 20MM                |
| 3        | 1    | 3275601      | SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB |
| 4        | 2    | 9296001      | BUSHING, HEADPLATE, LONG            |
| 5        | 1    | 1003679-0003 | ASSY, WGT STK SEL PIN -YEL          |
| 6        | 1    | 9427401      | HEADPLATE, WT. STACK, 10LB          |
| 7        | 1    | 1008989-0001 | WLDMT, INC WGT PIN                  |
| 8        | 1    | 9430501      | HSNG, INC WEIGHT                    |
| 9        | 1    | 9443201      | KNOB, INC WEIGHT                    |
| 10       | 1    | 9443301      | SPRING, INC WGT PIN                 |
| 11       | 1    | 9426002      | BAYONET, 19 PLATE                   |

# Insignia Series Chest Press

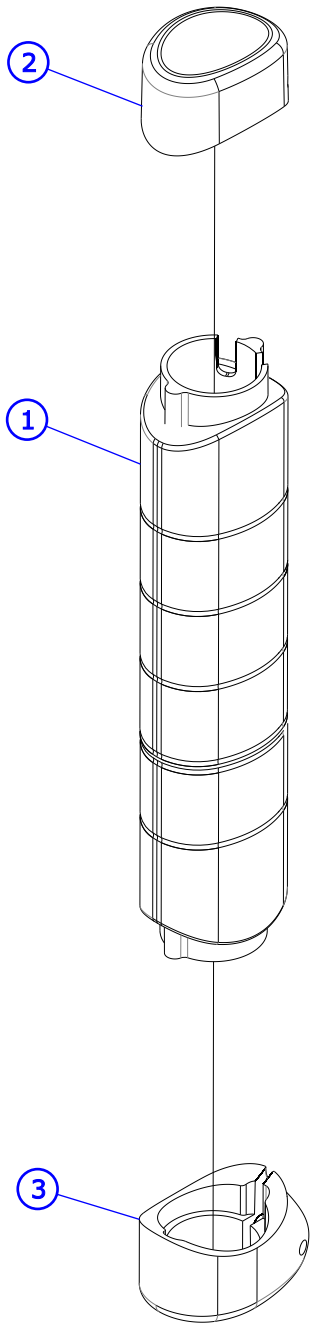
## Grip Assemblies

S Trim



| ITEM NO. | QTY. | PART NO. | DESCRIPTION                         |
|----------|------|----------|-------------------------------------|
| 1        | 1    | 7662901  | CAP, GRIP 1.25 OD                   |
| 2        | 1    | 7662801  | RING, GRIP                          |
| 3        | 1    | 3235806  | GRIP, 1.25 OD X .125 WALL, OPEN END |

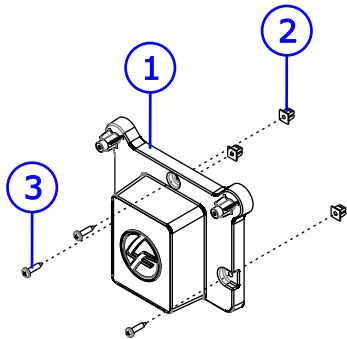
L Trim



| ITEM NO. | QTY. | PART NO.     | DESCRIPTION               |
|----------|------|--------------|---------------------------|
| 1        | 1    | 9453002      | GRIP, ERGO, OVERMOLD, 9.0 |
| 2        | 1    | 1001761-0001 | ASSY, CAP, GRIP           |
| 3        | 1    | 1001760-0001 | ASSY, COLLAR, ERGO GRIP   |

