

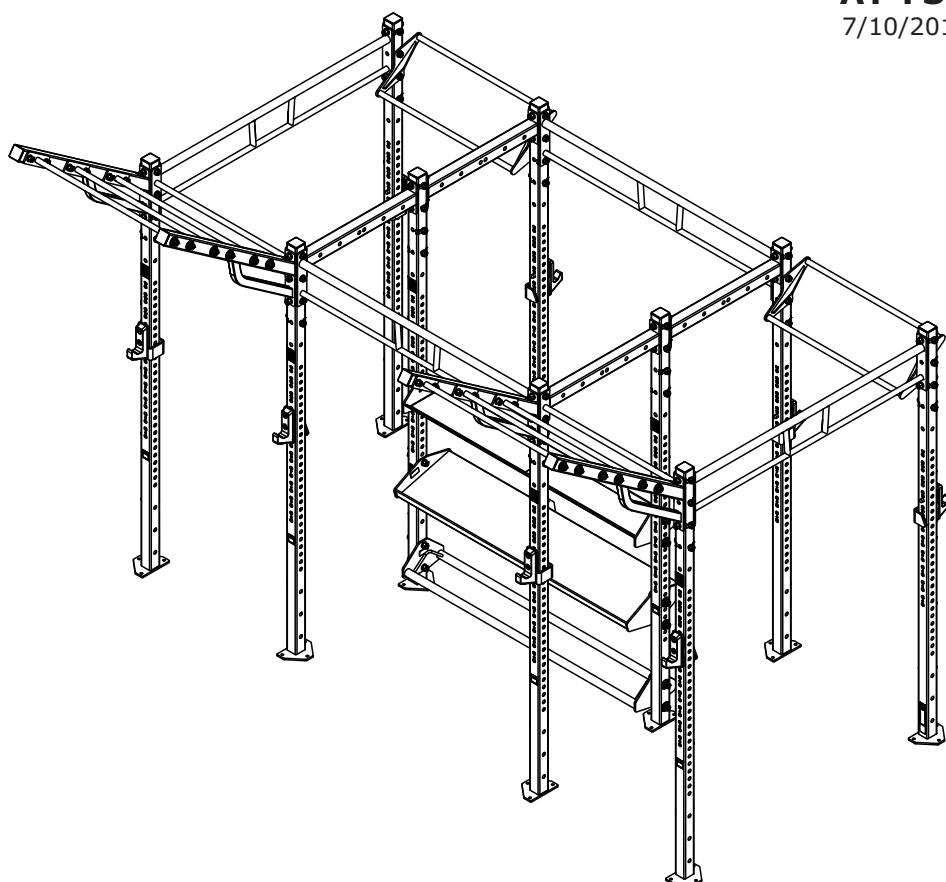
HAMMER[®] STRENGTH

**HAMMER
STRENGTH[®]**

HEAVY DUTY ATHLETIC RIGS

PARTS MANUAL

AT-FSR
7/10/2017



Hardware

Hardware Blister Pack 1	3
Hardware Hammer Lock Blister Pack	4

Uprights

9 and 10 Foot Uprights	5
------------------------------	---

Xmembers

42" and 72" Xmembers	6
----------------------------	---

Storage

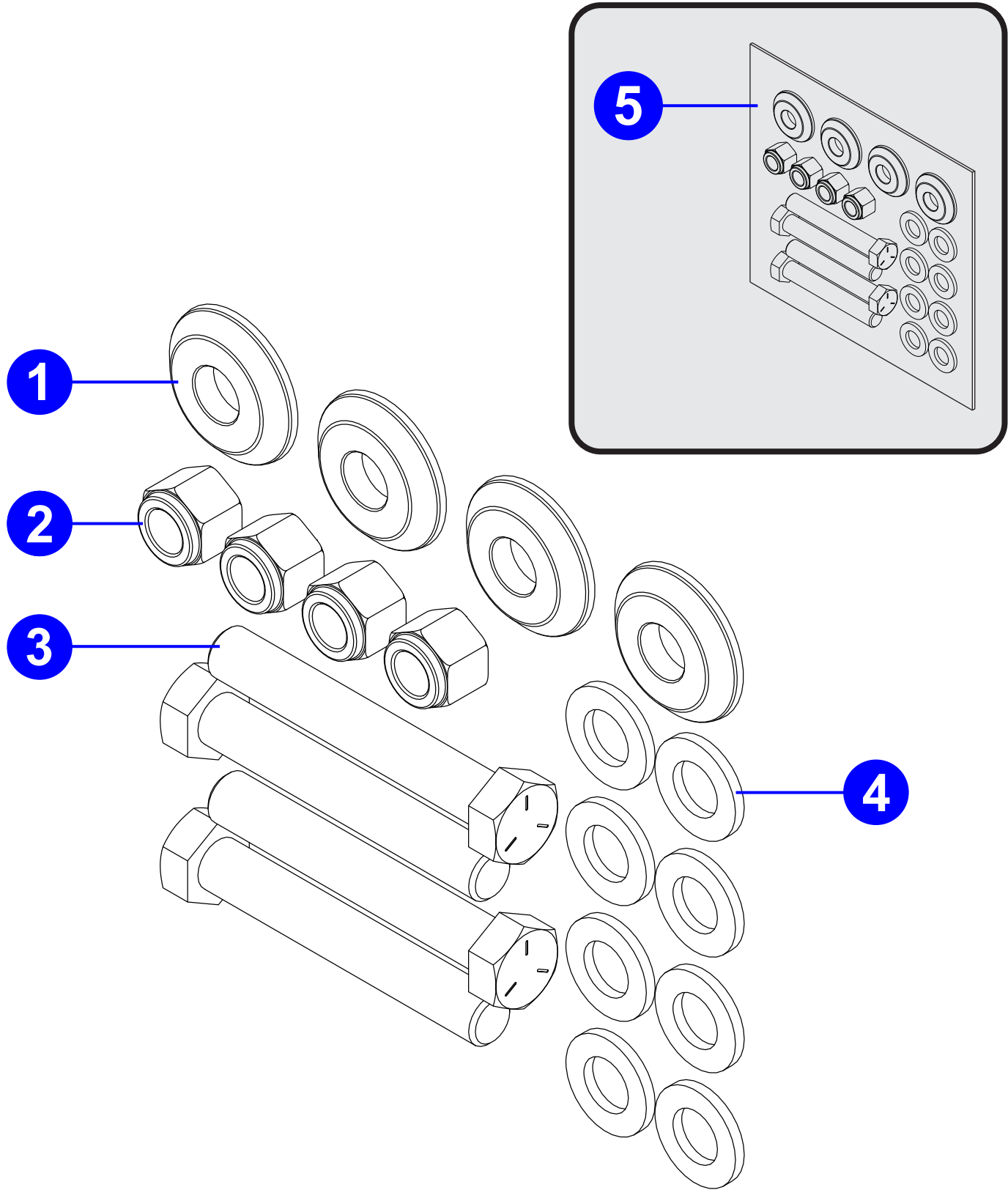
Storage Tray Assemblies	7
Storage Components	8

