

HAMMER[®] STRENGTH

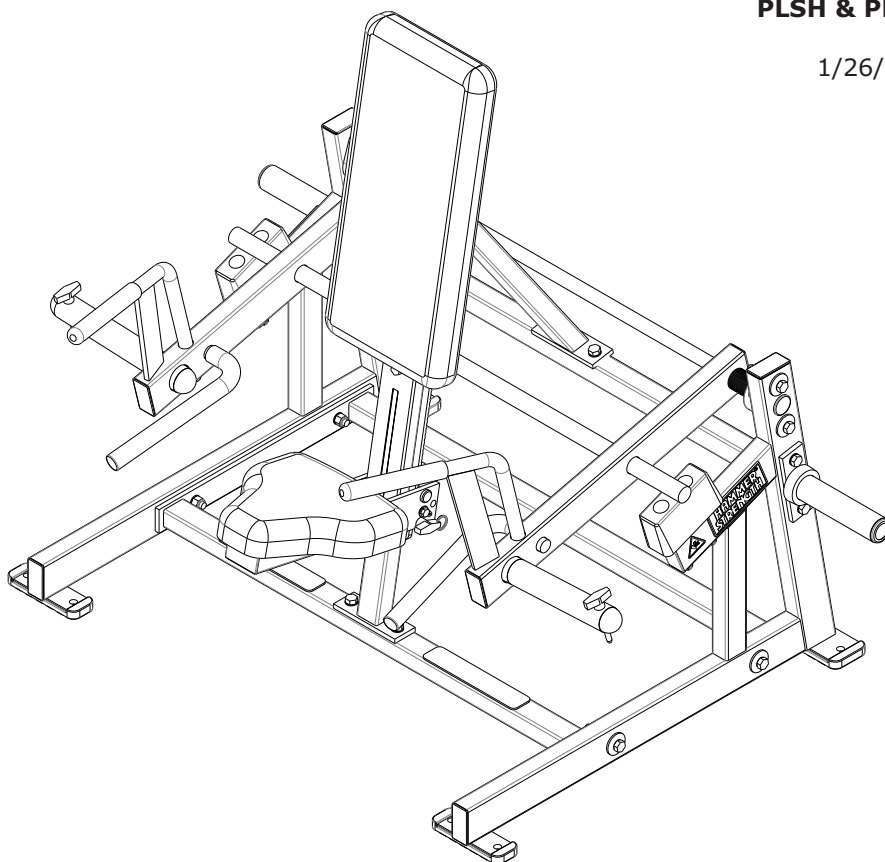
**HAMMER
STRENGTH[®]**

PLATE LOADED

PARTS MANUAL

**SHRUG
PLSH & PL-SH**

1/26/2015



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KEY

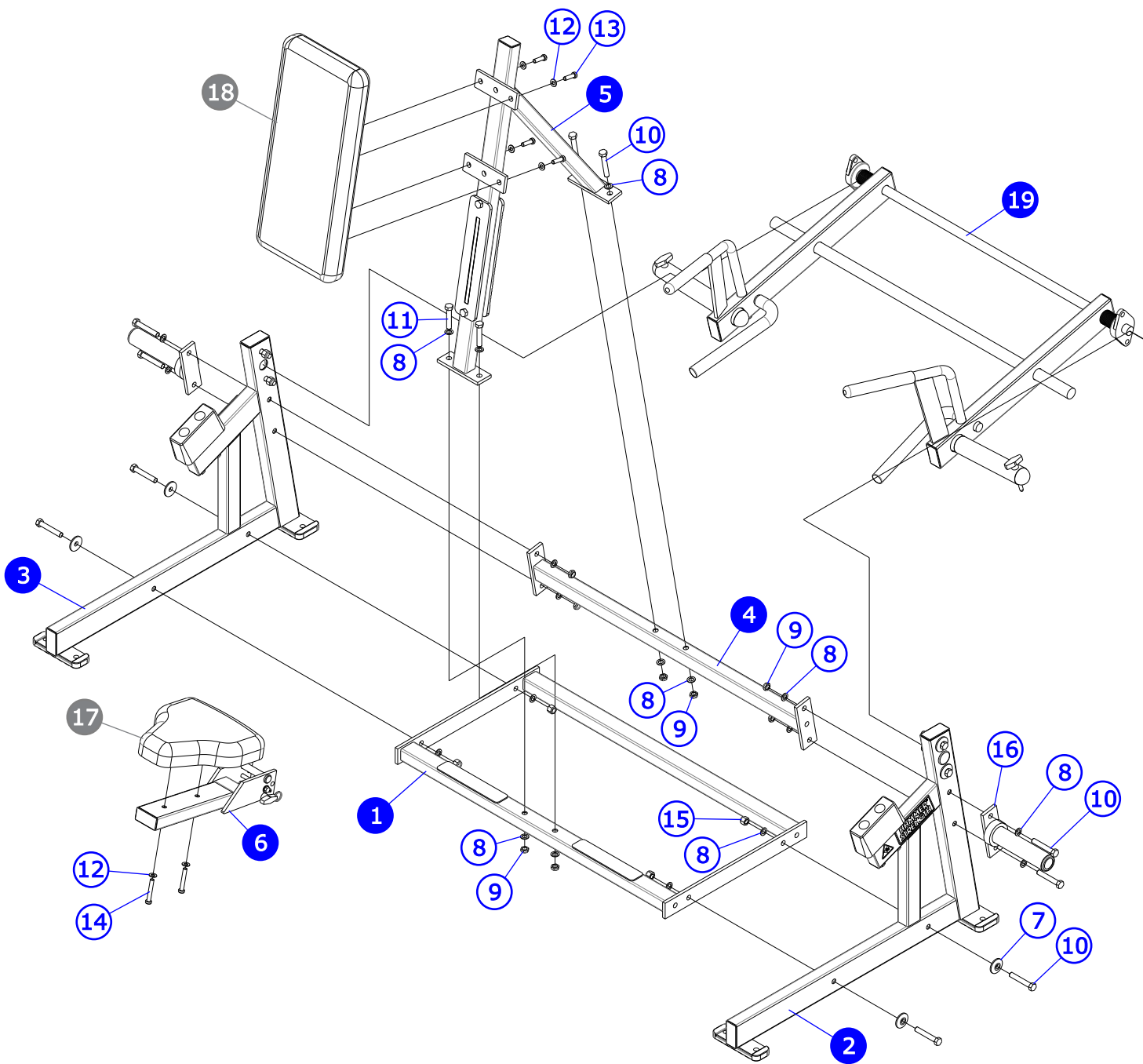
UPHOLSTERY 1 2 3

Items with Gray call-outs require the upholstery color listed within the order notes. IE: Putty

FRAME AND MOVEMENT ARM COLORS 1 2 3

Items with Blue call-outs require the powder coat frame color to be listed within the order notes.

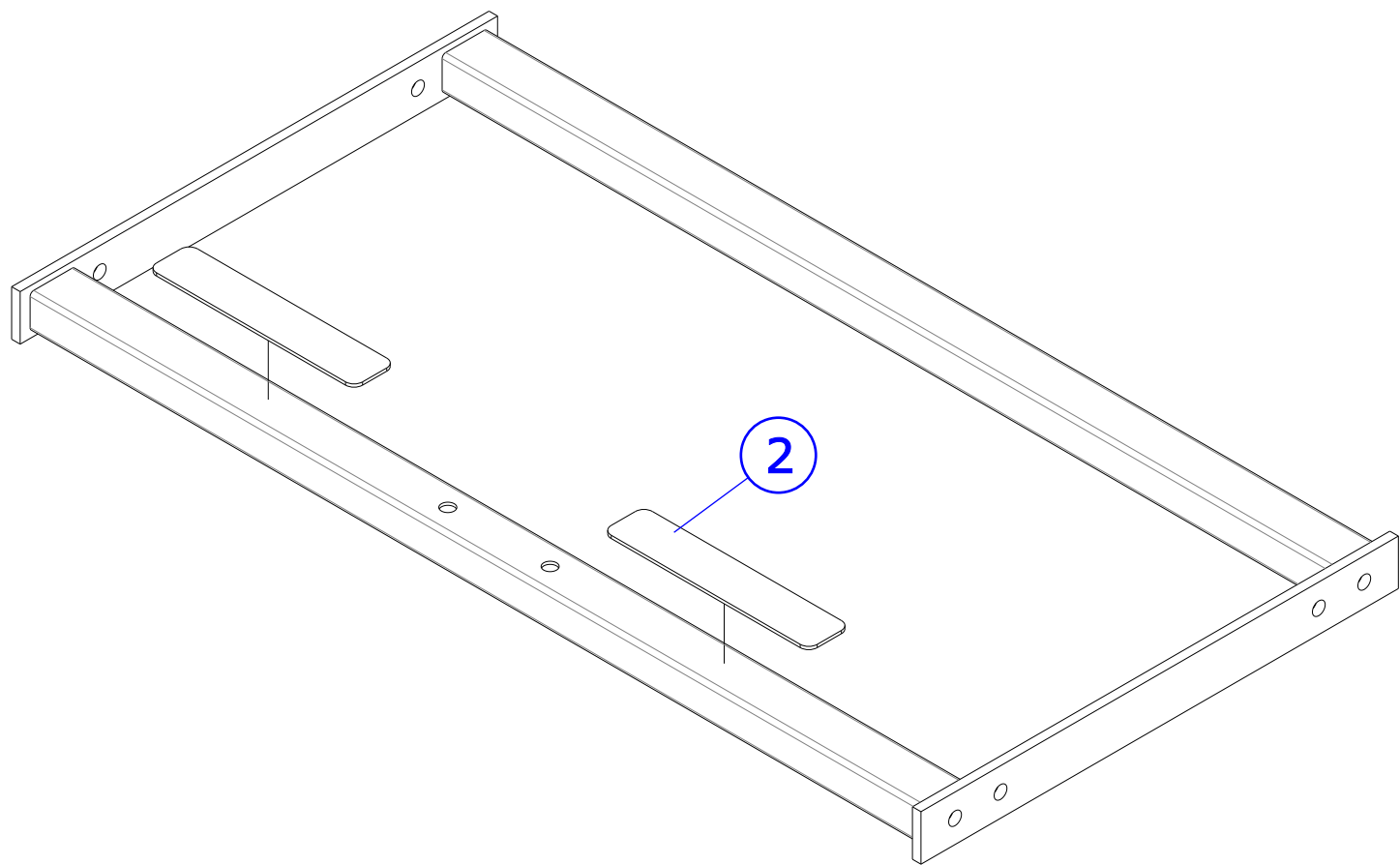
COMPONENT ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	PLSH-CBX	ASSY, BOTTOM FRAME, PLSH
2	1	PLSH-CSFL	ASSY, SIDE FRAME, LEFT, PLSH
3	1	PLSH-CSFR	ASSY, SIDE FRAME, RIGHT, PLSH
4	1	PLSH-TX	WLDMT, TOP CROSS MEMBER, PLSH
5	1	PLSH-CST	ASSY, SEAT FRAME, PLSH
6	1	CSTD-ST	ASSY, STD SEAT
7	4	H-BACK-WASH	BACKING WASHER
8	20	WASH.5STAR	1/2" INTERNAL LOCK WASHER
9	8	NUT.5JAMLOCK	1/2 THIN LOCK NUT
10	10	HHB.5X3	1/2 X 3 BOLT

