

HAMMER[®] STRENGTH

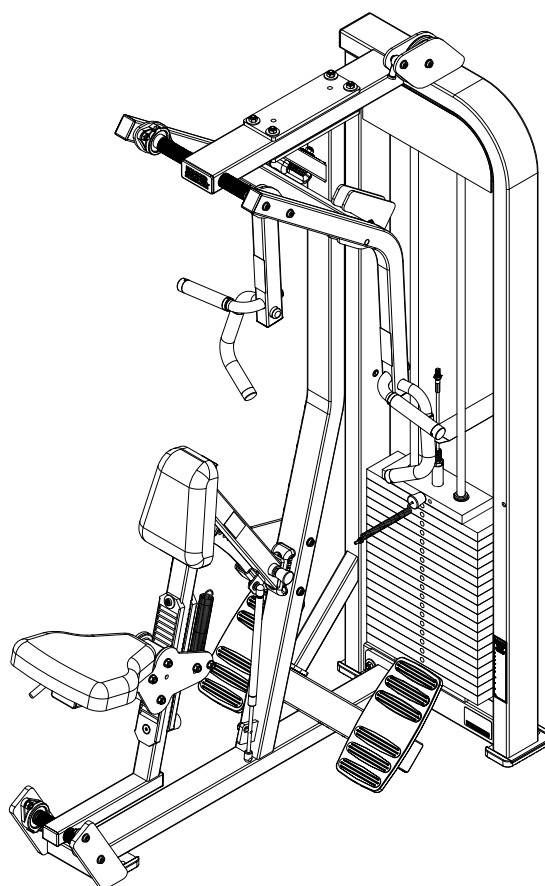
**HAMMER
STRENGTH[®]**

HAMMER SELECT

PARTS MANUAL

**ROW
HS-RW**

10/04/2016



CONTENTS

POWDER COATED COMPONENTS	PAGE 3
COMPONENT ASSEMBLY	4
STACK FRAME ASSEMBLY	5
MAIN FRAME ASSEMBLY	6
SEAT FRAME ASSEMBLY	7
WORK ARM ASSEMBLY	8
ROLLER SEAT ASSEMBLY (SE)	9
90° SEAT ASSEMBLY (BASE)	10
WEIGHT STACK ASSEMBLY	11
INCREMENT WEIGHT ASSEMBLY	12
ADD-ON WEIGHT ASSEMBLY	13
REAR SHROUD ASSEMBLY	14
FULL SHROUD ASSEMBLY	15

KEY

LANGUAGE 1 2 3

Items with Black call-outs require the language to be listed within the order notes. IE. English

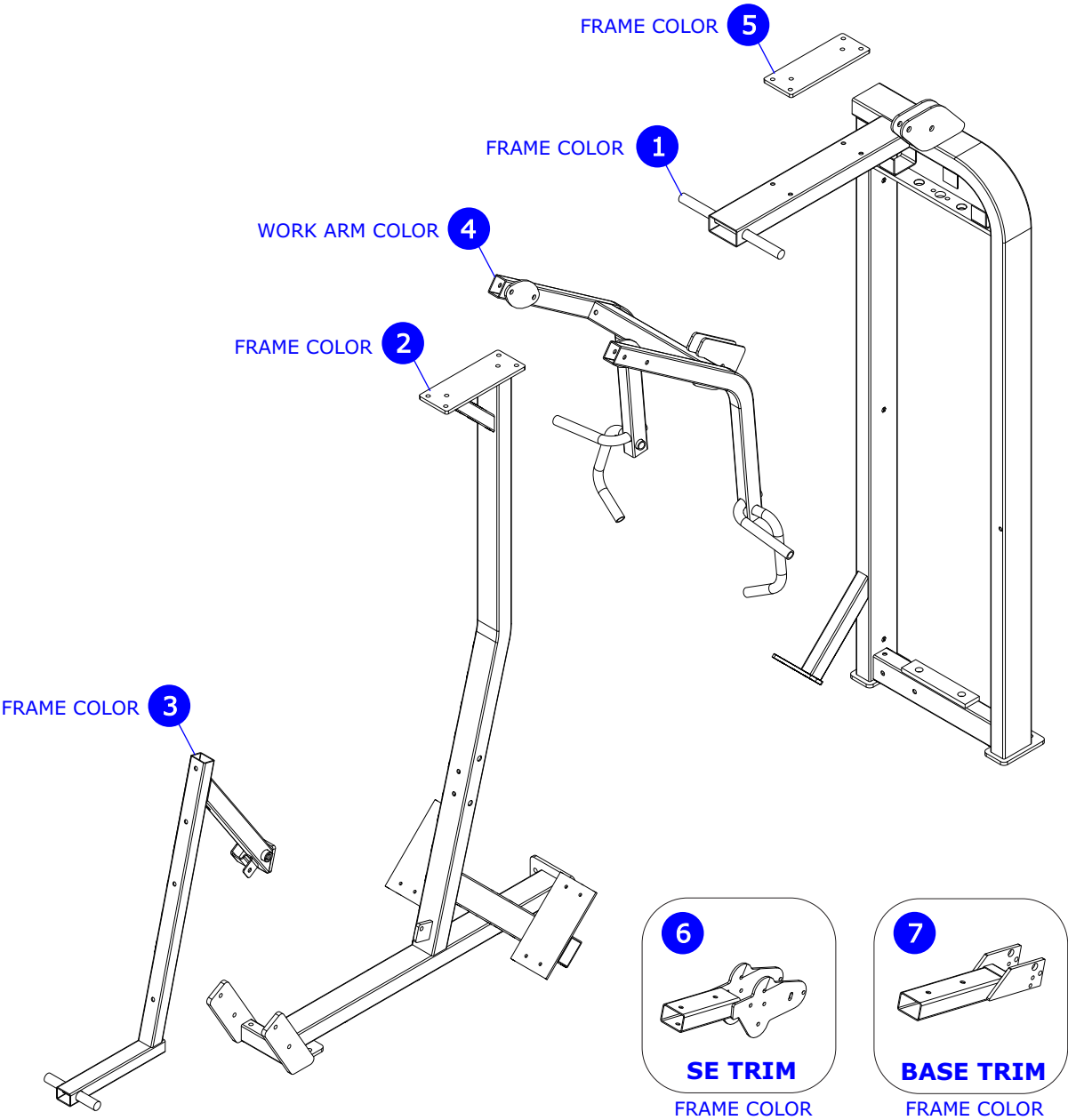
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND WORK ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes. Add 'No Clear' after color - IE. Platinum No Clear

