

HAMMER[®] STRENGTH

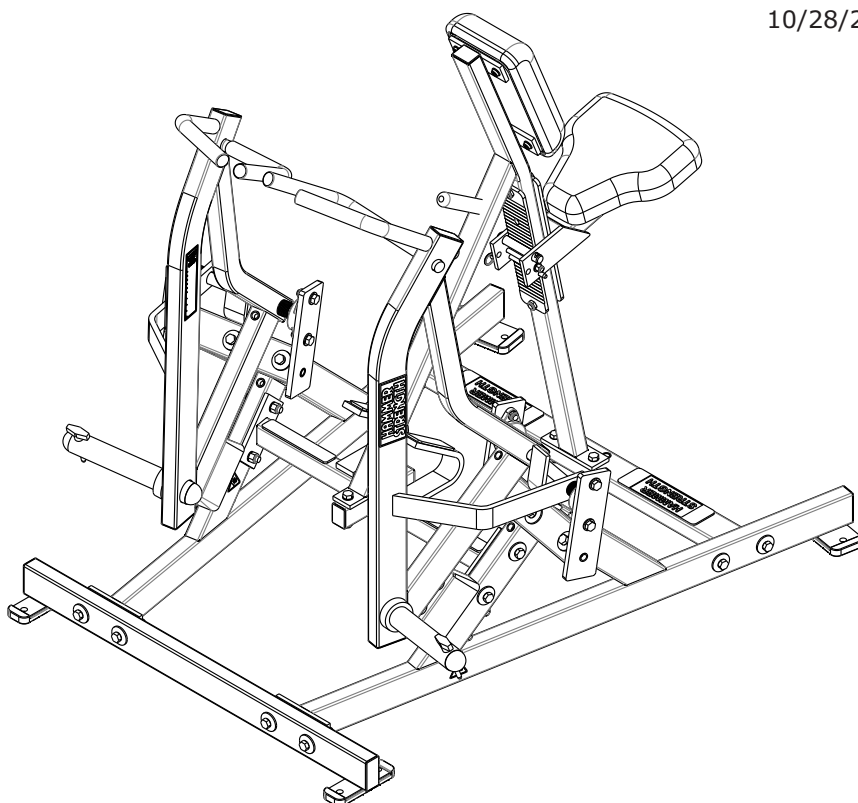
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**ROW
ILROW & IL-ROW**

10/28/2014



CONTENTS

COMPONENT ASSEMBLY PAGE 3

BASE FRAME ASSEMBLY 4

TOP CROSS MEMBER ASSEMBLY 5

FRONT FRAME ASSEMBLY 6

LEFT SIDE FRAME ASSEMBLY 7

LEFT MOVEMENT ARM ASSEMBLY 8

WORKBOX ASSEMBLY 9

SEAT FRAME ASSEMBLY 10

STD SEAT ASSEMBLY 11

RIGHT SIDE FRAME ASSEMBLY 12

RIGHT MOVEMENT ARM ASSEMBLY 13

WEIGHT HORN ASSEMBLY 14

KEY

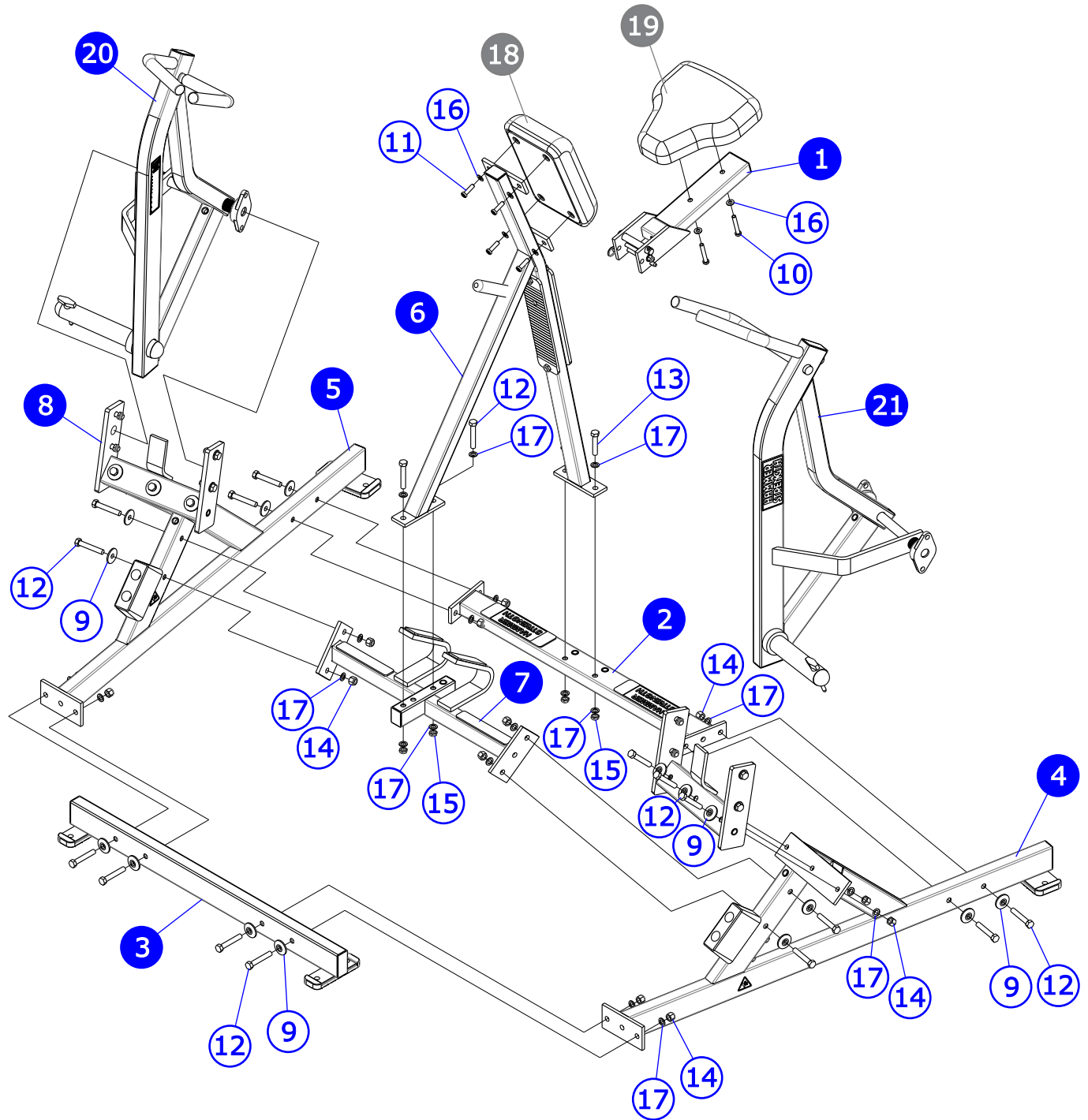
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

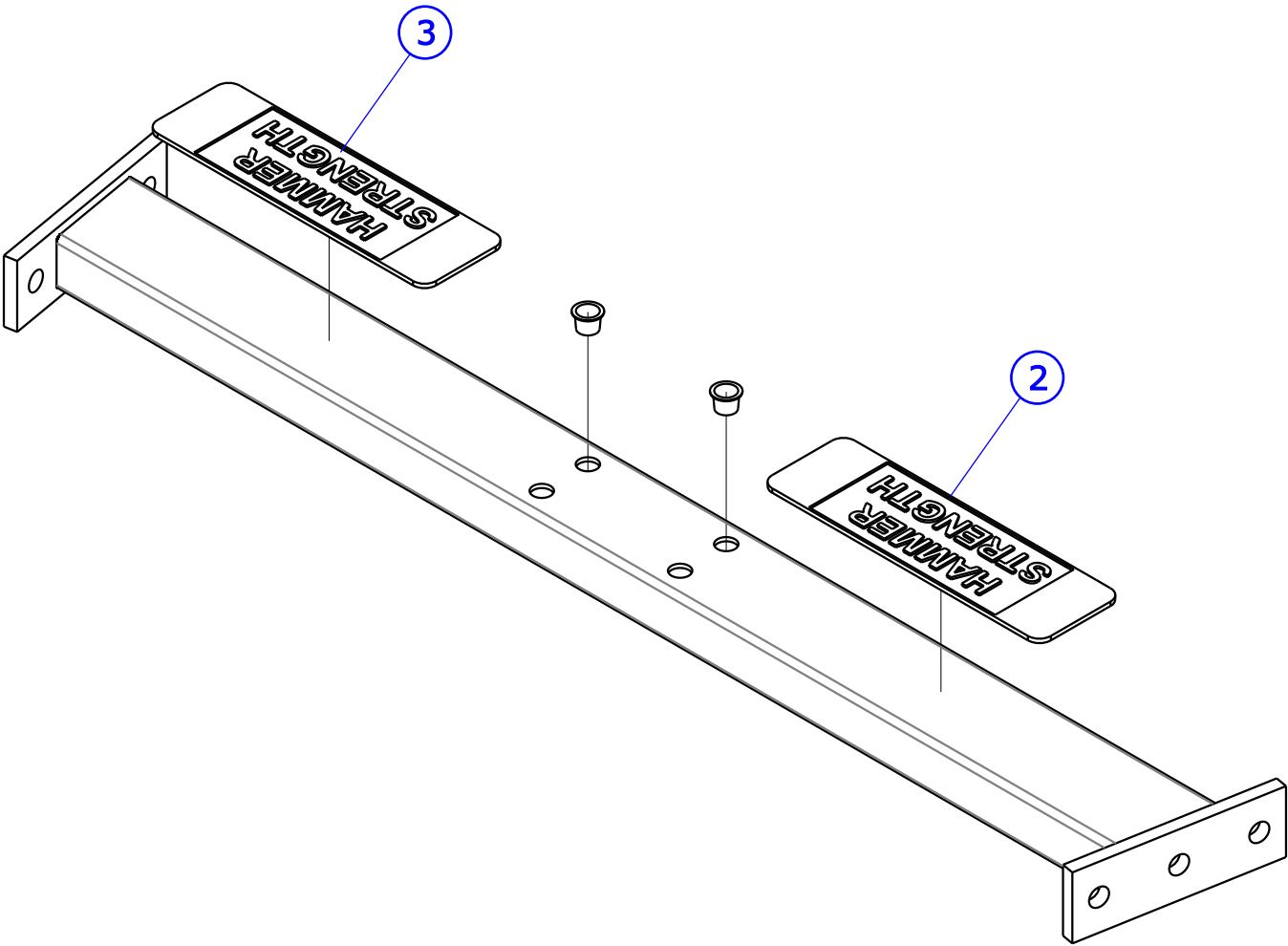
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	CSTD-ST	ASSY, STD SEAT
2	1	ILROW-CBX	ASSY, BASE FRAME, ILROW
3	1	ILROW-CFX	ASSY, FRONT FRAME, ILROW
4	1	ILROW-CSFL	ASSY, SIDE FRAME, LEFT, ILROW
5	1	ILROW-CSFR	ASSY, SIDE FRAME, RIGHT, ILROW
6	1	ILROW-CST	ASSY, SEAT FRAME, ILROW
7	1	ILROW-CTX	ASSY, TOP CROSS MEMBER, ILROW
8	2	ILROW-CWB	ASSY, WORKBOX, ILROW
9	18	H-BACK-WASH	BACKING WASHER
10	2	3236210	SCREW, M10 X1.5 65MM
11	4	3236204	SCREW, M10 X1.5 35MM

