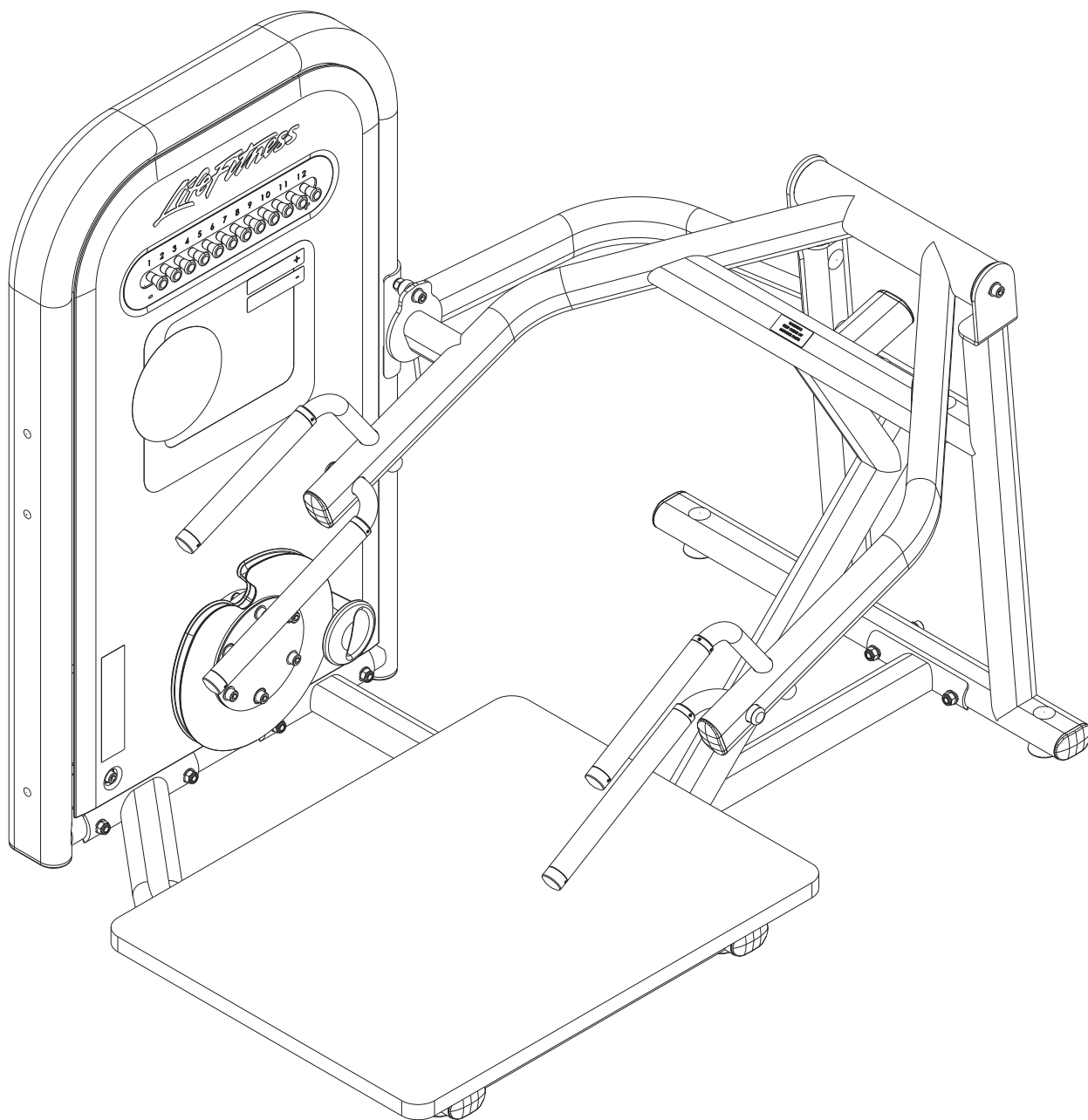




CIRCUIT SERIES
TCSL
SQUAT



Customer Support Services
PARTS LIST

TCSL SQUAT

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COLOR LEGEND

Item numbers ending in 'XX' require paint color.
Replace last two digits from the corresponding code.

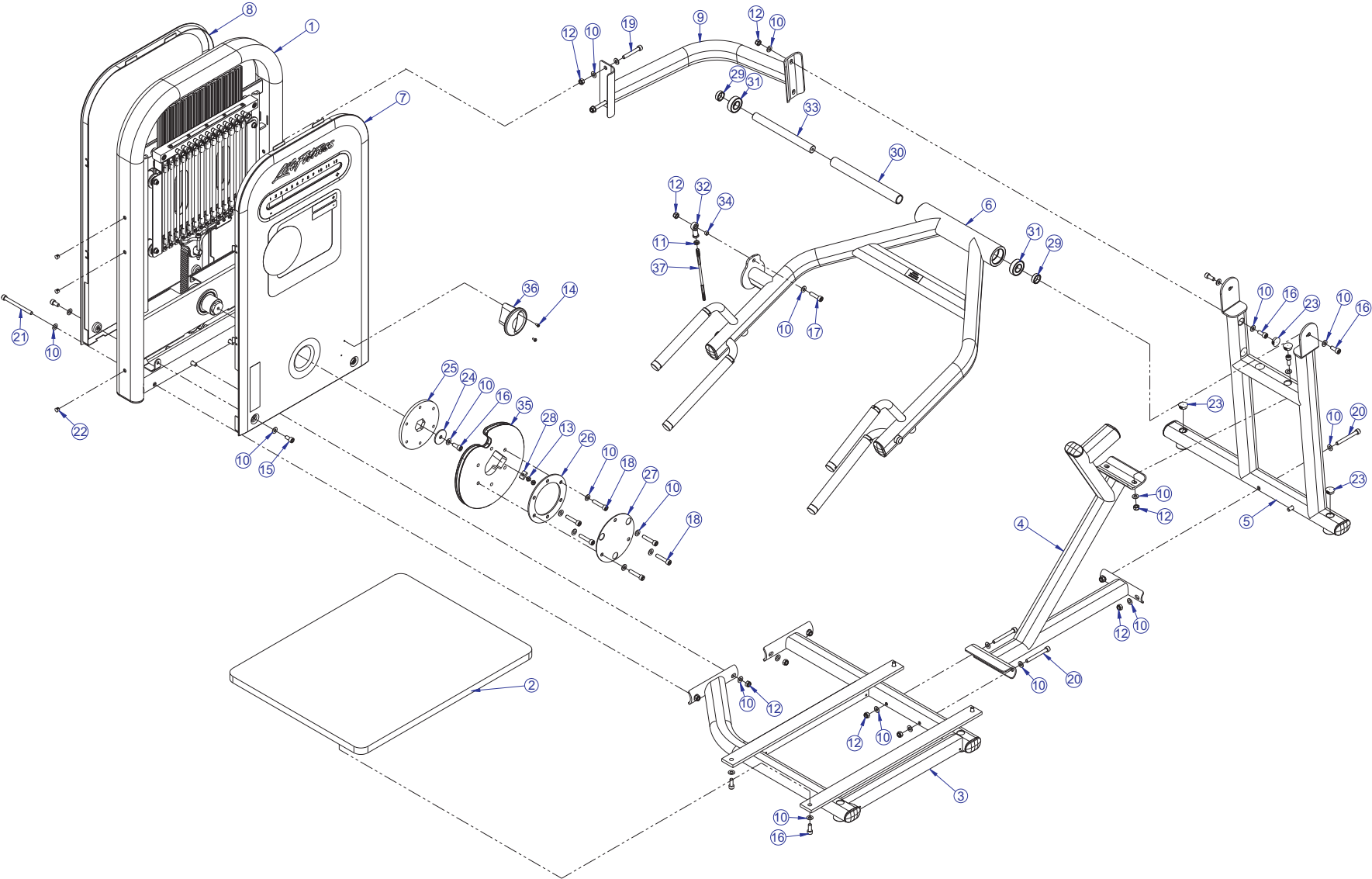
01 = White

02 = Platinum

99 = Custom Paint

TCSL SQUAT

COMPONENT ASSEMBLY

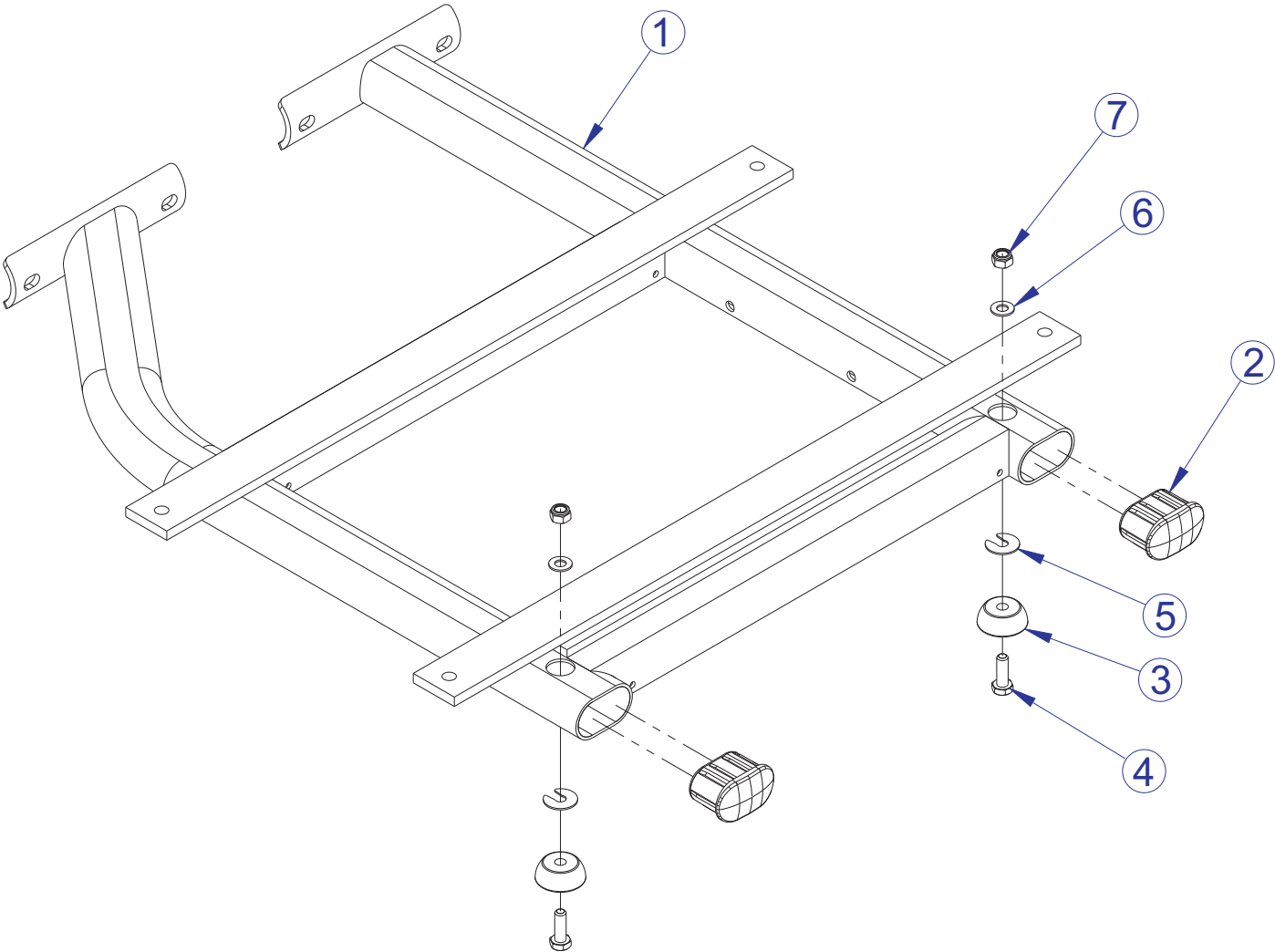


SEE PAGE 4 FOR LEGEND

TCSL SQUAT COMPONANT ASSEMBLY LEGEND

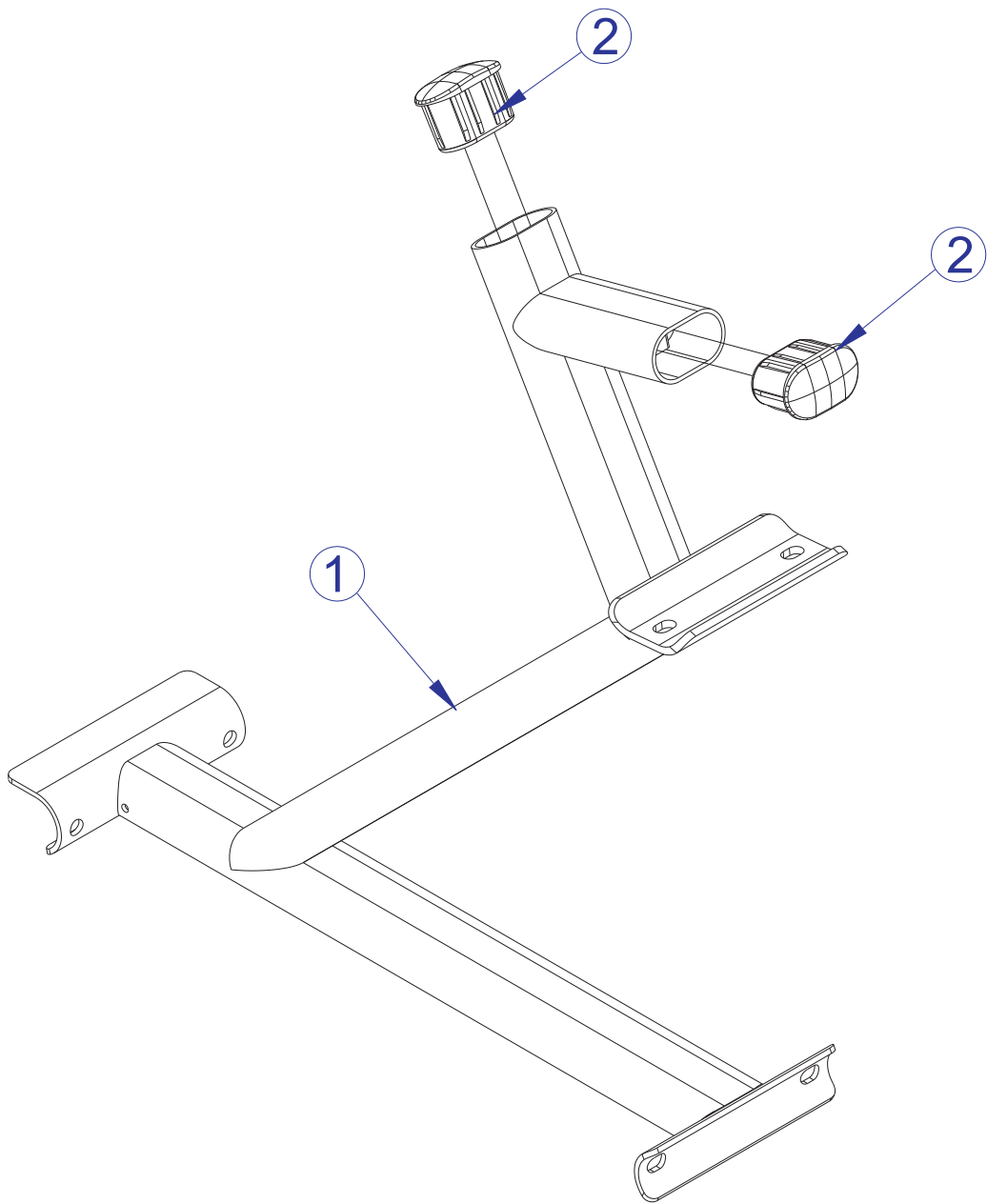
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	79854XX	ASSY, TC-TOWER, FINAL
2	1	8018201	ASSY,TCSL, RUBBER COATED BOARD
3	1	80201XX	ASSY, TCSL, FRAME PLATFORM
4	1	80202XX	ASSY, TCSL, CENTER BRACE
5	1	80203XX	ASSY, TCSL, UPRIGHT
6	1	80204XX	ASSY, TCSL,WORKARM
7	1	8024708	ASSY, TC-TOWER, SHROUD FRONT, TCSL
8	1	8024808	ASSY, TC-TOWER, SHROUD REAR, TCSL
9	1	80319XX	ASSY, TCSL, TOWER BRACE
10	46	3102514	WASHER, FLAT 3/8" SAE ST ZN
11	1	3236901	NUT, M10 X 1.5 JAM
12	15	3242002	NUT, M10 X 1.5 HEX NYLOCK
13	2	3247502	NUT, M8 X 1.25 HEX JAM ST ZN
