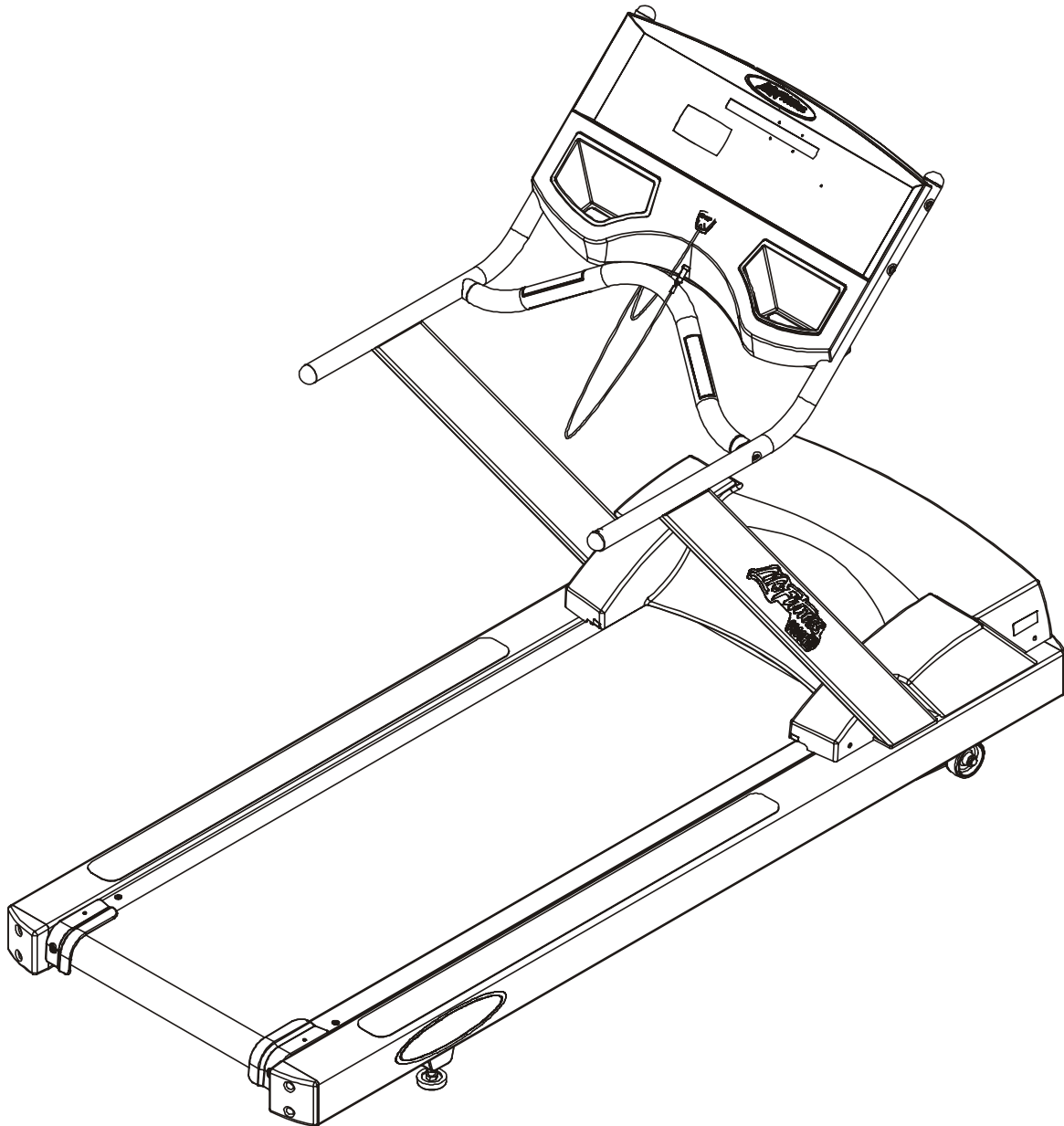


LifeFitness

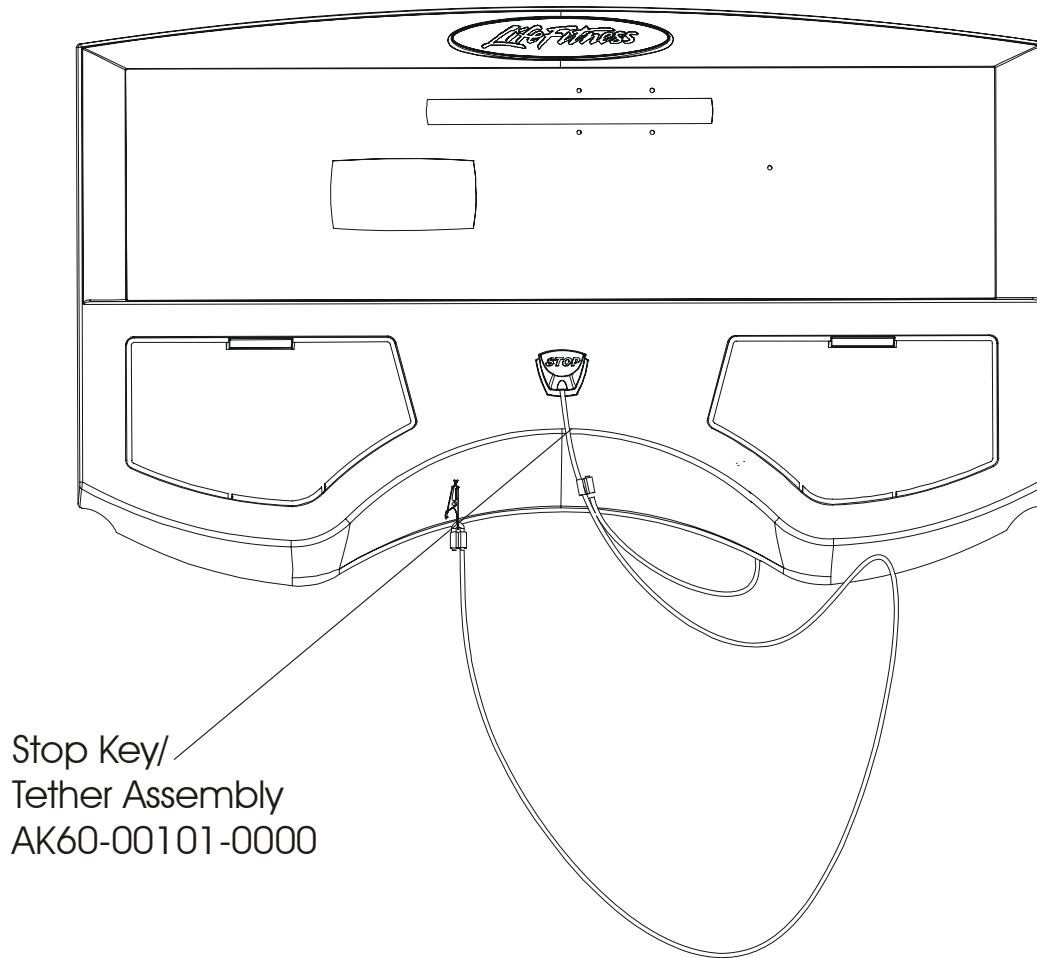
Arctic Silver 91T Treadmill



Customer Support Services
PARTS MANUAL rev. 12 Apr 2012

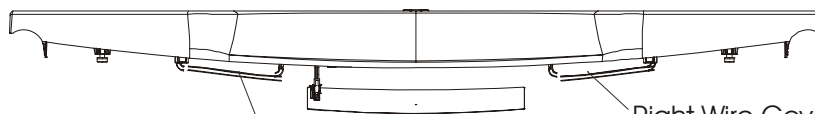
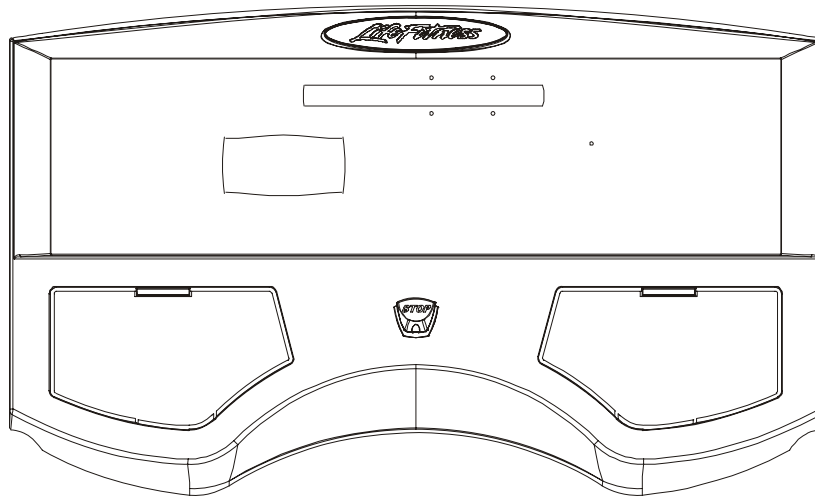
MISCELLANEOUS	3
CONSOLE ASSEMBLY (PAGE 1 OF 3)	4
CONSOLE ASSEMBLY (PAGE 2 OF 3)	5
CONSOLE ASSEMBLY (PAGE 3 OF 3)	6
MOTOR COVER, LEVELER, AND END CAPS	7
ERGO BAR AND UPRIGHT ASSEMBLY	8
ACCESSORY TRAYS	9
BELT, DECK, AND ROLLERS.....	10
LIFESPINGS AND ANTI-STATIC TINSEL.....	11
LIFT FRAME ASSEMBLY	12
LIFT MOTOR AND HOME SWITCH	13
DRIVE MOTOR ASSEMBLY	14
WAX MOTOR, BAG, NOZZLE, AND BRACKET	15
SENSORS	16
REAR ROLLER COVER GUARDS	17
DC CONTROLLER AND ON/OFF SWITCH	18
LINE FILTER AND LINE CORD	19
CABLES	20

Description	Part No.
OPERATION MANUAL	M051-00K60-A028
SERVICE MANUAL	M051-00K60-A013
TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ. PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
HARDWARE BAG	AK60-00053-0001



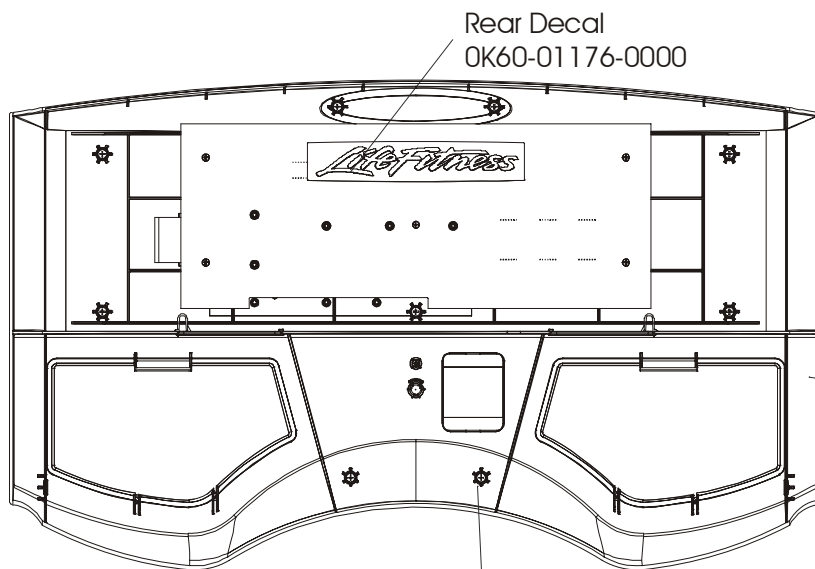
Stop Key/
 Tether Assembly
 AK60-00101-0000

Language	Console Assembly	Console Front Assembly
English	AK60-00111-0001	AK60-00108-0001
German	AK60-00111-0003	AK60-00108-0003
Spanish	AK60-00111-0004	AK60-00108-0004
Japanese	AK60-00111-0006	AK60-00108-0006
French	AK60-00111-0007	AK60-00108-0007
Italian	AK60-00111-0008	AK60-00108-0008
Dutch	AK60-00111-0009	AK60-00108-0009
Portuguese	AK60-00111-0010	AK60-00108-0010



Left Wire Cover
OK60-01041-0003

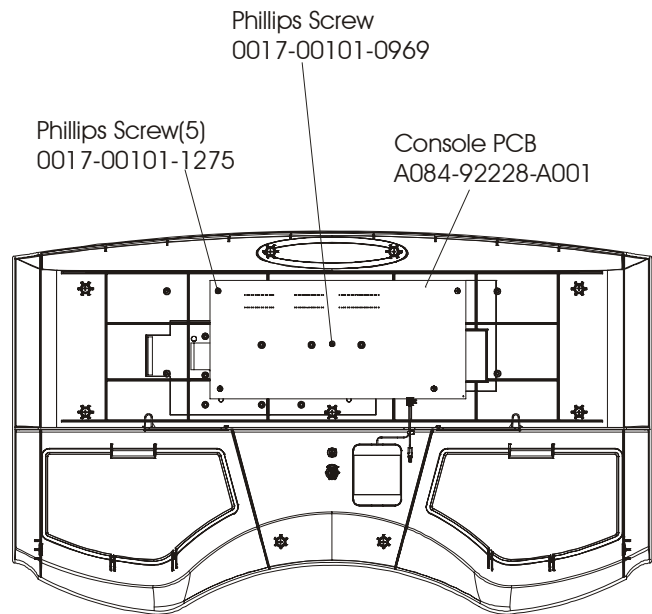
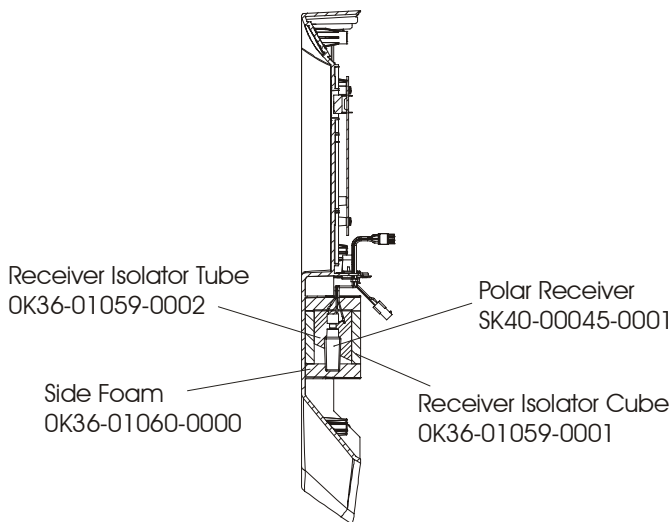
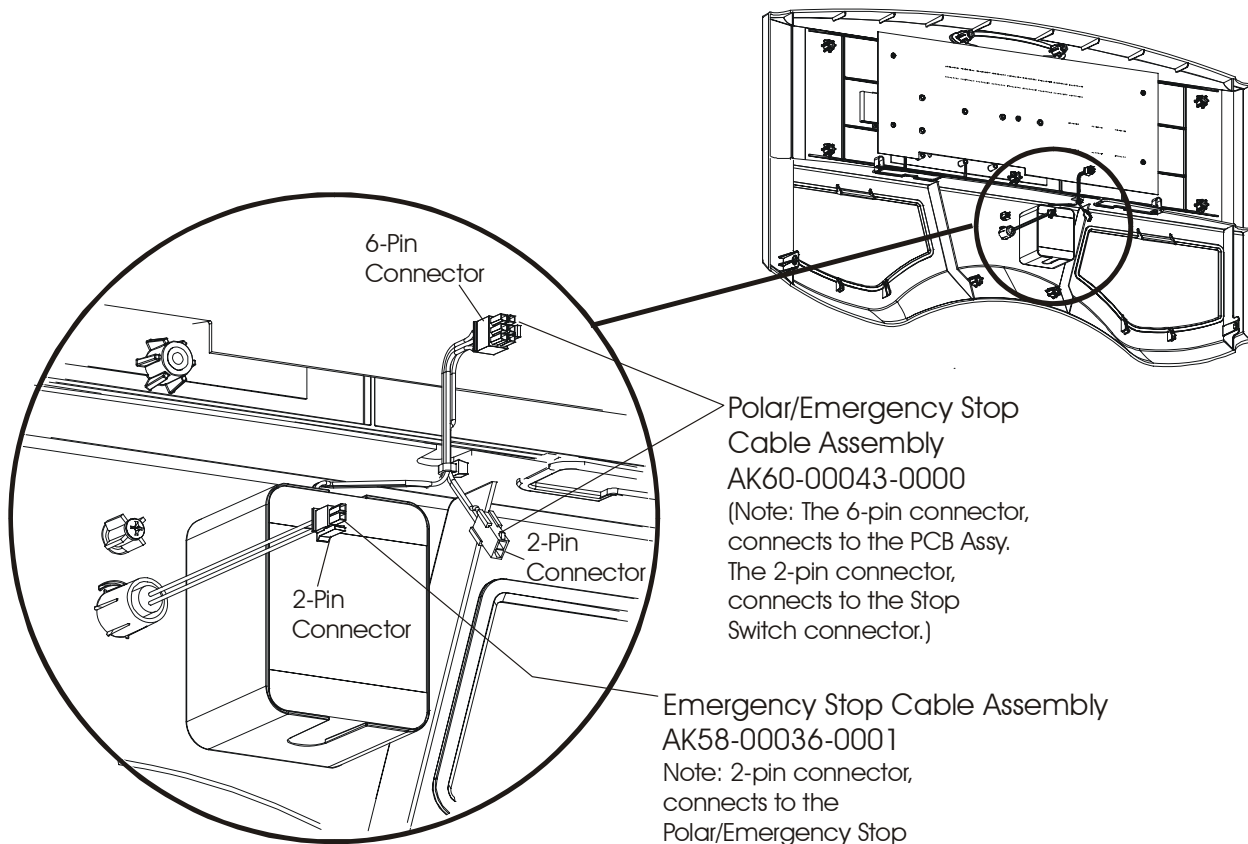
Right Wire Cover
OK60-01041-0004

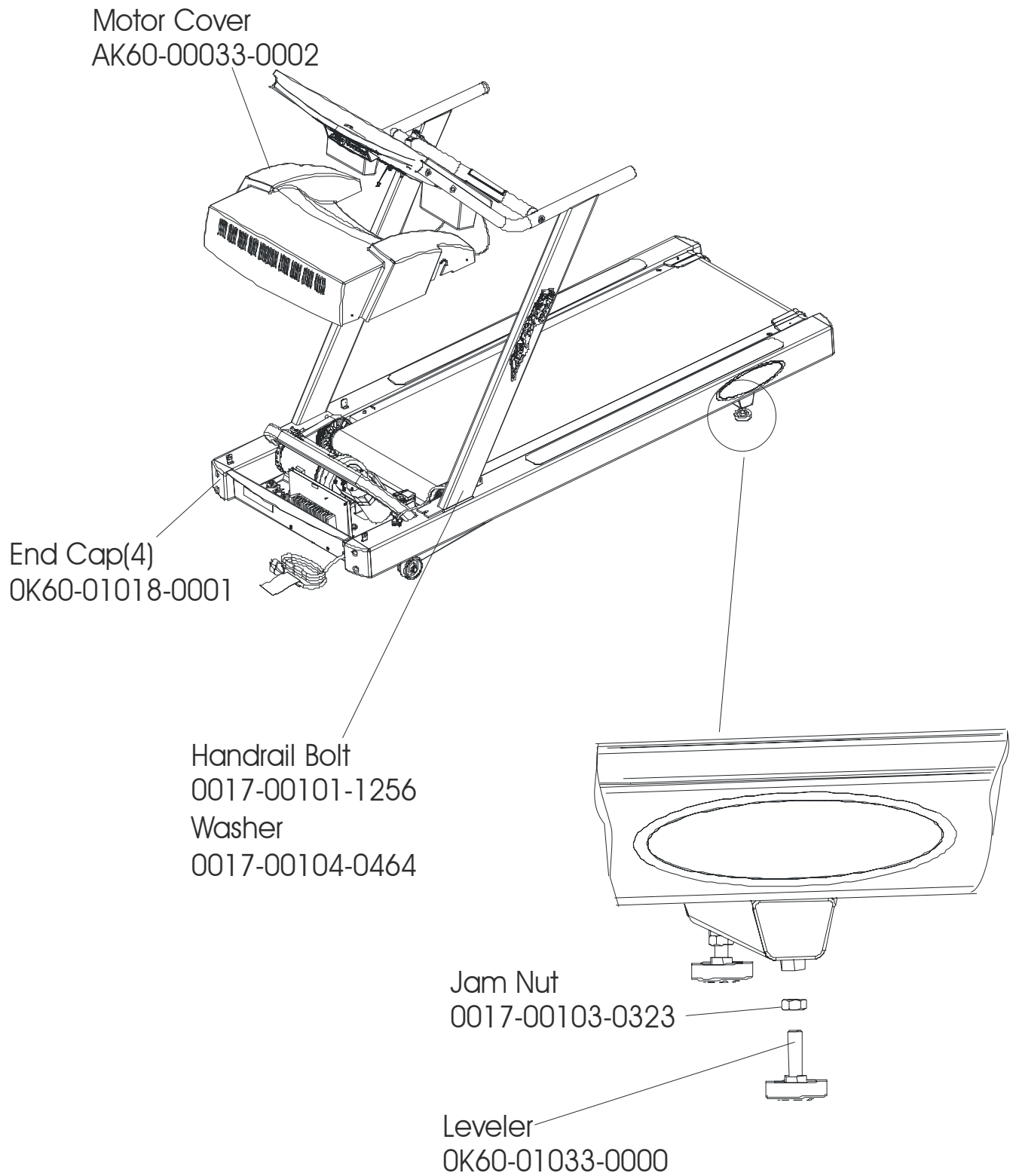


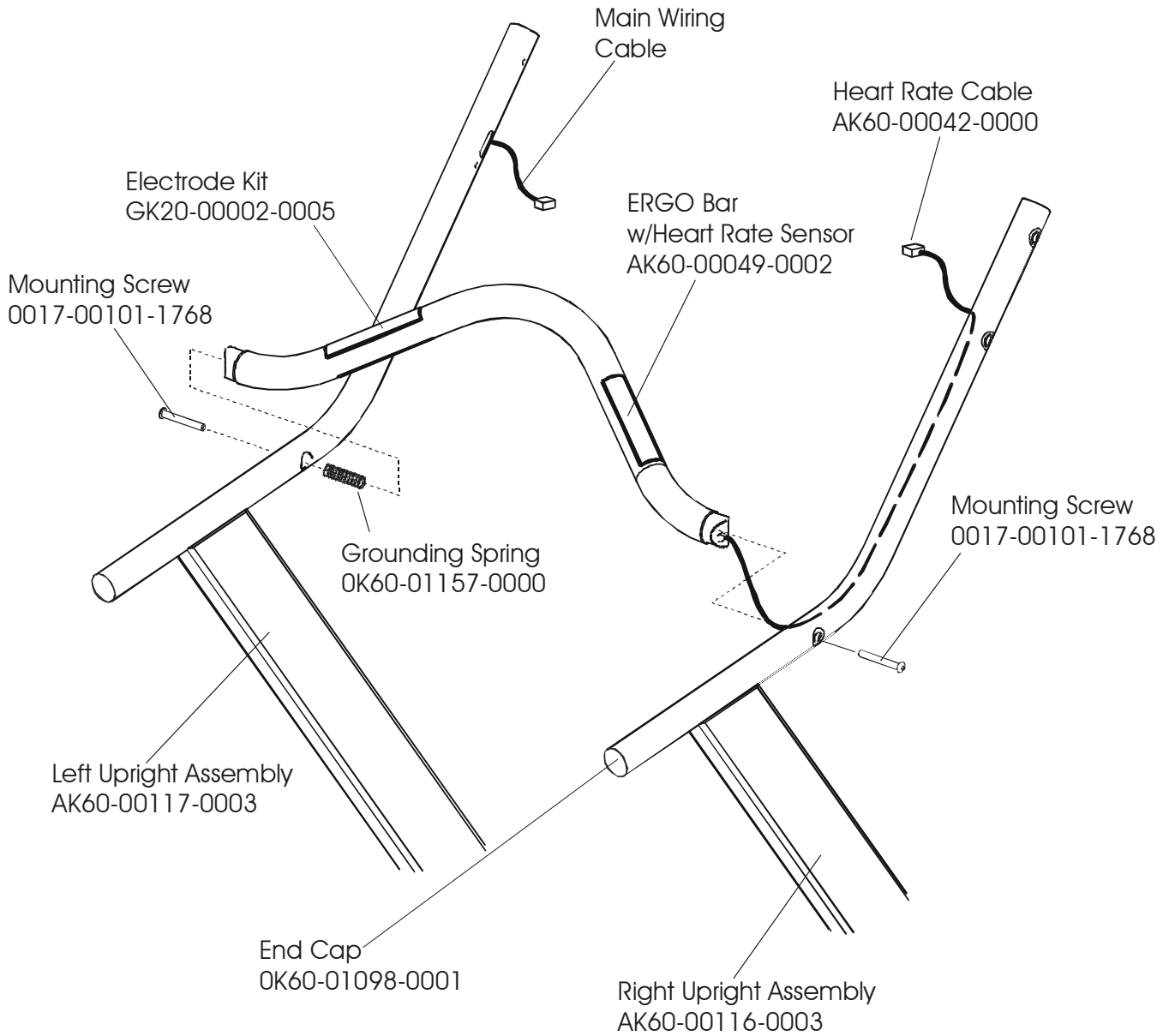
Rear Decal
OK60-01176-0000

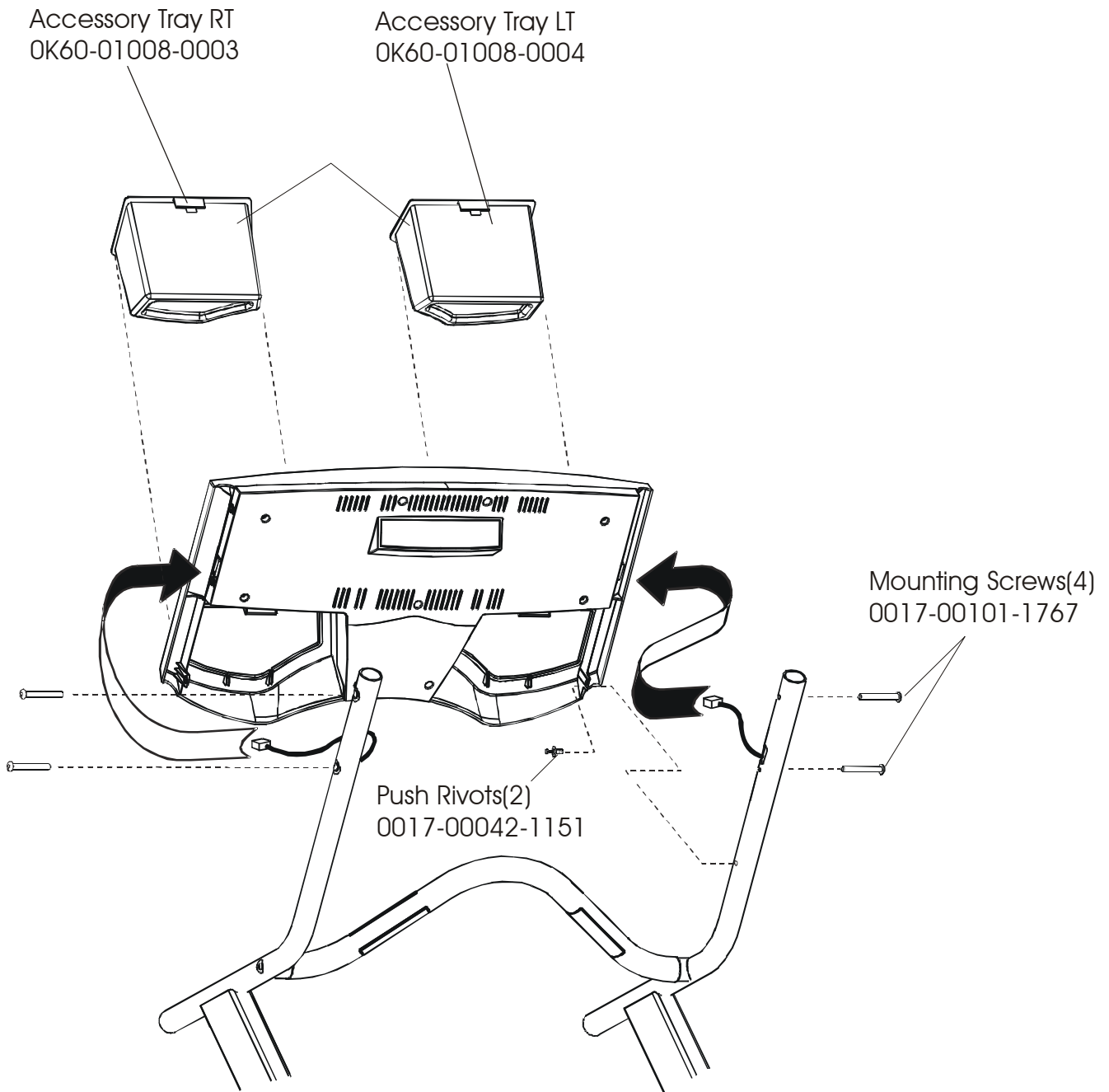
Rear Console Case
OK60-01072-0001

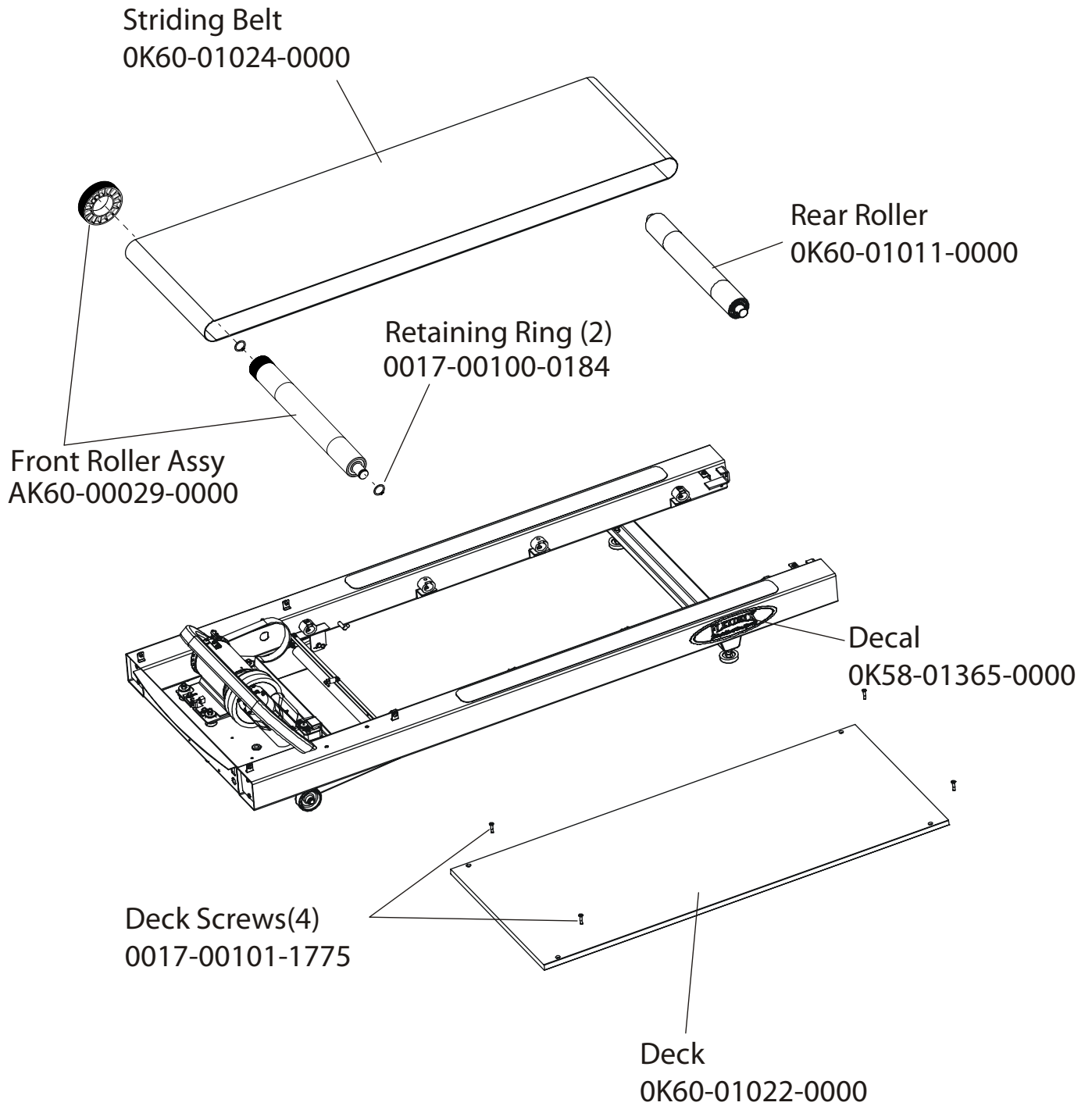
