

Serial Number Ranges

Ramsey Produced

SS-AB0714001 - SS-AB0718B465

Hungarian Produced

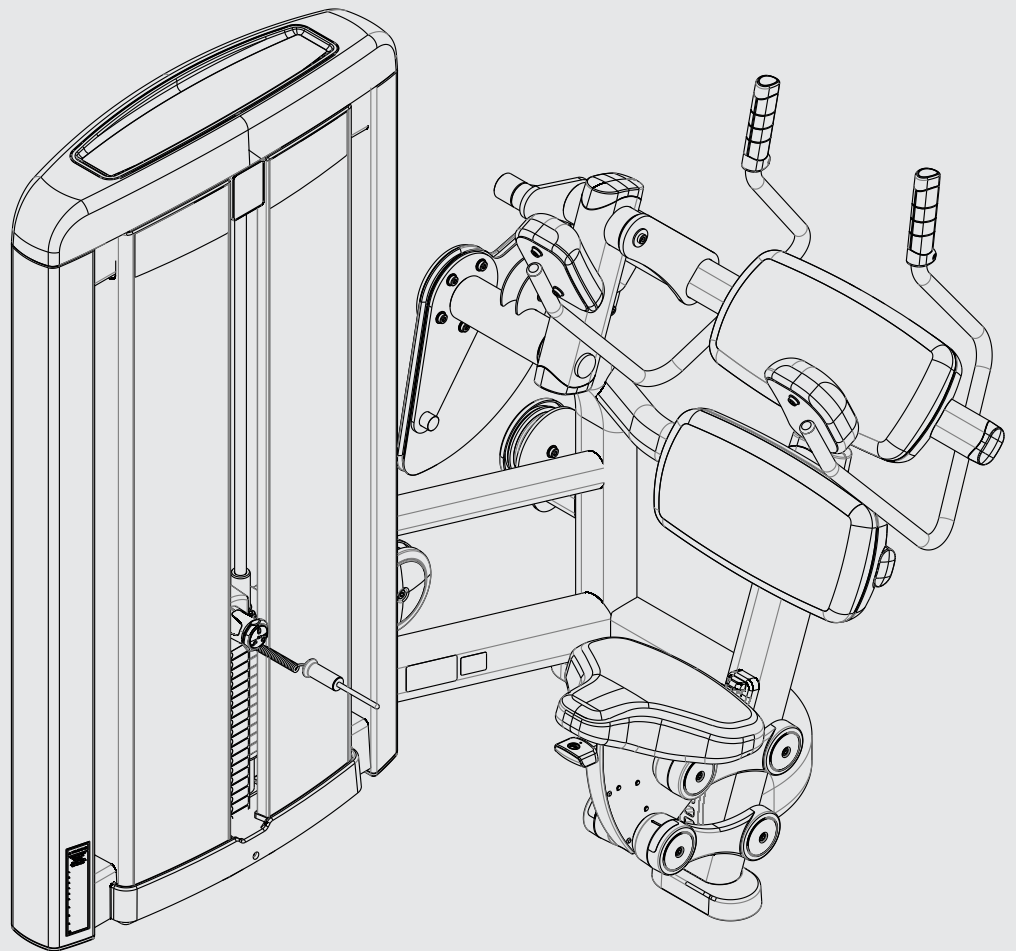
101430G00001 - 101833G07736

INSIGNIA SERIES

ABDOMINAL

SS-AB

PARTS MANUAL



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Insignia Series Abdominal

Options and Key

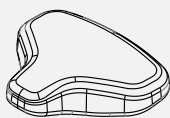
FRAME COLOR OPTION

SELECT POWDERCOAT COLOR

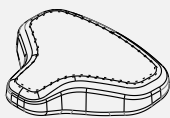
- ☐ BLACK
- ☐ BLUE
- ☐ CANDY APPLE RED
- ☐ CHARCOAL
- ☐ DIAMOND WHITE
- ☐ ELECTRIC BLUE
- ☐ ICE BLUE METALLIC
- ☐ MIDNIGHT METALLIC
- ☐ MOCHA SAND
- ☐ NICKEL
- ☐ PLATINUM
- ☐ RED
- ☐ TITANIUM
- ☐ WHITE
- ☐ YELLOW
- ☐ CUSTOM

UPHOLSTERY OPTION

☐ SINGLE STITCH



☐ DOUBLE STITCH



UPHOLSTERY COLOR OPTION

- ☐ AMERICAN BEAUTY RED
- ☐ AZURE
- ☐ BLACK
- ☐ BLACK CARBON FIBER
- ☐ BURGUNDY
- ☐ CANDY APPLE RED
- ☐ CHESTNUT
- ☐ CONCORD
- ☐ CRANBERRY
- ☐ CROCUS
- ☐ DARK WALNUT
- ☐ DOVE GRAY
- ☐ EMERALD
- ☐ GRAPHITE
- ☐ GROTTTO
- ☐ GUN METAL
- ☐ HUNTER GREEN
- ☐ IMPERIAL BLUE
- ☐ JADE
- ☐ NAVY
- ☐ NORTHWOODS GREEN
- ☐ PAPRIKA
- ☐ PLUM
- ☐ PUTTY
- ☐ REGIMENTAL BLUE
- ☐ ROYAL BLUE
- ☐ SLATE
- ☐ SPACE BLUE
- ☐ SUEDE
- ☐ TERRA COTTA
- ☐ TURQUOISE
- ☐ WHEAT
- ☐ CUSTOM

LANGUAGE OPTION

SELECT LANGUAGE

- ☐ 01 ENGLISH
- ☐ 02 GERMAN
- ☐ 03 FRENCH
- ☐ 04 SPANISH
- ☐ 05 ITALIAN
- ☐ 06 DUTCH
- ☐ 07 JAPANESE
- ☐ 08 PORTUGUESE
- ☐ 10 RUSSIAN
- ☐ 11 TURKISH
- ☐ 12 CHINESE
- ☐ 13 ARABIC

WEIGHT STACK OPTION

- ☐ T - BASE STACK
- ☐ C - LIGHT STACK
- ☐ X - HEAVY STACK
- ☐ POUNDS
- ☐ KILOGRAMS

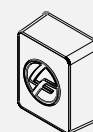
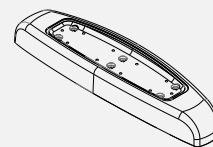
SHROUD WRAP OPTION

- ☐ BAMBOO
- ☐ BLACK CARBON FIBER
- ☐ BRONZE
- ☐ FULL SHROUD
- ☐ PREMIUM STAINLESS STEEL
- ☐ ROSEWOOD
- ☐ SKY
- ☐ STAINLESS STEEL
- ☐ STEM
- ☐ CUSTOM

TRIM OPTION

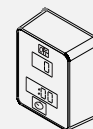
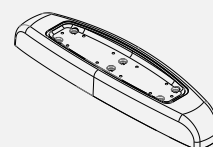
☐ S

PLASTIC TOWER CAP
STANDARD GRIP
NO REP COUNTER



☐ L

PAINTED CAST TOWER CAP
ERGO GRIP
REP COUNTER



KEY

LANGUAGE 1 2 3

Items with Black call-outs require the last two digits (XX) to be replaced with language codes listed above. IE: 12345XX should be 1234501 for English.

UPHOLSTERY 1 2 3

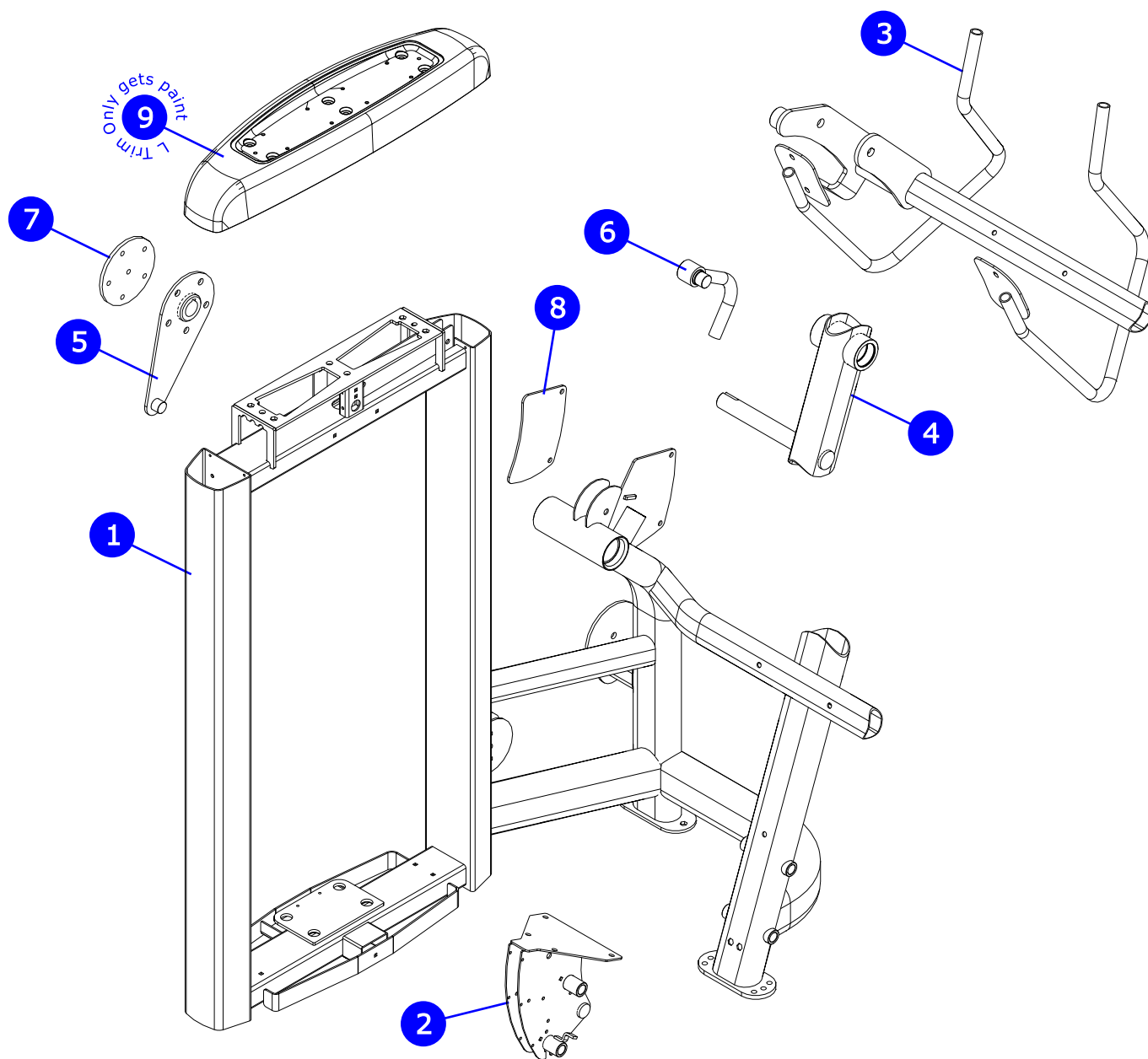
Items with Gray call-outs require the upholstery color within the order notes. IE: Putty.