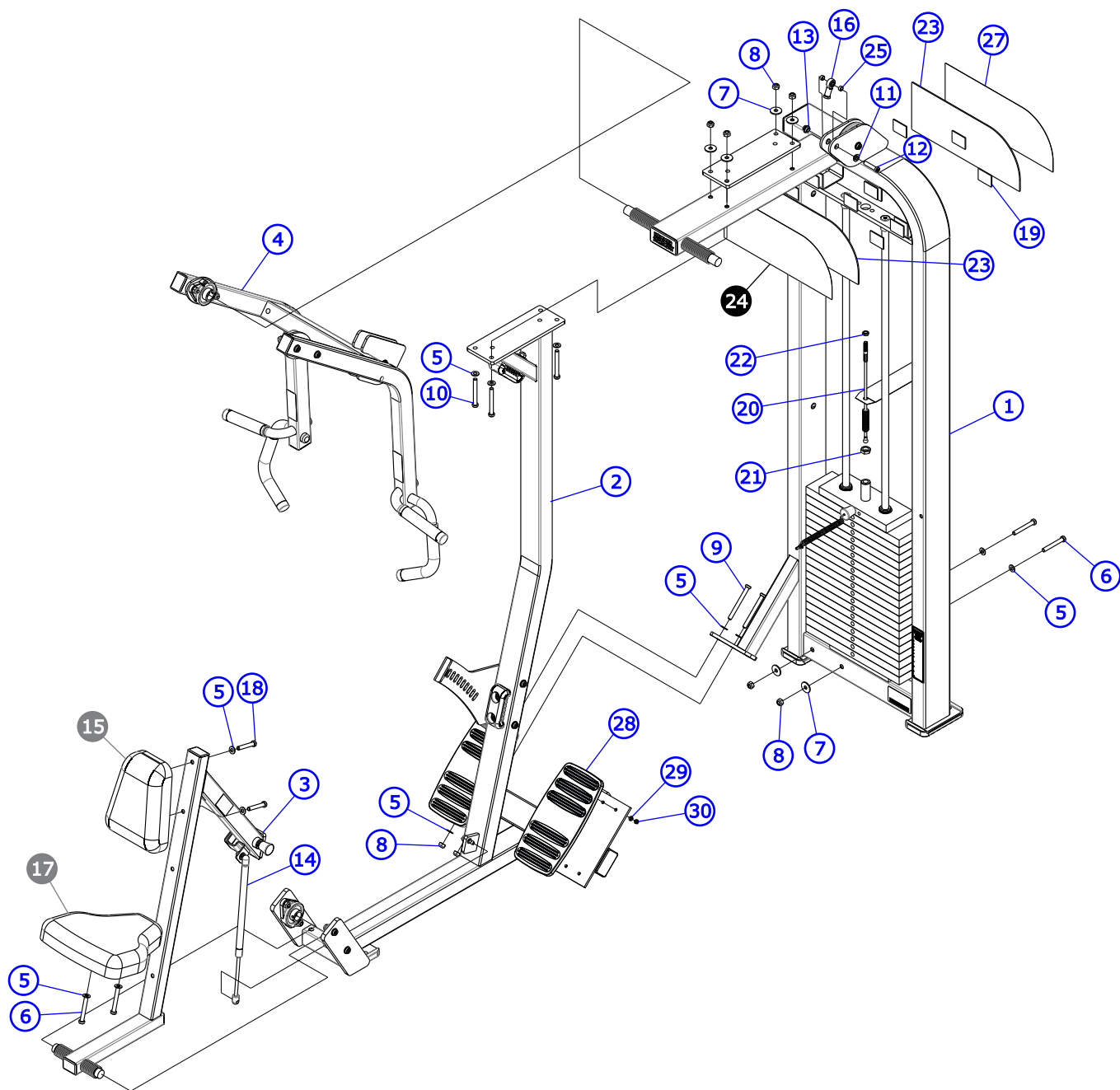
POWDER COATED COMPONENTS



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8277699	WLDMT, PSRW STACK FRAME
2	1	8277099	WLDMT, PSRW MAIN FRAME
3	1	7417299	WLDMT, PSRW SEAT FRAME
4	1	8277499	WLDMT, PSRW MOVEMENT ARM
5	1	8276899	PLATE, PSRW CONNECTOR
6	1	7358799	WLDMT, 90 DEG STD HAMMER SEAT
7	1	7396899	WLDMT, 90 DEG ROLLER SEAT

ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 2 FOR ORDERING INSTRUCTIONS.

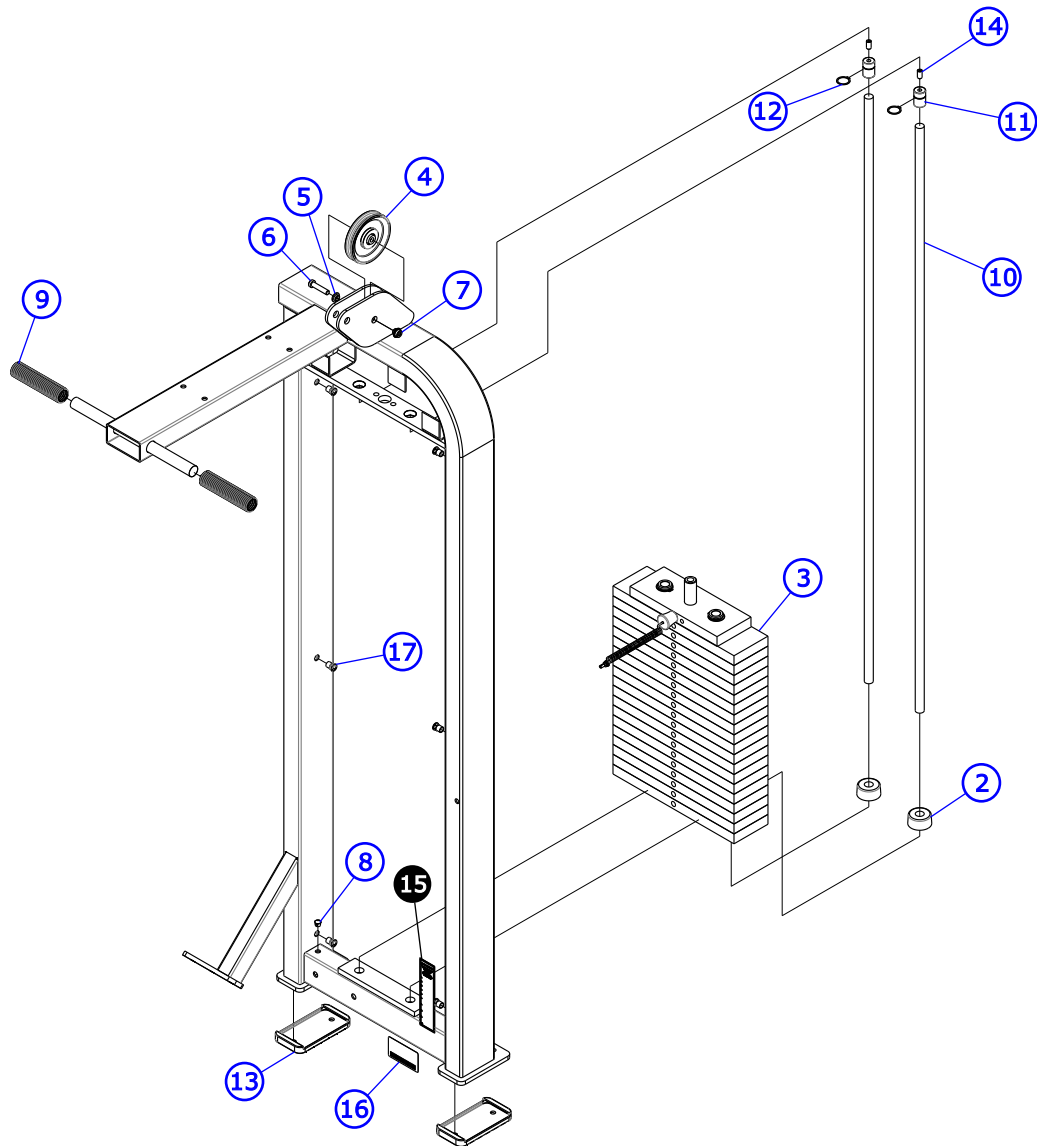
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	-	ASSY, HS- RW, STACK FRAME
2	1	-	ASSY, HS-RW, MAIN FRAME
3	1	-	ASSY, PSRW SEAT FRAME
4	1	-	ASSY, PSRW WORKARM
5	14	3236601	WASHER, 3/8 SAE SS
6	4	3236212	SCREW, M10 X1.5 75MM
7	6	3236602	WASHER, 3/8 ID X 1.25 OD SS
8	8	3236801	NUT, M10 HEX NYLOCK SS
9	2	3236217	SCREW, M10 X1.5 100MM
10	4	3236214	SCREW, M10 X1.5 85MM
11	1	7348101	WASHER, SPACER
12	1	3236206	SCREW, M10 X1.5 45MM
13	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
14	1	3235701	SPRING, GAS 150N
15	1	7399499	PAD, CHEST 10 X 7-5/8