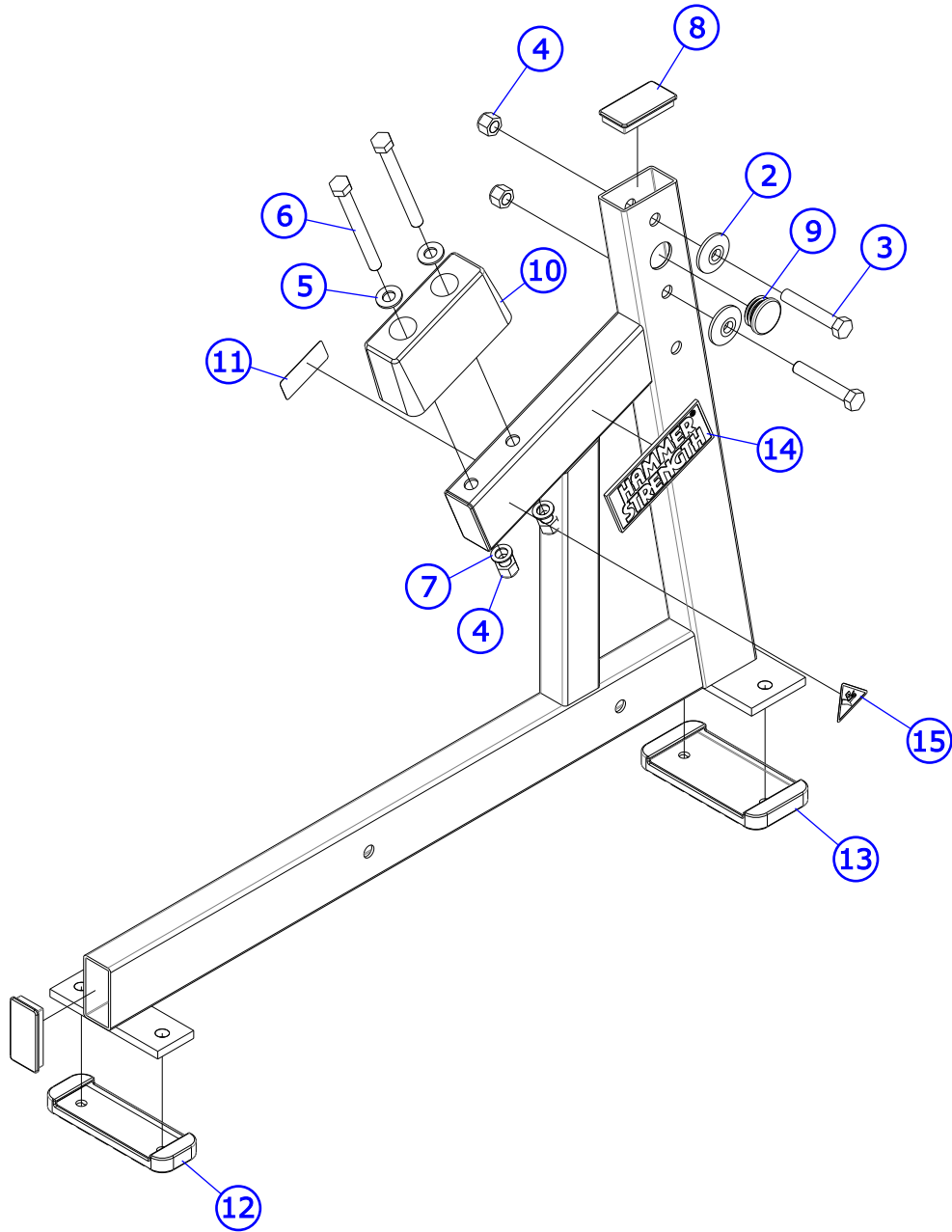
ITEM NO.	QTY.	PART NO.	DESCRIPTION
11	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
12	6	WASH.375SAE	3/8" SAE FLAT WASHER
13	4	3236204	SCREW, M10 X1.5 35MM
14	2	3236210	SCREW, M10 X1.5 65MM
15	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
16	2	H-HORN-ASSY	ASSY, WEIGHT HORN
17	1	7351999	PAD, SADDLE
18	1	7398899	PAD, BACK 25 X 11-1/4
19	1	PLSH-CMA	ASSY, MOVEMENT ARM, PLSH

BOTTOM FRAME ASSEMBLY



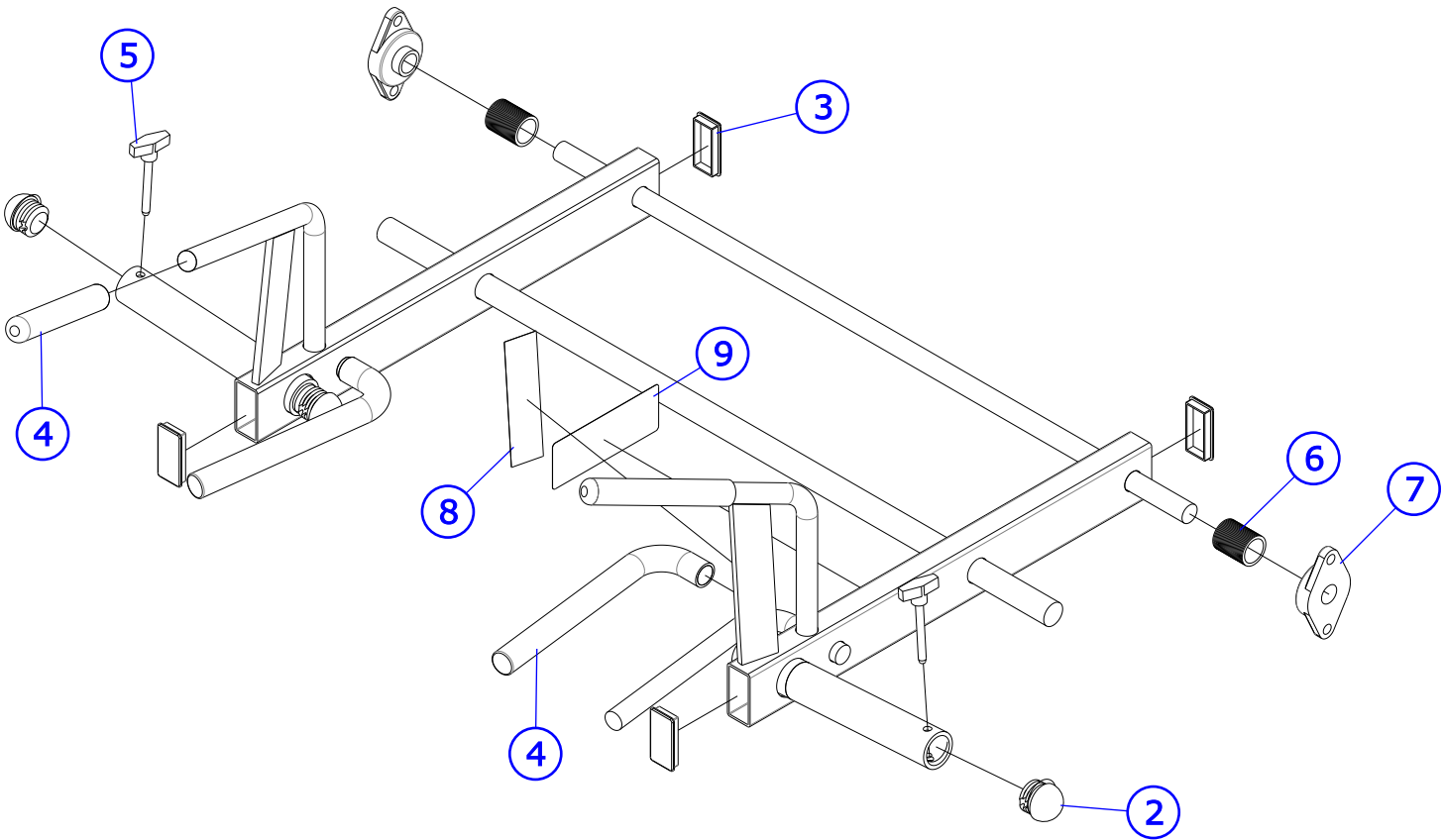
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-NONSKID 2X9	PLASTIC NON SKID STRIP 2 X 9

