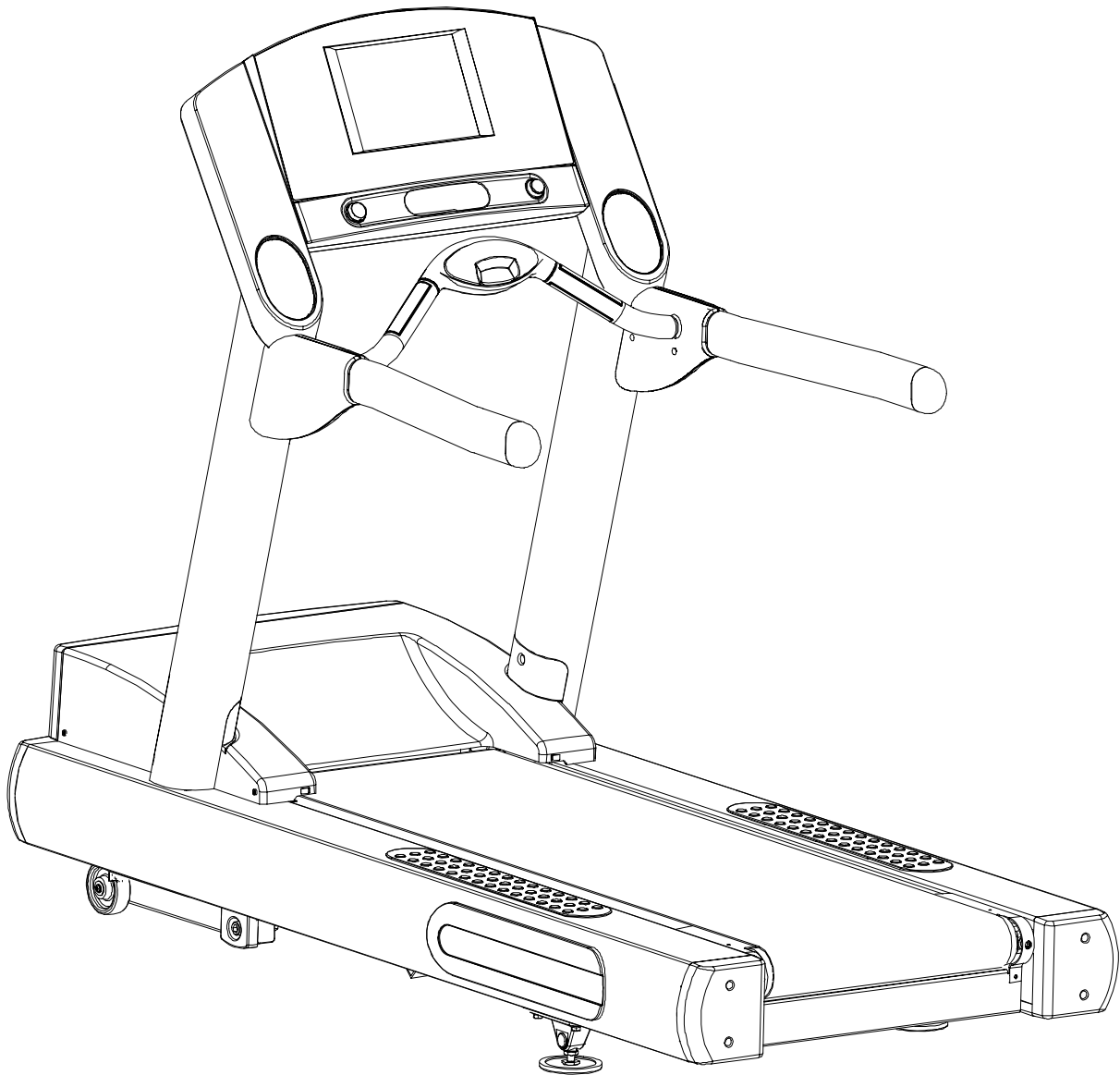


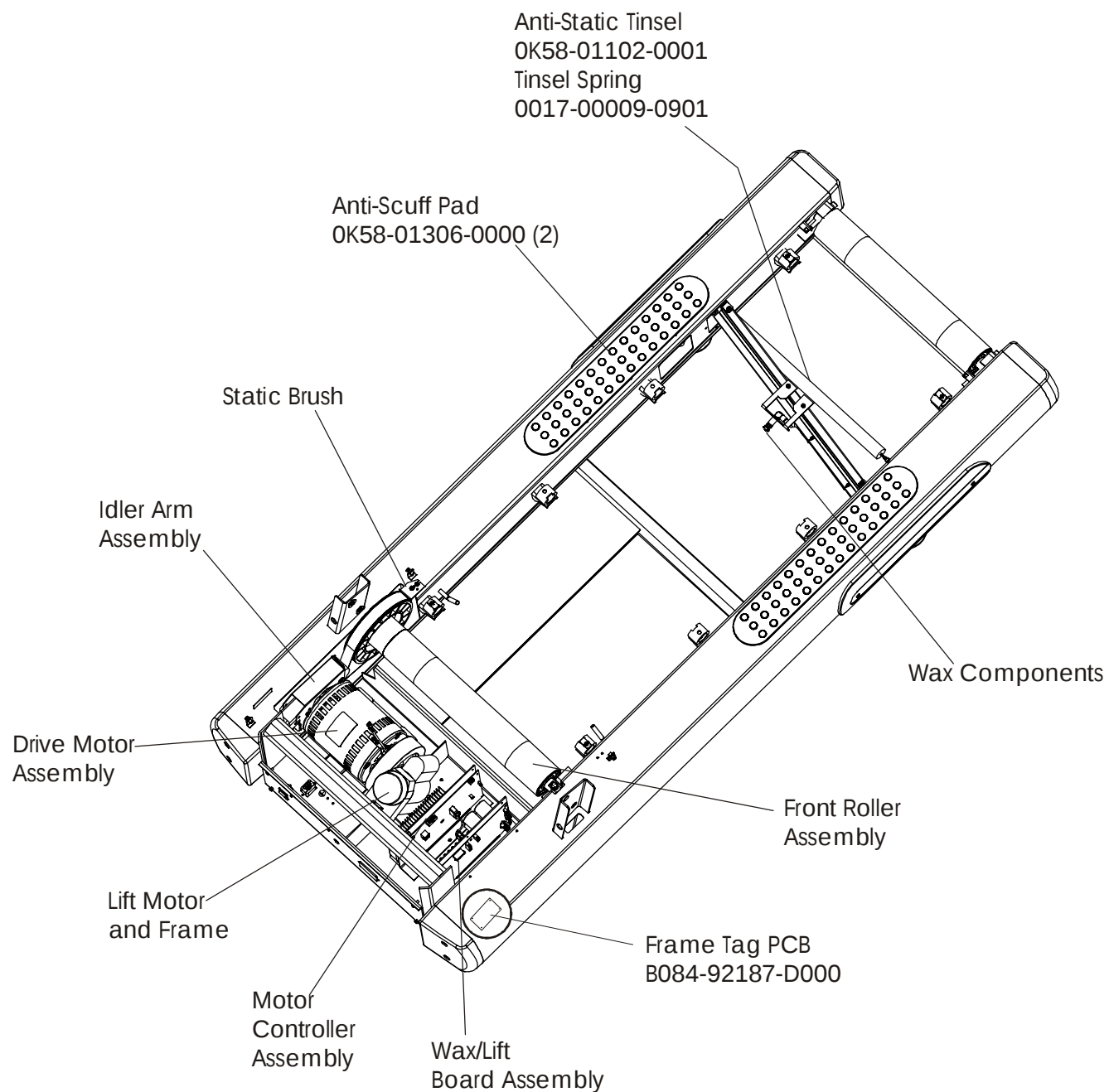


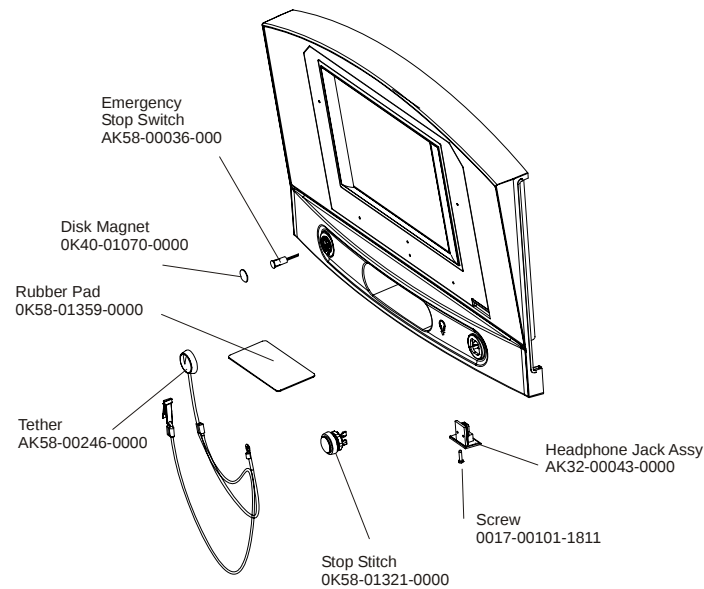
TTM
TREADMILL 97TE
97TE-XXXX-01



Customer Support Services
PARTS MANUAL rev 01 Nov 2012

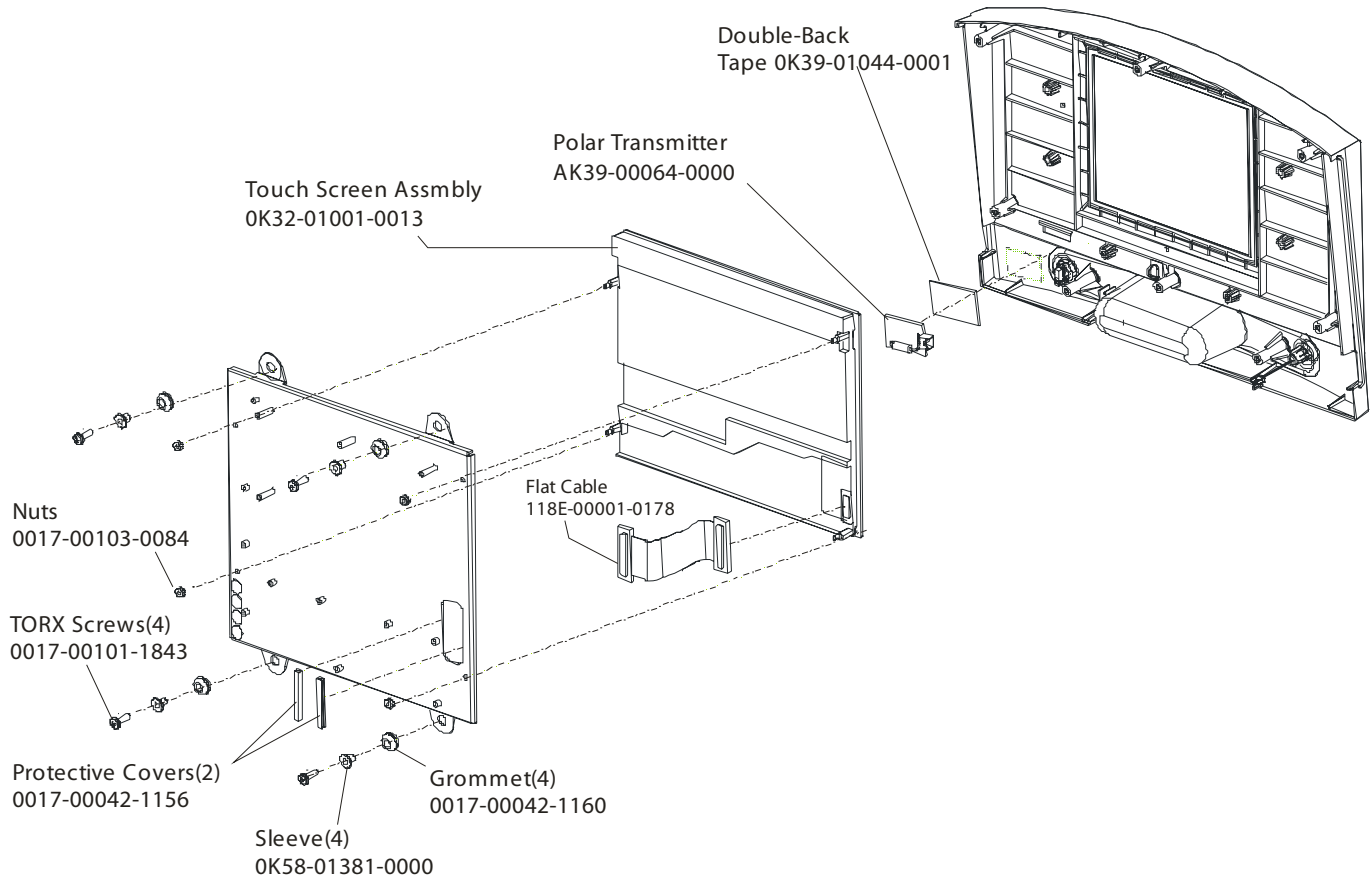
Frame Assembly	3
Console Assembly	4
Console Components.....	5
Handrail Assembly.....	7
Covers, End Caps, and Hardware	8
Belt, Deck, and Rear Roller	9
Wax/Lift Assembly	10
Motor Controller Assembly.....	11
Lift Motor and Frame	12
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Wax Components	14
Idler Arm and Static Brush	15
Leveler Assembly	16
Front Roller Assembly	17
Ergo Bar w/Lifepulse	18
Power Components	19
Cables	20