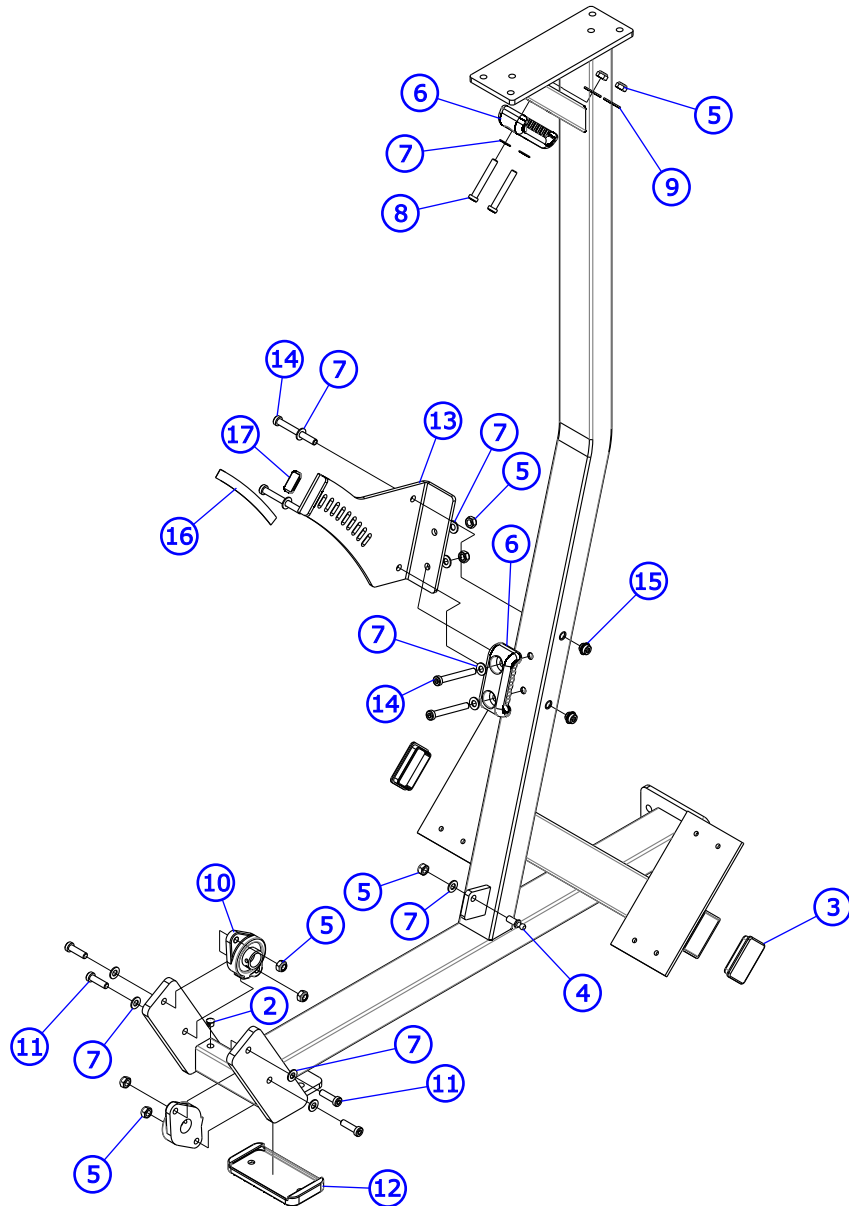
ITEM NO.	QTY.	PART NO.	DESCRIPTION
16	1	3237901	ROD END, METRIC FEMALE
17	1	7351999	PAD, SADDLE
18	2	3236209	SCREW, M10 X1.5 60MM
19	12	7544202	PAD, DUAL LOCK 250 1.5" X 2.0"
20	1	7423609	CABLE, PSRW
21	1	3236902	NUT, HEX JAM M16 X 2 SS
22	1	3236901	NUT, HEX JAM M10 X 1.5 SS
23	2	9169401	COVER, STACK-PRO2 STD
24	1	9469899	LABEL, PSRW PLACARD
25	2	7489402	BSHNG, .500 OD X .402 ID X .235
27	1	9469901	LABEL, PSRW LOGO PANEL
28	2	9462801	FOOTPLATE, HAMMER
29	8	3241801	WASHER, FLAT 6MM SS
30	8	3236802	NUT, M6 HEX NYLOCK SS

STACK FRAME ASSEMBLY



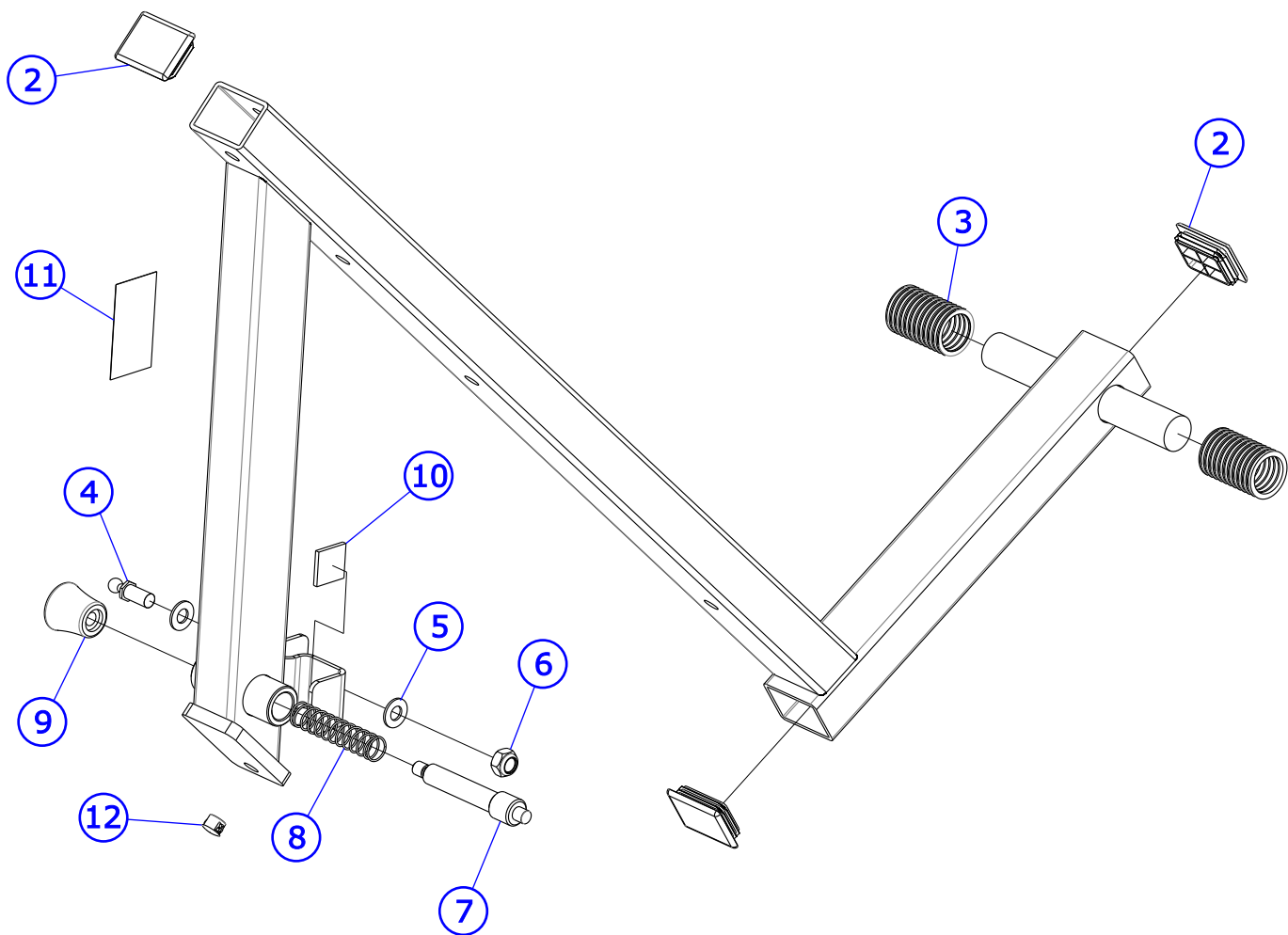
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	7352101	CUSHION, WEIGHT STACK
3	1	-	ASSY, 300LB STACK
4	1	3237801	PULLEY, 4.5" OD
5	1	7348101	WASHER, SPACER
6	1	3236206	SCREW, M10 X1.5 45MM
7	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
8	2	3237401	PLUG, 7/16" HOLE
9	2	6912805	SLEEVE, ACCRDN 1.0 ID X 5.5
10	2	7328606	GUIDE ROD, .75 OD SOLID 59.63
11	2	7402301	RETAINER, GUIDEROD
12	2	3232421	RING, BRE .940, 5100-100 ST PP B
13	2	7388201	FOOTPAD, PS RUBBER
14	2	3240501	M10 X 1.5 HXS NO CUP ST BO
15	1	8220099	LABEL, ASTM WARNING SELECT
16	1	-	LABEL, SERIAL NUMBER, BLANK
17	6	3238601	M10X1.5 BLIND THREADED INSERT (HEX)

MAIN FRAME ASSEMBLY



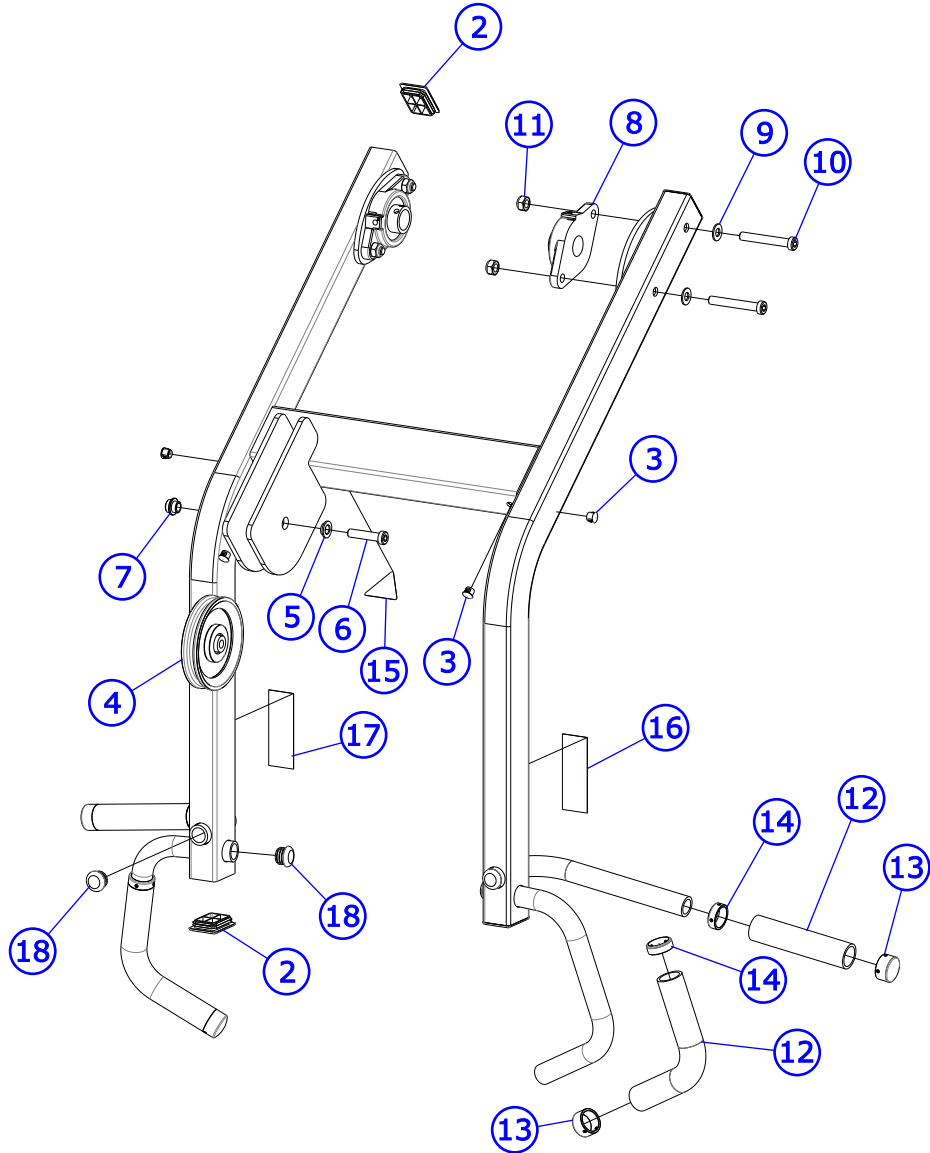
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	3237401	PLUG, 7/16" HOLE
3	2	7352301	CAP, END 2 X 3
4	1	7414301	STUD, M10 BALL END M10 X 1.5
5	9	3236801	NUT, M10 HEX NYLOCK SS
6	2	7352001	BUMPER, 2-1/8 X 4-5/8
7	13	3236601	WASHER, 3/8 SAE SS
8	2	3236211	SCREW, M10 X1.5 70MM
9	2	3236602	WASHER, 3/8 ID X 1.25 OD SS
10	2	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
11	4	3236204	SCREW, M10 X1.5 35MM
12	1	7388201	FOOTPAD, PS RUBBER
13	1	7418601	BRKT, PSRW SEAT ADJ
14	4	3236214	SCREW, M10 X1.5 85MM
15	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
16	1	7562301	LABEL, PSRW START POSITION
17	1	7570801	GUARD, PAINT 1.25"x.75"x.25"

SEAT FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	9217401	CAP, 1.5IN X 2IN -10-14GA, END
3	2	6912804	SLEEVE, ACCRDN 1.0 ID X 2
4	1	7414301	STUD, M10 BALL END M10 X 1.5
5	2	3236601	WASHER, 3/8 SAE SS
6	1	3236801	NUT, M10 HEX NYLOCK SS
7	1	7425103	PIN, PULL X 4.25
8	1	7351501	SPRING, PULL PIN LARGE
9	1	7351401	KNOB, TULIP STYLE
10	1	6140701	GLIDE 1 X 1
11	1	7422003	LABEL, MOVING PARTS
12	1	3237402	PLUG, 1/2" HOLE

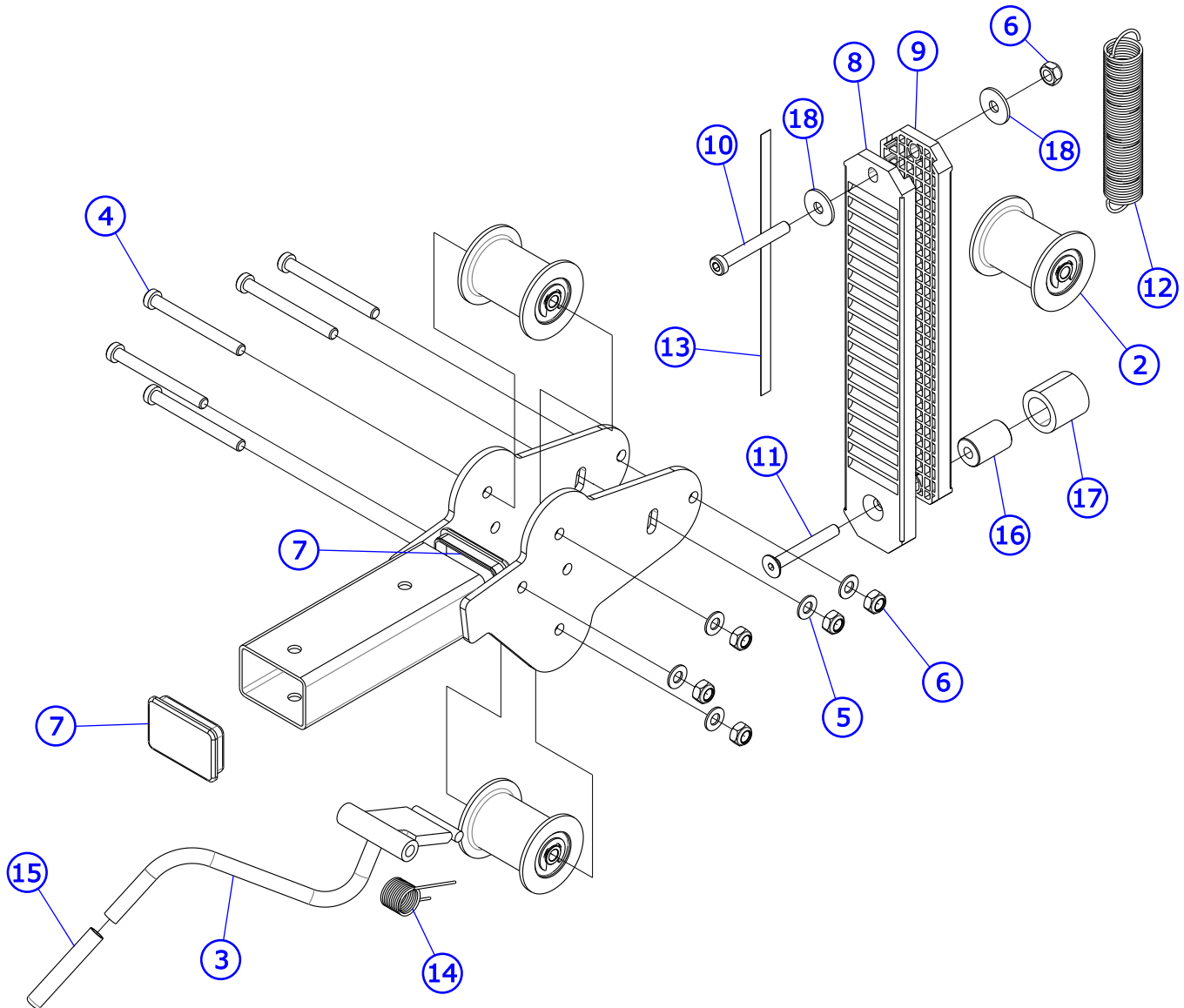
WORK ARM ASSEMBLY



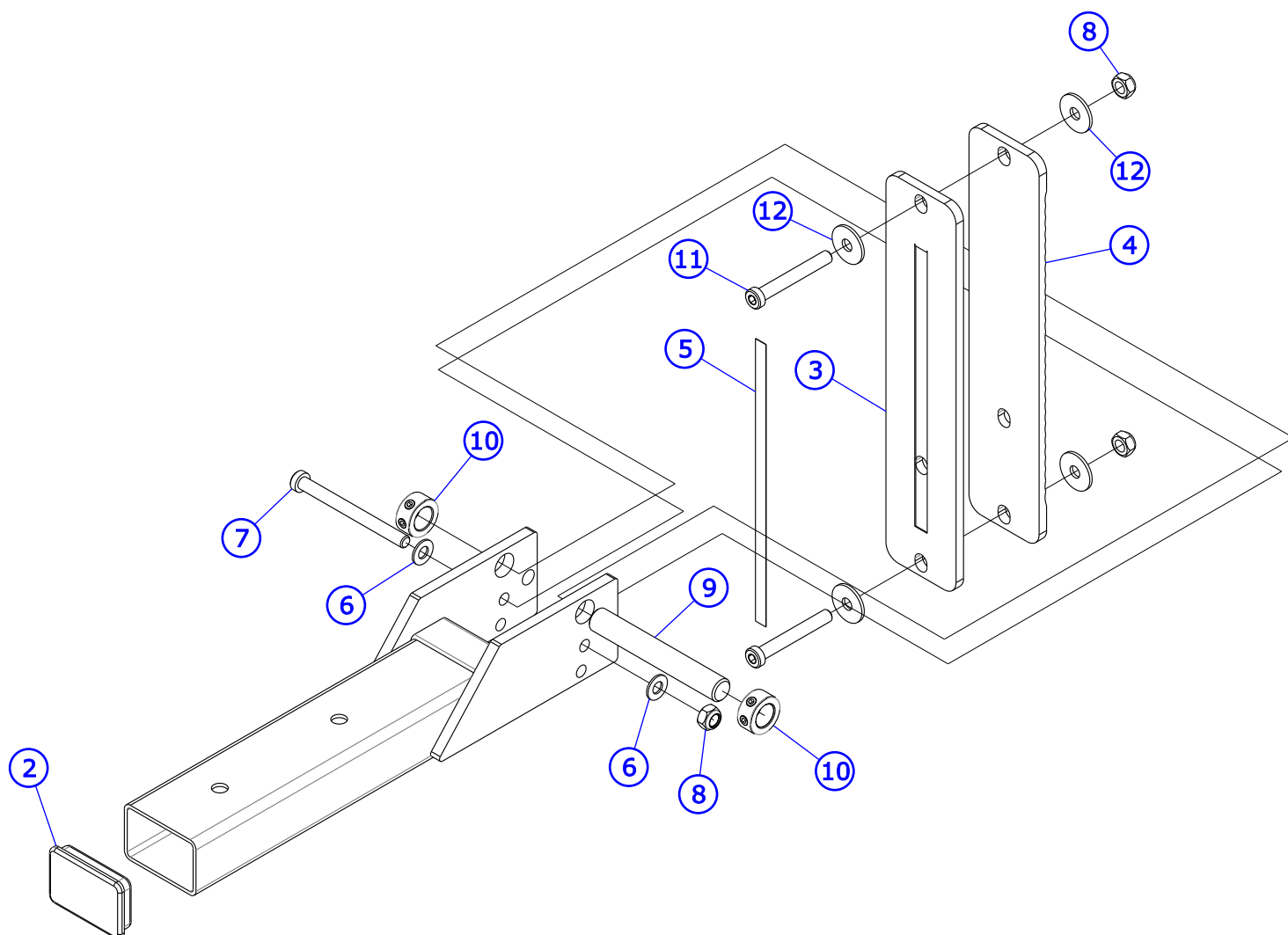
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	9217401	CAP, 1.5IN X 2IN -10-14GA, END
3	6	3237401	PLUG, 7/16" HOLE
4	1	3237801	PULLEY, 4.5" OD
5	1	7348101	WASHER, SPACER
6	1	3236206	SCREW, M10 X1.5 45MM
7	1	7335401	NUT, M10 X 1.5 SOCKET HEAD
8	2	3237701	ASSY, PILLOW BLOCK 4.88 X 2.75
9	4	3236601	WASHER, 3/8 SAE SS
10	4	3236211	SCREW, M10 X1.5 70MM
11	4	3236801	NUT, M10 HEX NYLOCK SS
12	4	3235801	GRIP, 1.25 OD OPEN END
13	4	7662901	CAP, GRIP 1.25 OD
14	4	7662801	RING, GRIP 1.25 OD
15	1	8039501	LABEL, WARNING, TRIANGLE
16	1	7489701	LABEL, PSRW HANDLE LFT
17	1	7489601	LABEL, PSRW HANDLE RHT
18	4	3119304	CAP, END 1.00 DIA RD 10-12 GA

ROLLER SEAT ASSEMBLY

SE TRIM

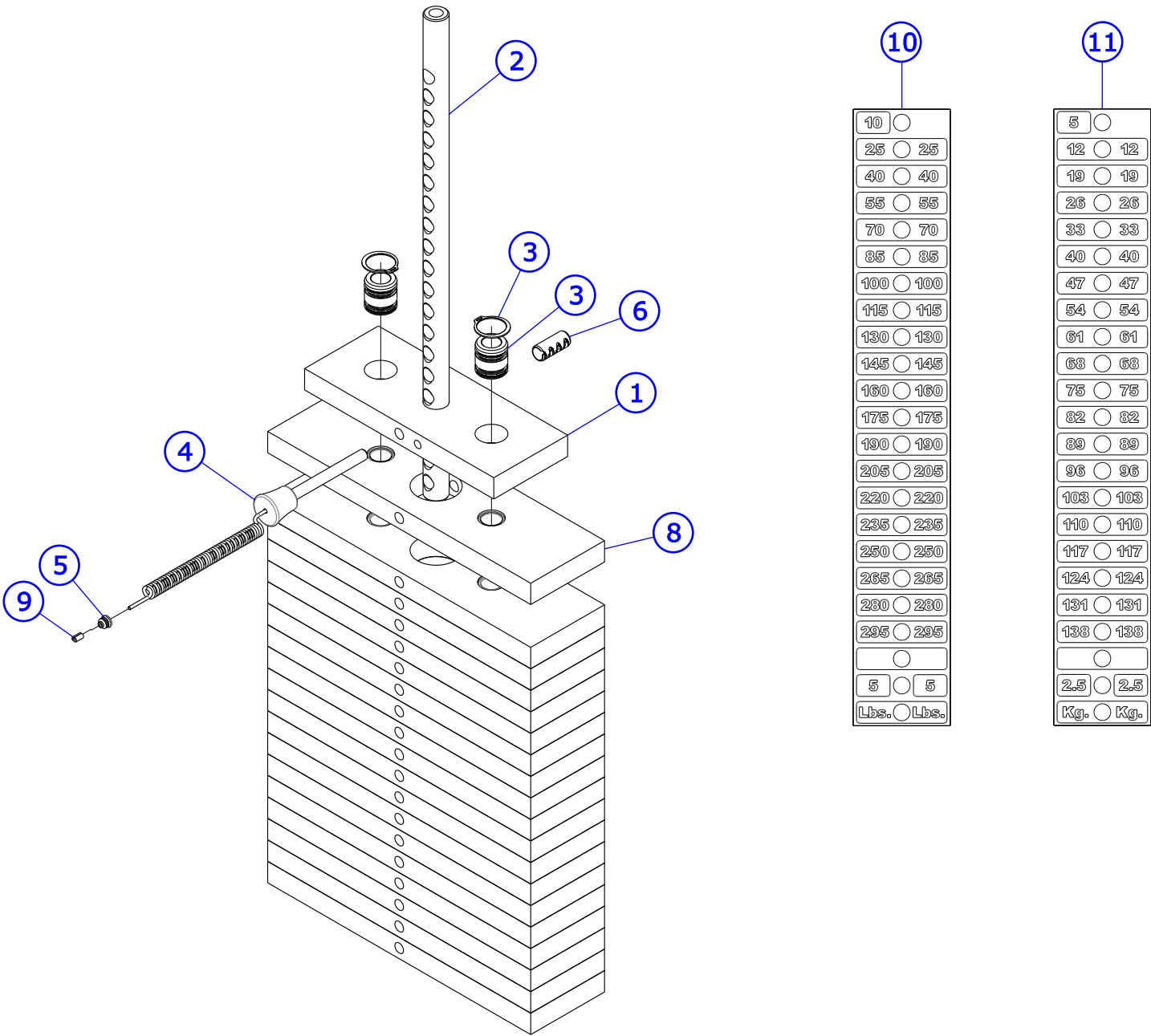


ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	7564201	ASSY, SEAT ROLLER
3	1	8417195	WLDMT, ROLLER SEAT HANDLE SG
4	5	3236217	SCREW, M10 X1.5 100MM
5	5	3236601	WASHER, 3/8 SAE SS
6	6	3236801	NUT, M10 HEX NYLOCK SS
7	2	7352301	CAP, END 2 X 3
8	1	8416801	TRACK, SEAT - SERRATED
9	1	7564401	SEATRACK, FLAT
10	1	3236212	SCREW, M10 X1.5 75MM
11	1	3238312	M10x1.5x75mm
12	1	7442601	SPRING, PRO2 ROLLER SEAT
13	1	7422002	LABEL, SEAT ADJUST
14	1	7442701	SPRNG, PRO2 HANDLE TORSION
15	1	3238502	CAP, 1/2 X 3
16	1	7570601	STOP, ROLLER SEAT
17	1	3235804	GRIP, 1.5 OD X .25 WALL X 1.5 L OPEN END
18	2	3236602	WASHER, 3/8 ID X 1.25 OD SS

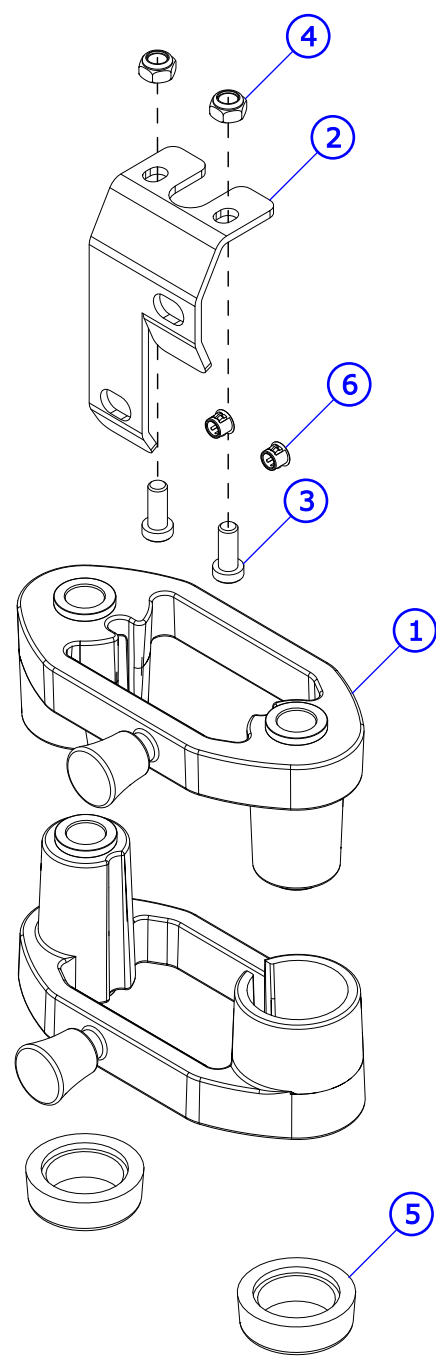


ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	7352301	CAP, END 2 X 3
3	1	7359701	SEATRACK FRONT
4	1	7359801	SEATRACK BACK
5	1	7422002	LABEL, SEAT ADJUST
6	2	3236601	WASHER, 3/8 SAE SS
7	1	3236218	SCREW, M10 X1.5 110MM
8	3	3236801	NUT, M10 HEX NYLOCK SS
9	1	7359301	.75" ROUND SEAT PIN
10	2	3103301	SHAFT COLLAR, 3/4 I.D. ZINC
11	2	3236212	SCREW, M10 X1.5 75MM
12	4	3236602	WASHER, 3/8 ID X 1.25 OD SS

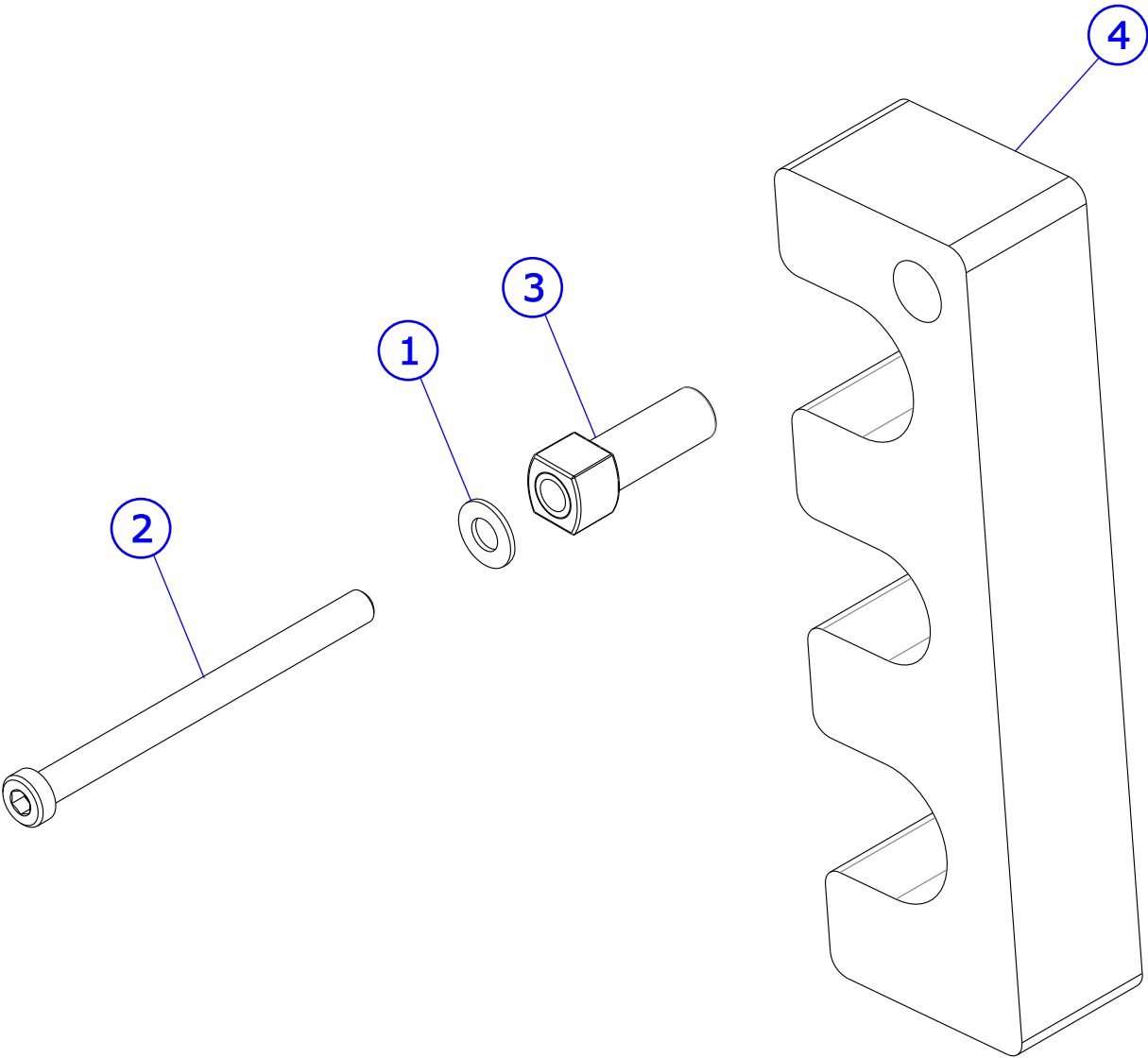
WEIGHT STACK ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7353901	HEADPLATE, WT. STACK
2	1	7356601	STEM, PRO2 19 HOLE
3	2	7338001	BUSHING, HEADPLATE
4	1	7353001	ASSY, SELECTOR PIN
5	1	7356501	PLUG, LANYARD ATTACHMENT
6	1	3236001	BUSHING, SPRING PIN
8	19	7353801	ASSY, 15 LB PLATE
9	1	7523601	CRIMP, CABLE
10	1	7987201	LABEL, 300 LB STACK
11		7987401	LABEL, 138 KG STACK

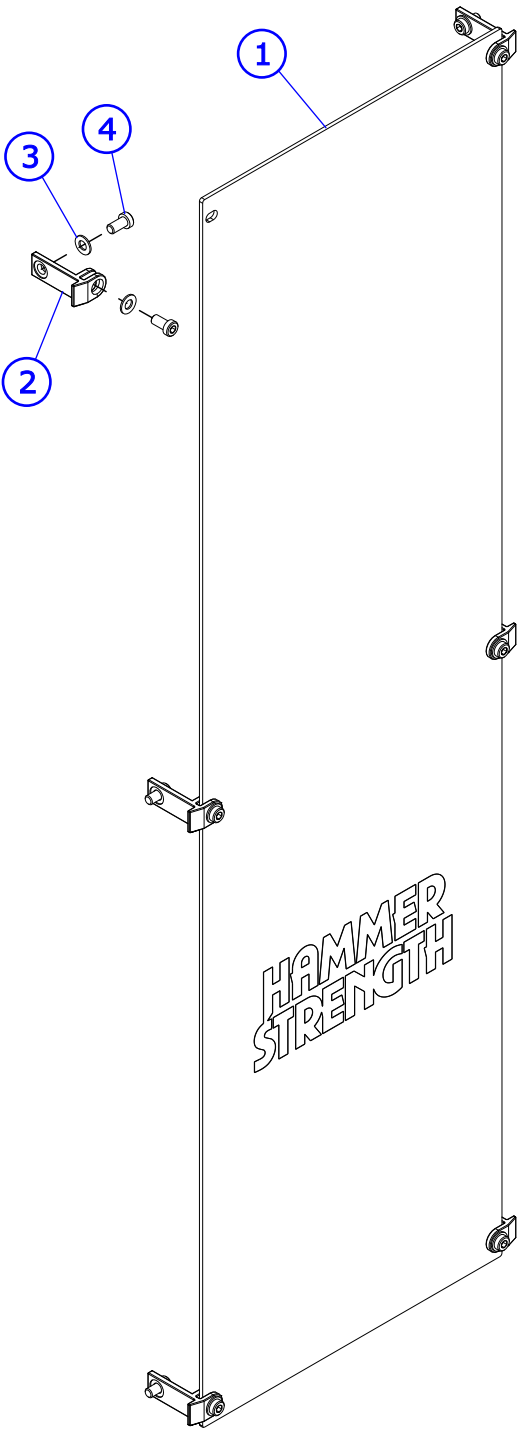


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	8047001	ASSY, PS, INCREMENT WEIGHT
2	1	8700801	PLATE, INCREMENT WEIGHT STRIKER
3	2	3236202	M10 X 1.5 X 25 SHCS, LOW HEAD
4	2	3236801	NUT, NYLOCK M10 X 1.5 SS
5	2	7767601	BUMPER, PS INCREMENT
6	2	3237401	PLUG, 7/16" HOLE



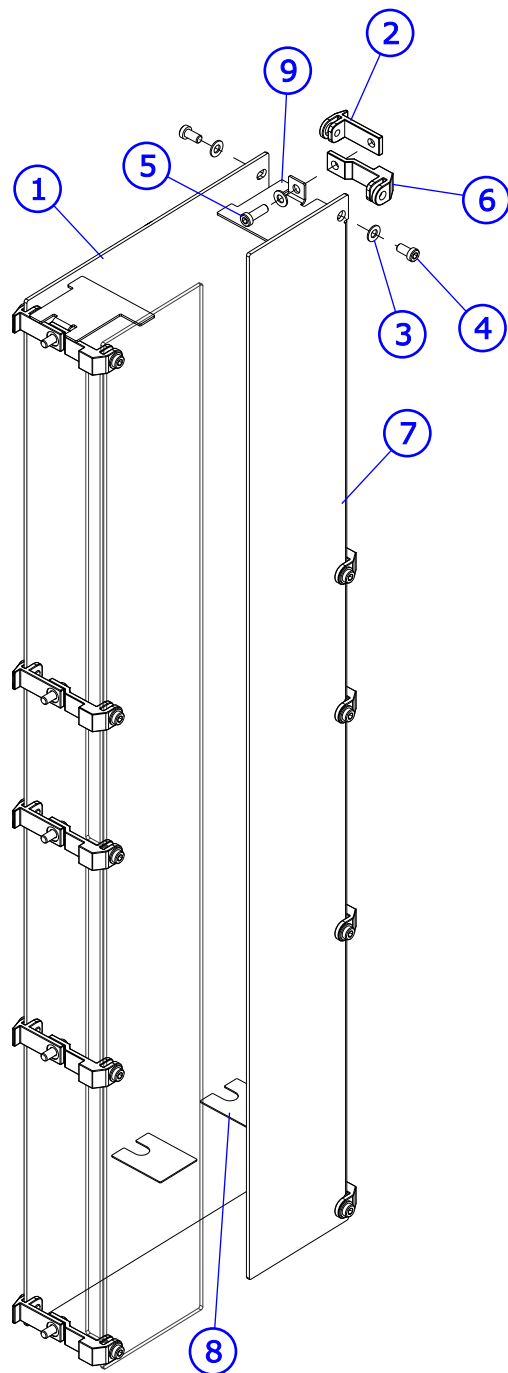
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236601	WASHER, 3/8 SAE SS
2	1	3236220	SCREW, M10 X1.5 130MM
3	1	7401701	COVER, PLASTIC PEG
4	1	7366101	WEIGHT, 7.5 LB. ADD-ON

REAR SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475706	SHROUD, HS REAR 58.25 X 16.43
2	6	7655301	BRKT, PS REAR SHIELD
3	12	3236601	WASHER,3/8 SAE STAINLESS STEEL
4	12	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD

FULL SHROUD ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9475706	SHROUD, HS REAR 58.25 X 16.43
2	6	7655301	BRKT, PS REAR SHIELD
3	18	3236601	WASHER, 3/8 SAE STAINLESS STEEL
4	12	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD
5	6	3236203	M10 X 1.5 X 30 SHCS, LOW HEAD
6	6	7376601	BRACKET, PS FRONT SHIELD
7	2	7376906	SHIELD, PS FRONT 58.25
8	2	7570901	PLATE, PS SHIELD STAND-OFF
9	2	7657401	PLATE, PRO2 SHROUD SPCR