LEFT SIDE FRAME ASSEMBLY



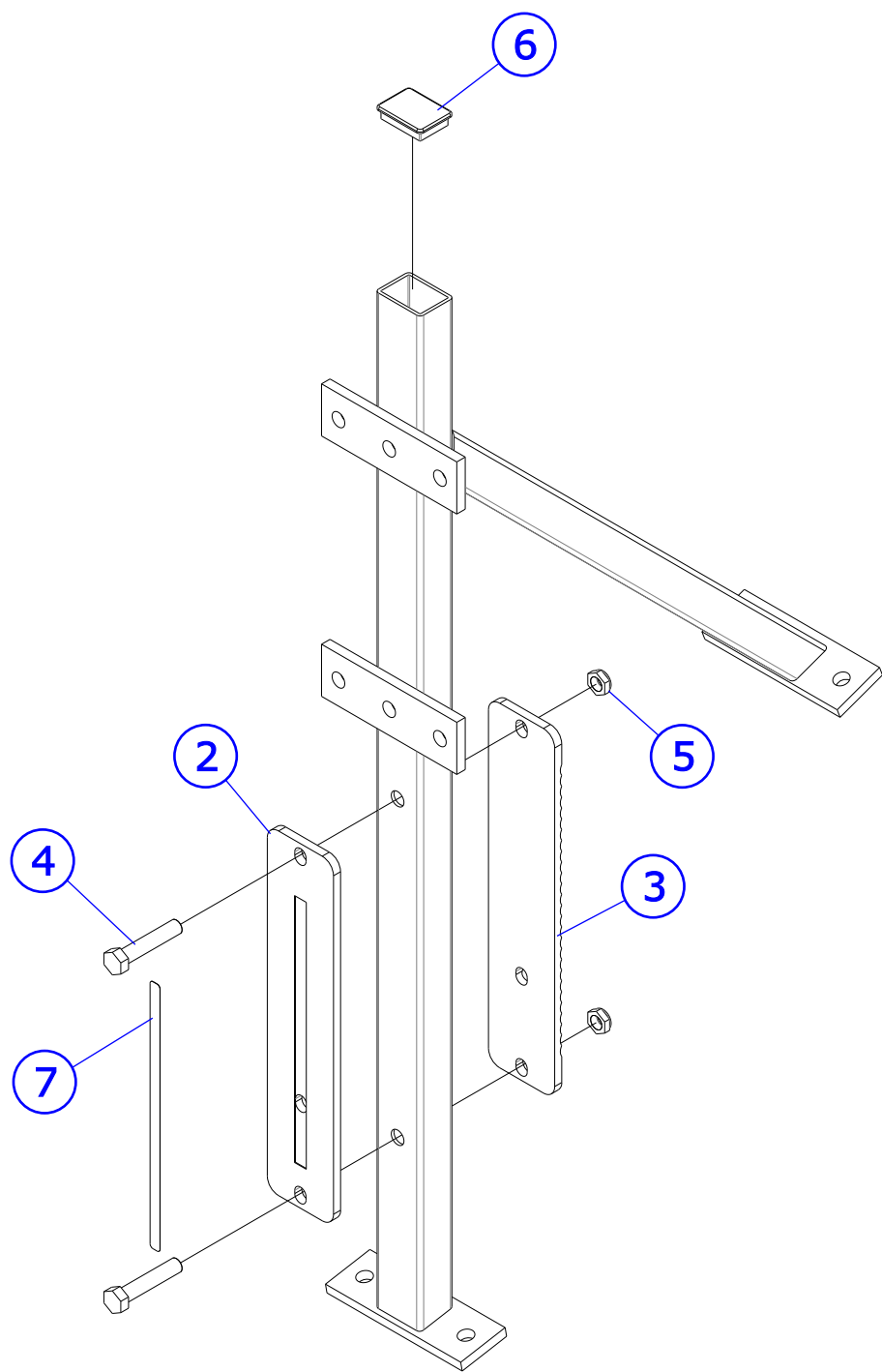
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-BACK-WASH	BACKING WASHER
3	2	HHB.5X3	1/2 X 3 BOLT
4	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	WASH.5SAE	1/2" SAE FLAT WASHER
6	2	HHB.5X5	1/2 X 5 BOLT
7	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
8	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
9	1	H-LOCK-PLUG(SMALL)	SMALL LOCKING PLUG
10	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
11	1	-	SERIAL NUMBER
12	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
13	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
14	1	H-NAMEPLATE	HAMMER STRENGTH BADGE
15	1	8039501	LABEL, WARNING, TRIANGLE

