

Pro2 Series - Pectoral Fly/Rear Deltoid

PSFLYSE

Parts Manual

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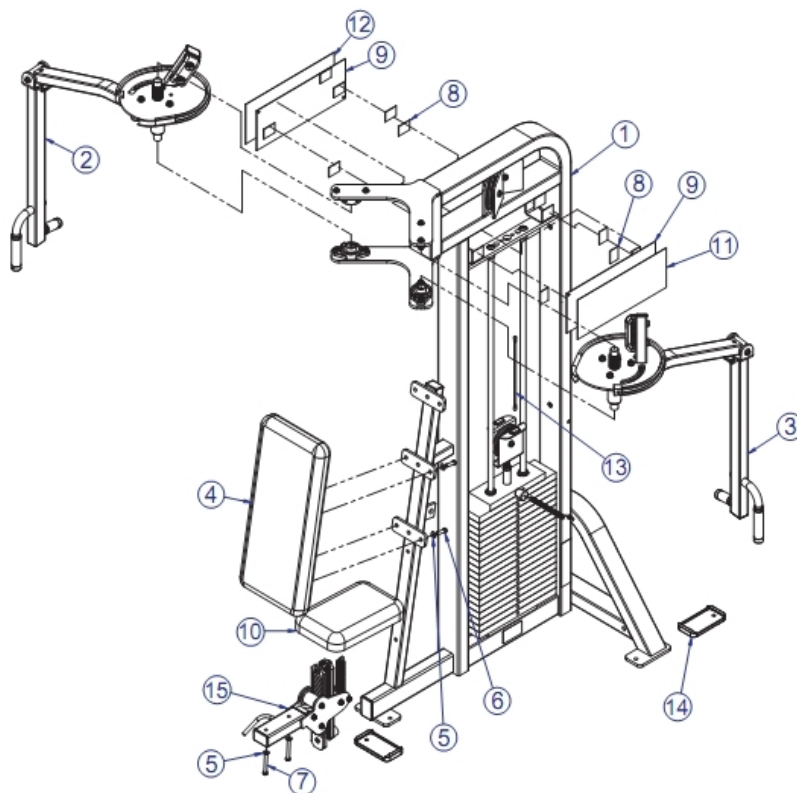


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

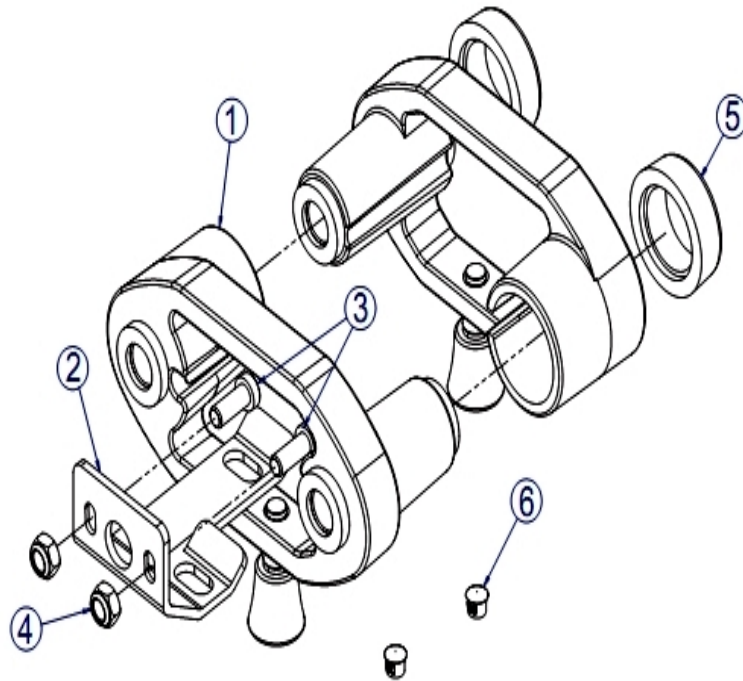
Component Assembly



Ref #	Part Number	Qty	Description
1	7425801	1	Assembly - PSFLY Stack Frame
2	7874201	1	Assembly - PSFLY Workarm - RT
3	7874301	1	Assembly - PSFLY Workarm - LT
4	7398899	1	Pad, Back 25 X 11-1/4 Custom
5	3273303	6	Hardware: WasherR, 3/8, THRU-HARDENED
6	3236204	4	Hardware: Screw 35MM
7	3236212	2	Hardware: Screw 75MM
8	7544202	12	Pad Dual Lock 250 2 X 1-1/2
9	9169501	2	COVER, STACK-PRO2 RECT.
10	7398999	1	PAD, SEAT 13-1/4 X 8-1/4 Custom
11	7446201	1	Label PSFLY Placard English
12	7490901	1	Label PSFLY Logo Panel
13	7423808	1	Cable PSFLY/Pec 150-1/2"
14	7388201	3	Footpad PS Rubber
15	7396701	1	Assembly 90 Deg Roller Seat
-	7539606	1	Kit PRO2 Full Shroud Standard-Tall
-	7415101	1	Assembly Increment Weight With Striker
-	7601001	1	Assembly PSFLY Rear Shield OPT

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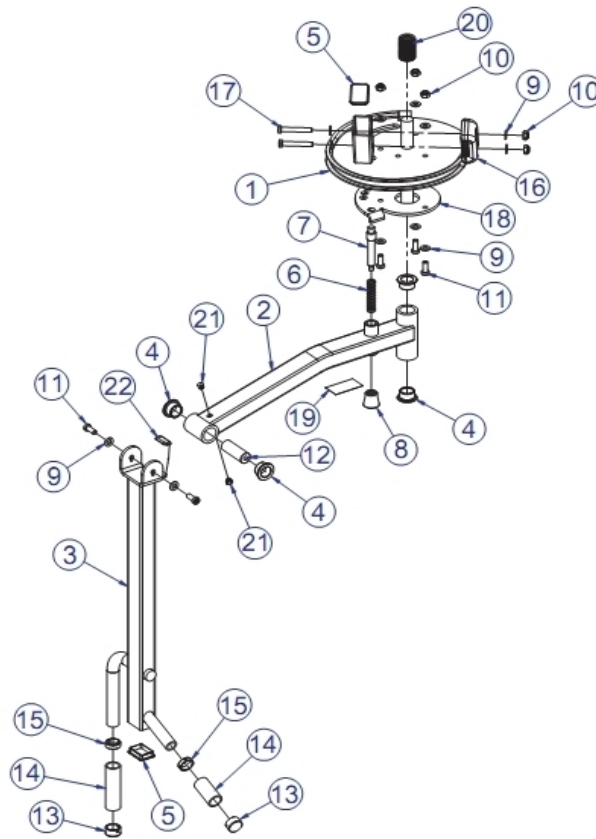
Increment Weight with Striker



Ref #	Part Number	Qty	Description
1	8047001	2	Assembly PS Increment Weight
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	7767601	2	Bumper PS Increment
6	3237401	2	Plug 7/16" Hole

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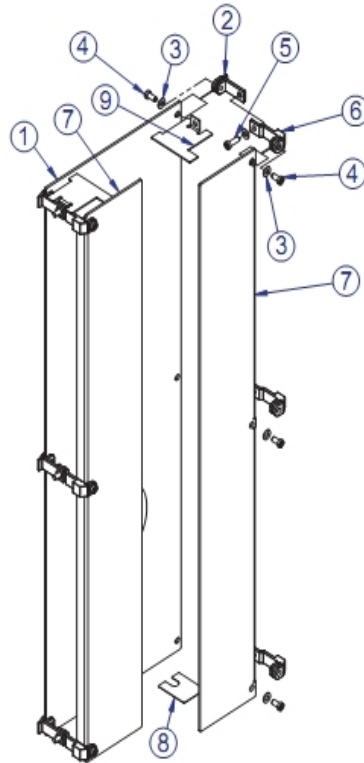
Left Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103701	1	Weldment PSFLY/Pec Cam-Left
2	7428001	1	Weldment PS Top Workarm
3	7874701	1	Weldment PSFLY Swingarm-Left
4	3104903	4	Bearing 1" ID 1.25" OD
5	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
6	7351501	1	Pull Pin Spring
7	7351301	1	Pull Pin
8	7351401	1	Knob Tulip Style
9	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
10	3236801	5	Hardware: Nut 10 MM ID
11	3236202	5	Hardware: Screw 25MM
12	7324903	1	Shaft Tapped 1 Diameter X 2.813
13	7662901	2	Grip Cap
14	3235801	2	Grip - 1.25" OD
15	7662801	2	Grip Ring 1.25"
16	7352001	1	Bumper
17	3236210	2	Hardware: Screw 65MM
18	8514001	1	Bracket PSFLY ADJUSTER - LH
19	8039501	1	Label Warning Triangle 10-0099-067 BNR
20	6912804	1	Sleeve Accordion 1.0 ID X 2.00
21	3237401	2	Plug 7/16" Hole
22	7570801	1	Guard Paint 1.25 X .75 X .25

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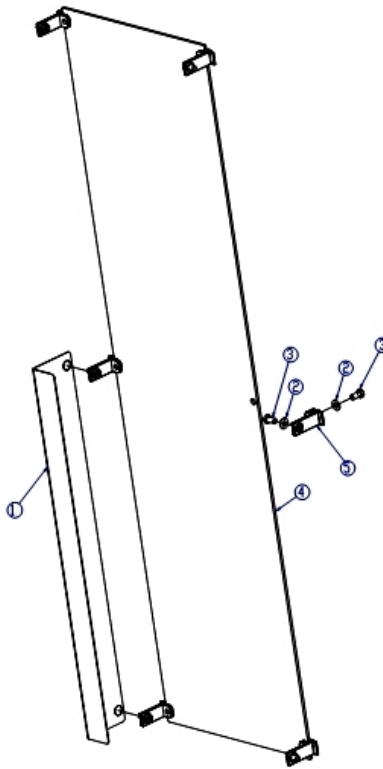
Optional Full Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352406	1	Shroud PS Rear 58.25 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376906	2	Shield PS Front 58.25
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR

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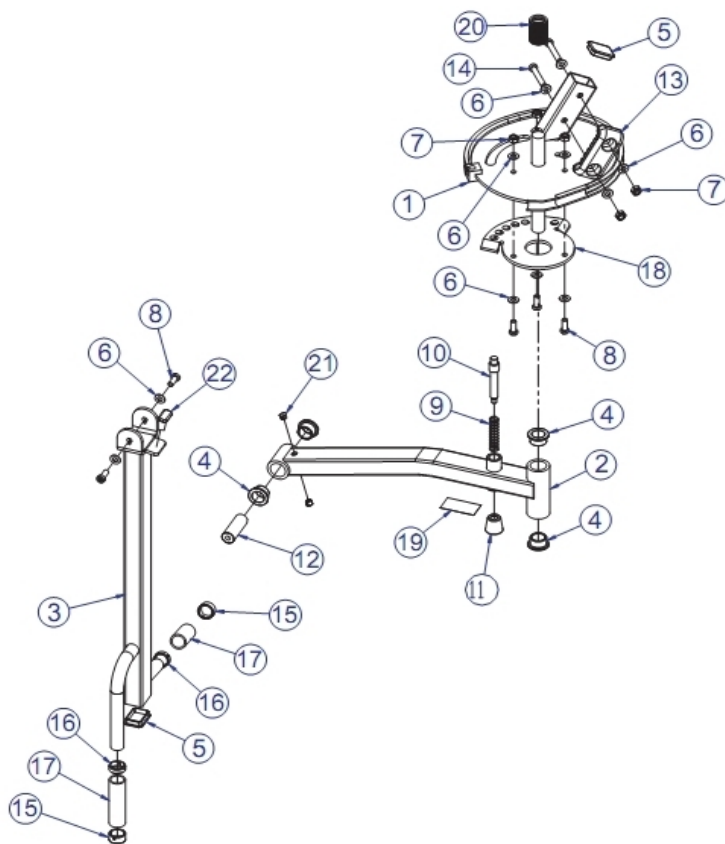
Optional Rear Shroud Kit Std - Tall