FRAME COLOR 1 2 3

Items with Blue call-outs require the powder coat frame color to be within the order notes.

Insignia Series Abdominal

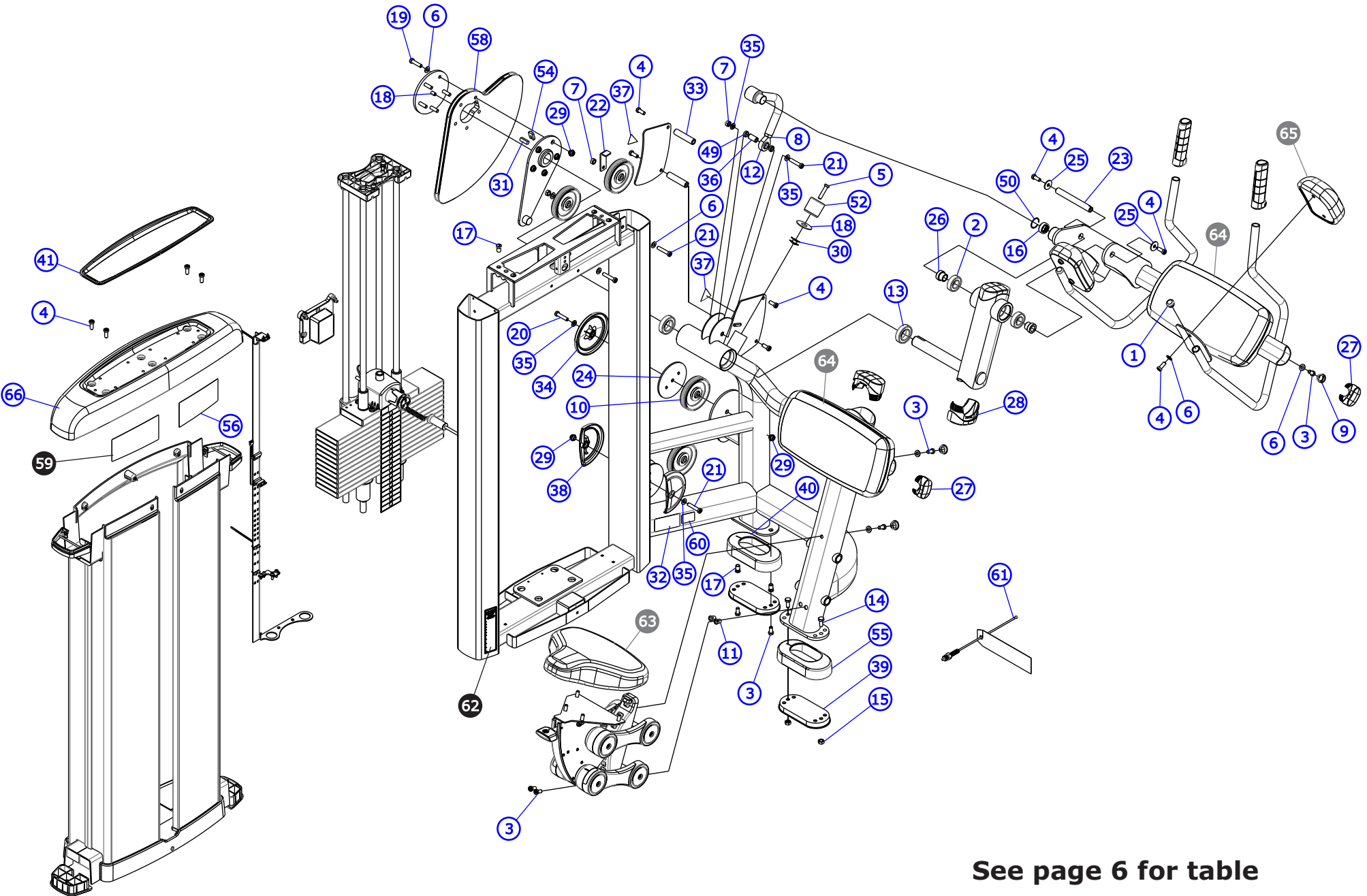
Powder Coat Painted Frame Weldments



ITEM NO.	QTY.	PART NO.	DESCRIPTION	TRIM	
1	1	POSSIBLE RMA	WLDMT, SS-AB FRAME	S	L
2	1	9401299	WLDMT, SS-FRONT SEAT SUPPORT	S	L
3	1	9473599	WLDMT, WORKARM, SS-AB	S	L
4	1	9473699	WLDMT, MID ARM, SS-AB	S	L
5	1	9473999	WLDMT, CAM/HARD STOP SS-AB	S	L
6	1	9485299	WLDMT, SS-AB, LINKAGE	S	L
7	1	7329199	PLATE, FZ, CAM COVER	S	L
8	1	9474699	PLATE, CAM COVER 2	S	L
9	1	9412699	CAP, TOWER -TOP	-	L

ITEMS ON THIS PAGE ARE POWDER COAT PAINTED. REFER TO PAGE 3 FOR ORDERING INSTRUCTIONS.