MOVEMENT ARM ASSEMBLY



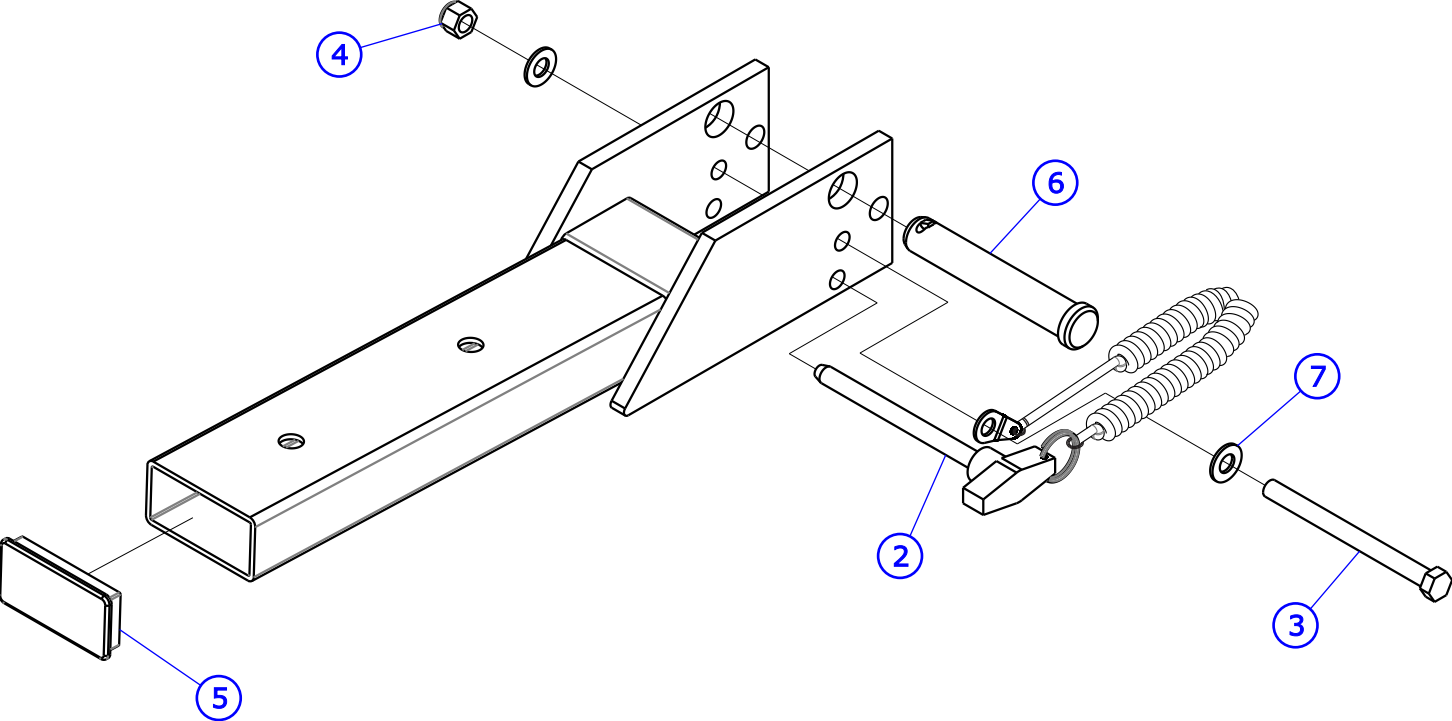
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	4	RUBCAP1-2	RUBBER CAP #1
3	4	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
4	4	H-GRIP	HANDLE GRIPS (.938X16)
5	2	SELECTOR PIN-3	SELECTOR PIN 3 IN.
6	2	ACCORDIAN-125	SHAFT GUARD 1.25"
7	2	H-BEAR-SML	SMALL BEARING
8	1	8773701	LABEL, ASTM PL VERT - ENG
9	1	ID-PLSH	PRODUCT PLACARD, PLSH

