

ELEVATION SERIES DISCOVER SE AND DISCOVER SI UPRIGHT LIFECYCLE BASE

(95C-ALLXX-06, 97C-ALLXX-06, 95C-IFIXX-06) 12.20.2012

PARTS MANUAL



LifeFitness
WHAT WE LIVE FOR

TABLE OF CONTENTS

Miscellaneous	1
Miscellaneous Part Numbers	1
Drive System	2
Pedals and Cranks	2
Base Frame Electronics	3
Generator and Related Components	3
Idler Assembly	5
Lower Frame	6
Front Stabilizer and Components	6
Battery, Leg Leveler and Rear Stabilizer	7
Upper Frame	8
Monocolumn and Console Mounting Bracket	8
Shrouds - Console	10
Shrouds - Front and Rear	11
Shrouds (Left, Right, Step) and GBC Shield	12
Seat and Seat Post Components	13
Heart Rate System	15
Handlebar and Components	15
Wiring Diagram	16

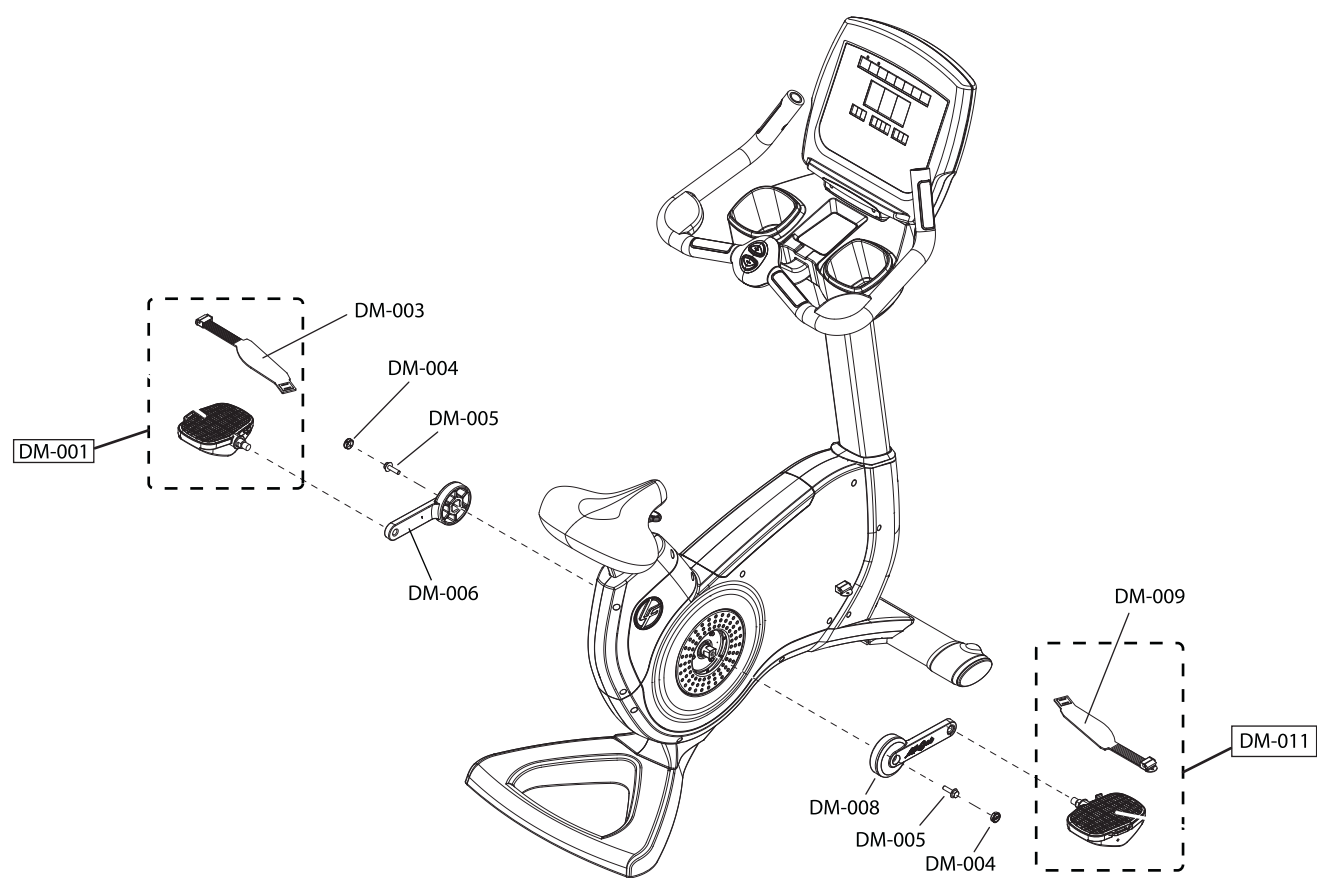
Miscellaneous Part Numbers

Item	Alpha Code*	Part Number	Description
MISC-001	CHB, CHD		Operation Manual, CD (Eng) (Available Online)
MISC-002	CHB, CHD	0017-00003-1072	+24V Power Supply
MISC-003	CHB, CHD	0017-00003-0704	Line Cord 10A, 125 V
MISC-003	CHB, CHD	0017-00003-0691	Line Cord Cont 10A, 250 V
MISC-003	CHB, CHD	0017-00003-0889	Line Cord Cont U.K. 10A
MISC-003	CHB, CHD	0017-00003-0918	Line Cord Cont Australia
MISC-003	CHB, CHD	0017-00003-1053	Line Cord Brazil
MISC-004	CHB, CHD	0017-00008-0204	Arctic Silver Touch Up Paint: Spray Can
MISC-005	CHB, CHD	0017-00008-0205	Arctic Silver Touch Up Paint: .5 Oz Bottle W/ Applicator
MISC-006	CHB, CHD	0017-00008-0206	Arctic Silver Touch Up Paint: .33 Oz Pen
MISC-007	CHB, CHD	AK66-00161-0000	Bracket Assembly: Power/Coax Input Assembly
MISC-008	CHB, CHD	OK66-01063-0000	Power Coax Bracket
MISC-009	CHB, CHD	0017-00021-2846	F-type Panel Connector
MISC-010	CHB, CHD	0017-00021-2847	Phone Jack Receptacle