14	2	3239101	SCREW, M5X10 PHL PAN TT ST
15	4	3251701	SCREW, M10 X1.5 20MM
16	11	3251702	SCREW, M10 X1.5 25MM
17	1	3251705	SCREW, M10 X1.5 40MM
18	6	3251707	SCREW, M10 X1.5 50MM
19	2	3251711	SCREW, M10 X1.5 70MM
20	4	3251715	SCREW, M10 X1.5 90MM
21	4	3251719	SCREW, M10 X1.5 120MM
22	3	3237401	PLUG, 7/16" HOLE
23	6	3237403	PLUG, 1" HOLE
24	1	7322301	PLATE, 1.97 OD X .44 ID 10GA
25	1	7998495	PLATE, TC TOWER, OUTPUT
26	1	7998895	PLATE, TC-TOWER, RING
27	1	7998995	PLATE, TC-TOWER, COVER
28	1	8001801	PLATE,TC, CABLE RETAIN.
29	2	7330001	SPACER, INTERNAL X .403
30	1	7330007	SPACER, INTERNAL X 11.765
31	2	3235601	BEARING, 6205 BALL
32	1	3237901	ROD END, METRIC FEMALE
33	1	7316506	SHAFT, 25MM X 10.331
34	1	7489402	BSHNG, .500 OD X .402 ID
35	1	7998501	CAM, TC, OUTPUT
36	1	8013201	GUARD, TC-TOWER, CAM
37	1	8020601	CABLE, TCSL

TCSL SQUAT
FRAME PLATFORM ASSEMBLY - 80201XX



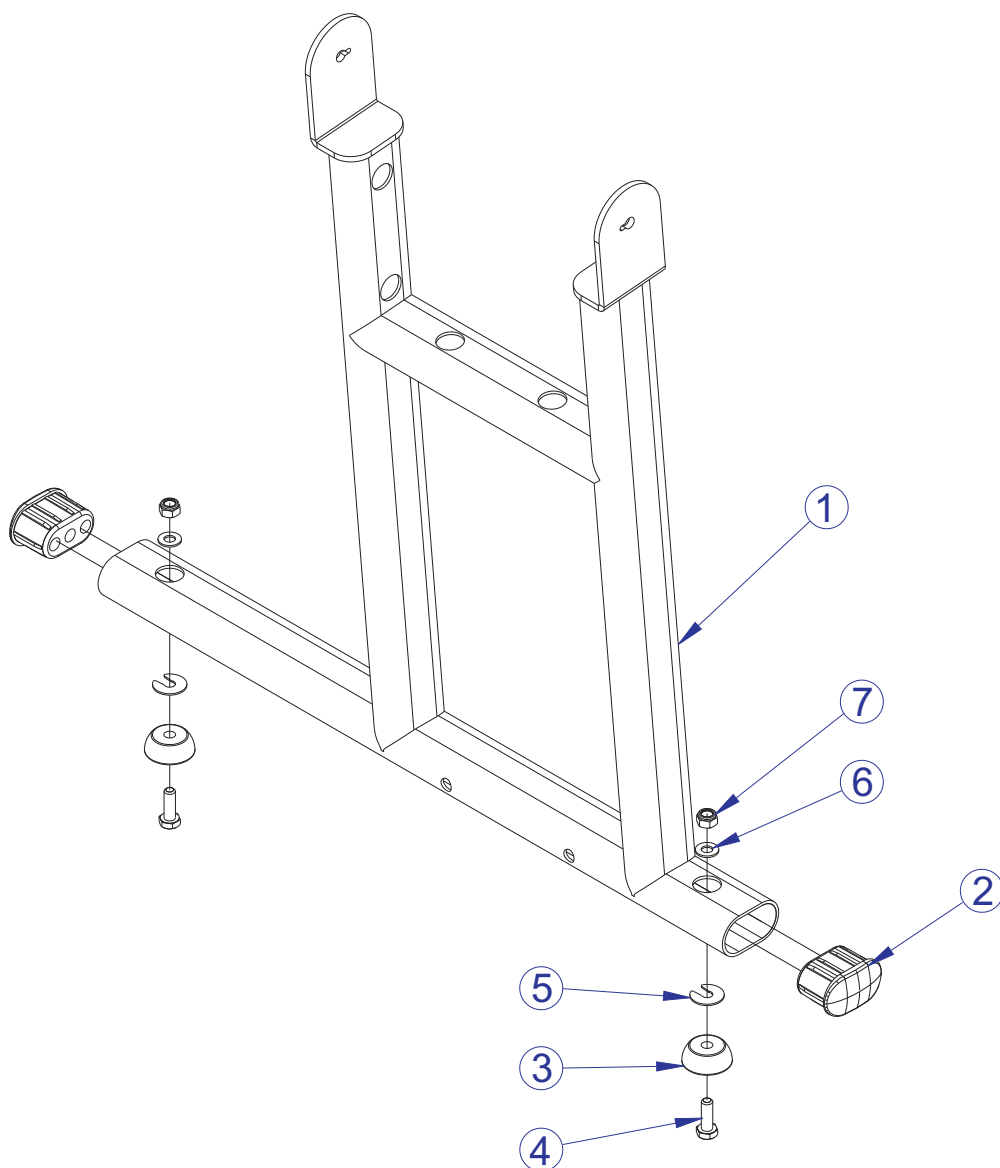
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80201XX	ASSY, TCSL, FRAME PLATFORM
2	2	7800501	CAP, SML FLOV END
3	2	7893001	FOOT, LEVELER
4	2	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
5	2	7893101	SHIM, FOOT LEVELER
6	2	3102514	WASHER, FLAT 3/8" SAE ST ZN
7	2	3242002	NUT, M10 X 1.5 HEX NYLOCK

TCSL SQUAT
CENTER BRACE ASSEMBLY - 80202XX



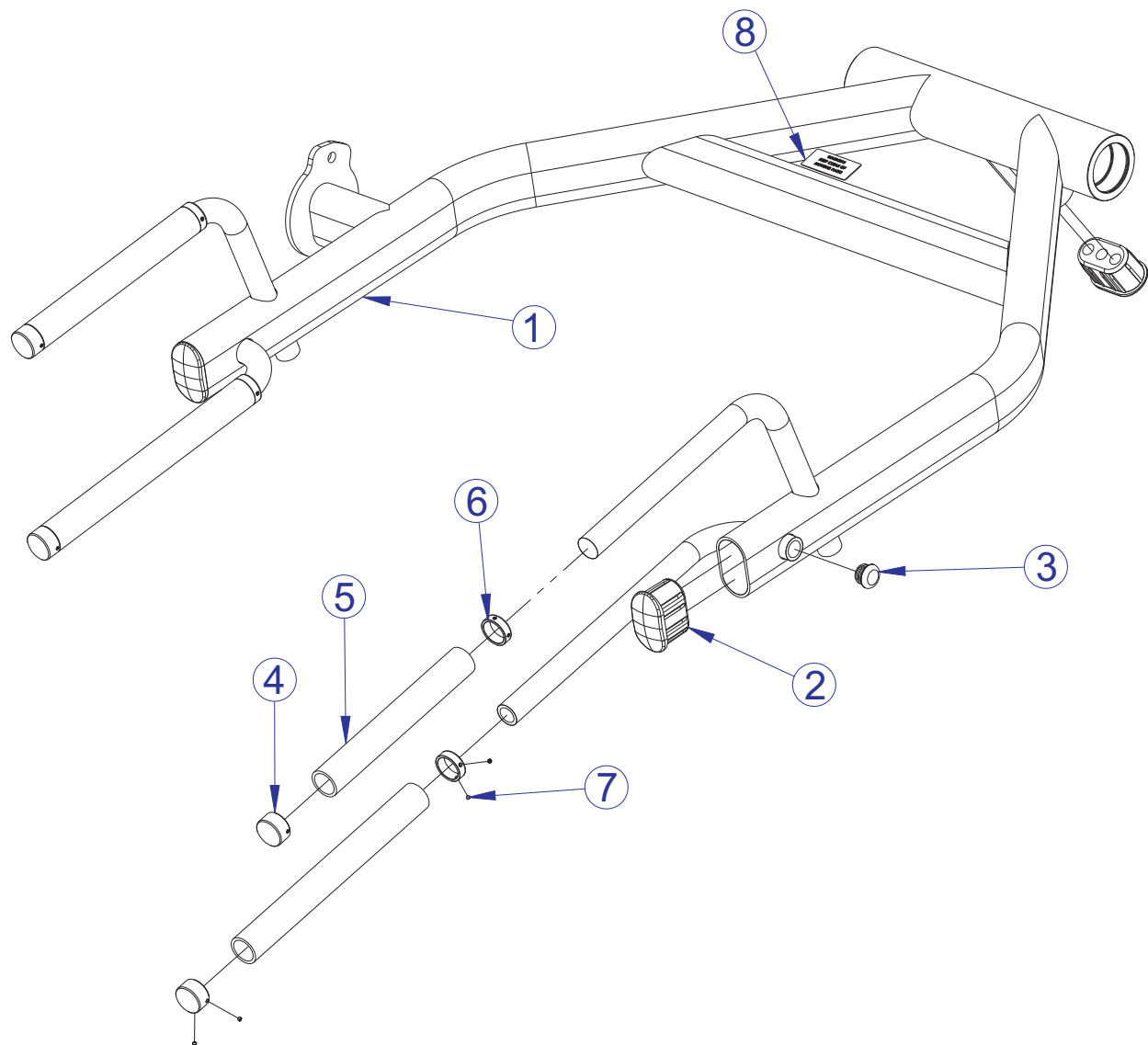
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80202XX	ASSY, TCSL, CENTER BRACE
2	2	7800501	CAP, SML FLOV END