Phillips Screw(9)
0017-00101-1288

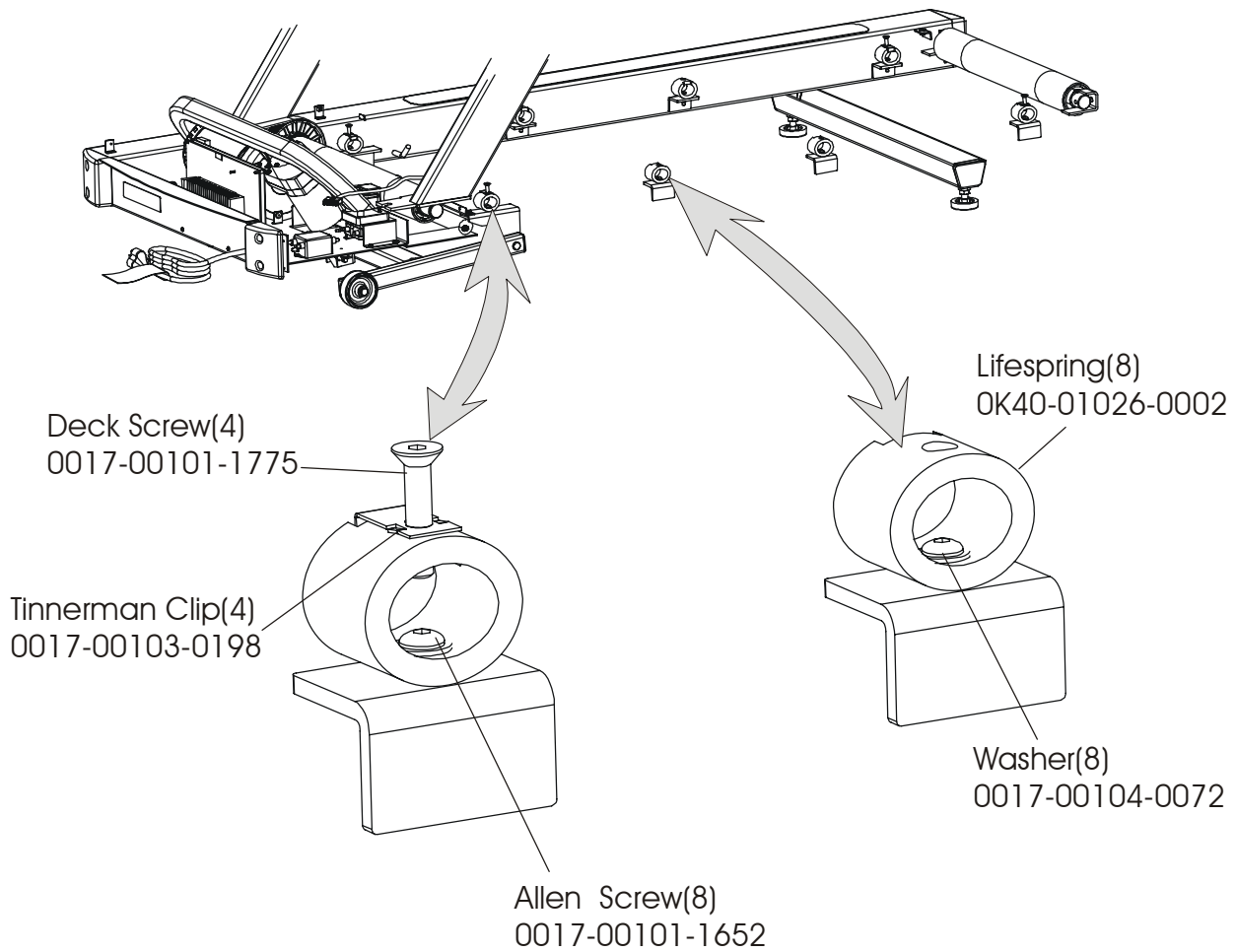
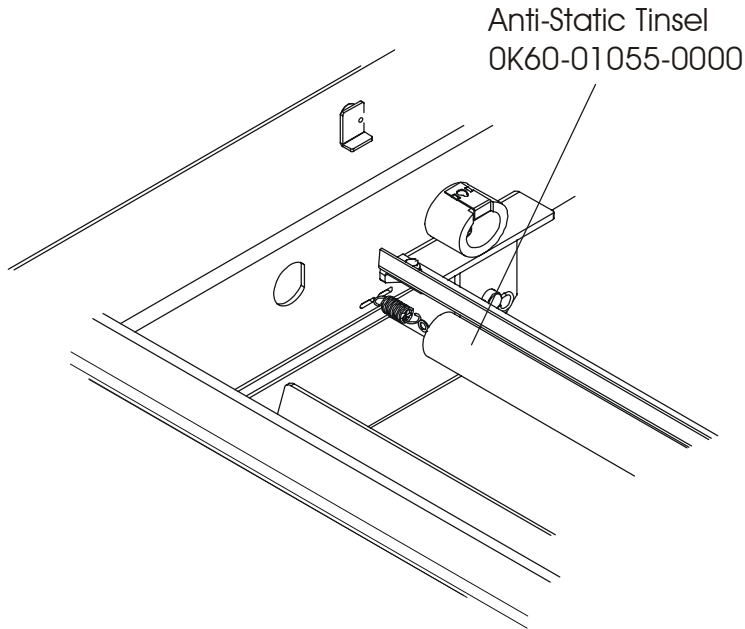