Insignia Series Abdominal
Component Assembly

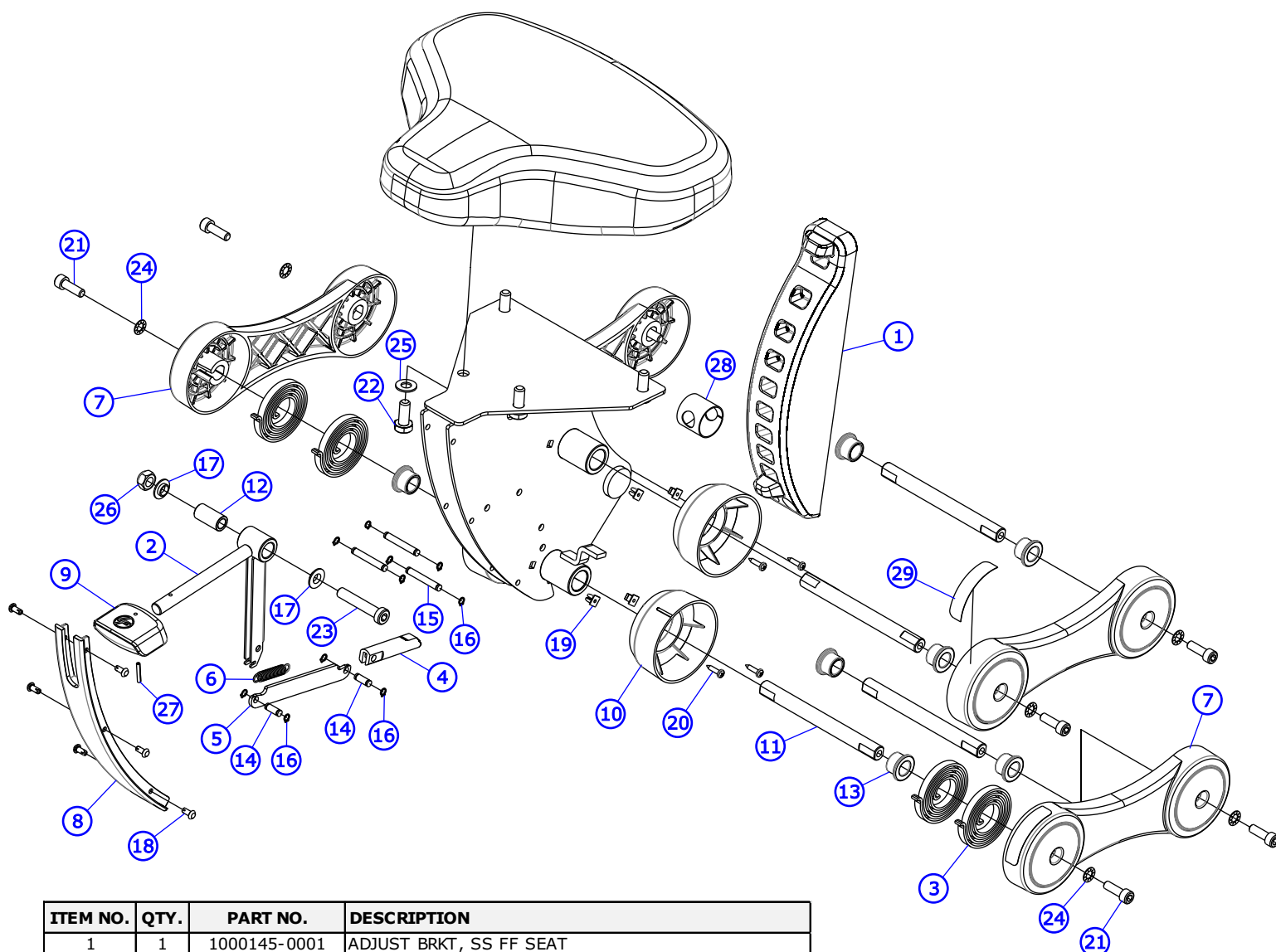


See page 6 for table

Insignia Series Abdominal Table

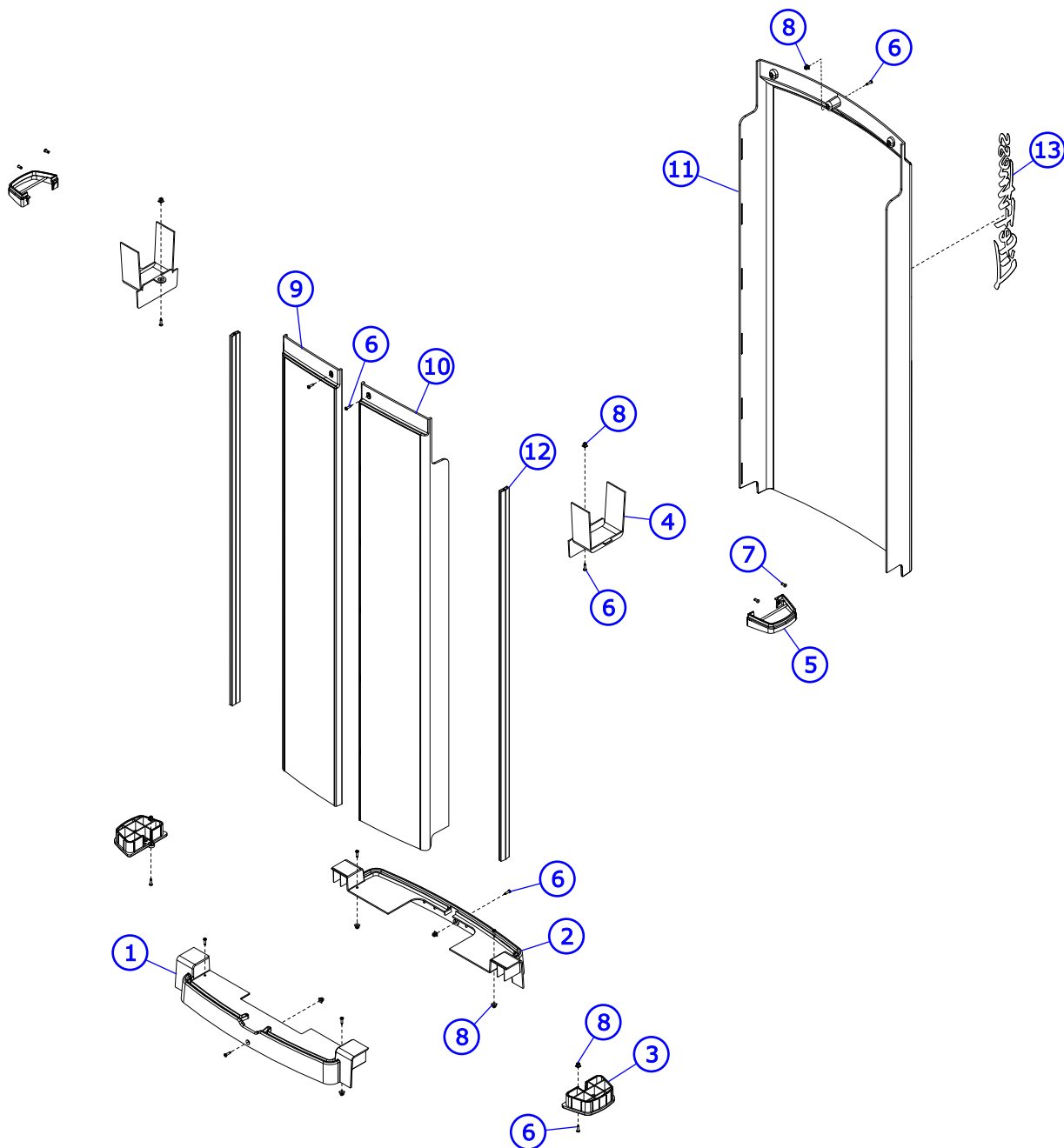
ITEM NO.	QTY.	PART NO.	DESCRIPTION	TRIM	
1	2	3119304	CAP, END 1.00 DIA RD 10-12 GA	S	L
2	2	3235601	BEARING, 6205 BALL	S	L
3	9	3236201	SCREW, M10 X1.5 20MM	S	L
4	14	3236202	SCREW, M10 X1.5 25MM	S	L
5	1	3236206	SCREW, M10 X1.5 45MM	S	L
6	18	3236601	WASHER, 3/8 SAE SS	S	L
7	3	3236801	NUT, M10 HEX NYLOCK SS	S	L
8	1	3236902	NUT, HEX JAM M16 X 2 SS	S	L
9	5	3237403	PLUG, 1" HOLE	S	L
10	4	3237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD	S	L
11	2	3238601	M10X1.5 BLIND THREADED INSERT (HEX)	S	L
12	1	3238701	ROD END, METRIC MALE	S	L
13	2	3243201	BEARING, 6007 BALL	S	L
14	2	3251202	SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN	S	L
15	2	3254703	NUT, M10 X 1.5 HEX ZINC	S	L
16	1	3270101	BRG, NEEDLE 1.375" OD X 1.125" ID X .5" L	S	L
17	6	3275401	M10X1.5 BLIND THREADED INSERT (HEX) -HVY	S	L
18	1	9455101	SHIM, 1.75" X .44"	S	L
19	6	3236605	M10 X 1.5 X 40 SHCS, LOW HEAD	S	L
20	1	3275506	SCREW, M10 X 1.5 X 45 SHCS, LOW HEAD -NO PATCH	S	L
21	4	3275507	SCREW, M10 X 1.5 X 50 SHCS, LOW HEAD -NO PATCH	S	L
22	1	6757701	CLIP, CABLE 2-7/8 X 1 X 1	S	L
23	1	9513901	SHAFT, TAPPED 0.75 DIA X 6.050	S	L
24	1	7318201	PLATE, PULLEY	S	L
25	2	3236602	WASHER, 3/8 ID X 1.25 OD SS	S	L
26	2	9514001	SPACER, STEPPED	S	L
27	2	7333801	CAP, SMALL FLOV- END	S	L
28	3	7333901	CAP, LARGE FLOV- END	S	L
29	7	7335401	NUT, M10 X 1.5 SOCKET HEAD	S	L
30	1	7347301	NUT, SPIDER M10 X 1.5	S	L
31	1	7511601	KEY, .375 SQUARE X 1.25	S	L
32	1	-	LABEL, SERIAL NUMBER, BLANK	S	L
33	2	7582501	SPACER, TAPPED 0.75 DIA X 3.25	S	L
34	1	7629902	COVER, PULLEY- BOLTED FULL	S	L
35	4	7776401	SPACER, FLANGE .406 X .495 X .81	S	L
36	1	7776501	SHAFT, .625 X .406 X 1.200	S	L
37	2	8039501	LABEL, WARNING, TRIANGLE	S	L
38	2	8094102	COVER, PULLEY-BOLTED PARTIAL -CHGR	S	L
39	2	9319301	FOOT, 2.50 X 4.49 FLOV	S	L
40	1	9319401	COVER, FOOT - STRAIGHT	S	L
41	1	9411201	TRAY, TOWER TOP CAP	S	L
49	2	9485301	SPACER, 0.630 ID X 0.20	S	L
50	1	3276601	SPIRAL RING, INTERNAL, 1.375"OD	S	L
51	1	9488901	LABEL, INSIGNIA, FCC	S	L
52	1	9414501	BUMPER, HARD STOP	S	L
54	1	9454901	PLATE, CABLE END, T2	S	L
55	1	9461401	COVER, FOOT - 20 deg	S	L
56	1	9475901	LABEL, SS-AB PLACARD	S	L
58	1	9484401	CAM, SS-AB	S	L
59	1	9464399	LABEL, SS-AB PLACARD, LH	S	L
60	1	9488901	LABEL, INSIGNIA, FCC	S	L
61	1	SEE PAGE 10	SS-AB CABLE	S	L
62	1	8220099	LABEL, ASTM, SELECT VERT-WHT	S	L
63	1	1000016-0001	PAD, SEAT SADDLE BLK, SNGL STITCH	S	L
		1000016-0099	PAD, SEAT SADDLE CUS, SNGL STITCH	S	L
		1000016-0101	PAD, SEAT SADDLE BLK, DBL STITCH	S	L
		1000016-0199	PAD, SEAT SADDLE CUS, DBL STITCH	S	L
64	2	1000006-0001	PAD, 18 X 9 CONVEX BLK, SNGL STITCH	S	L
		1000006-0099	PAD, 18 X 9 CONVEX CUS, SNGL STITCH	S	L
		1000006-0101	PAD, 18 X 9 CONVEX BLK, DBL STITCH	S	L
		1000006-0199	PAD, 18 X 9 CONVEX CUS, DBL STITCH	S	L
65	2	7393301	PAD, ARM REST BLK, SNGL STITCH	S	L
		1000002-0099	PAD, ARM REST CUS, SNGL STITCH	S	L
		1000002-0101	PAD, ARM REST BLK, DBL STITCH	S	L
		1000002-0199	PAD, ARM REST CUS, DBL STITCH	S	L
66	1	9436701	CAP, TOWER, TOP, PLASTIC (NON-PAINTED)	S	-

Insignia Series Abdominal Seat Assembly



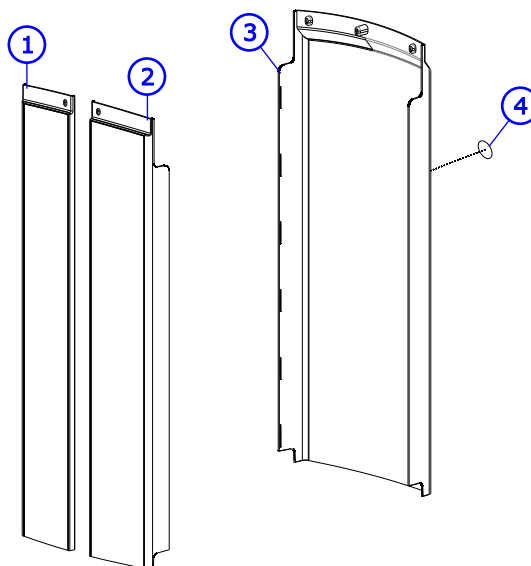
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1000145-0001	ADJUST BRKT, SS FF SEAT
2	1	9401428	WLDMT, SS-FRONT SEAT HANDLE CHR
3	4	9365401	SPRING, SPIRAL TORSION
4	1	9401101	PULLPIN, SS-SEAT
5	1	9401001	PLATE, SS-SEAT HANDLE CONNECT
6	1	3239201	SPRING, EXT, .375 X .049 X 2.00
7	4	9365228	SEAT LINK, CAST, CHR
8	1	9402201	GUARD, SS-SEAT
9	1	9402503	HANDLE, SS-SEAT
10	4	9402801	RING, SS-SEAT
11	4	9448401	SHAFT, SS-SEAT, 15MM
12	1	7776501	SHAFT, .625 X .406 X 1.200
13	8	3275004	BEARING, FLANGE, METRIC 15MM
14	2	7407501	PIN, LINK
15	3	7407502	PIN, LINK
16	10	3232401	RING, RETAINING, EXTERNAL
17	2	7776401	SPACER, FLANGE .406 X .495 X .81
18	6	0017-00101-1587	RVT 201X0413X.354 T NY NO
19	8	0017-00042-1147	GROMMET: SCREW; 8 OR 10
20	8	3275801	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
21	8	3276202	SCREW, M8 X1.25 X 25MM
22	4	3251202	SCREW, M10 X1.5 X 25MM UNS HEX CS ST ZN
23	1	3275508	SCREW, M10 X 1.5 X 55 SHCS, LOW HEAD -NO PATCH
24	8	3239502	WSH, .312 IN-D ST ZN
25	4	3236601	WASHER, 3/8 SAE SS
26	1	3236801	NUT, M10 HEX NYLOCK SS
27	1	3110010	ROLL PIN, 1/8 X 7/8
28	1	9485701	PAINT GUARD, PIN HOUSING
29	1	9480601	LABEL; SEAT POSITION, LARGE

Insignia Series Abdominal Tower Plastics



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9410801	COVER, TOWER BOTTOM -FRONT
2	1	9411001	COVER, TOWER BOTTOM -REAR
3	2	9412701	ASSY, TRAP TUBE, CAP, BOTTOM
4	2	9415701	COVER, UPPER CROSS MEMBER
5	2	9415801	GASKET, TRAP TUBE
6	13	3275801	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
7	4	0017-00101-1587	RVT 201X0413X.354 T NY NO
8	11	0017-00042-1147	GROMMET: SCREW; 8 OR 10
9	1	9410601	SHROUD, TOWER FRONT, LT - SHORT
10	1	9410701	SHROUD, TOWER FRONT, RT - SHORT
11	1	9411101	SHROUD, TOWER REAR - SHORT
12	2	9414601	SHROUD EXTRUSION - SHORT
13	1	9489101	LABEL, LIFE FITNESS

Insignia Series Abdominal Shroud Wraps



BAMBOO

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511802	SHROUD, SS, FNT, LT, SRT-BAM
		2	1	9511702	SHROUD, SS, FNT, RT, SRT-BAM
		3	1	9511902	SHROUD, SS, REAR, SRT-BAM
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0002	SHROUD, SS, FNT, LT, SRT, ABS-BAM
		2	1	1003203-0002	SHROUD, SS, FNT, RT, SRT, ABS-BAM
		3	1	1003205-0002	SHROUD, SS, REAR, SRT, ABS-BAM

SKY

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511803	SHROUD, SS, FNT, LT, SRT-SKY
		2	1	9511703	SHROUD, SS, FNT, RT, SRT-SKY
		3	1	9511903	SHROUD, SS, REAR, SRT-SKY
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0003	SHROUD, SS, FNT, LT, SRT, ABS-SKY
		2	1	1003203-0003	SHROUD, SS, FNT, RT, SRT, ABS-SKY
		3	1	1003205-0003	SHROUD, SS, REAR, SRT, ABS-SKY

BRONZE

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511804	SHROUD, SS, FNT, LT, SRT-BRZ
		2	1	9511704	SHROUD, SS, FNT, RT, SRT-BRZ
		3	1	9511904	SHROUD, SS, REAR, SRT-BRZ
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0004	SHROUD, SS, FNT, LT, SRT, ABS-BRZ
		2	1	1003203-0004	SHROUD, SS, FNT, RT, SRT, ABS-BRZ
		3	1	1003205-0004	SHROUD, SS, REAR, SRT, ABS-BRZ

STEM

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511805	SHROUD, SS, FNT, LT, SRT-STM
		2	1	9511705	SHROUD, SS, FNT, RT, SRT-STM
		3	1	9511905	SHROUD, SS, REAR, SRT-STM
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0005	SHROUD, SS, FNT, LT, SRT, ABS-STM
		2	1	1003203-0005	SHROUD, SS, FNT, RT, SRT, ABS-STM
		3	1	1003205-0005	SHROUD, SS, REAR, SRT, ABS-STM

ROSEWOOD

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511806	SHROUD, SS, FNT, LT, SRT-RSW
		2	1	9511706	SHROUD, SS, FNT, RT, SRT-RSW
		3	1	9511906	SHROUD, SS, REAR, SRT-RSW
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0006	SHROUD, SS, FNT, LT, SRT, ABS-RSW
		2	1	1003203-0006	SHROUD, SS, FNT, RT, SRT, ABS-RSW
		3	1	1003205-0006	SHROUD, SS, REAR, SRT, ABS-RSW

STAINLESS STEEL

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
1/1/2015 - 3/31/2016	PRIOR TO SS-XX0416001	1	1	9511807	SHROUD, SS, FNT, LT, SRT-SS
		2	1	9511707	SHROUD, SS, FNT, RT, SRT-SS
		3	1	9511907	SHROUD, SS, REAR, SRT-SS
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0007	SHROUD, SS, FNT, LT, SRT, ABS-SS
		2	1	1003203-0007	SHROUD, SS, FNT, RT, SRT, ABS-SS
		3	1	1003205-0007	SHROUD, SS, REAR, SRT, ABS-SS

PREMIUM STAINLESS STEEL

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0008	SHROUD, SS, FNT, LT, SRT, ABS-PSS
		2	1	1003203-0008	SHROUD, SS, FNT, RT, SRT, ABS-PSS
		3	1	1003205-0008	SHROUD, SS, REAR, SRT, ABS-PSS