* Refer to first three letters of the product's Serial Number for the Alpha code

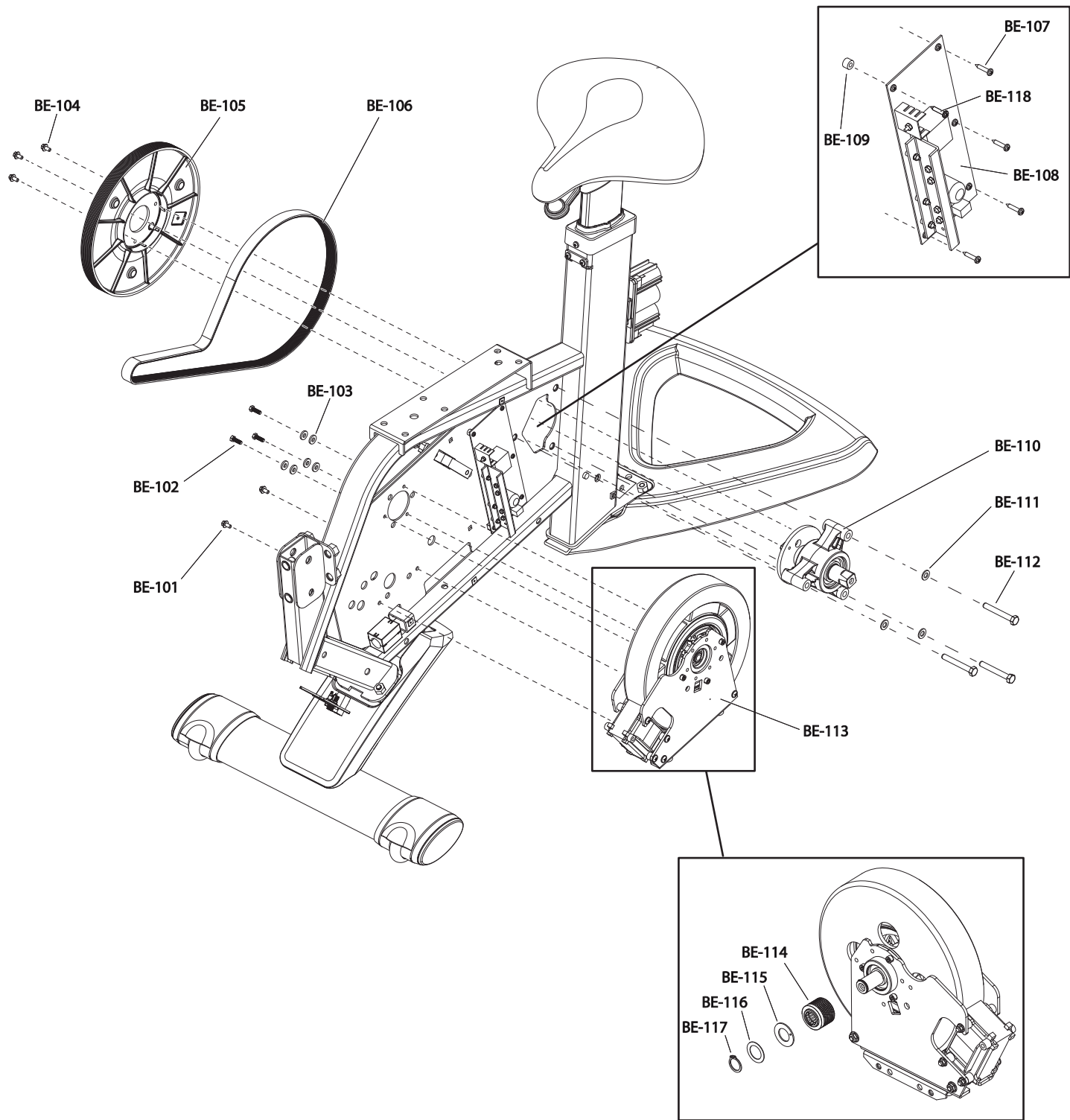
Drive System

Pedals and Cranks



Item	Alpha Code	Part Number	Description
DM-001	CHB, CHD	AK66-00048-0001	Left Pedal w/ Strap Assembly
DM-003	CHB, CHD	AK66-00135-0000	Left Pedal Strap Only
DM-004	CHB, CHD	0K66-01121-0000	Crank Cap
DM-005	CHB, CHD	0017-00101-2077	Crank Screw
DM-006	CHB, CHD	0K76-01053-0000	Left Crank Arm
DM-008	CHB, CHD	0K76-01054-0000	Right Crank Arm
DM-009	CHB, CHD	AK66-00136-0000	Right Pedal Strap Only
DM-011	CHB, CHD	AK66-00047-0001	Right Pedal w/ Strap Assembly

