

Pro2 Series - Hip - Glute

PSHGSE

Parts Manual

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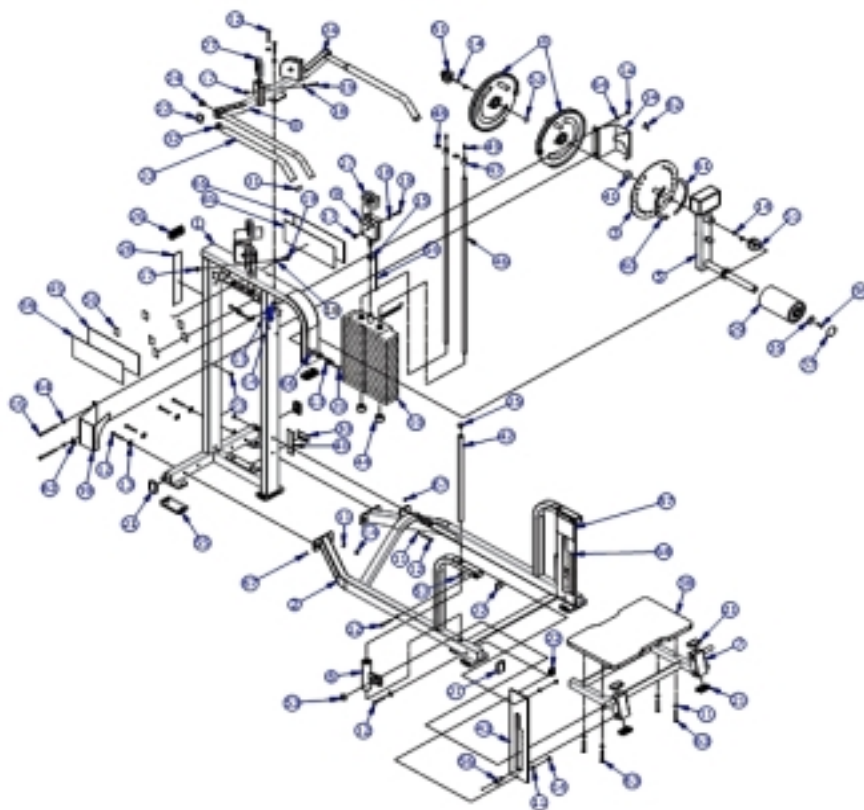


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Component Assembly

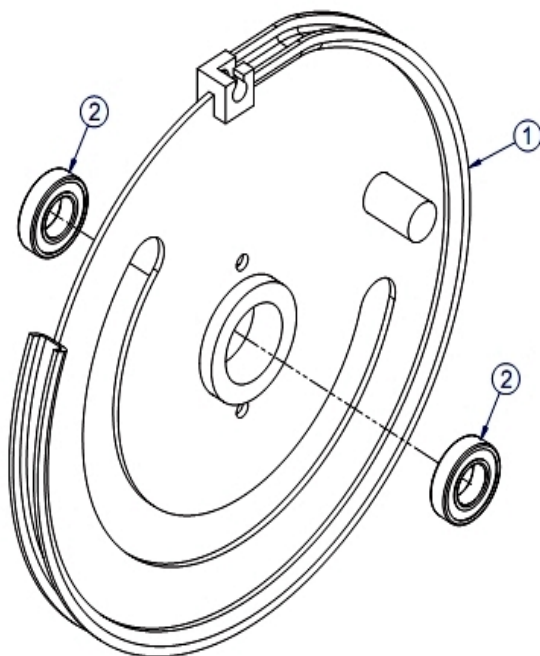


Ref #	Part Number	Qty	Description
1	8206699	1	Wldmt, PSHG Base Frame Custom
2	8207599	1	Wldmt, PSHG Handlebar Custom
3	8209099	1	WLDMT, PSHG SEL PLATE
4	8275001	2	Assembly - PSHG Drive Pulley
5	8221401	1	Assembly - PSHG Workarm
6	8221501	2	Assembly PSHG Linear Bearing
7	9179399	1	Wldmt, PSHG Platform Custom
8	8208499	1	Wldmt, PSHG Drive Pulley Custom
9	7425795	1	Weldment Floating Pulley Shadow Gray
10	7353501	1	Assembly Weight Stack 300 LB
11	3273303	23	Hardware: WasherR, 3/8, THRU-HARDENED
12	3236212	14	Hardware: Screw 75MM
13	3236602	13	Washer 3/8"
14	3236801	18	Hardware: Nut 10 MM ID
15	3236902	1	Hardware: Nut 16 MM ID
16	3236220	2	Hardware: Screw 130MM
17	7335401	5	Hardware: Nut 10 MM ID
18	7348101	5	Hardware: Spacer Washer
19	3236205	5	Hardware: Screw 40 MM
20	3236213	6	Hardware: Screw 80MM
21	7352301	8	End Cap
22	9217401	6	CAP, 1.5IN X 2IN -10-14GA, END

