

Pro2 Series - Horizontal Calf

PSHCSE

Parts Manual

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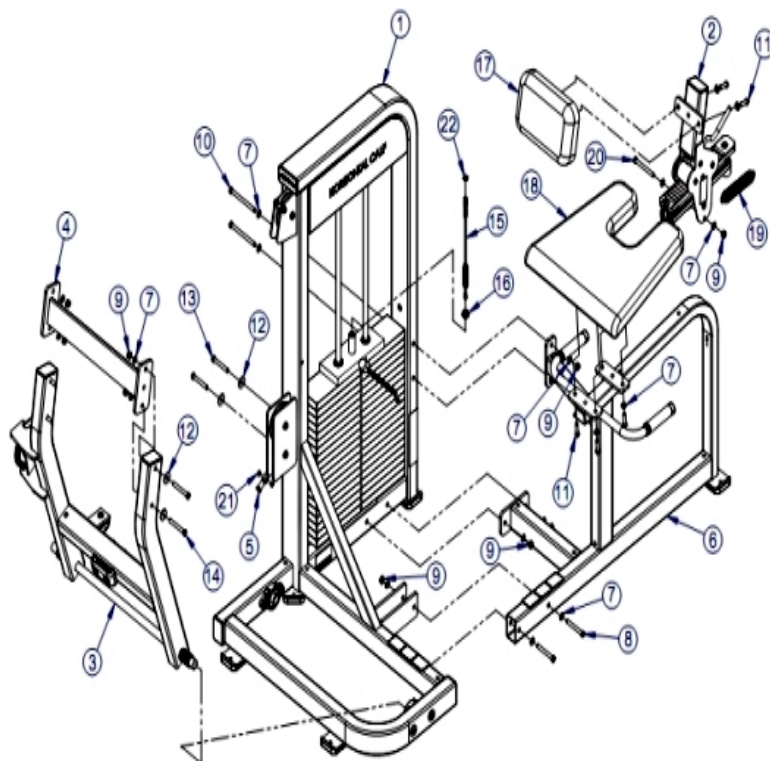


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Component Assembly

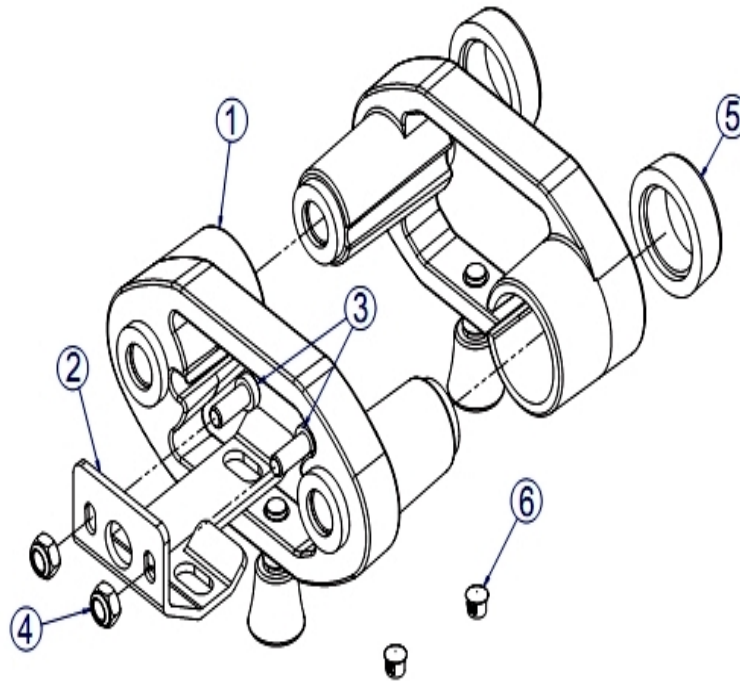


Ref #	Part Number	Qty	Description
1	7466001	1	Assembly - PSHC Side Frame
2	8712201	1	Assembly PSHC Seat
3	7467001	1	Assembly PSHC Work Arm
4	7467701	1	Weldment PSHC Foot Platform
5	3237901	1	Rod End Metric Female
6	7468001	1	Assembly PSHC-Seat Frame
7	3273303	22	Hardware: WasherR, 3/8, THRU-HARDENED
8	3236214	2	Hardware: Screw 85MM
9	3236801	11	Hardware: Nut 10 MM ID
10	3236220	2	Hardware: Screw 130MM
11	3236204	6	Hardware: Screw 35MM
12	3236602	6	Washer 3/8"
13	3236212	2	Hardware: Screw 75MM
14	3236213	4	Hardware: Screw 80MM
15	7423610	1	Cable PSHC X 96-1/4"
16	3236902	1	Hardware: Nut 16 MM ID
17	7399399	1	Pad, 7 X 11-1/4 Custom
18	7459199	1	Pad, Seat 18-1/2 X 19-7/8 Custom
19	7442601	1	Spring PRO2 Roller Seat
20	3236217	1	Hardware: Screw 100MM
21	7489402	2	Bushing
22	3236901	1	Hardware: Nut Hex Jam 10 MM