Generator and Related Components

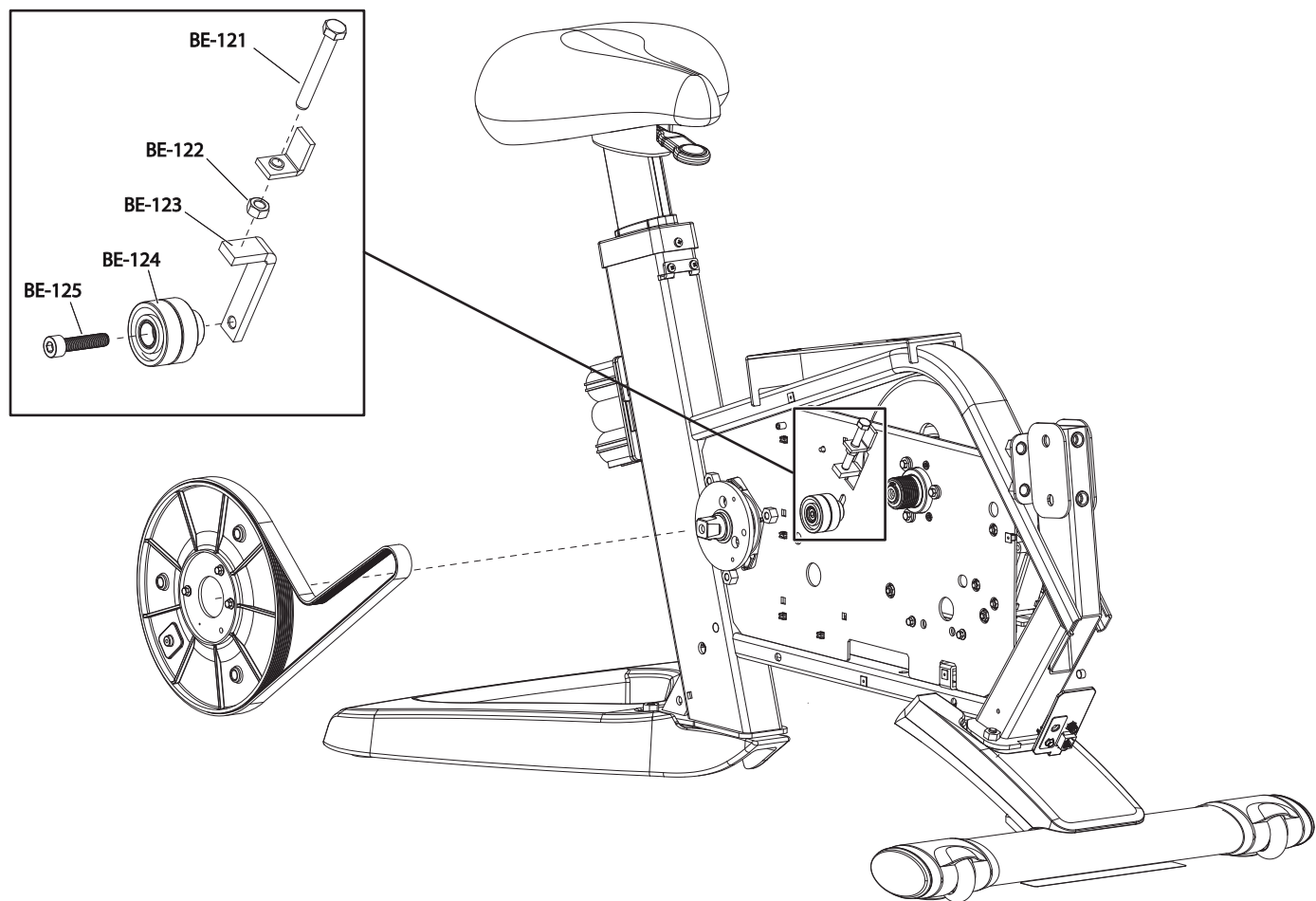


Refer to following page for Parts List

Parts List

Item	Alpha Code	Part Number	Description
BE-101	CHB, CHD	0017-00101-2102	Generator Mounting Bolt (2)
BE-102	CHB, CHD	0017-00101-1894	Generator Mounting Bolt (3)
BE-103	CHB, CHD	0017-00104-0330	Washer (6)
BE-104	CHB, CHD	0017-00101-2102	Mounting Screw (3)
BE-105	CHB, CHD	0K76-01068-0000	Pulley
BE-106	CHB, CHD	0017-00009-1298	Poly-V Drive Belt
BE-107	CHB, CHD	0017-00101-1838	Mounting Screw (4)
BE-108	CHB, CHD	A084-92389-0000	Generator Control Board Assembly
BE-109	CHB, CHD	0017-00042-1229	Grounding Spacer
BE-110	CHB, CHD	AK66-00151-0000	Crank/Hub Bearing Shaft Assembly
BE-111	CHB, CHD	0017-00104-0469	Washer (3)
BE-112	CHB, CHD	0017-00101-2002	Crank/Hub Mounting Screw (3)
BE-113	CHB, CHD	AK66-00172-0000	Generator/Brake Assembly with Pulley and Clutch
BE-114	CHB, CHD	AK66-00165-0000	Clutch and Pulley Assembly
BE-115	CHB, CHD	0K66-01237-0000	Shaft Washer Large (1)
BE-116	CHB, CHD	0017-00104-0498	Shaft Washer Small (1)
BE-117	CHB, CHD	0017-00100-0257	Retaining Ring (1)
BE-118	CHB, CHD	0017-00101-1874	Grounding Screw

Idler Assembly

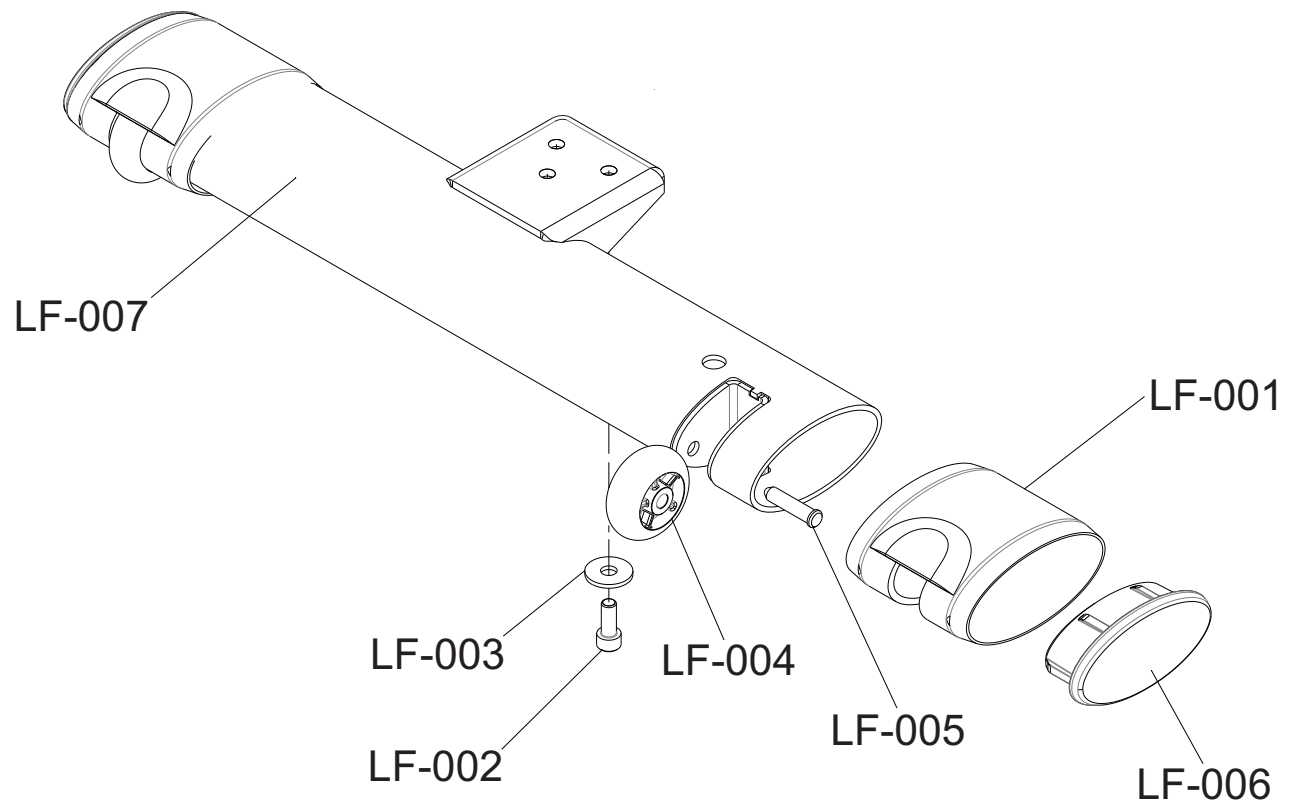


Parts List

Item	Alpha Code	Part Number	Description
BE-121	CHB, CHD	0017-00101-2002	Idler Tension Screw
BE-122	CHB, CHD	0017-00103-0328	Idler Nut
BE-123	CHB, CHD	0K66-01254-0000	Idler Tensioner Bracket
BE-124	CHB, CHD	AK66-00173-0000	Idler Bearing Assembly
BE-125	CHB, CHD	0017-00101-1982	Idler bearing Screw