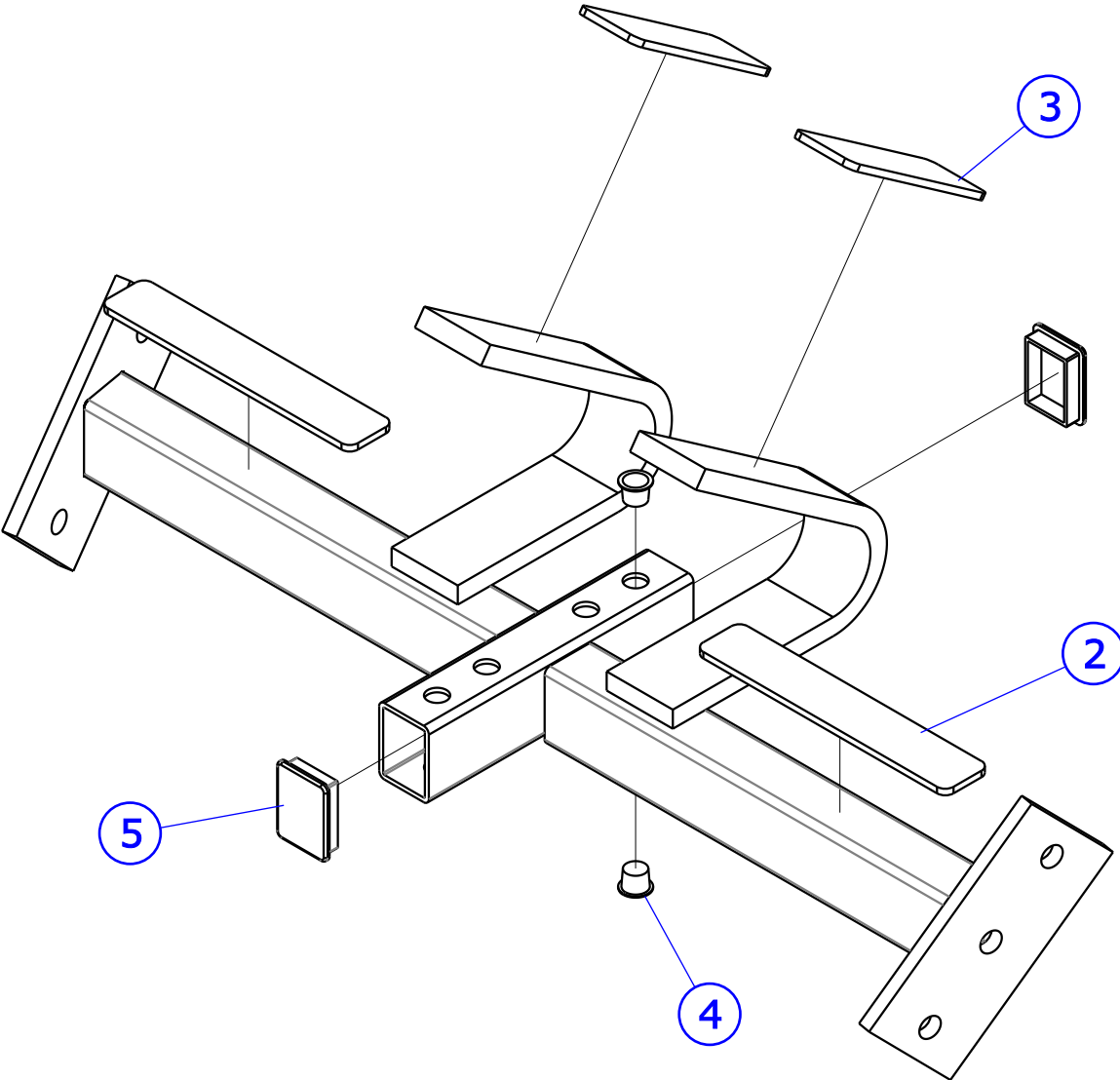
ITEM NO.	QTY.	PART NO.	DESCRIPTION
12	20	HHB.5X3	1/2 X 3 BOLT
13	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
14	18	NUT.5LOCK	1/2 DIA THICK LOCK NUT
15	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
16	6	WASH.375SAE	3/8" SAE FLAT WASHER
17	26	WASH.5STAR	1/2" INTERNAL LOCK WASHER
18	1	7501099	PAD, 15 X 7-3/4 X 2-3/4
19	1	7351999	PAD, SADDLE
20	1	ILROW-CMAR	ASSY, MOVEMENT ARM, RIGHT, ILROW
21	1	ILROW-CMAL	ASSY, MOVEMENT ARM, LEFT, ILROW

BASE FRAME ASSEMBLY



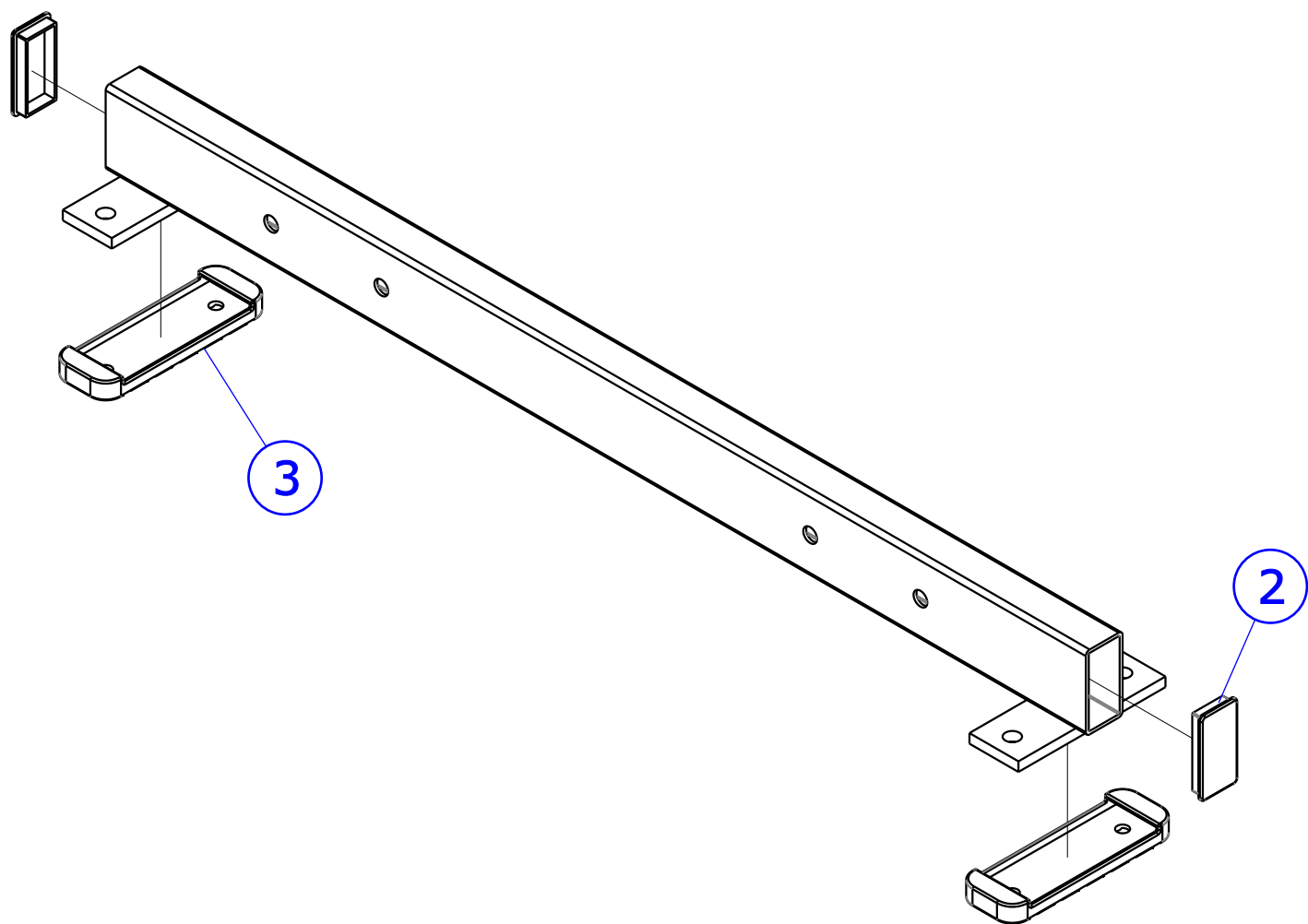
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 3X9	PLASTIC NON SKID STRIP 3 X 9
3	2	H-HPLUG (REG)	HOLE PLUG

TOP CROSS MEMBER ASSEMBLY



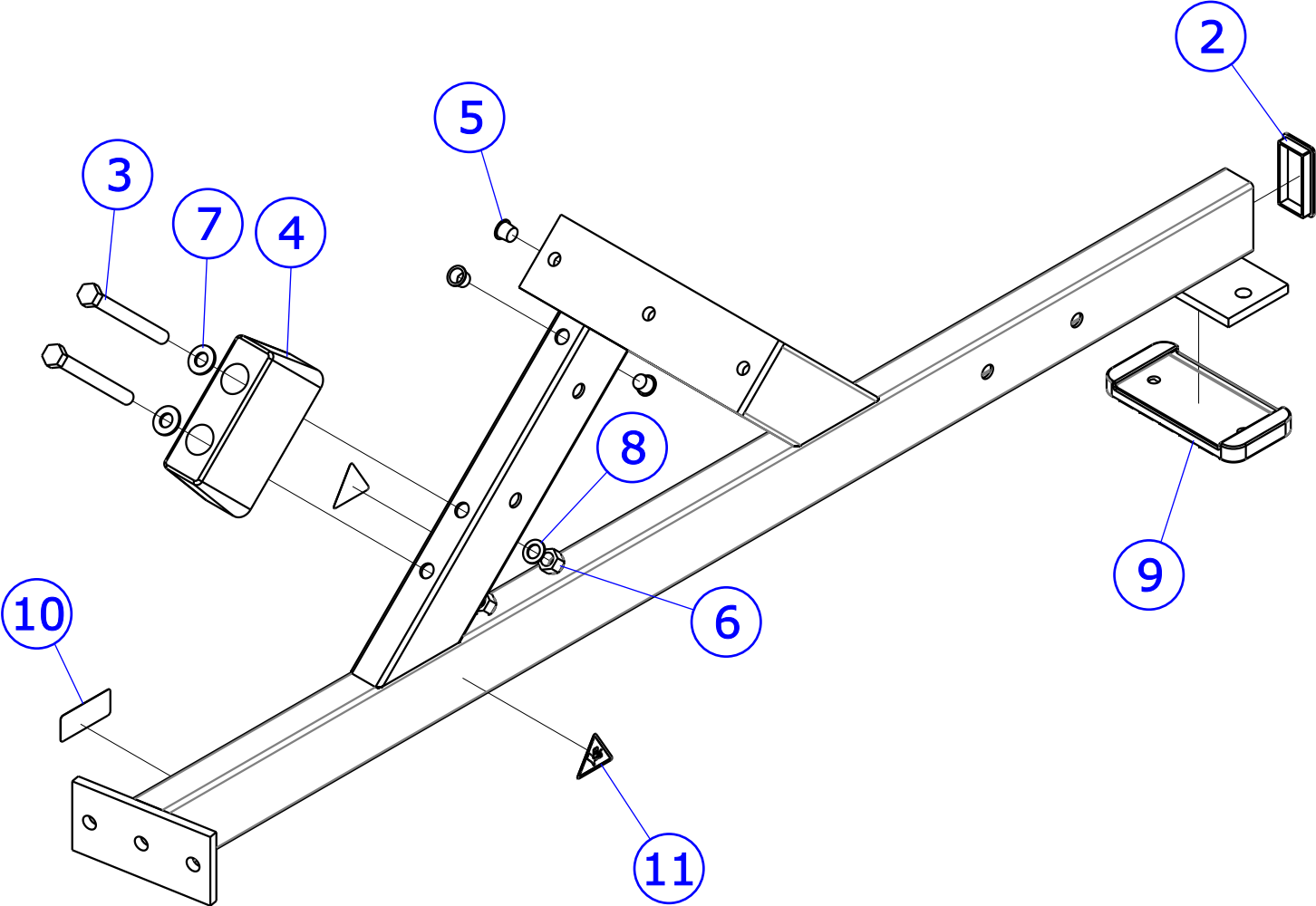
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-PLATE-G1	SMALL PLATE GUARD
3	2	H-PLATE-G2(CUT)	MEDIUM PLATE GUARD
4	2	H-HPLUG (REG)	HOLE PLUG
5	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

FRONT FRAME ASSEMBLY



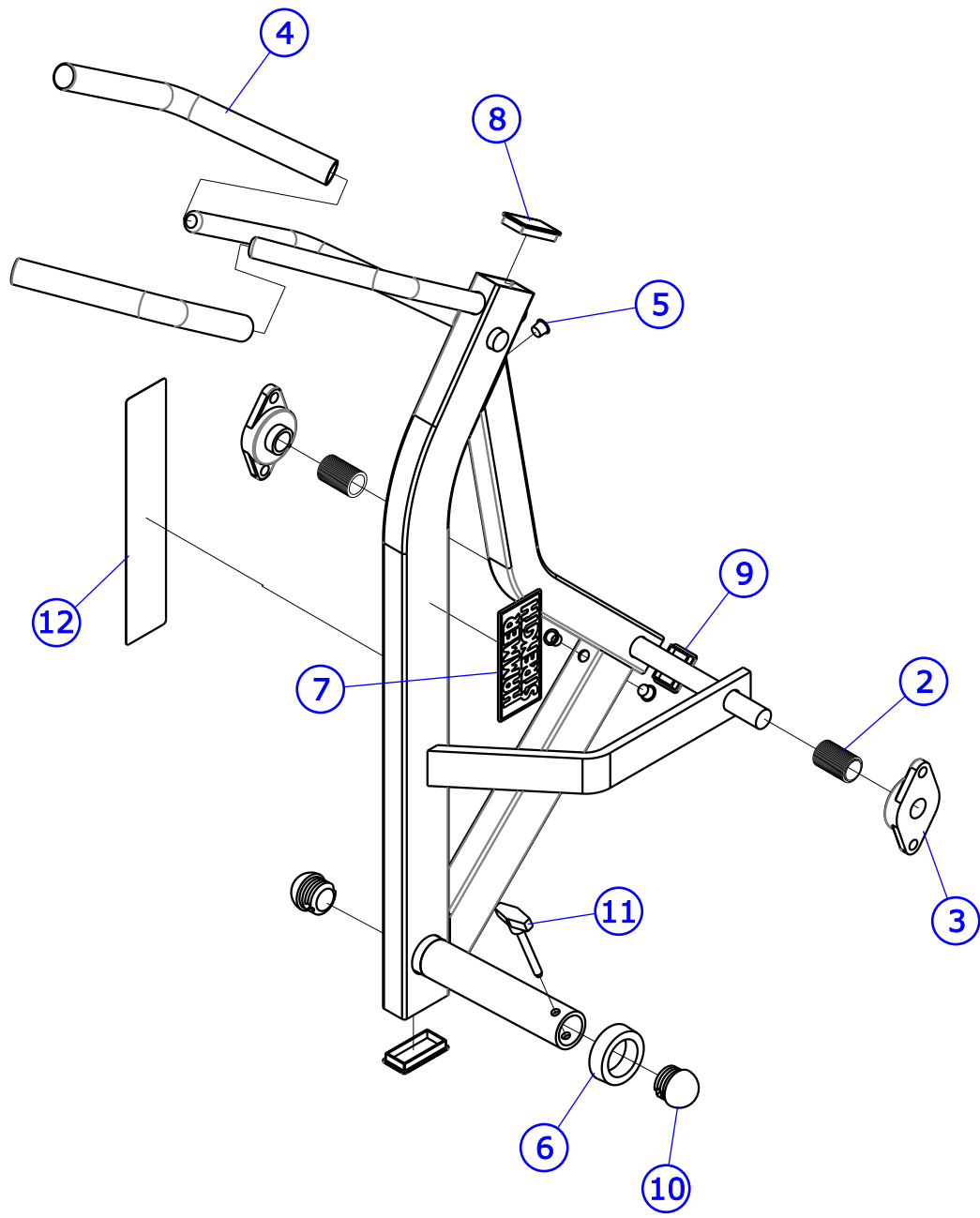
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER

LEFT SIDE FRAME ASSEMBLY



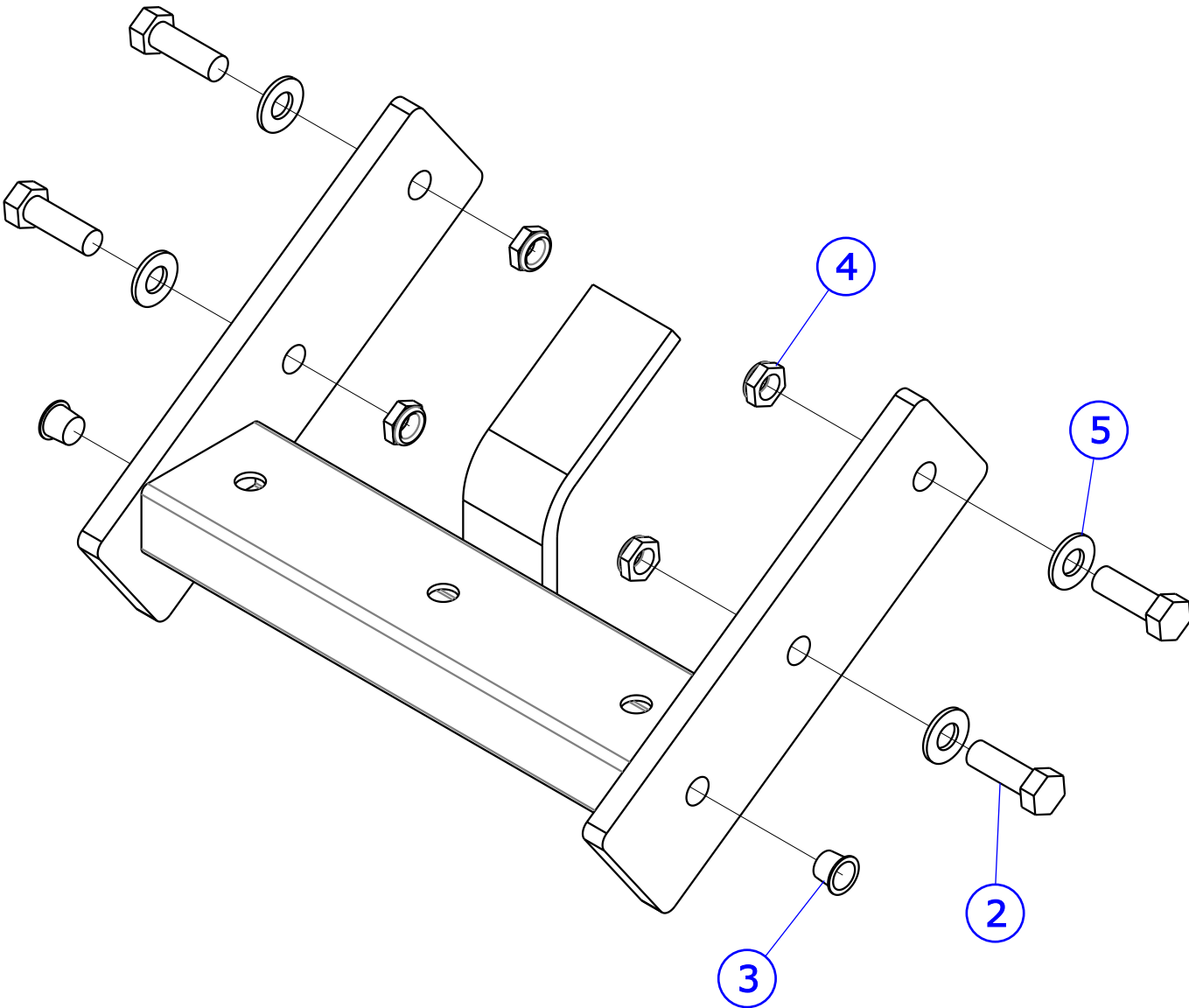
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	HHB.5X5	1/2 X 5 BOLT
4	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
5	3	H-HPLUG (REG)	HOLE PLUG
6	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
7	2	WASH.5SAE	1/2" SAE FLAT WASHER
8	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
9	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
10	1	-	SERIAL NUMBER
11	2	8039501	LABEL, WARNING,TRIANGLE