Bar Supports

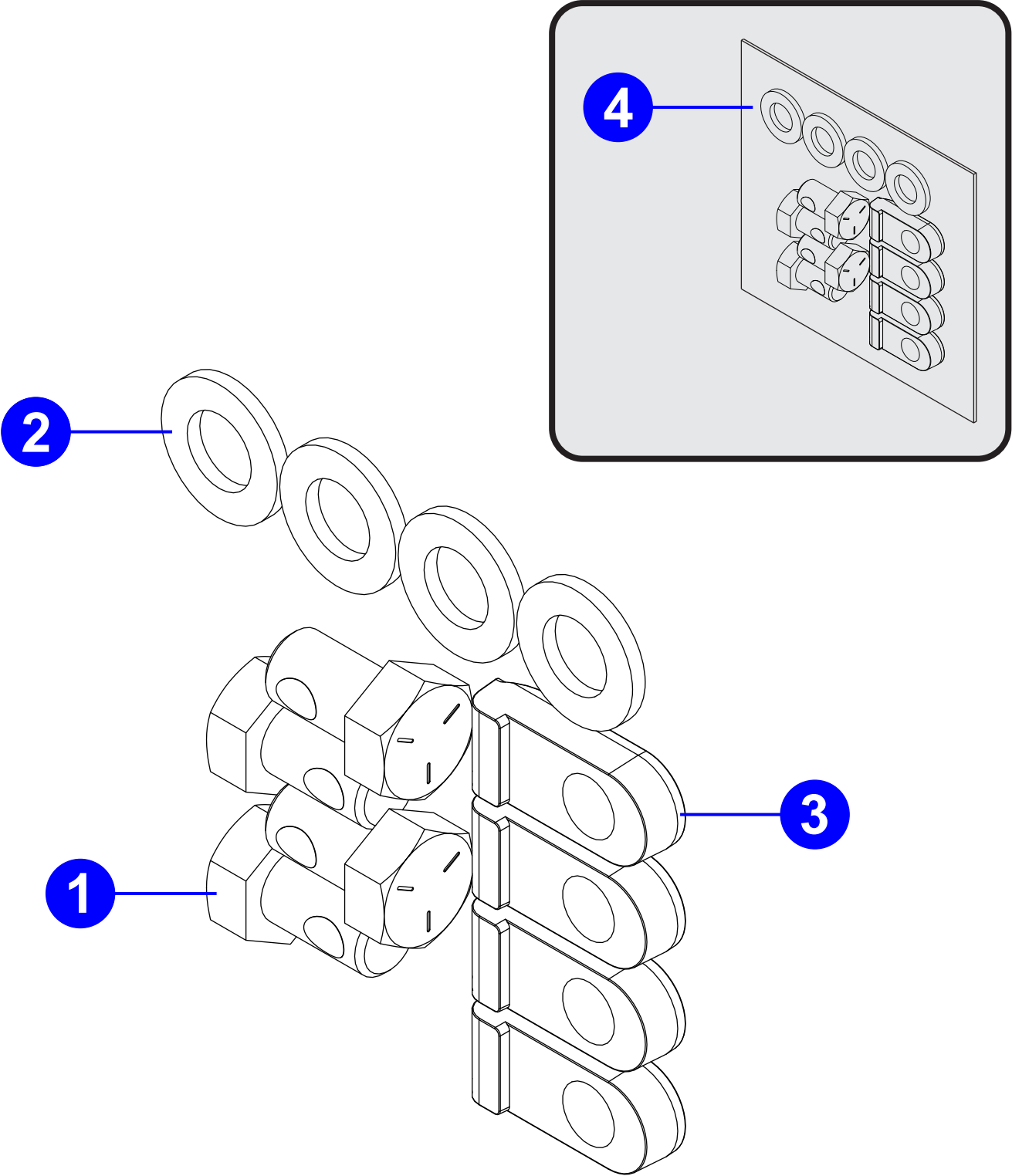
Right Bar Support	9
Left Bar Support	10

Optional Equipment

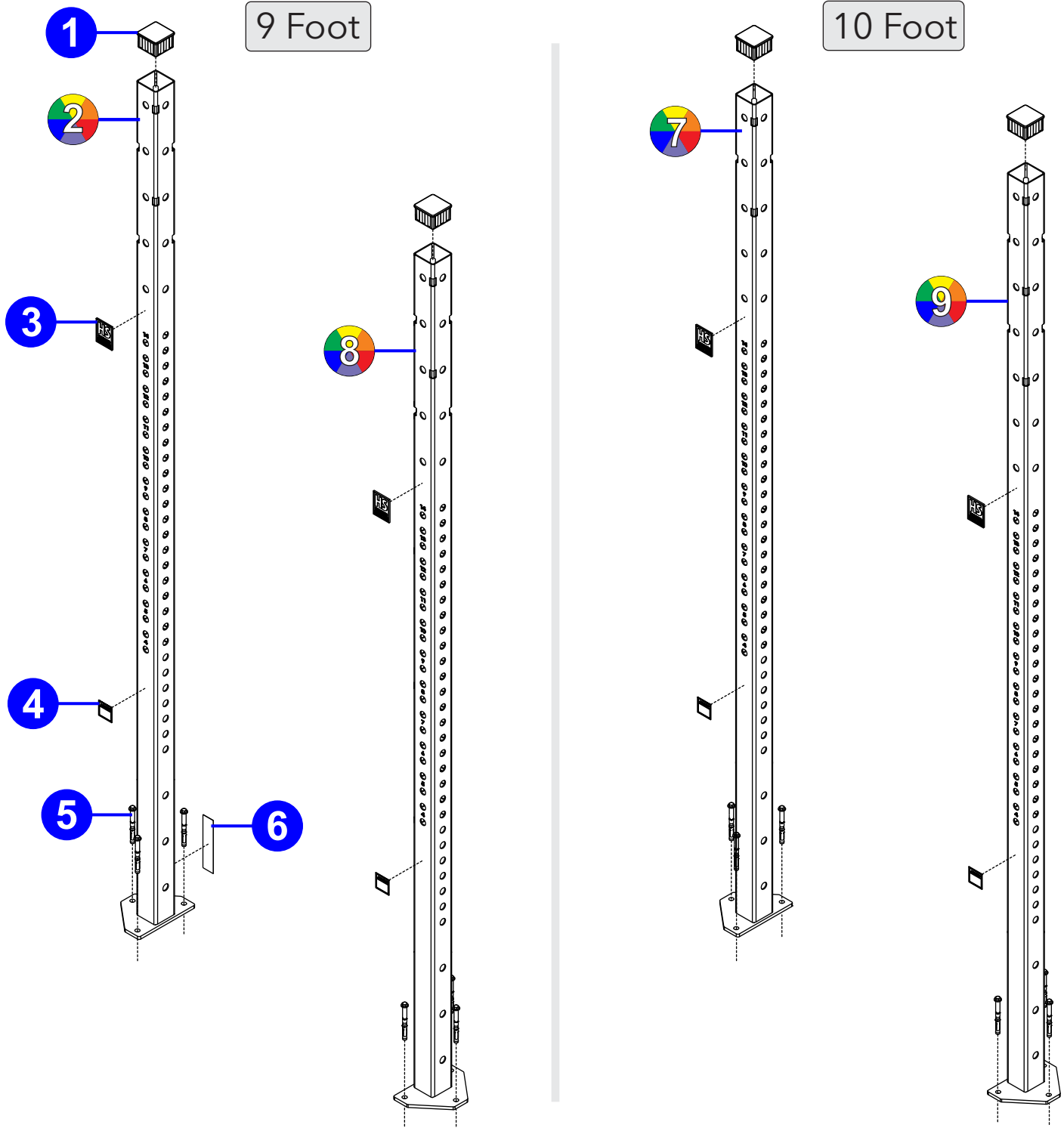
Wing	11
Right Bar Catch	12
Left Bar Catch	13
Power Pivot Assembly	14
Power Pivot Mount	15
Power Pivot Workarm	16
Weight Horn Assembly	17
Band Pegs	18
Dip	19
Bar Storage	20
Optional Bolted Neutral Pull up	21
Optional Ball Grip Pull Up	22
Optional Arc Pull Up	23



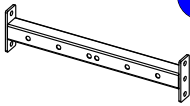
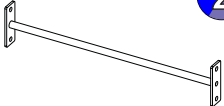
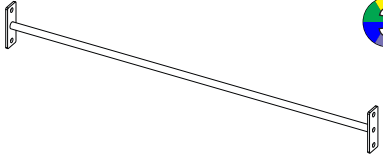
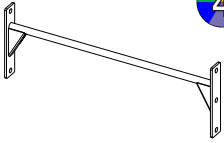
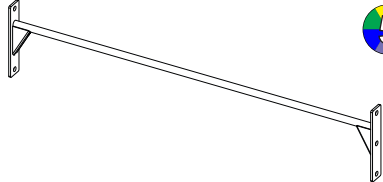
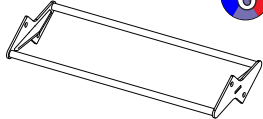
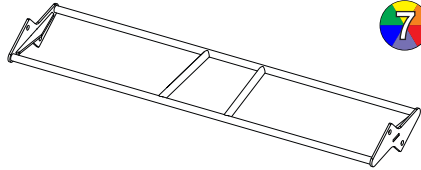
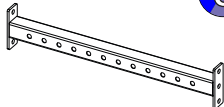
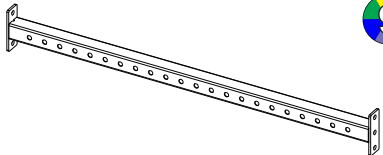
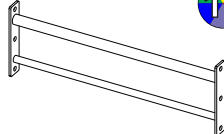
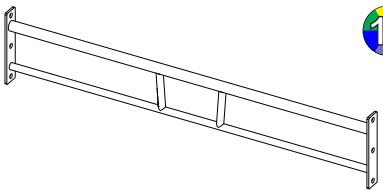
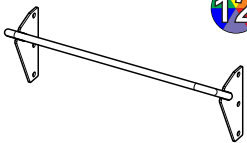
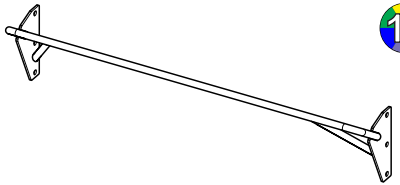
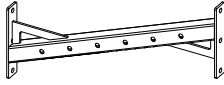
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	4	1001341-0001	SPACER, 2.25 OD X 3/8
2	4	3102808	NUT, NYLOCK JAM 3/4-10
3	4	1000598-0018	SCREW, 3/4-10 X 5, GRADE 5, HHCS ZN
4	8	1000599-0001	WASHER, 3/4 IN SAE, ZN
5	1	1001506-0001	ASSY, AT, BLISTER PACK 1



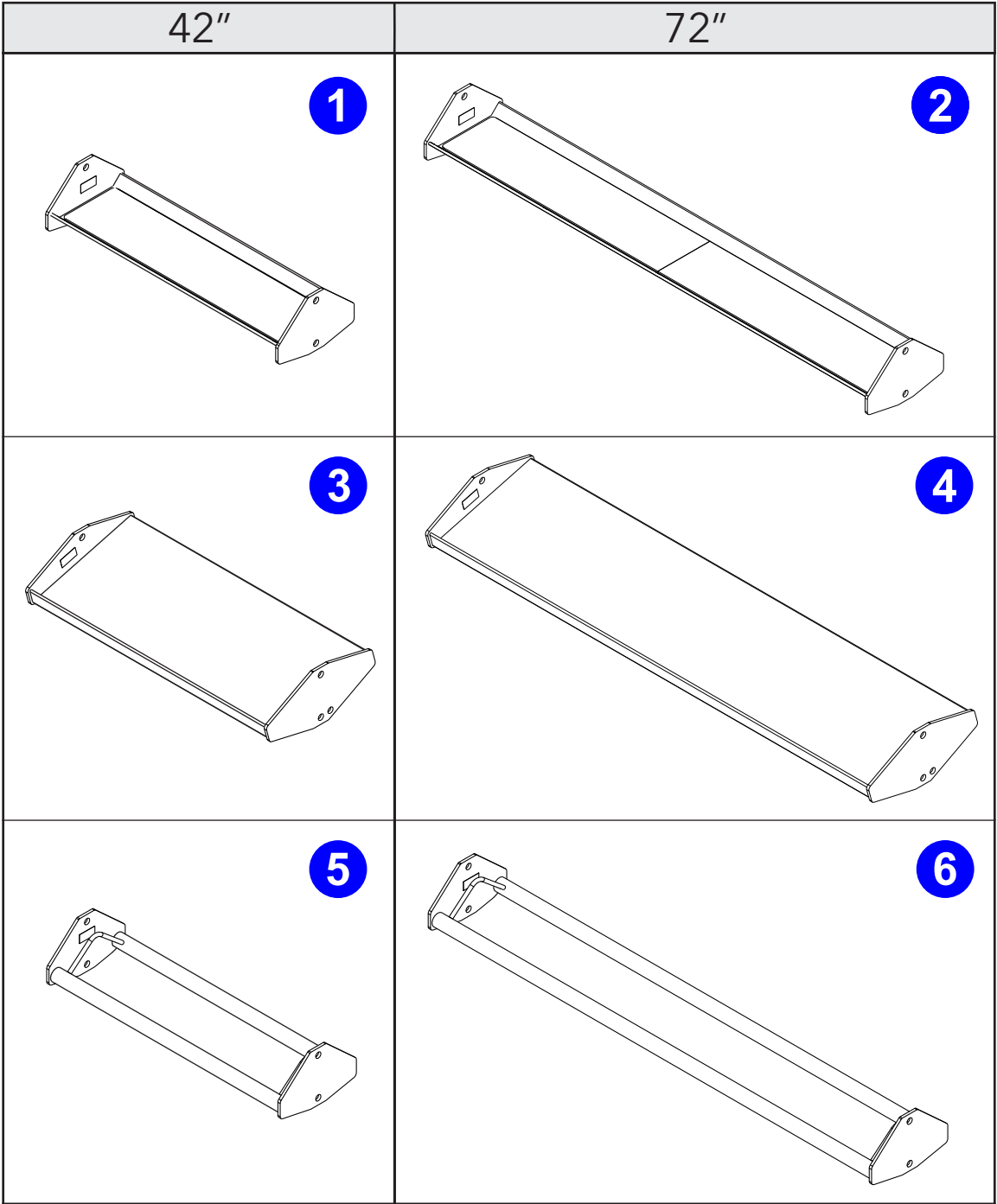
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	4	1001765-0003	SCREW, 3/4-10 X 1-1/4, GRADE 5, HHCS ZN
2	4	1000599-0001	WASHER, 3/4 IN SAE, ZN
3	4	1000542-0001	NUT, RECT TUBING, 11GA, 3/4-10, 3IN
4	1	1001840-0001	ASSY, AT, BLISTER PACK, HAMMER LOCK



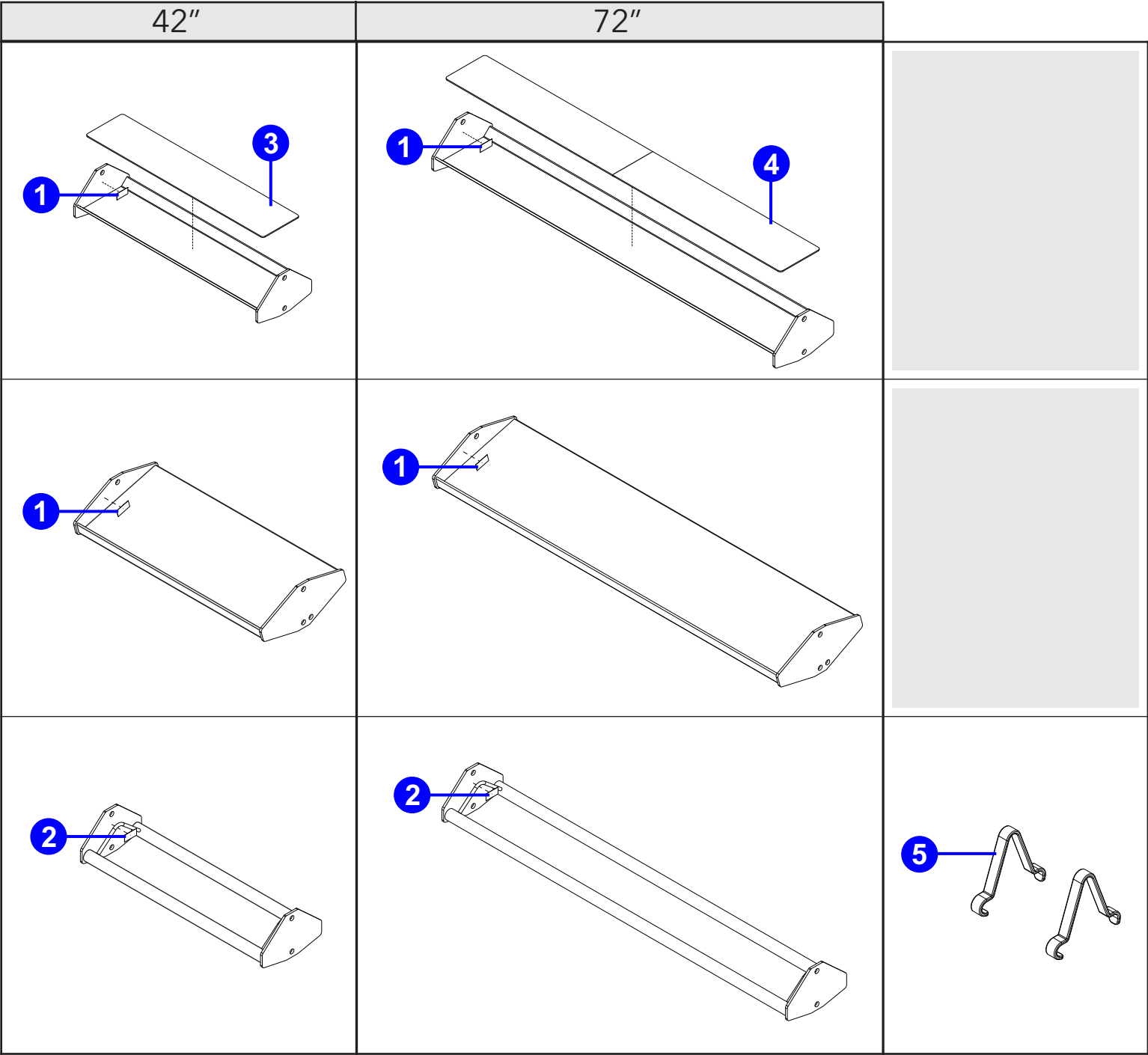
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1000557-0001	CAP, 3X3 11GA, END
2	2	1002976-0000	WLDMT, AT, UPRIGHT, RIG, 9FT
3	1	1002284-0001	BADGE, HS, 2-3/8 X 3
4	1	1001811-0001	LABEL, SQUAT, MULTI-LANG SHEET
5	6	9226402	ANCHOR, HSL-3 M8/40 HEAVY DUTY EXPANSION
6	1	1002324-0001	DECAL, WARNING, VERT, MULTI-LANG SHEET
7	1	1002986-0000	WLDMT, AT, UPRIGHT, RIG, 10FT
8	1	1002985-0000	WLDMT, AT, UPRIGHT, RIG, 9FT
9	1	1002987-0000	WLDMT, AT, UPRIGHT, RIG, 10FT

34.5"	42"	72"
		
		
		
		
		
		
		

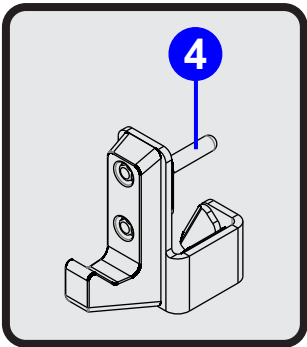
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	X	1000548-0000	WLDMT, AT, SQU, 34-1/2
2	X	1000639-0000	WLDMT, AT, PU, MB, 42
3	X	1000640-0000	WLDMT, AT, PU, MB, 72
4	X	1000559-0000	WLDMT, AT, PU, SB, 42
5	X	1000649-0000	WLDMT, AT, PU, SB, 72
6	X	1000642-0000	WLDMT, AT, PU, OB, 42
7	X	1000648-0000	WLDMT, AT, PU, CN, 72
8	X	1000550-0000	WLDMT, AT, PU, SQU, 42
9	X	1000568-0000	WLDMT, AT, PU, SQU, 72
10	X	1000541-0000	WLDMT, AT, PU, DBL, 42
11	X	1000571-0000	WLDMT, AT, PU, TS, 72
12	X	1004478-0000	WLDMT, PU, SC, 42
13	X	1004479-0000	WLDMT, PU, SC, 72
14	X	1001361-0000	WLDMT, AT, AMB, FRAME



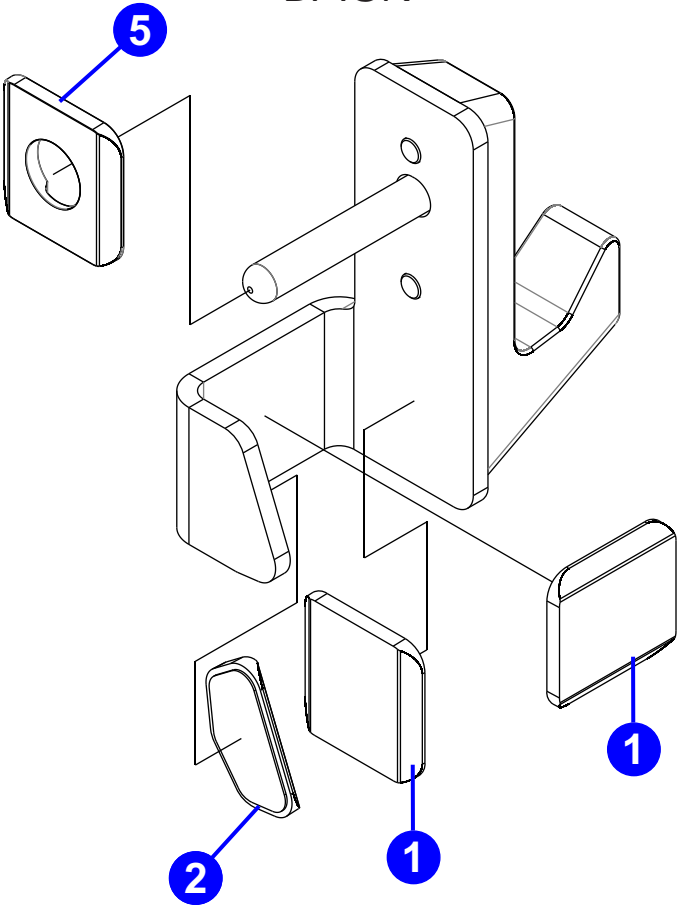
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1003009-0000	ASSY, AT, KB TRAY, 42, SUB
2	1	1003006-0000	ASSY, AT, KB TRAY, 72, SUB
3	1	1003011-0000	ASSY, AT, DB TRAY, 42, SUB
4	1	1003008-0000	ASSY, AT, DB TRAY, 72, SUB
5	1	1003010-0000	ASSY, AT, BP TRAY, 42, SUB
6	1	1003007-0000	ASSY, AT, BP TRAY, 72, SUB



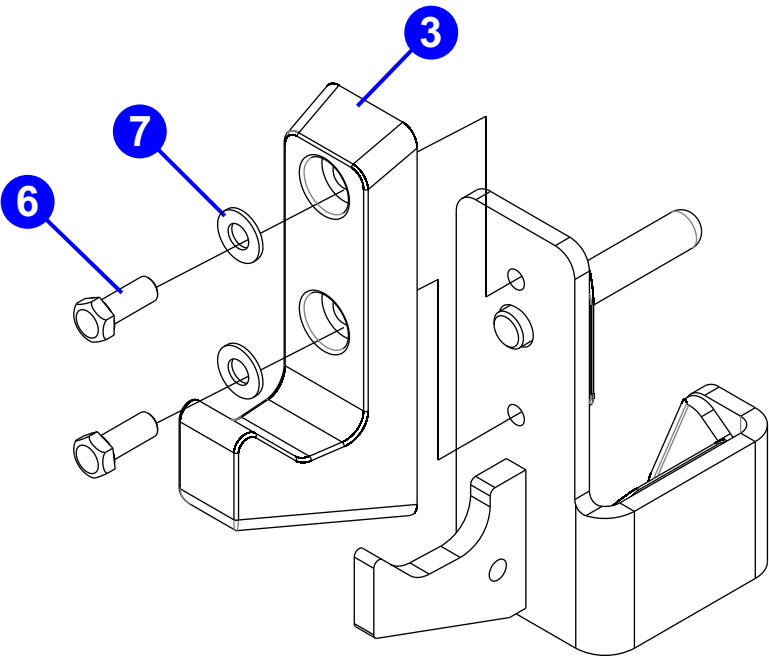
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1001179-0001	LABEL, MAX CAPACITY, 680 LB
2	1	1001180-0001	LABEL, MAX CAPACITY, 1485 LB
3	1	1001969-0001	RUBBER, KB TRAY, 42
4	2	1001177-0001	RUBBER, KB TRAY, 72
5	1	1001138-0001	BRKT, 1/4, BP DIVIDER



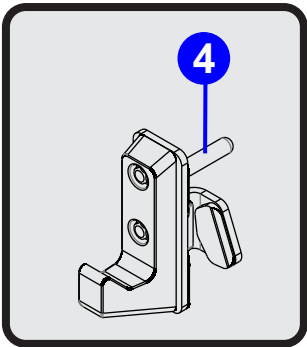
BACK



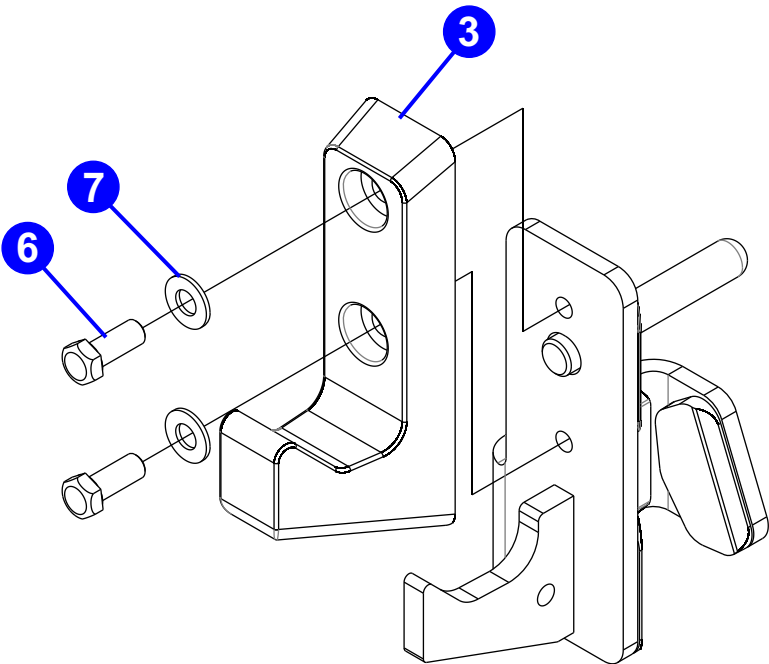
FRONT



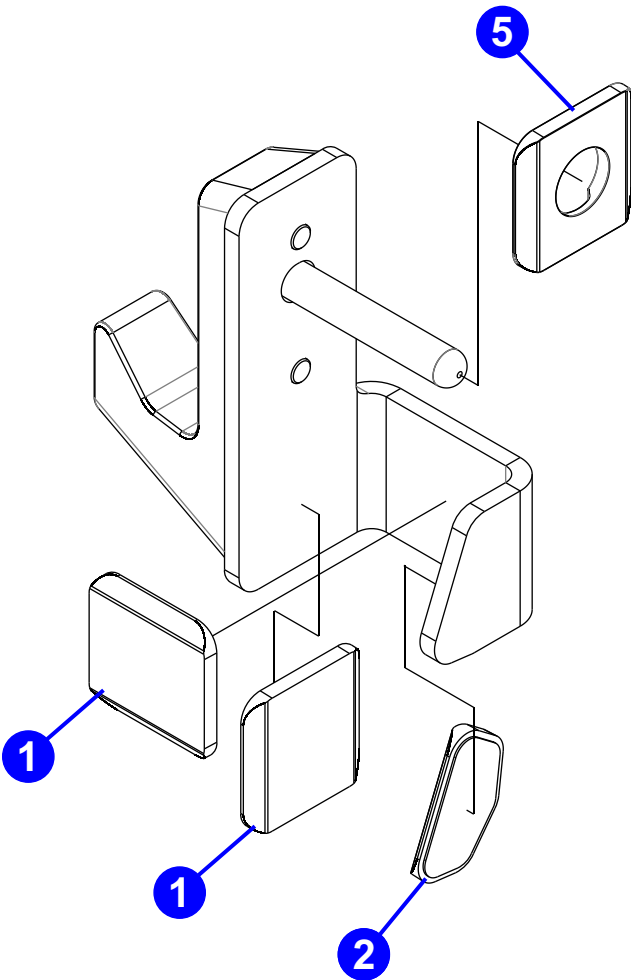
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1000968-0001	GUARD, PAINT, 3-1/4X2-7/8
2	1	1000971-0001	GUARD, PAINT, 75 DEG TAB
3	1	1000973-0001	GUARD, AT, BS
4	1	1001191-0000	ASSY, AT-PR, BS, RT
5	1	1001964-0001	GUARD, PAINT, 3X3
6	2	3272805	1/2 IN-13 X 1.25 IN UNC HHCS G5 ZN
7	2	WASH.5SAE	1/2" SAE FLAT WASHER



