

HAMMER[®] STRENGTH

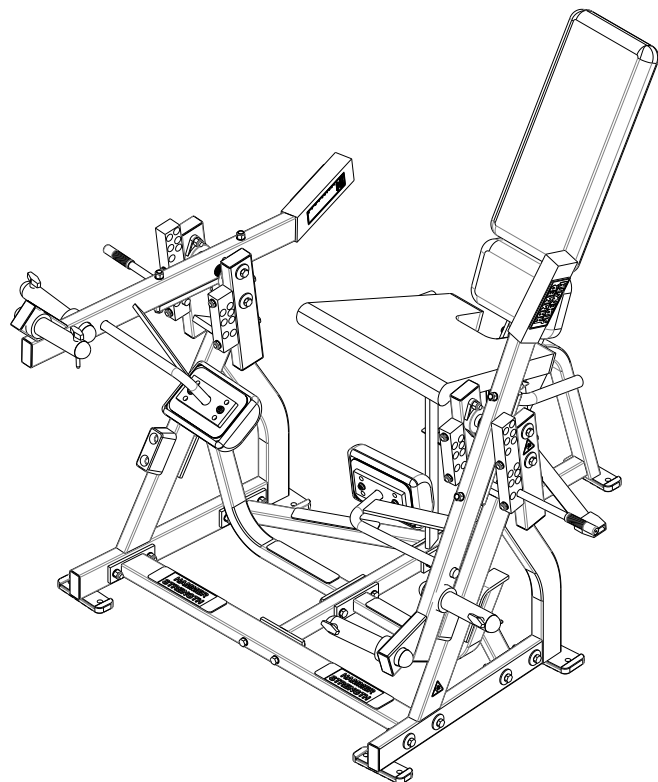
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**LEG EXTENSION
ILLE & IL-LE**

10/16/2014



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KEY

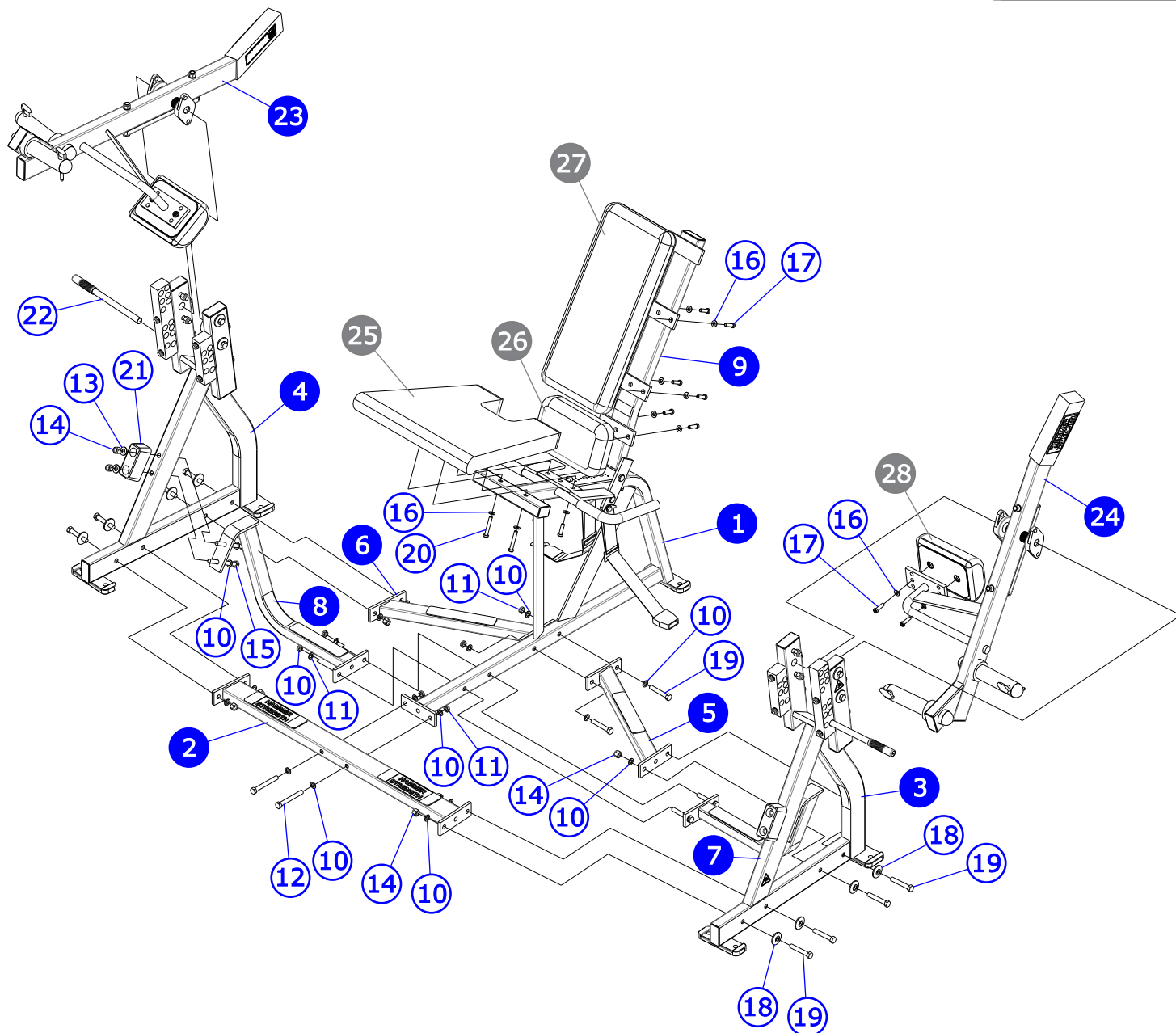
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

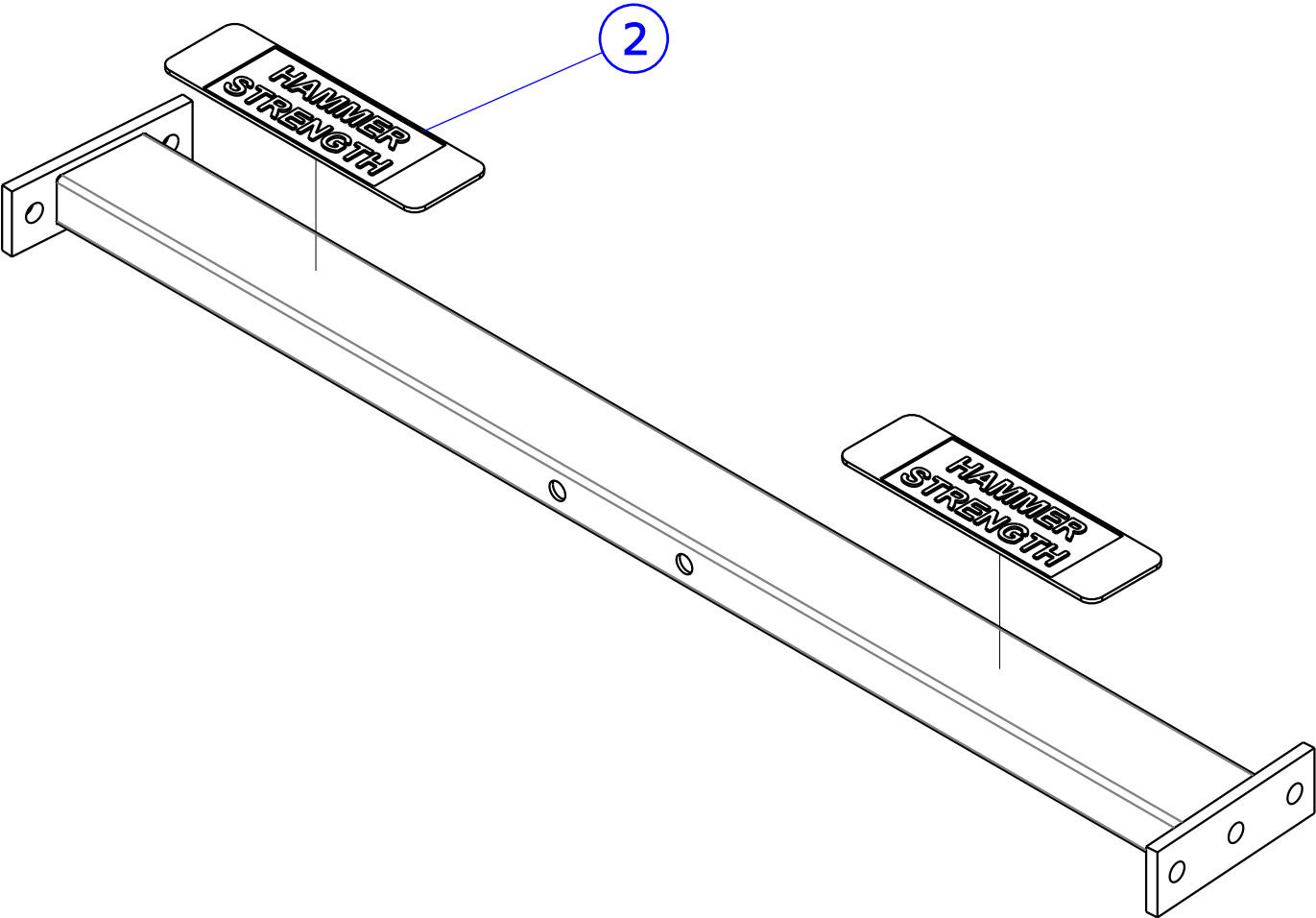
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILLE-CST	ASSY, SEAT FRAME, ILLE
2	1	ILLE-CFX	ASSY, FRONT FRAME, ILLE
3	1	ILLE-CSFL	ASSY, SIDE FRAME, LEFT, ILLE
4	1	ILLE-CSFR	ASSY, SIDE FRAME, RIGHT, ILLE
5	1	ILLE-CBXL	ASSY, BASE FRAME, LEFT, ILLE
6	1	ILLE-CBXR	ASSY, BASE FRAME, RIGHT, ILLE
7	1	ILLE-CETCL	ASSY, CENTER BRACE, LEFT, ILLE
8	1	ILLE-CETCR	ASSY, CENTER BRACE, RIGHT, ILLE
9	1	ILLE-CAJST	ASSY, ADJ SEAT BACK, ILLE
10	24	WASH.5STAR	1/2" INTERNAL LOCK WASHER
11	6	NUT.5JAMLOCK	1/2 THIN LOCK NUT
12	2	HHB.5X4	1/2 X 4 BOLT
13	4	WASH.5SAE	1/2" SAE FLAT WASHER
14	12	NUT.5LOCK	1/2 DIA THICK LOCK NUT

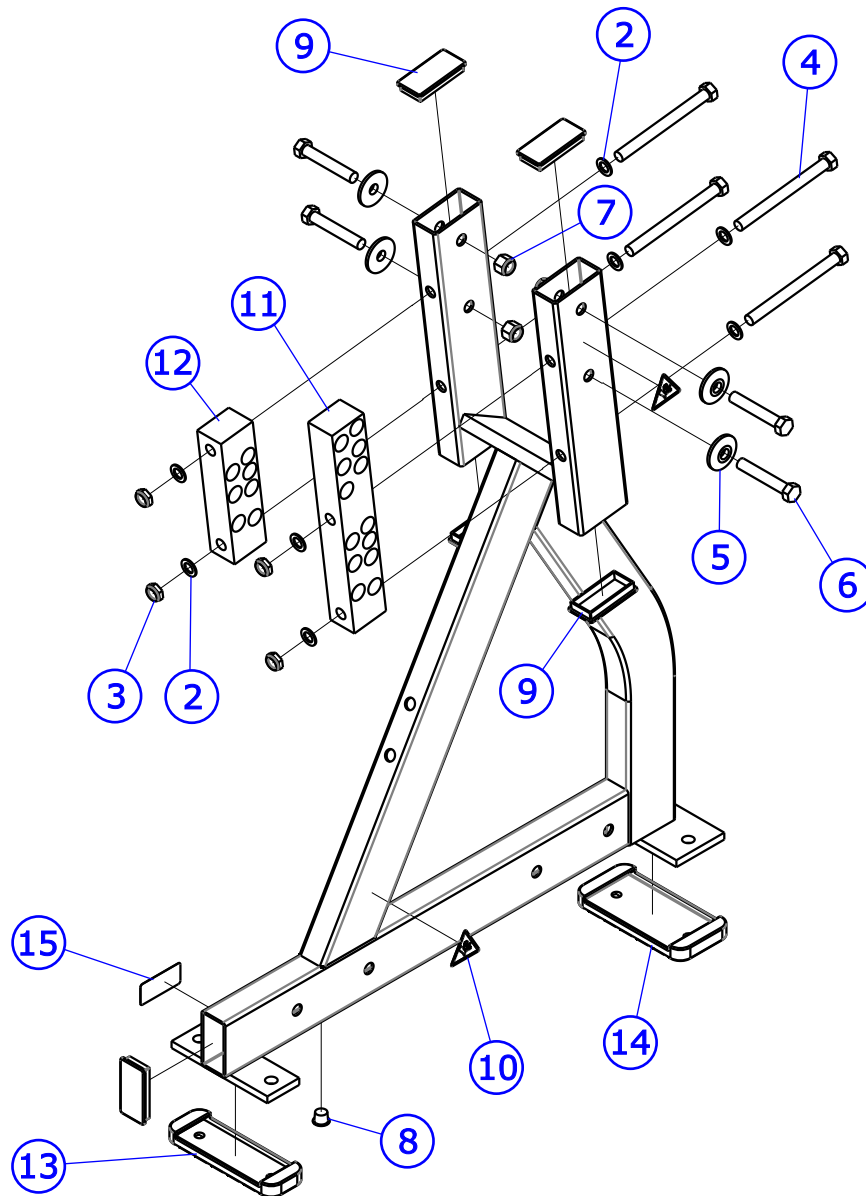
ITEM NO.	QTY.	PART NO.	DESCRIPTION
15	4	HHB.5X5	1/2 X 5 BOLT
16	14	WASH.375SAE	3/8" SAE FLAT WASHER
17	12	3236204	SCREW, M10 X1.5 35MM
18	8	H-BACK-WASH	BACKING WASHER
19	12	HHB.5X3	1/2 X 3 BOLT
20	2	3236210	SCREW, M10 X1.5 65MM
21	2	H-BUMP-MED	MM2 MEDIUM
22	2	H-ILLE-LIMIT-PIN	3/4 X 12.75 LIMIT PIN
23	1	ILLE-CMAR	ASSY, ILLE, RIGHT MARM
24	1	ILLE-CMAL	ASSY, ILLE, LEFT MARM
25	1	7399299	PAD, SEAT 21 X 20-1/16
26	1	7399399	PAD, 7 X 11-1/4
27	1	7398899	PAD, BACK 25 X 11-1/4
28	2	7499699	PAD, 9 X 6-1/2 X 2-7/8

FRONT FRAME ASSEMBLY



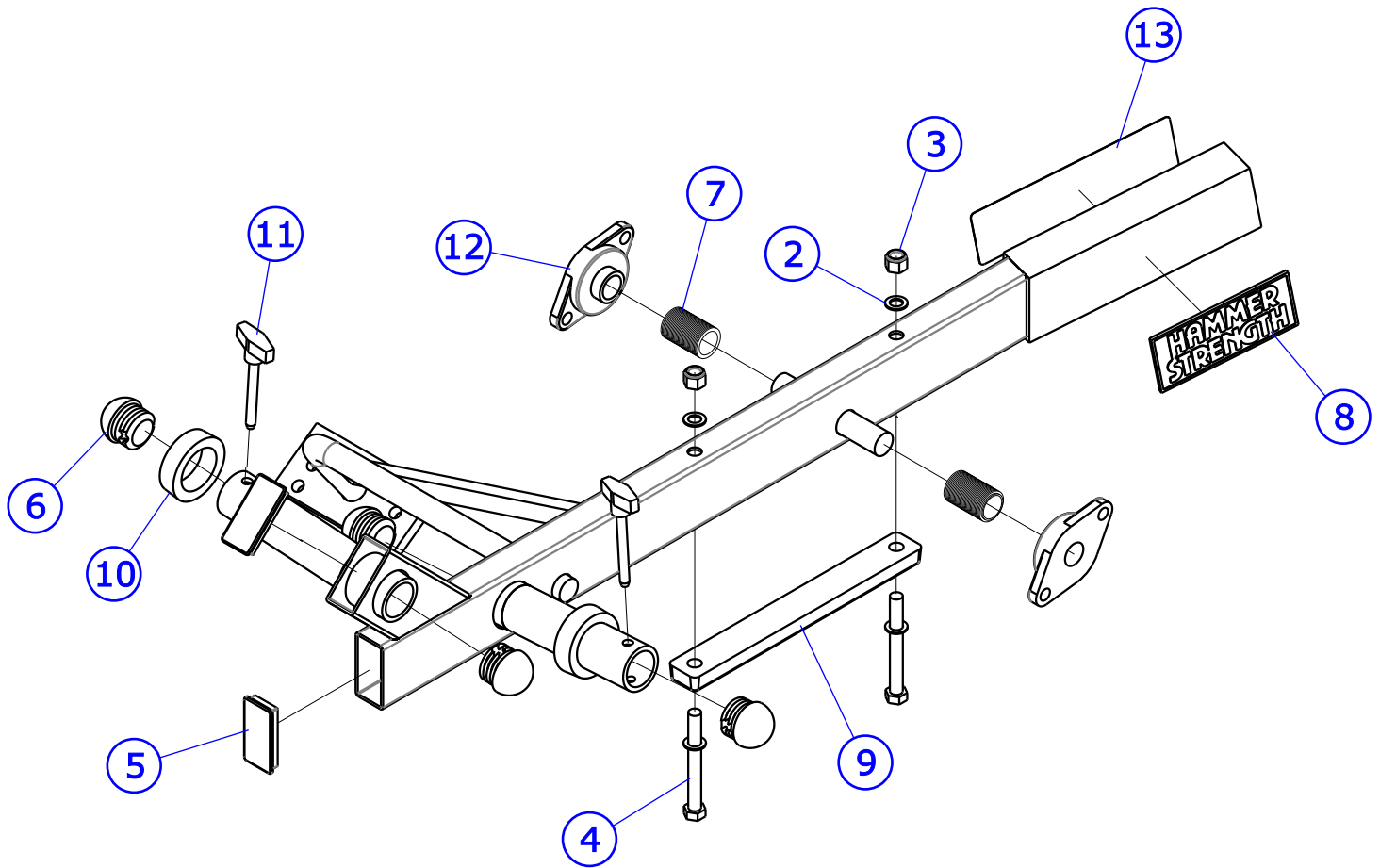
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9