LEFT MOVEMENT ARM ASSEMBLY



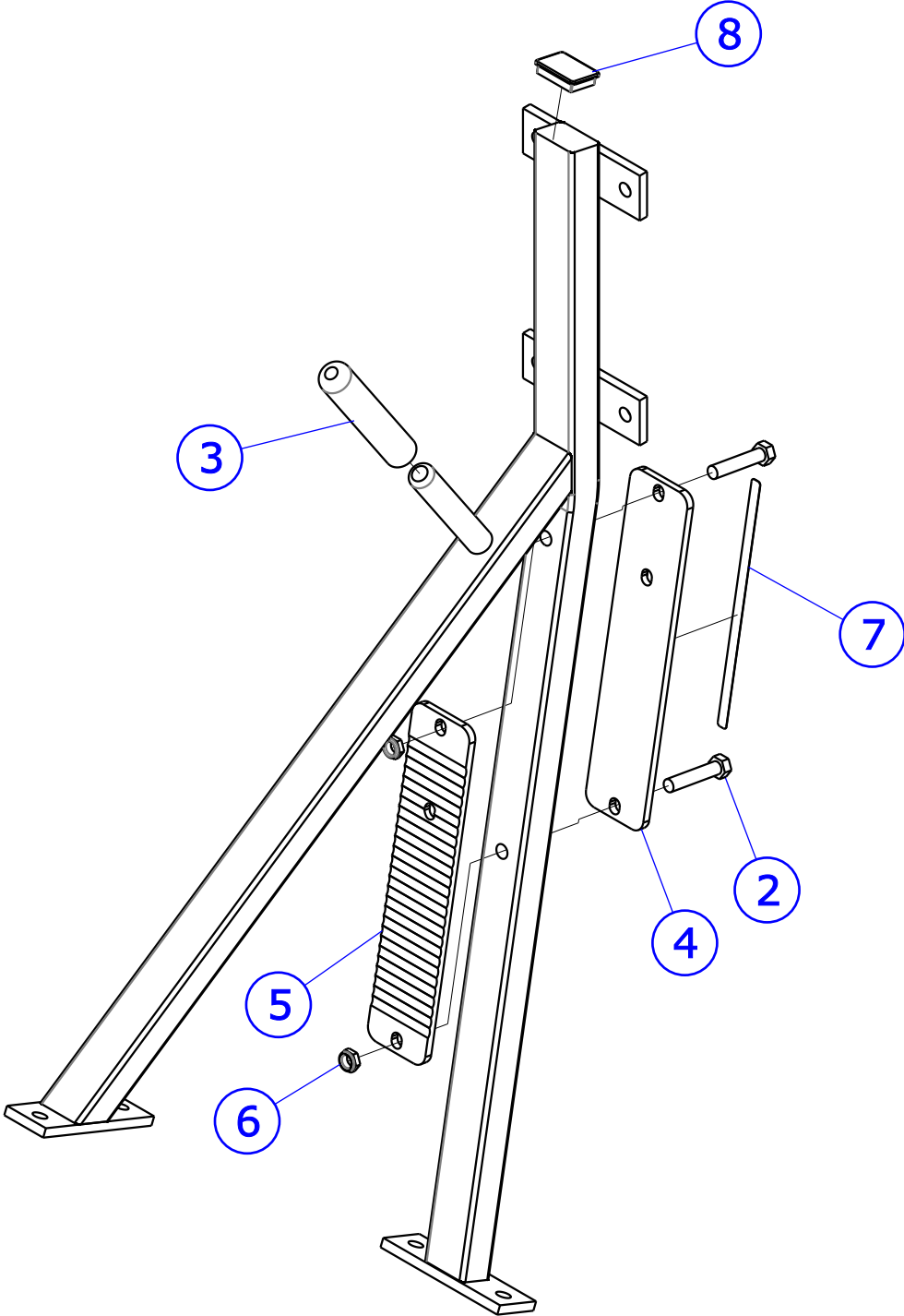
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	ACCORDIAN	SHAFT GUARD
3	2	H-BEAR-SML	SMALL BEARING
4	2	H-GRIP	HANDLE GRIPS (.938X16)
5	3	H-HPLUG (REG)	HOLE PLUG
6	1	H-RUBRNG	MM5 RING
7	1	H-NAME PLATE	NAMEPLATE (45156-P)
8	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
9	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
10	2	RUBCAP1-2	RUBBER CAP #1
11	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
12	1	ID-ILROW	PRODUCT PLACARD, ILROW

WORKBOX ASSEMBLY



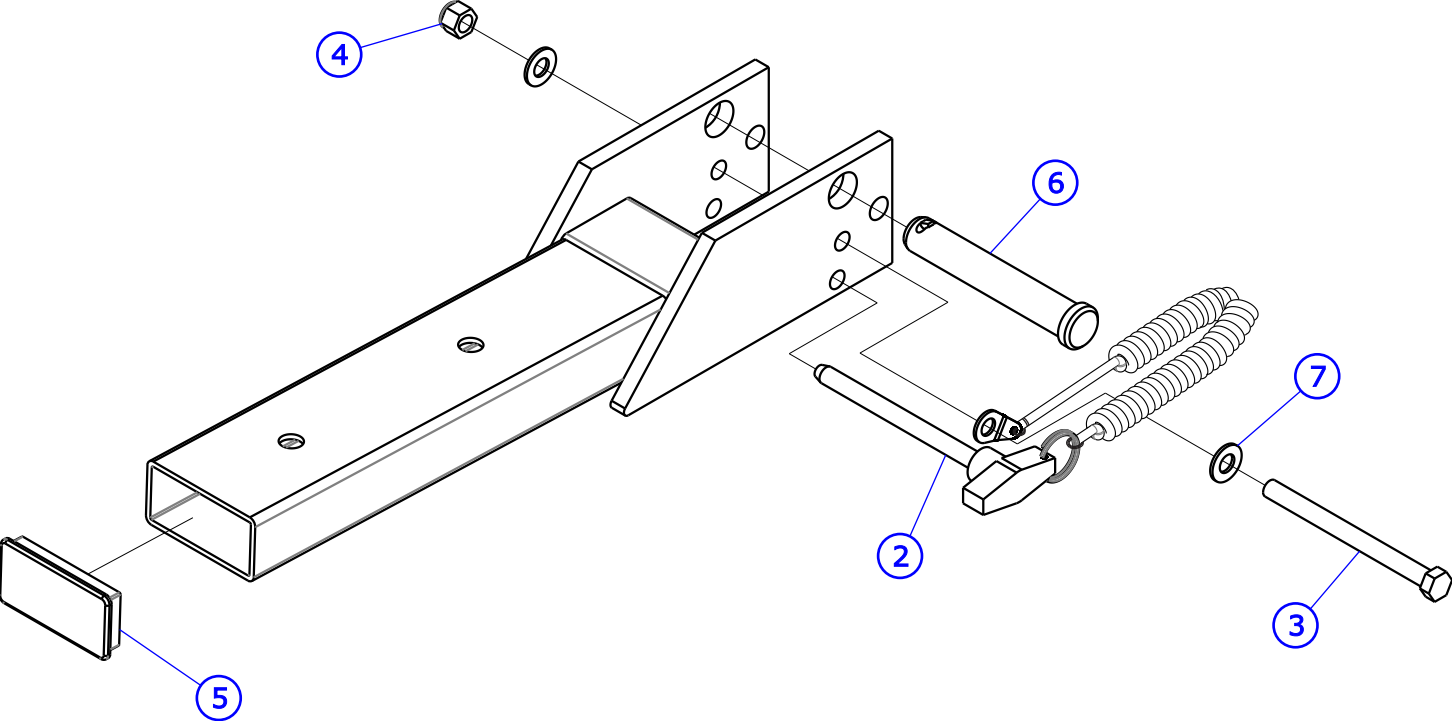
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	HHB.5X1.5	BOLT, HEX HEAD 1/2 X 1-1/2
3	2	H-HPLUG (REG)	HOLE PLUG
4	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
5	4	WASH.5SAE	1/2" SAE FLAT WASHER

SEAT FRAME ASSEMBLY



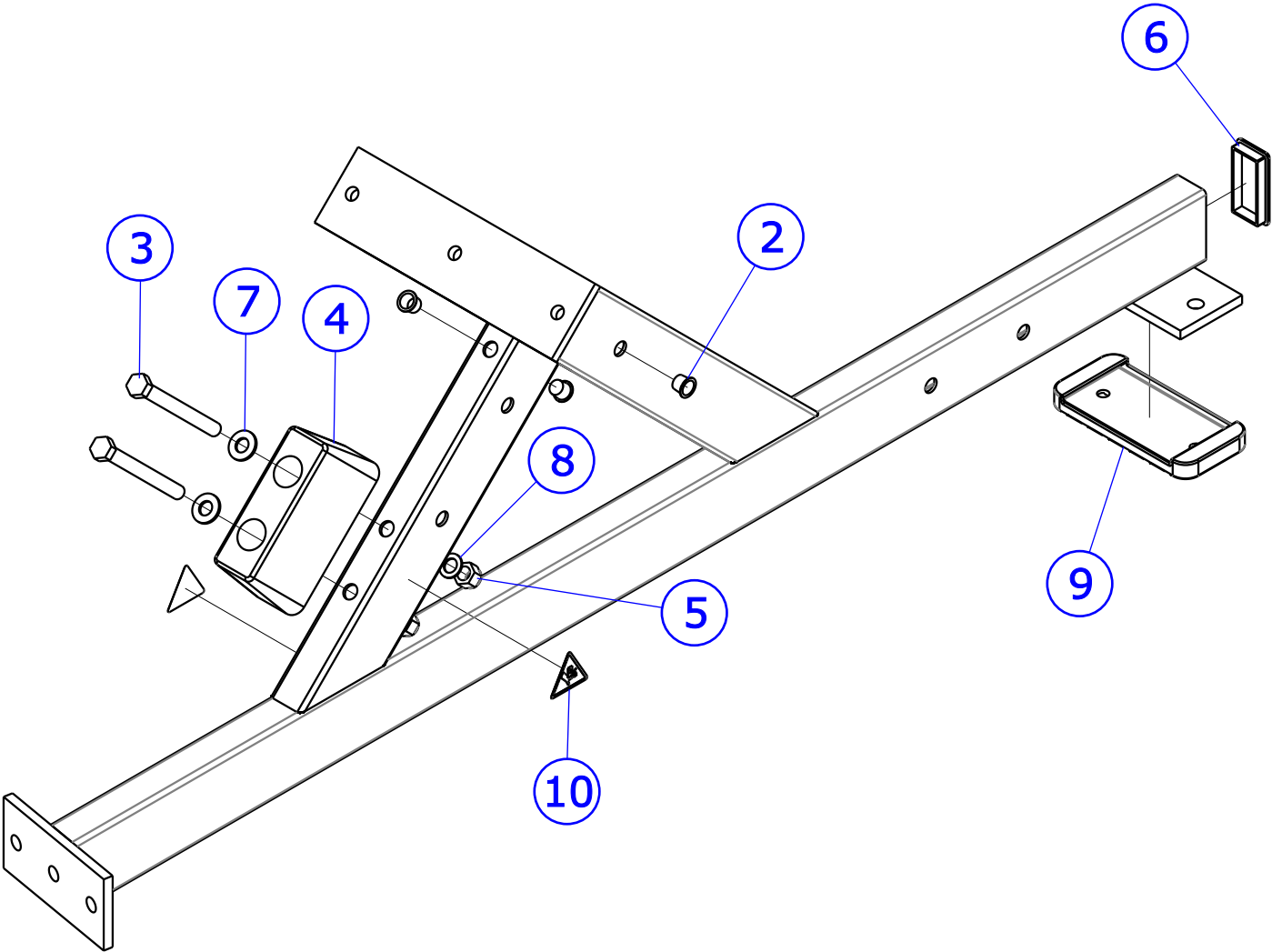
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	1	H-GRIP	HANDLE GRIPS (.938X16)
4	1	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
5	1	H-SEATRCKS-RIB	SEATRACK BACK
6	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
7	1	SEAT NUMBER	SEAT ADJ. NUMBER
8	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