Ref #	Part Number	Qty	Description
1	7600895	1	Guard PSFLY Knee SG
2	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
3	3236201	12	Hardware: Screw 20MM
4	8352406	1	Shroud PS Rear 58.25 X 16.43
5	7655301	6	Bracket PS Rear Shield

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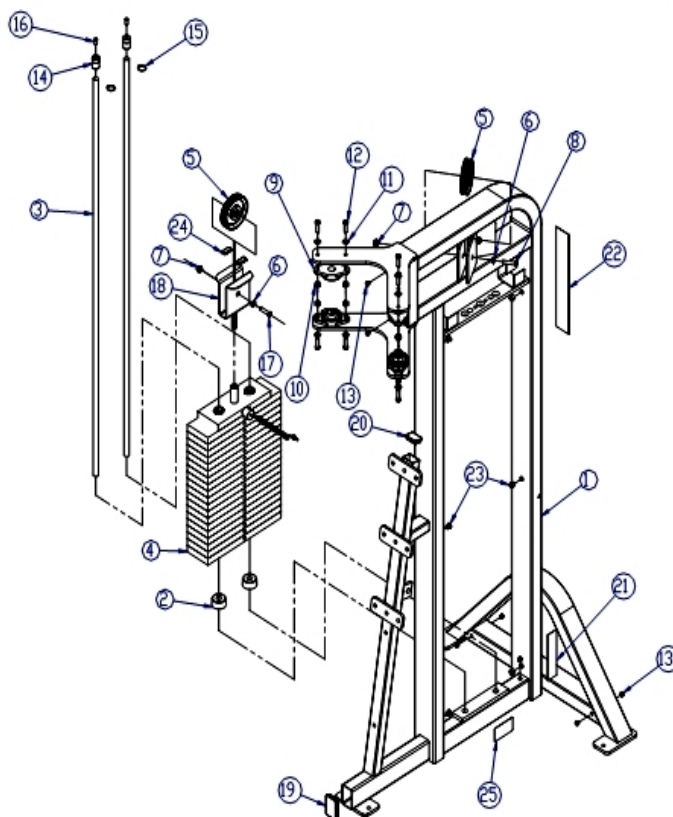
Right Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103601	1	Weldment PSFLY/Pec Cam -Right
2	7428001	1	Weldment PS Top Workarm
3	7874601	1	Weldment PSFLY Swingarm-Right
4	3104903	4	Bearing 1" ID 1.25" OD
5	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
6	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
7	3236801	5	Hardware: Nut 10 MM ID
8	3236202	5	Hardware: Screw 25MM
9	7351501	1	Pull Pin Spring
10	7351301	1	Pull Pin
11	7351401	1	Knob Tulip Style
12	7324903	1	Shaft Tapped 1 Diameter X 2.813
13	7352001	1	Bumper
14	3236210	2	Hardware: Screw 65MM
15	7662901	2	Grip Cap
16	7662801	2	Grip Ring 1.25"
17	3235801	2	Grip - 1.25" OD
18	8513901	1	Bracket PSFLY Adjuster - Right
19	8039501	1	Label Warning Triangle 10-0099-067 BNR
20	6912804	1	Sleeve Accordion 1.0 ID X 2.00
21	3237401	2	Plug 7/16" Hole
22	7570801	1	Guard Paint 1.25 X .75 X .25

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Stack Frame Assembly

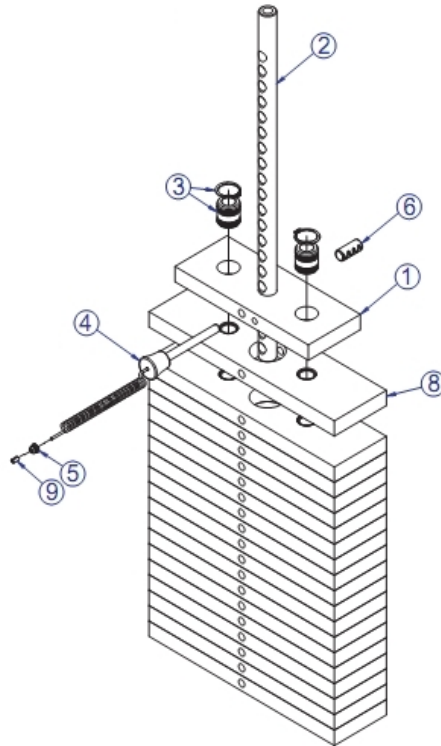


Ref #	Part Number	Qty	Description
1	7425901	1	Weldment PSFLY MAIN
2	7352101	2	Cushion Weight Stack
3	7328606	2	Guide Rod .75 OD Solid X 59.63
4	7353501	1	Assembly Weight Stack 300 LB
5	3237801	3	Pulley 4.5" OD
6	7348101	3	Hardware: Spacer Washer
7	7335401	3	Hardware: Nut 10 MM ID
8	3236206	2	Hardware: Screw 45MM
9	3237701	4	Pillow Block Assembly
10	3236801	8	Hardware: Nut 10 MM ID
11	3273303	8	Hardware: WasherR, 3/8, THRU-HARDENED
12	3236204	8	Hardware: Screw 35MM
13	3237401	8	Plug 7/16" Hole
14	7402301	2	Retainer Guide Rod
15	3232421	2	Reatining Ring 0.940" D
16	3240501	2	Set Screw
17	3236205	1	Hardware: Screw 40 MM
18	7425795	1	Weldment Floating Pulley Shadow Gray
19	7352301	1	End Cap
20	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
21	7422004	1	Label 2" ASTM Warning
22	7348001	1	Label Life Fitness Logo

Ref #	Part Number	Qty	Description
23	3238101	6	Hardware: Nut 10 MM ID
24	7570801	2	Guard Paint 1.25 X .75 X .25
25	7571301	1	Label Serial Number
26	3236902	1	Hardware: Nut 16 MM ID

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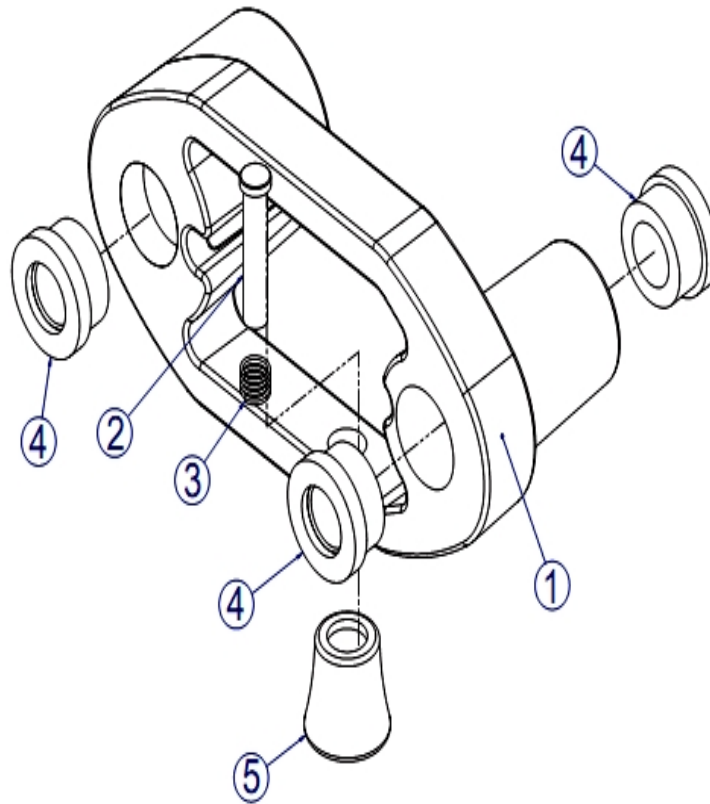
Weight Stack Assembly 300Lb



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7338001	2	Bushing Headplate
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	3236001	1	SpringPin Bushing
8	7353801	19	Weight Plate 15 LB
9	7523601	1	Crimp Cable
-	7987401	1	Label 138 KG Stack
-	7987201	1	Label 300 LB Stack

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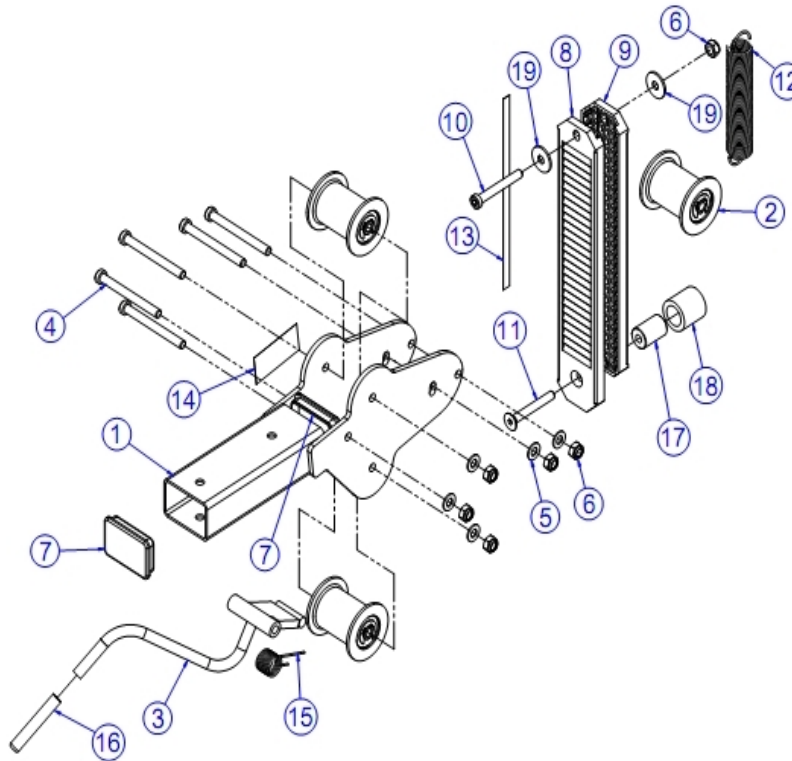
5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	1	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	1	Compression Spring
4	7560001	3	Bushing MTS Increment Weight
5	7351401	1	Knob Tulip Style

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90 Degree Roller Seat Assembly



Ref #	Part Number	Qty	Description
1	7396899	1	Weldment, 90 Deg Roller Seat Custom
2	7564201	3	Assembly Seat Roller
3	8417195	1	Weldment, Roller Seat Handle SG
4	3236217	5	Hardware: Screw 100MM
5	3273303	5	Hardware: WasherR, 3/8, THRU-HARDENED
6	3236801	6	Hardware: Nut 10 MM ID
7	7352301	2	End Cap
8	8416801	1	Track Seat - Serrated (20 Slots)
9	7564401	1	Seatrack Flat
10	3236212	1	Hardware: Screw 75MM
11	3238312	1	Hardware: Screw 75mm
12	7442601	1	Spring PRO2 Roller Seat
13	7422002	1	Label Seat Adjust
14	7422001	1	Label Seat Inst
15	7442701	1	Spring PRO2 Handle Torsion
16	3238502	1	Cap
17	7570601	1	Stop Roller Seat
18	3235802	1	Grip 1.5" OD
19	3236602	2	Washer 3/8"

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