SEAT FRAME ASSEMBLY



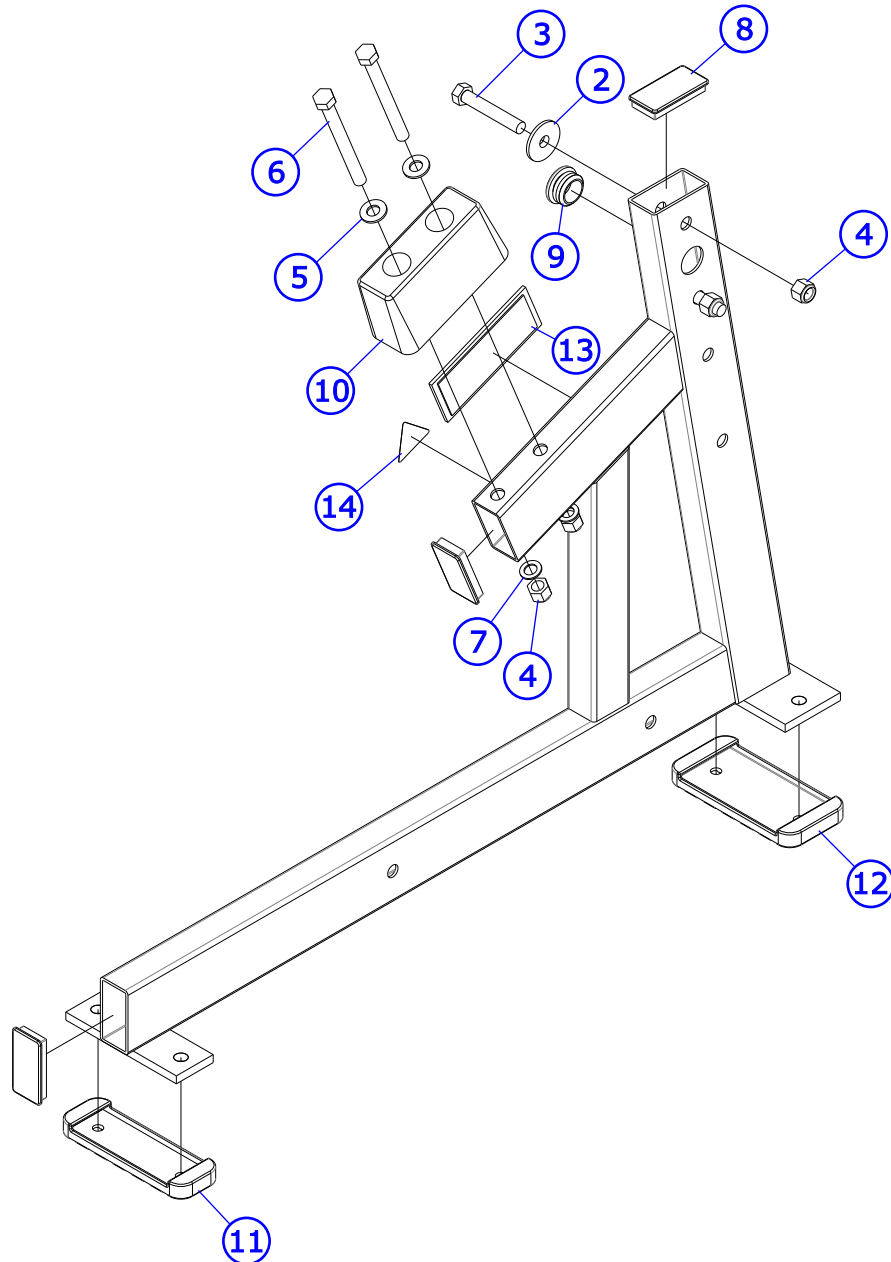
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-SEATRCKS-N	PLASTIC SEAT GUIDES(PP229)NEW)
3	1	H-SEATRCKS-RIB	SEATRACK BACK
4	2	HHB.5X2.5	1/2 X 2 1/2 BOLT
5	2	NUT.5JAMLOCK	1/2 THIN LOCK NUT
6	1	RC1520-1Q1	CAP:1-1/2 X 2 RECTANGLE PLUG
7	1	SEAT NUMBER	SEAT ADJ. NUMBER