STD SEAT ASSEMBLY



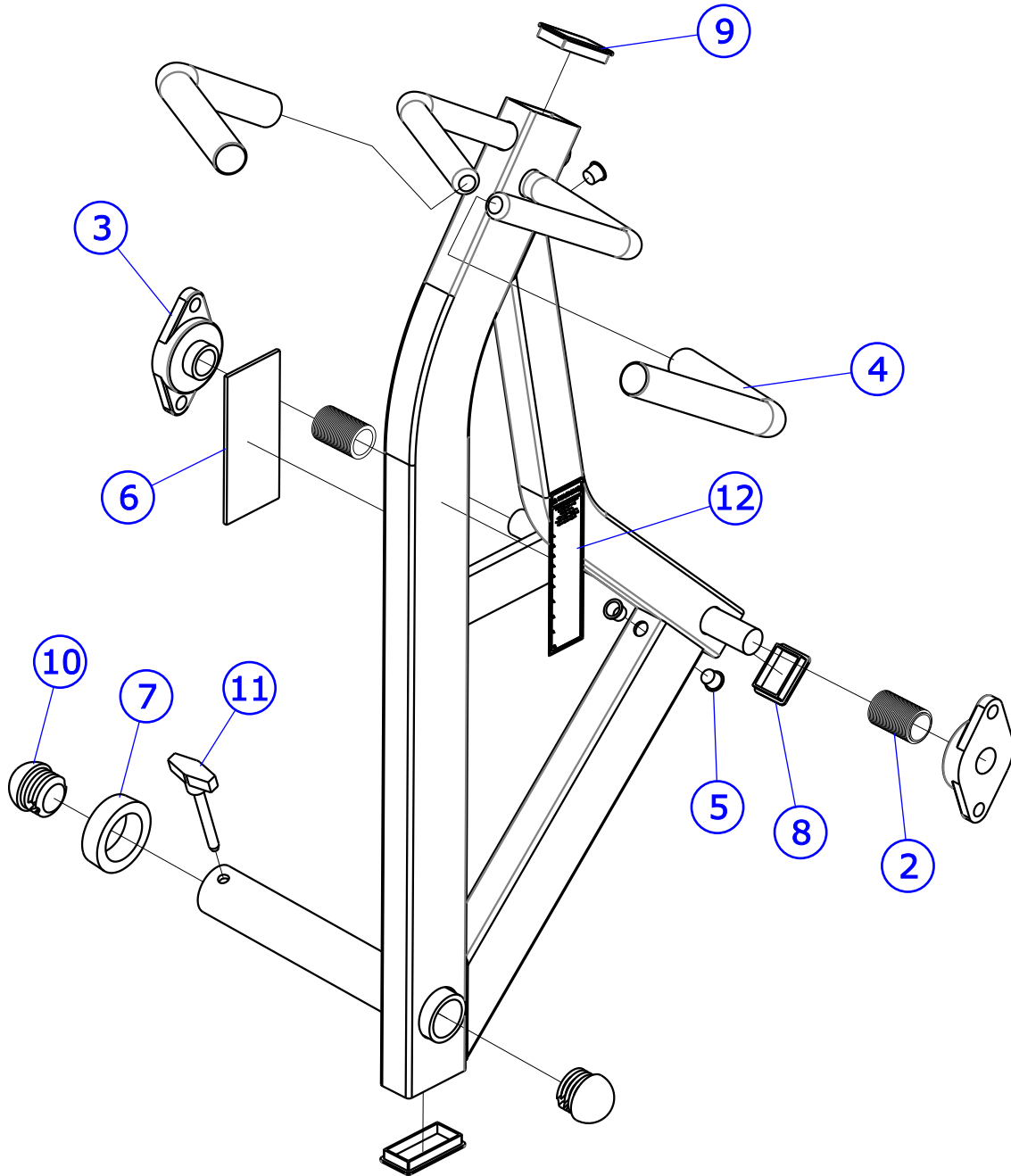
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



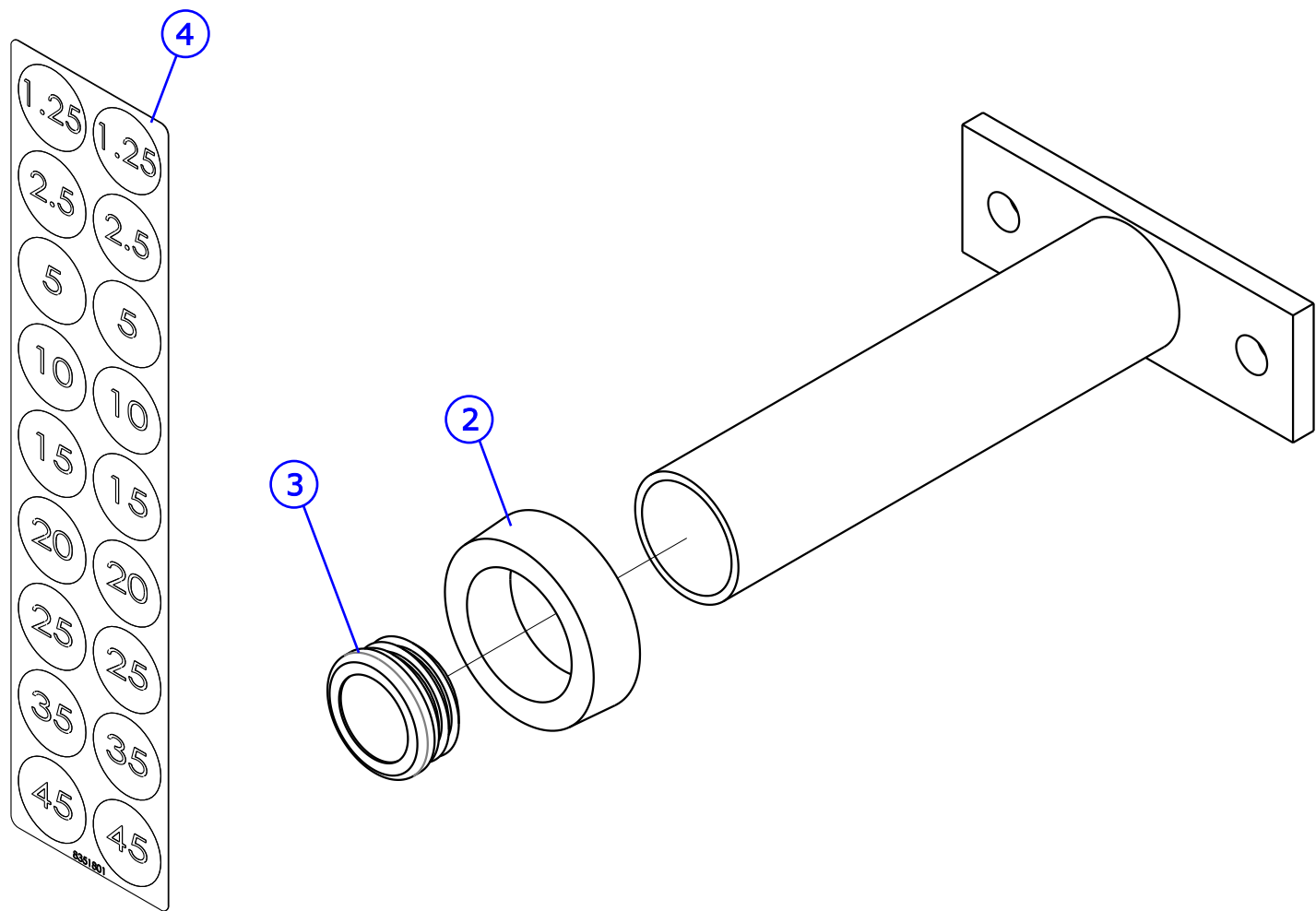
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	3	H-HPLUG (REG)	HOLE PLUG
3	2	HHB.5X5	1/2 X 5 BOLT
4	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
5	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
6	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	2	WASH.5SAE	1/2" SAE FLAT WASHER
8	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
9	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
10	2	8039501	LABEL, WARNING, TRIANGLE

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	ACCORDIAN	SHAFT GUARD
3	2	H-BEAR-SML	SMALL BEARING
4	2	H-GRIP	HANDLE GRIPS (.938X16)
5	3	H-HPLUG (REG)	HOLE PLUG
6	1	H-NAME PLATE	NAMEPLATE (45156-P)
7	1	H-RUBRNG	MM5 RING
8	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
9	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
10	2	RUBCAP1-2	RUBBER CAP #1
11	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
12	1	8773701	LABEL, ASTM PL VERT

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET