

Pro2 Series - Seated Leg Curl

PSSLCSE

Parts Manual

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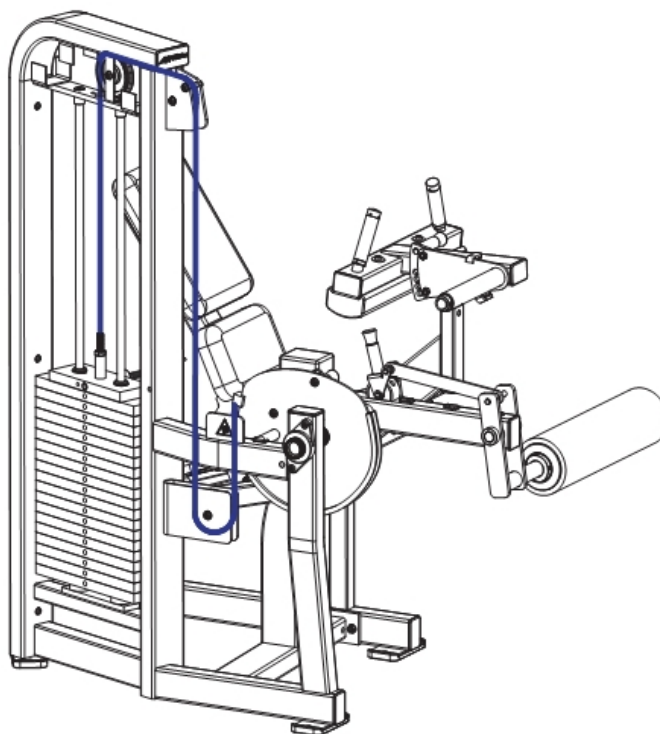


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Cable Routing

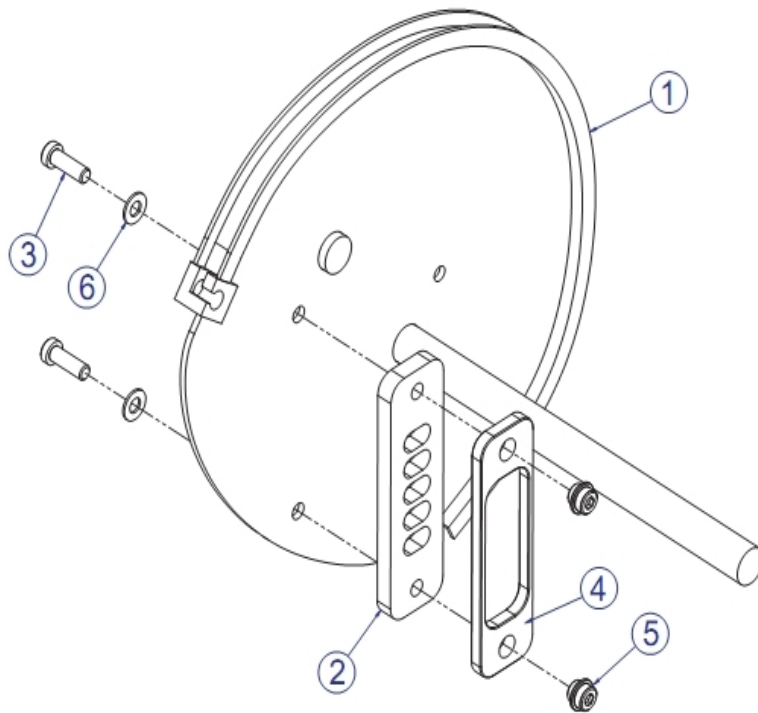


CABLE PART NUMBER: 7423714

Ref #	Part Number	Qty	Description
-	7423714	1	Cable PSADC/SLC X 103-1/2"