Ref #	Part Number	Qty	Description
23	3238101	6	Hardware: Nut 10 MM ID
24	3119303	2	End Cap
25	3237403	2	Plug 1" Hole
26	7352401	2	End Cap
27	3237801	5	Pulley 4.5" OD
28	7348001	1	Label Life Fitness Logo
29	7424799	1	ASSY, ROLLER PAD SHORT Custom
30	7571301	1	Label Serial Number
31	8259401	2	Grip Cap
32	8259501	2	RING GRIP 1.50 OD X 1.28 ID
33	8683901	2	PSHG 28 IN. Grip Service Kit
34	8221299	1	Shroud, PSHG, Workbox - Right Custom
35	7322301	1	Plate 1.97 OD X .447 ID 10 GA
36	3236204	1	Hardware: Screw 35MM
37	7308701	1	Cap Bearing Housing
38	8221701	1	Platform PSHG Linexed
39	8254599	1	Shroud, PSHG, Workbox - Left Custom
40	8220099	1	Label, ASTM, Select Vertical - Custom
41	8221901	1	Spacer PSHG SHAFT
42	8221601	2	GUIDE ROD PSHG 1" DIA CASE HRDND
43	8221801	2	RACK PSHG PLATFORM
44	7352101	2	Cushion Weight Stack
45	9169501	2	COVER, STACK-PRO2 RECT.
46	7328605	2	Guide Rod .75 OD Solid X 52.38
47	7402301	2	Retainer Guide Rod
48	3232421	2	Reatining Ring 0.940" D
49	3240501	2	Set Screw
50	7544202	12	Pad Dual Lock 250 2 X 1-1/2
51	3237701	2	Pillow Block Assembly
52	8307101	1	Spacer PS 1 IN Shaft X .344
53	7435301	4	Collar Shaft 1.020 ID
54	7423810	1	Cable PSHG 150-1/2"
55	7388201	5	Footpad PS Rubber
56	9179101	2	CAM FOLLOWER, 1.25" HEXED SEALED
57	8275901	2	LABEL. PSHG Rack Instruction
58	8275401	2	LABEL PSHG 1-10
59	8224901	1	Label PSHG Logo Panel
60	8275101	1	Label PSHG Selector Plate - Left
61	8275201	1	Label PSHG Selector Plate - Right
62	8039501	2	Label Warning Triangle 10-0099-067 BNR
63	3236211	4	Hardware: Screw 70MM
64	7385201	4	Spacer .406 X .750 X .250 SS
65	8221301	1	Label PSHG Placard English
66	7488701	1	Label Axis Of Rotation
67	3237401	4	Plug 7/16" Hole

** Upholstery and Frame Colors are list at the end of the Parts Manual **

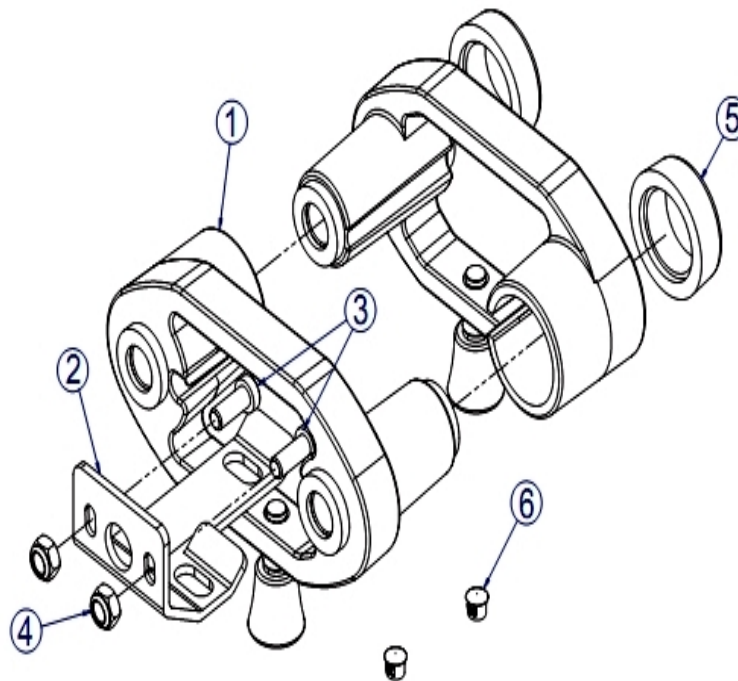
Drive Pulley Assembly



Ref #	Part Number	Qty	Description
1	8208599	1	Plate, PSRW Connector Custom
2	3243401	2	Ball Bearing
-	8275099	1	Drive Pulley Assembly

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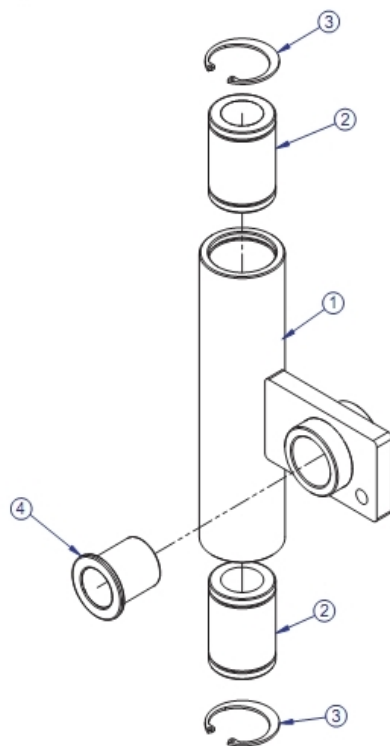
Increment Weight with Striker Assembly



Ref #	Part Number	Qty	Description
1	8047001	2	Assembly PS Increment Weight
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	7767601	2	Bumper PS Increment
6	3237401	2	Plug 7/16" Hole

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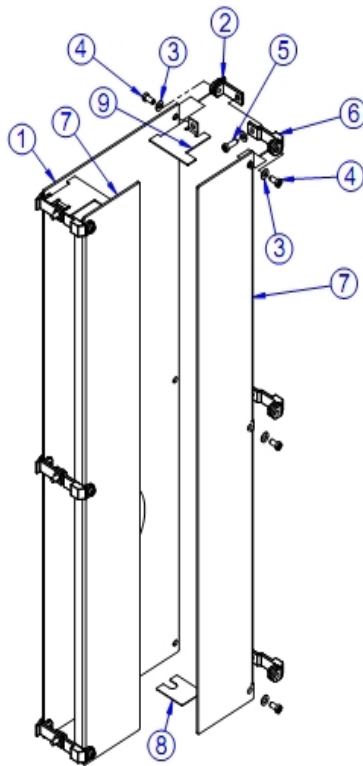
Linear Bearing Housing Assembly



Ref #	Part Number	Qty	Description
1	8332099	1	Wldmt, PSCP Adj Arm Custom
2	3245601	2	Linear Bearing
3	3202601	2	Retaining Ring 1/16" D
4	3104909	1	Bearing 1" ID 1.25" OD
-	8221599	1	Linear Bearing Housing Assembly

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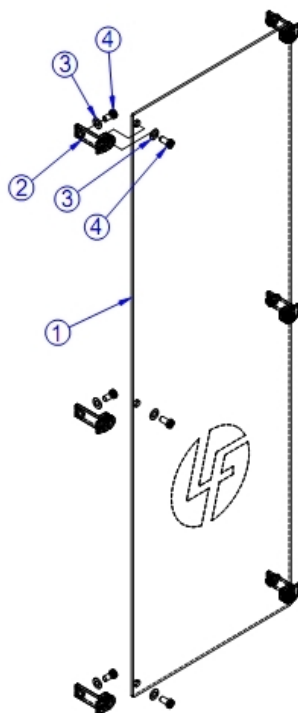
Optional Full Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352402	1	Shroud PS Rear 51.0 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376902	2	Shield PS Front 51.0
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR

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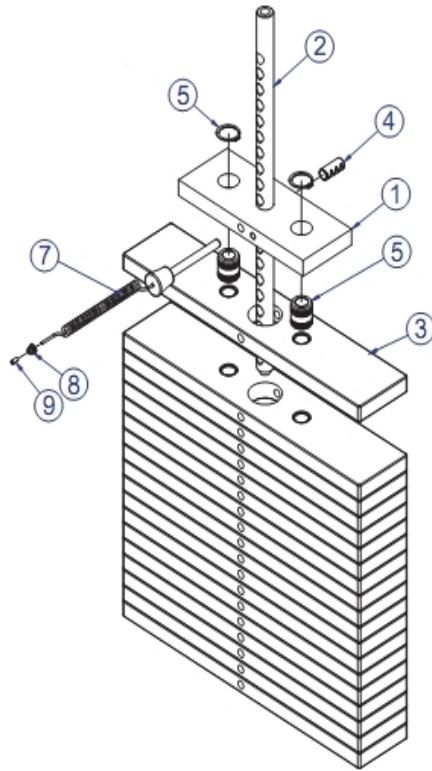
Optional Rear Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352402	1	Shroud PS Rear 51.0 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM

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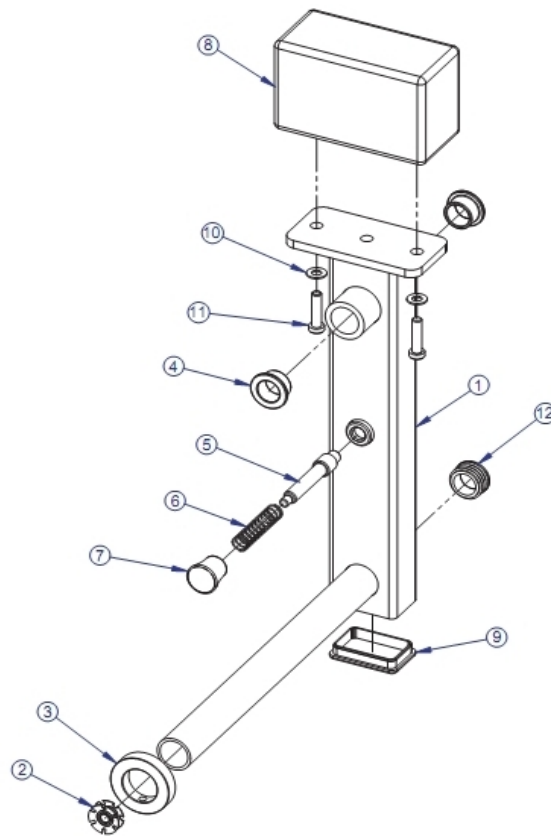
Weight Stack Assembly 300Lb



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7338001	2	Bushing Headplate
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	3236001	1	SpringPin Bushing
8	7353801	19	Weight Plate 15 LB
9	7523601	1	Crimp Cable
-	7987201	1	Label 300 LB Stack
-	7987401	1	Label 138 KG Stack

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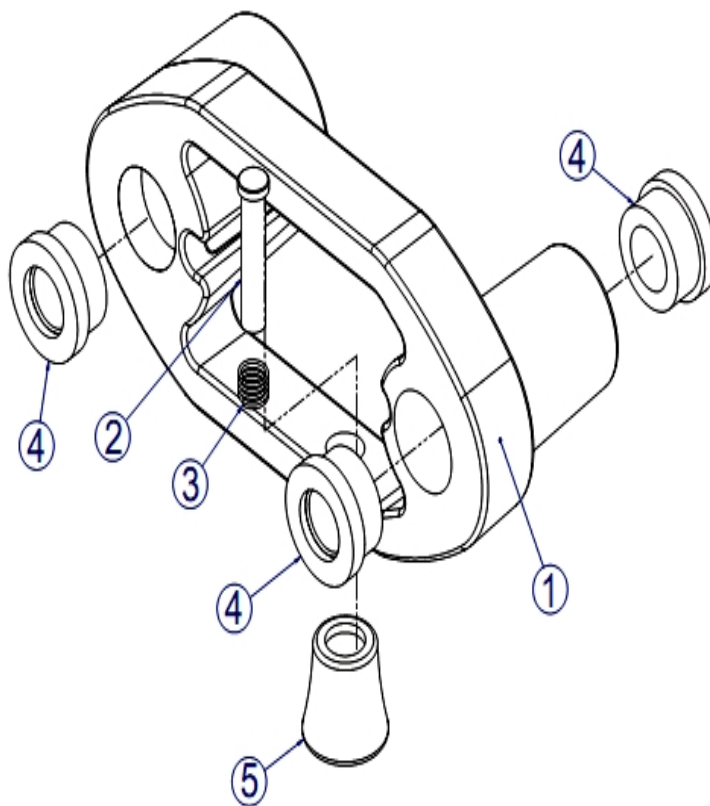
Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8209399	1	Weldment, PSHG, Work Arm Custom
2	7347301	1	Hardware: Nut 10 MM ID
3	7357901	1	Shaft Collar
4	3104903	2	Bearing 1" ID 1.25" OD
5	7351301	1	Pull Pin
6	7351501	1	Pull Pin Spring
7	7351401	1	Knob Tulip Style
8	7802401	1	Weight Counter Med
9	7352301	1	End Cap
10	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED
11	3236205	2	Hardware: Screw 40 MM
12	3119306	1	End Cap 1.5" D
-	8221499	1	Workarm Assembly

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5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	1	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	1	Compression Spring
4	7560001	3	Bushing MTS Increment Weight
5	7351401	1	Knob Tulip Style

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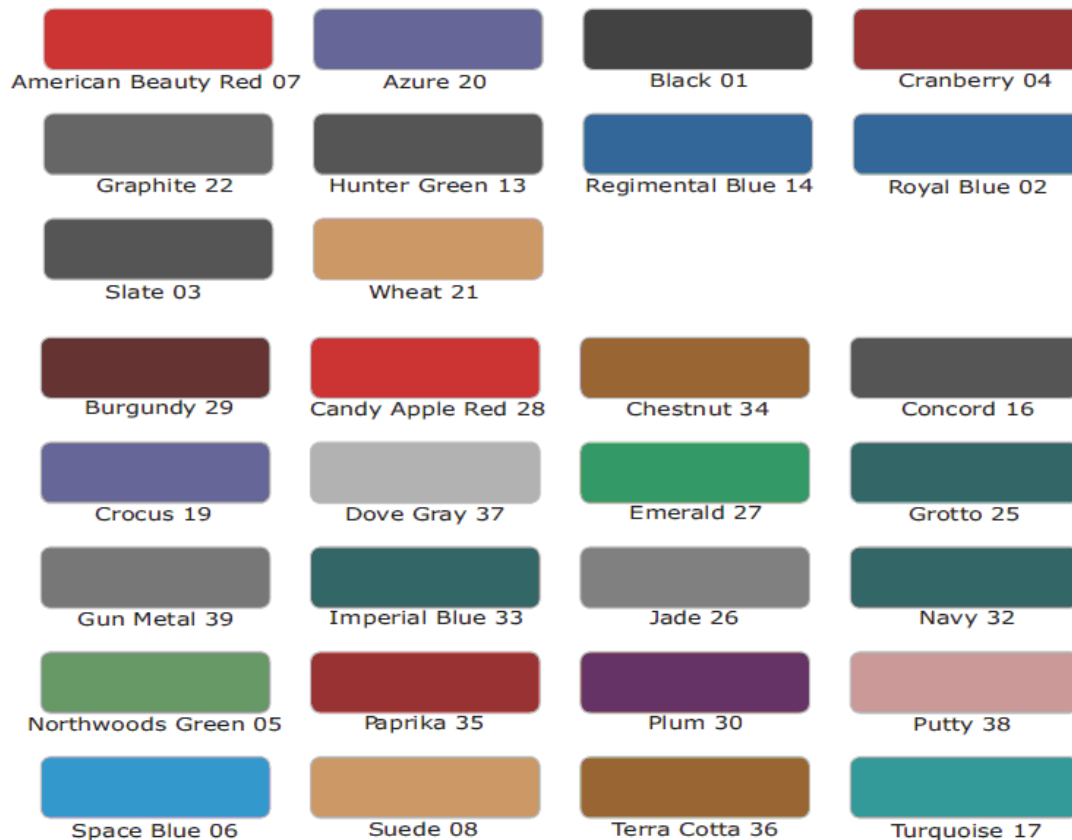
Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

