

HAMMER[®] STRENGTH

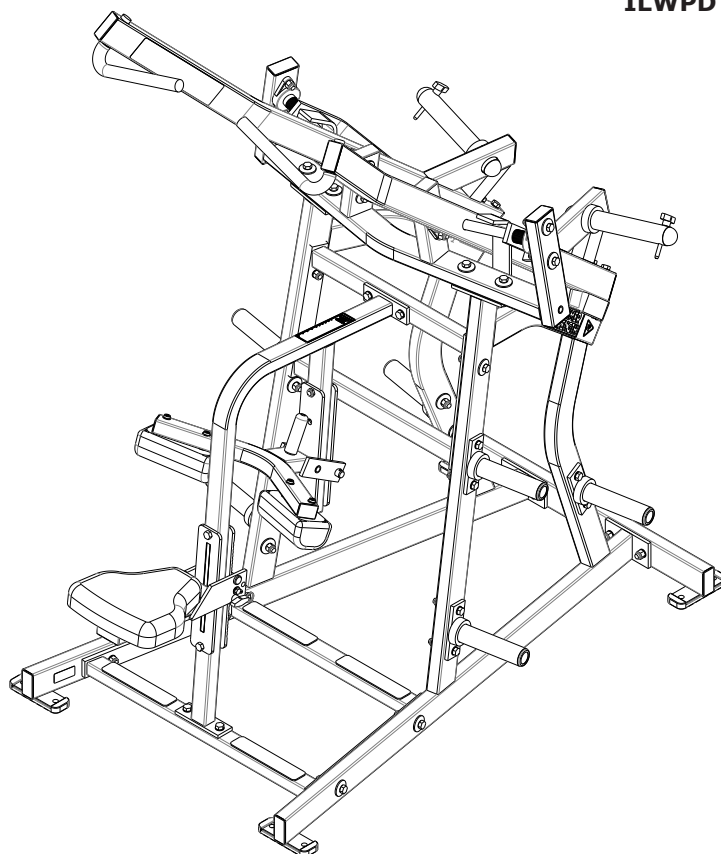
**HAMMER
STRENGTH[®]**

ISO-LATERAL

PARTS MANUAL

**WIDE PULL DOWN
ILWPD & IL-WPD**

1/16/2015



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KEY

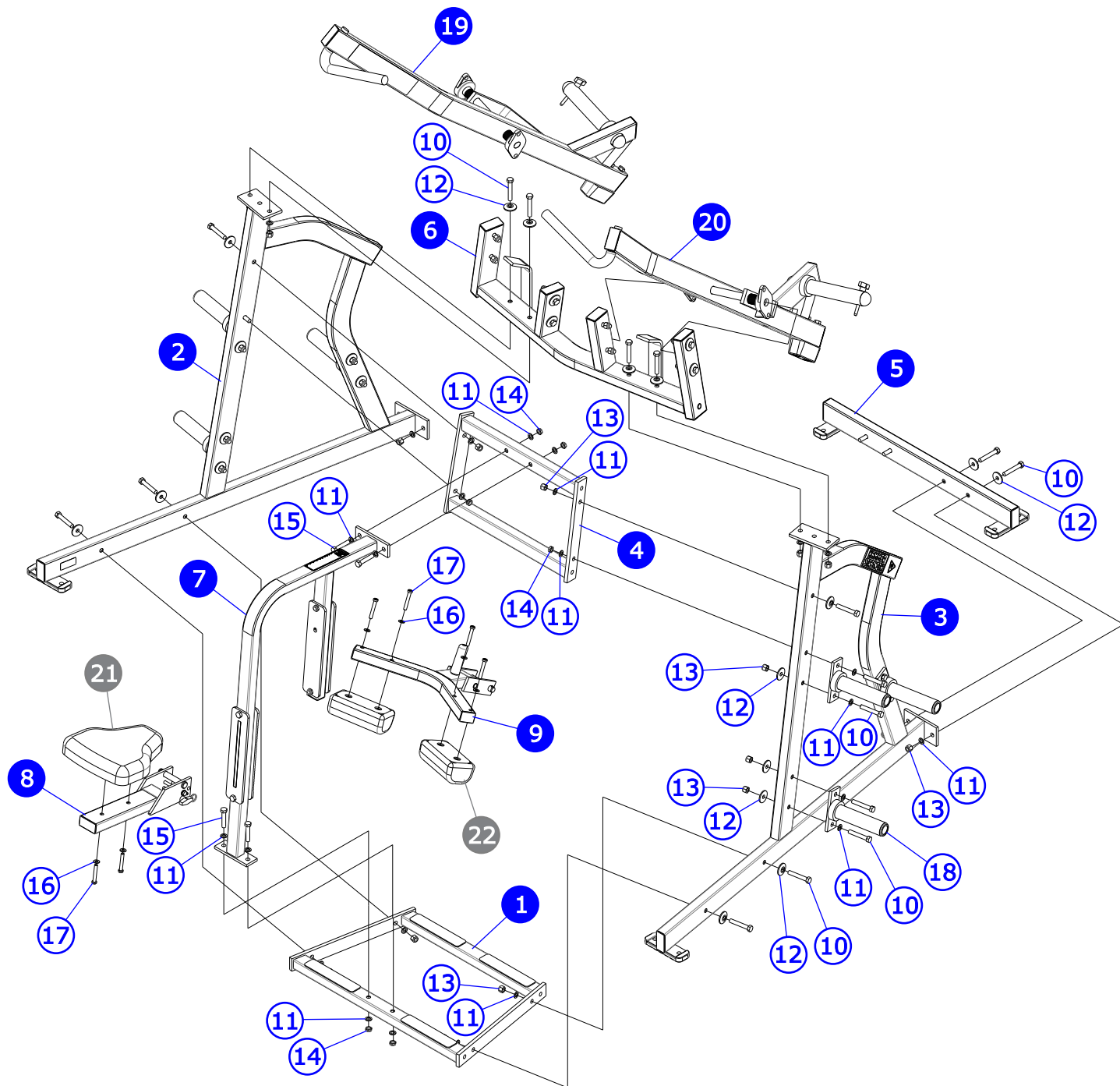
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

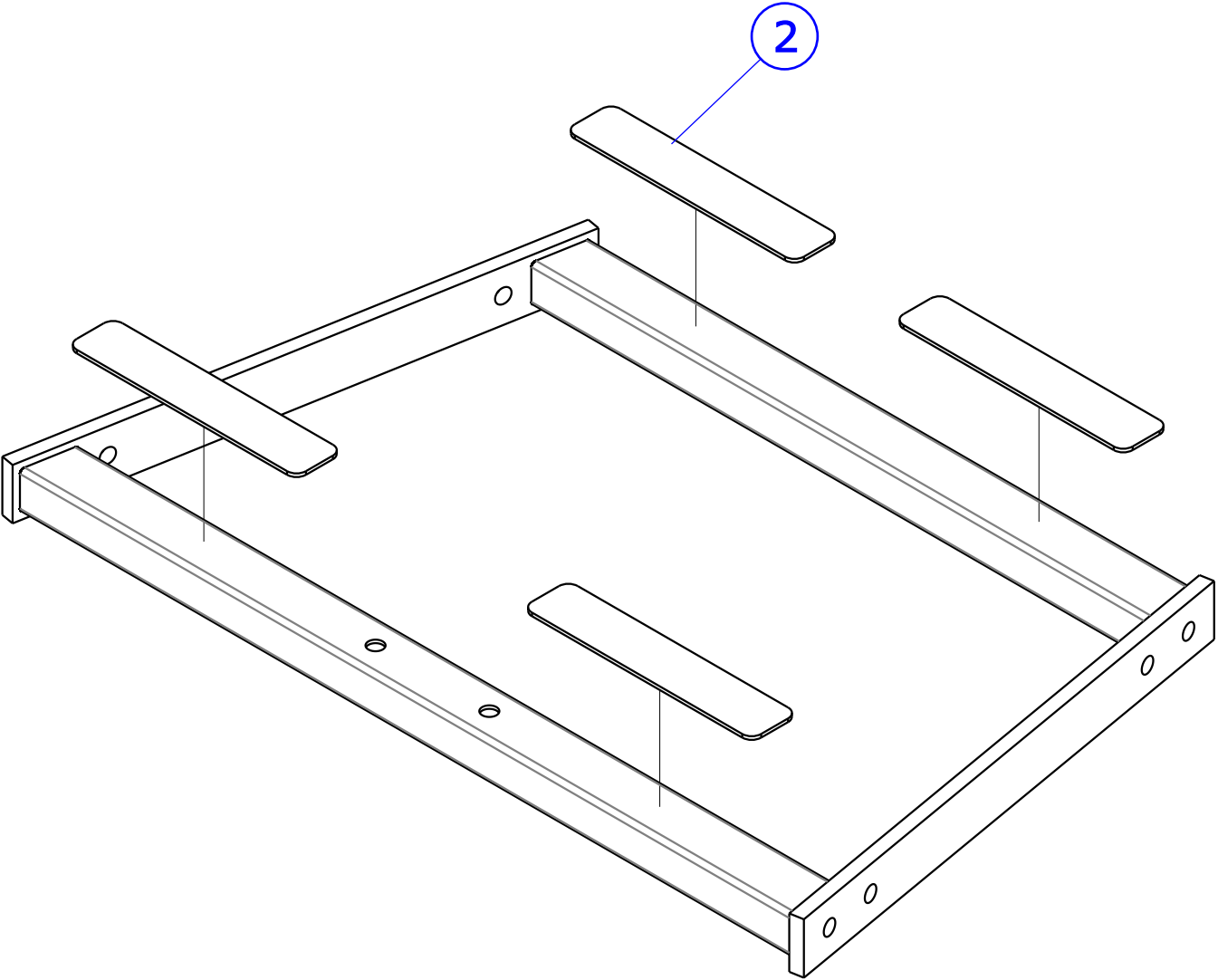
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ILWPD-CBX	ASSY, BOTTOM FRAME, ILWPD
2	1	ILWPD-CSFL	ASSY, SIDE FRAME, LEFT, ILWPD
3	1	ILWPD-CSFR	ASSY, SIDE FRAME, RIGHT, ILWPD
4	1	ILWPD-MX	WLDMT, MID CROSS MEMBER, ILWPD
5	1	ILWPD-CFX	ASSY, FRONT FRAME, ILWPD
6	1	ILWPD-CTX	ASSY, TOP CROSS MEMBER, ILWPD
7	1	ILWPD-CST	ASSY, SEAT FRAME, ILWPD
8	1	CSTD-ST	ASSY, STD SEAT
9	1	CST4	ASSY, STD SEAT 4
10	26	HHB.5X3	1/2 X 3 BOLT
11	36	WASH.5STAR	1/2" INTERNAL LOCK WASHER

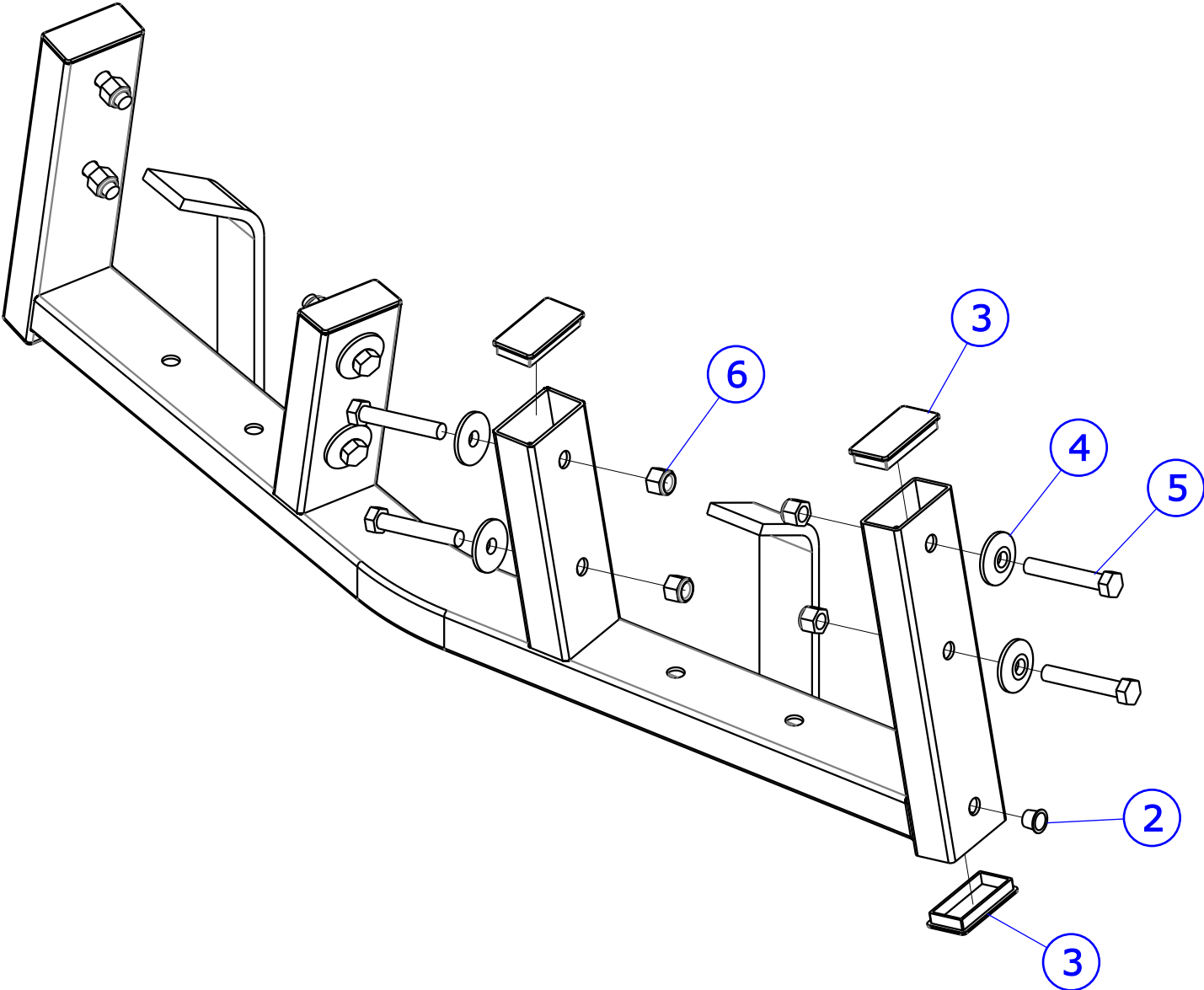
ITEM NO.	QTY.	PART NO.	DESCRIPTION
12	24	H-BACK-WASH	BACKING WASHER
13	24	NUT.5LOCK	1/2 DIA THICK LOCK NUT
14	6	NUT.5JAMLOCK	1/2 THIN LOCK NUT
15	4	HHB.5X2.5	1/2 X 2 1/2 BOLT
16	6	WASH.375SAE	3/8" SAE FLAT WASHER
17	6	3236210	SCREW, M10 X1.5 65MM
18	6	H-HORN-ASSY	ASSY, WEIGHT HORN
19	1	ILWPD-CMAL	ASSY, MOVEMENT ARM, LEFT, ILWPD
20	1	ILWPD-CMAR	ASSY, MOVEMENT ARM, RIGHT, ILWPD
21	1	7351999	PAD, SADDLE
22	1	7501399	PAD, 8 X 4 X 2-3/4

BOTTOM FRAME ASSEMBLY



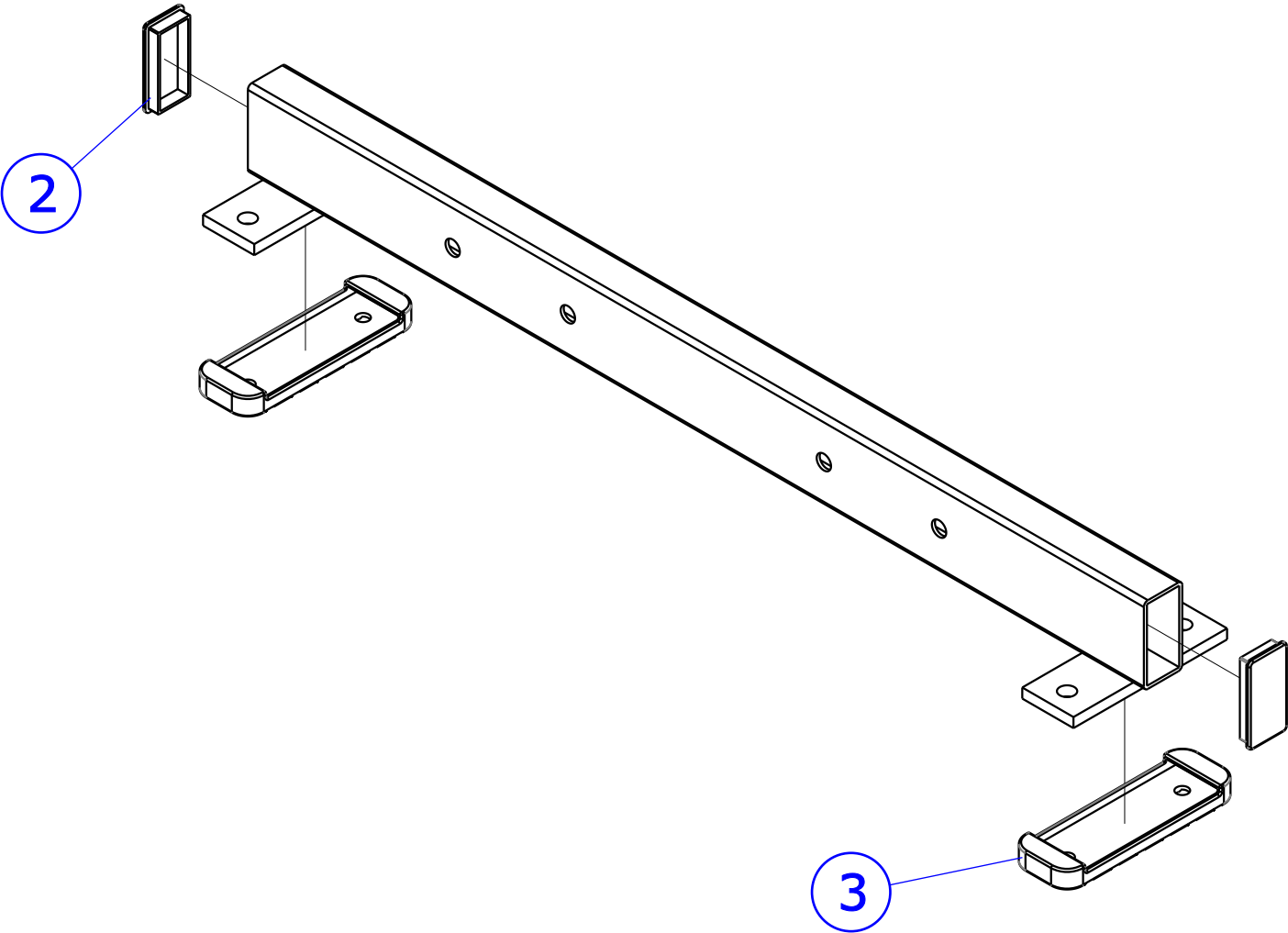
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

TOP CROSS MEMBER ASSEMBLY



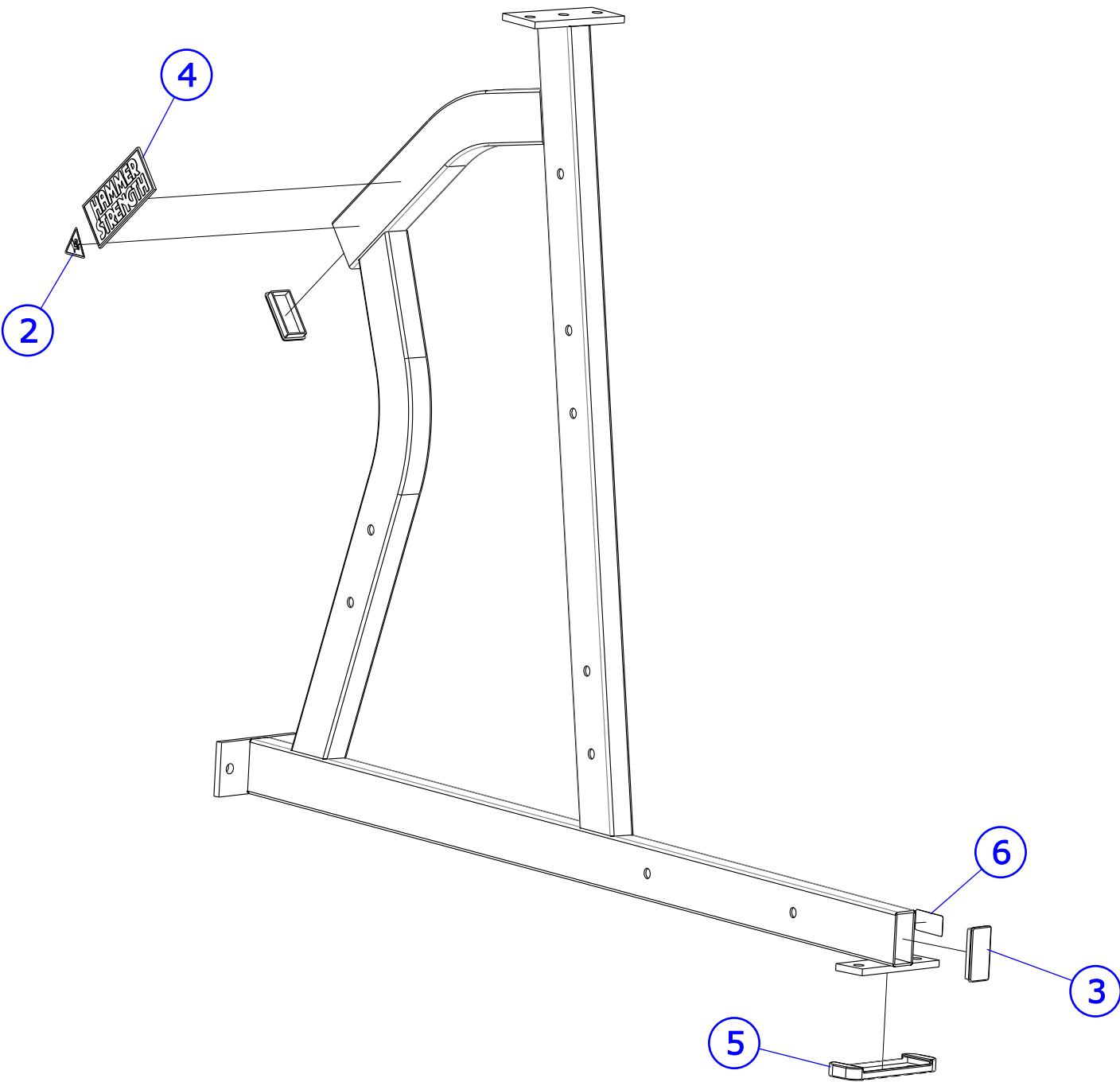
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-HPLUG (REG)	HOLE PLUG
3	6	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	8	H-BACK-WASH	BACKING WASHER
5	8	HHB.5X3	1/2 X 3 BOLT
6	8	NUT.5LOCK	1/2 DIA THICK LOCK NUT

FRONT FRAME ASSEMBLY



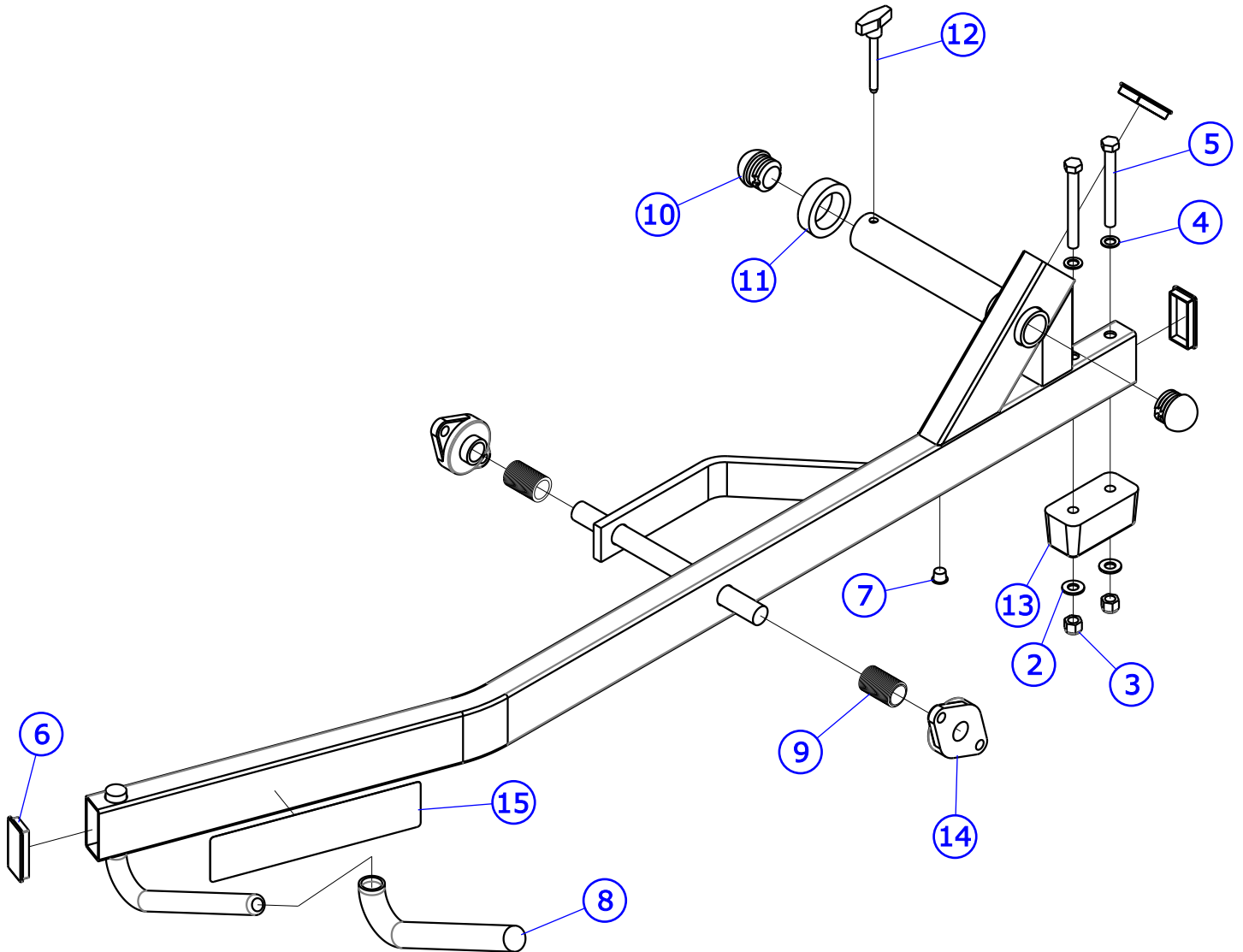
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
3	2	MM-8	2 X 6 FLANGE RUBBER SLIPPER

LEFT SIDE FRAME ASSEMBLY



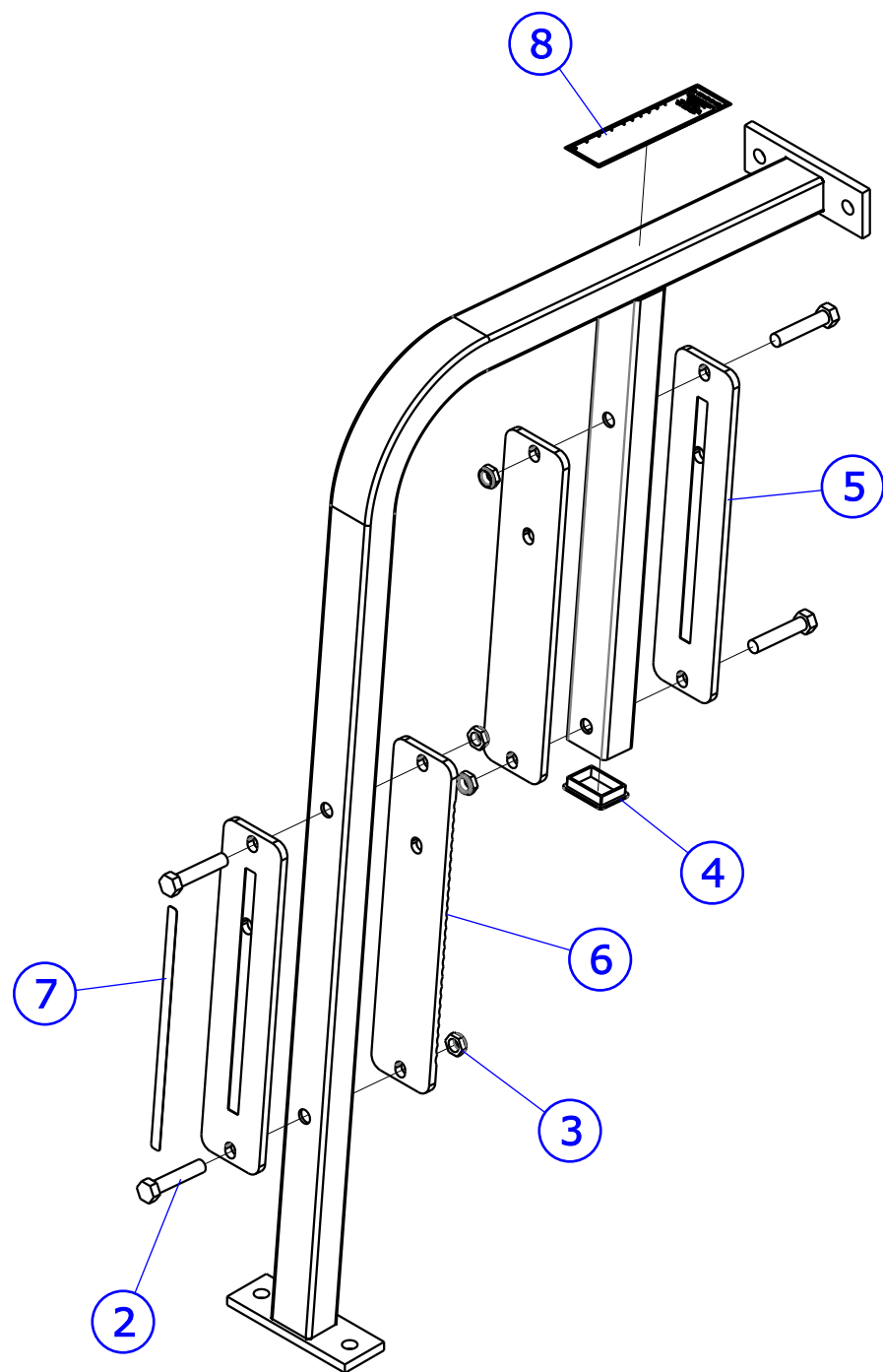
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	8039501	LABEL, WARNING, TRIANGLE
3	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	1	H-NAME PLATE	NAMEPLATE (45156-P)
5	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
6	1	-	SERIAL NUMBER

LEFT MOVEMENT ARM ASSEMBLY



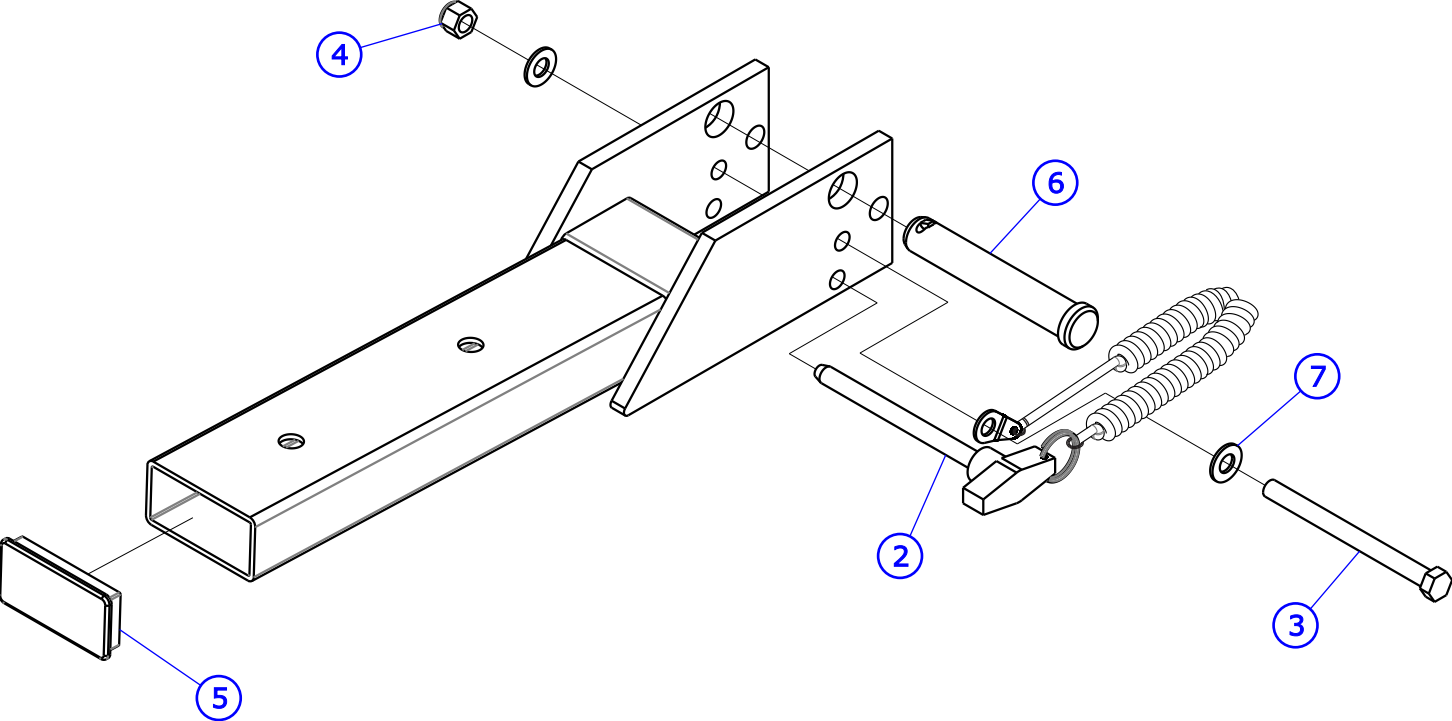
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	WASH.5SAE	1/2" SAE FLAT WASHER
3	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
4	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
5	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
6	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	1	H-HPLUG (REG)	HOLE PLUG
8	1	H-GRIP	HANDLE GRIPS (.938X16)
9	2	ACCORDIAN	SHAFT GUARD
10	2	RUBCAP1-2	RUBBER CAP #1
11	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
12	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
13	1	H-BUMP-MED	MM2 MEDIUM
14	2	H-BEAR-SML	SMALL BEARING
15	1	ID-ILWPD	PRODUCT PLACARD, ILWPD

SEAT FRAME ASSEMBLY



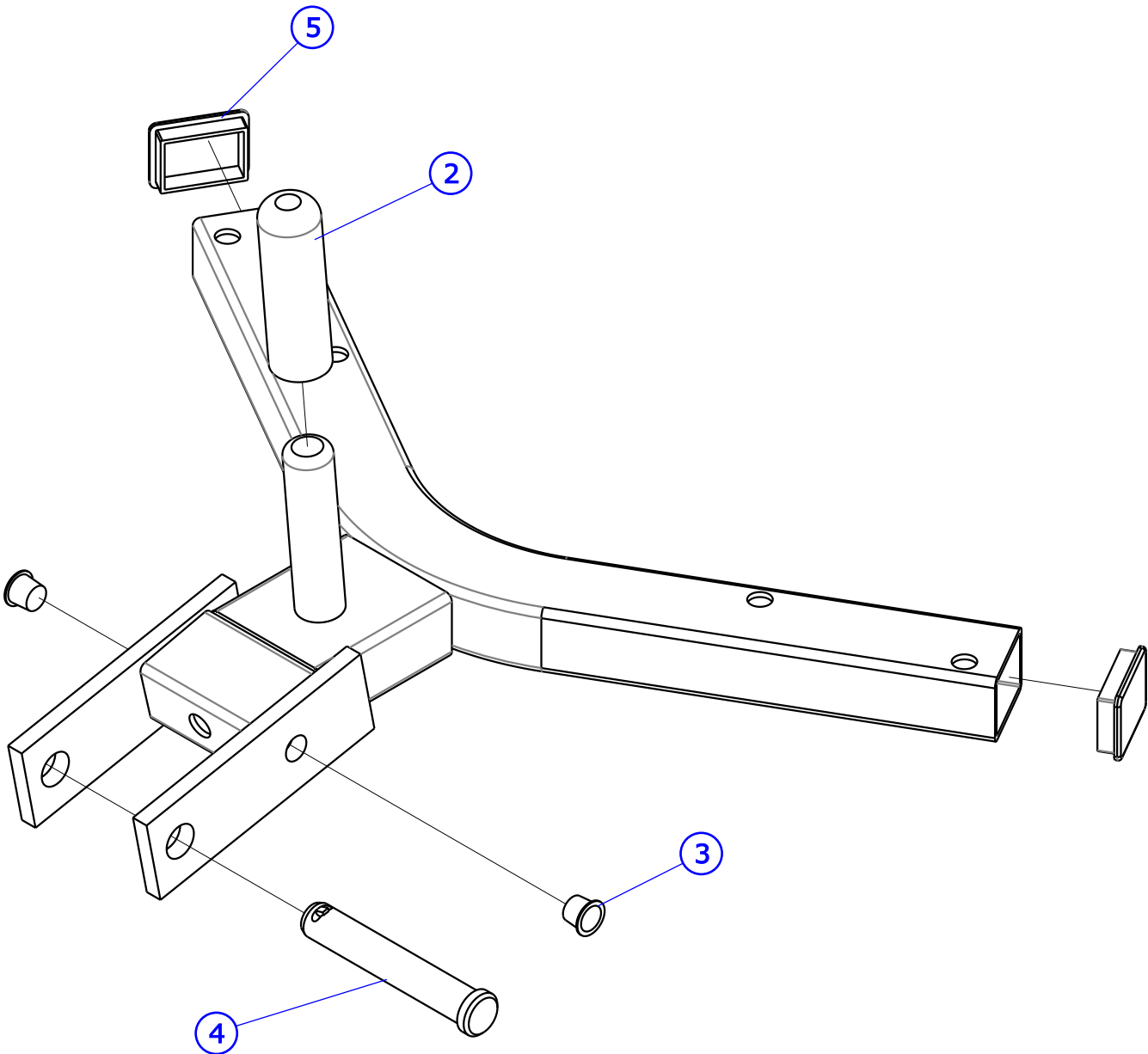
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	HHB.5X2.5	1/2 X 2 1/2 BOLT
3	4	NUT.5JAMLOCK	1/2 THIN LOCK NUT
4	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
5	3	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
6	1	H-SEATRCKS-RIB	SEATRACK BACK
7	1	SEAT NUMBER	SEAT ADJ. NUMBER
8	1	8773701	LABEL, ASTM PL VERT

STD SEAT ASSEMBLY



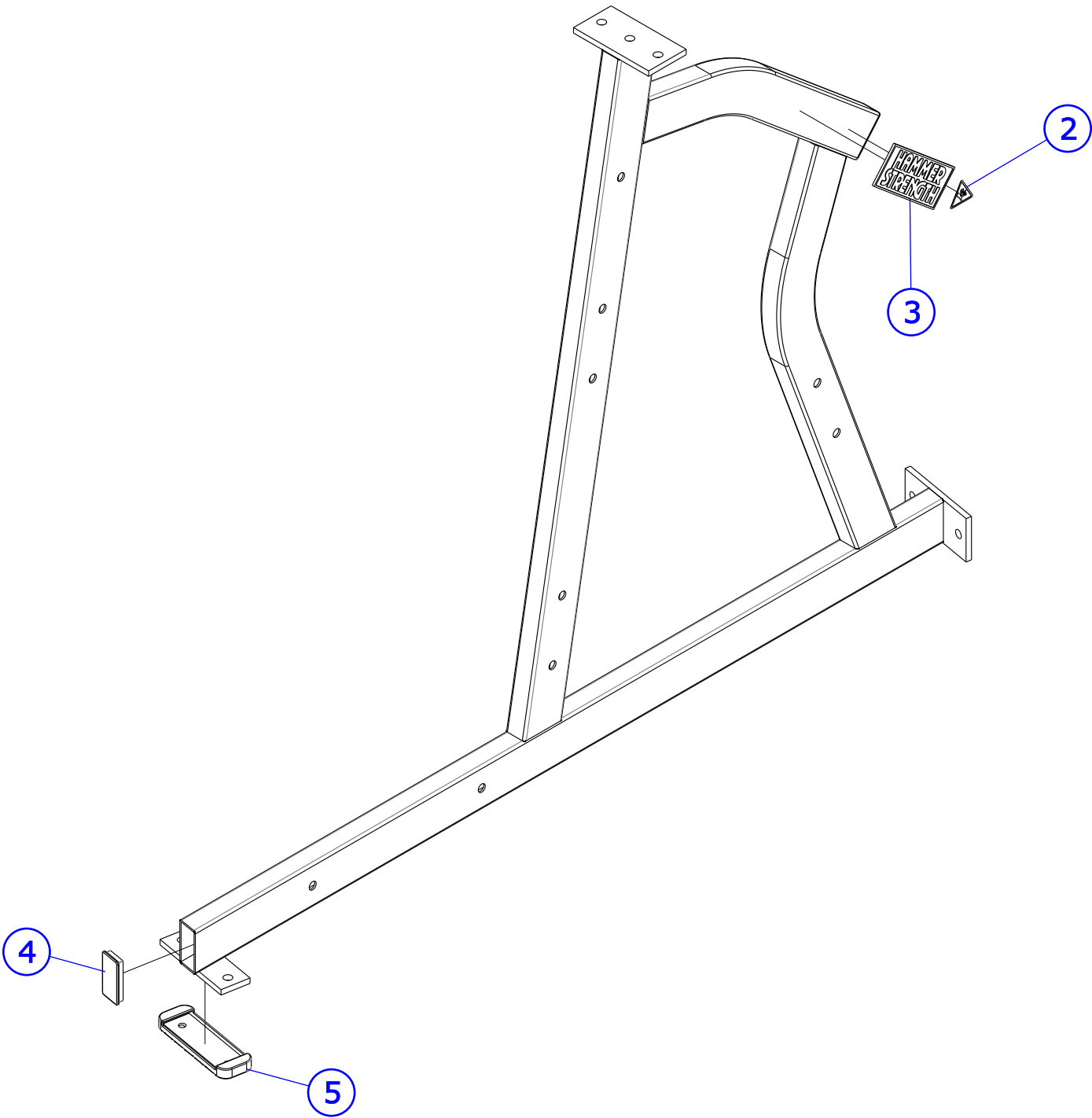
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

STD SEAT 4 ASSEMBLY



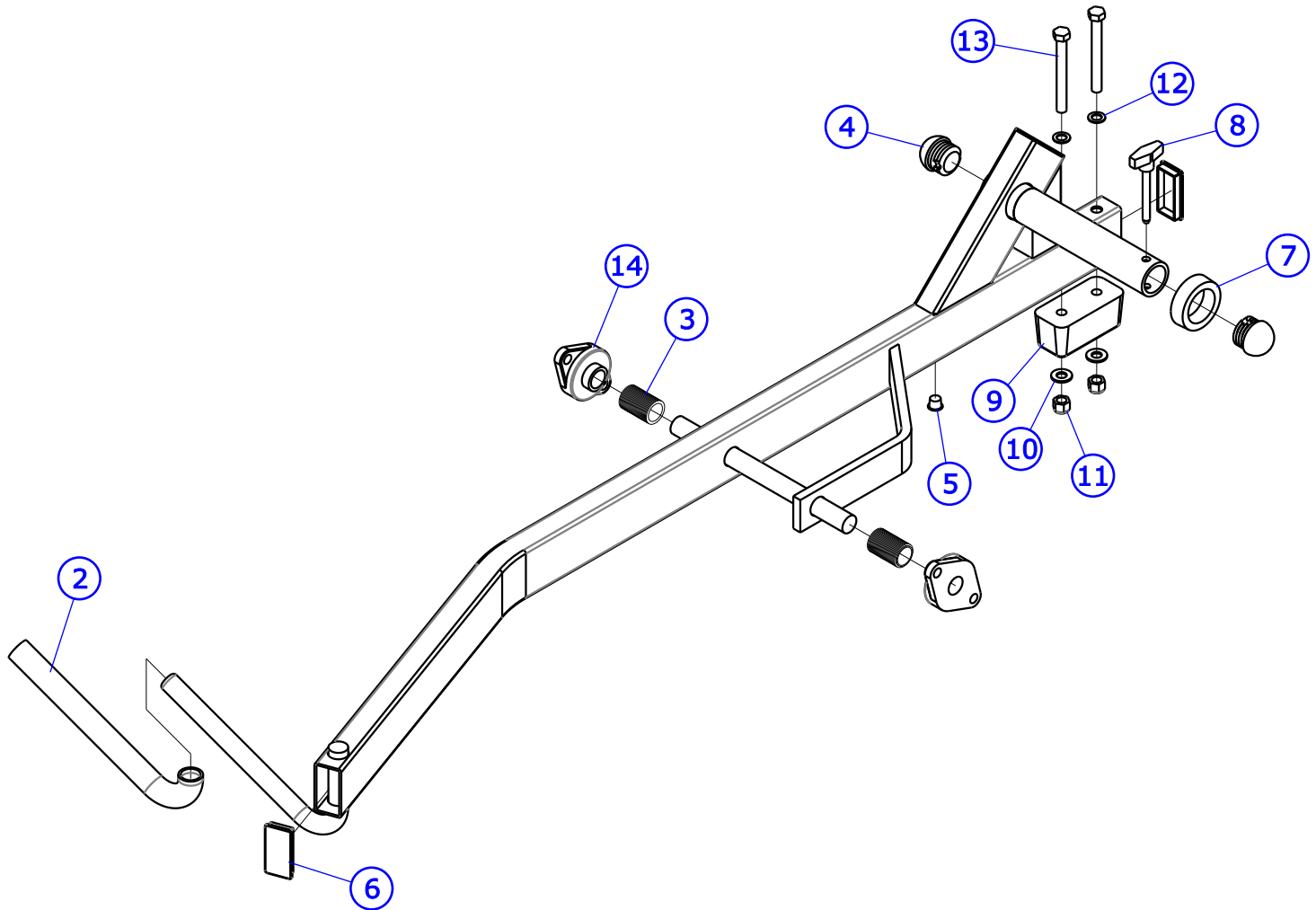
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	H-HPLUG (REG)	HOLE PLUG
4	1	STD SEAT PIN	STD SEAT PIN
5	2	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG

RIGHT SIDE FRAME ASSEMBLY



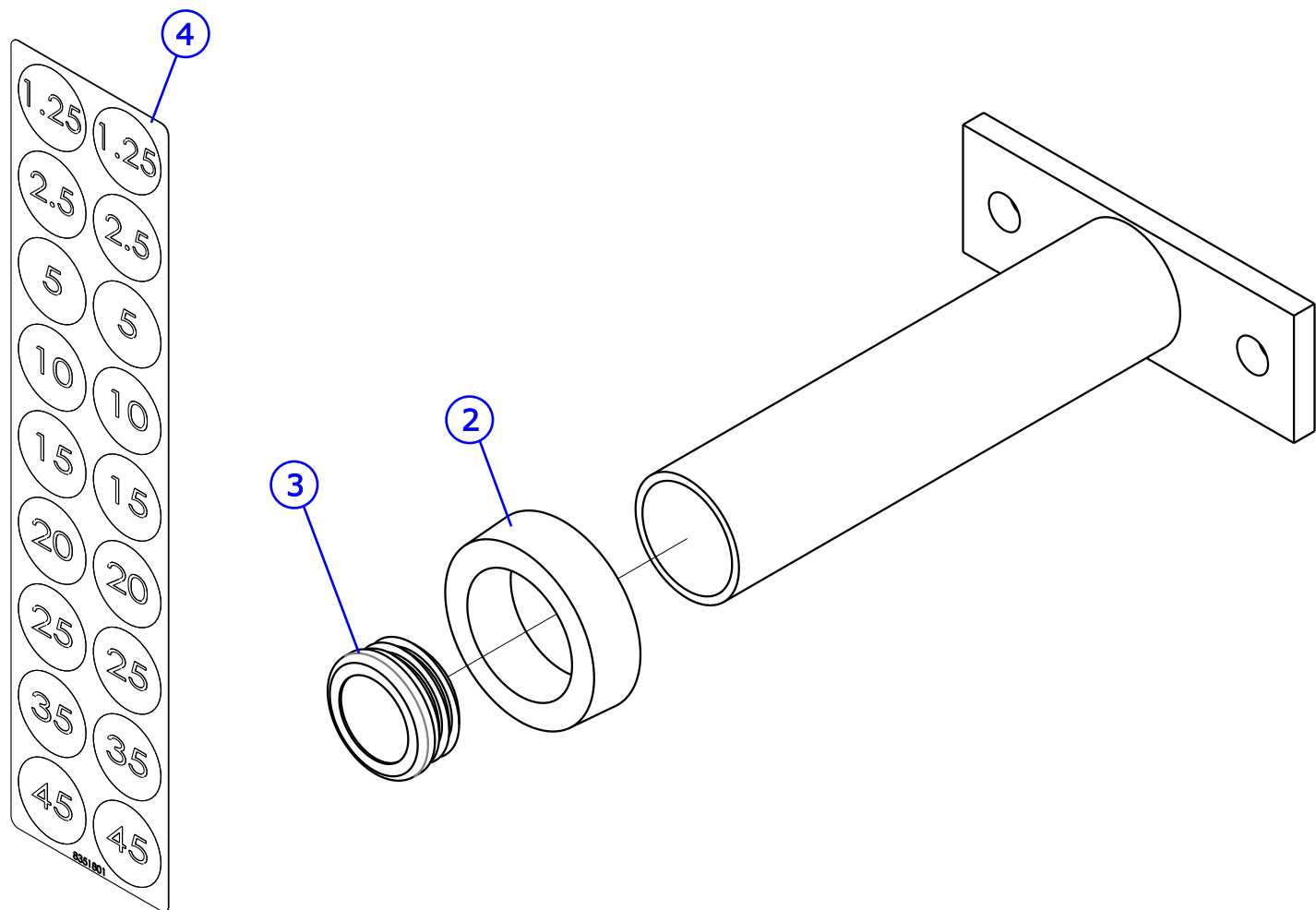
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	8039501	LABEL, WARNING,TRIANGLE
3	1	H-NAME PLATE	NAMEPLATE (45156-P)
4	2	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
5	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER

RIGHT MOVEMENT ARM ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-GRIP	HANDLE GRIPS (.938X16)
3	2	ACCORDIAN	SHAFT GUARD
4	2	RUBCAP1-2	RUBBER CAP #1
5	1	H-HPLUG (REG)	HOLE PLUG
6	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
7	1	1000146-0001	BUMPER, WEIGHT HORN, FLAT -30MM
8	1	SELECTOR PIN-3	SELECTOR PIN 3 IN.
9	1	H-BUMP-MED	MM2 MEDIUM
10	2	WASH.5SAE	1/2" SAE FLAT WASHER
11	2	NUT.5LOCK	1/2 DIA THICK LOCK NUT
12	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
13	2	HHB.5X4.5	1/2 X 4 1/2 BOLT
14	2	H-BEAR-SML	SMALL BEARING

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET