

Pro2 Series - Pectoral Fly

PSPEC

Parts Manual

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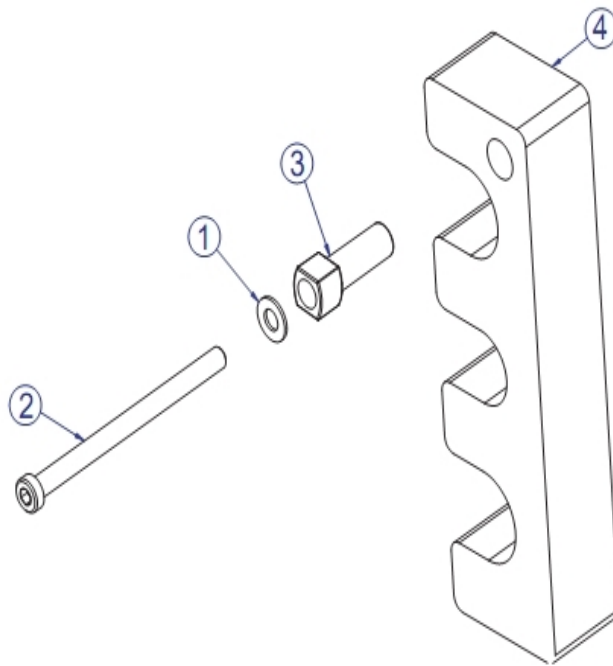


Table of Contents

<u>Add-On Increment Weight Assembly.....</u>	<u>3</u>
<u>Component Assembly.....</u>	<u>4</u>
<u>Frame Assembly.....</u>	<u>6</u>
<u>Left Work Arm Assembly.....</u>	<u>8</u>
<u>Optional Shroud Kit Std-Tall.....</u>	<u>10</u>
<u>Right Work Arm Assembly.....</u>	<u>11</u>
<u>300Lb Weight Stack Assembly.....</u>	<u>13</u>
<u>90 Degree Seat Assembly.....</u>	<u>14</u>

** Upholstery & Frame Colors are listed at the end of the Parts Manual **

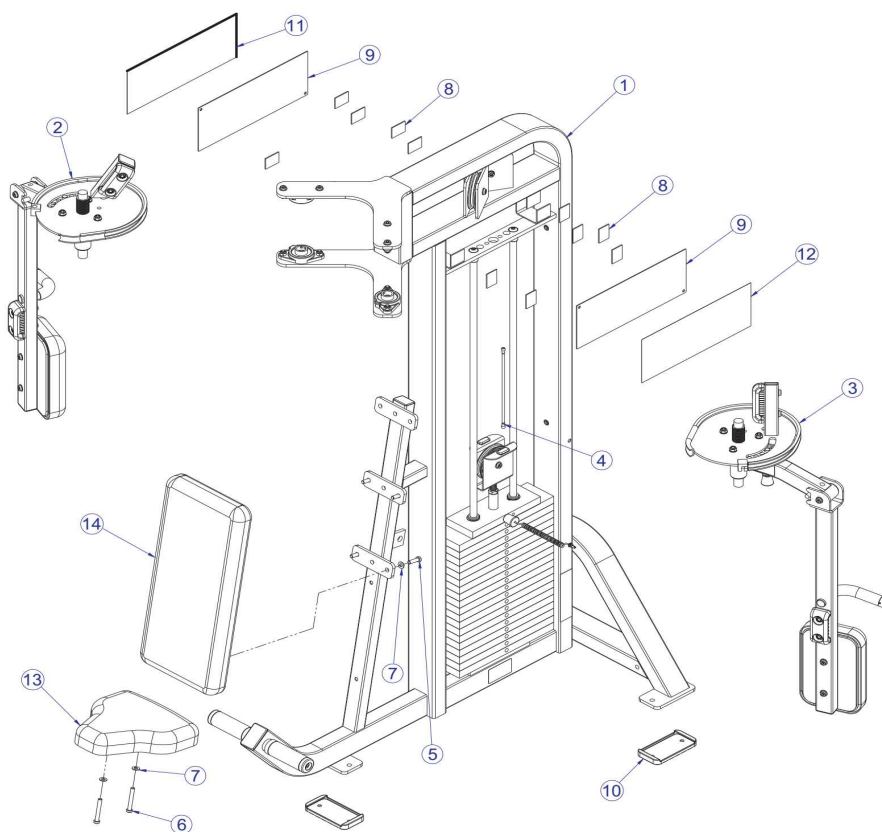
Add-On Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	3273303	1	Hardware: WasherR, 3/8, THRU-HARDENED
2	3236221	1	Hardware: Screw 140MM
3	7401701	1	Cover Plastic Peg 2-1/4
4	7366101	1	Weight 7.5 LB. Add-On

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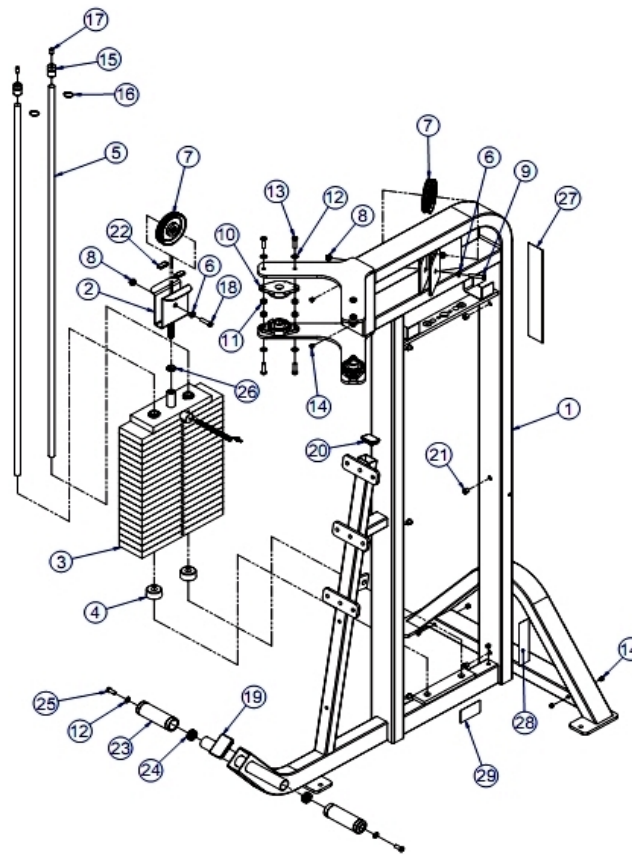
Component Assembly



Ref #	Part Number	Qty	Description
1	8103401	1	Assembly - PSPEC Frame
4	7423808	1	Cable PSFLY/Pec 150-1/2"
5	3236204	4	Hardware: Screw 35MM
6	3236212	2	Hardware: Screw 75MM
7	3273303	6	Hardware: WasherR, 3/8, THRU-HARDENED
8	7544202	12	Pad Dual Lock 250 2 X 1-1/2
9	9169501	2	COVER, STACK-PRO2 RECT.
10	7388201	3	Footpad PS Rubber
11	8104301	1	Label PSPEC Logo Panel
12	8104204	1	Label PSPEC Placard Spanish
12	8104202	1	Label PSPEC Placard GER
12	8104206	1	Label PSPEC Placard DUT
12	8104201	1	Label PSPEC Placard English
12	8104205	1	Label PSPEC Placard ITL
12	8104203	1	Label PSPEC Placard FRN
12	8104208	1	Label PSPEC Placard POR
12	8104207	1	Label PSPEC Placard Japanese
13	7351999	1	PAD, SADDLE Custom
14	7398899	1	Pad, Back 25 X 11-1/4 Custom
-	7415001	1	Assembly Add-On Increment Weight
-	7401801	1	Assembly 90 Degree Seat

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Frame Assembly

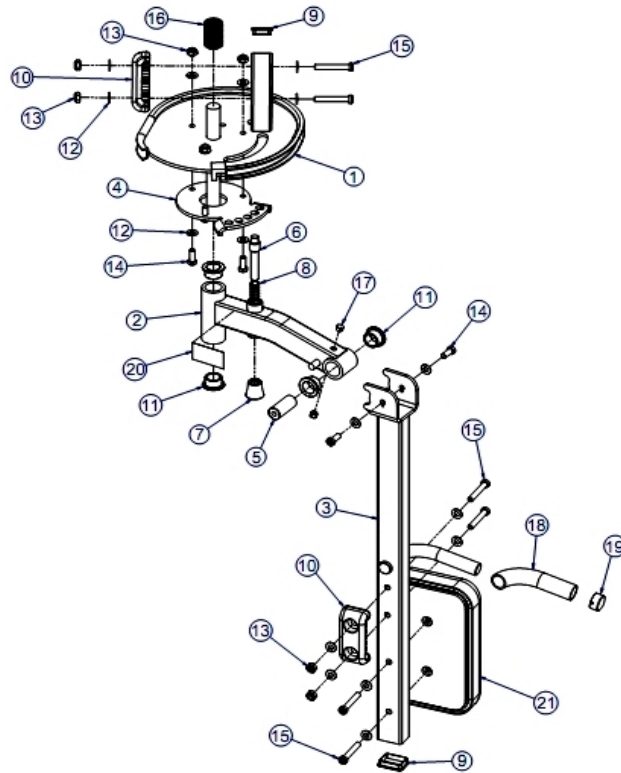


Ref #	Part Number	Qty	Description
1	8103301	1	Weldment PSPEC FRAME
2	7425795	1	Weldment Floating Pulley Shadow Gray
3	7353501	1	Assembly Weight Stack 300 LB
4	7352101	2	Cushion Weight Stack
5	7328606	2	Guide Rod .75 OD Solid X 59.63
6	7348101	3	Hardware: Spacer Washer
7	3237801	3	Pulley 4.5" OD
8	7335401	3	Hardware: Nut 10 MM ID
9	3236206	2	Hardware: Screw 45MM
10	3237701	4	Pillow Block Assembly
11	3236801	8	Hardware: Nut 10 MM ID
12	3273303	10	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236204	8	Hardware: Screw 35MM
14	3237401	8	Plug 7/16" Hole
15	7402301	2	Retainer Guide Rod
16	3232421	2	Reatining Ring 0.940" D
17	3240501	2	Set Screw
18	3236205	1	Hardware: Screw 40 MM
19	7352301	1	End Cap
20	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
21	3238101	6	Hardware: Nut 10 MM ID
22	7570801	2	Guard Paint 1.25 X .75 X .25

Ref #	Part Number	Qty	Description
23	7800101	2	Grip 1.50 ID Foot
24	7347301	2	Hardware: Nut 10 MM ID
25	3236202	2	Hardware: Screw 25MM
26	3236902	1	Hardware: Nut 16 MM ID
27	7348001	1	Label Life Fitness Logo
28	7422004	1	Label 2" ASTM Warning
29	7571301	1	Label Serial Number

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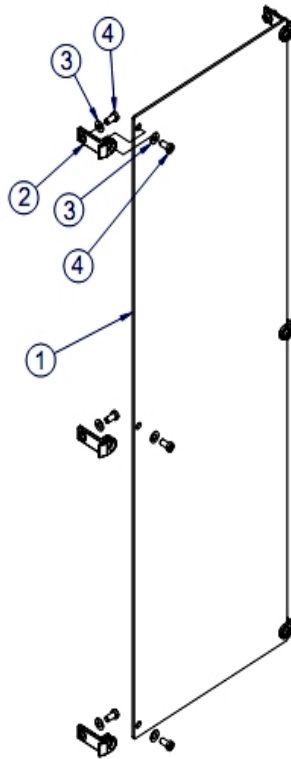
Left Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103701	1	Weldment PSFLY/Pec Cam-Left
2	8037999	1	Weldment, PSPEC, Work Arm - Top Custom
3	8034999	1	Weldment, PSPEC, Swing Arm - Left Custom
4	8037801	1	BRKT, PSPEC ADJUSTER
5	7324905	1	Shaft Tapped 1 Diameter X 2.313
6	7351301	1	Pull Pin
7	7351401	1	Knob Tulip Style
8	7351501	1	Pull Pin Spring
9	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
10	7352001	2	Bumper
11	3104903	4	Bearing 1" ID 1.25" OD
12	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236801	7	Hardware: Nut 10 MM ID
14	3236202	5	Hardware: Screw 25MM
15	3236210	6	Hardware: Screw 65MM
16	6912804	1	Sleeve Accordion 1.0 ID X 2.00
17	3237401	2	Plug 7/16" Hole
18	3235801	1	Grip - 1.25" OD
19	7662901	1	Grip Cap
20	8039501	1	Label Warning Triangle 10-0099-067 BNR
21	7399399	1	Pad, 7 X 11-1/4 Custom

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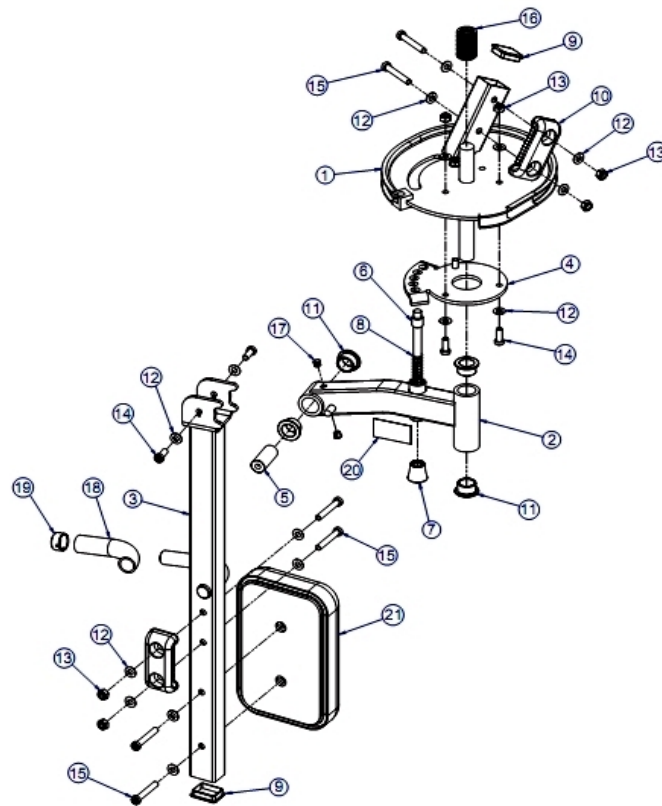
Optional Shroud Kit Std-Tall



Ref #	Part Number	Qty	Description
1	8352406	1	Shroud PS Rear 58.25 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
-	7415206	1	Kit PRO2 Rear Shroud Standard-Tall

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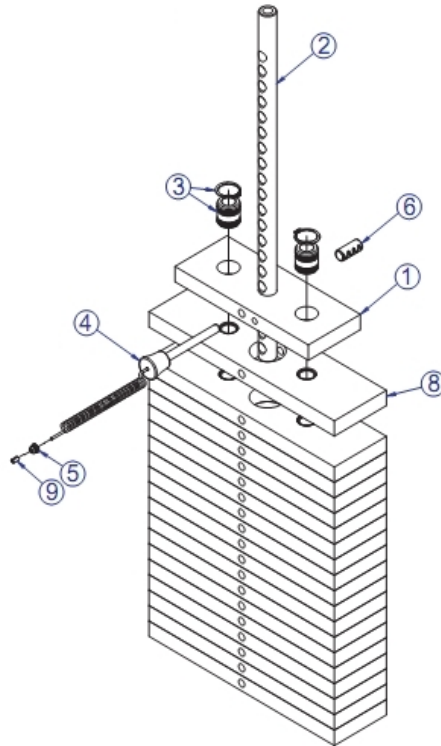
Right Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103601	1	Weldment PSFLY/Pec Cam -Right
2	8037999	1	Weldment, PSPEC, Work Arm - Top Custom
3	8034899	1	Weldment, PSPEC, Swing Arm - Right Custom
4	8037801	1	BRKT, PSPEC ADJUSTER
5	7324905	1	Shaft Tapped 1 Diameter X 2.313
6	7351301	1	Pull Pin
7	7351401	1	Knob Tulip Style
8	7351501	1	Pull Pin Spring
9	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
10	7352001	2	Bumper
11	3104903	4	Bearing 1" ID 1.25" OD
12	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236801	7	Hardware: Nut 10 MM ID
14	3236202	5	Hardware: Screw 25MM
15	3236210	6	Hardware: Screw 65MM
16	6912804	1	Sleeve Accordion 1.0 ID X 2.00
17	3237401	2	Plug 7/16" Hole
18	3235801	1	Grip - 1.25" OD
19	7662901	1	Grip Cap
20	8039501	1	Label Warning Triangle 10-0099-067 BNR
21	7399399	1	Pad, 7 X 11-1/4 Custom

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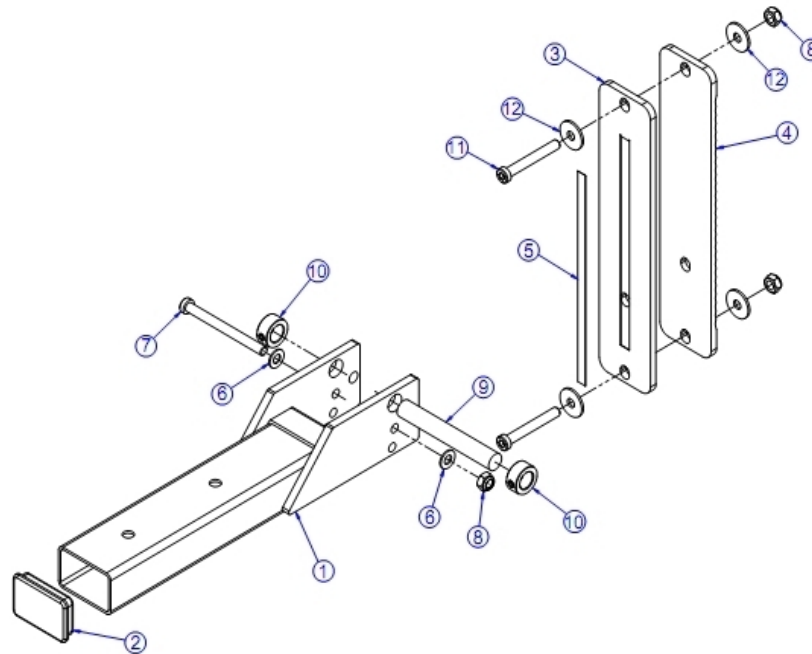
300Lb Weight Stack Assembly



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7338001	2	Bushing Headplate
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	3236001	1	SpringPin Bushing
8	7353801	19	Weight Plate 15 LB
9	7523601	1	Crimp Cable
-	7987201	1	Label 300 LB Stack
-	7987401	1	Label 138 KG Stack

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90 Degree Seat Assembly



Ref #	Part Number	Qty	Description
1	7358799	1	Weldment, 90 Degree Standard Hammer Seat Custom
2	7352301	1	End Cap
3	7359701	1	Plate Seatrack Front
4	7359801	1	Plate Seatrack Rear
5	7422002	1	Label Seat Adjust
6	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED
7	3236218	1	Hardware: Screw 110MM
8	3236801	3	Hardware: Nut 10 MM ID
9	7359301	1	Pin Round .75" SS
10	3103301	2	Shaft Collar 3/4" ID Zinc
11	3236212	2	Hardware: Screw 75MM
12	3236602	4	Washer 3/8"

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