Lower Frame

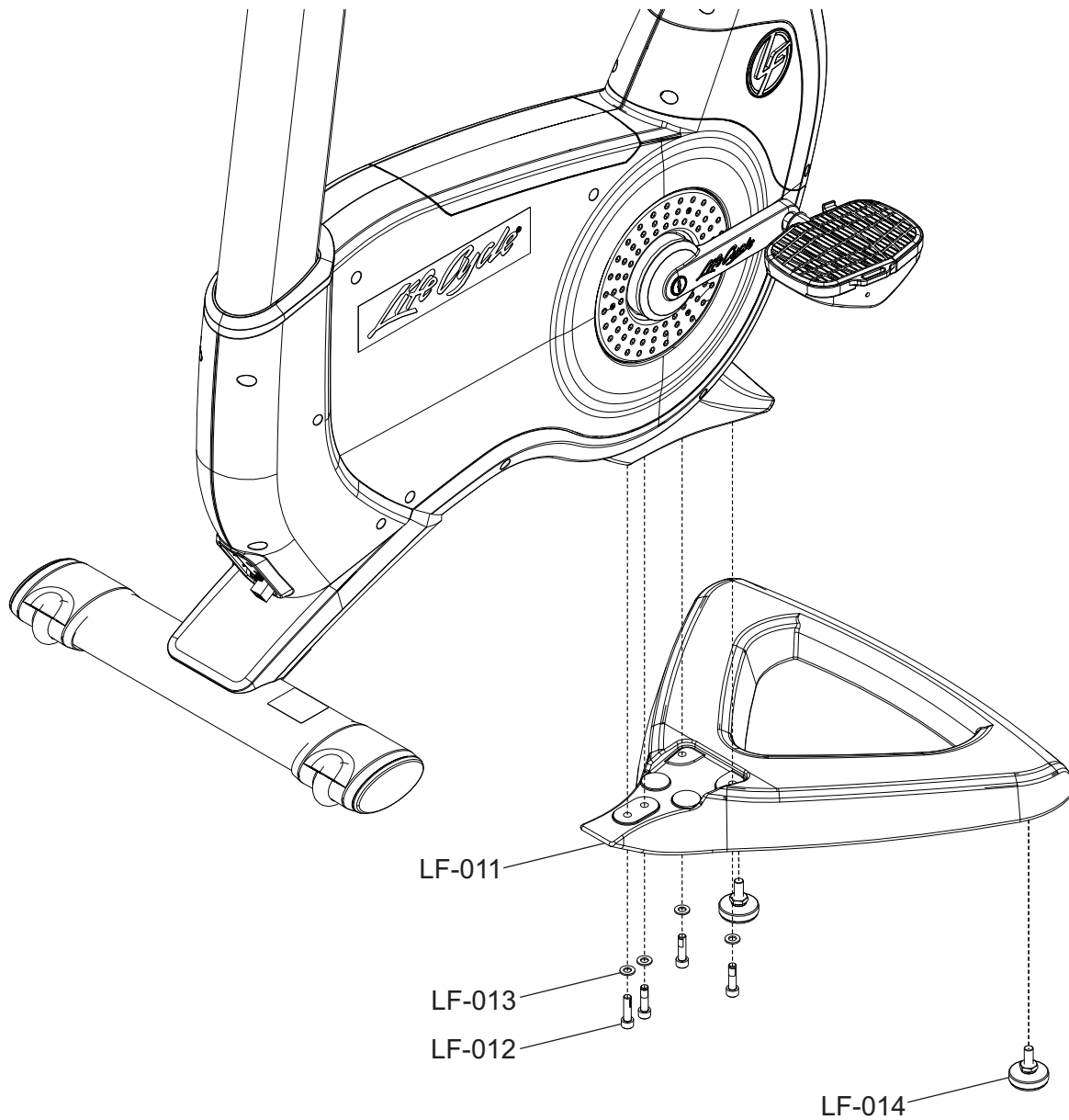
Front Stabilizer and Components



Parts List

Item	Alpha Code	Part Number	Description
LF-001	CHB, CHD	0K66-01041-0000	Front Stabilizer Shrouds
LF-002	CHB, CHD	0017-00101-1881	Stabilizer Mounting Screws (3)
LF-003	CHB, CHD	0017-00104-0479	Washer (3)
LF-004	CHB, CHD	0K66-01039-0000	Wheel
LF-005	CHB, CHD	0K66-01040-0000	Wheel Shaft
LF-006	CHB, CHD	0K66-01042-0000	Front Stabilizer End Caps
LF-007	CHB, CHD	AK66-00016-0000	Painted Stabilizer

Battery, Leg Leveler and Rear Stabilizer

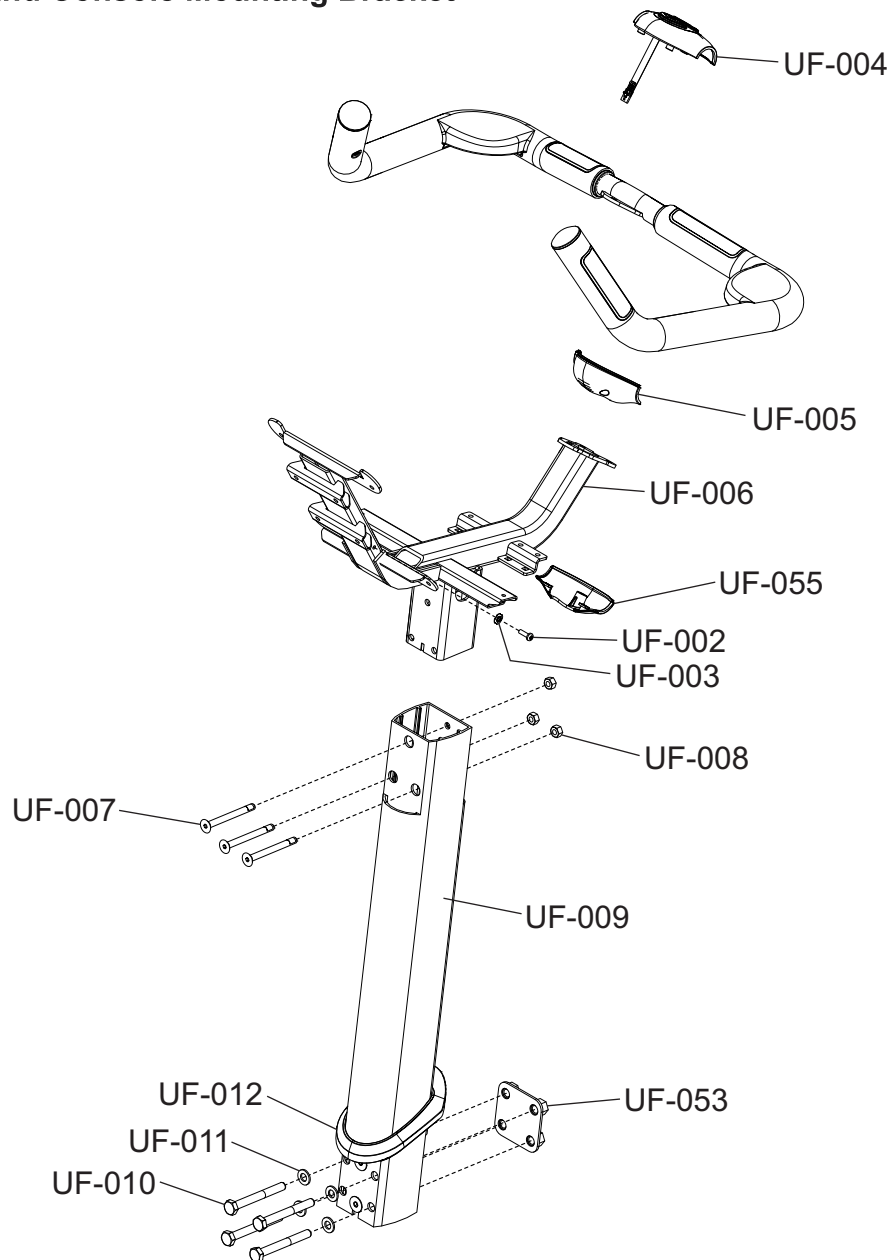


Parts List

Item	Alpha Code	Part Number	Description
LF-011	CHB, CHD	0K67-01124-0000	Rear Stabilizer
LF-012	CHB, CHD	0017-00101-1882	Rear Stabilizer Screw (4)
LF-013	CHB, CHD	0017-00104-0469	Washer (4)
LF-014	CHB, CHD	AK62-00124-0000	Leg Leveler