STD SEAT ASSEMBLY



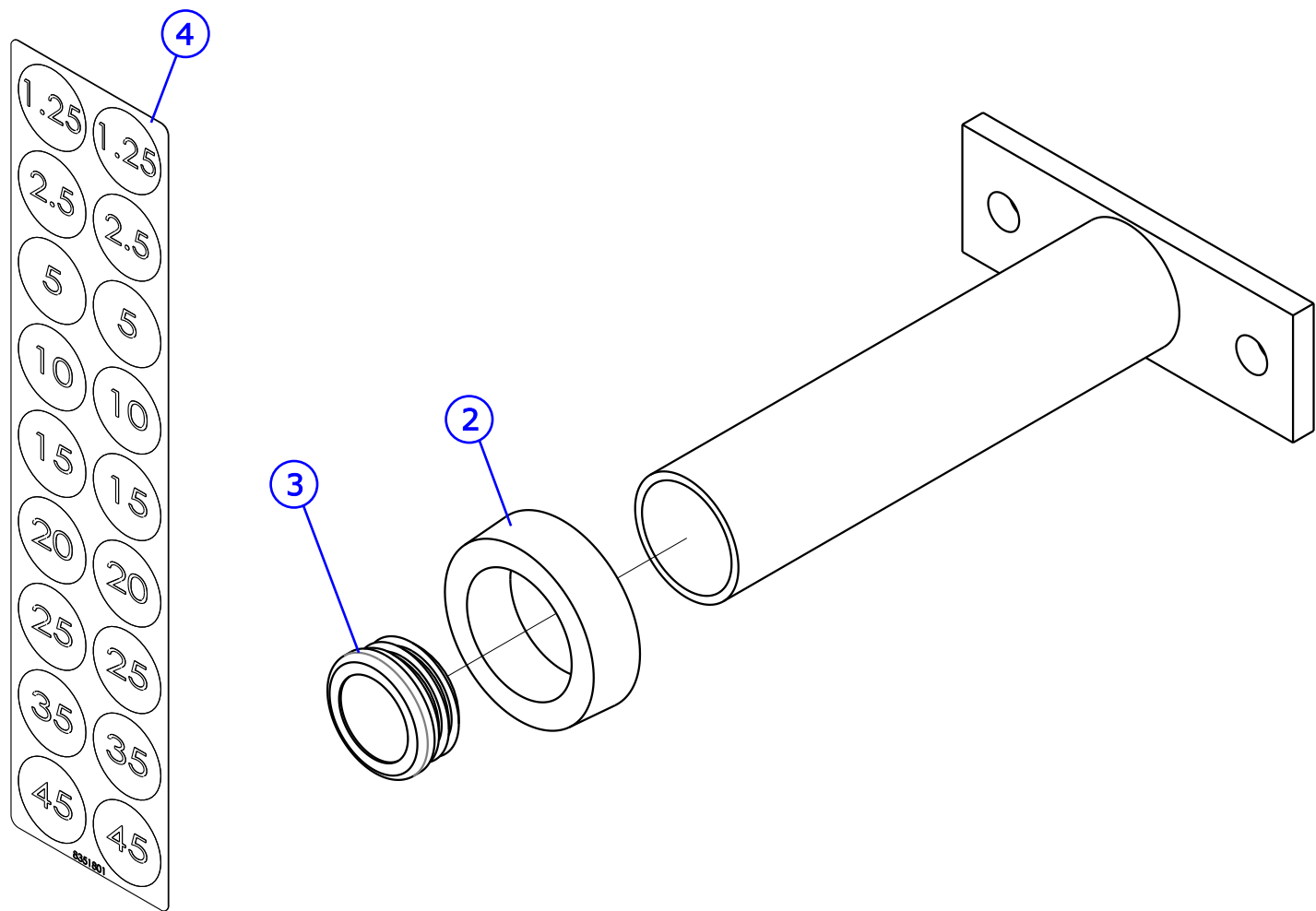
ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	SELECTOR PIN-4	SELECTOR PIN 4" WITH LANYARD
3	1	HHB.375X4.5	STEEL BOLT 3/8 X 4.5
4	1	NUT.375LOCK	3/8 THICK LOCK NUT
5	1	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
6	1	STD SEAT PIN	STD SEAT PIN
7	2	WASH.375SAE	3/8" SAE FLAT WASHER

RIGHT SIDE FRAME ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	2	H-BACK-WASH	BACKING WASHER
3	2	HHB.5X3	1/2 X 3 BOLT
4	4	NUT.5LOCK	1/2 DIA THICK LOCK NUT
5	2	WASH.5SAE	1/2" SAE FLAT WASHER
6	2	HHB.5X5	1/2 X 5 BOLT
7	2	WASH.5STAR	1/2" INTERNAL LOCK WASHER
8	3	RC1530-1Q1	CAP:1-1/2 X 3 RECTANGLE PLUG
9	1	H-LOCK-PLUG(SMALL)	SMALL LOCKING PLUG
10	1	H-BUMP-LGE	LARGE BUMPER (VEN# MM1)
11	1	MM-8	2 X 6 FLANGE RUBBER SLIPPER
12	1	MM-9	3 X 6 FLANGE RUBBER SLIPPER
13	1	H-NAMEPLATE	HAMMER STRENGTH BADGE
14	1	8039501	LABEL, WARNING, TRIANGLE

WEIGHT HORN ASSEMBLY



ITEM NO.	QTY.	PART NO.	DESCRIPTION
2	1	H-RUBRNG	MM5 RING
3	1	H-RUBCAP2	PLUG, HAMMER WEIGHT HORN
LABEL NOT INCLUDED IN ASSEMBLY			
4	-	8351801	LABEL, WEIGHT HORN, SHEET