TCSL SQUAT UPRIGHT ASSEMBLY- 80203XX



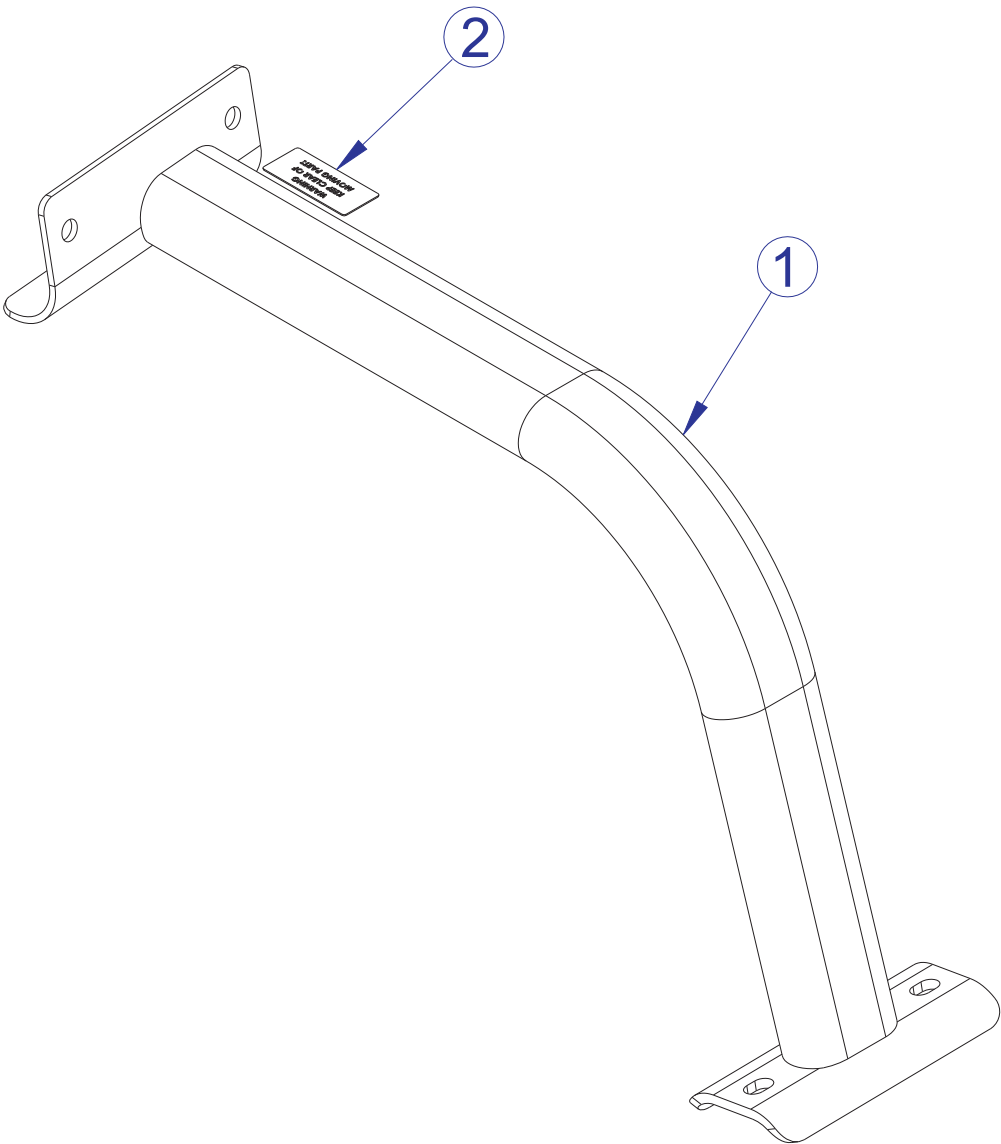
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80203XX	ASSY, TCSL, UPRIGHT
2	2	7800501	CAP, SML FLOV END
3	2	7893001	FOOT, LEVELER
4	2	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
5	2	7893101	SHIM, FOOT LEVELER
6	2	3102514	WASHER, FLAT 3/8" SAE ST ZN
7	2	3242002	NUT, M10 X 1.5 HEX NYLOCK

TCSL SQUAT WORKARM ASSEMBLY - 80204XX



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80204XX	ASSY, TCSL, WORKARM
2	3	7800501	CAP, SML FLOV END
3	2	3119304	CAP, END 1.00 DIA RD 10-12 GA
4	4	7662901	CAP, GRIP 1.25 OD
5	4	3235801	GRIP, 1.25 OD
6	4	7662801	RING, GRIP 1.25 OD
7	16	LEA3247701	M4 X .7 HXS NO CUP ST BO
8	1	8031701	LABEL, WARNING, 2.43 X 1.06