Upper Frame

Monocolumn and Console Mounting Bracket

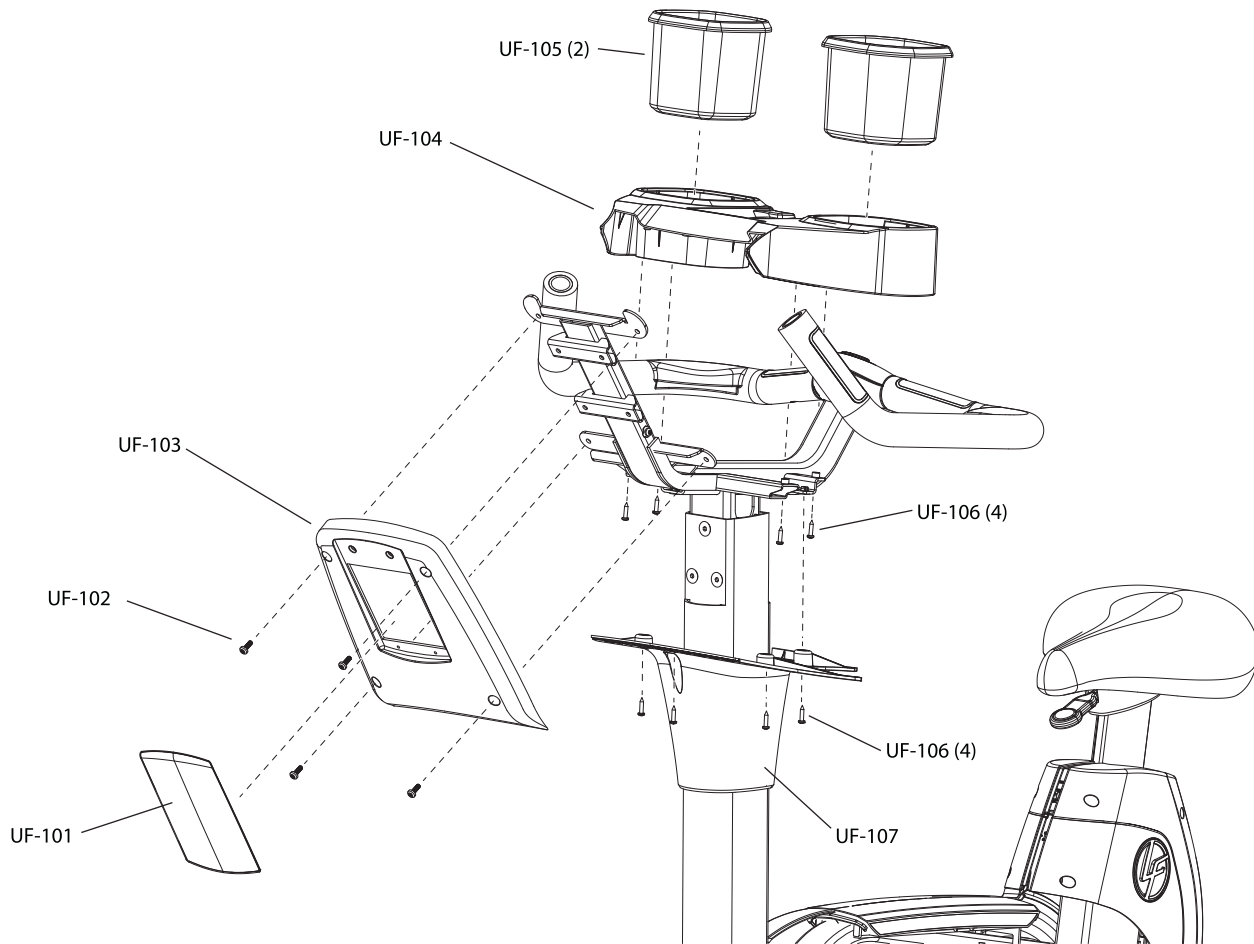


Parts List

Item	Alpha Code	Part Number	Description
UF-002	CHB, CHD	0017-00101-1986	Grounding Screw
UF-003	CHB, CHD	0017-00104-0160	Internal Tooth Lockwasher
UF-004	CHB, CHD	AK67-00029-0000	Level Control Assembly
UF-005	CHB, CHD	0K67-01051-0000	Bottom Handlebar Cover - Front
UF-006	CHB, CHD	AK67-00048-0000	Console Mounting Bracket Assembly
UF-007	CHB, CHD	0017-00101-2019	Mounting Bracket Screw (3)
UF-008	CHB, CHD	0017-00103-0341	Hex Nut (3)
UF-009	CHB, CHD	0K67-01129-0000	Monocolumn

Item	Alpha Code	Part Number	Description
UF-010	CHB, CHD	0017-00101-2035	Mounting Screw (4)
UF-011	CHB, CHD	0017-00104-0470	Washer (4)
UF-012	CHB, CHD	0K67-01039-0000	Upright Gasket
UF-053	CHB, CHD	AK66-00158-0000	Nut Plate
UF-055	CHB, CHD	0K67-01052-0000	Bottom Handlebar Cover - Rear