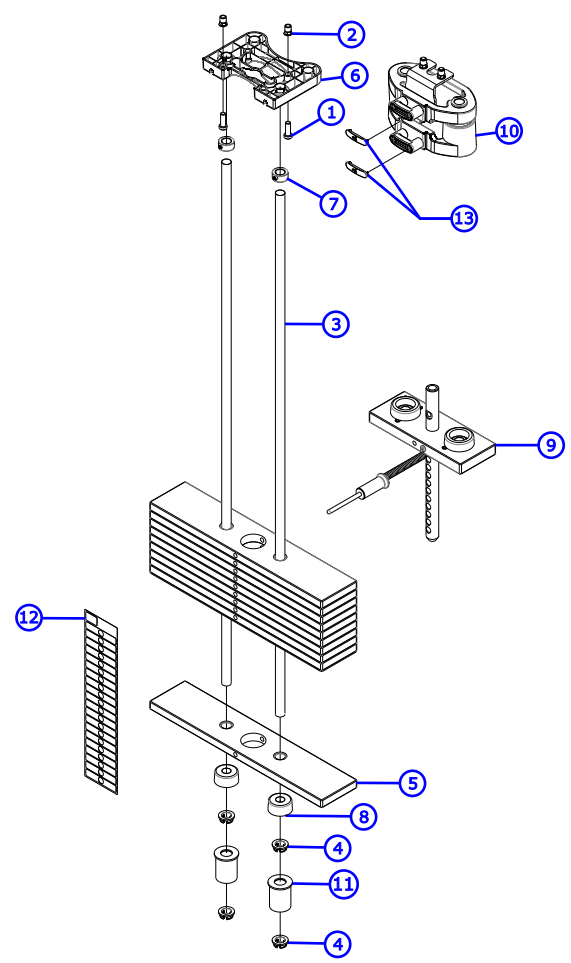
PREMIUM BLACK CARBON FIBER

DATE MADE	SERIAL #	ITEM	QTY.	PART NO.	DESCRIPTION
4/01/2016 - PRESENT	ON OR AFTER SS-XX0416001	1	1	1003204-0009	SHROUD, SS, FNT, LT, SRT, ABS-PBCF
		2	1	1003203-0009	SHROUD, SS, FNT, RT, SRT, ABS-PBCF
		3	1	1003205-0009	SHROUD, SS, REAR, SRT, ABS-PBCF

4	1	AK58-00245-2401	MEDALLION-ASSY;LF-BUG B
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Insignia Series Abdominal
Weight Stack Assemblies

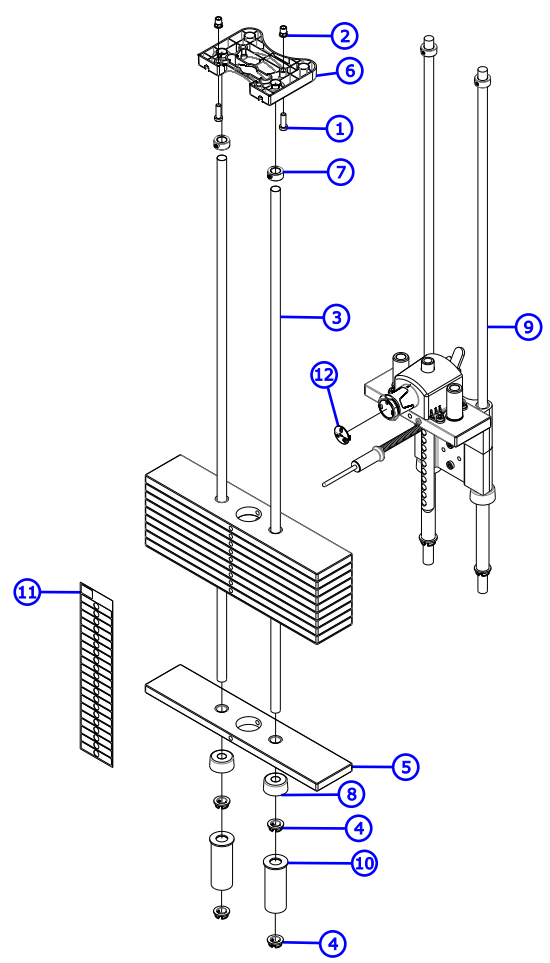
T - Base



Uses 9423919 Cable (140.25")

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3236203	M10 X 1.5 X 30 SHCS, LOW HEAD
2	2	3238601	M10X1.5 BLIND THRD INSERT (HEX)
3	2	7328612	GUIDE ROD, .75 OD SOLID X 50.36
4	4	7337901	BUSHING, GUIDE ROD
5	10	9407601	WGT PL, 3/4IN X 4IN, 15LB
6	2	9412801	RETAINER, GUIDE ROD -TOP
7	2	3103301	SHAFT COLLAR, 3/4 IN ID
8	2	7352101	CUSHION, WEIGHT STACK
9	1	SEE PAGE 11	ASSY, SS, HEAD PLATE, STD -10
10	1	SEE PAGE 11	ASSY, DD INC WEIGHT W/ STRIKER -YEL
11	2	9495913	WLDMT, WGT STK SPACER X 3.00 -CHR
12	1	9475301	LABEL, 3/4 IN WGT STACK, 295 LB
		9475201	LABEL, 3/4 IN WGT STACK, 147.5 KG
13	1	9462303	CAP, DD INC WGT, YEL -LBS
		9462403	CAP, DD INC WGT, YEL -KG

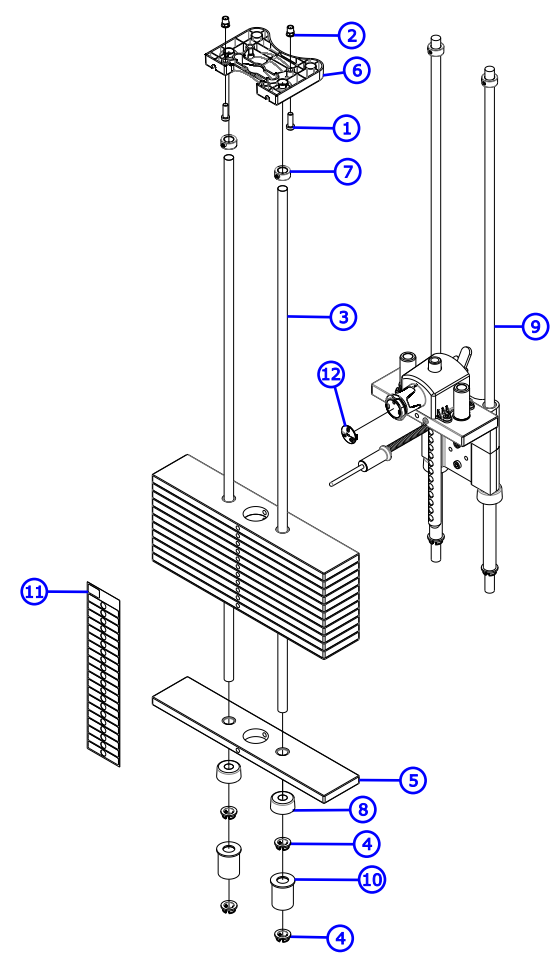
C - Light



Uses 9423920 Cable (138.75")

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3236203	M10 X 1.5 X 30 SHCS, LOW HEAD
2	2	3238601	M10X1.5 BLIND THRD INSERT(HEX)
3	2	7328612	GUIDE ROD, .75 OD SOLID X 50.36
4	4	7337901	BUSHING, GUIDE ROD
5	10	9407601	WGT PL, 3/4IN X 4IN, 15LB
6	2	9412801	RETAINER, GUIDE ROD -TOP
7	2	3103301	SHAFT COLLAR, 3/4 IN ID
8	2	7352101	CUSHION, WEIGHT STACK
9	1	SEE PAGE 12	ASSY, SS, INC WGT, DIAL, STD -10 ELV
10	2	9495914	WLDMT, WGT STK SPACER X 4.50 -CHR
11	1	9475301	LABEL, 3/4 IN WGT STACK, 295 LB
		9475201	LABEL, 3/4 IN WGT STACK, 147.5 KG
12	1	9431403	CAP, SELECTOR KNOB -LBS
		9450103	CAP, SELECTOR KNOB -KGS

X - Heavy



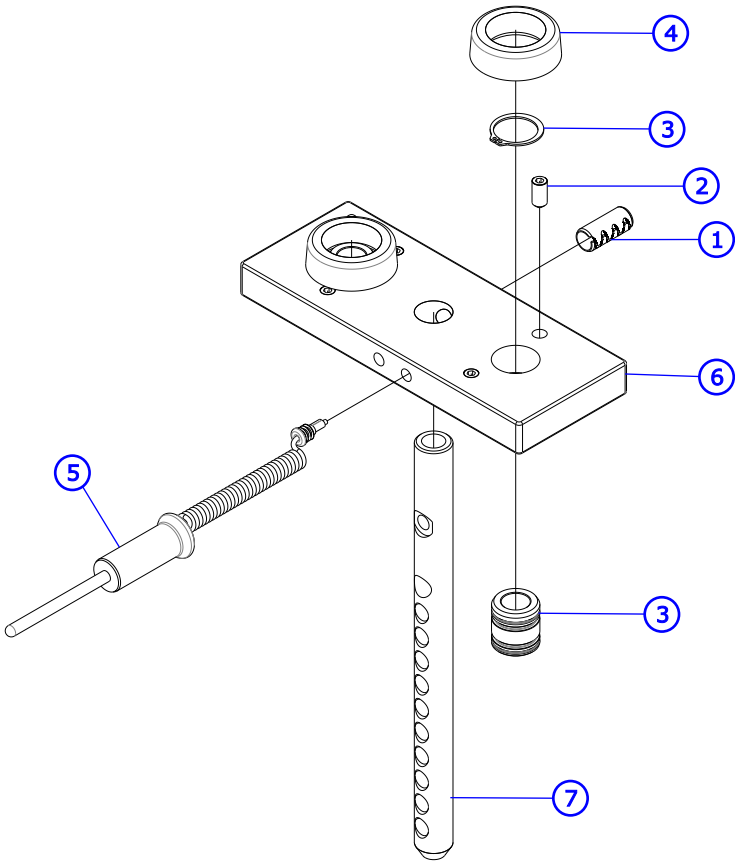
Uses 9423920 Cable (138.75")