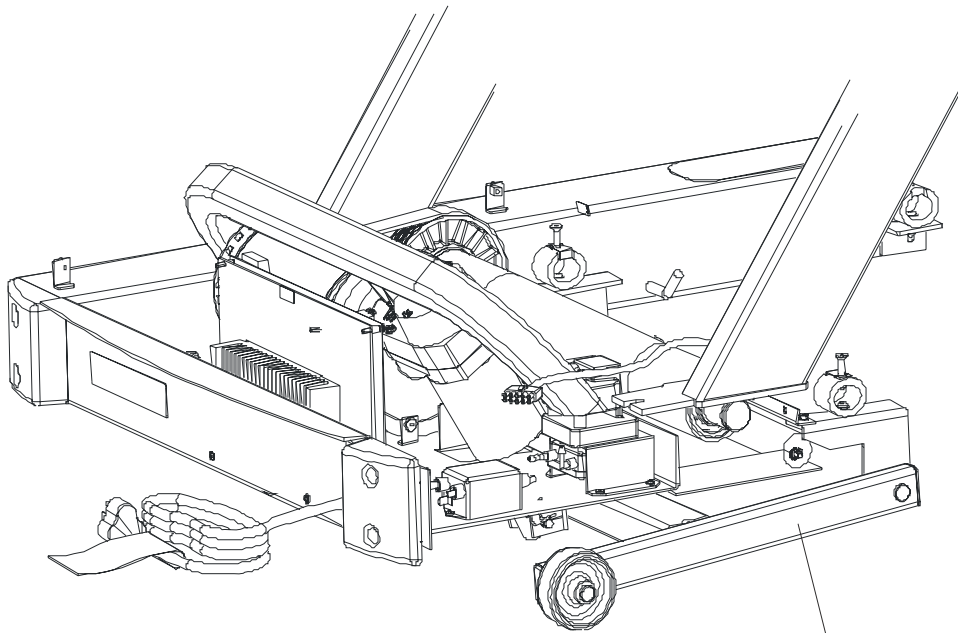








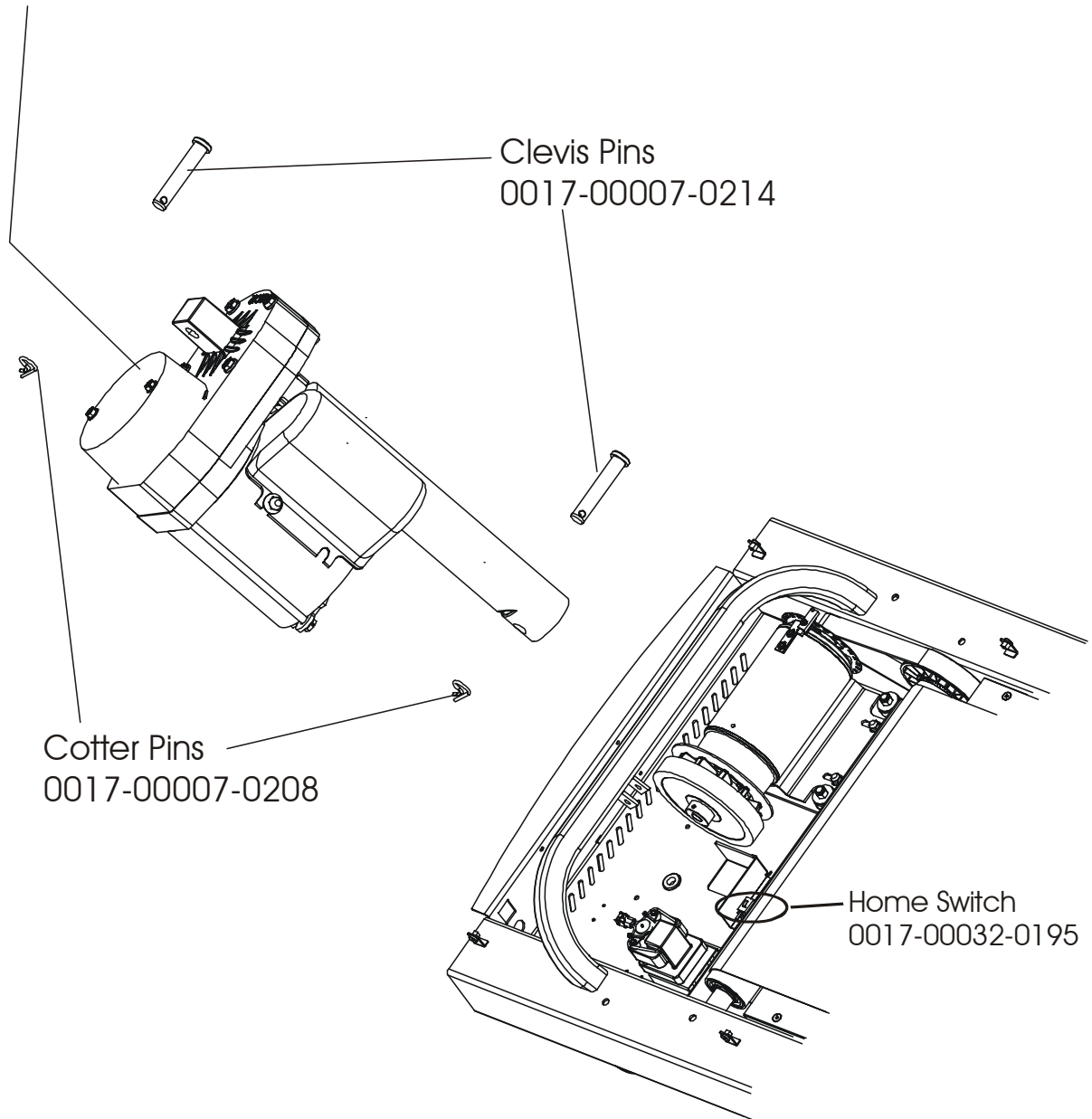




Lift Arm Wheel
OK60-01020-0000
Cap, Tube End
OK60-01092-0000
Cotter Pin
0017-00007-0208
Clevis Pin
0017-00007-0271

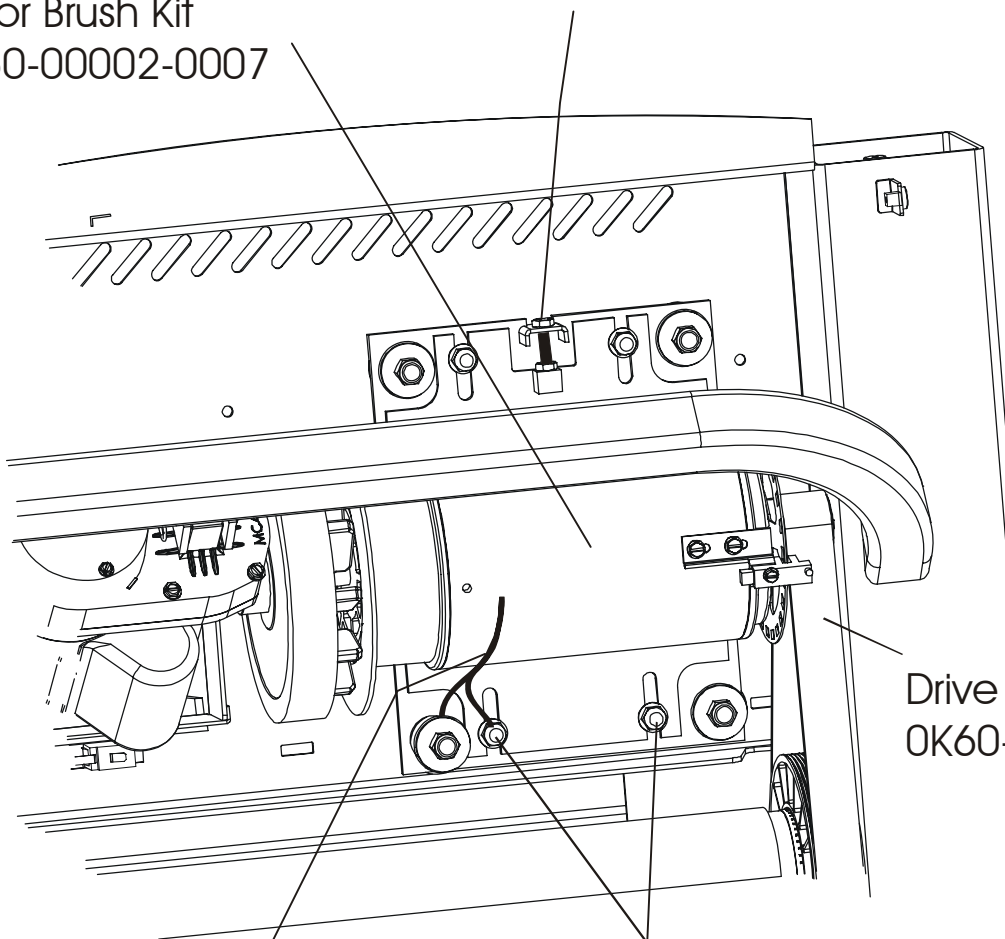
Lift Frame Assembly
AK60-00065-0000

Lift Motor
OK60-01094-0000 (120v)
OK60-01166-0000(220v/60Hz)



Drive Motor Assembly
AK60-00081-0001
Motor Brush Kit
GK60-00002-0007

Tensioning Bolt
0017-00101-1283



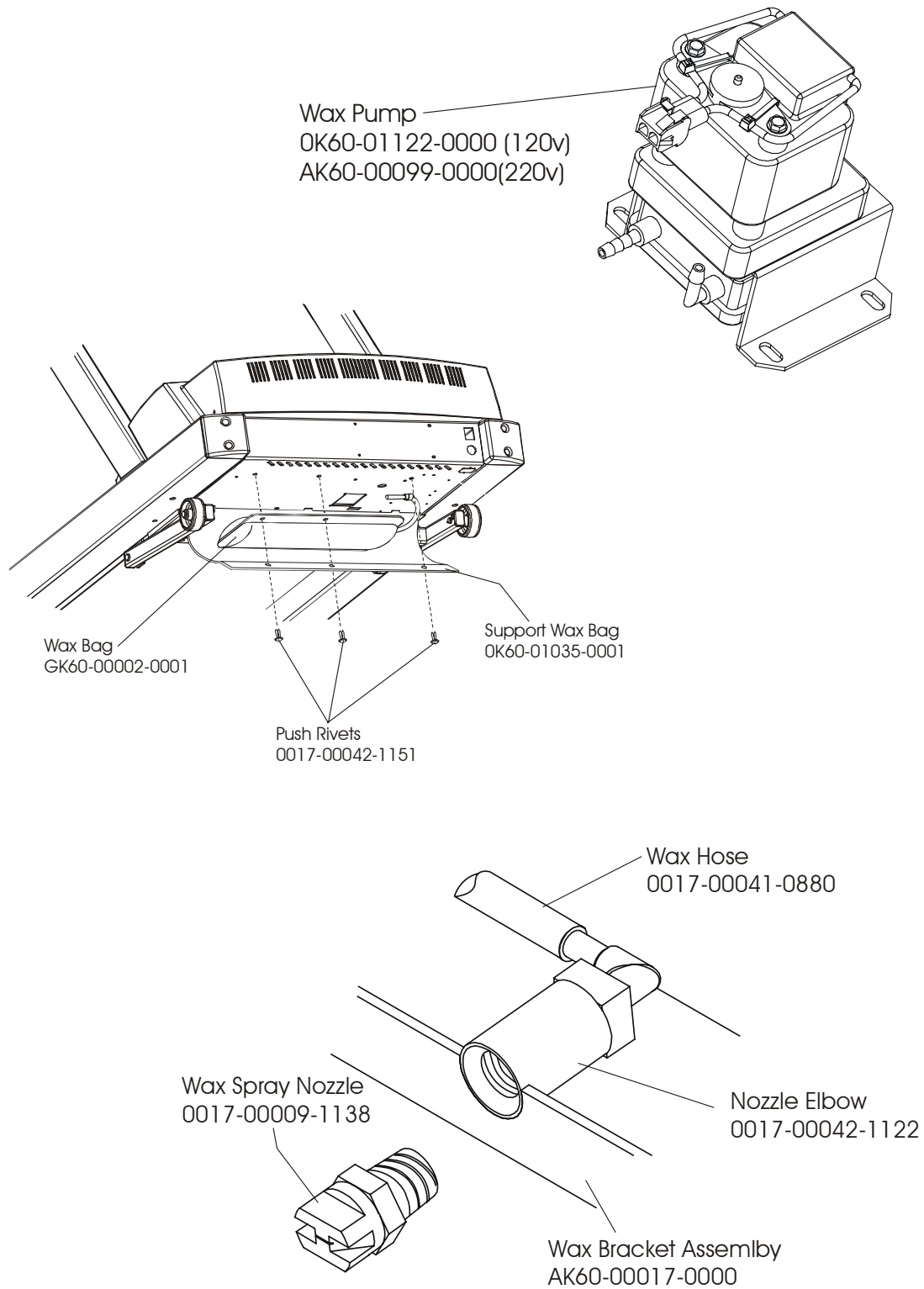
Drive Belt
OK60-01025-0000

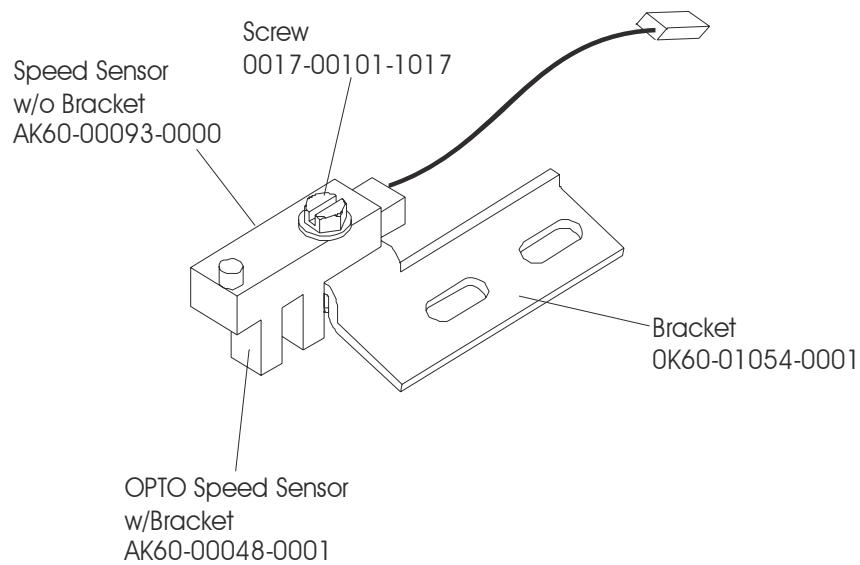
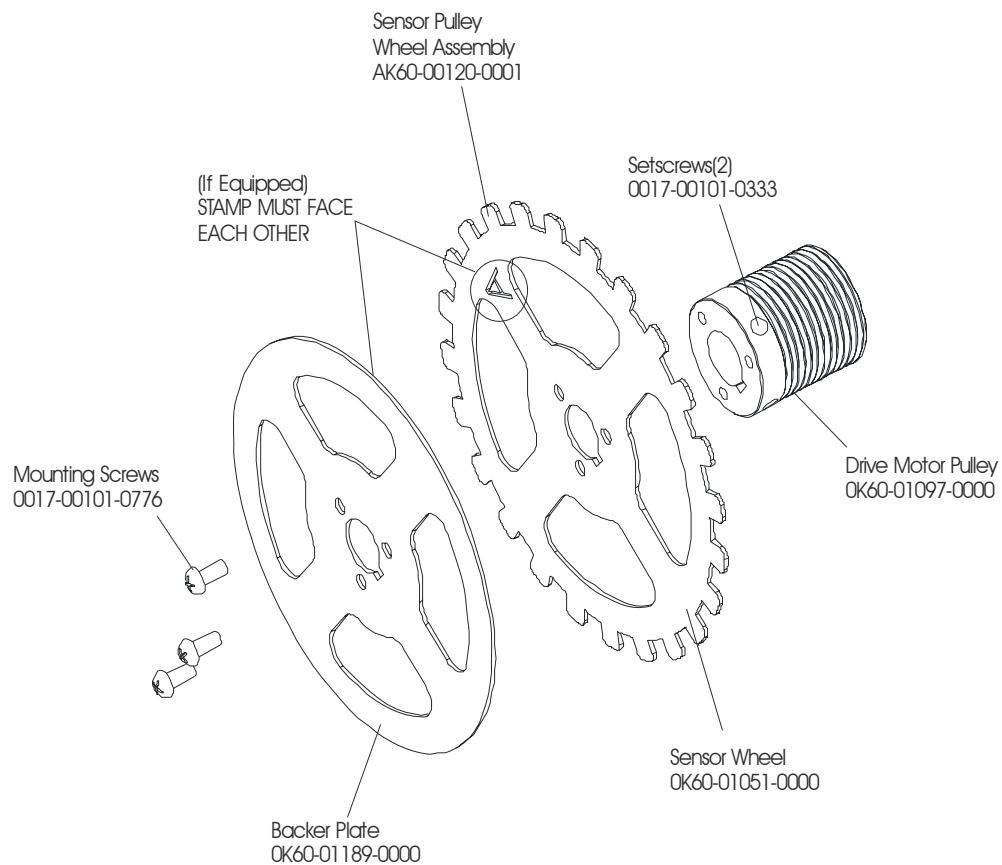
Motor; Bleed Cable
AK60-00098-0000