LEFT SIDE FRAME ASSEMBLY



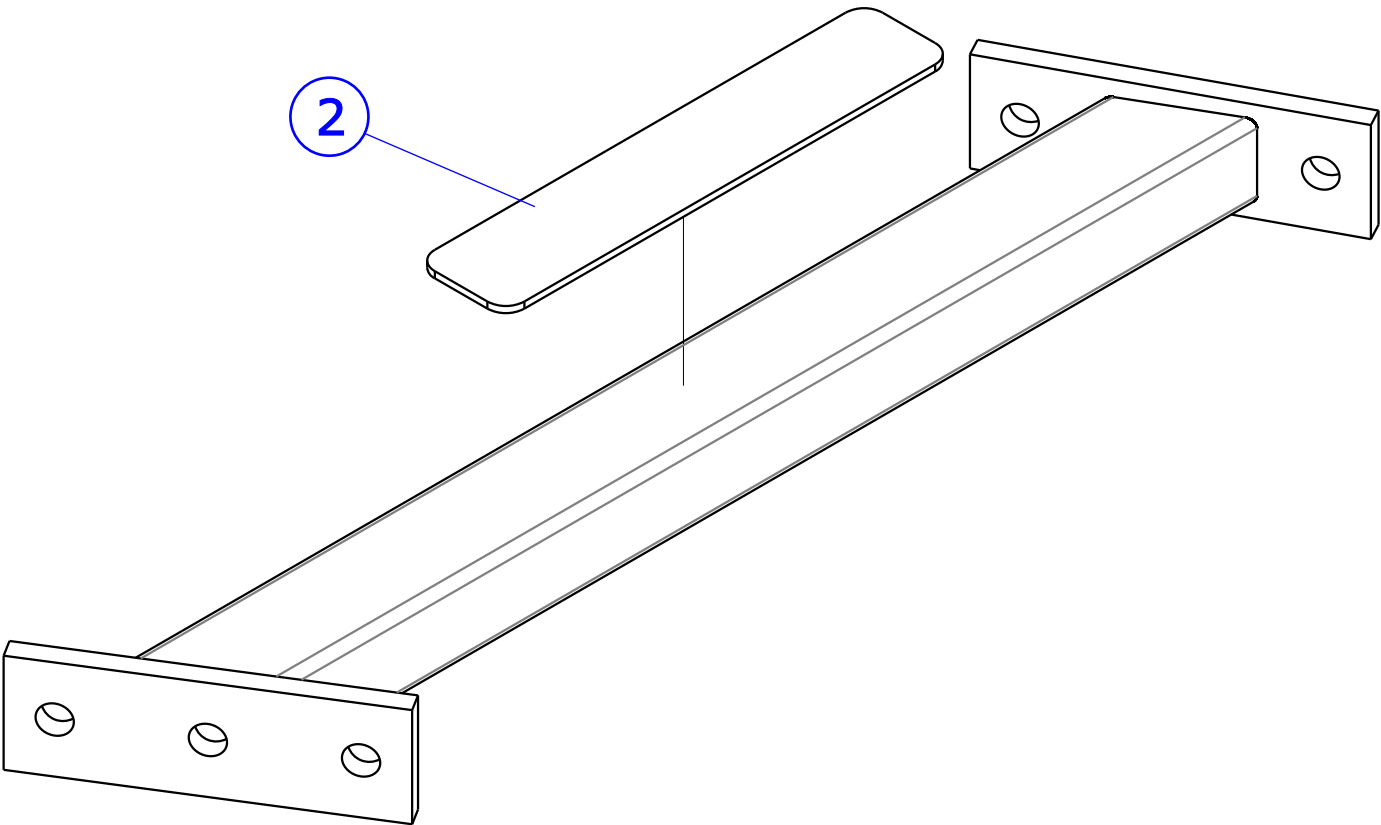
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	8	WASH.5STAR	1/2" INTERNAL LOCK WASHER
3	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	4	HHB.5X5.5	1/2 X 5 1/2 BOLT
5	4	H-BACK-WASH	BACKING WASHER
6	4	HHB.5X3	1/2 X 3 BOLT
7	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
8	1	H-HPLUG (REG)	HOLE PLUG
9	5	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
10	2	8039501	LABEL, WARNING, TRIANGLE
11	1	ILLE-18-0	OUTBOARD M ARM STOP
12	1	ILLE-19-0	INBOARD M ARM STOP
13	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
14	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
15	1	-	SERIAL NUMBER