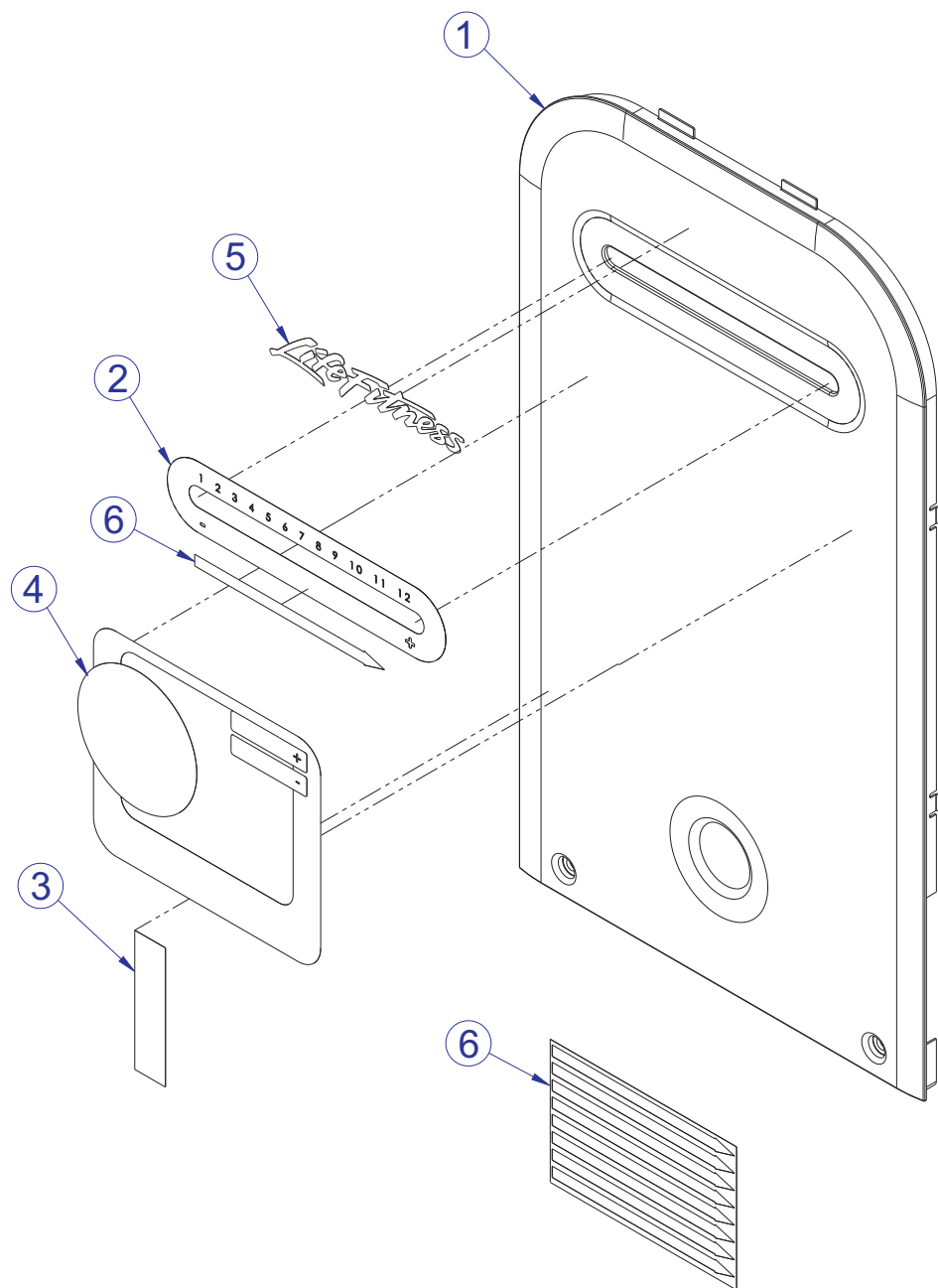
TCSL SQUAT
TOWER BRACE ASSEMBLY- 80319XX



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	80319XX	ASSY, TCSL, TOWER BRACE
2	1	8031701	LABEL, WARNING, 2.43 X 1.06