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3236203	M10 X 1.5 X 30 SHCS, LOW HEAD
2	2	3238601	M10X1.5 BLIND THRD INSERT(HEX)
3	2	7328612	GUIDE ROD, .75 OD SOLID X 50.36
4	4	7337901	BUSHING, GUIDE ROD
5	12	9407601	WGT PL, 3/4IN X 4IN, 15LB
6	2	9412801	RETAINER, GUIDE ROD -TOP
7	2	3103301	SHAFT COLLAR, 3/4 IN ID
8	2	7352101	CUSHION, WEIGHT STACK
9	1	SEE PAGE 12	ASSY, SS, INC WGT, DIAL, HVY -12 ELV
10	2	9495913	WLDMT, WGT STK SPACER X 3.00 -CHR
11	1	9475301	LABEL, 3/4 IN WGT STACK, 295 LB
		9475201	LABEL, 3/4 IN WGT STACK, 147.5 KG
12	1	9431403	CAP, SELECTOR KNOB -LBS
		9450103	CAP, SELECTOR KNOB -KGS

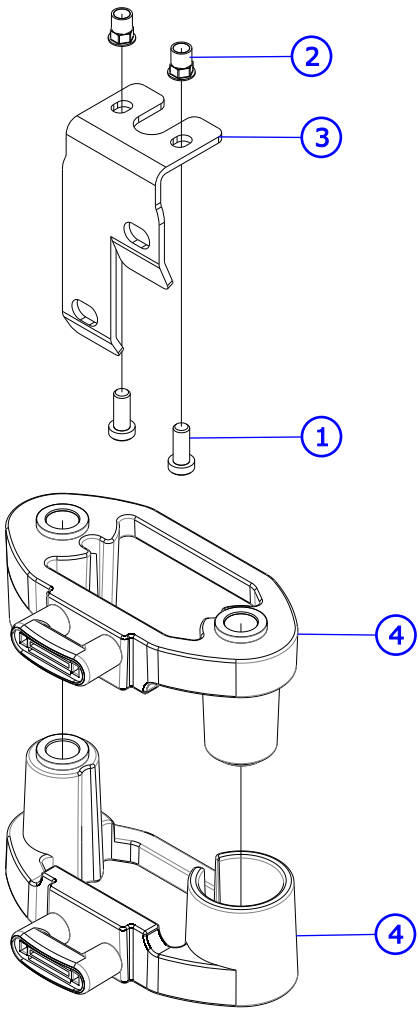
Insignia Series Abdominal

T Trim Head Plate and Drop Down Increment Weights

T Trim



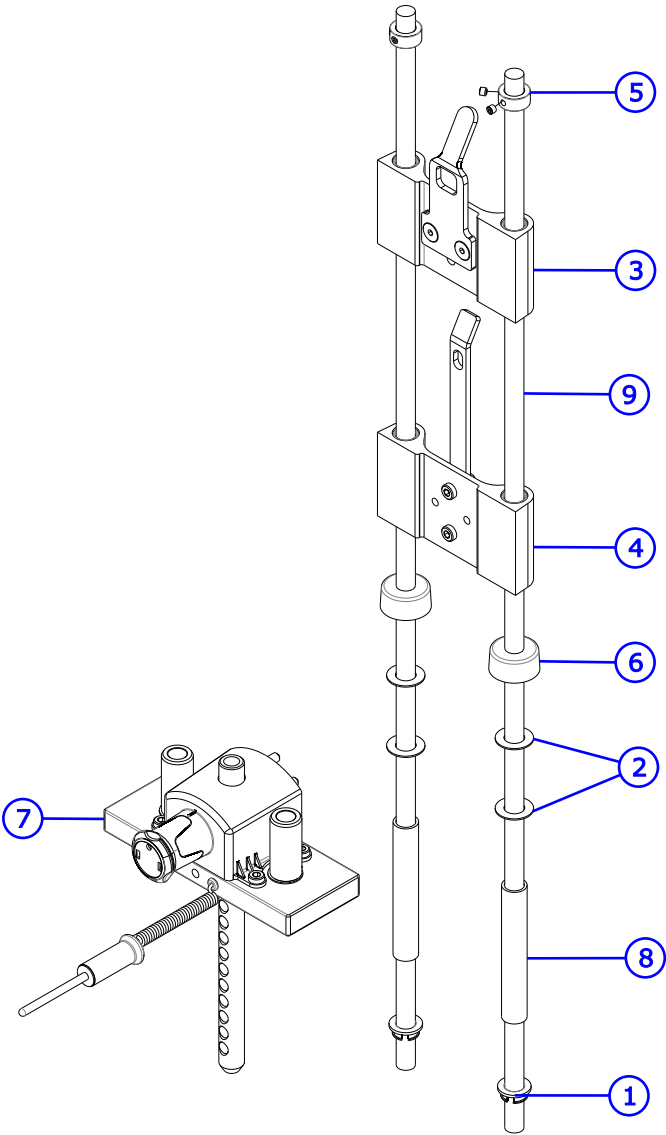
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236001	BUSHING, SPRING PIN
2	4	3240501	M10 X 1.5 X 20 HXS NO CUP ST BO
3	2	7338001	BUSHING, HEADPLATE
4	2	7767602	BUMPER, INCREMENT WT -BLK
5	1	1003679-0003	ASSY, WGT STK SELECT PIN -YELLOW
6	1	9427401	HEADPLATE, WT. STACK, 10LB
7	1	9434201	BAYONET, 10 PLATE



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3236202	SCREW, M10 X1.5 25MM
2	2	3238601	M10X1.5 BLIND THREADED INSERT (HEX)
3	1	9430801	BRKT, INC WGT STRIKER
4	2	9455403	ASSY, DD INC WGT -YEL

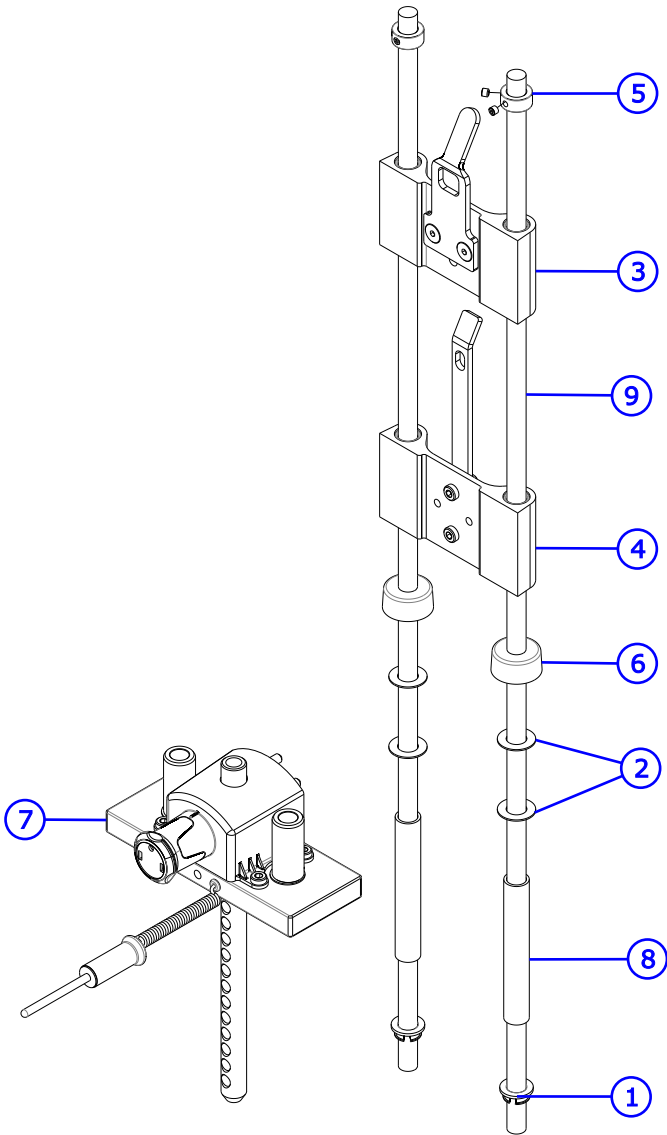
Insignia Series Abdominal C and X Trim Stack Components

C Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	7337901	BUSHING, GUIDE ROD
2	4	7351001	SPACER, INC WT STACK
3	1	SEE PAGE 14	ASSY, INC WGT -5LB
4	1	SEE PAGE 14	ASSY, INC WGT -10LB
5	2	3103301	SHAFT COLLAR, 3/4 IN ID
6	2	7352101	CUSHION, WEIGHT STACK
7	1	SEE PAGE 13	ASSY, SS, HEAD PLATE, DIAL, STD -10
8	2	7328706	SPACER, INC WT STACK -4.38
9	2	7328612	GUIDE ROD, .75 OD SOLID X 50.36

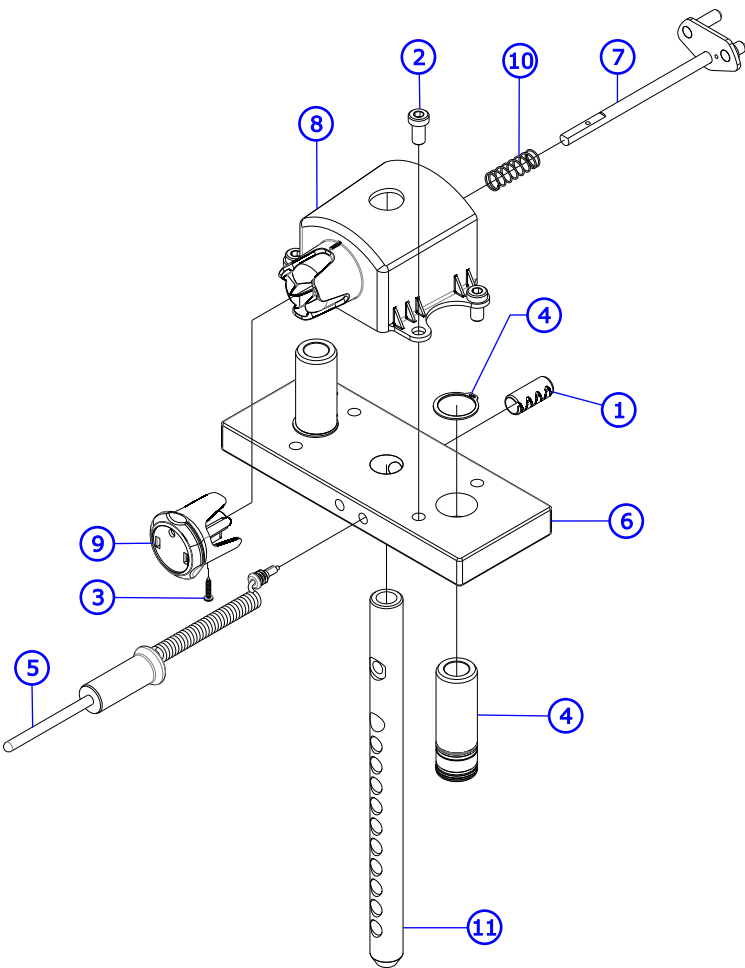
X Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	7337901	BUSHING, GUIDE ROD
2	4	7351001	SPACER, INC WT STACK
3	1	SEE PAGE 14	ASSY, INC WGT -5LB
4	1	SEE PAGE 14	ASSY, INC WGT -10LB
5	2	3103301	SHAFT COLLAR, 3/4 IN ID
6	2	7352101	CUSHION, WEIGHT STACK
7	1	SEE PAGE 13	ASSY, SS, HEAD PLATE, DIAL, HVY -12
8	2	7328706	SPACER, INC WT STACK -4.38
9	2	7328612	GUIDE ROD, .75 OD SOLID X 50.36

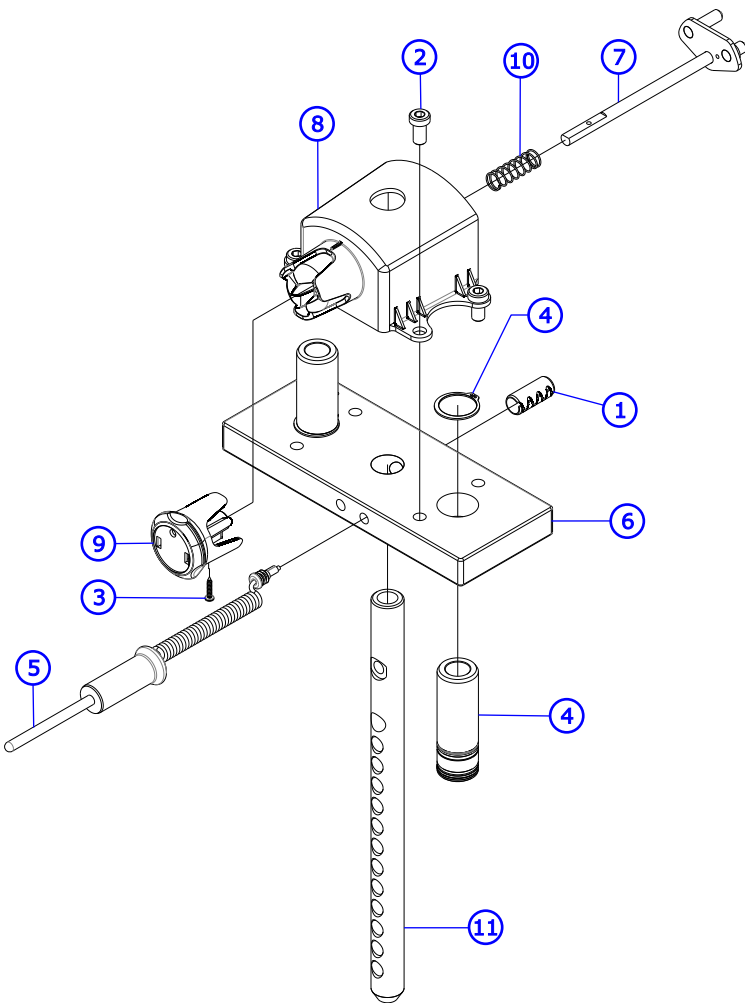
Insignia Series Abdominal C and X Trim Head Plate Assemblies

C Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236001	BUSHING, SPRING PIN
2	4	3236201	SCREW, M10 X1.5 20MM
3	1	3275601	SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB
4	2	9296001	BUSHING, HEADPLATE, LONG
5	1	1003679-0003	ASSY, WGT STK SELECTOR PIN -YELLOW
6	1	9427401	HEADPLATE, WT. STACK, 10LB
7	1	9427501	WLDMT, INC WGT PIN
8	1	9430501	HSNG, INC WEIGHT
9	1	9443201	KNOB, INC WEIGHT
10	1	9443301	SPRING, INC WGT PIN
11	1	9434201	BAYONET, 10 PLATE

X Trim

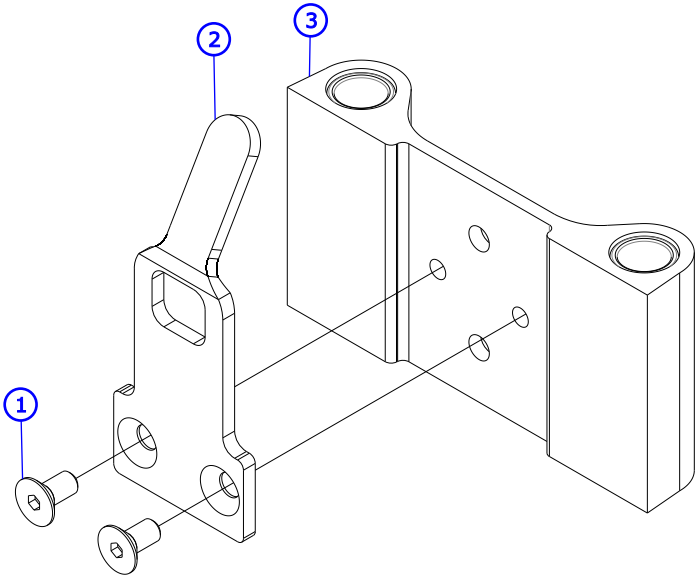


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	3236001	BUSHING, SPRING PIN
2	4	3236201	SCREW, M10 X1.5 20MM
3	1	3275601	SCREW, 6 X 3/4 DIN PHL PAN AB ST ZB
4	2	9296001	BUSHING, HEADPLATE, LONG
5	1	1003679-0003	ASSY, WGT STK SELECTOR PIN -YELLOW
6	1	9427401	HEADPLATE, WT. STACK, 10LB
7	1	9427501	WLDMT, INC WGT PIN
8	1	9430501	HSNG, INC WEIGHT
9	1	9443201	KNOB, INC WEIGHT
10	1	9443301	SPRING, INC WGT PIN
11	1	9426001	BAYONET, 12 PLATE

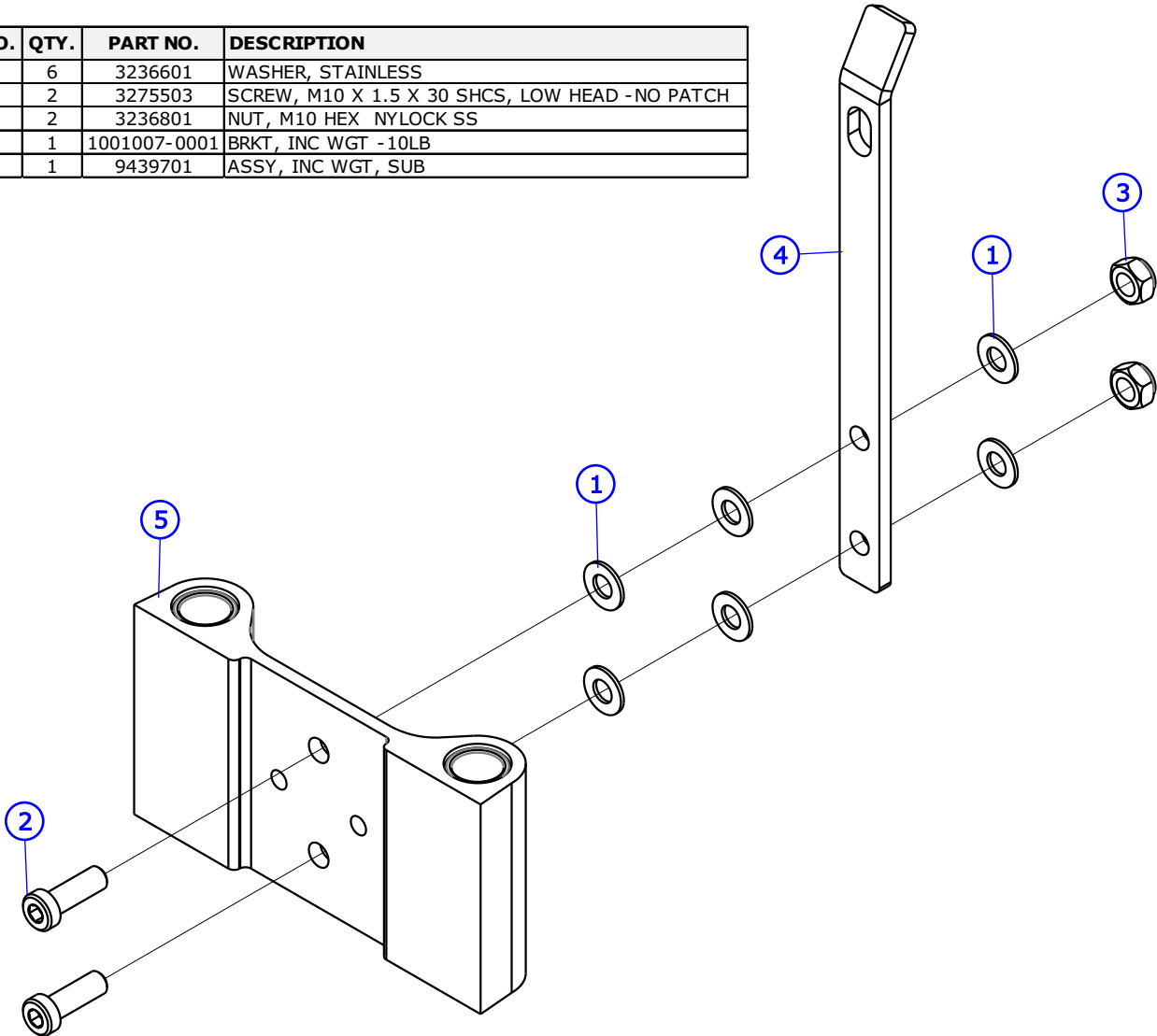
Insignia Series Abdominal

C and X Trim Incremental Weights

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3238301	M10x1.5x20mm
2	1	9428201	BRKT, INC WGT -5 LB
3	1	9439701	ASSY, INC WGT, SUB

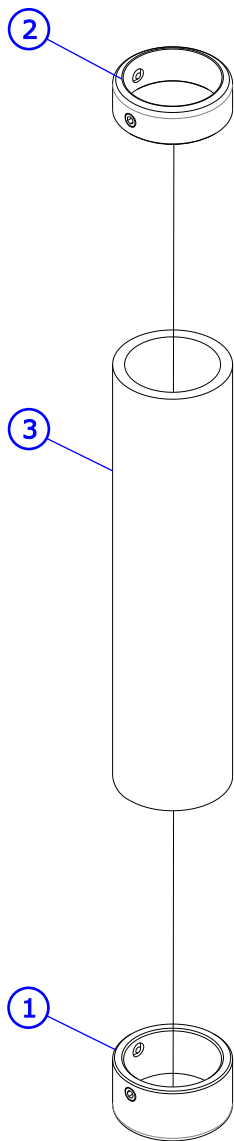


ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	6	3236601	WASHER, STAINLESS
2	2	3275503	SCREW, M10 X 1.5 X 30 SHCS, LOW HEAD -NO PATCH
3	2	3236801	NUT, M10 HEX NYLOCK SS
4	1	1001007-0001	BRKT, INC WGT -10LB
5	1	9439701	ASSY, INC WGT, SUB



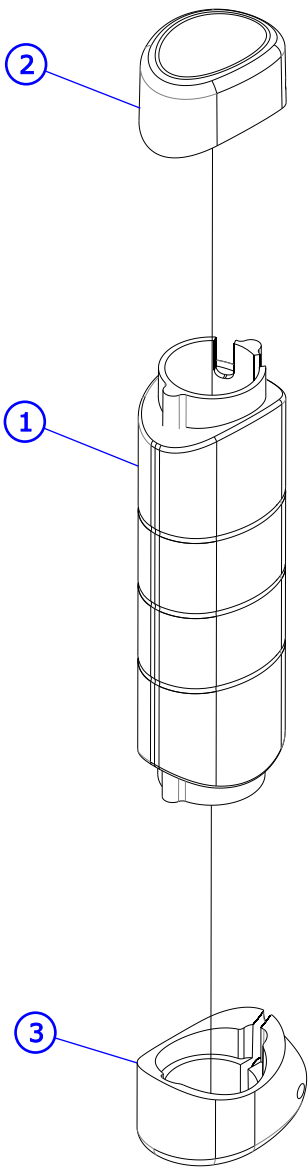
Insignia Series Abdominal Grip Assemblies

S Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7662901	CAP, GRIP 1.25 OD
2	1	7662801	RING, GRIP
3	1	3235806	GRIP, 1.25 OD X .125 WALL, OPEN END

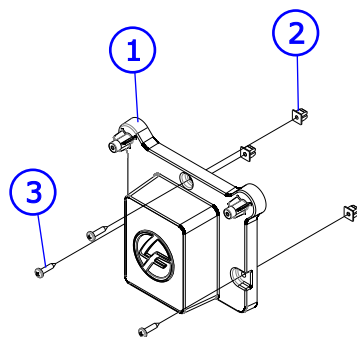
L Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9453001	GRIP, ERGO, OVERMOLD
2	1	1001761-0001	ASSY, CAP, GRIP
3	1	1001760-0001	ASSY, COLLAR, ERGO GRIP

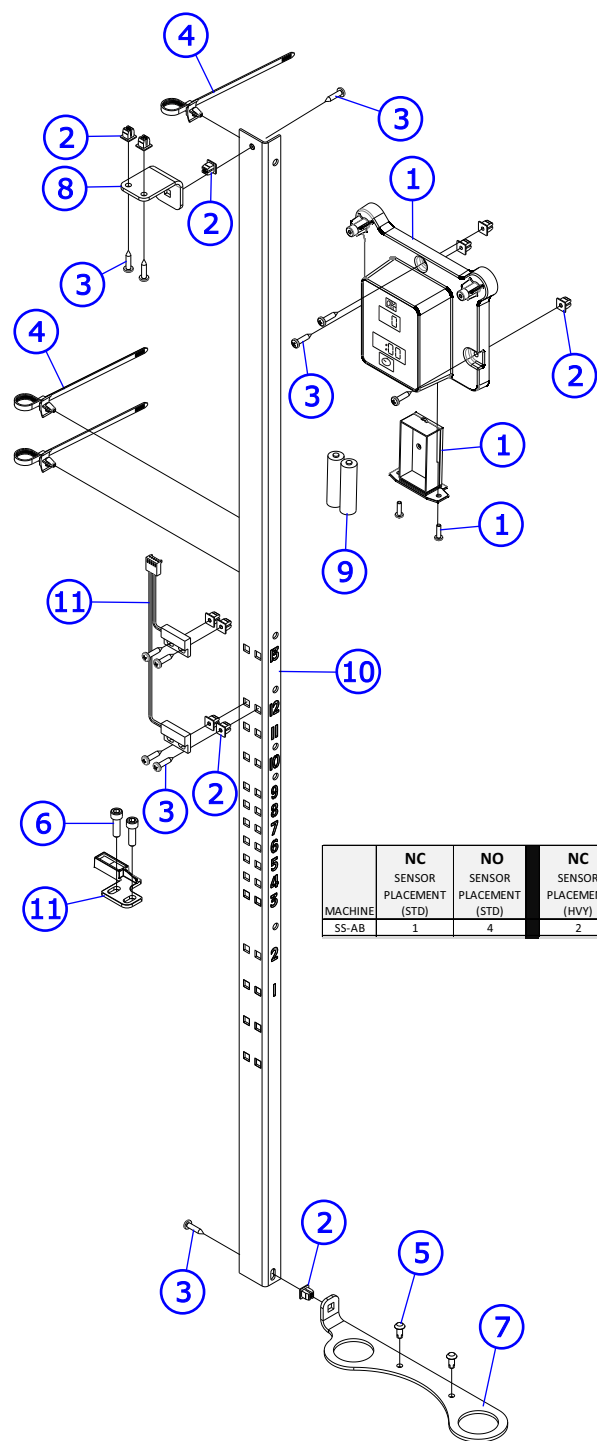
Insignia Series Abdominal Sensor Assemblies

S Trim



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9437401	SS - ASSY, DISPLAY, BASE
2	3	0017-00042-1147	GROMMET: SCREW; 8 OR 10
3	3	3275801	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB

L Trim



	NC SENSOR PLACEMENT (STD)	NO SENSOR PLACEMENT (STD)	NC SENSOR PLACEMENT (HVY)	NO SENSOR PLACEMENT (HVY)
MACHINE SS-AB	1	4	2	6

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9417701	ASSY, DISPLAY, COUNTER
2	11	0017-00042-1147	GROMMET: SCREW; 8 OR 10
3	11	3275801	SCREW, 8 X 3/4 DIN PHL PAN AB ST ZB
4	5	3276501	GROMMET, CABLE TIE
5	2	0017-00101-1587	RVT 201X0413X.354 T NY NO
6	2	3241701	SCREW, M6 X1 20MM
7	1	9432728	BRKT, SS, SWITCH MNT -CHGR
8	1	9434828	BRKT, SS, SWITCH MNT
9	2	-	BATTERY, AA
10	1	9434628	BRKT, SS, SWITCH MNT, STD -CHR
11	1	1000585-0001	ASSY, SS, PROX SWITCH/MAGNET