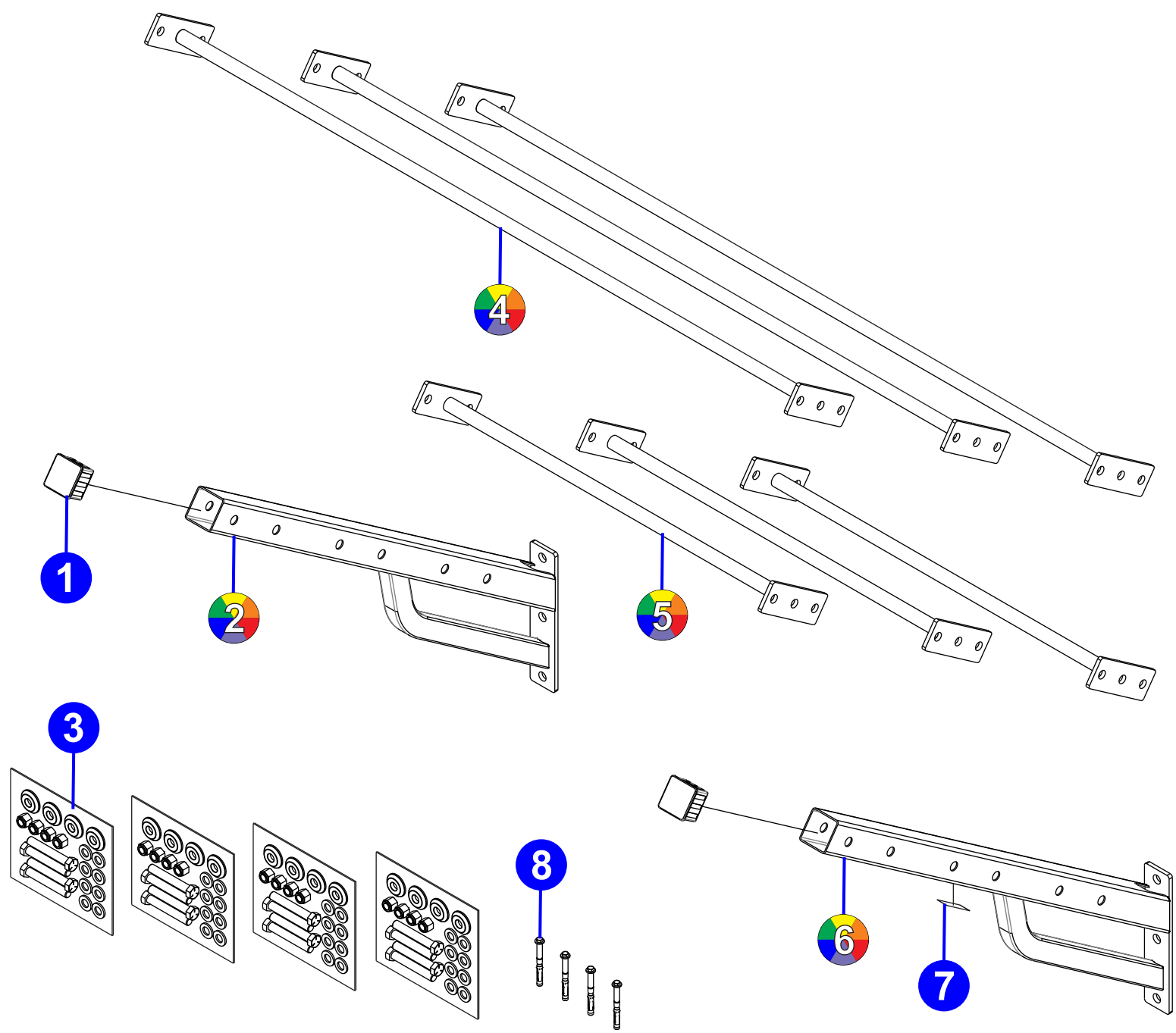
FRONT



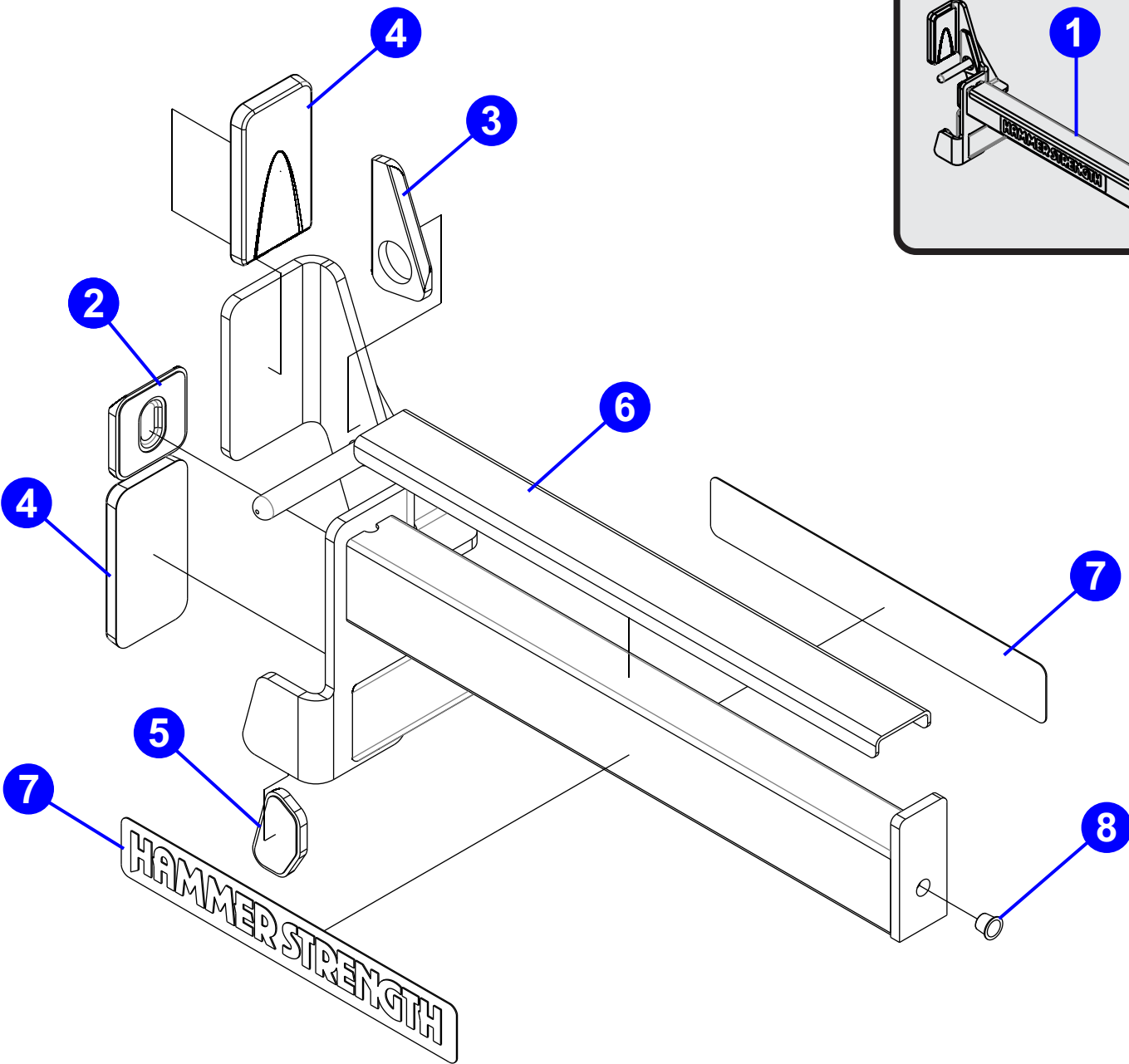
BACK



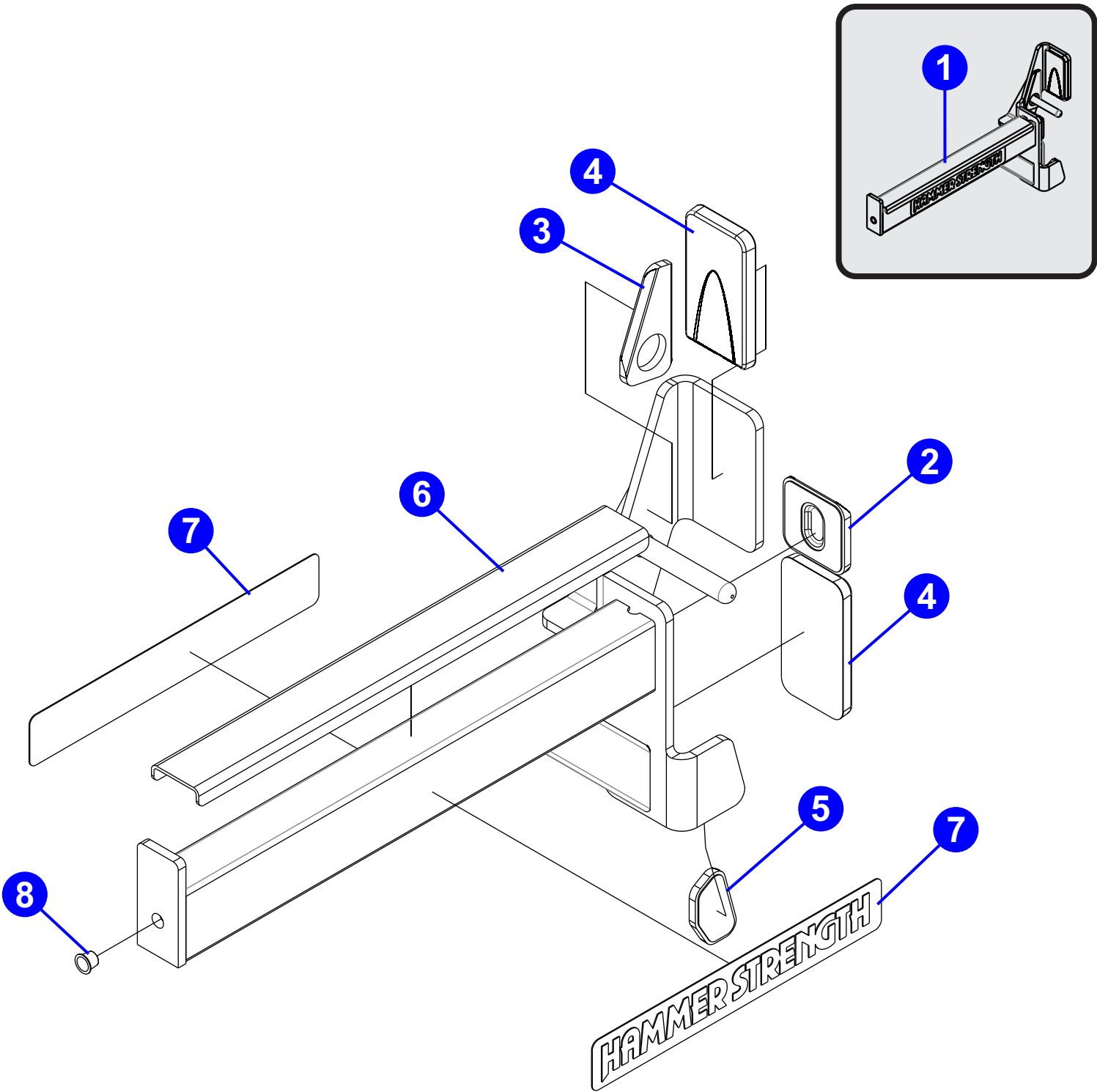
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1000968-0001	GUARD, PAINT, 3-1/4X2-7/8
2	1	1000971-0001	GUARD, PAINT, 75 DEG TAB
3	1	1000973-0001	GUARD, AT, BS
4	1	1001194-0000	ASSY, AT-PR, BS, LT
5	1	1001964-0001	GUARD, PAINT, 3X3
6	2	3272805	1/2 IN-13 X 1.25 IN UNC HHCS G5 ZN
7	2	WASH.5SAE	1/2" SAE FLAT WASHER



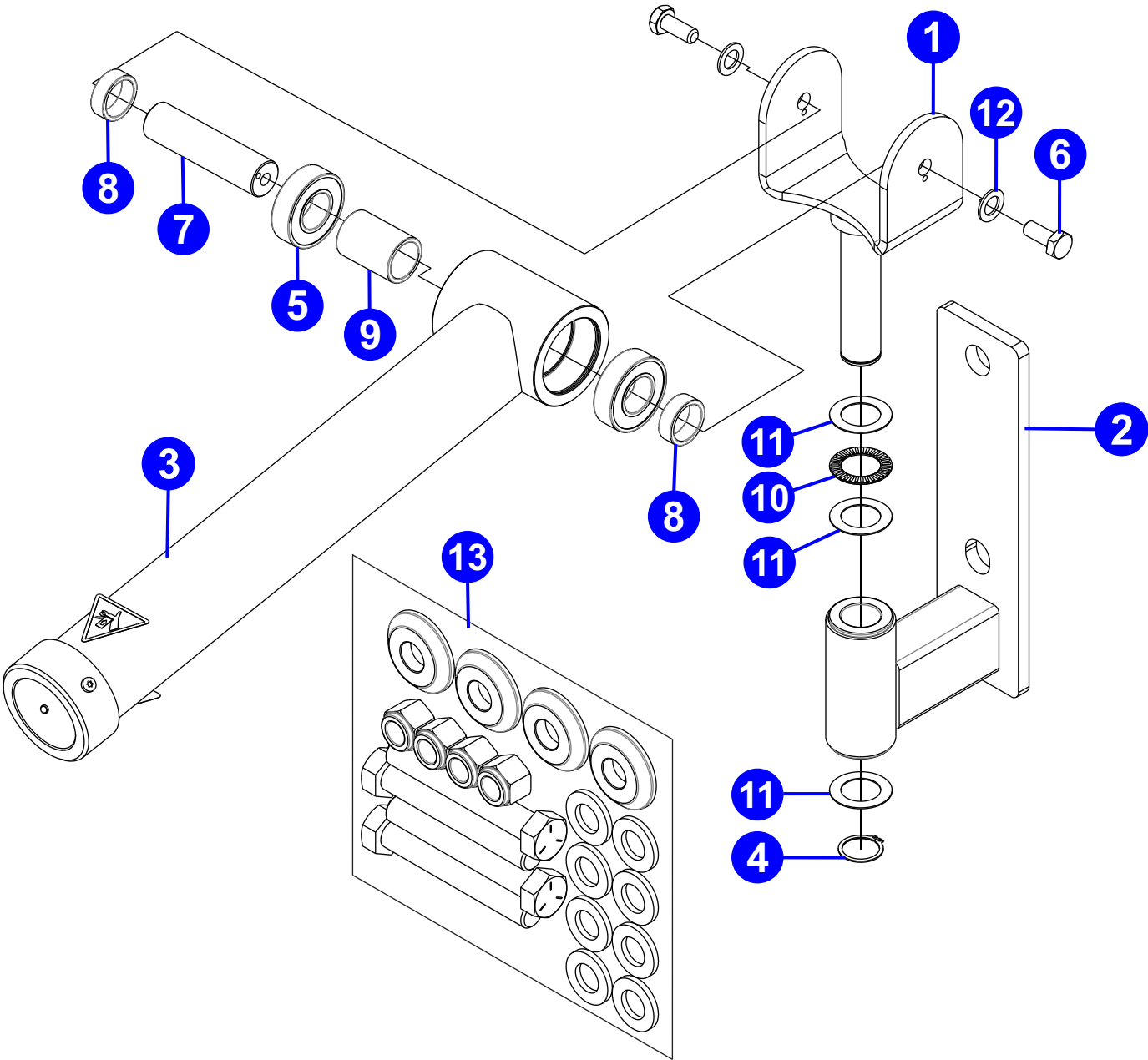
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1000557-0001	CAP, 3X3 11GA, END
2	1	1000950-0000	WLDMT, AT, WING
3	4	1001506-0001	ASSY, AT, BLISTER PACK 1
4	3	1000639-0000	WLDMT, AT, PU, SB, 42
5		1000640-0000	WLDMT, AT, PU, MB, 72
6	1	1002961-0000	ASSY, AT, WING, SUB
7	1	1002344-0001	LABEL, REQ BOLT TO FLOOR, MULTI-LANG SHEET
8	4	9226402	ANCHOR, HSL-3 M8/40 HEAVY DUTY EXPANSION



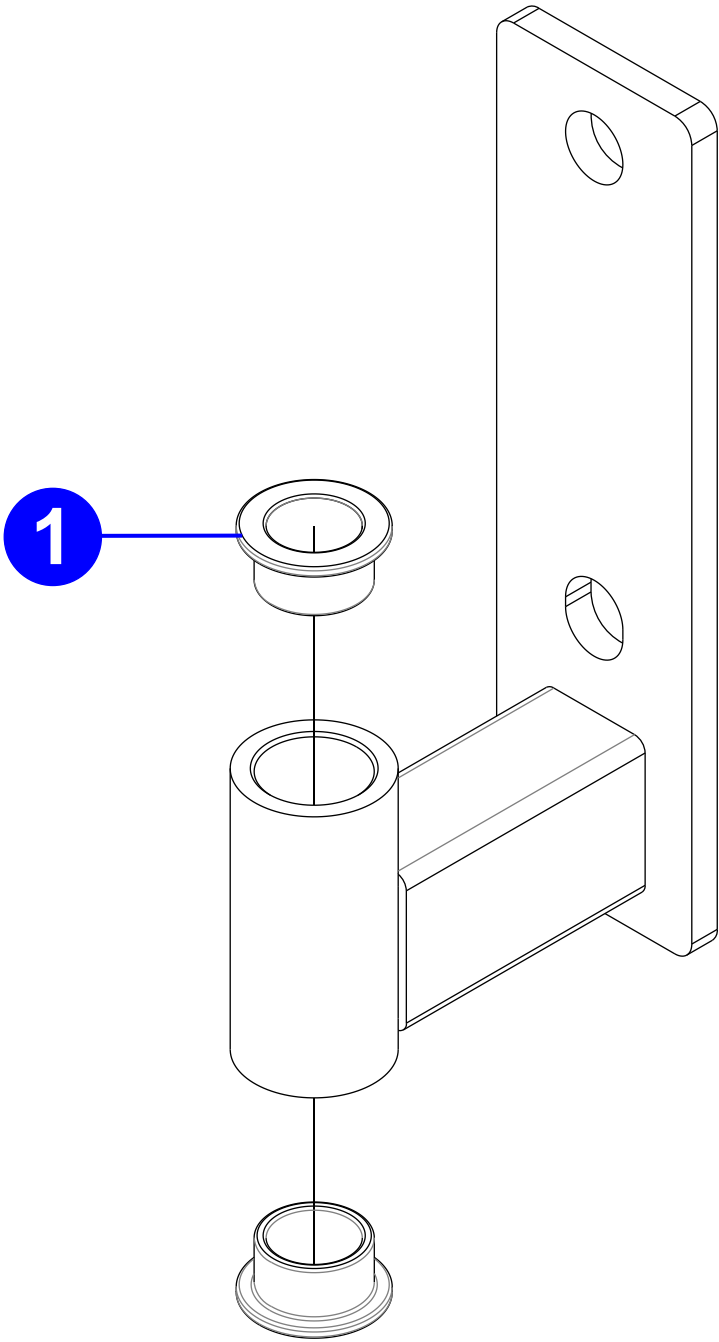
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000972-0000	ASSY, AT-HR, BC, RT
2	1	1000968-0001	GUARD, PAINT, 3-1/4X2-7/8
3	1	1000969-0001	GUARD, PAINT, PIN SIDE
4	2	1000970-0001	PAD, AT, BC, 3X5-3/4
5	1	1000971-0001	GUARD, PAINT, 75 DEG TAB
6	1	9110302	ASSY, GUARD, PAINT, HDE
7	2	9165001	LABEL, HAMMER STRENGTH
8	1	H-HPLUG (REG)	H-PLUG 9-16



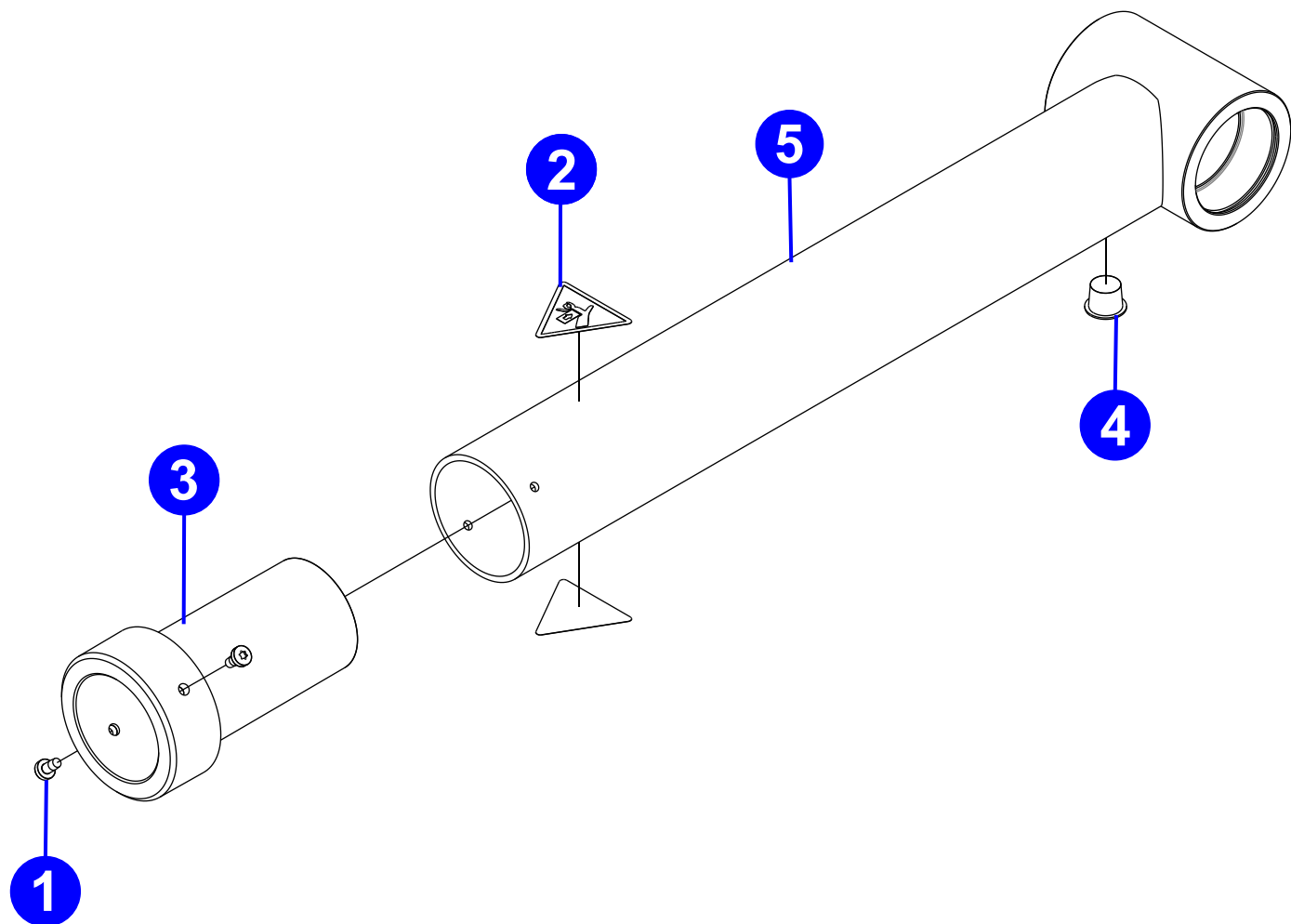
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1001134-0000	ASSY, AT-HR, BC, LT
2	1	1000968-0001	GUARD, PAINT, 3-1/4X2-7/8
3	1	1000969-0001	GUARD, PAINT, PIN SIDE
4	2	1000970-0001	PAD, AT, BC, 3X5-3/4
5	1	1000971-0001	GUARD, PAINT, 75 DEG TAB
6	1	9110302	ASSY, GUARD, PAINT, HDE
7	2	9165001	LABEL, HAMMER STRENGTH
8	1	H-HPLUG (REG)	H-PLUG 9-16



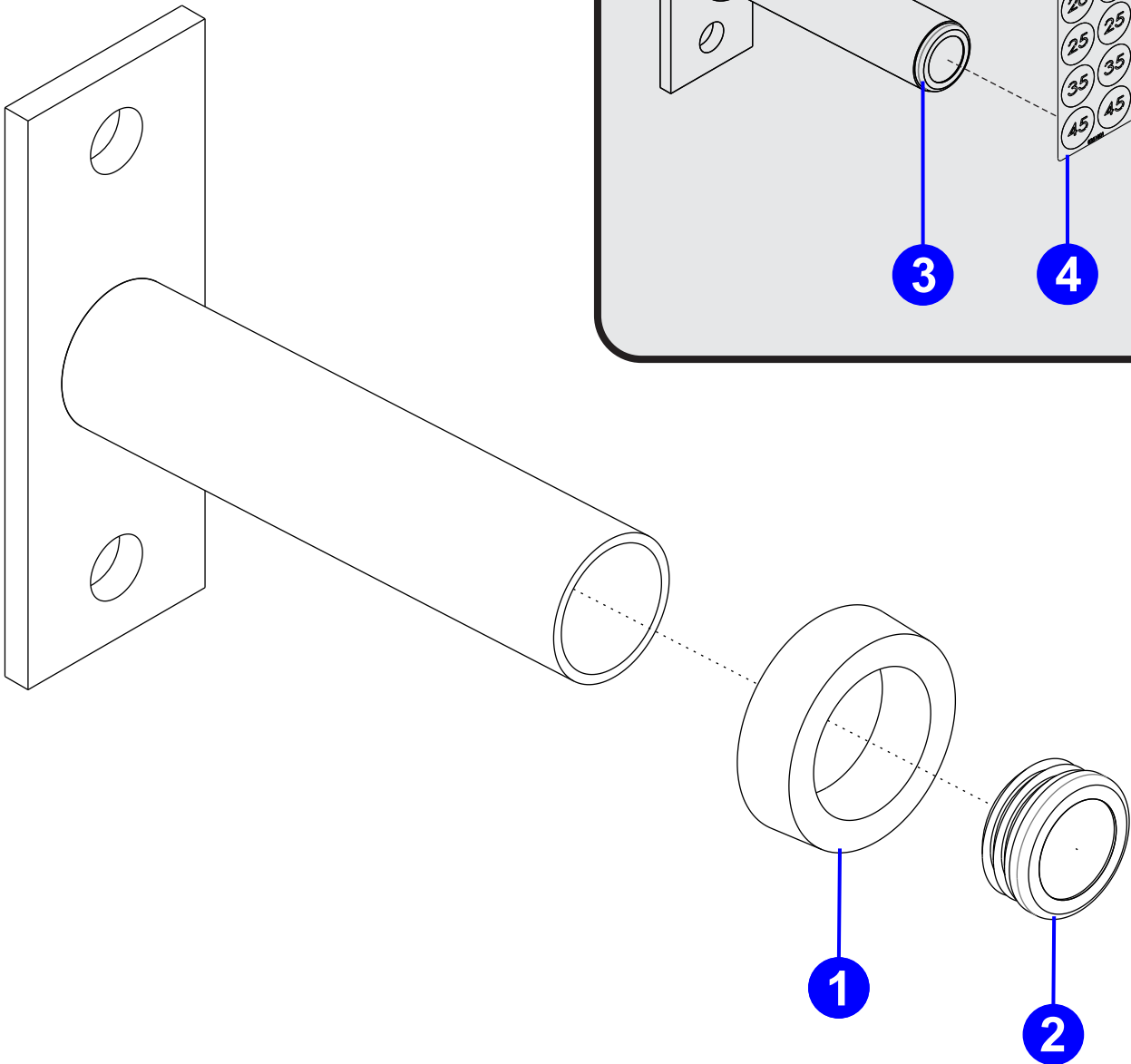
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1002654-0000	WLDMT, AT-PP, PIVOT
2	1	1002671-0000	ASSY, AT-PP, MNT
3	1	1002672-0000	ASSY, AT-PP, WORK ARM
4	1	3232421	RING, BRE .940, 5100-100 ST PP B
5	2	3235601	BEARING, 6205 BALL
6	2	3251202	SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN
7	1	7316501	SHAFT, 25MM X 3.750
8	2	7330011	SPACER, INTERNAL X .425
9	1	7330006	SPACER, INTERNAL X 1.765
10	1	5909K36	BEARING, THRUST NEEDLE-ROLLER, 1 IN. ID
11	3	9117401	WASHER, THRUST NEEDLE ROLLER, 1IN, ID
12	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
13	1	1001506-0001	ASSY, AT, BLISTER PACK 1



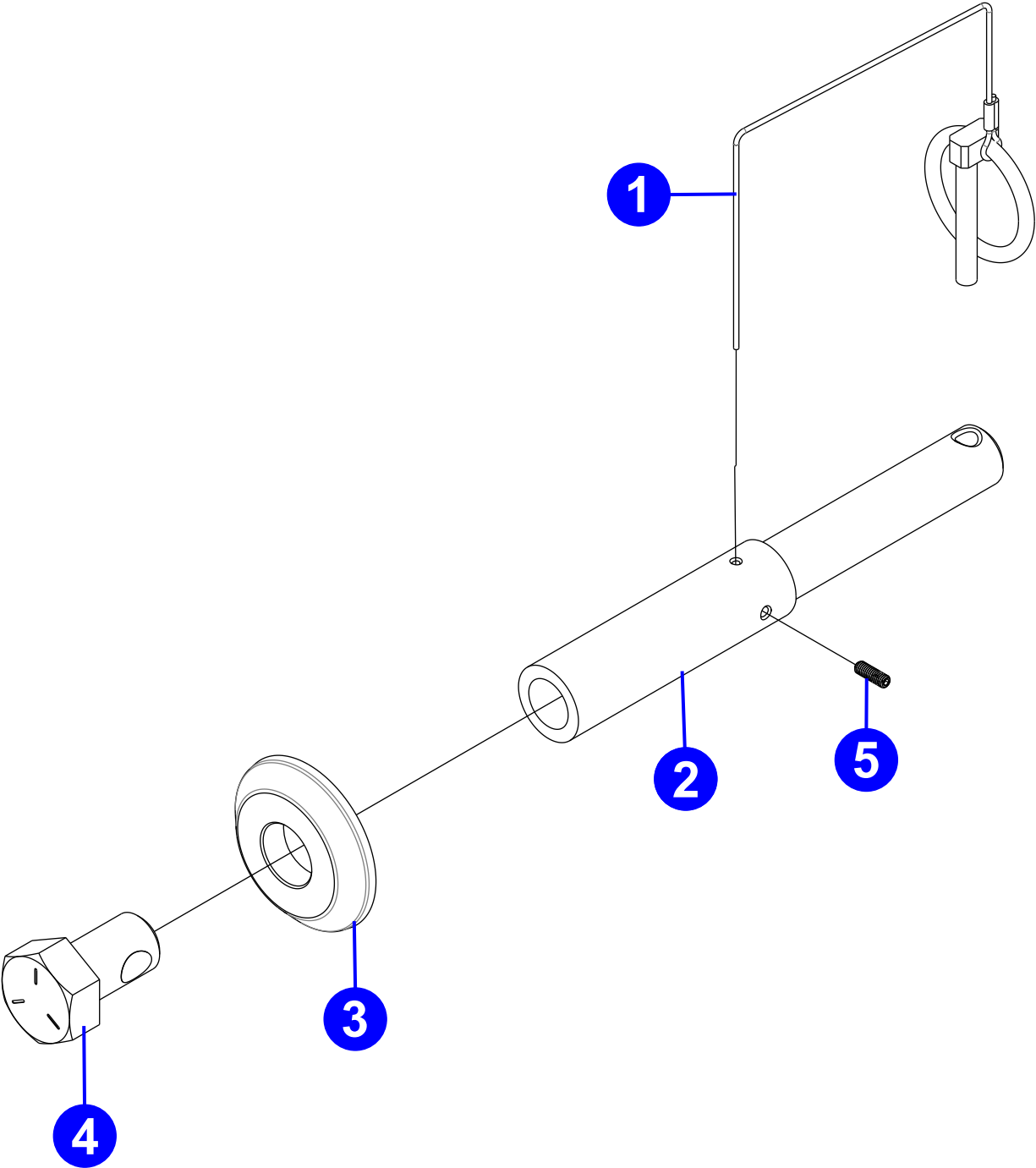
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1002878-0003	1.00" ID 1.25" OD BRONZ BUSHING



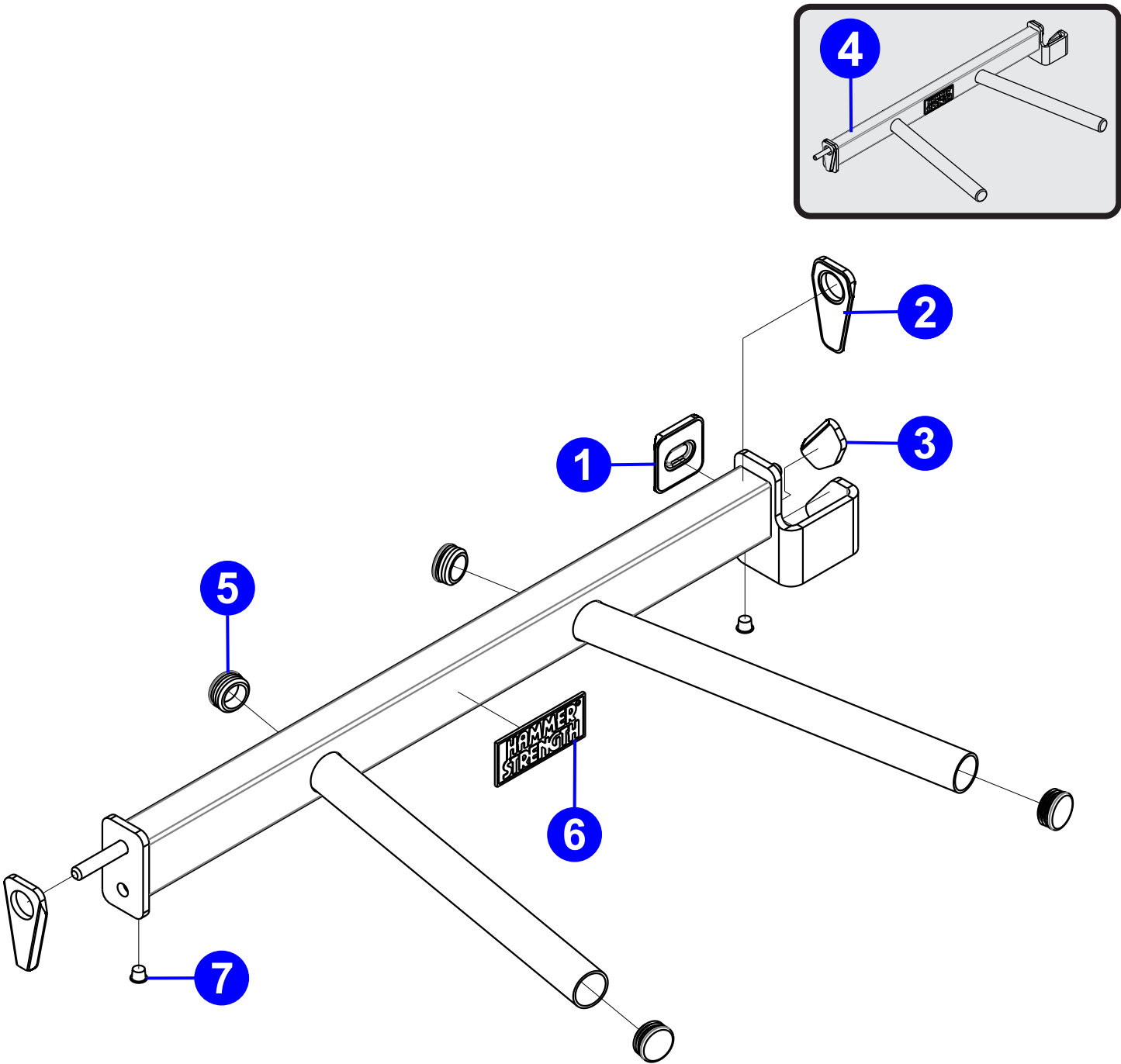
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3270601	SCREW, #10-32 X 3/8 TRX PAN ST BZ
2	2	8039501	LABEL, WARNING, TRIANGLE, 10-0099-067, BNR
3	1	9045101	CAP, HDE, LANDMINE, WORK ARM
4	1	H-HPLUG (REG)	H-PLUG 9-16
5	1	1002653-0000	WLDMT, AT-PP, WORK ARM



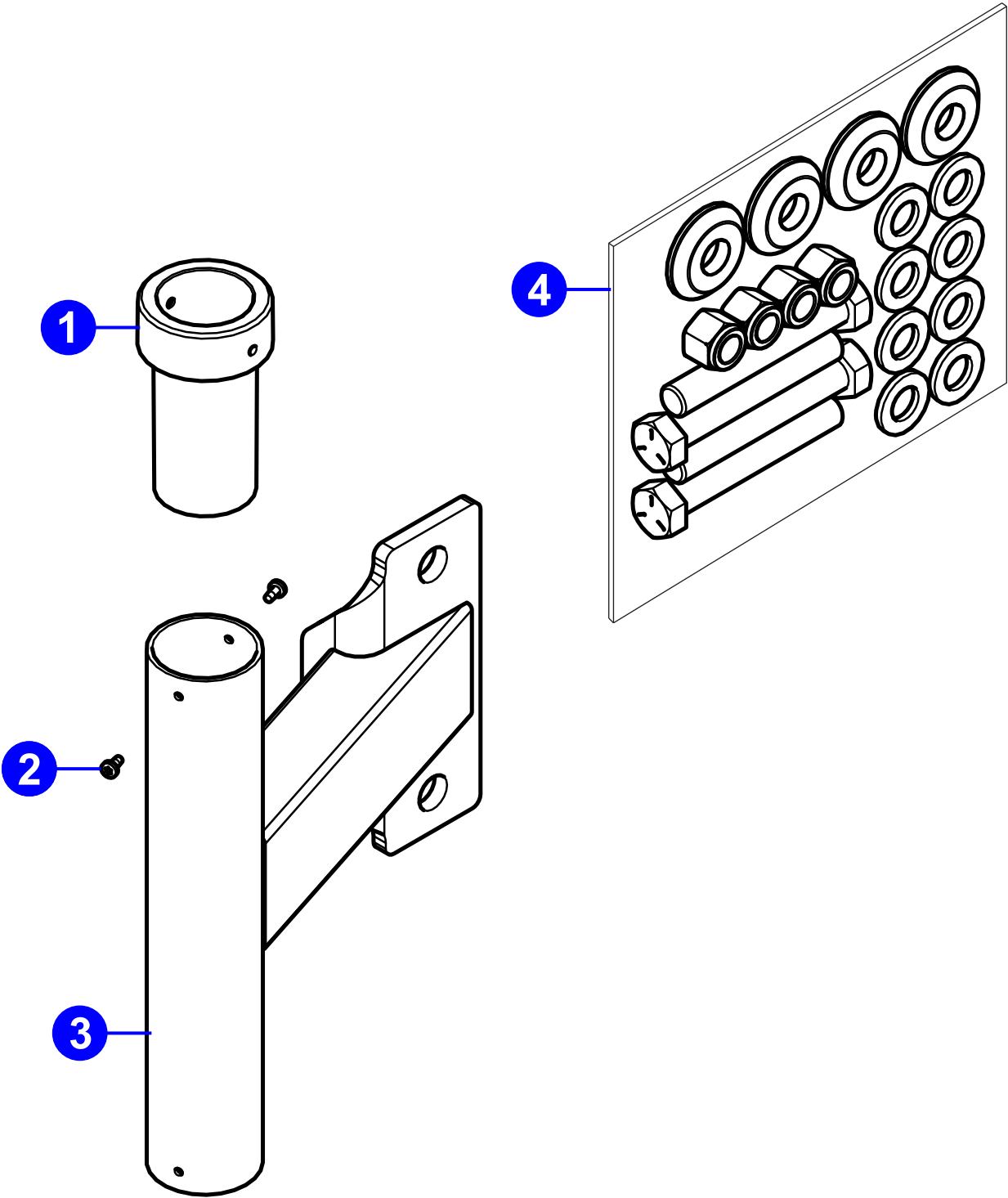
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	H-RUBRNG	MM5 RING
2	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
3	-	1000629-0001	ASSY, WGT HORN, 8IN
4	-	8351801	LABEL, WEIGHT HORN, SHEET