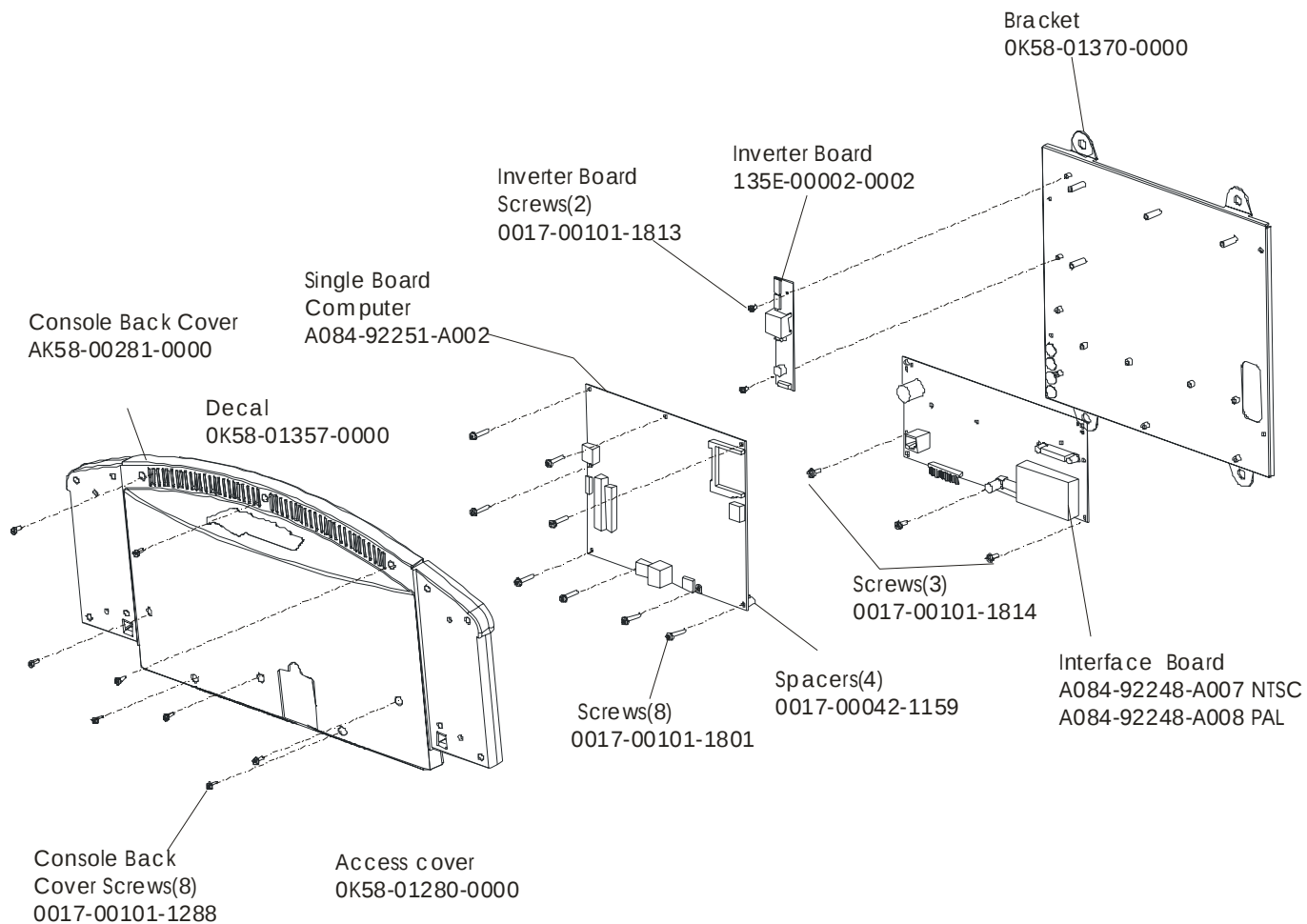


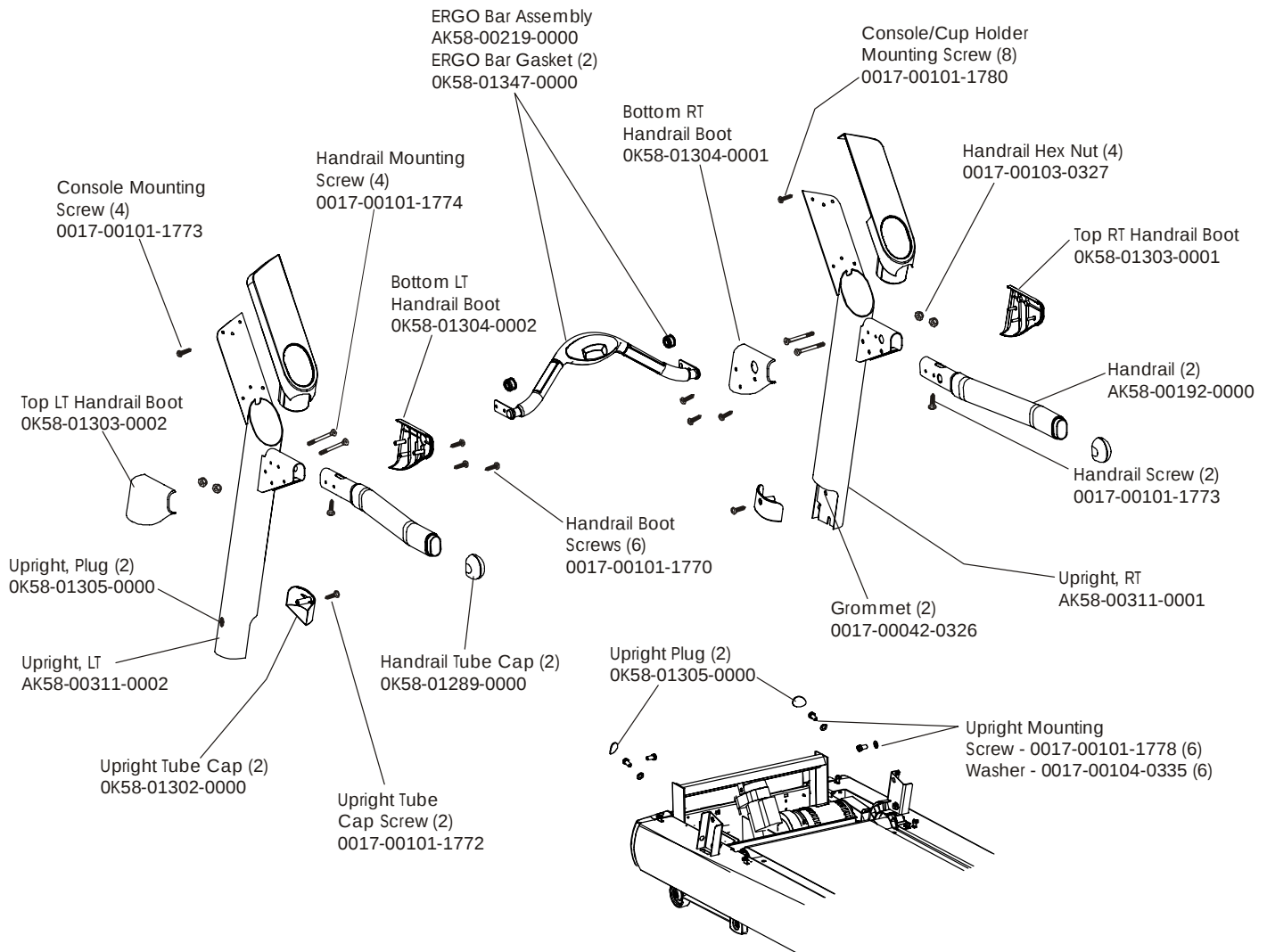


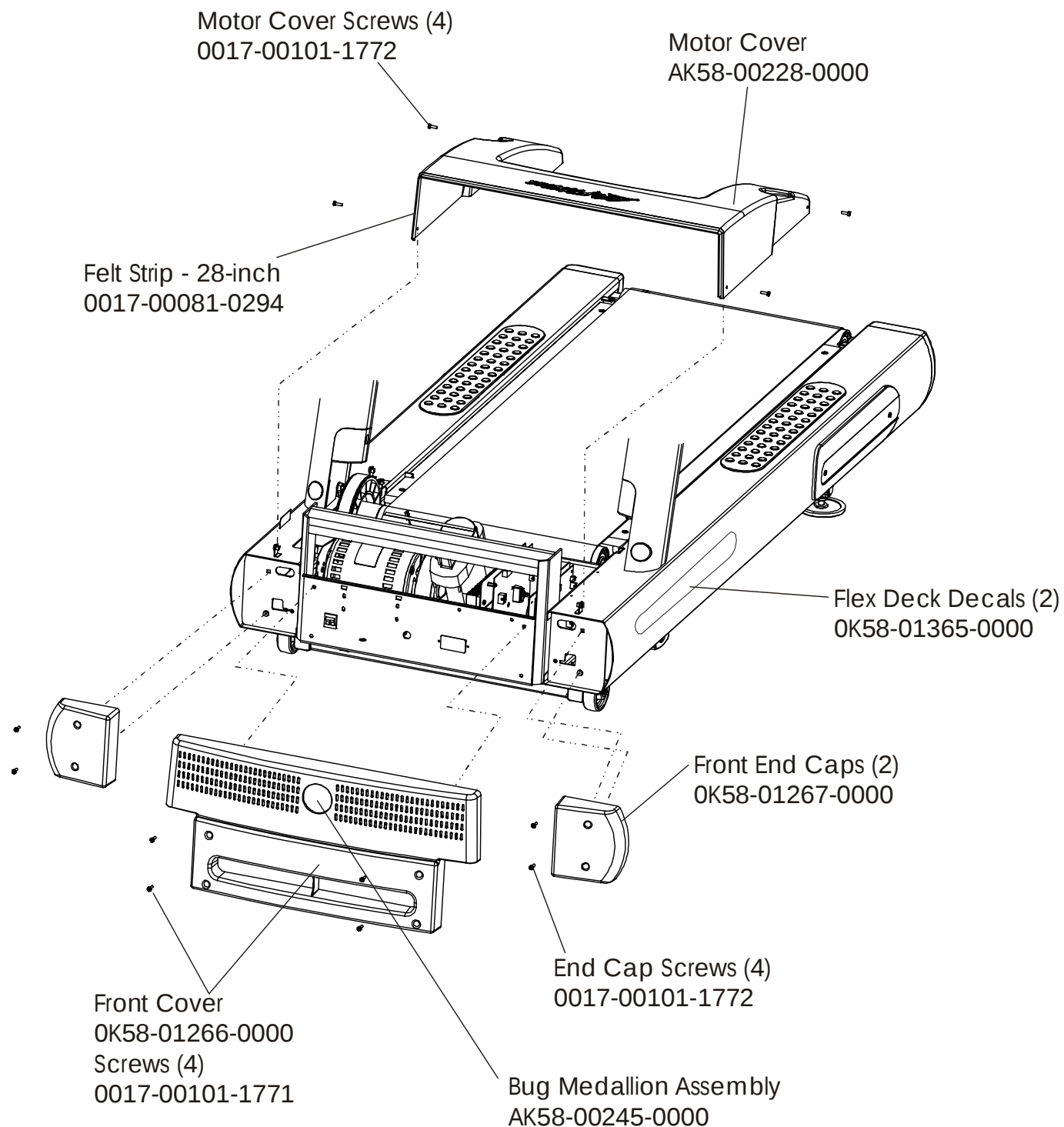
Console	
Description	Part No.
SERV KIT LCD CONS NTSC ENG	GK58-00002-0077
SERV KIT LCD CONS NTSC SPN	GK58-00002-0078
SERV KIT LCD CONS NTSC JAP	GK58-00002-0079
SERV KIT LCD CONS NTSC FRN	GK58-00002-0080
SERV KIT LCD CONS NTSC POR	GK58-00002-0081
SERV KIT LCD CONS PAL ENG	GK58-00002-0082
SERV KIT LCD CONS PAL GER	GK58-00002-0083
SERV KIT LCD CONS PAL SPN	GK58-00002-0084
SERV KIT LCD CONS PAL FRN	GK58-00002-0085
SERV KIT LCD CONS PAL ITL	GK58-00002-0086
SERV KIT LCD CONS PAL DUT	GK58-00002-0087
SERV KIT LCD CONS PAL POR	GK58-00002-0088