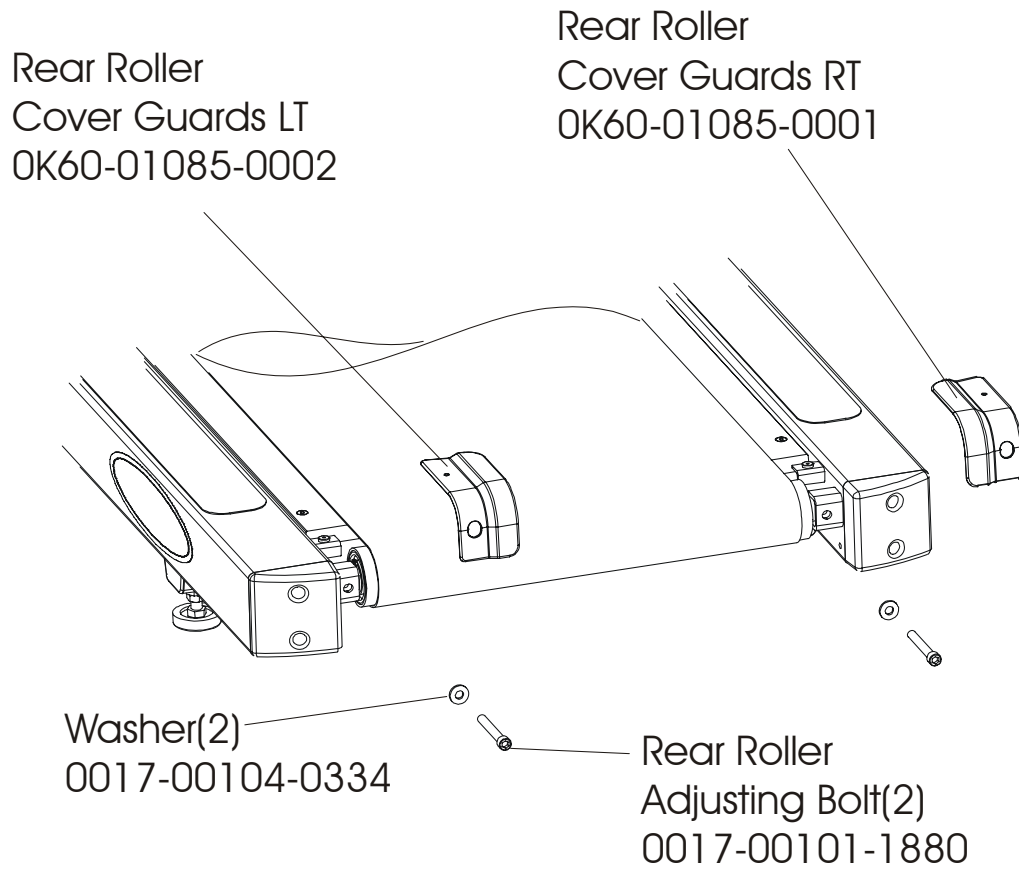
Mounting Nuts(4)
0017-00103-0132

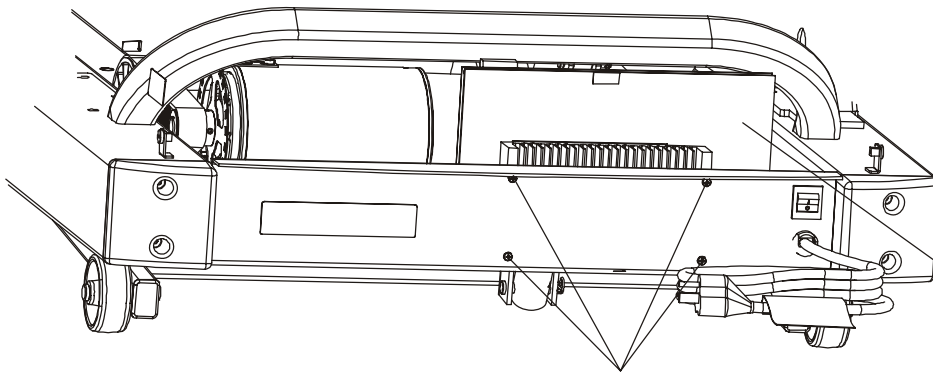
ARCTIC SILVER 91T
Wax Pump, Bag, Nozzle, and Bracket

91T-0XXX-02
S/N ATX100000 and up



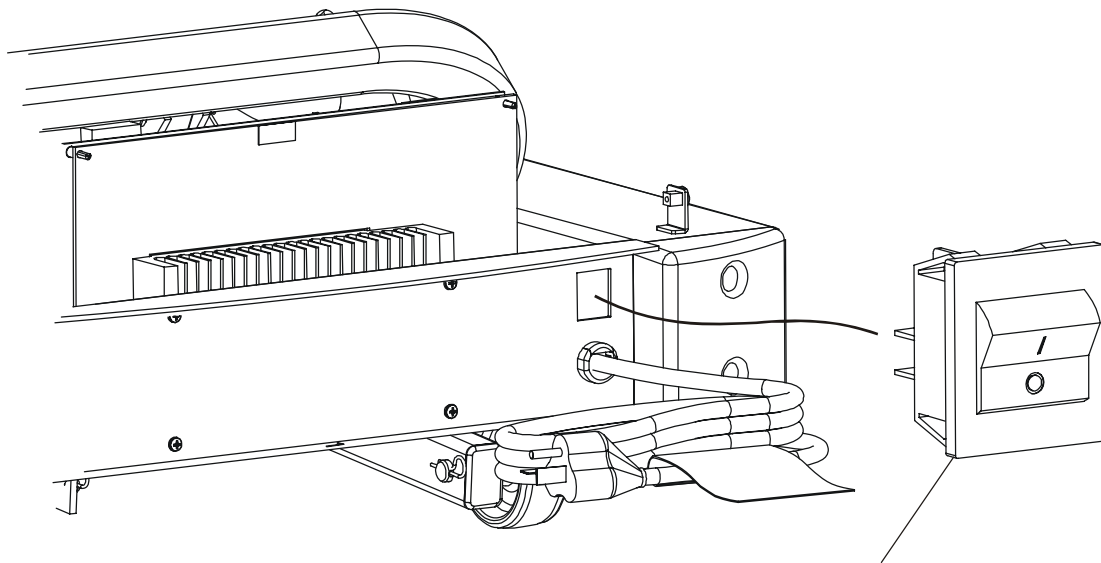






DC Controller
Mounting Screws(4)
0017-00101-0162

DC Controller
GK60-00002-0002
100-120 Volts/50-60 Hz
GK60-00002-0003
200+ Volts/50-60 Hz



ON/OFF Switch
0017-00032-0198