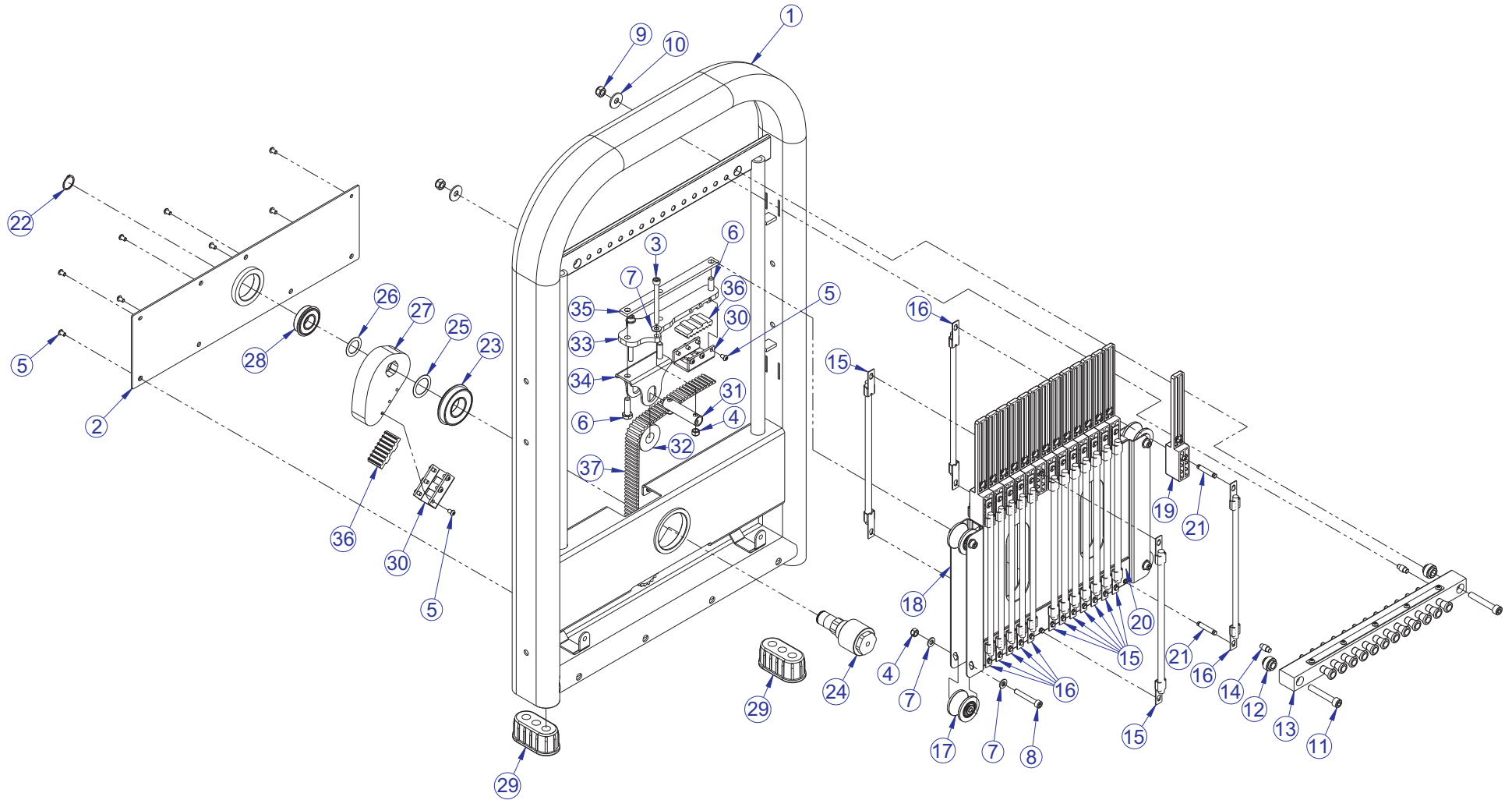
TCSL SQUAT

FRONT SHROUD ASSEMBLY - 8024708



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8012601	SHROUD, TC-TOWER, FRONT
2	1	8024601	LABEL, TC, SELECTOR
3	1	7422004	LABEL, 2" ASTM WARN
4	1	8025208	LABEL, INSTR, STRENGTH CIRCUIT, TCSL
5	1	8037701	LABEL, TC, LIFE FITNESS
6	1	8047101	LABEL, TC, SELECTOR, MULTI-LANGUAGE