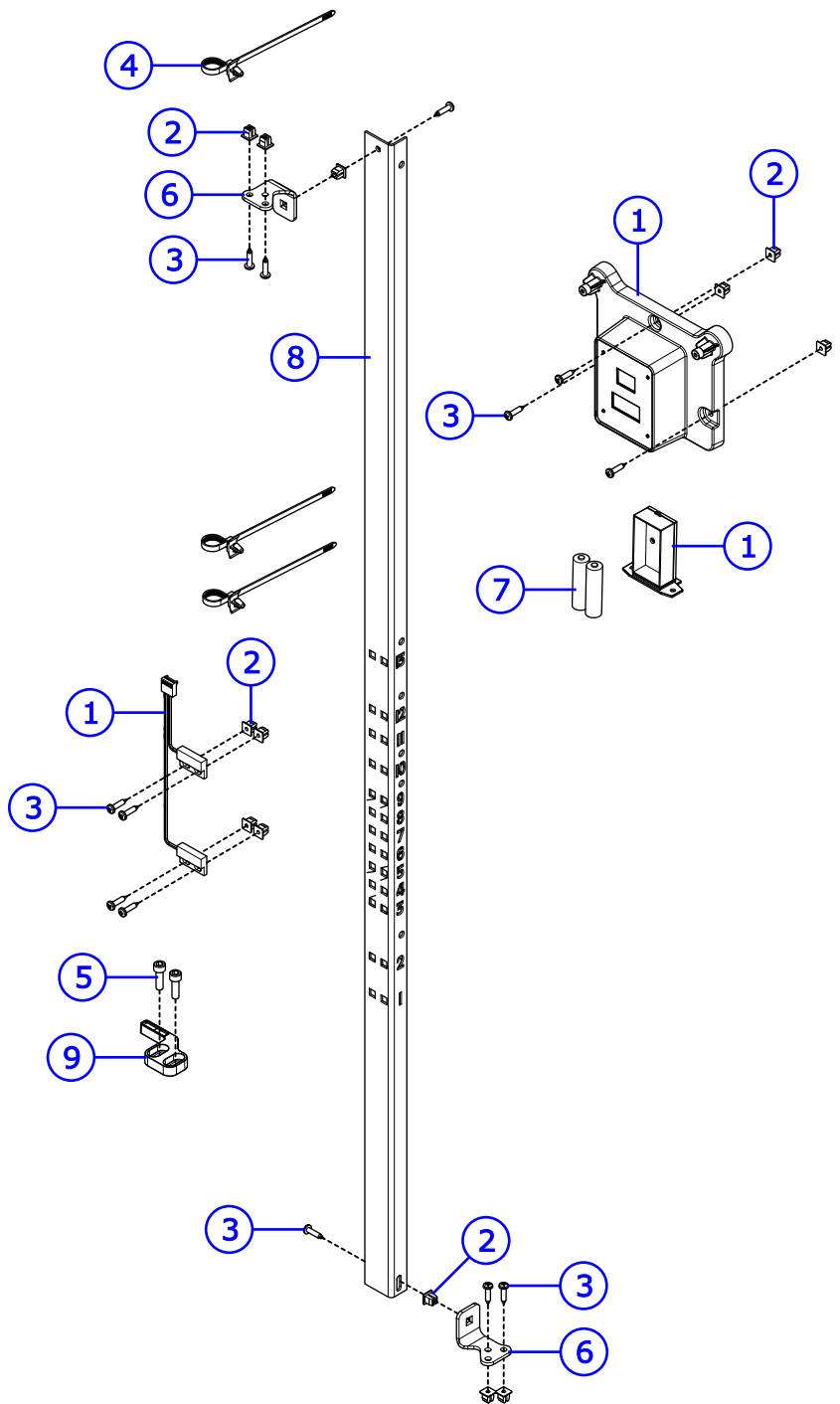
# Insignia Series Chest Press Sensor Assemblies

## S Trim



| ITEM NO. | QTY. | PART NO.        | DESCRIPTION                         |
|----------|------|-----------------|-------------------------------------|
| 1        | 1    | 1006334-0001    | ASSY, DUMMY HOUSING                 |
| 2        | 3    | 0017-00042-1147 | GROMMET: SCREW, 8 OR 10             |
| 3        | 3    | 3275801         | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |

## L Trim



| ITEM NO. | QTY. | PART NO.        | DESCRIPTION                         |
|----------|------|-----------------|-------------------------------------|
| 1        | 1    | 1008199-0001    | ASSY: REP COUNTER/SWITCH/MAGNET     |
| 2        | 13   | 0017-00042-1147 | GROMMET: SCREW,                     |
| 3        | 13   | 3275801         | SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB |
| 4        | 3    | 3276101         | GROMMET, CABLE TIE                  |
| 5        | 2    | 3241701         | SCREW, M6 X1 20MM                   |
| 6        | 2    | 1007269-0028    | BRACKET: RAIL MOUNT, REP CNTR       |
| 7        | 2    | -               | BATTERY, AA                         |
| 8        | 1    | 1008003-0028    | BRACKET: SWITCH MNT, STD            |
| 9        | 1    | 1007177-0001    | ASSY: MAGNET, REP CNTR              |