Ref #	Part Number	Qty	Description
-	7415101	1	Assembly Increment Weight With Striker

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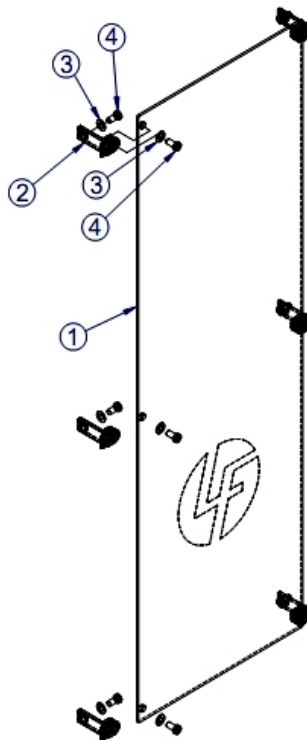
Increment Weight Assembly with Striker



Ref #	Part Number	Qty	Description
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	7767601	2	Bumper PS Increment
6	3237401	2	Plug 7/16" Hole

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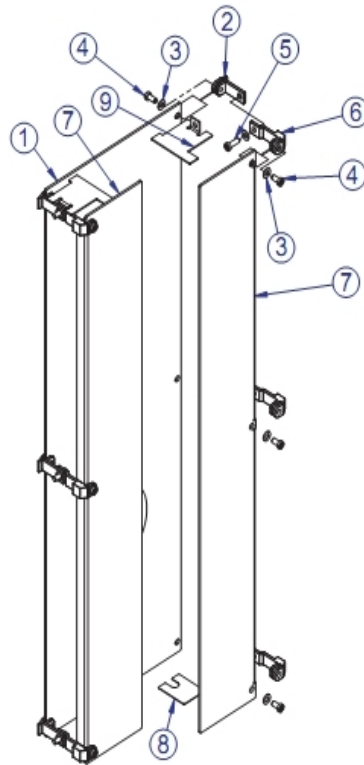
Optional Full Shroud Kit



Ref #	Part Number	Qty	Description
1	8352404	1	Shroud PS Rear 42.5 X 21.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376904	2	Shield PS Front 42.50 X 9.25
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR
-	7539604	1	Assembly - Optional Full Shroud

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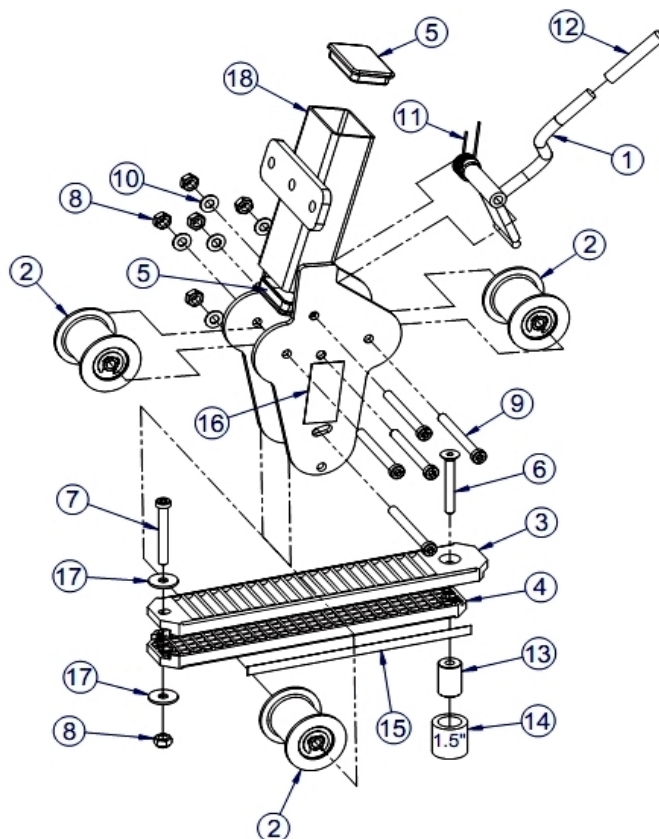
Optional Rear Shroud Kit Wide - Short