LEFT MOVEMENT ARM ASSEMBLY



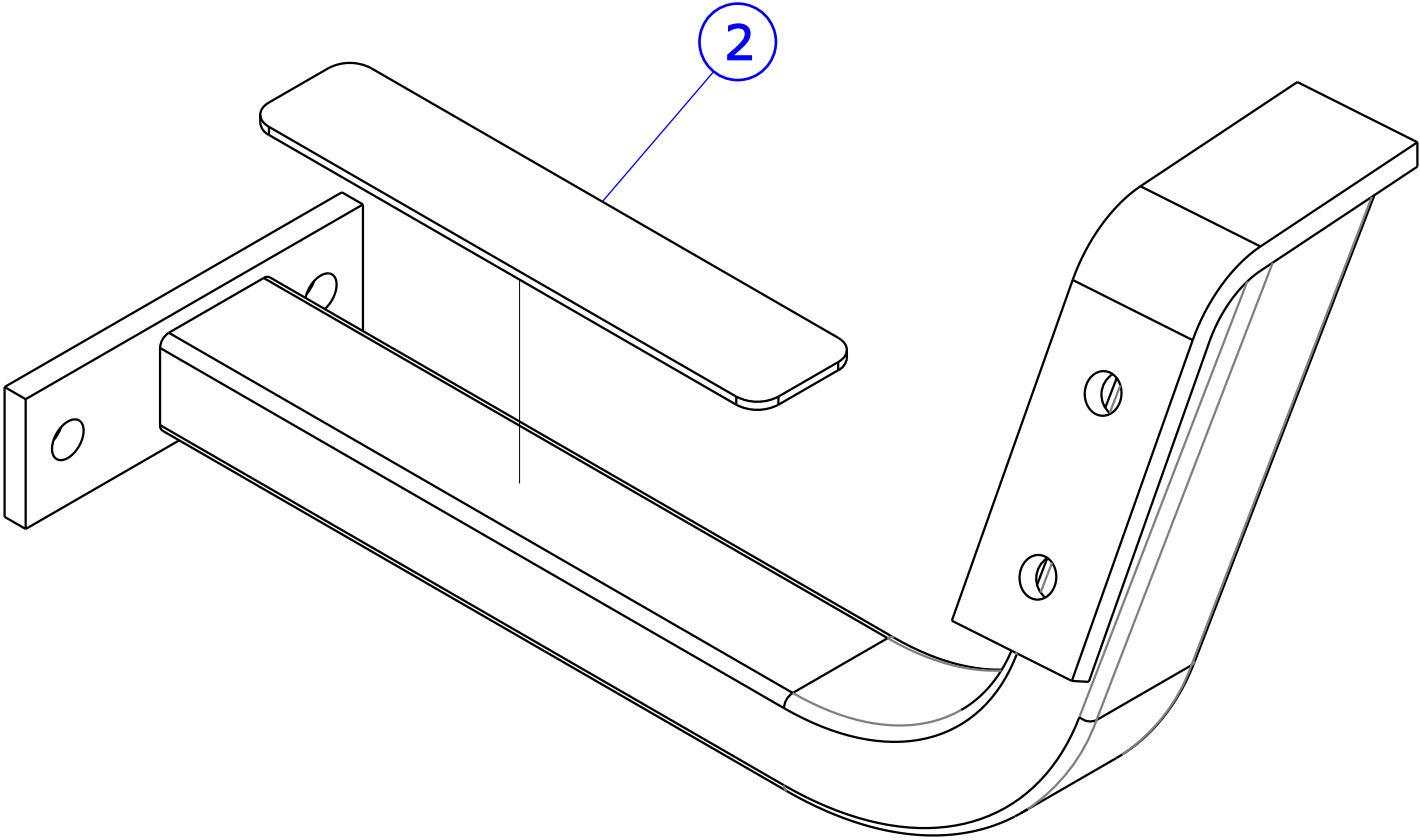
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
3	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
4	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
5	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	4	RUBCAP1-2	RUBBER CAP #1
7	2	ACCORDIAN	SHAFT GUARD
8	1	H-NAME PLATE	NAMEPLATE (45156-P)
9	1	H-STR-BUMP	MM4-12
10	2	H-RUBRNG	MM5 RING
11	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
12	2	H-BEAR-SML	SMALL BEARING
13	1	ID-ILLE	PRODUCT PLACARD, ILLE

LEFT BASE FRAME ASSEMBLY



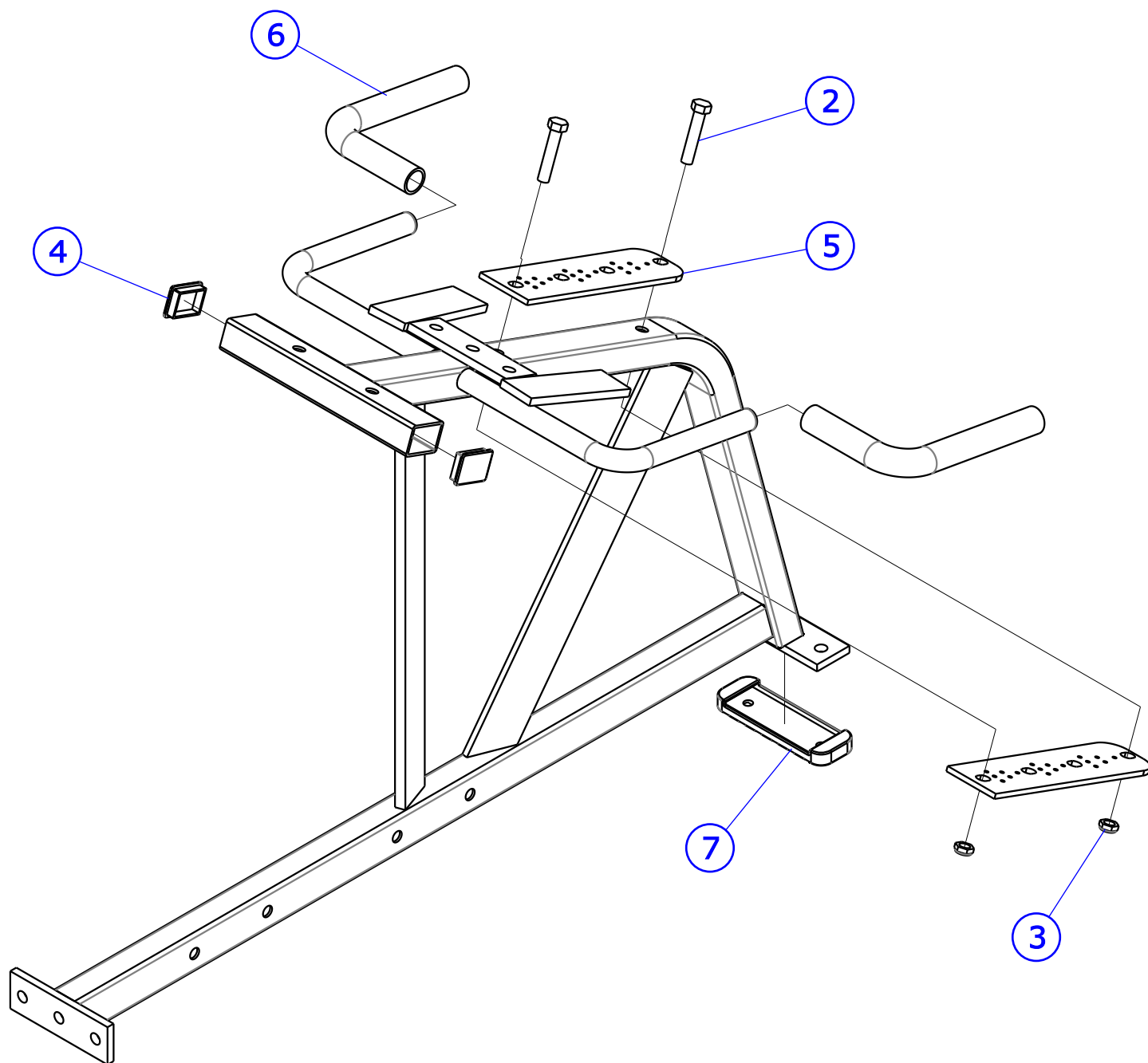
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

LEFT CENTER BRACE ASSEMBLY



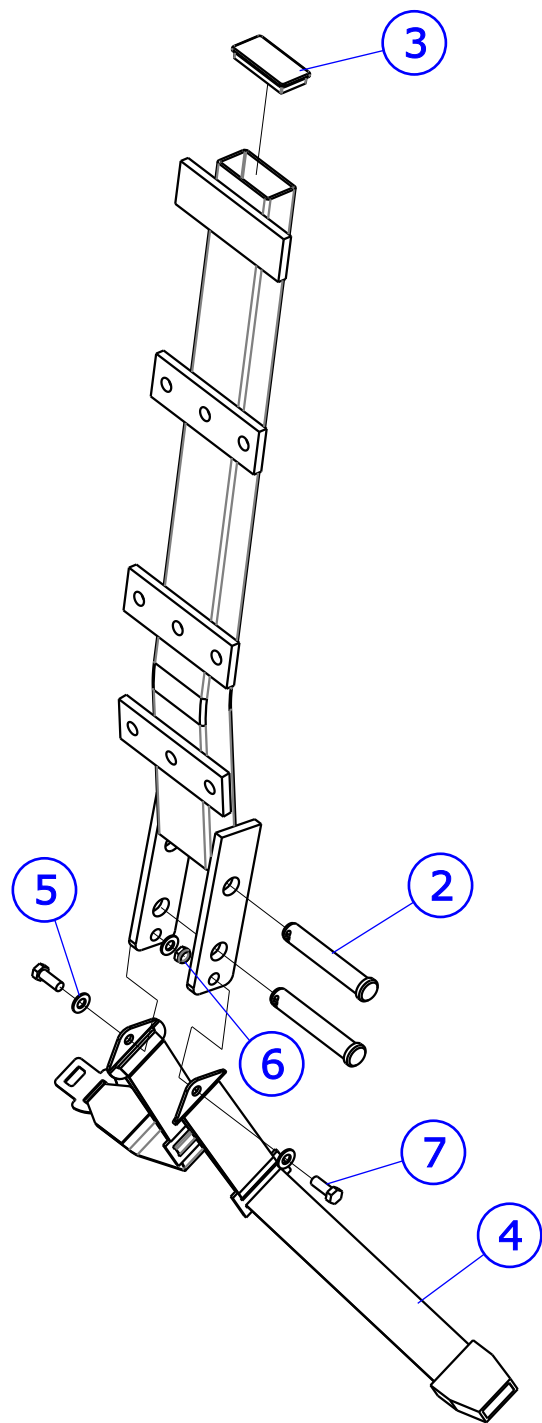
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

SEAT FRAME ASSEMBLY



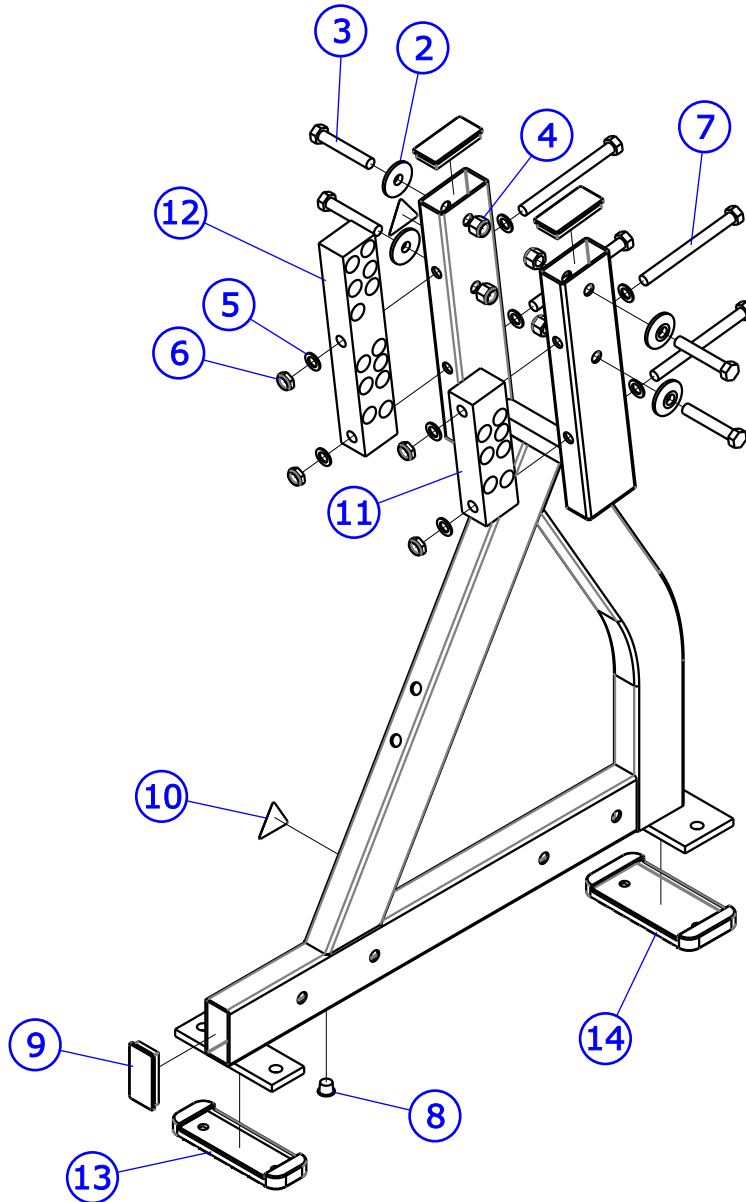
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
5	2	H-SEATRCKS-CUT	ORIGINAL SEAT RACK
6	2	H-GRIP(ILLE-C01)	HANDLE GRIPS (.938X16)
7	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER

ADJ. SEAT BACK ASSEMBLY



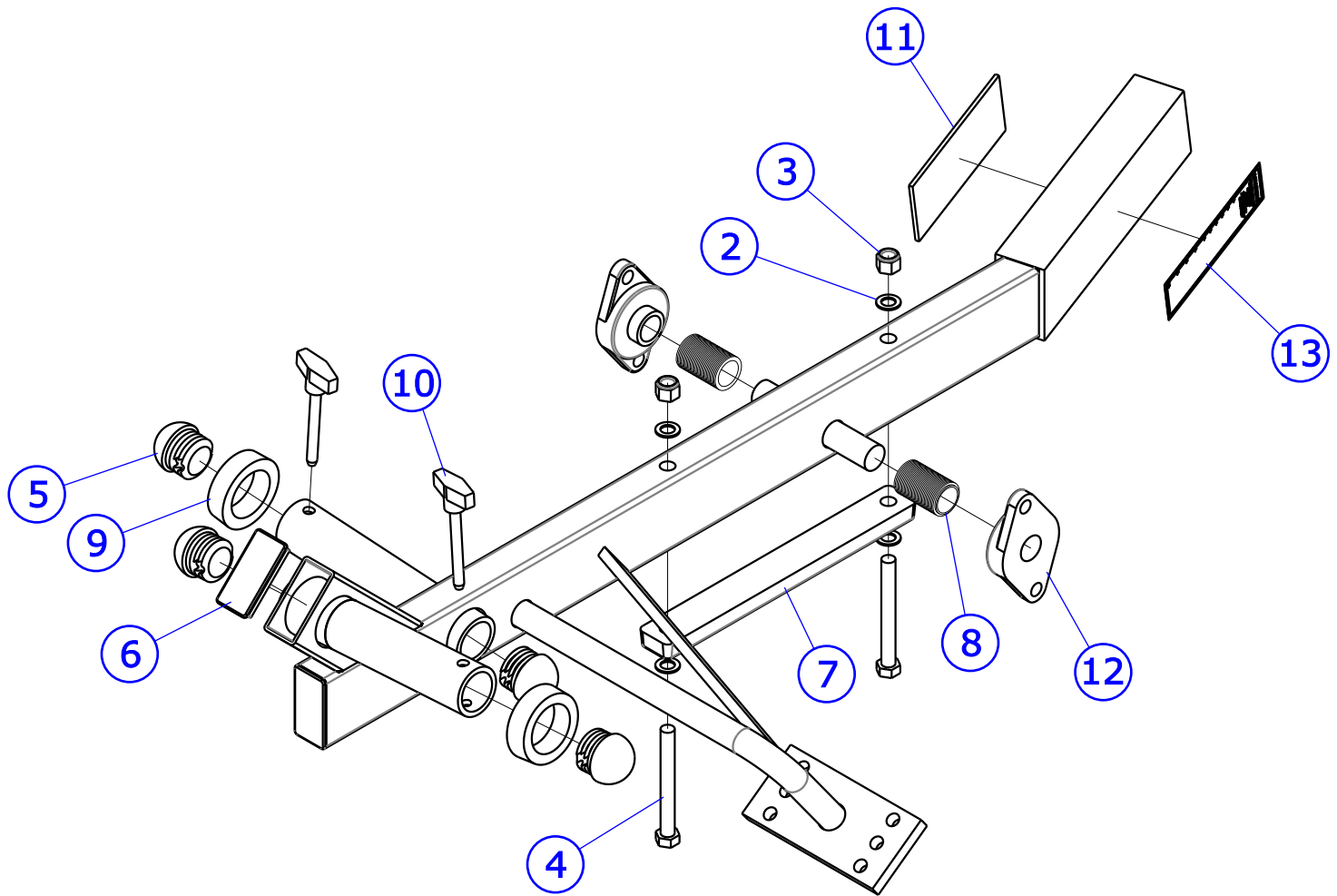
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	STD SEAT PIN	STD SEAT PIN
3	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	1	SEATBELT-ASSEM	SEATBELT, COMPLETE
5	4	WASH.375SAE	3/8" SAE FLAT WASHER
6	2	NUT.375JAMLOCK	3/8 THIN LOCK NUT
7	2	HHB.375X1	STEEL BOLT 3/8 X 1

RIGHT SIDE FRAME ASSEMBLY



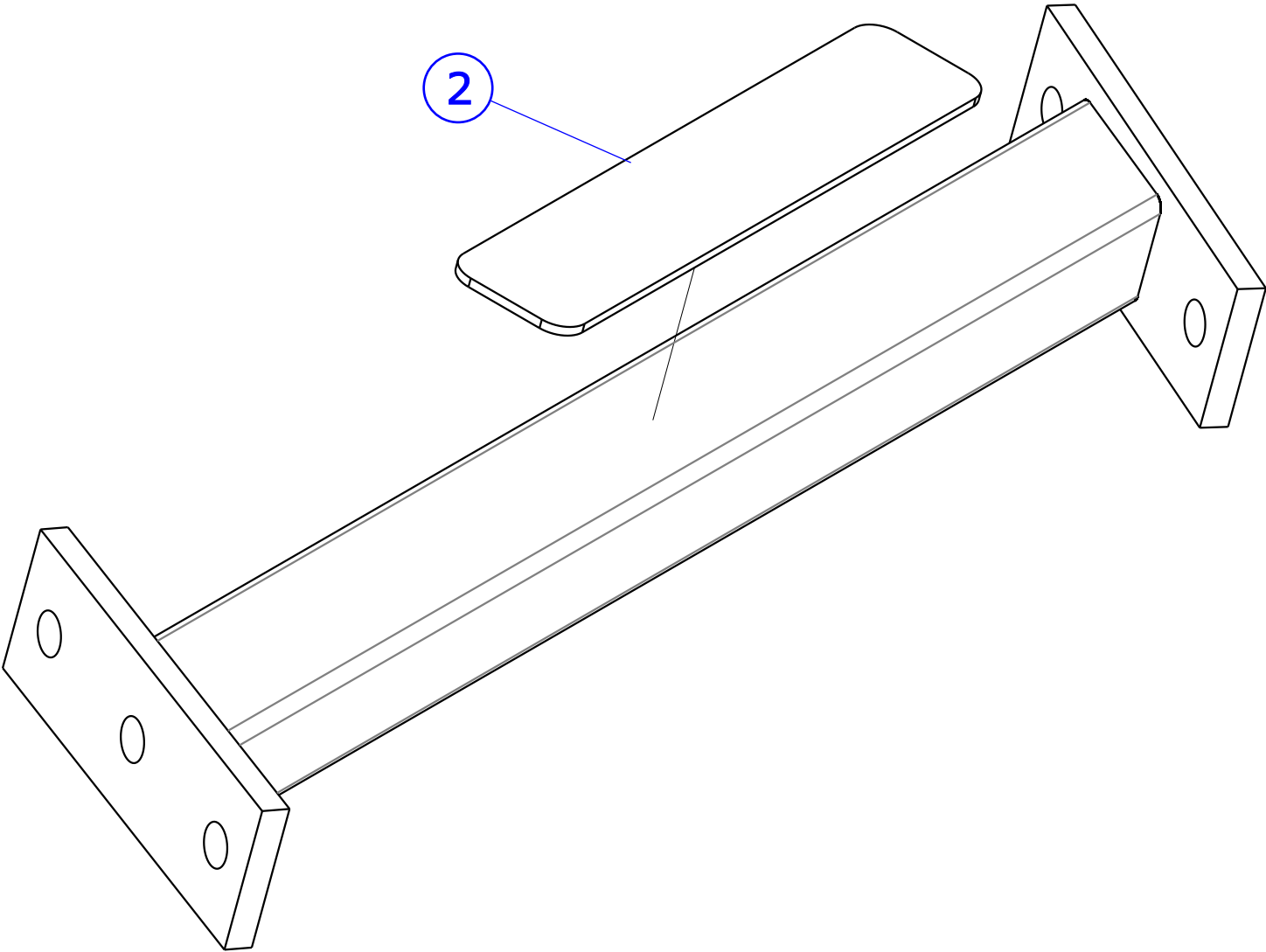
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	H-BACK-WASH	BACKING WASHER
3	4	HHB.5X3	1/2 X 3 BOLT
4	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	8	WASH.5STAR	1/2" INTERNAL LOCK WASHER
6	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
7	4	HHB.5X5.5	1/2 X 5 1/2 BOLT
8	1	H-HPLUG (REG)	HOLE PLUG
9	5	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
10	2	8039501	LABEL, WARNING, TRIANGLE
11	1	ILLE-19-0	INBOARD MARM STOP
12	1	ILLE-18-0	OUTBOARD MARM STOP
13	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
14	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER

RIGHT MOVEMENT ARM ASSEMBLY



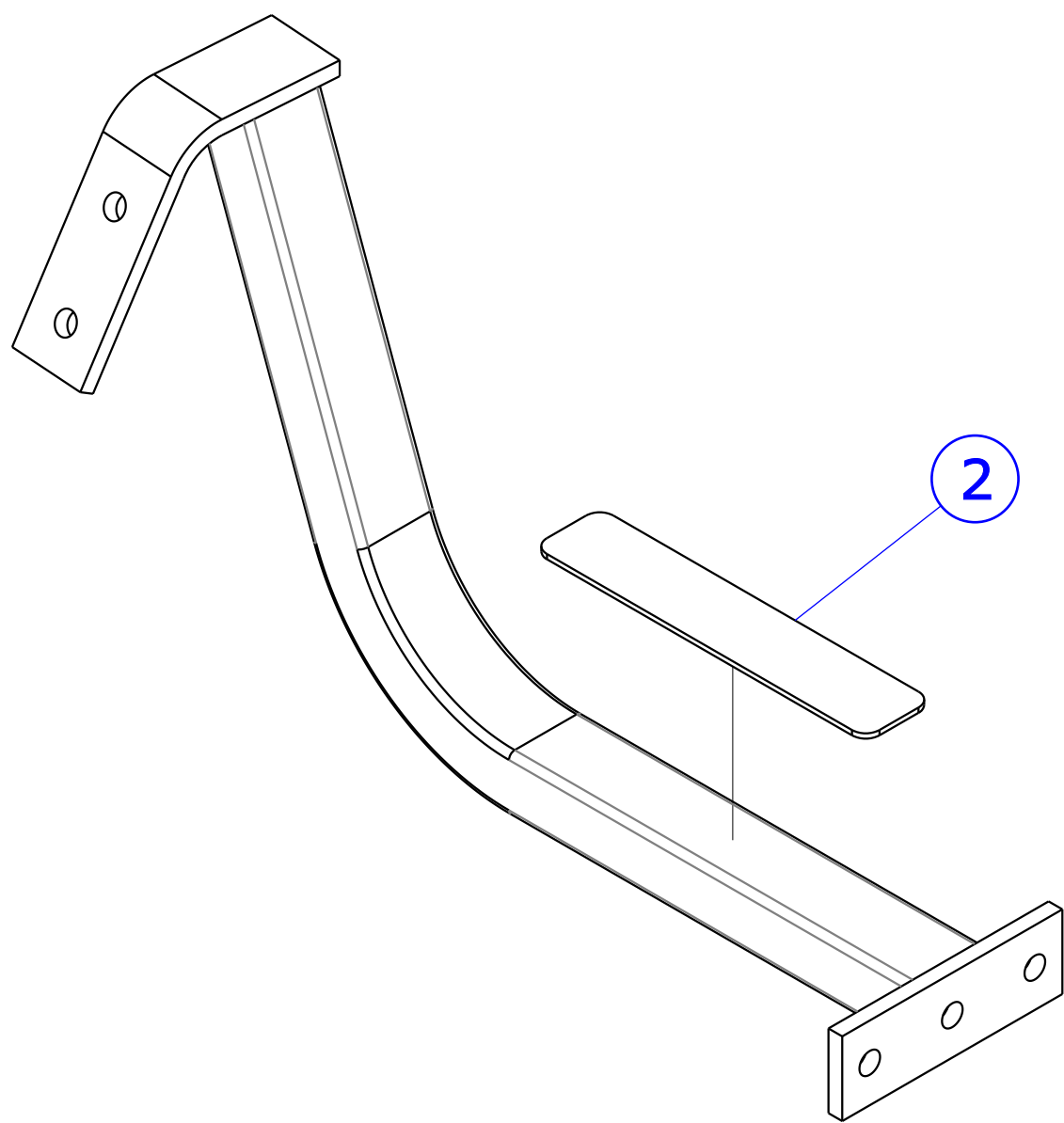
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	WASH.5STAR	1/2" INTERNAL LOCK WASHER
3	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
4	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
5	4	RUBCAP1-2	RUBBER CAP #1
6	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	1	H-STR-BUMP	MM4-12
8	2	ACCORDIAN	SHAFT GUARD
9	2	H-RUBRNG	MM5 RING
10	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
11	1	H-NAME PLATE	NAMEPLATE (45156-P)
12	2	H-BEAR-SML	SMALL BEARING
13	1	8773701	LABEL, ASTM PL VERT

RIGHT BASE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

RIGHT CENTER BRACE ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9