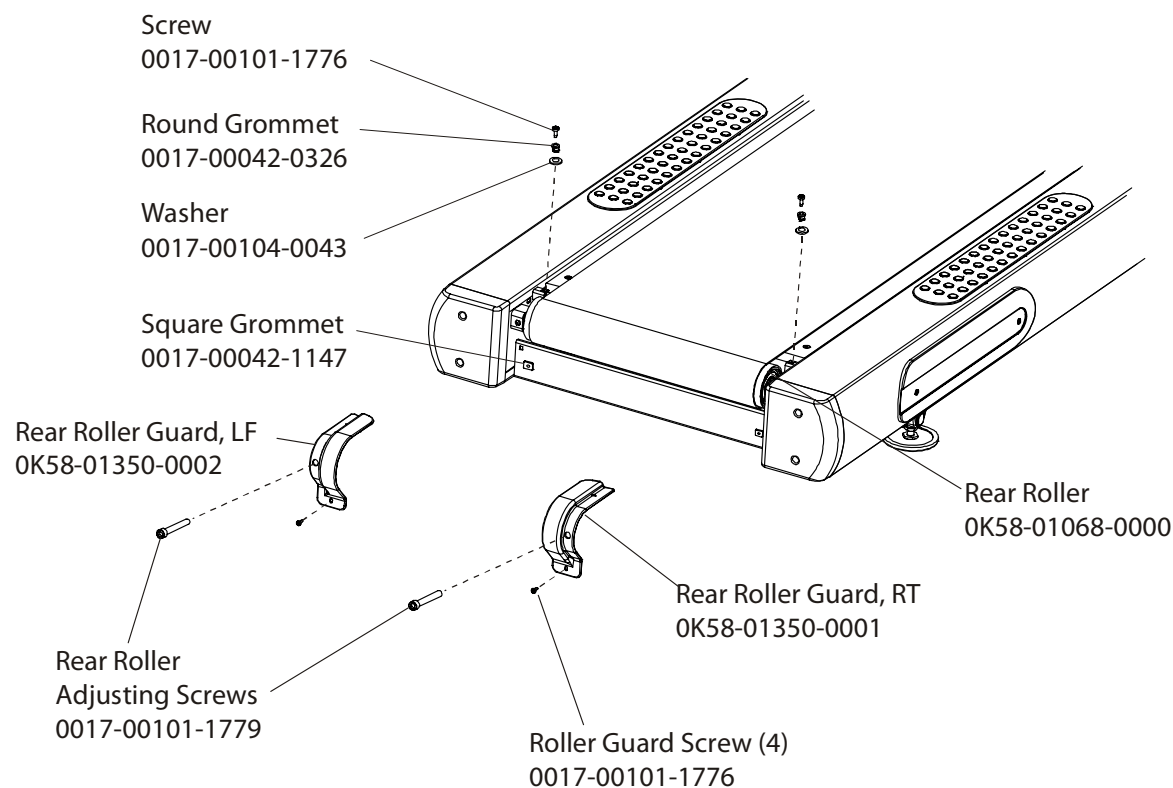
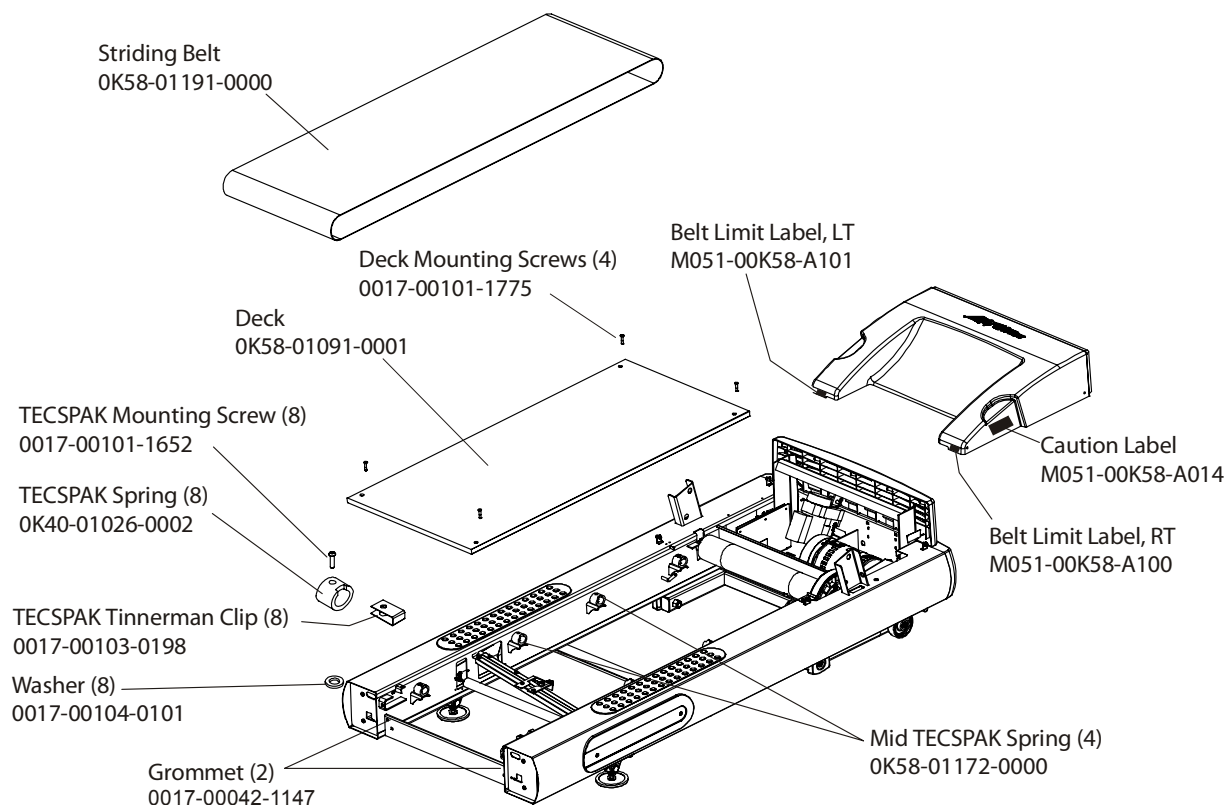
Overlay Bezel Assembly	
Description	Part No.
BZL/SW W/OVERLAY ASSY: MFG; ENG/NTSC	AK58-00516-0001
BZL/SW W/OVERLAY ASSY: MFG; SPN/NTSC	AK58-00516-0004
BZL/SW W/OVERLAY ASSY: MFG; JAP/NTSC	AK58-00516-0006
BZL/SW W/OVERLAY ASSY: MFG; FRN/NTSC	AK58-00516-0007
BZL/SW W/OVERLAY ASSY: MFG; POR/NTSC	AK58-00516-0010
BZL/SW W/OVERLAY ASSY: MFG; ENG/PAL	AK58-00517-0001
BZL/SW W/OVERLAY ASSY: MFG; GER/PAL	AK58-00517-0003
BZL/SW W/OVERLAY ASSY: MFG; SPN/PAL	AK58-00517-0004
BZL/SW W/OVERLAY ASSY: MFG; FRN/PAL	AK58-00517-0007
BZL/SW W/OVERLAY ASSY: MFG; ITL/PAL	AK58-00517-0008
BZL/SW W/OVERLAY ASSY: MFG; DUT/PAL	AK58-00517-0009
BZL/SW W/OVERLAY ASSY: MFG; POR/PAL	AK58-00517-0010

