

Pro2 Series - Pectoral Fly

PSPECSE

Parts Manual

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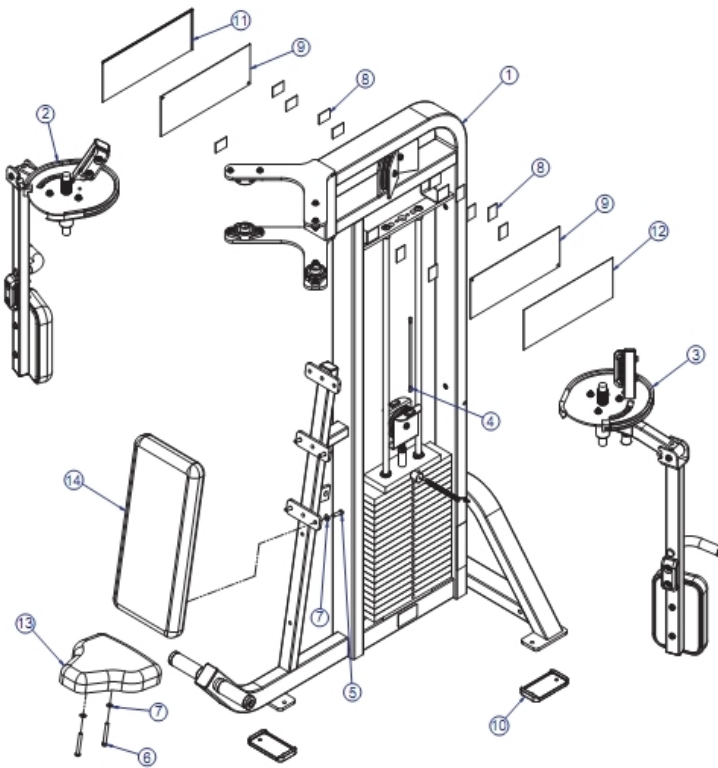


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

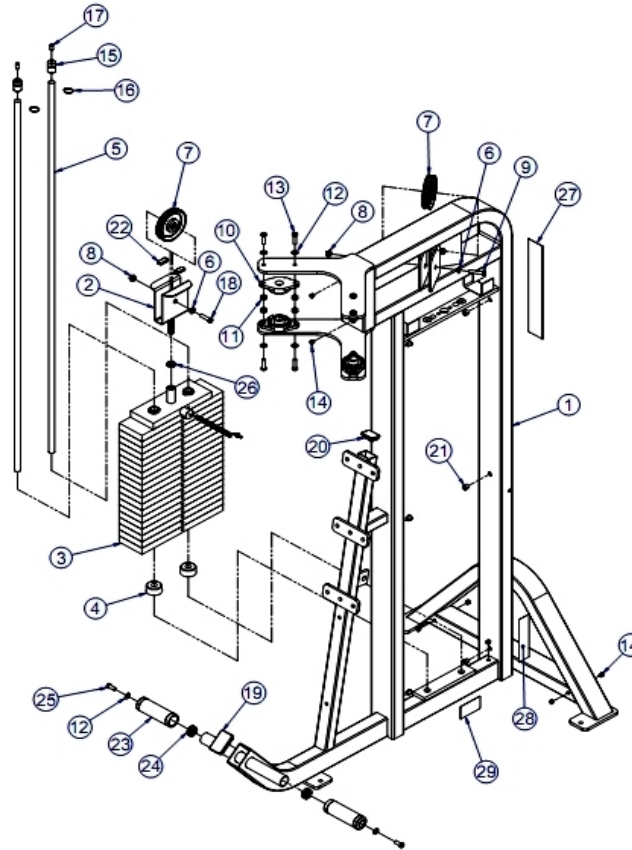
Component Assembly



Ref #	Part Number	Qty	Description
1	8103401	1	Assembly - PSPEC Frame
2	8034601	1	Assembly - PSPEC Workarm - RT
3	8034701	1	Assembly - PSPEC Workarm - LT
4	7423808	1	Cable PSFLY/Pec 150-1/2"
5	3236204	4	Hardware: Screw 35MM
6	3236212	2	Hardware: Screw 75MM
7	3273303	6	Hardware: WasherR, 3/8, THRU-HARDENED
8	7544202	12	Pad Dual Lock 250 2 X 1-1/2
9	9169501	2	COVER, STACK-PRO2 RECT.
10	7388201	3	Footpad PS Rubber
11	8104301	1	Label PSPEC Logo Panel
12	8104204	1	Label PSPEC Placard Spanish
12	8104203	1	Label PSPEC Placard FRN
12	8104205	1	Label PSPEC Placard ITL
12	8104206	1	Label PSPEC Placard DUT
12	8104208	1	Label PSPEC Placard POR
12	8104202	1	Label PSPEC Placard GER
12	8104207	1	Label PSPEC Placard Japanese
12	8104201	1	Label PSPEC Placard English

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Frame Assembly

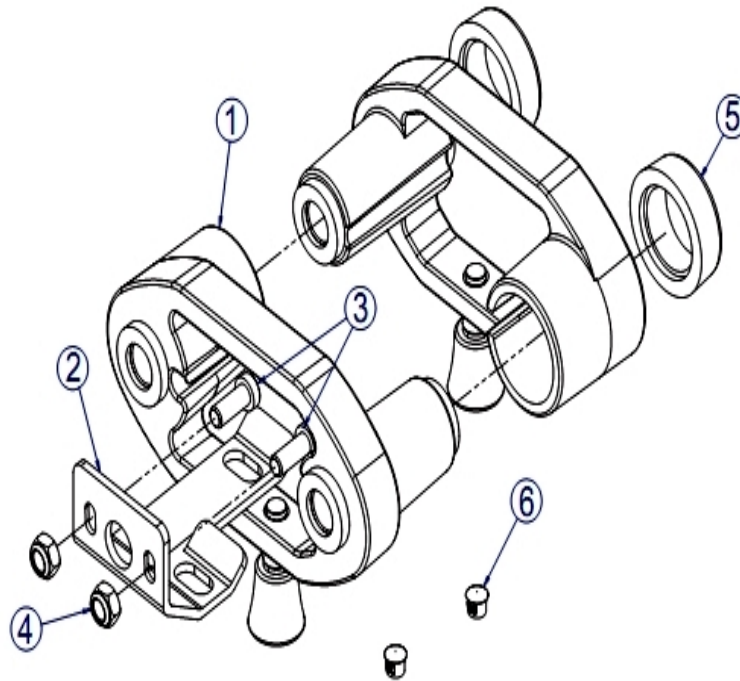


Ref #	Part Number	Qty	Description
2	7425795	1	Weldment Floating Pulley Shadow Gray
3	7353501	1	Assembly Weight Stack 300 LB
4	7352101	2	Cushion Weight Stack
5	7328606	2	Guide Rod .75 OD Solid X 59.63
6	7348101	3	Hardware: Spacer Washer
7	3237801	3	Pulley 4.5" OD
8	7335401	3	Hardware: Nut 10 MM ID
9	3236206	2	Hardware: Screw 45MM
10	3237701	4	Pillow Block Assembly
11	3236801	8	Hardware: Nut 10 MM ID
12	3273303	10	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236204	8	Hardware: Screw 35MM
14	3237401	8	Plug 7/16" Hole
15	7402301	2	Retainer Guide Rod
16	3232421	2	Reatining Ring 0.940" D
17	3240501	2	Set Screw
18	3236205	1	Hardware: Screw 40 MM
19	7352301	1	End Cap
20	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
21	3238101	6	Hardware: Nut 10 MM ID
22	7570801	2	Guard Paint 1.25 X .75 X .25
23	7800101	2	Grip 1.50 ID Foot

Ref #	Part Number	Qty	Description
24	7347301	2	Hardware: Nut 10 MM ID
25	3236202	2	Hardware: Screw 25MM
26	3236902	1	Hardware: Nut 16 MM ID
27	7348001	1	Label Life Fitness Logo
28	7422004	1	Label 2" ASTM Warning
29	7571301	1	Label Serial Number

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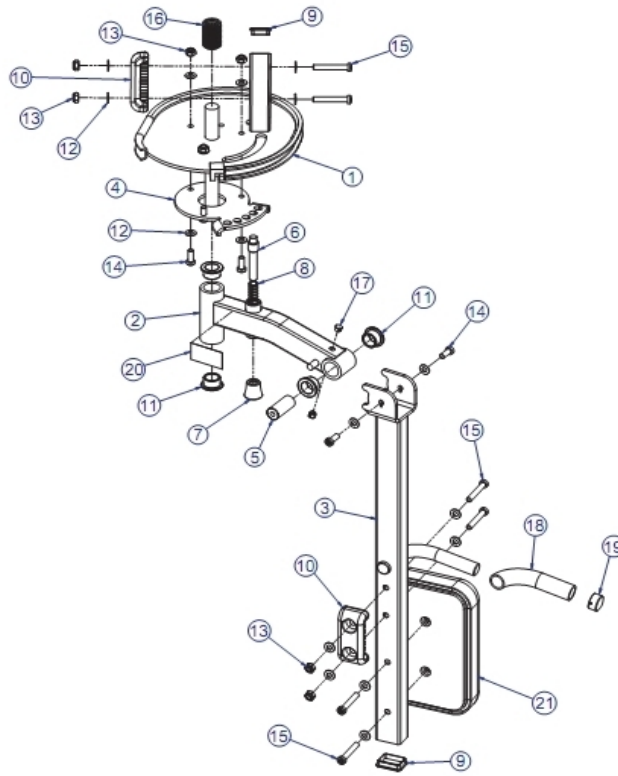
Increment Weight with Striker



Ref #	Part Number	Qty	Description
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	3237401	2	Plug 7/16" Hole

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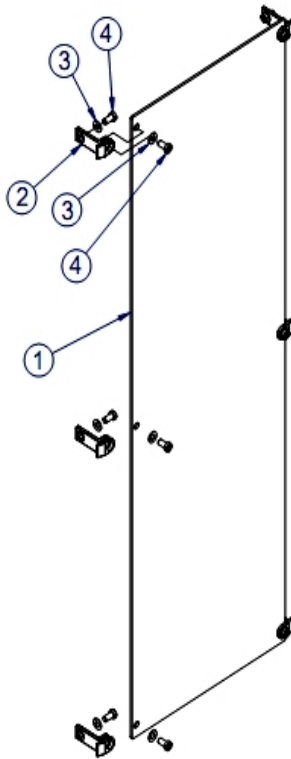
Left Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103701	1	Weldment PSFLY/Pec Cam-Left
2	8037999	1	Weldment, PSPEC, Work Arm - Top Custom
3	8034999	1	Weldment, PSPEC, Swing Arm - Left Custom
4	8037801	1	BRKT, PSPEC ADJUSTER
5	7324905	1	Shaft Tapped 1 Diameter X 2.313
6	7351301	1	Pull Pin
7	7351401	1	Knob Tulip Style
8	7351501	1	Pull Pin Spring
9	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
10	7352001	2	Bumper
11	3104903	4	Bearing 1" ID 1.25" OD
12	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236801	7	Hardware: Nut 10 MM ID
14	3236202	5	Hardware: Screw 25MM
15	3236210	6	Hardware: Screw 65MM
16	6912804	1	Sleeve Accordion 1.0 ID X 2.00
17	3237401	2	Plug 7/16" Hole
18	3235801	1	Grip - 1.25" OD
19	7662901	1	Grip Cap
20	8039501	1	Label Warning Triangle 10-0099-067 BNR
21	7399399	1	Pad, 7 X 11-1/4 Custom

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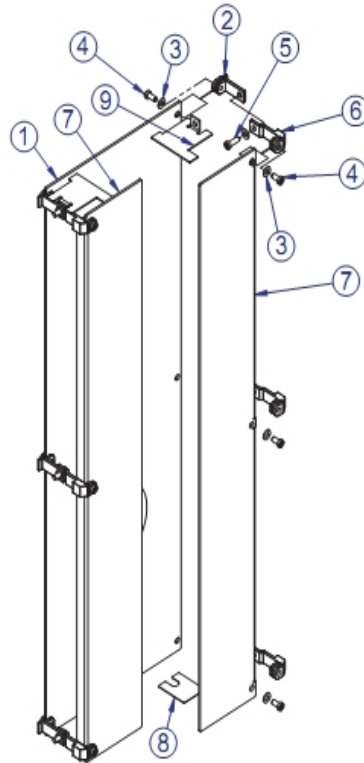
Optional Full Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352406	1	Shroud PS Rear 58.25 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM

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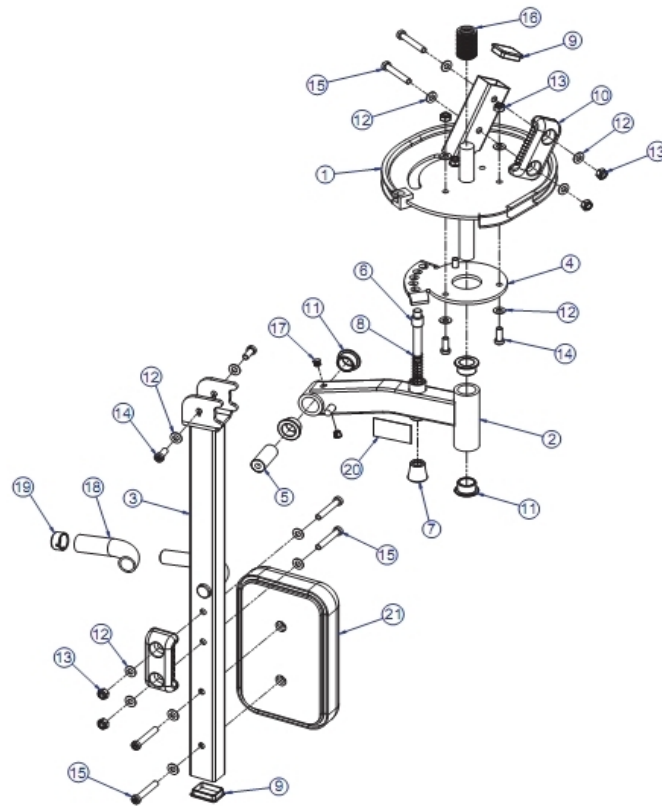
Optional Full Shroud Kit Std - Tall



Ref #	Part Number	Qty	Description
1	8352406	1	Shroud PS Rear 58.25 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376906	2	Shield PS Front 58.25
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR

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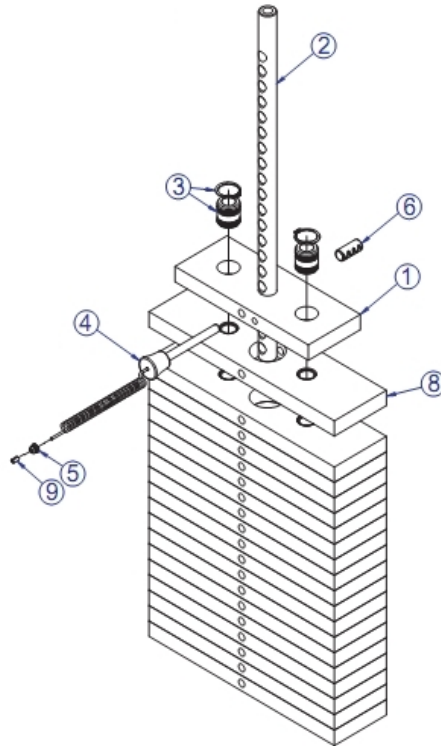
Right Work Arm Assembly



Ref #	Part Number	Qty	Description
1	8103601	1	Weldment PSFLY/Pec Cam -Right
2	8037999	1	Weldment, PSPEC, Work Arm - Top Custom
3	8034899	1	Weldment, PSPEC, Swing Arm - Right Custom
4	8037801	1	BRKT, PSPEC ADJUSTER
5	7324905	1	Shaft Tapped 1 Diameter X 2.313
6	7351301	1	Pull Pin
7	7351401	1	Knob Tulip Style
8	7351501	1	Pull Pin Spring
9	9217401	2	CAP, 1.5IN X 2IN -10-14GA, END
10	7352001	2	Bumper
11	3104903	4	Bearing 1" ID 1.25" OD
12	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236801	7	Hardware: Nut 10 MM ID
14	3236202	5	Hardware: Screw 25MM
15	3236210	6	Hardware: Screw 65MM
16	6912804	1	Sleeve Accordion 1.0 ID X 2.00
17	3237401	2	Plug 7/16" Hole
18	3235801	1	Grip - 1.25" OD
19	7662901	1	Grip Cap
20	8039501	1	Label Warning Triangle 10-0099-067 BNR
21	7399399	1	Pad, 7 X 11-1/4 Custom

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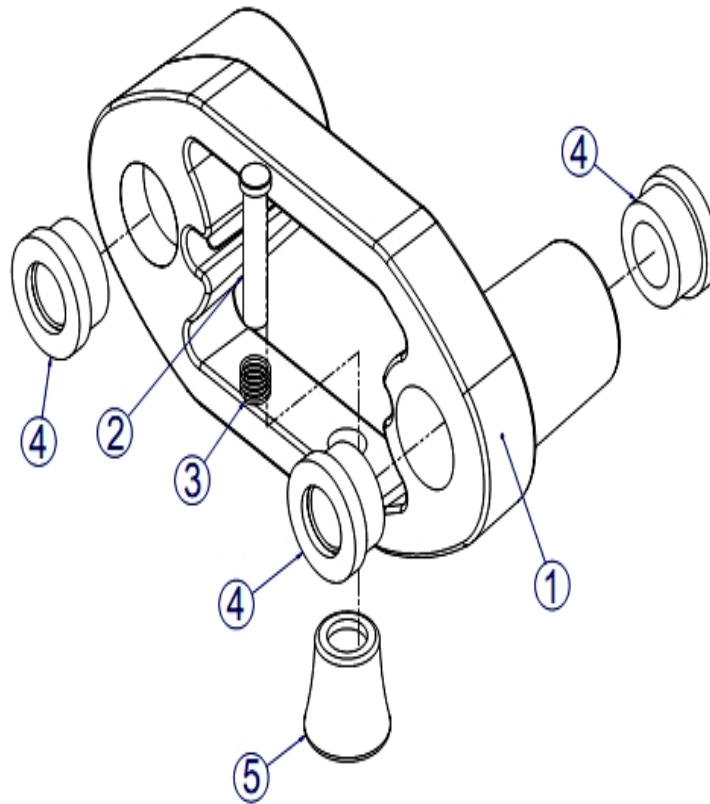
300Lb Weight Stack Assembly



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7338001	2	Bushing Headplate
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	3236001	1	SpringPin Bushing
8	7353801	19	Weight Plate 15 LB
9	7523601	1	Crimp Cable
-	7987401	1	Label 138 KG Stack
-	7987201	1	Label 300 LB Stack

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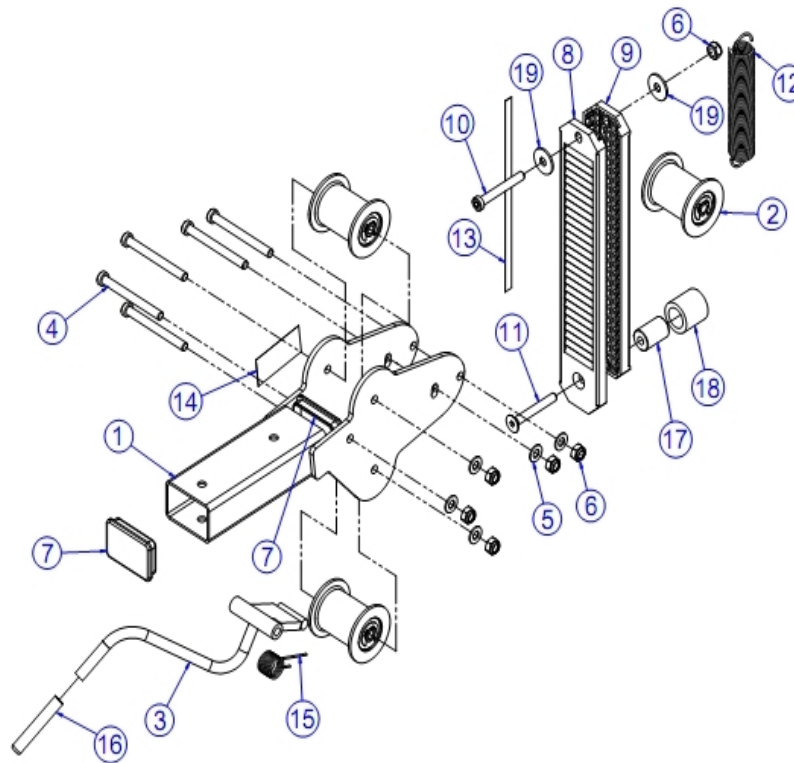
5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	1	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	1	Compression Spring
4	8045001	2	BEARING Increment Weight
5	8048201	1	BEARING PS Increment Weight
6	8048001	1	Knob Tulip Style

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90 Degree Roller Seat Assembly



Ref #	Part Number	Qty	Description
1	7396899	1	Weldment, 90 Deg Roller Seat Custom
2	7564201	3	Assembly Seat Roller
3	8417195	1	Weldment, Roller Seat Handle SG
4	3236217	5	Hardware: Screw 100MM
5	3273303	5	Hardware: WasherR, 3/8, THRU-HARDENED
6	3236801	6	Hardware: Nut 10 MM ID
7	7352301	2	End Cap
8	8416801	1	Track Seat - Serrated (20 Slots)
9	7564401	1	Seatrack Flat
10	3236212	1	Hardware: Screw 75MM
11	3238312	1	Hardware: Screw 75mm
12	7442601	1	Spring PRO2 Roller Seat
13	7422002	1	Label Seat Adjust
14	7422001	1	Label Seat Inst
15	7442701	1	Spring PRO2 Handle Torsion
16	3238502	1	Cap
17	7570601	1	Stop Roller Seat
18	3235802	1	Grip 1.5" OD
19	3236602	2	Washer 3/8"

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