Ref #	Part Number	Qty	Description
1	8352404	1	Shroud PS Rear 42.5 X 21.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
-	7415204	1	Kit PRO2 Rear Shroud Wide-Short

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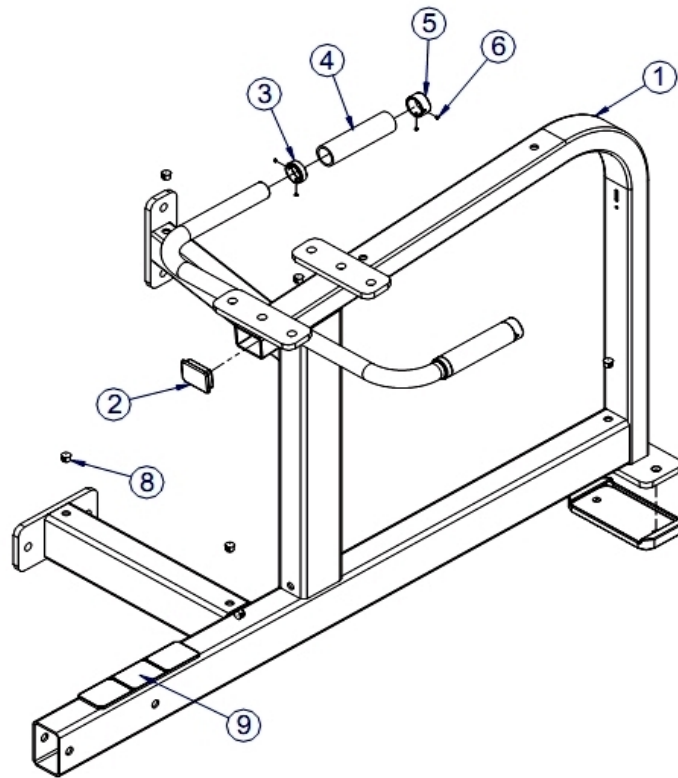
Seat Back Frame Assembly



Ref #	Part Number	Qty	Description
1	8417295	1	Weldment MTS Handle 97 Seat SG
2	7564201	3	Assembly Seat Roller
3	8416801	1	Track Seat - Serrated (20 Slots)
4	7564401	1	Seatrack Flat
5	7352301	2	End Cap
6	3238312	1	Hardware: Screw 75mm
7	3236212	1	Hardware: Screw 75MM
8	3236801	6	Hardware: Nut 10 MM ID
9	3236217	5	Hardware: Screw 100MM
10	3273303	5	Hardware: WasherR, 3/8, THRU-HARDENED
11	7442701	1	Spring PRO2 Handle Torsion
12	3238502	1	Cap
13	7570601	1	Stop Roller Seat
14	3235802	1	Grip 1.5" OD
15	7422002	1	Label Seat Adjust
16	7422001	1	Label Seat Inst
17	3236602	2	Washer 3/8"
18	8712399	1	Weldment, PSHC, Seat Back Custom

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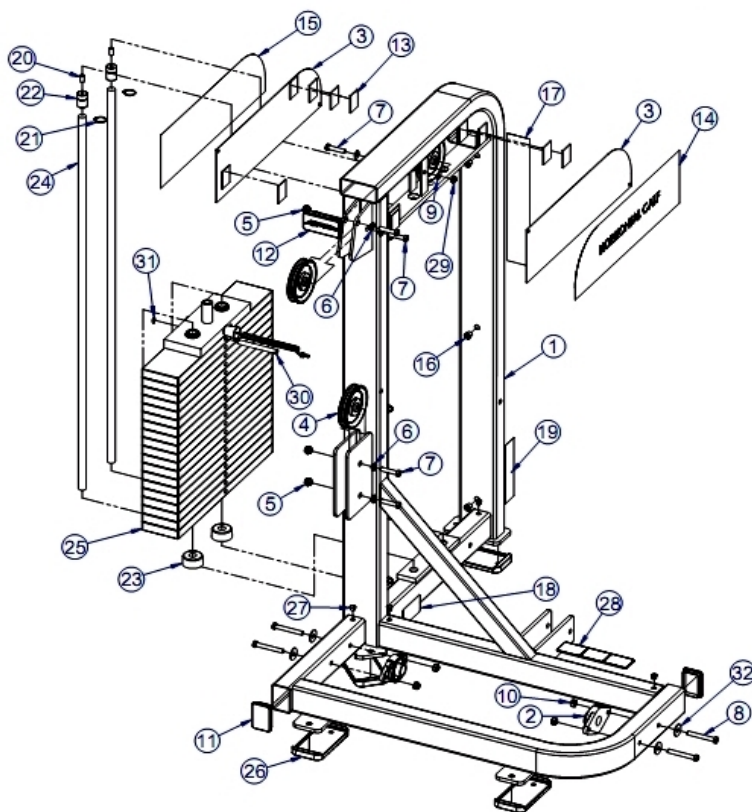
Seat Frame Assembly



Ref #	Part Number	Qty	Description
1	7468199	1	Weldment, PSHC, Seat Frame Custom
2	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
3	7662801	2	Grip Ring 1.25"
4	3235801	2	Grip - 1.25" OD
5	7662901	2	Grip Cap
6	LEA3247701	8	Hardware: Screw
7	7388201	1	Footpad PS Rubber
8	3237401	6	Plug 7/16" Hole
9	7590101	1	Guard Pro 2 Paint

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Side Frame Assembly

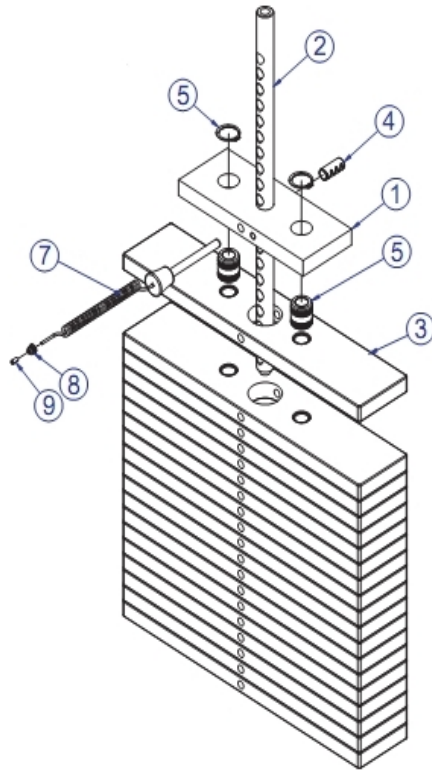


Ref #	Part Number	Qty	Description
1	7466199	1	Weldment, PSHC, Sf Custom
2	3237701	2	Pillow Block Assembly
3	9169601	2	COVER, STACK-PRO2 WIDE
4	3237801	3	Pulley 4.5" OD
5	7335401	4	Hardware: Nut 10 MM ID
6	7348101	4	Hardware: Spacer Washer
7	3236206	5	Hardware: Screw 45MM
8	3236212	4	Hardware: Screw 75MM
9	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED
10	3236801	4	Hardware: Nut 10 MM ID
11	7352301	2	End Cap
12	7352401	1	End Cap
13	7544202	12	Pad Dual Lock 250 2 X 1-1/2
14	7490301	1	Label PSHC Placard English
15	7491601	1	Label PSHC Logo Panel
16	3238101	6	Hardware: Nut 10 MM ID
17	7348001	1	Label Life Fitness Logo
18	7571301	1	Label Serial Number
19	7422004	1	Label 2" ASTM Warning
20	3240501	2	Set Screw
21	3232421	2	Retaining Ring 0.940" D
22	7402301	2	Retainer Guide Rod

Ref #	Part Number	Qty	Description
23	7352101	2	Cushion Weight Stack
24	7328604	2	Guide Rod .75 OD Solid X 43.88
25	7353601	1	Assembly 390 LB Stack
26	7388201	4	Footpad PS Rubber
27	3237401	4	Plug 7/16" Hole
28	7590101	1	Guard Pro 2 Paint
29	3236901	1	Hardware: Nut Hex Jam 10 MM
30	7564501	1	Pin FZ/PS Weight Plate
31	3243901	1	Ring11 MM
32	3236602	4	Washer 3/8"

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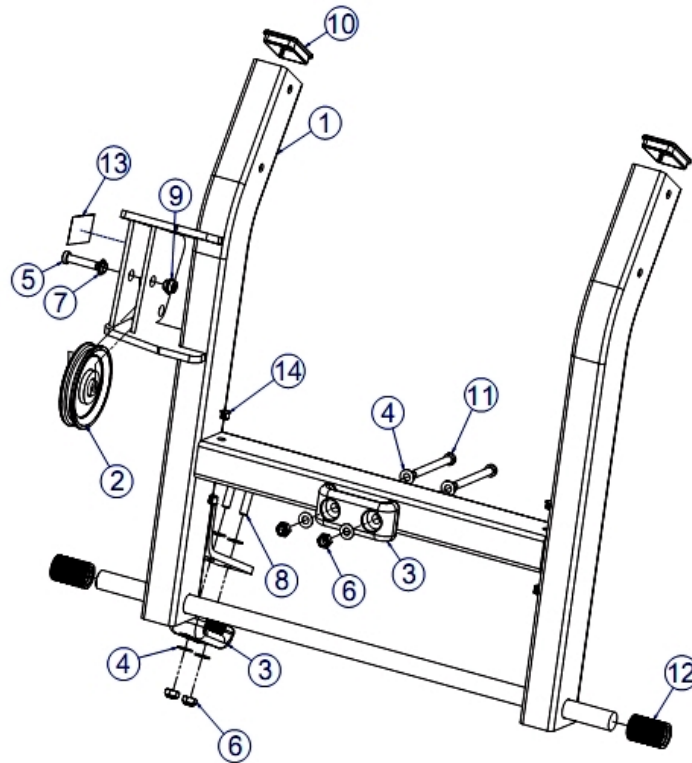
Weight Stack Assembly 390Lb



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7328401	19	Weight Plate 20 LB
4	3236001	1	SpringPin Bushing
5	7338001	2	Bushing Headplate
7	7353001	1	Hardware: Assembly Selector Pin
8	7356501	1	Plug Lanyard Attachment
9	7523601	1	Crimp Cable
-	7927301	1	Label 195 KG Stack
-	7927201	1	Label 390 LB Stack

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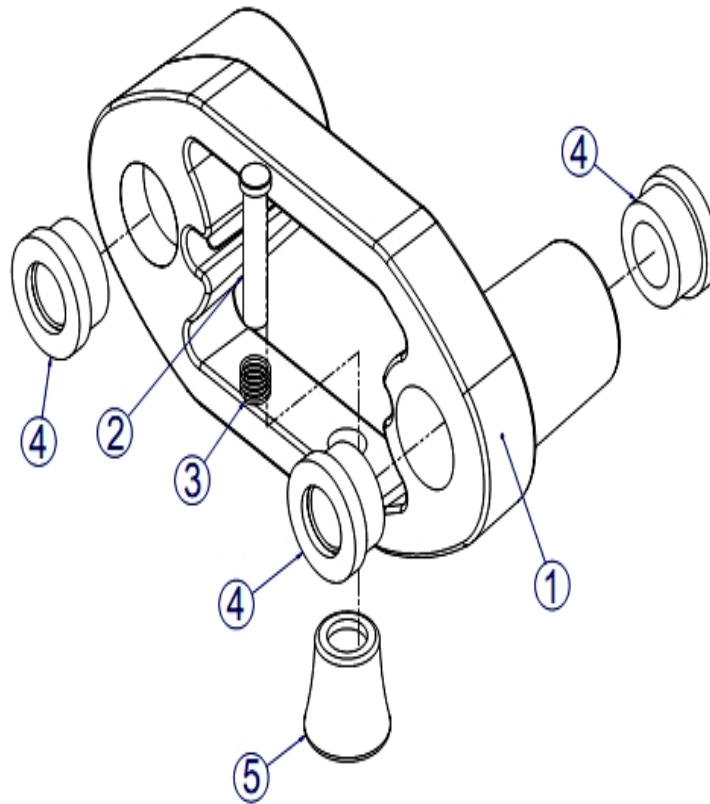
Work Arm Assembly



Ref #	Part Number	Qty	Description
1	7467199	1	Weldment, PSHC, Work Arm Custom
2	3237801	1	Pulley 4.5" OD
3	7352001	2	Bumper
4	3273303	8	Hardware: WasherR, 3/8, THRU-HARDENED
5	3236206	1	Hardware: Screw 45MM
6	3236801	4	Hardware: Nut 10 MM ID
7	7348101	1	Hardware: Spacer Washer
8	3236205	2	Hardware: Screw 40 MM
9	7335401	1	Hardware: Nut 10 MM ID
10	7352301	2	End Cap
11	3236218	2	Hardware: Screw 110MM
12	6912804	2	Sleeve Accordion 1.0 ID X 2.00
13	8039501	1	Label Warning Triangle 10-0099-067 BNR
14	3237401	4	Plug 7/16" Hole

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5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	1	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	1	Compression Spring
4	8045001	2	BEARING Increment Weight
5	8048201	1	BEARING PS Increment Weight
6	8048001	1	Knob Tulip Style

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