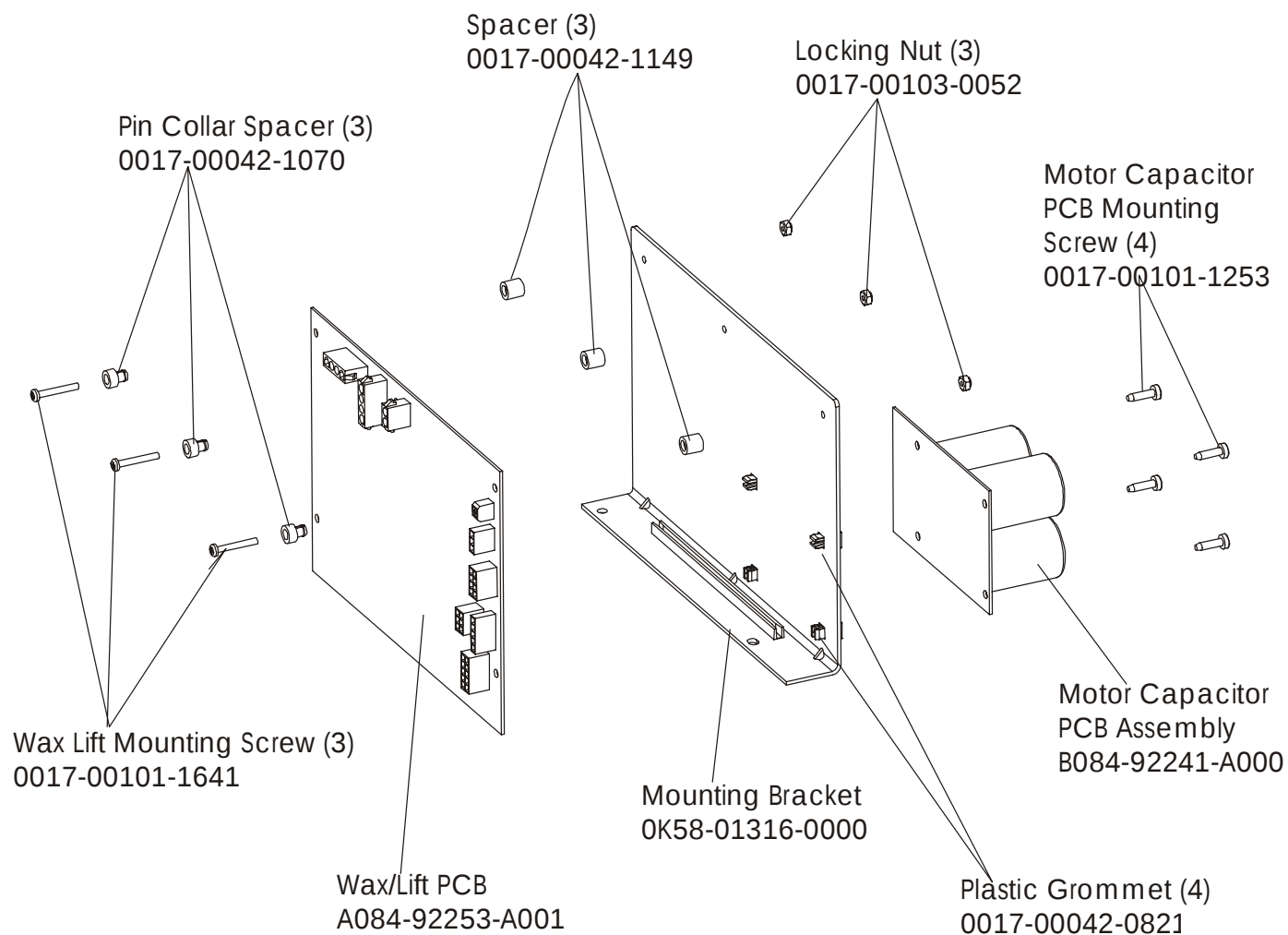




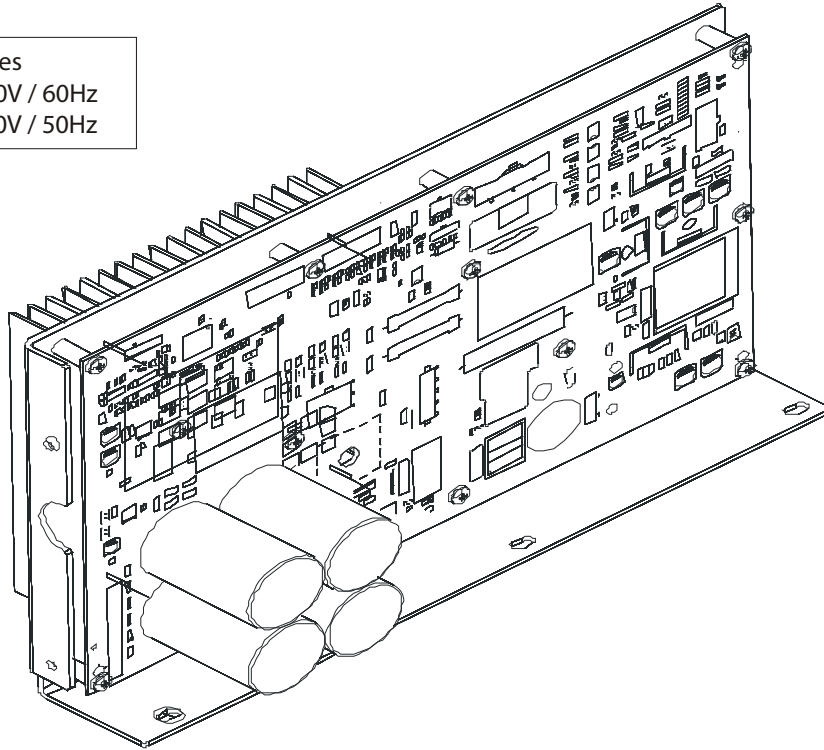






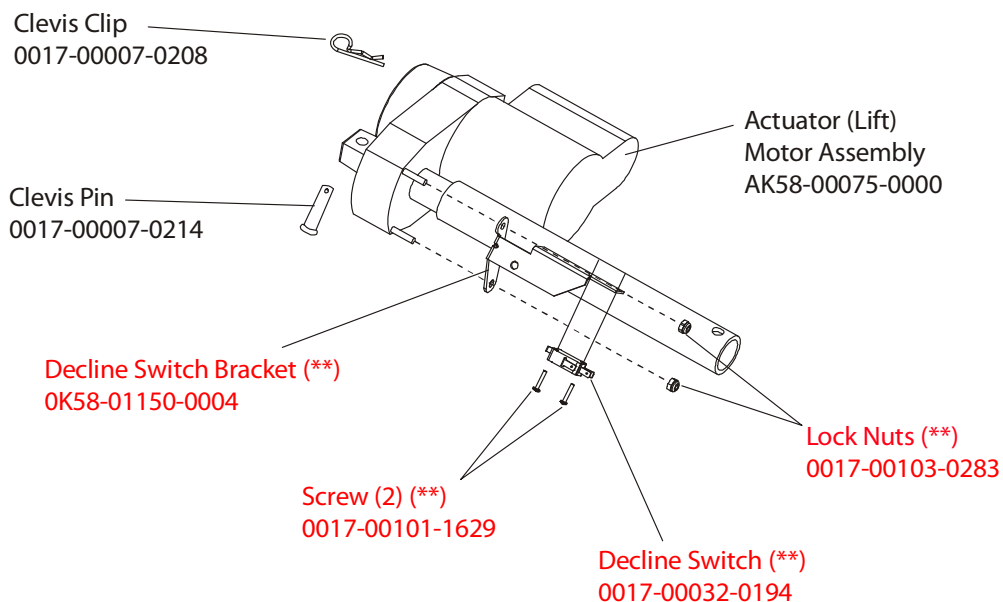
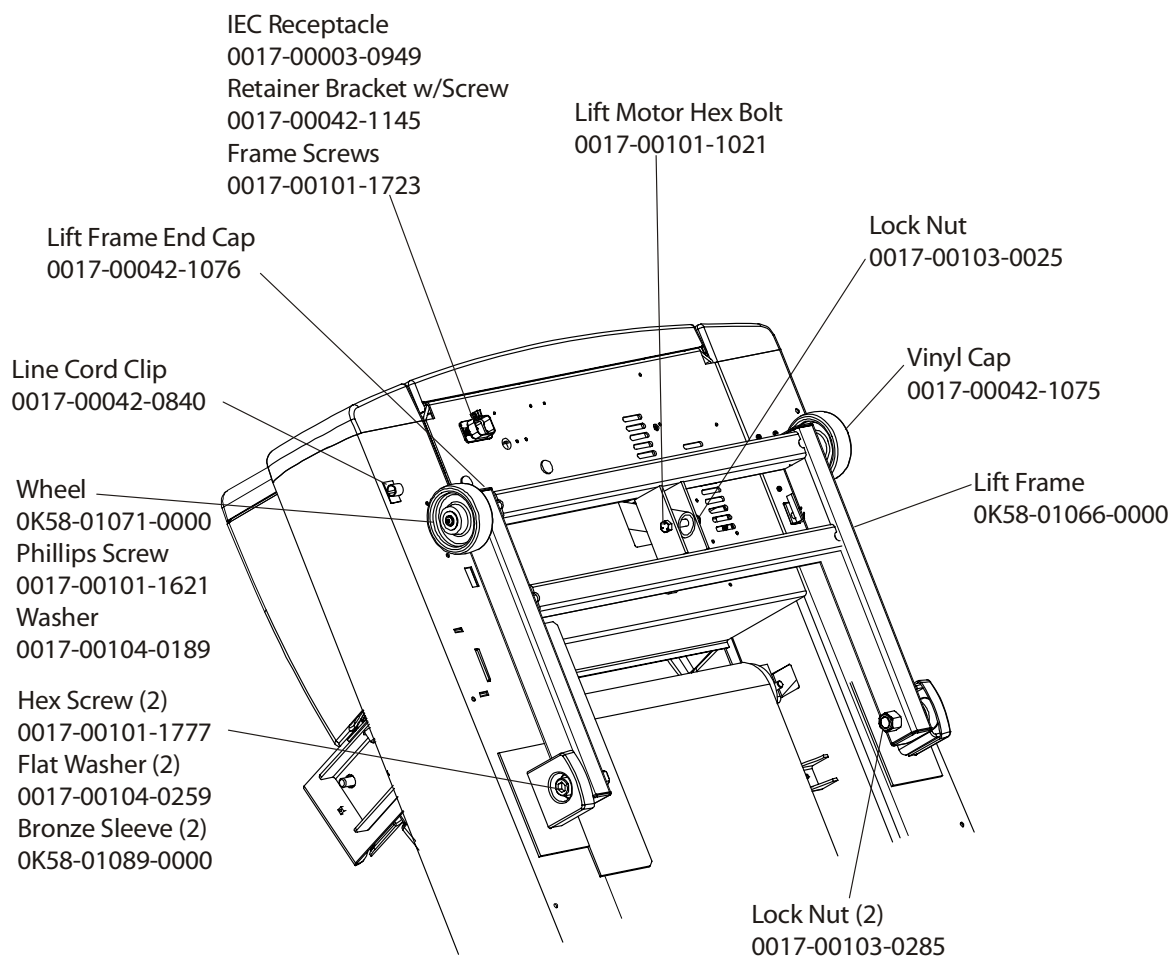


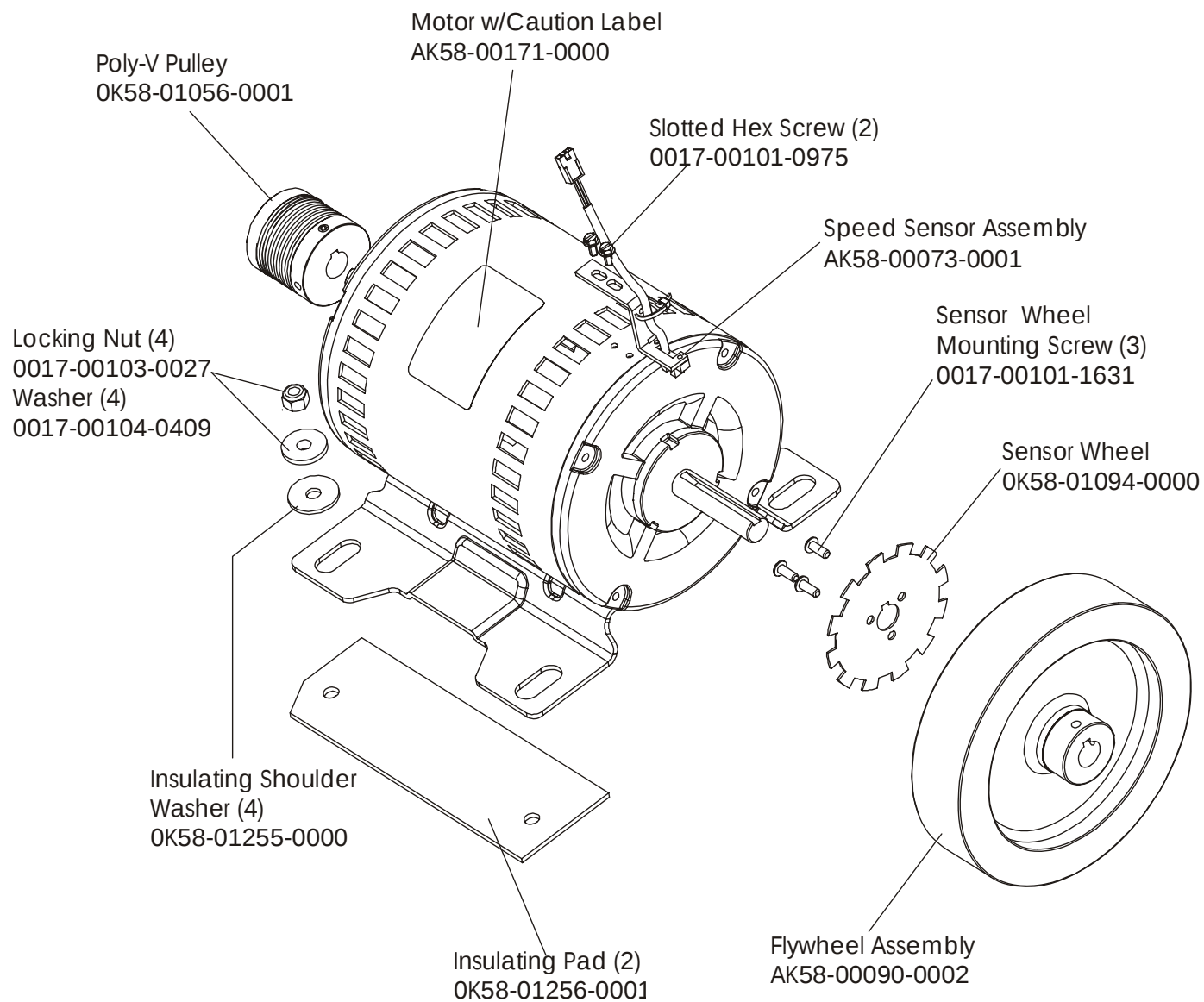
Motor Controller Assemblies
GK65-00002-0018 (100-120V / 60Hz
GK65-00002-0019 (200-240V / 50Hz

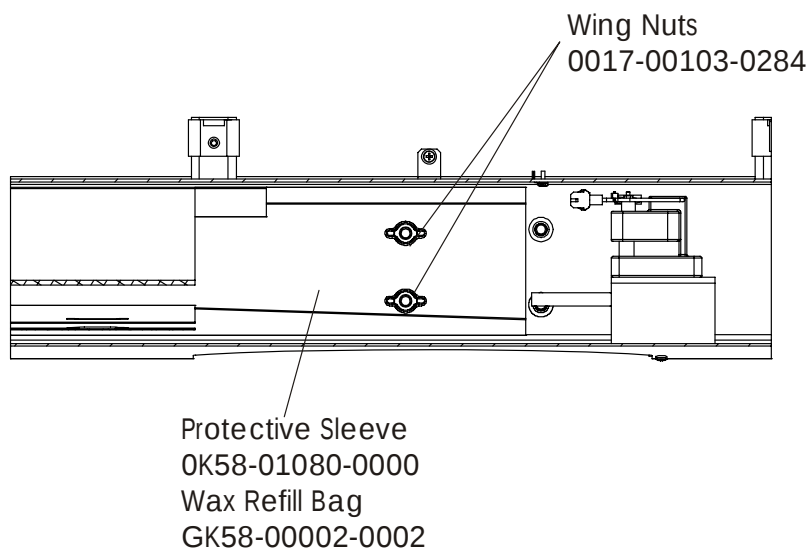
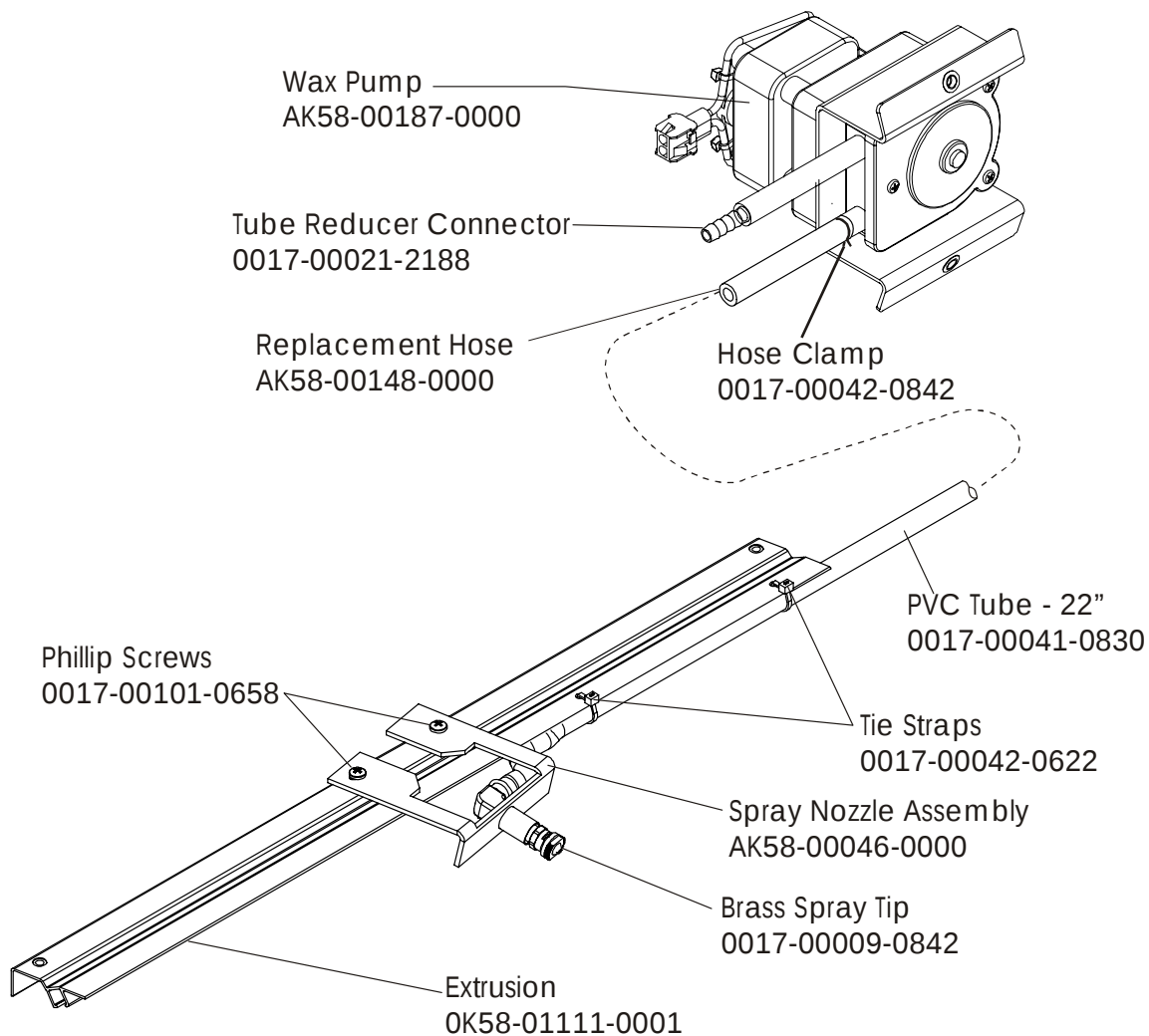


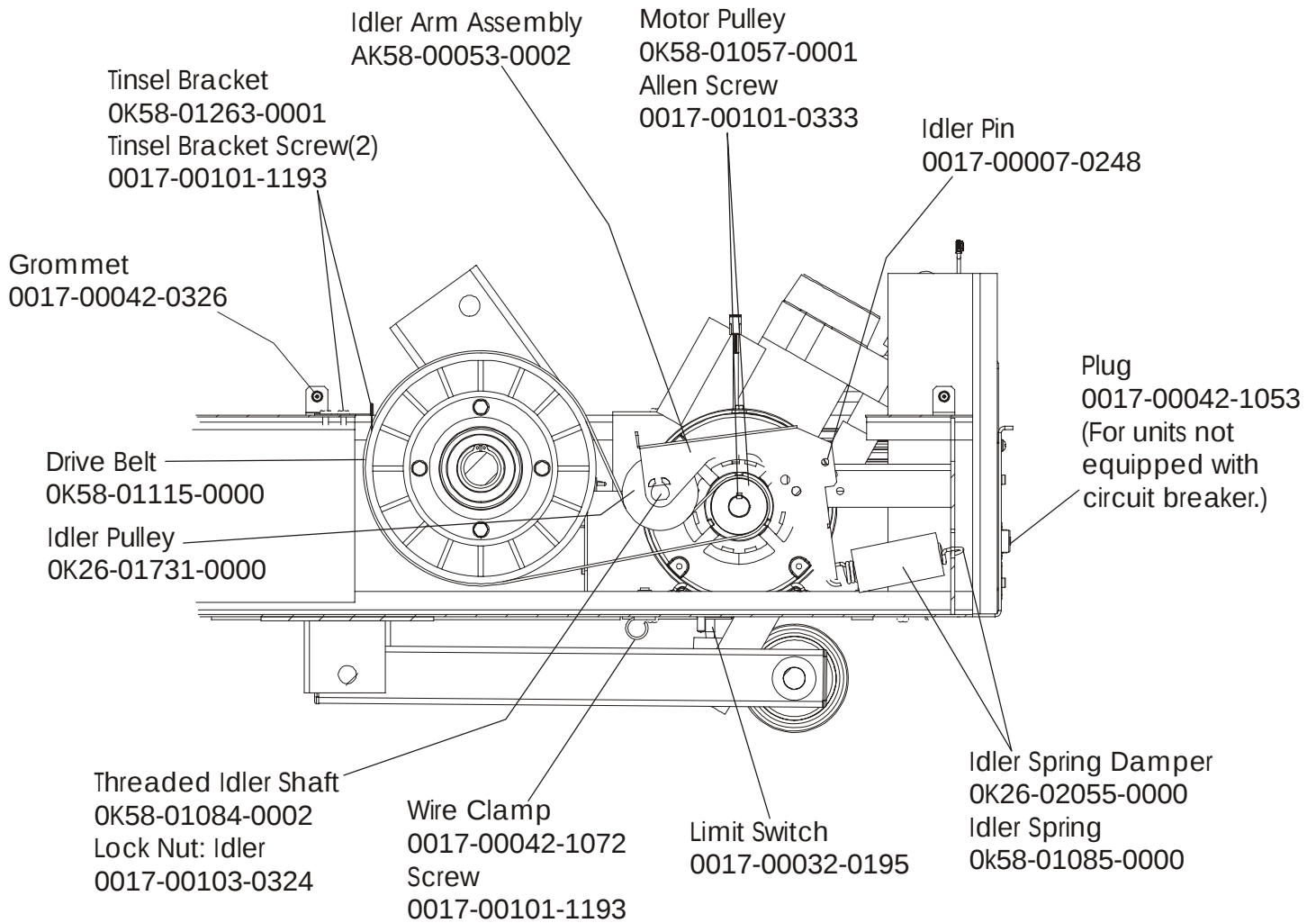
MTR-CNTRL W/FERRITE ASY: 100-120	AK58-00372-0002
Description	Model SKU
97Te.ENG/ENG.120/60.DOM.NTSC	97TE-0100-01
97Te.ENG+MET.100/50.DOM.NTSC	97TE-0105-01
97Te.FRN/MET.120/60.DOM.NTSC	97TE-0300-01
97Te.SPN/MET.120/60.DOM.NTSC	97TE-0400-01
97Te.JAP/MET.100/50.DOM.NTSC	97TE-0705-01
97Te.POR/MET.120/60.DOM.NTSC	97TE-0800-01

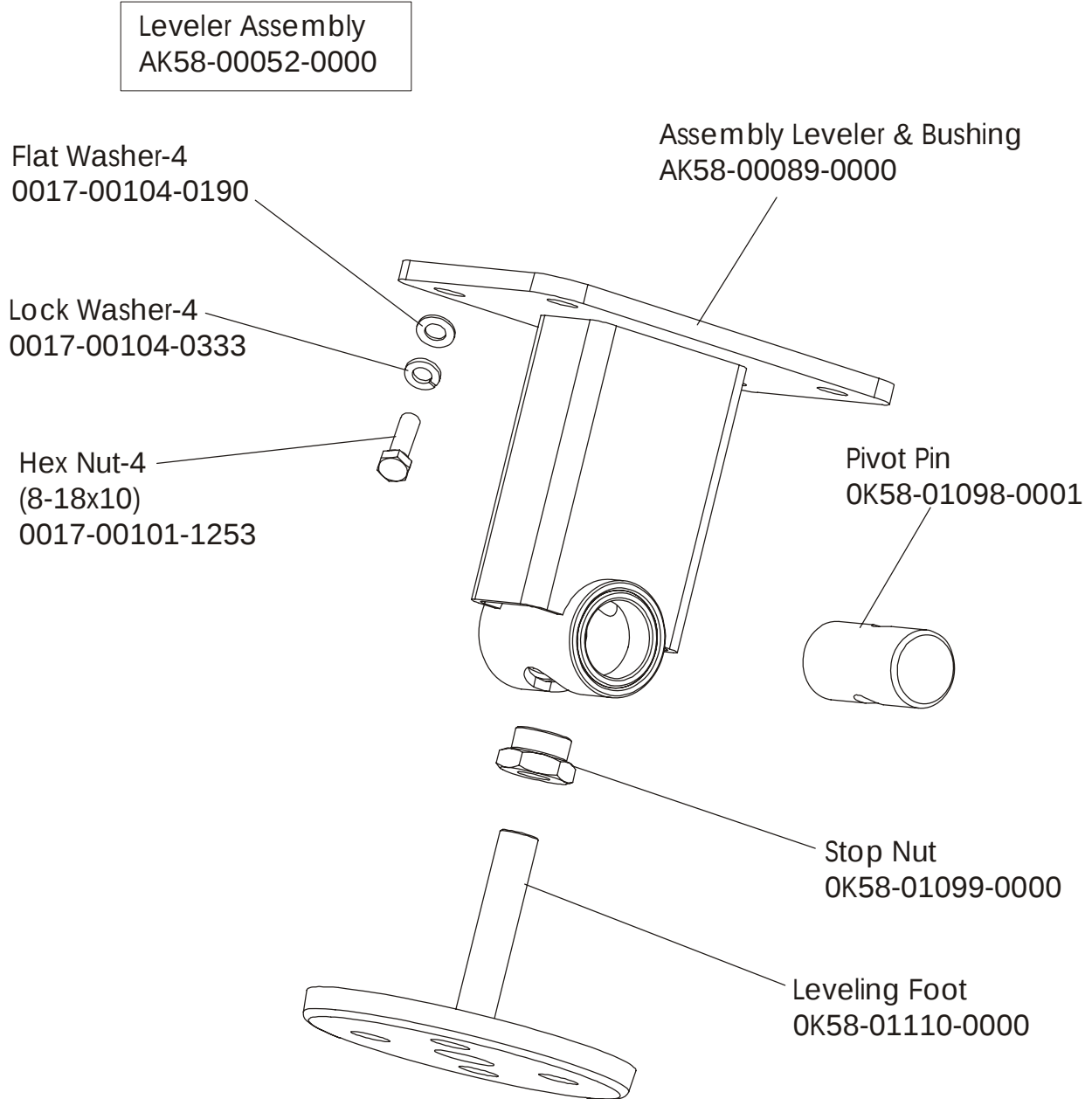
MTR-CNTRL W/FERRITE ASY: MFG.200-240	AK58-00372-0003
Description	Model SKU
97Te.ENG+MET.240V+. AUS.PAL	97TE-0104-01
97Te.ENG+MET.200/50.DOM.NTSC	97TE-0106-01
97Te.ENG+MET.230/50.U.K.PAL	97TE-0109-01
97Te.GER/MET.230/50.CON.PAL	97TE-0201-01
97Te.FRN/MET.230/50.CON.PAL	97TE-0301-01
97Te.SPN/MET.230/50.CON.PAL	97TE-0401-01
97Te.ITL/MET.230/50.CON.PAL	97TE-0501-01
97Te.DUT/MET.230/50.CON.PAL	97TE-0601-01
97Te.JAP/MET.200/50.DOM.NTSC	97TE-0706-01
97Te.POR/MET.230/50.CON.PAL	97TE-0801-01

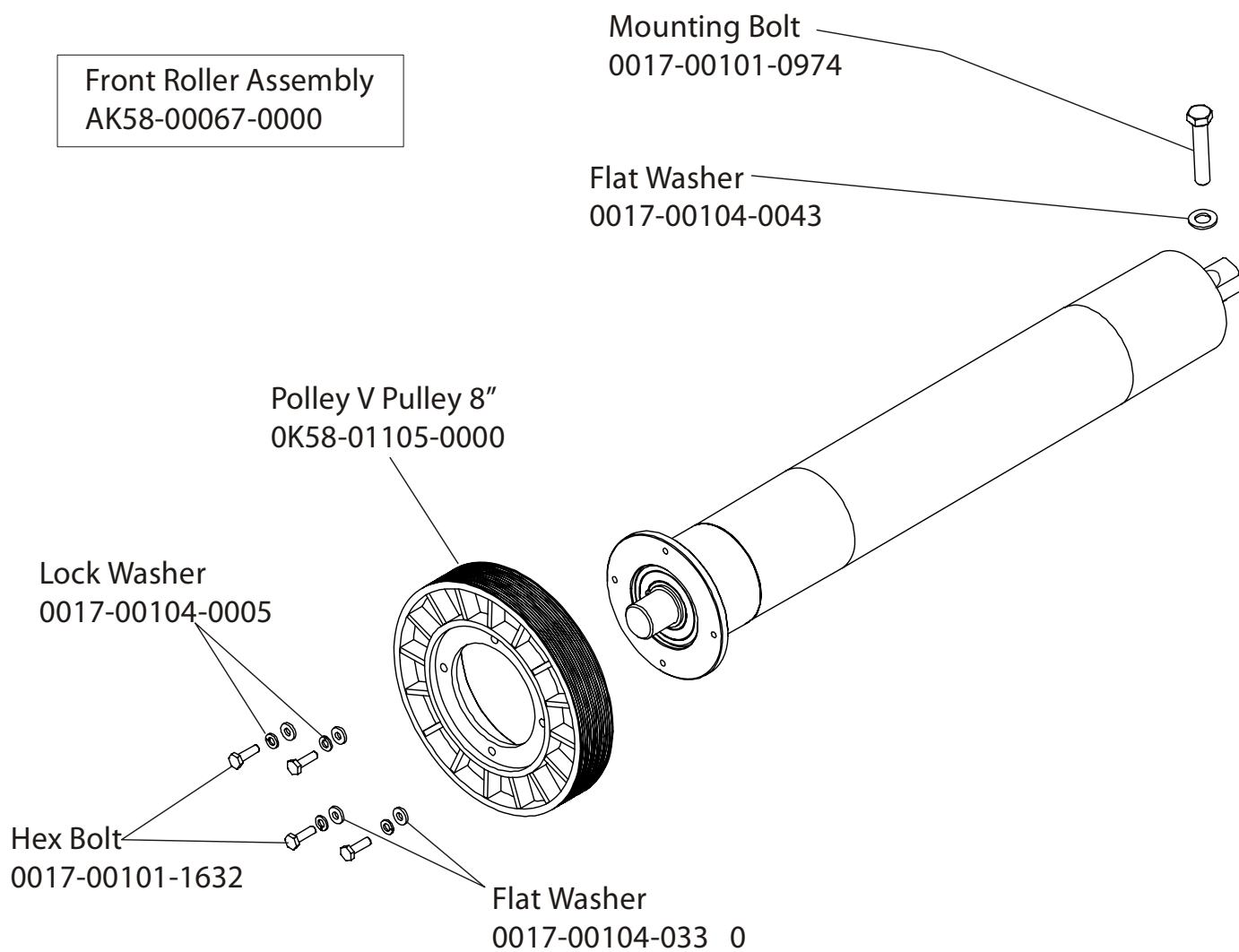


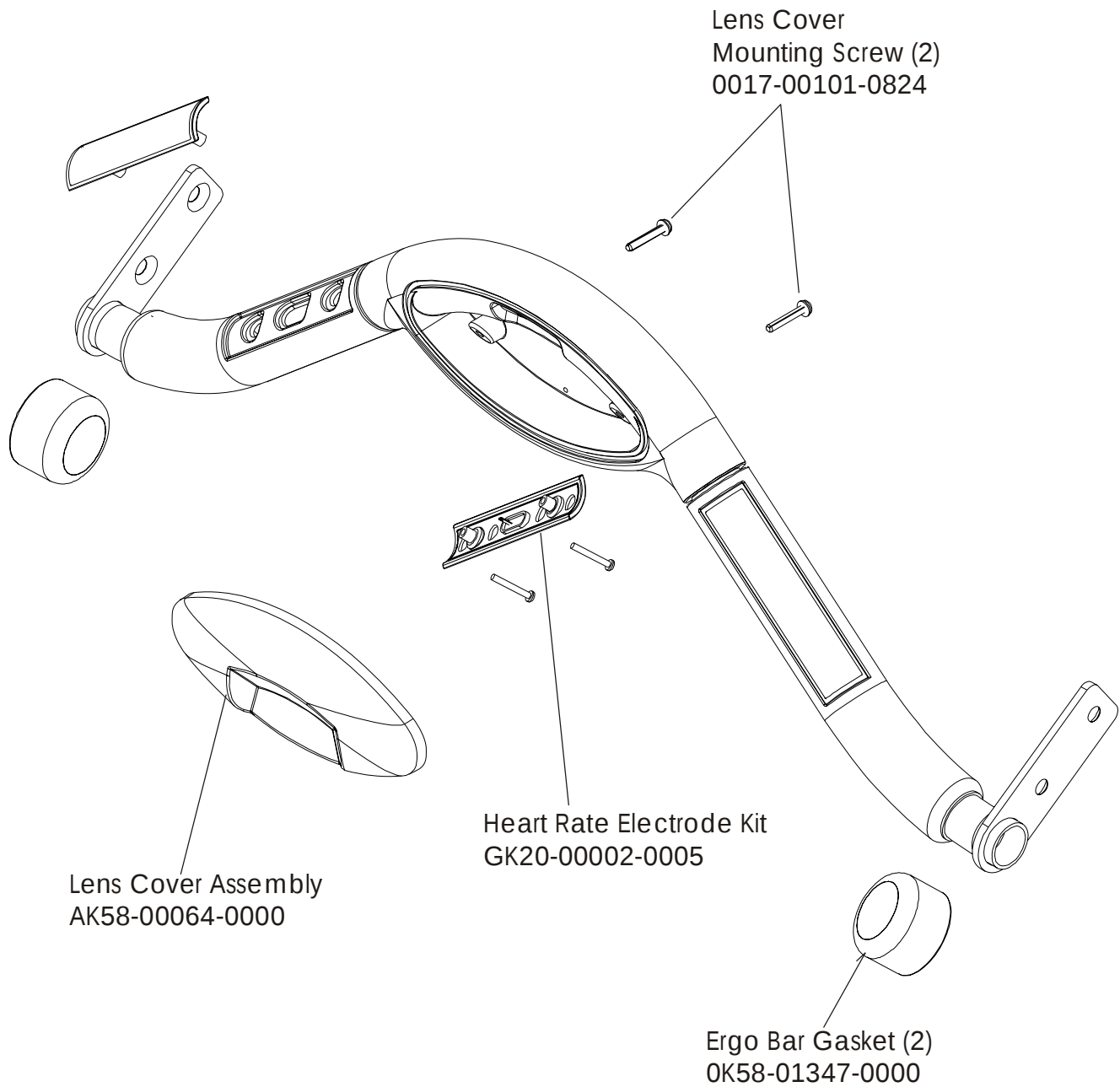








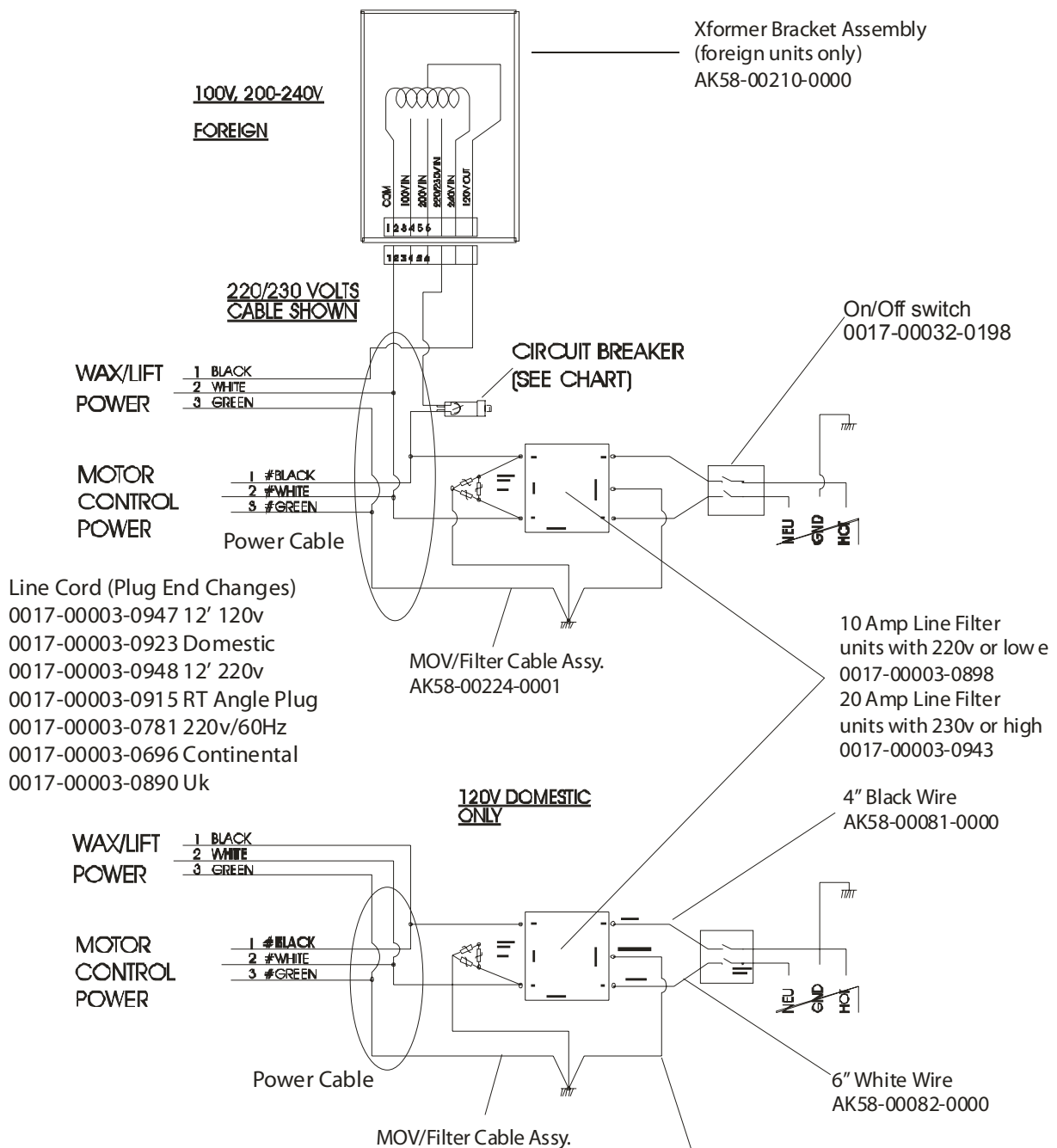




TREADMILL 97TE

Power Components Schematic

97TE-0__-01
TTM100000 and up



Voltage	Power Cable Part No.	Breaker AMP/Part No.
120V	AK58-00224-0001	none
100v	AK58-00302-0001	4 AMP/0017-00003-0950
200v	AK58-00302-0002	2 AMP/0017-00003-0626
220/230v	AK58-00302-0003	2 AMP/0017-00003-0626
240+	AK58-00302-0004	2 AMP/0017-00003-0626

