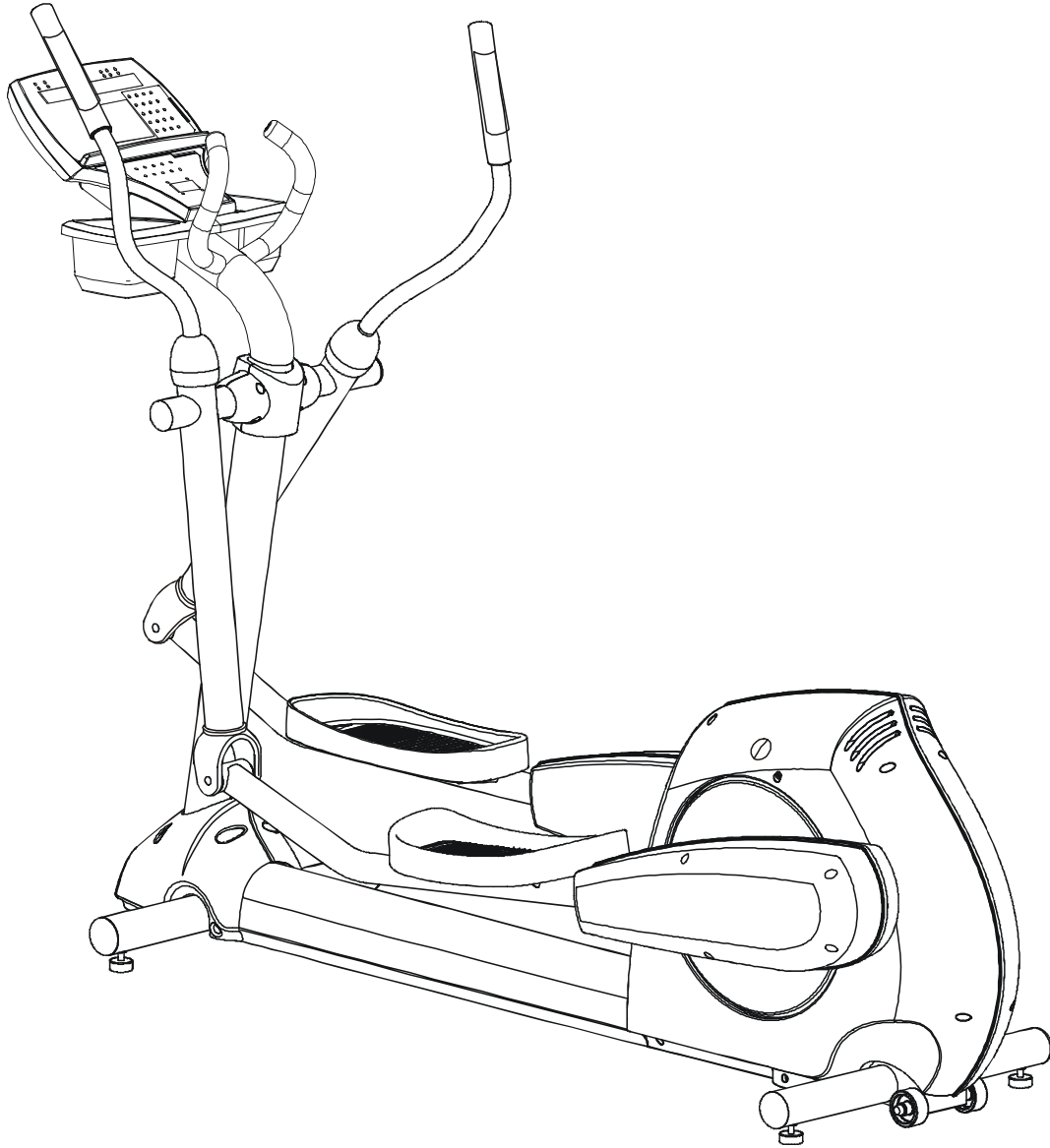


# LifeFitness

CROSS-TRAINER 91X-0XXX-01



## Customer Support Services ***PARTS MANUAL*** revised 4 March 2010

**91X CROSS-TRAINER  
REFERENCES**

**91X-0XXX-01  
S/N XTF100000 and UP**

MANUAL: OPER; 91X; ENG X	M051-00K61-A093
MANUAL: SERVICE; 91X	M051-00K61-A097
ARCTIC SILVER TOUCH UP PAINT: SPRAY CAN .5 OZ BOTTLE W/APPLICATOR .33 OZ PEN	0017-00008-0204 0017-00008-0205 0017-00008-0206
STEALTH GRAY TOUCH UP PAINT ( FOR ROCKER ARMS): SPRAY CAN .5 OZ BOTTLE W/APPLICATOR	0017-00008-0199 0017-00008-0198
HARDWARE BAG	AK61-00181-0000

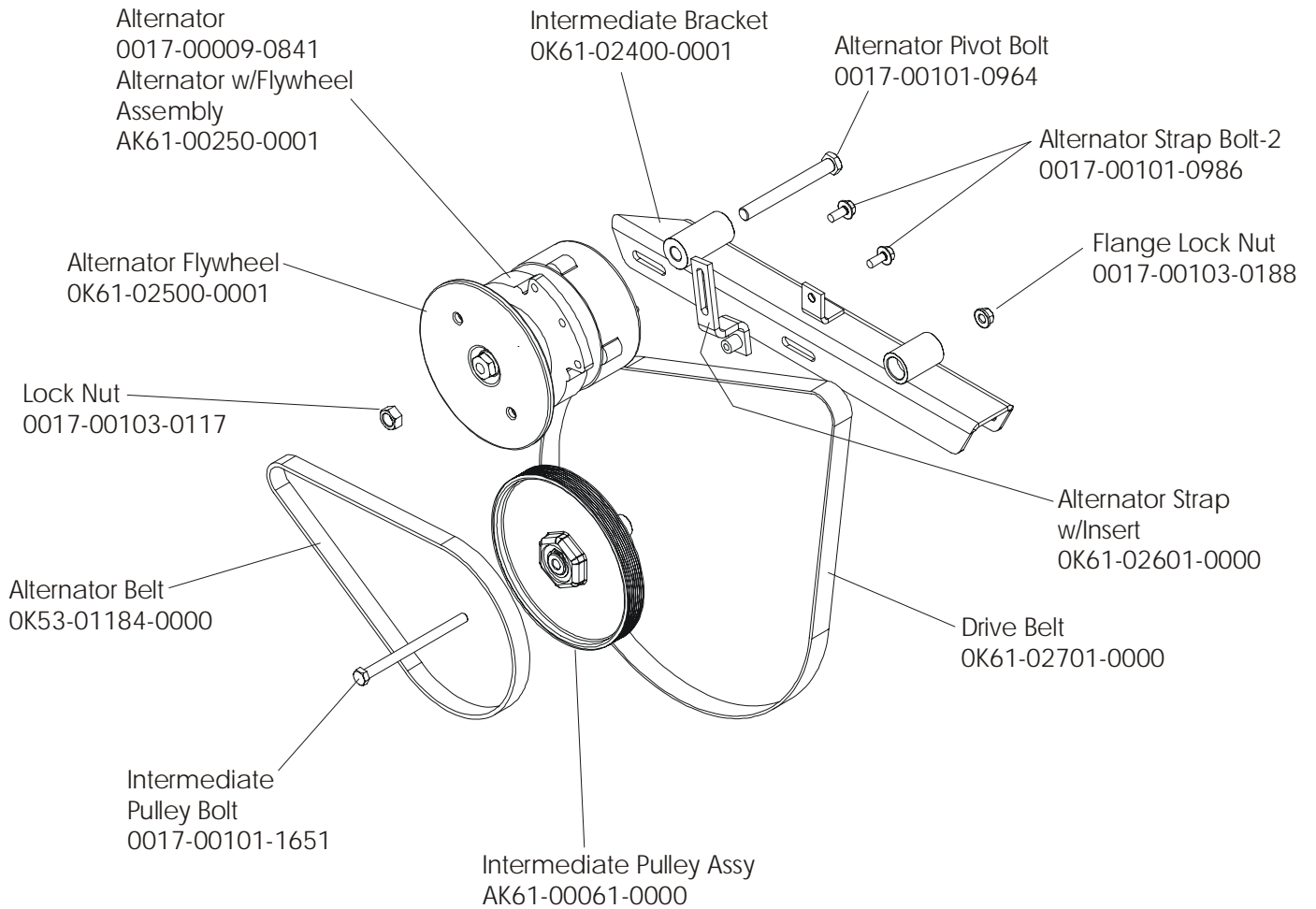
<b>UNLABELED PARTS</b>	
<b>DESCRIPTION</b>	<b>PART NO.</b>
BATTERY: 6V; 2.5AH C	0017-00003-0685
1/4 -20X 5 HXL NO L CUP ST BO B	0017-00101-0333
SHAFT: PEDAL-LEVER; CLEVIS B	OK61-01076-0000
KIT: SERV; POLAR-RCVR; TESTED BM	SK40-00045-0001

**The 91X-0XXX-01 has both Telemetry and LifePulse sensors for Heart Rate.**

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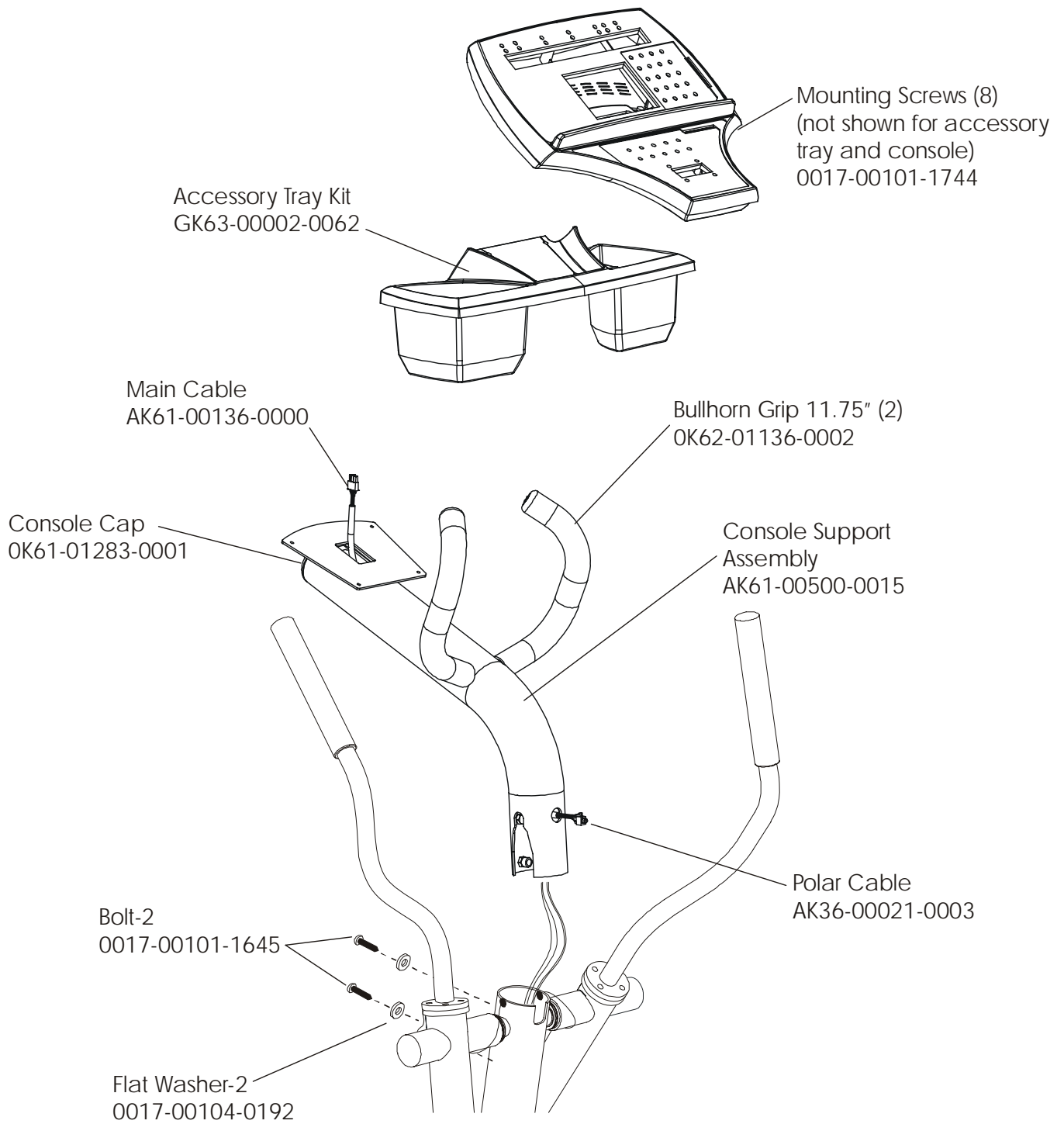
**91X CROSS-TRAINER**  
**DRIVE BELTS AND ALTERNATOR**

**91X-0XXX-01**  
**S/N XTF100000 and UP**



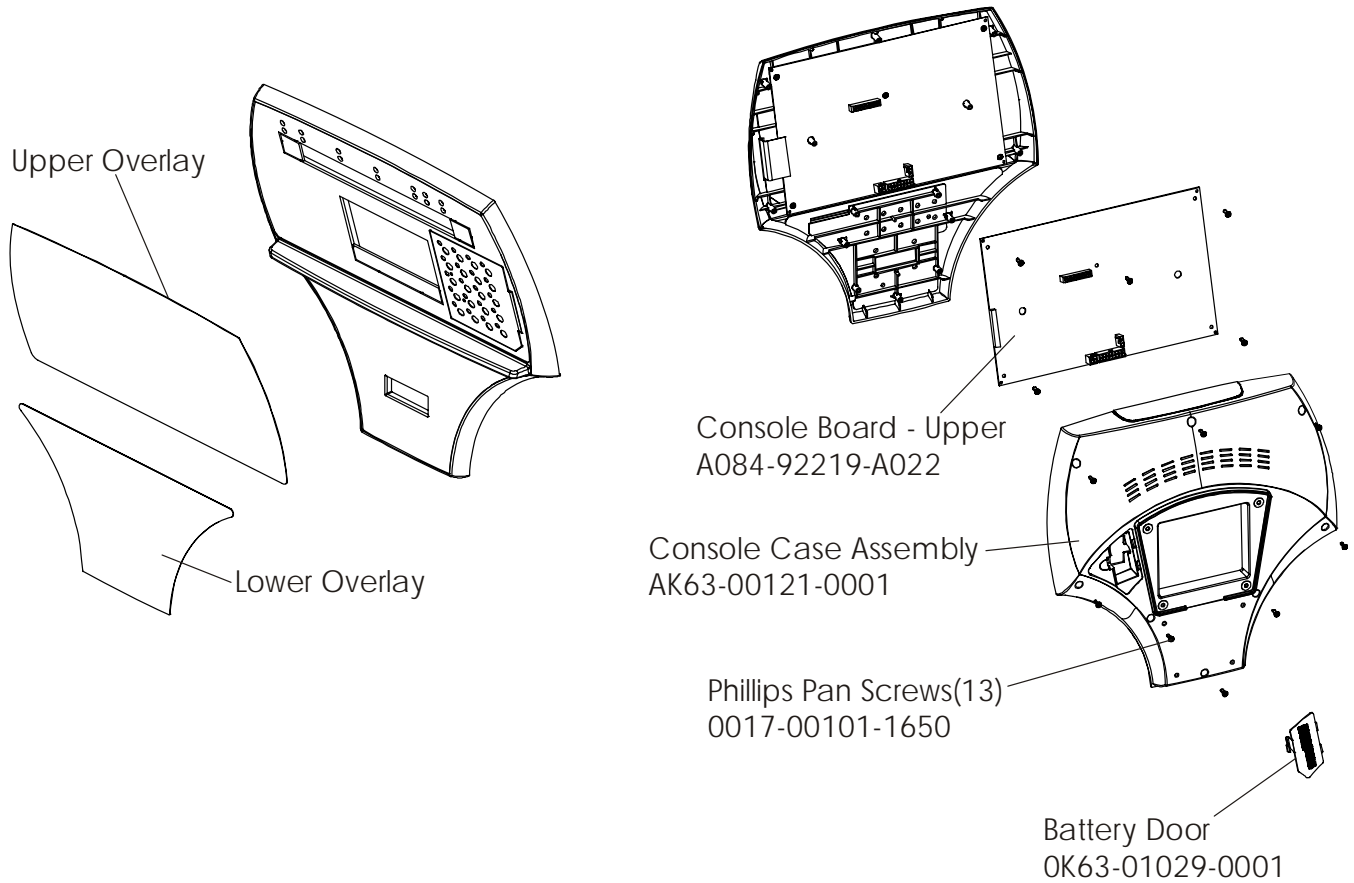
**91X CROSS-TRAINER  
CONSOLE SUPPORT ASSEMBLY**

**91X-0XXX-01  
S/N XTF10000 and UP**



**91X CROSS-TRAINER  
CONSOLE ASSEMBLY**

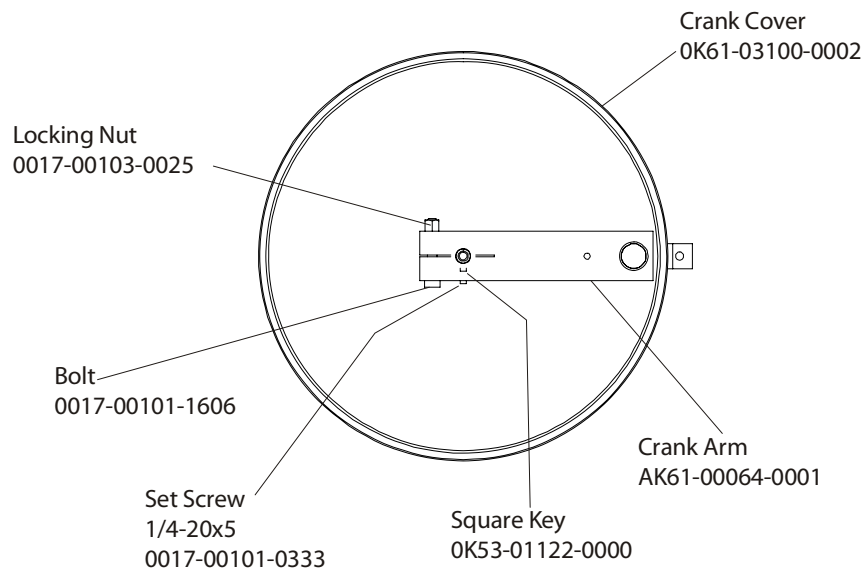
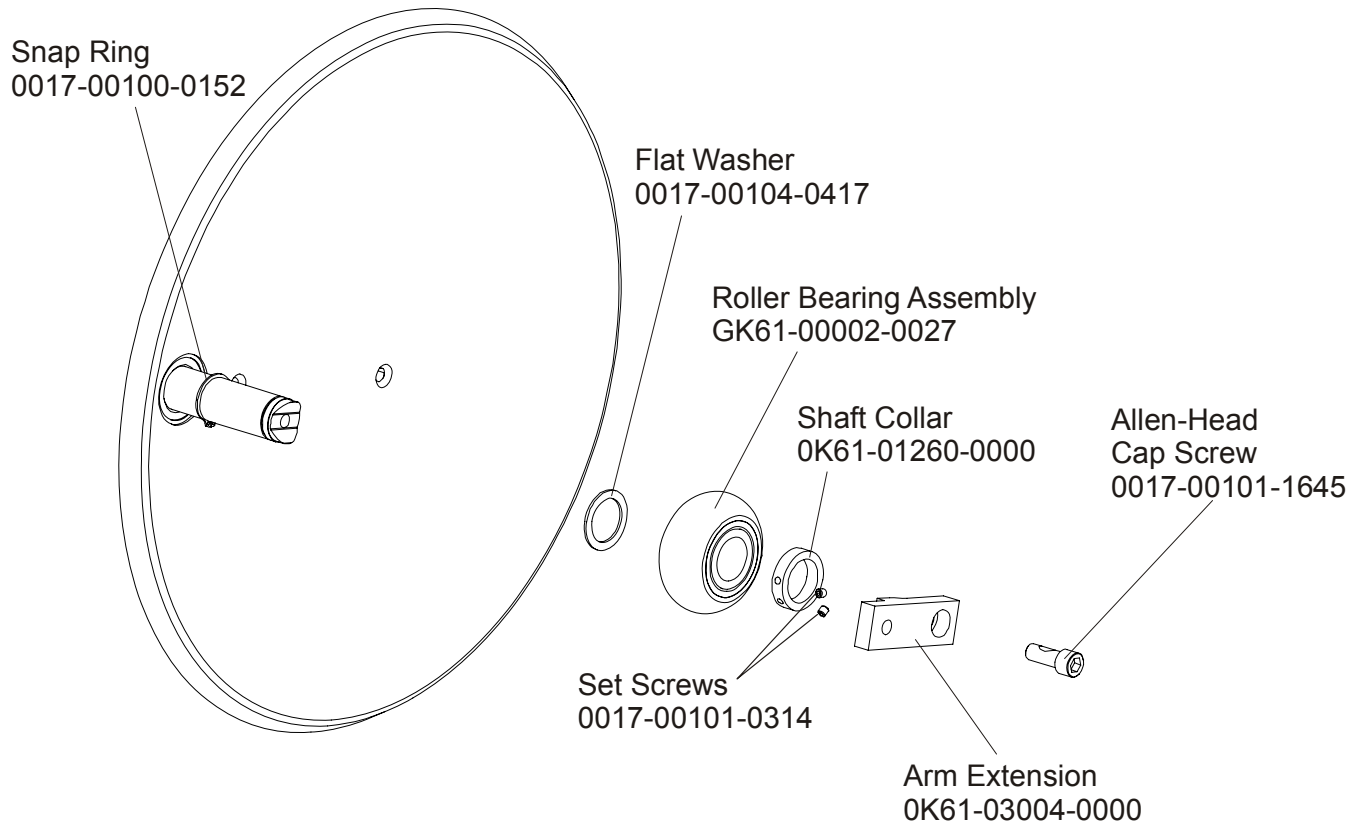
**91X-0XXX-01  
S/N XTF100000 and UP**

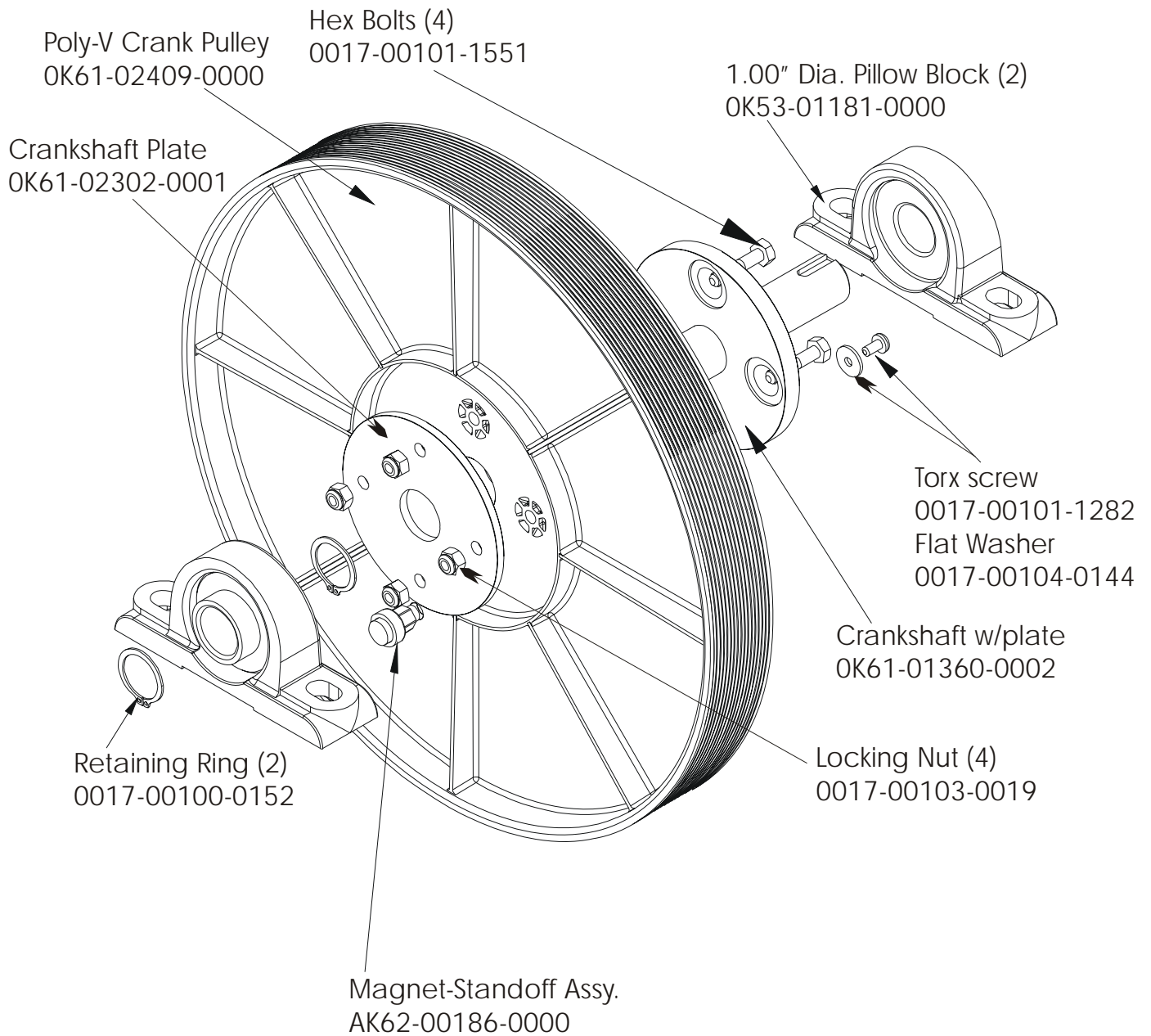


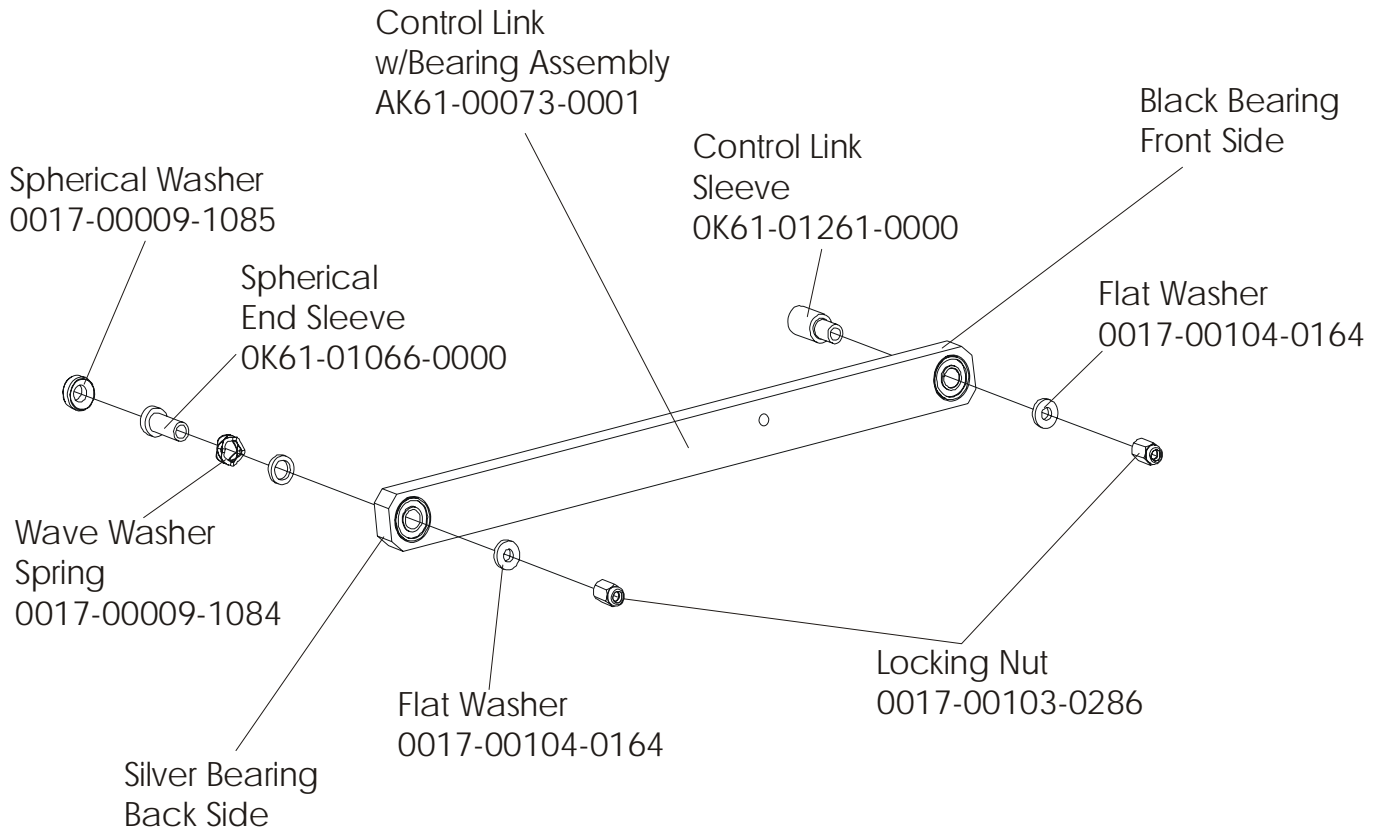
<b>Console Assembly</b>	<b>Overlay/Bezel/ Switch Assembly</b>
AK61-00203-0001 Eng/Eng	AK61-00183-0001
AK61-00203-0002 Eng/Met	AK61-00183-0001
AK61-00203-0004 Spn/Met	AK61-00183-0004
AK61-00203-0007 Frn/Met	AK61-00183-0007
AK61-00203-0010 Por/Met	AK61-00183-0010

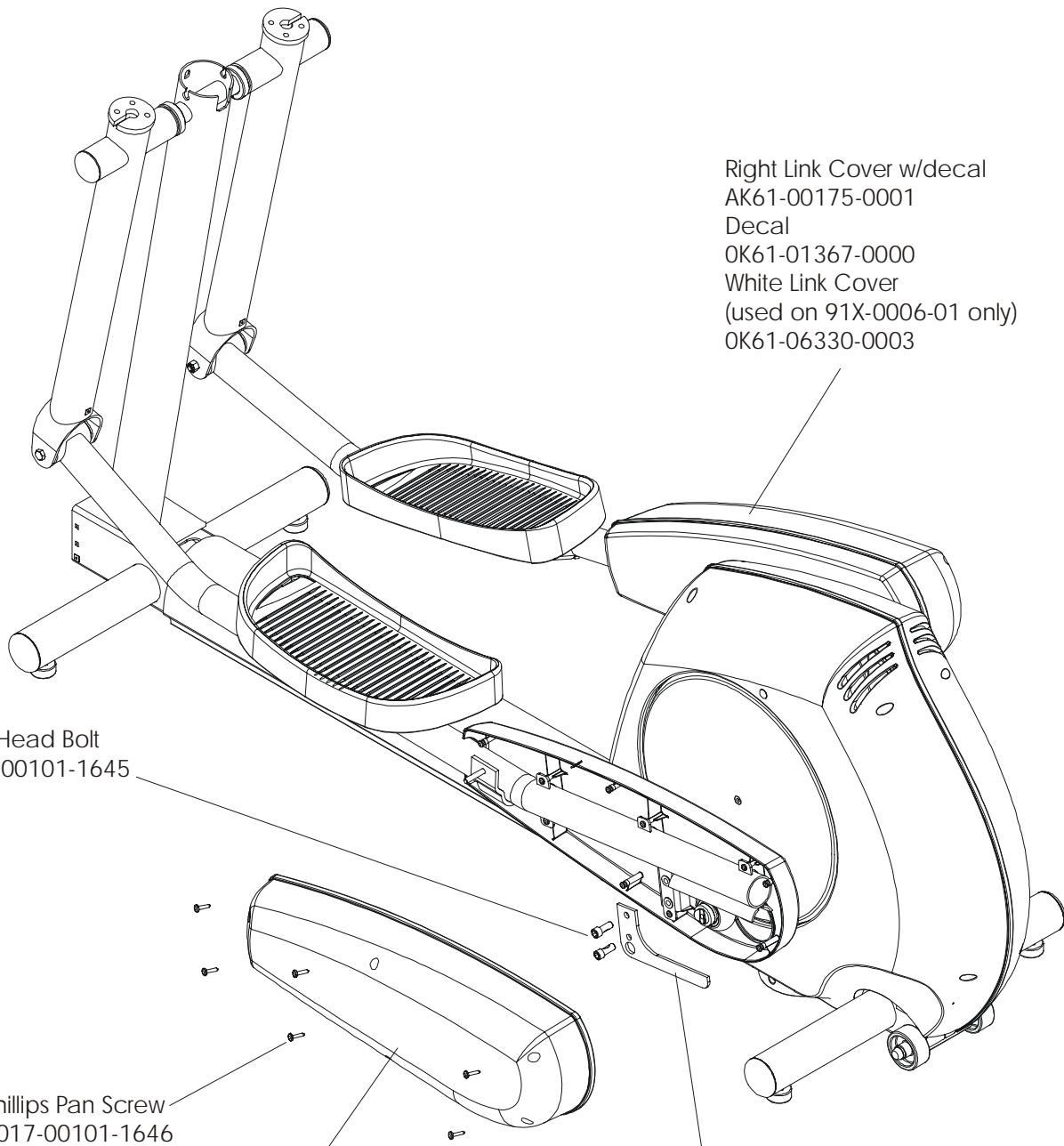
**91X CROSS-TRAINER  
ROLLER ASSEMBLY**

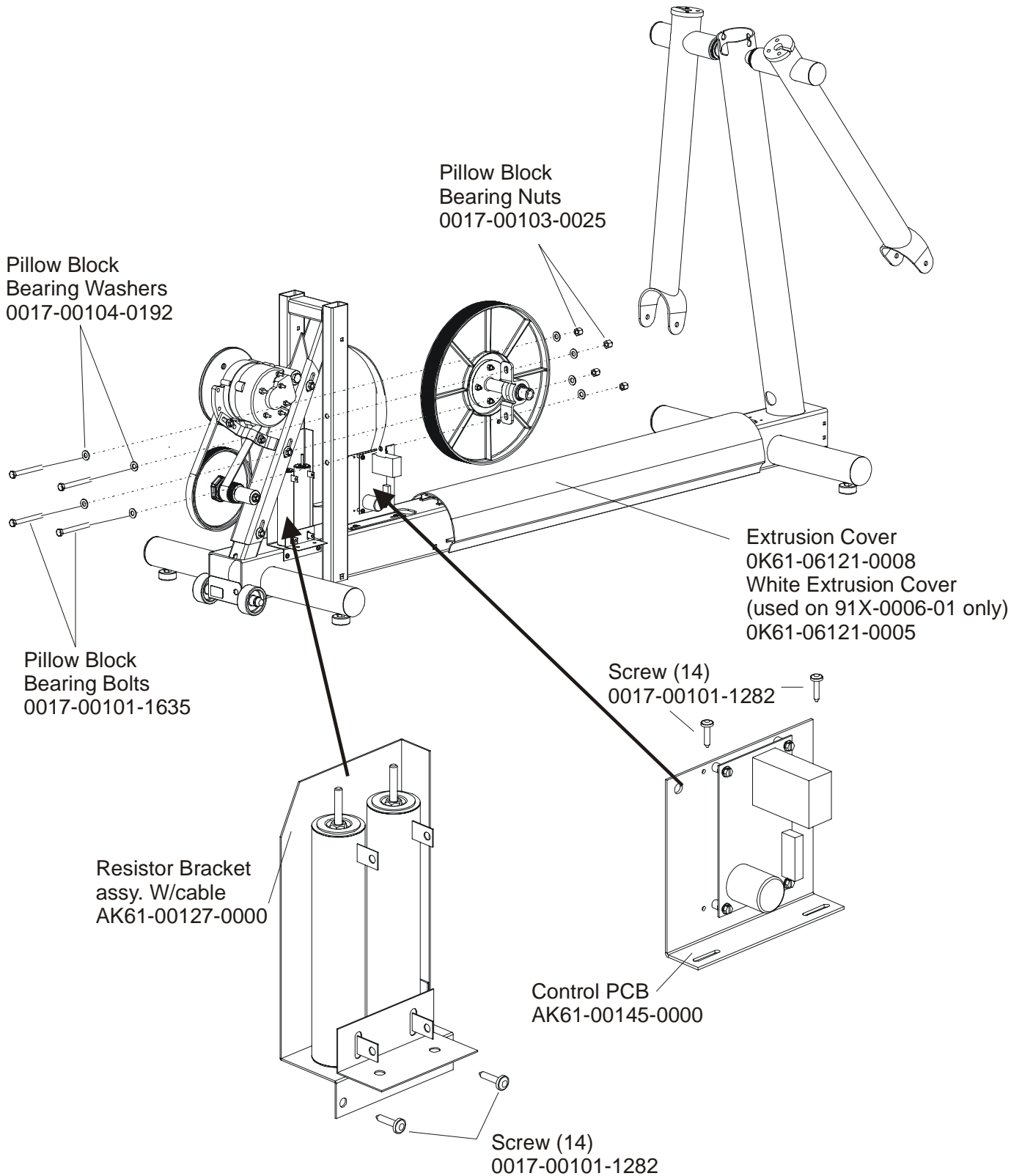
**91X-0XXX-01  
S/N XTF100000 and UP**





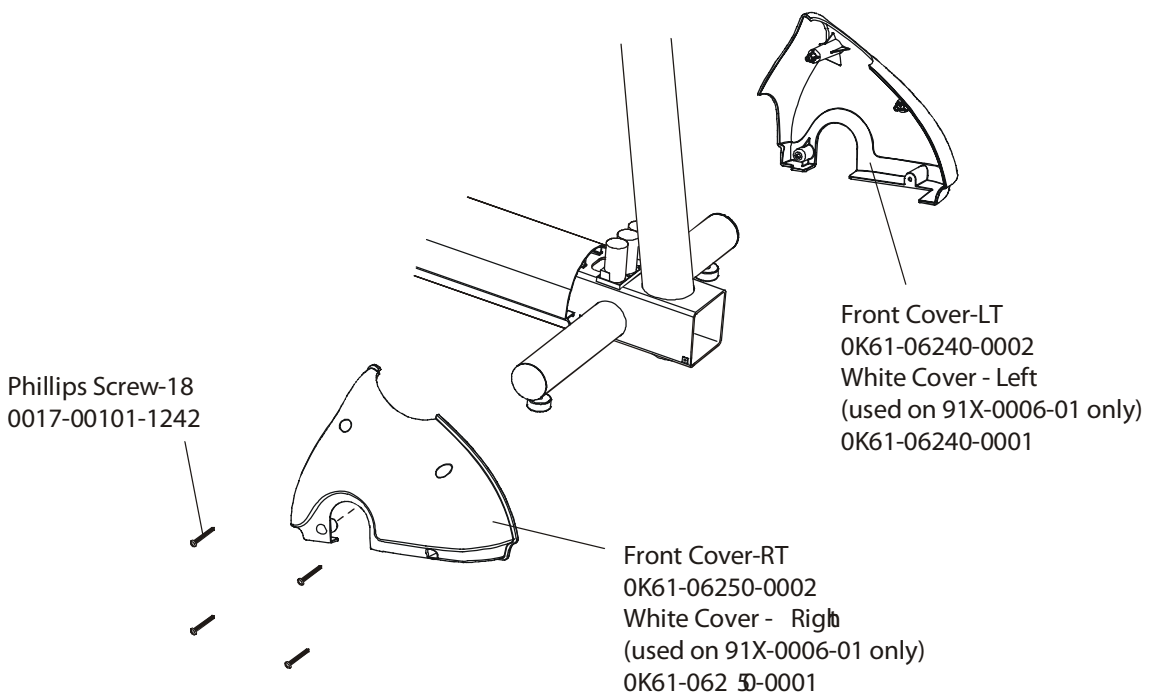
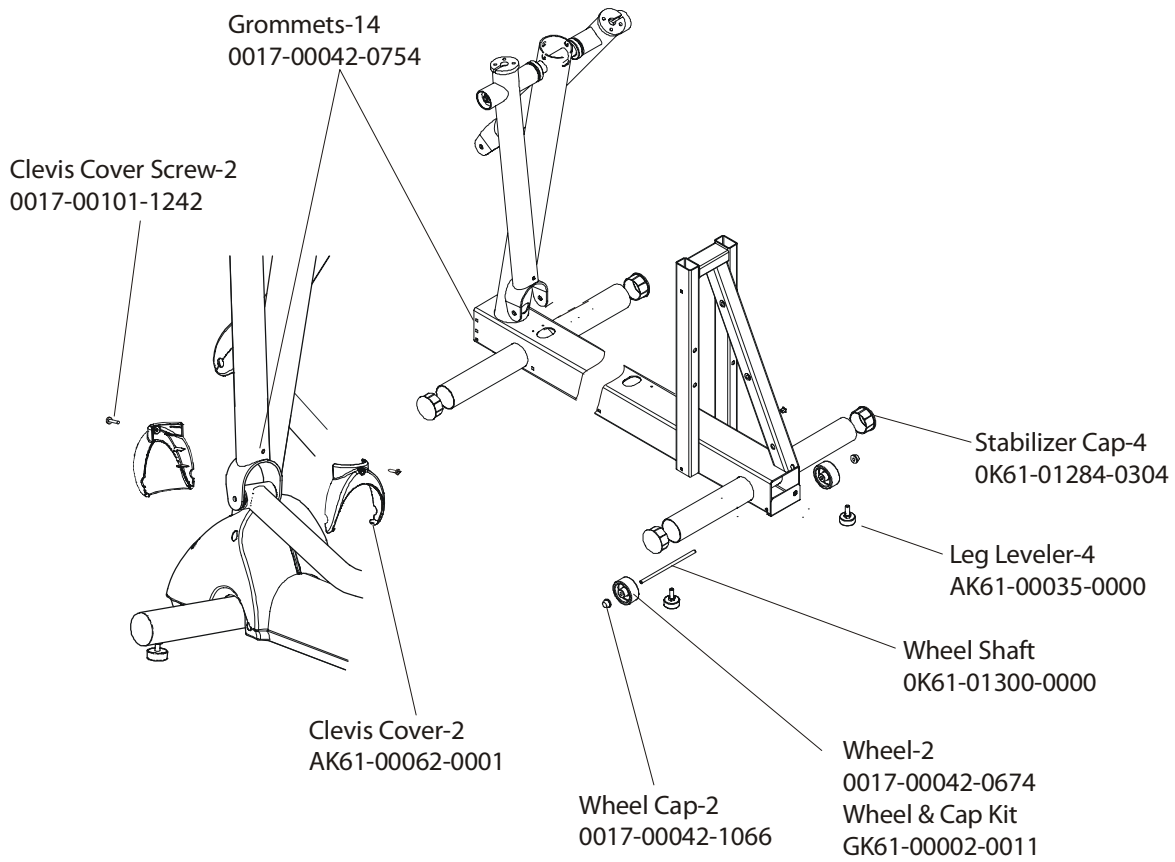






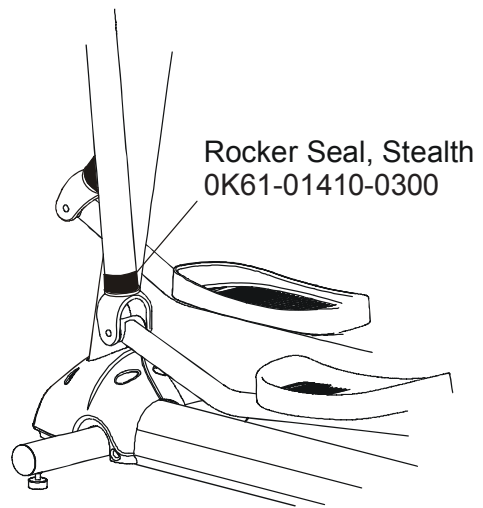
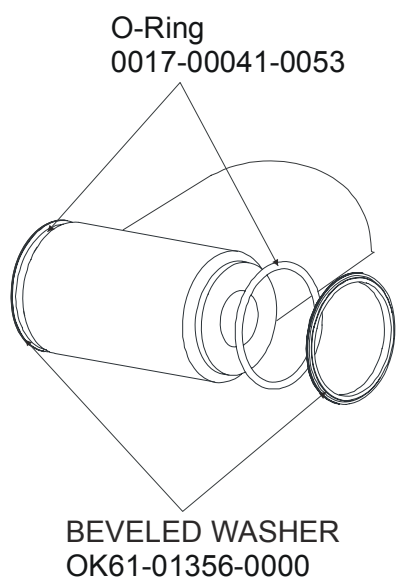
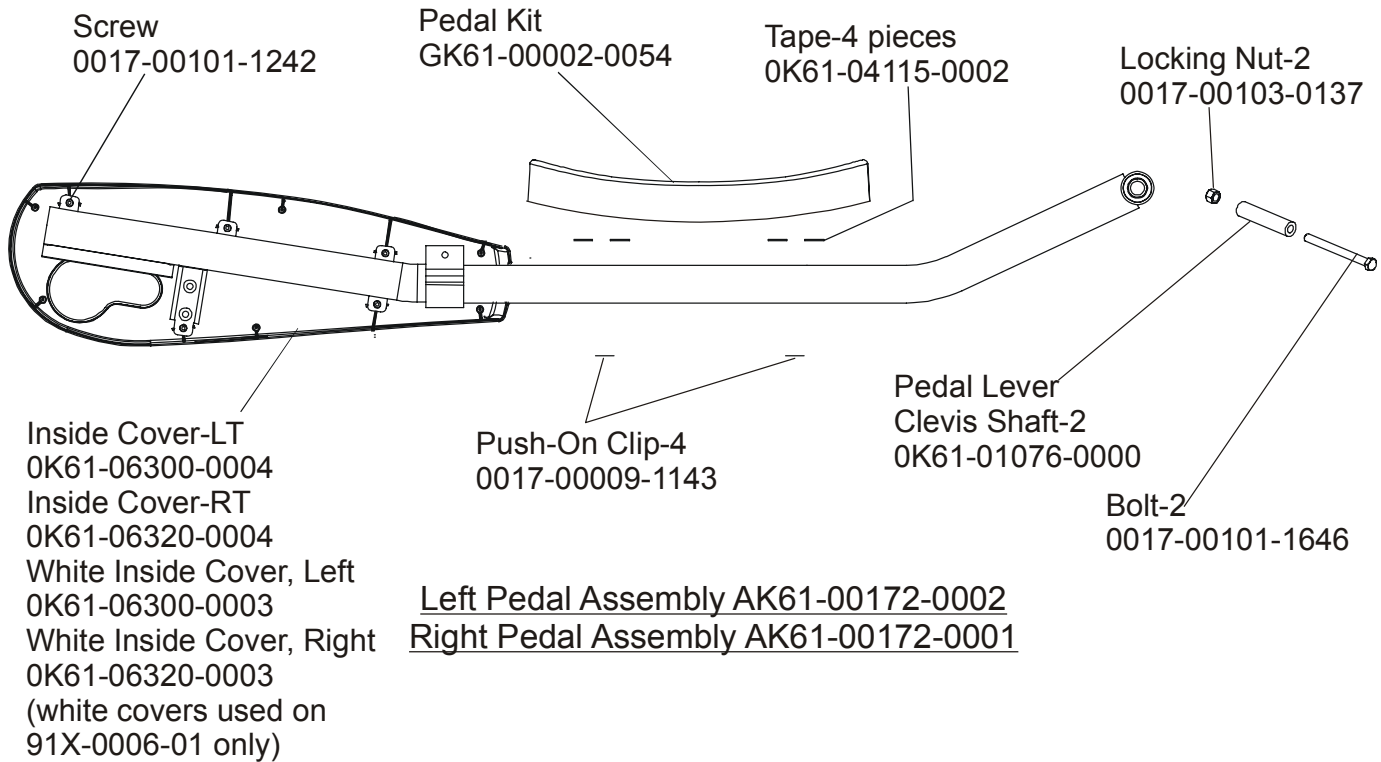
CLEVIS & FRONT FRAME COVERS

S/N XTF10000 and UP



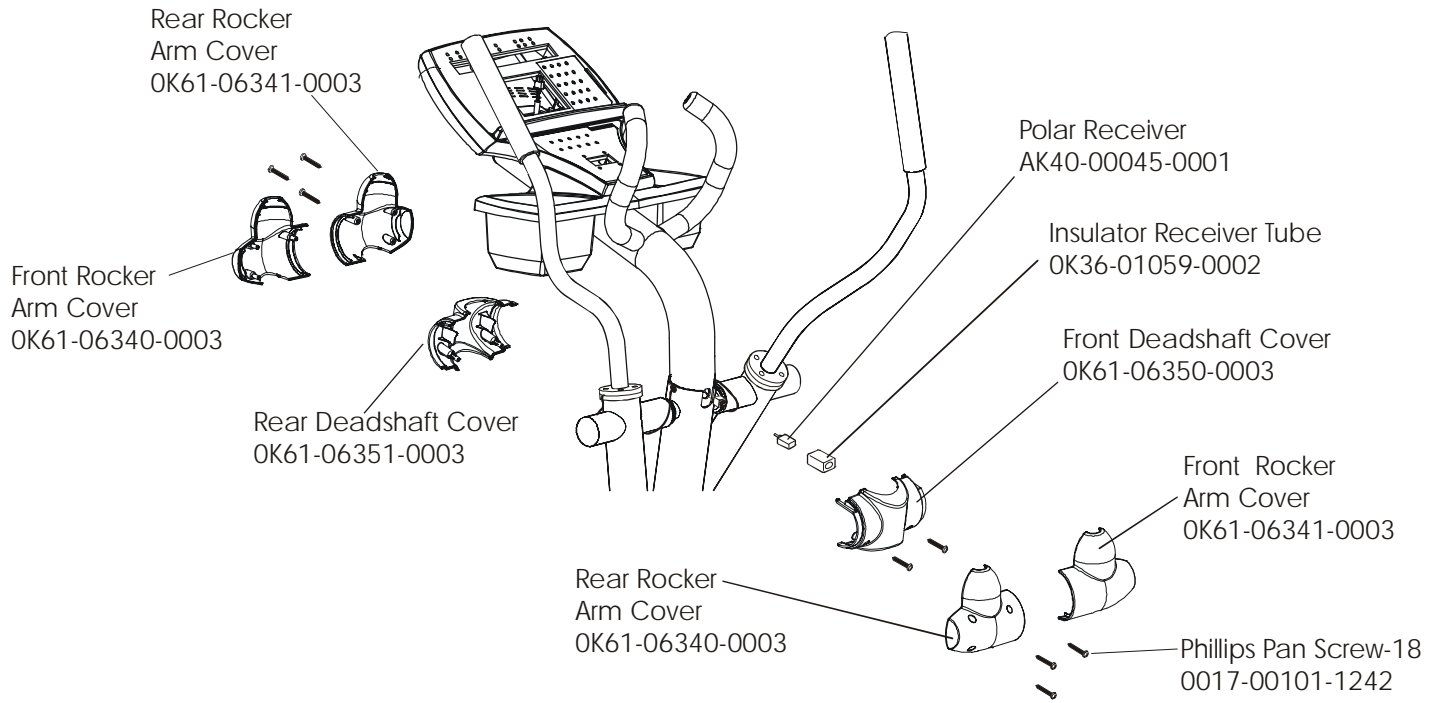
PEDAL LEVER ASSEMBLY

S/N XTF10000 and UP



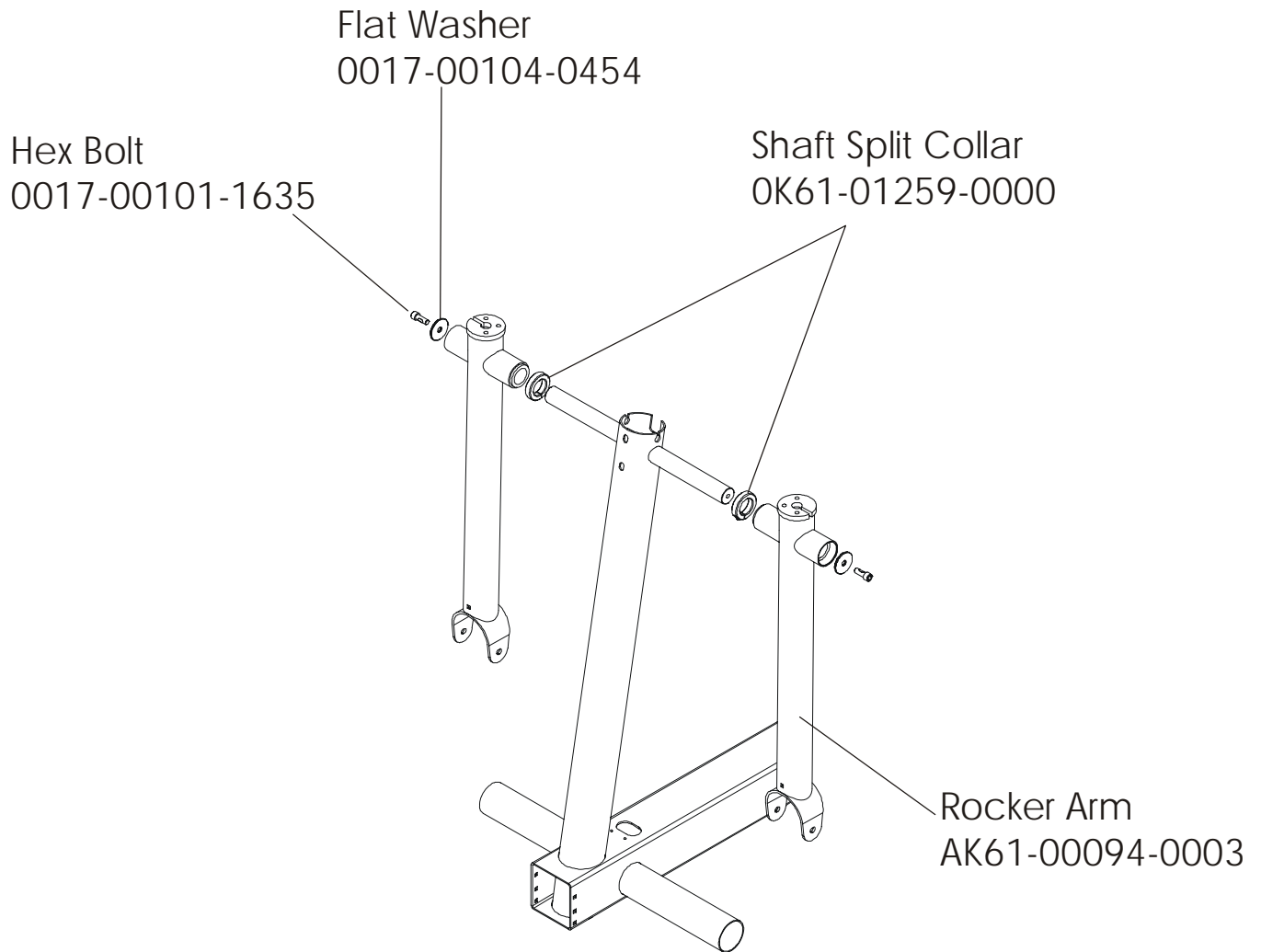
ROCKER ARM COVERS

S/N XTF100000 and UP



ROCKER ARM ASSEMBLY

S/N XTF100000 and UP

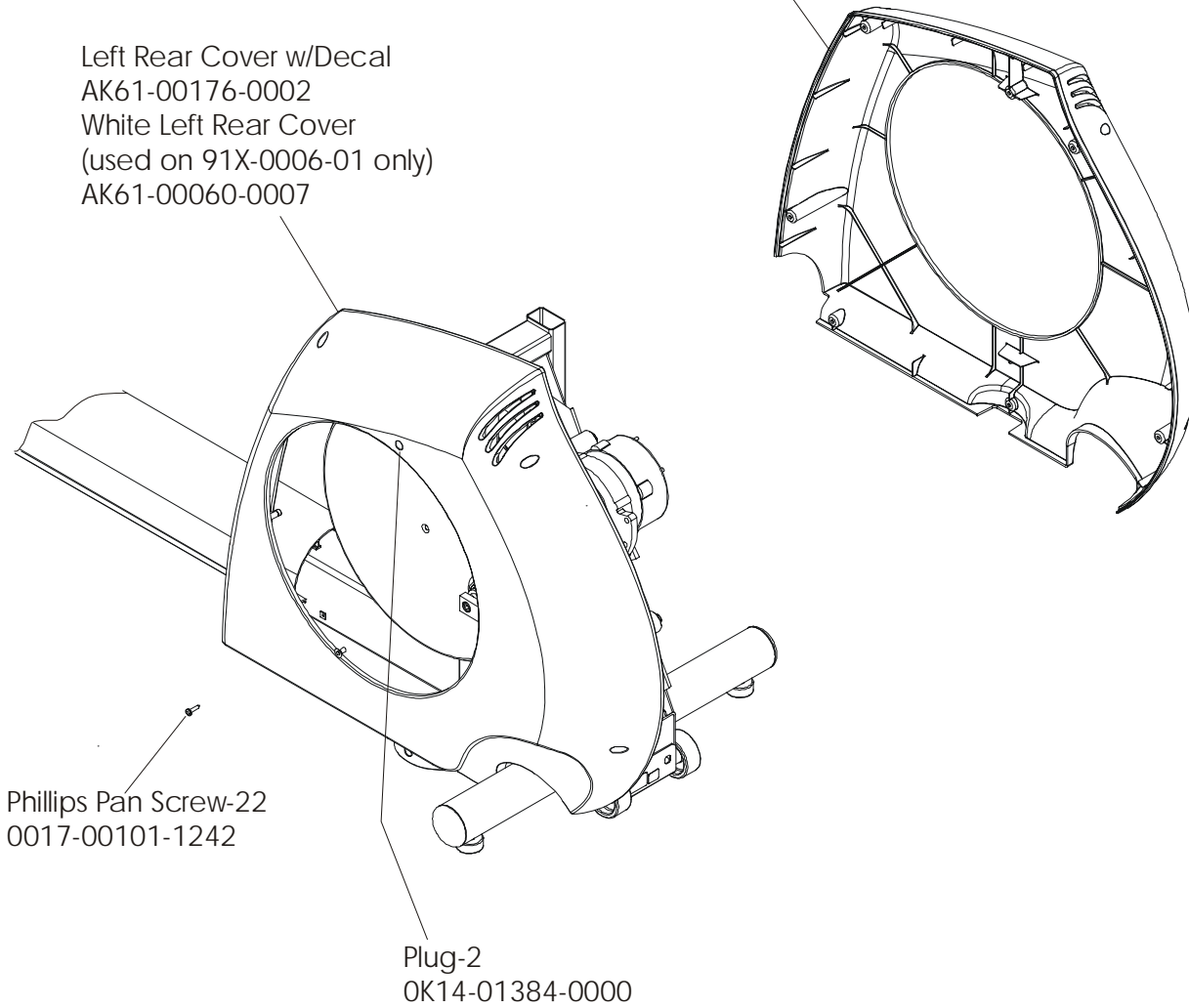


REAR DRIVE SHROUDS W/DECALS

S/N XTF100000 and UP

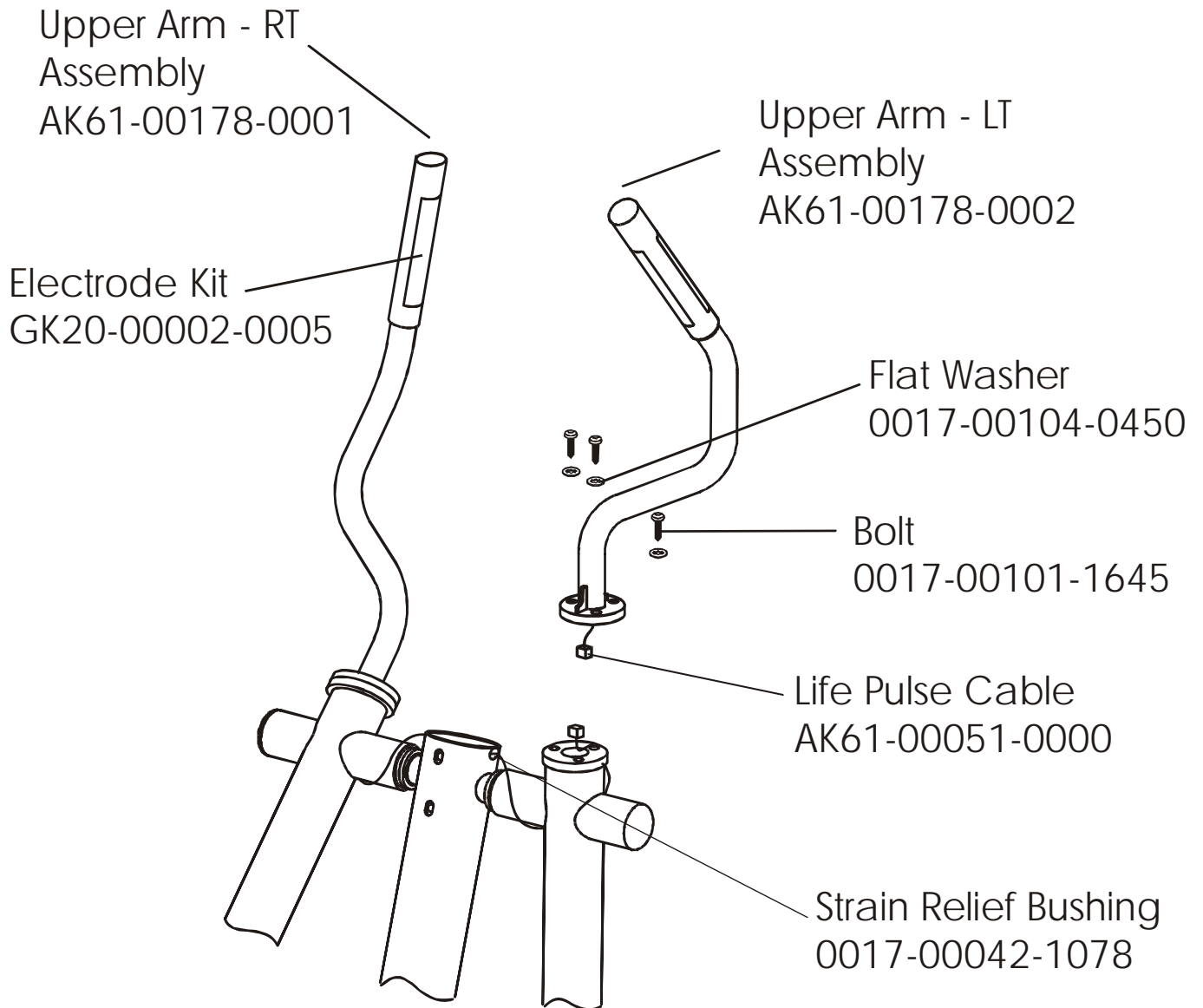
Right Rear Cover w/Decal  
AK61-00176-0001  
White Right Rear Cover  
(used on 91X-0006-01 only)  
AK61-00060-0008

Left Rear Cover w/Decal  
AK61-00176-0002  
White Left Rear Cover  
(used on 91X-0006-01 only)  
AK61-00060-0007



UPPER ARM/HEART RATE ASSEMBLY

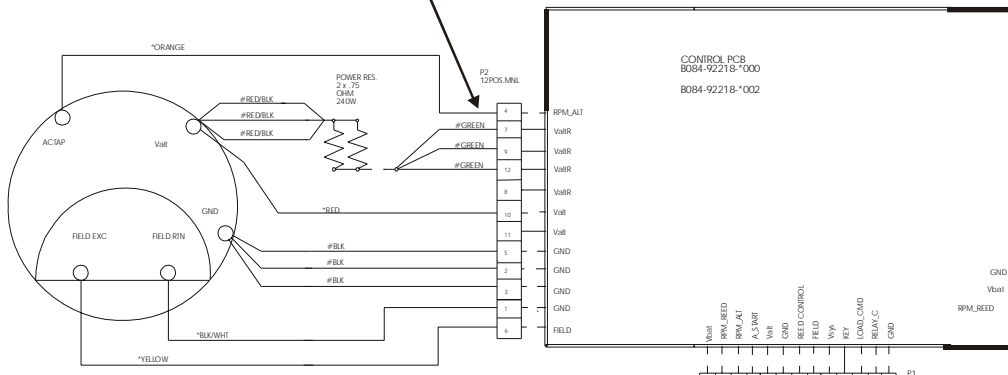
S/N XTF100000 and UP



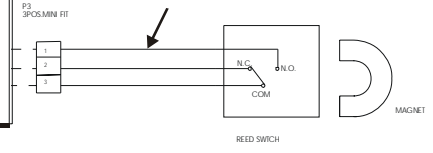
CABLES

S/N XTF10000 and UP

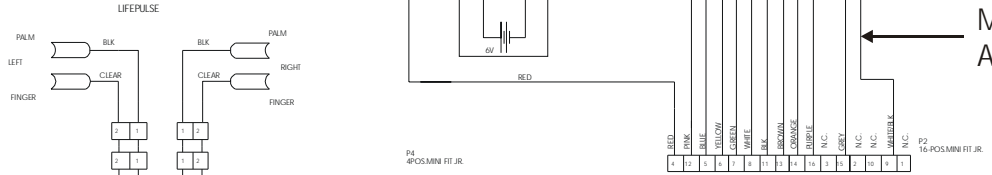
Power Control Board Cable  
AK61-00135-0000



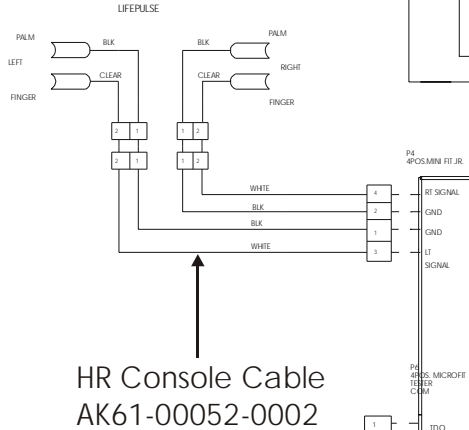
Reed Switch  
Assembly  
118E-00001-0140



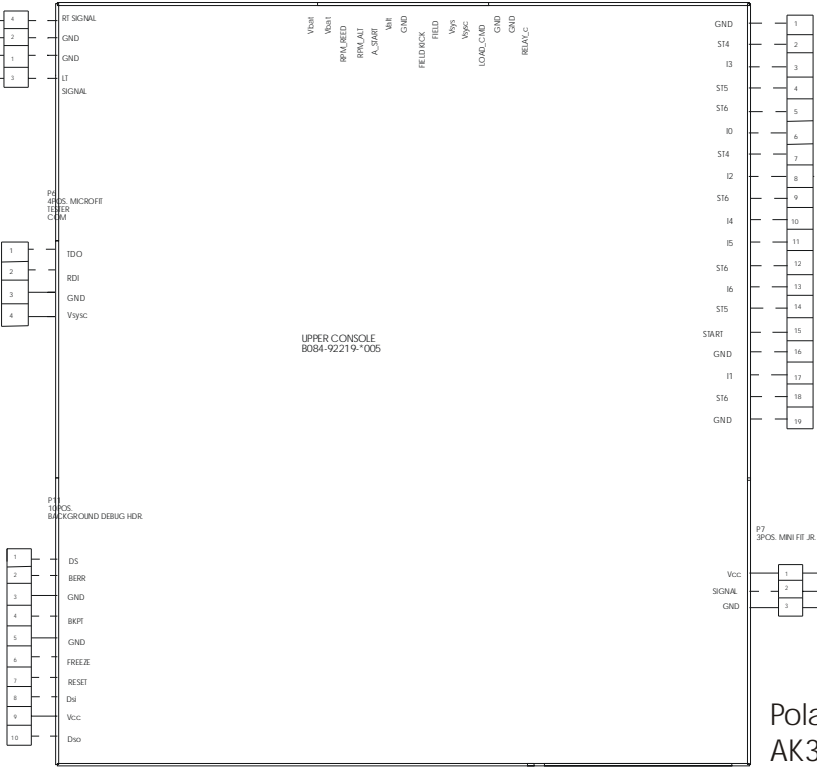
Main Cable  
AK61-00136-0000



HR Console Cable  
AK61-00052-0002



UPPER CONSOLE  
B084-92219-0005



Polar Cable  
AK36-00021-0003