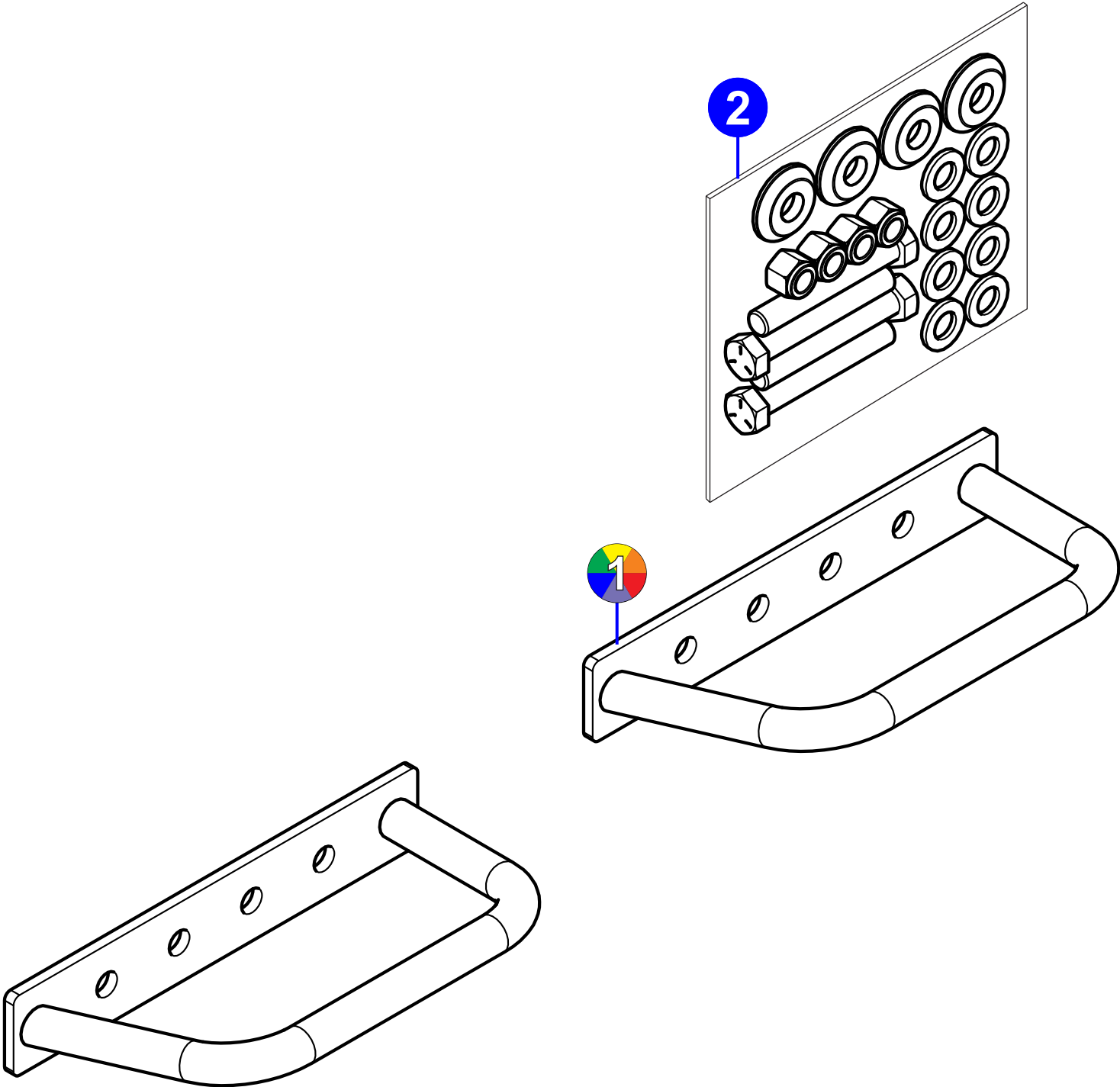
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000860-0001	ASSY, LINCH PIN, 1/4
2	1	1000862-0001	SHAFT, BAND PEG, SRT
3	1	1001341-0001	SPACER, 2.25 OD X 3/8
4	1	1001765-0003	SCREW, 3/4-10 X 1-1/4, GRADE 5, HHCS ZN
5	1	1001957-0001	M4-0.7 X 12 HXS NO FPS ST BO



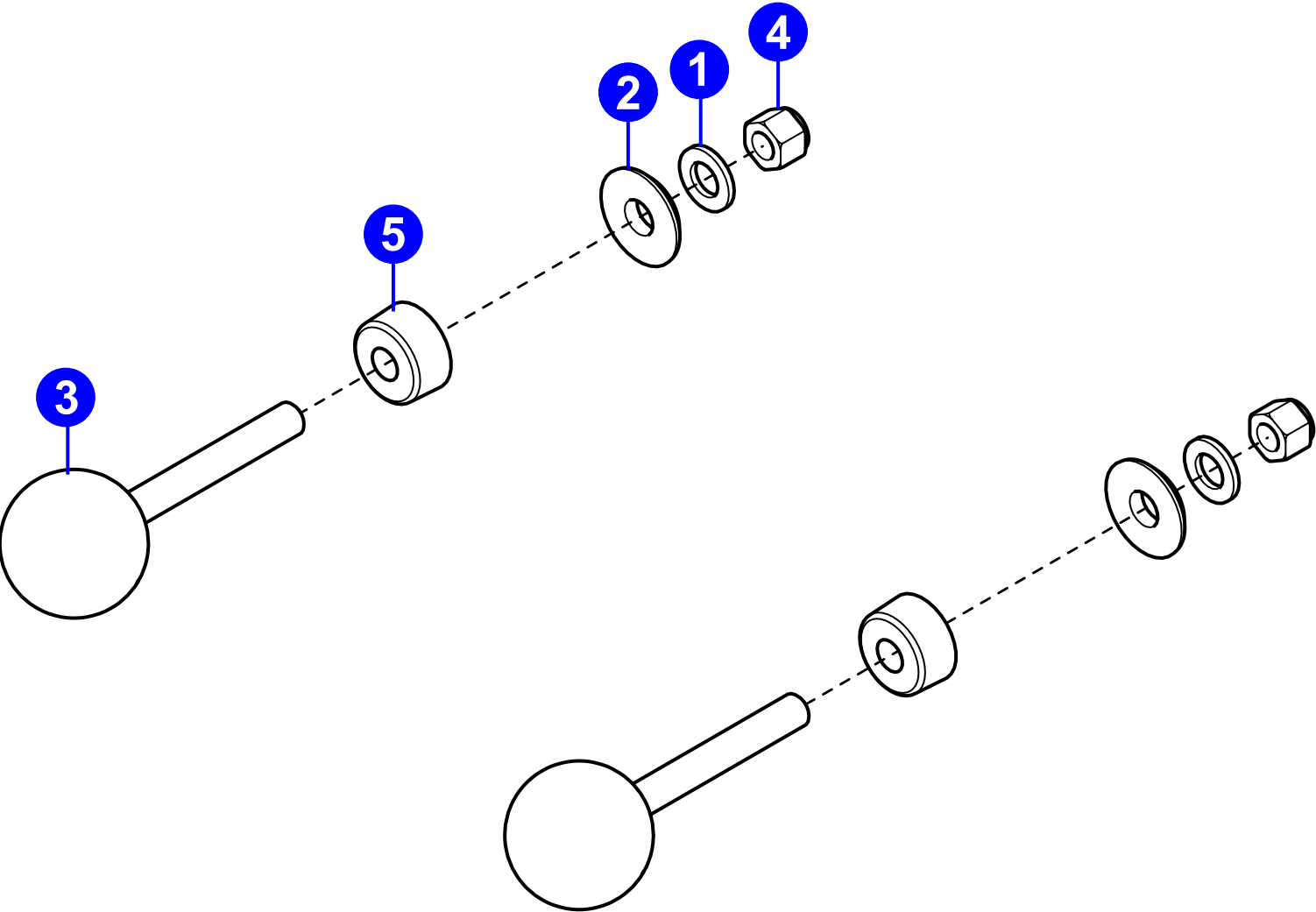
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000968-0001	GUARD, PAINT, 3-1/4X2-7/8
2	2	1000969-0001	GUARD, PAINT, PIN SIDE
3	1	1000971-0001	GUARD, PAINT, 75 DEG TAB
4	1	1002341-0000	ASSY, AT, DIP
5	4	7662601	LARGE LOCKING PLUG
6	1	H-NAMEPLATE	HAMMER STRENGTH BADGE
7	2	H-HPLUG (REG)	H-PLUG 9-16



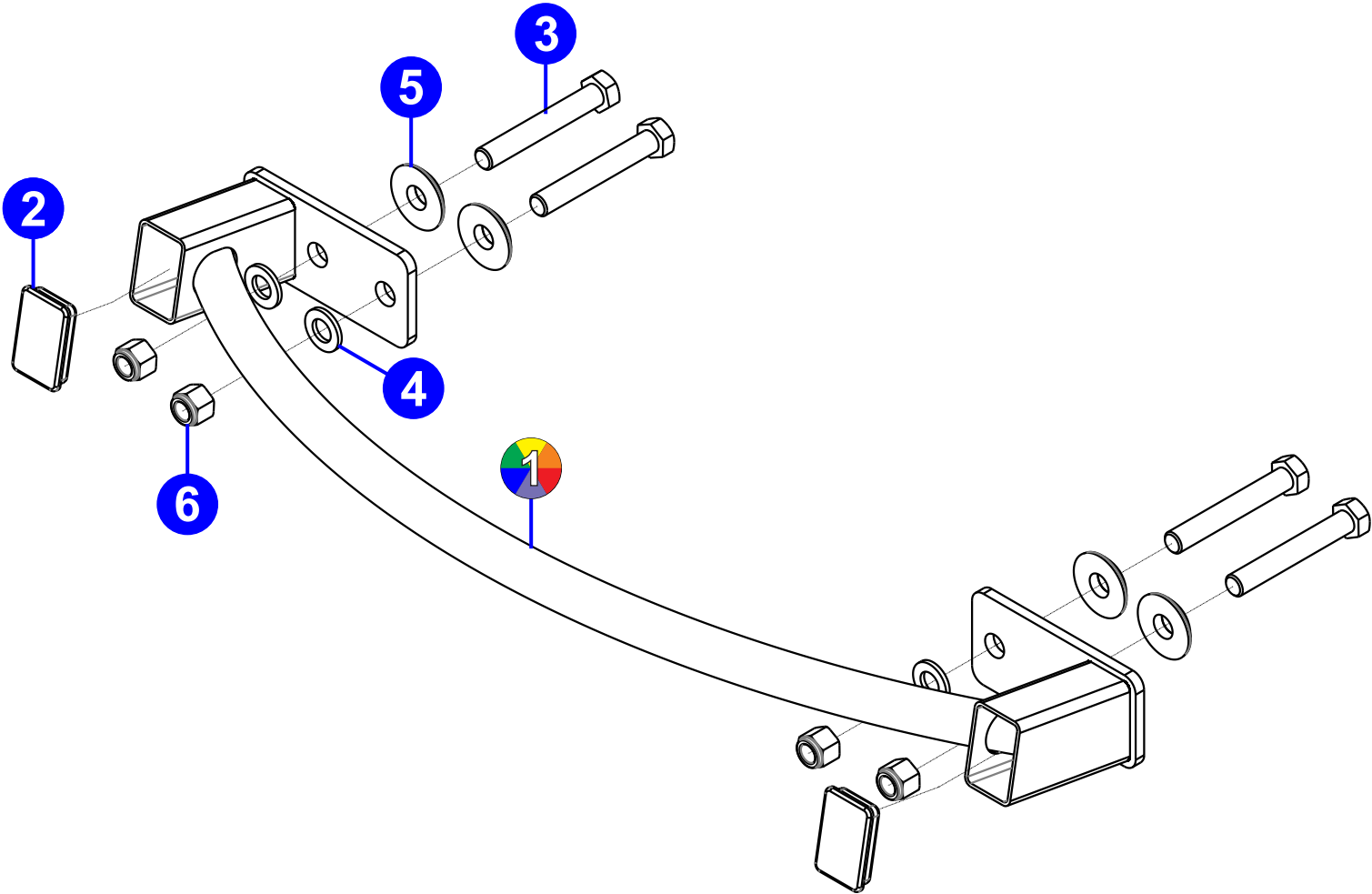
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9045101	CAP, HDE, LANDMINE, WORK ARM
2	2	3270601	SCREW, #10-32 X 3/8 TRX PAN ST BZ
3	1	1001987-0000	WLDMT, AT, BAR STG
4	1	1001506-0001	ASSY, AT, BLISTER PACK 1



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1003271-0000	WLDMT, BOLTED NEUTRAL PULL UP
2	1	1001506-0001	ASSY, AT, BLISTER PACK 1



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	1000599-0001	WASHER, 3/4 IN SAE, ZN
2	2	1001341-0001	SPACER, 2.25 OD X 3/8
3	2	1002943-0001	GRIP, BG3
4	2	3102808	NUT, NYLOCK JAM 3/4-10
5	2	7352101	CUSHION, WEIGHT STACK



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1003556-0001	WLDMT, BOLTED ARC PULL UP
2	2	7352301	CAP, END 2 X 3
3	4	1000598-0018	SCREW, 3/4-10 X 5, GRADE 5, HHCS ZN
4	4	1000599-0001	WASHER, 3/4 IN SAE, ZN
5	4	1001341-0001	SPACER, 2.25 OD X 3/8
6	4	3102808	NUT, NYLOCK JAM 3/4-10