TCSL SQUAT TOWER ASSEMBLY - 79854XX

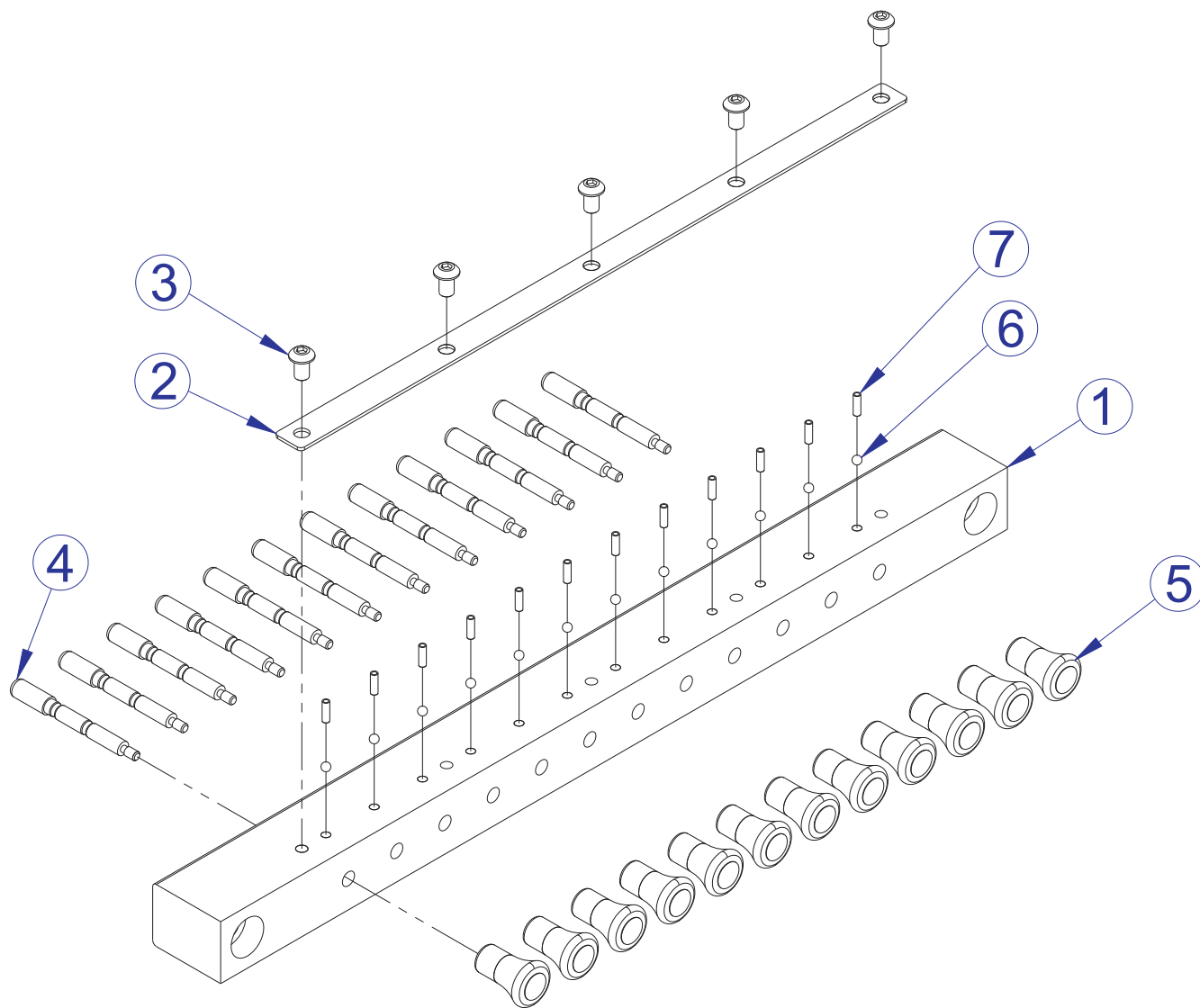


SEE PAGE 12 FOR LEGEND

TCSL SQUAT TOWER ASSEMBLY LEGEND

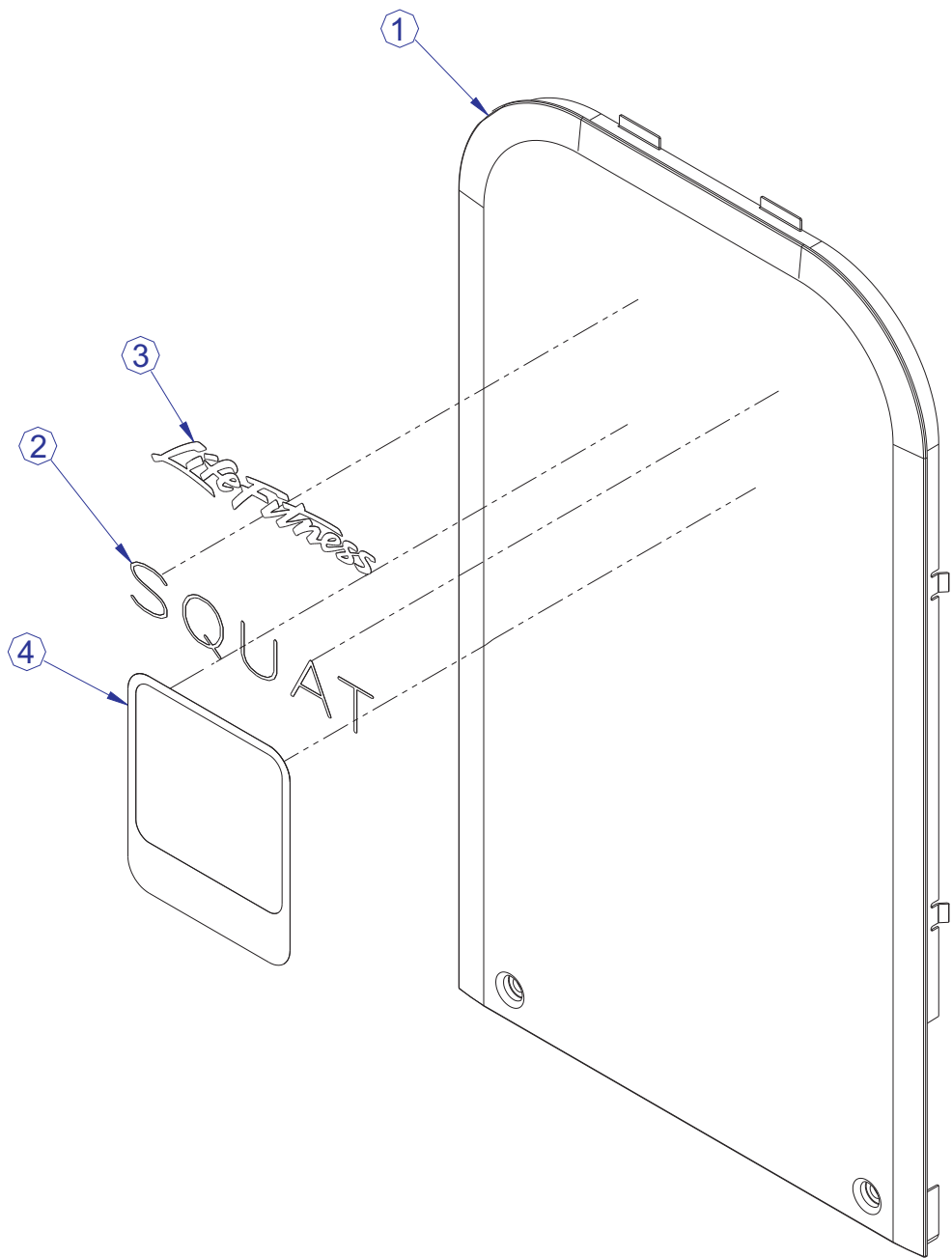
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	79855XX	WLDMT, TC-TOWER, FRAME
2	1	79856XX	WLDMT, TC-TOWER, COVER
3	2	3253915	SCREW, M8 X1.25 90MM
4	6	3242004	NUT, M8 X 1.25 HEX NYLOCK
5	20	3252802	M6-1.0 X 10 HXS BUT CS ST ZN
6	3	3251204	SCREW, M10 X1.5 X 35MM UNS HEX CS ST ZN
7	10	3102509	WASHER, TYPE A PLAIN
8	4	3253908	SCREW, M8 X1.25 55MM
9	2	3242002	NUT, M10 X 1.5 HEX NYLOCK
10	2	3257401	WASHER, FLAT, ST, ZN
11	2	3251710	SCREW, M10 X1.5 65MM
12	2	7996101	SPACER, TC-TOWER, HEADER
13	1	7995801	ASSY, TC-TOWER, HEADER
14	2	8015701	PIN, TC-TOWER, BLOCK FIXED
15	16	8015001	ASSY, CORD, BUNGEE 1/2"
16	12	8014901	ASSY, CORD, BUNGEE 3/8"
17	4	8018401	ASSY, ROLLER
18	1	7985795	WLDMT, TC-TOWER, CARRIAGE
19	14	8013101	SELECT BLOCK, TC-TOWER
20	2	8013301	PLATE, BUNGEE SPACER
21	28	8015601	PIN, TC-TOWER, BUNGEE
22	1	3232420	RING, BRE .926, 5100-98 ST PP B
23	1	3256901	BEARING, 6207NR BALL
24	1	7995701	AXLE, TC-TOWER
25	1	7882701	SHIM, 1.225-1.75-.03
26	1	7882801	SHIM, 1.005-1.50-.03
27	1	8019901	CAM, TC-TOWER
28	1	3257001	BEARING, 6205NR BALL
29	2	8012901	CAP, MFLOV END
30	2	8019201	BRKT, TC-TOWER, BELT
31	1	8019501	SHAFT, TC-TOWER,PULLEY
32	1	8019701	ROLLER, TC-TOWER, BELT
33	1	8019401	PLATE, TC-TOWER, PULLEY MOUNT
34	1	8019301	BRKT, TC-TOWER, PULLEY
35	1	8024301	PLATE, TC-TOWER, SPACER
36	2	8019601	BLOCK, BELT, TC-TOWER
37	1	8026401	BELT, 30MM, KEVLAR

TCSL SQUAT TOWER HEADER ASSEMBLY - 7995801



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	7995901	BAR, HEADER, FRONT
2	1	7996001	PLATE, SPRING RETAINER
3	5	3262001	M6-1.0 X 10 TORX BUT CS ST ZN
4	12	8020001	PIN, TC-TOWER, SELECTOR
5	12	8013001	KNOB, TC-TOWER, PIN
6	12	3265601	BALL, CHROME ALLOY STEEL X 3.5MM
7	12	3253202	SPRING, .12 DIA X .438 X .018 WIRE DIA

TCSL SQUAT
REAR SHROUD ASSEMBLY - 8024808



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8012701	SHROUD, TC-TOWER, REAR
2	1	8024908	LABEL, STRENGTH CIRCUIT, TCSL
3	1	8037701	LABEL, TC, LIFE FITNESS
4	1	8038008	LABEL, TCSL, PLACARD REAR

TCSL SQUAT IMAGE