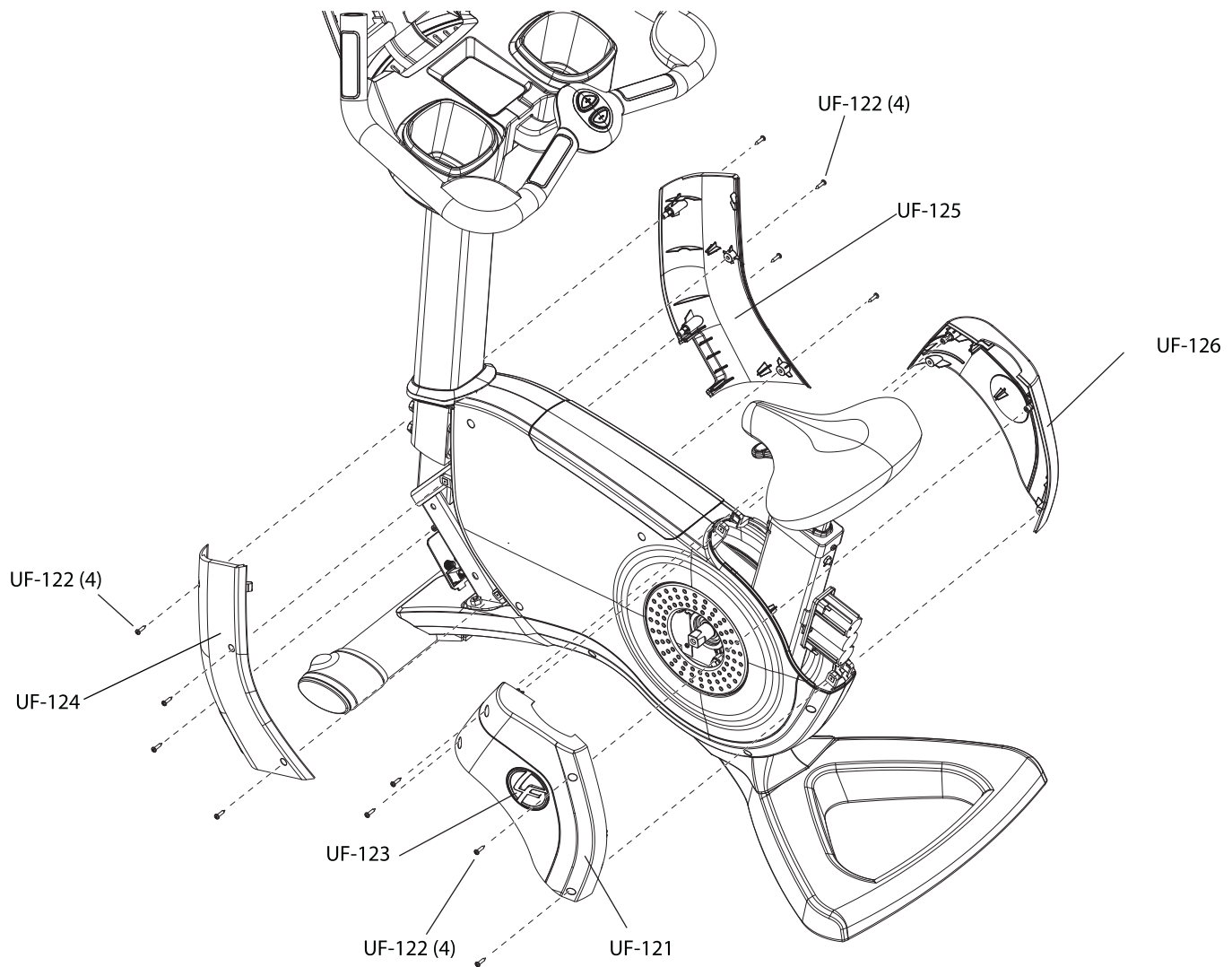
Shrouds - Console



Parts List

Item	Alpha Code	Part Number	Description
UF-101	CHB, CHD	AK92-00059-0000	Middle Cover
UF-102	CHB, CHD	0017-00101-1940	Mounting Screws
UF-103	CHB, CHD	0K67-01040-0000	Rear Console Cover
UF-104	CHB, CHD	AK67-00019-0000	Console Shroud, Top
UF-105	CHB, CHD	0K67-01055-0000	Cup Holder
UF-106	CHB, CHD	0017-00101-1795	Mounting Screws (8)
UF-107	CHB, CHD	0K67-01041-0000	Console Shroud, Bottom

Shrouds - Front and Seat

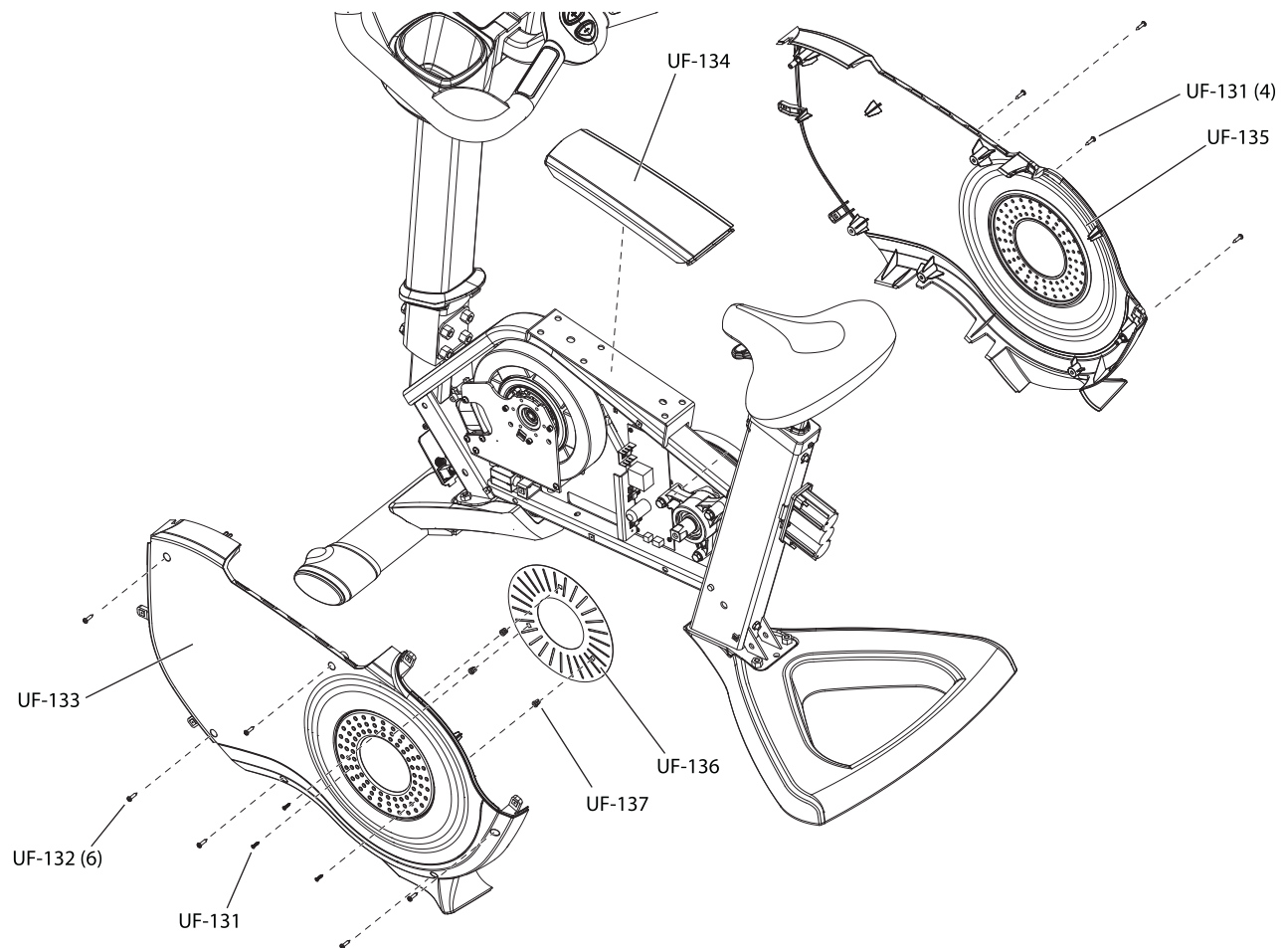


Parts List

Item	Alpha Code	Part Number	Description
UF-121*	CHB, CHD	AK67-00051-0002	Left Seat Post Shroud LF Decal Shadow Gray
UF-122	CHB, CHD	0017-00101-1796	Mounting Screws
UF-123	CHB, CHD	0K65-01209-0000	LF Bug
UF-124	CHB, CHD	0K67-01033-0000	Left Front Shroud
UF-125	CHB, CHD	AK67-00049-0000	Right Front Shroud
UF-126*	CHB, CHD	AK67-00050-0002	Right Seat Post Shroud LF Decal Shadow Gray

* Two-tone shrouds no longer available

Shrouds (Left, Right, Step) and GBC Shield

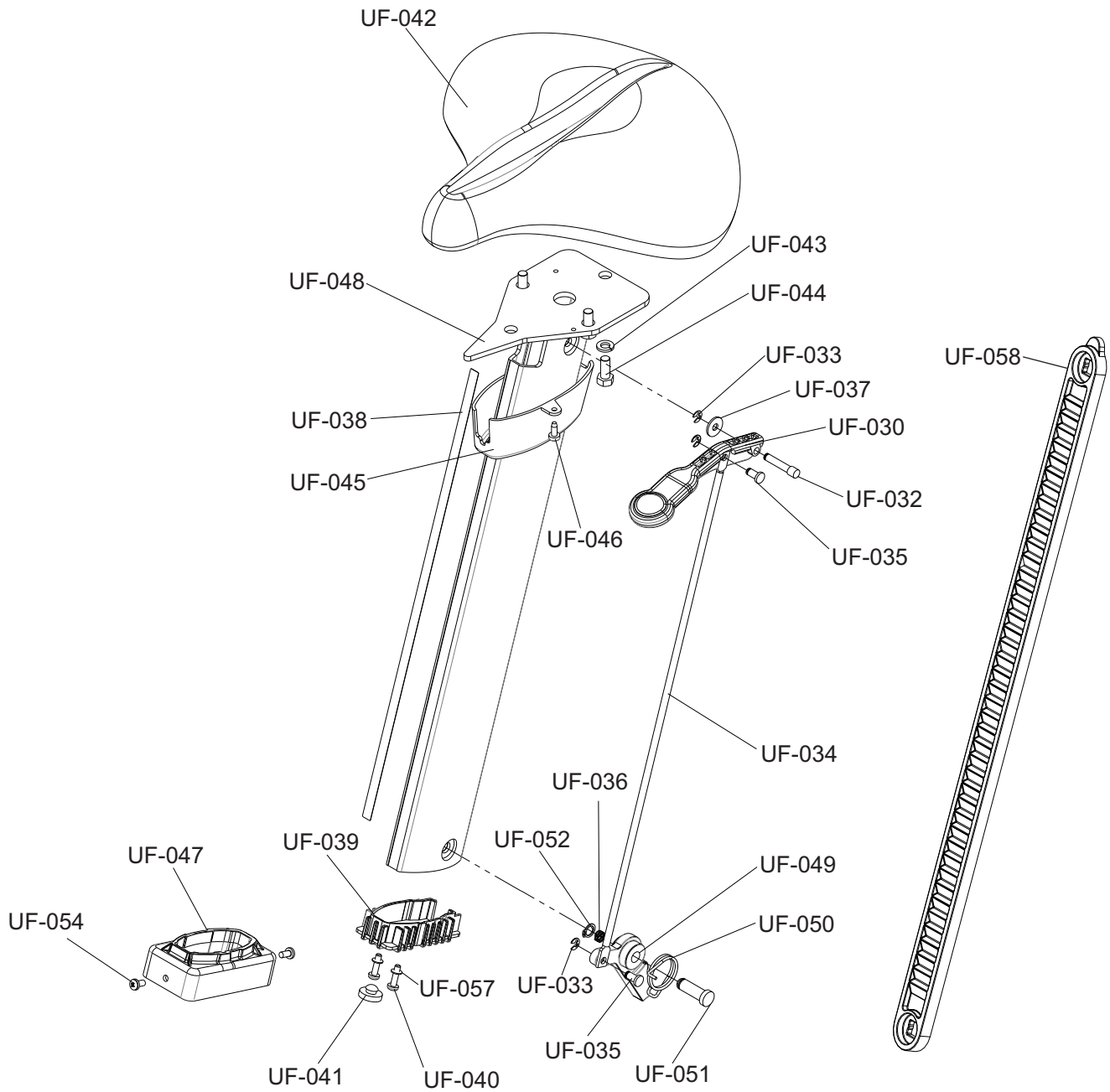


Parts List

Item	Alpha Code	Part Number	Description
UF-131	CHB, CHD	0017-00101-2103	Screw (3)
UF-132	CHB, CHD	0017-00101-1796	Mounting Screws (10)
UF-133*	CHB, CHD	AK67-00033-0004	Left Main Shroud LF Decal Shadown Gray & Vents
UF-134	CHB, CHD	0K67-01038-0000	Step Shroud
UF-135*	CHB, CHD	AK67-00032-0004	Right Main Shroud LF Decal Shadown Gray & Vents
UF-136	CHB, CHD	0K66-01267-0000	GBC Shield
UF-137	CHB, CHD	0017-00042-1134	Grommet (3)

* Two-tone shrouds no longer available

Seat and Seat Post Components



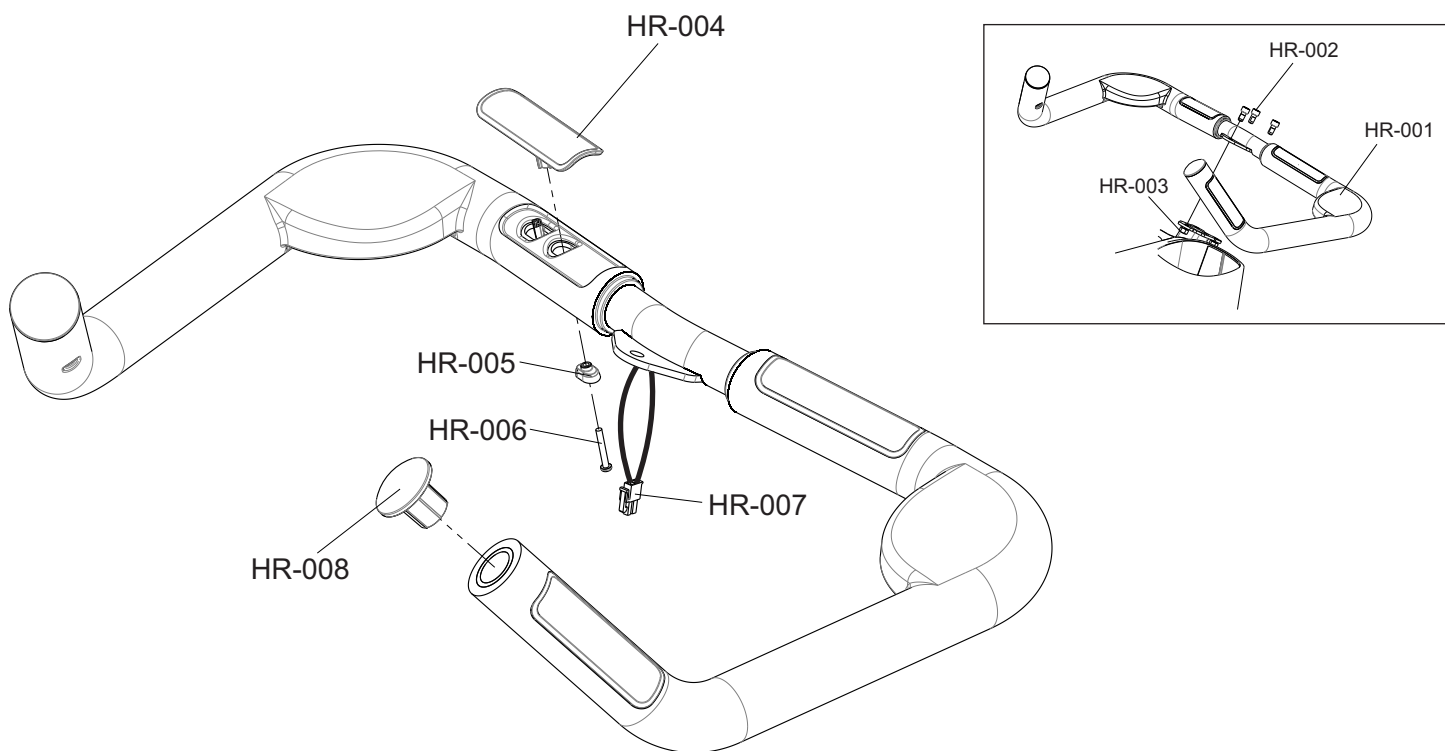
Parts List

Item	Alpha Code	Part Number	Description
UF-030	CHB, CHD	0K67-01111-0000	Up/Down Handle
UF-032	CHB, CHD	0K67-01112-0000	Handle Pivot Pin
UF-033	CHB, CHD	0017-00100-0250	E-Rings
UF-034	CHB, CHD	0K67-01008-0000	Up/Down Rod
UF-035	CHB, CHD	0K67-01014-0000	Rod Pins
UF-036	CHB, CHD	0017-00009-1285	Wave Spring
UF-037	CHB, CHD	0017-00104-0468	Washer
UF-038	CHB, CHD	0K67-010189-0000	Seat Post Decal
UF-039	CHB, CHD	0K67-01060-0000	Seat Post Base Guide
UF-040	CHB, CHD	0017-00101-1747	Mounting Screw

Item	Alpha Code	Part Number	Description
UF-041	CHB, CHD	0017-00042-1131	Bumper
UF-042	CHB, CHD	AK63-00229-0003	Seat
UF-043	CHB, CHD	0017-00104-0064	Washer (3)
UF-044	CHB, CHD	0017-00101-1121	Mounting Screw (3)
UF-045	CHB, CHD	0K67-01067-0000	Seat Post Shroud
UF-046	CHB, CHD	0017-00101-1776	Mounting Screw
UF-047	CHB, CHD	0K67-01146-0000	Seat Post Guide Cap
UF-048	CHB, CHD	AK67-00003-0001	Seat Post Weldment
UF-049	CHB, CHD	0K67-01009-0001	Up/Down Latch
UF-050	CHB, CHD	0K67-01010-0000	Up/Down Spring
UF-051	CHB, CHD	0K67-01017-0000	Latch Pivot Pin
UF-052	CHB, CHD	0017-00100-0253	Retaining Ring
UF-054	CHB, CHD	0017-00101-2011	Screw (2)
UF-057	CHB, CHD	0017-00104-0411	Mounting Washers (2)
UF-058	CHB, CHD	0K67-01013-0000	Seat Post Rack

Heart Rate System

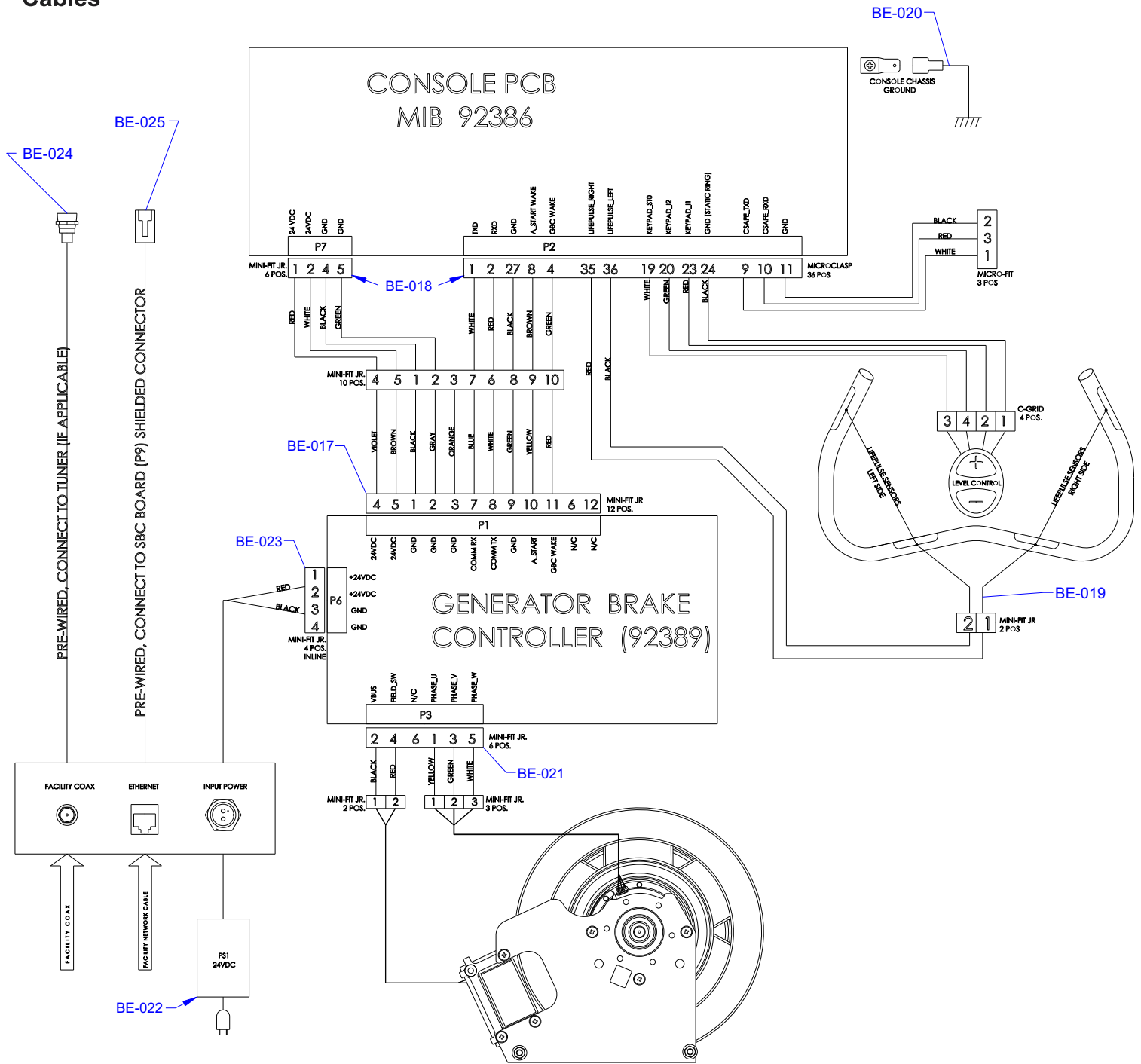
Handlebar and Components



Parts List

Item	Alpha Code	Part Number	Description
HR-001	CHB, CHD	AK67-00006-0000	Handlebar Assembly
HR-002	CHB, CHD	0017-00101-1920	Handlebar Mounting Screw (3)
HR-003	CHB, CHD	0017-00103-0341	Hex Nut (3)
HR-004	CHB, CHD	AK63-00041-0004	Heart Rate Electrode
HR-005	CHB, CHD	0K66-01141-0000	Insulator Plug
HR-006	CHB, CHD	0017-00101-1720	Mounting Screw
HR-007	CHB, CHD	AK63-00028-0001	Heart Rate Cable
HR-008	CHB, CHD	0K63-01114-0000	End Cap

Cables



Item	Alpha Code	Part Number	Description
BE-017	CHB, CHD	AK92-00064-0000	PCB to Console Cable
BE-018	CHB, CHD	AK92-00045-0001	Console/Handlebar Cable
BE-019	CHB, CHD	AK63-00028-0001	LifePulse Cable Assembly
BE-020	CHB, CHD	AK26-00348-0001	Ground Wire
BE-021	CHB, CHD	AK66-00107-0000	Gen Brake Cable
BE-022	CHB, CHD	0017-00003-1072	24V Power Brick/Cable
BE-023	CHB, CHD	AK92-00065-0000	External Power Cable
BE-024	CHB, CHD	AK65-00062-0000	Coax Assembly: RG6 Cable
BE-025	CHB, CHD	AK70-00092-0000	Ethernet Cable