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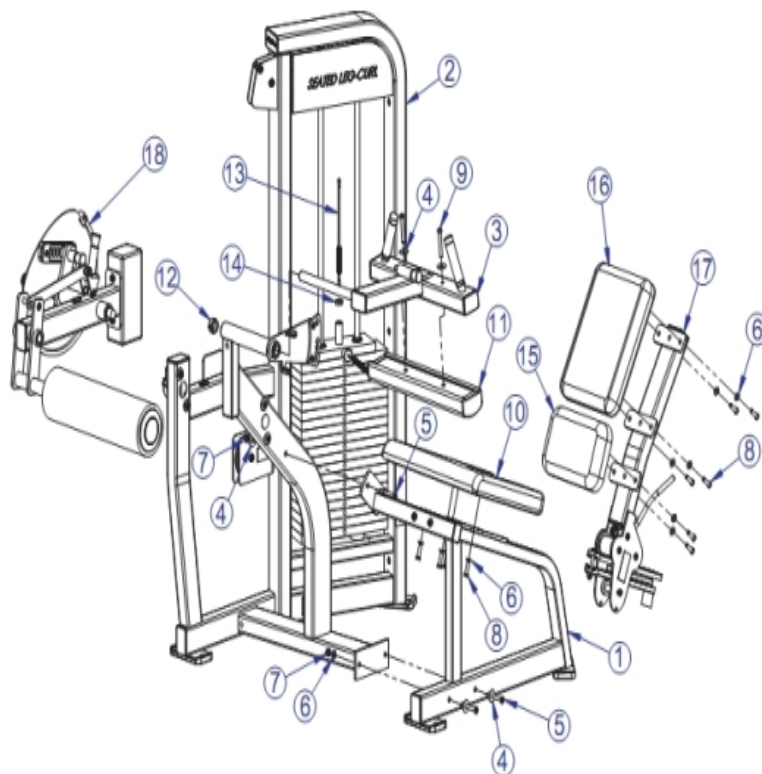
Cam Assembly



Ref #	Part Number	Qty	Description
1	7581801	1	Weldment PSSLC CAM OMA
2	7352501	1	5-Hole Selector Plate
3	3236203	2	Hardware: Screw 30MM
4	7350901	1	Plate Slot Stop
5	7335401	2	Hardware: Nut 10 MM ID
6	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED

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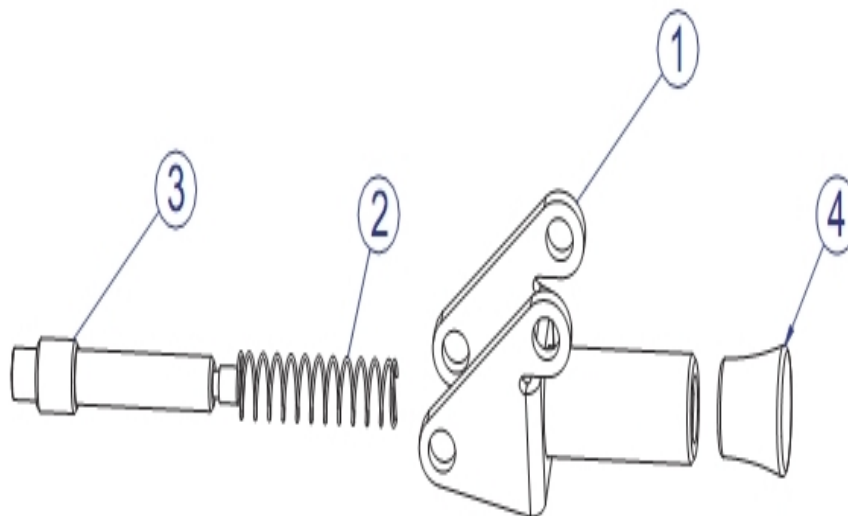
Component Assembly



Ref #	Part Number	Qty	Description
1	7579301	1	Assembly - PSSLC Seat-Frame
2	7579901	1	Assembly - PSSLC Side Frame
3	7580501	1	Assembly PSSLC Thigh Hold-Down
4	3236602	5	Washer 3/8"
5	3236212	3	Hardware: Screw 75MM
6	3273303	13	Hardware: WasherR, 3/8, THRU-HARDENED
7	3236801	3	Hardware: Nut 10 MM ID
8	3236204	10	Hardware: Screw 35MM
9	3236211	2	Hardware: Screw 70MM
10	7459199	1	Pad, Seat 18-1/2 X 19-7/8 Custom
11	7470799	1	PAD, KNEE Custom
12	7435301	1	Collar Shaft 1.020 ID
13	7423714	1	Cable PSADC/SLC X 103-1/2"
14	3236902	1	Hardware: Nut 16 MM ID
15	7399399	1	Pad, 7 X 11-1/4 Custom
16	7422199	1	Pad, Back, 15 X 11-1/4 Custom

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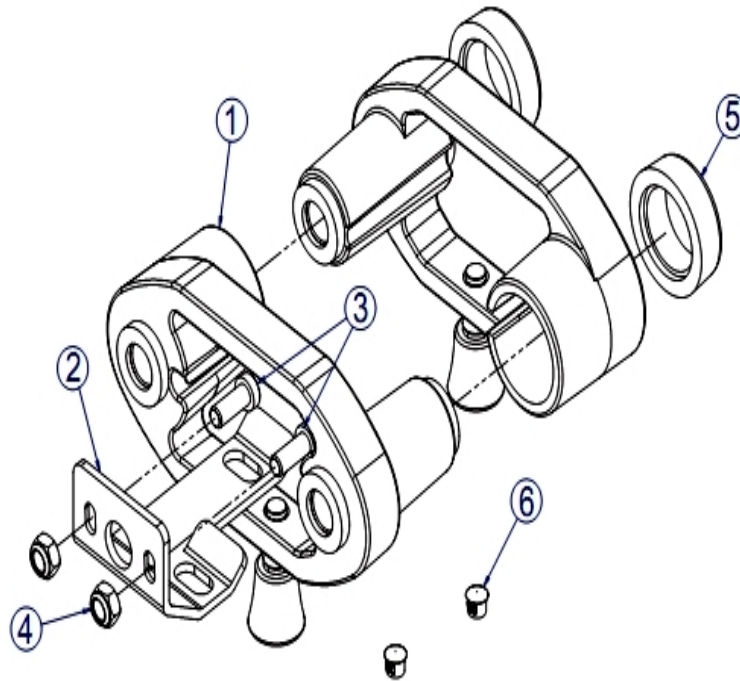
Four Bar Shifter Assembly



Ref #	Part Number	Qty	Description
1	7379995	1	Weldment PS - 4-BAR S HIFTER
2	7351501	1	Pull Pin Spring
3	7351301	1	Pull Pin
4	7351401	1	Knob Tulip Style

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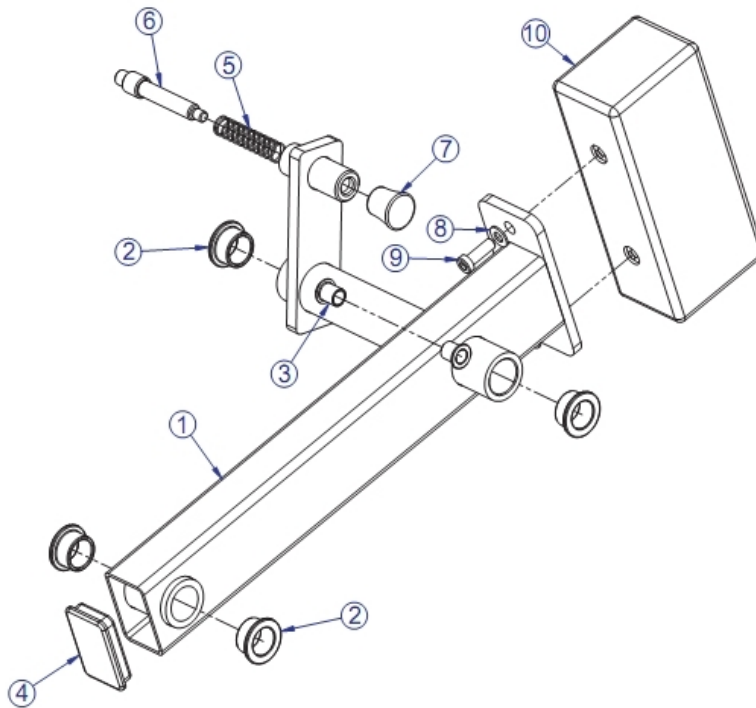
Increment Weight Assembly with Striker



Ref #	Part Number	Qty	Description
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	7767601	2	Bumper PS Increment
6	3237401	2	Plug 7/16" Hole
-	7415101	1	Assembly Increment Weight With Striker

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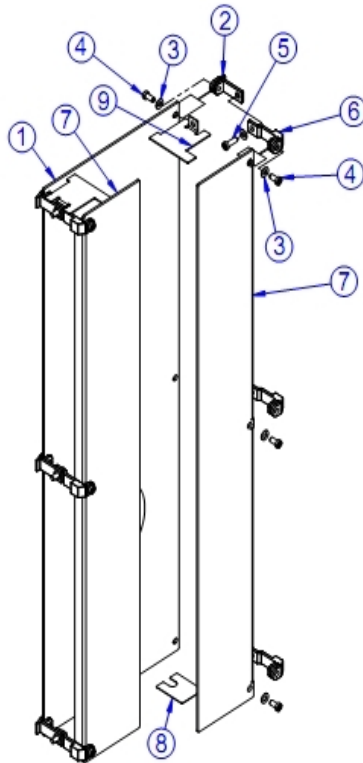
Movement Arm Assembly



Ref #	Part Number	Qty	Description
2	3104903	4	Bearing 1" ID 1.25" OD
3	LEA6020601	2	Bearing; Flanged 1/2 ID X 5/8 OD
4	7352301	1	End Cap
5	7351501	1	Pull Pin Spring
6	7351301	1	Pull Pin
7	7351401	1	Knob Tulip Style
8	3273303	2	Hardware: Washer, 3/8, THRU-HARDENED
9	3236203	2	Hardware: Screw 30MM
10	7802501	1	Weight Counter LG

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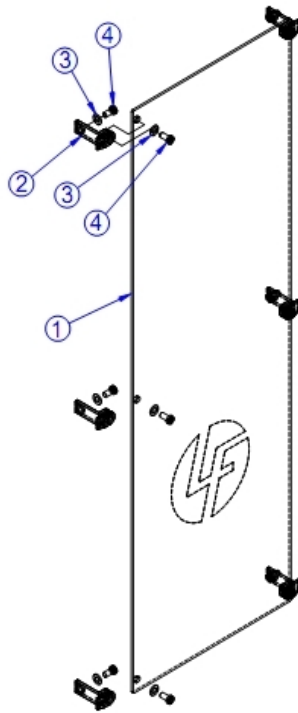
Optional Full Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352402	1	Shroud PS Rear 51.0 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376902	2	Shield PS Front 51.0
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR
-	7539602	1	Assembly - Optional Full Shroud

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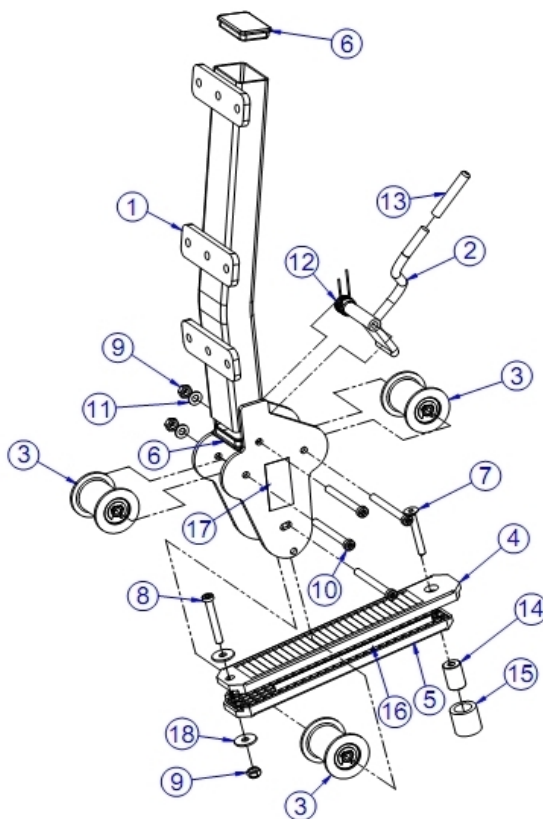
Optional Rear Shroud Kit Std - Med



Ref #	Part Number	Qty	Description
1	8352402	1	Shroud PS Rear 51.0 X 16.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
-	7415202	1	Kit PRO2 Rear Shroud Standard-Medium

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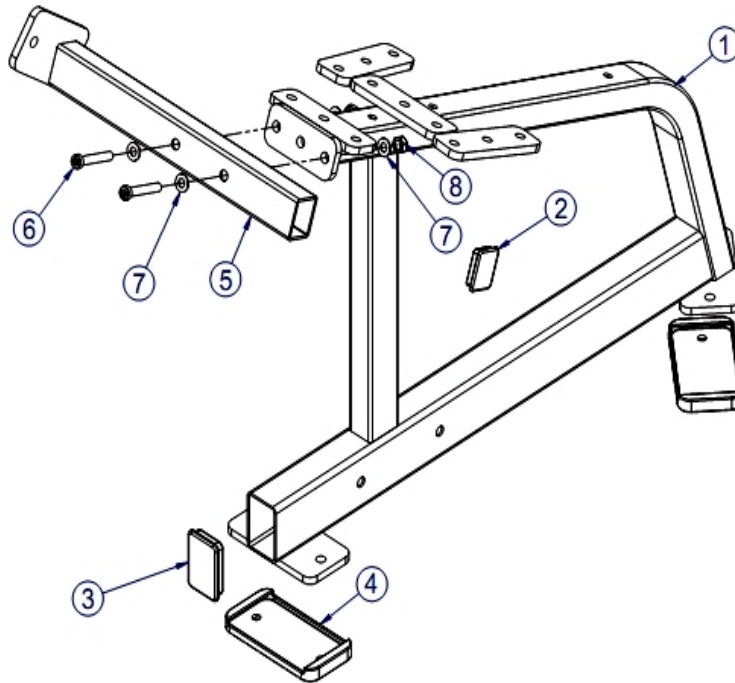
Roller Seat Assembly



Ref #	Part Number	Qty	Description
1	7387399	1	Weldment, PS, St6 Custom
2	8417195	1	Weldment, Roller Seat Handle SG
3	7564201	3	Assembly Seat Roller
4	8416801	1	Track Seat - Serrated (20 Slots)
5	7564401	1	Seatrack Flat
6	7352301	2	End Cap
7	3238312	1	Hardware: Screw 75mm
8	3236212	1	Hardware: Screw 75MM
9	3236801	5	Hardware: Nut 10 MM ID
10	3236217	4	Hardware: Screw 100MM
11	3273303	4	Hardware: WasherR, 3/8, THRU-HARDENED
12	7442701	1	Spring PRO2 Handle Torsion
13	3238502	1	Cap
14	7570601	1	Stop Roller Seat
15	3235802	1	Grip 1.5" OD
16	7422002	1	Label Seat Adjust
17	7422001	1	Label Seat Inst
18	3236602	2	Washer 3/8"

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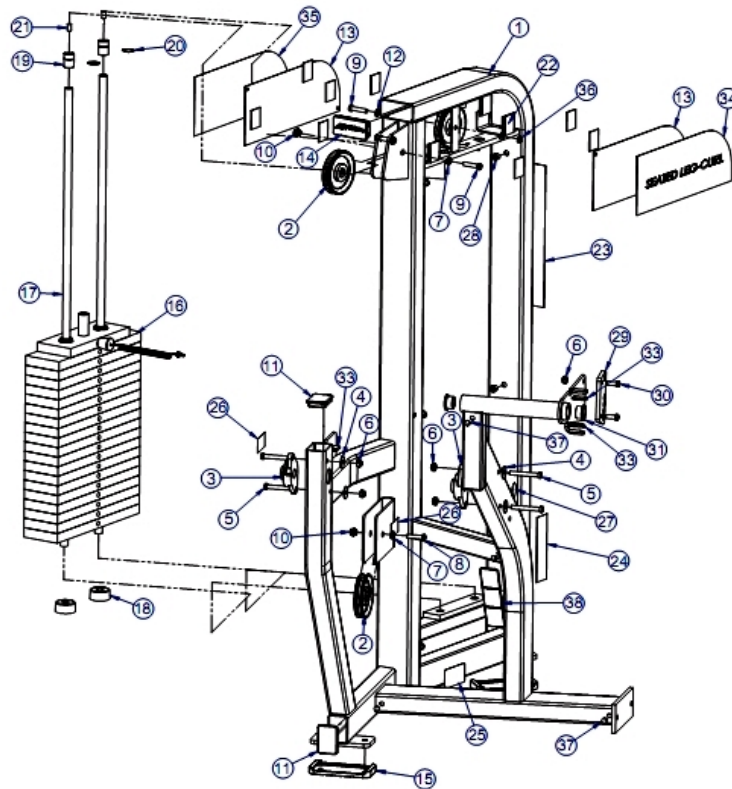
Seat Frame Assembly



Ref #	Part Number	Qty	Description
1	7656101	1	Weldment PSSLC SEAT FRAME
2	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
3	7352301	1	End Cap
4	7388201	2	Footpad PS Rubber
5	7656099	1	Weldment, PSSLC, Seat Brace Custom
6	3236209	2	Hardware: Screw 60MM
7	3273303	4	Hardware: WasherR, 3/8, THRU-HARDENED
8	3236801	2	Hardware: Nut 10 MM ID

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Side Frame Assembly

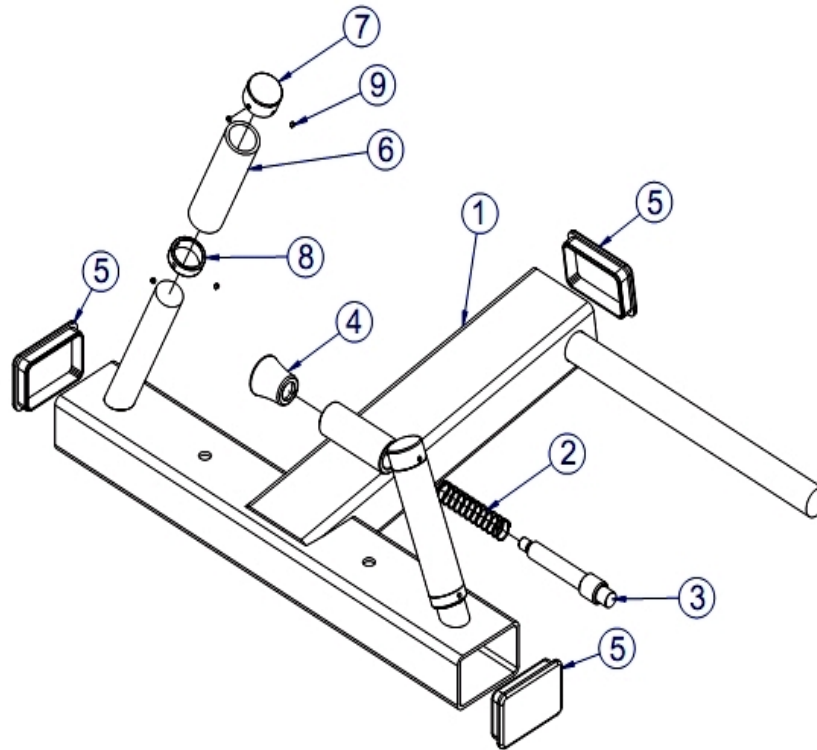


Ref #	Part Number	Qty	Description
2	3237801	3	Pulley 4.5" OD
3	3237701	2	Pillow Block Assembly
4	3236602	4	Washer 3/8"
5	3236212	4	Hardware: Screw 75MM
6	3236801	6	Hardware: Nut 10 MM ID
7	7348101	3	Hardware: Spacer Washer
8	3236205	1	Hardware: Screw 40 MM
9	3236206	3	Hardware: Screw 45MM
10	7335401	3	Hardware: Nut 10 MM ID
11	7352301	2	End Cap
12	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED
13	9169401	2	COVER, STACK-PRO2 STD
14	7352401	1	End Cap
15	7388201	2	Footpad PS Rubber
16	7353501	1	Assembly Weight Stack 300 LB
17	7328601	2	Guide Rod .75 OD Solid X 48.38
18	7352101	2	Cushion Weight Stack
19	7402301	2	Retainer Guide Rod
20	3232421	2	Reatining Ring 0.940" D
21	3240501	2	Set Screw
22	7544202	12	Pad Dual Lock 250 2 X 1-1/2
23	7348001	1	Label Life Fitness Logo

Ref #	Part Number	Qty	Description
24	7422004	1	Label 2" ASTM Warning
25	7571301	1	Label Serial Number
26	8039501	2	Label Warning Triangle 10-0099-067 BNR
27	7488701	1	Label Axis Of Rotation
28	3238101	6	Hardware: Nut 10 MM ID
29	7573601	1	Plate Slotted .375
30	3236202	2	Hardware: Screw 25MM
31	3104903	2	Bearing 1" ID 1.25" OD
32	9217401	1	CAP, 1.5IN X 2IN -10-14GA, END
33	7570801	3	Guard Paint 1.25 X .75 X .25
34	7584001	1	Label PSSLC Placard English
35	7584101	1	Label PSSLC Logo Panel
36	3236901	1	Hardware: Nut Hex Jam 10 MM
37	3237401	8	Plug 7/16" Hole
38	7590101	1	Guard Pro 2 Paint

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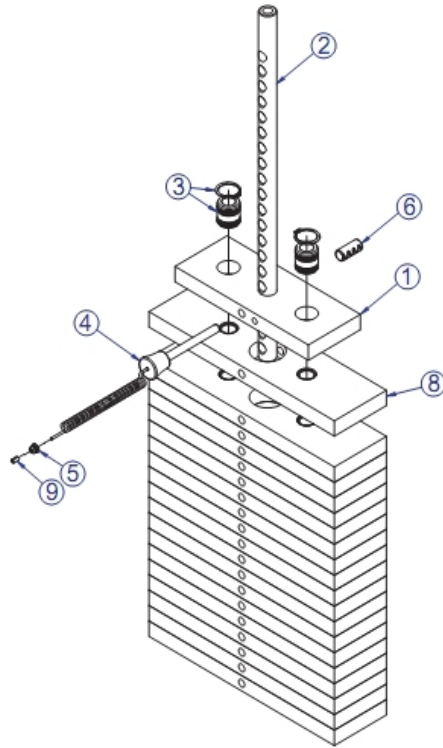
Thigh Hold Down Assembly



Ref #	Part Number	Qty	Description
1	7580699	1	Weldment, PSSLC, Thigh Restraint Custom
2	7351501	1	Pull Pin Spring
3	7351301	1	Pull Pin
4	7351401	1	Knob Tulip Style
5	7352301	3	End Cap
6	3235801	2	Grip - 1.25" OD
7	7662901	2	Grip Cap
8	7662801	2	Grip Ring 1.25"
9	LEA3247701	8	Hardware: Screw

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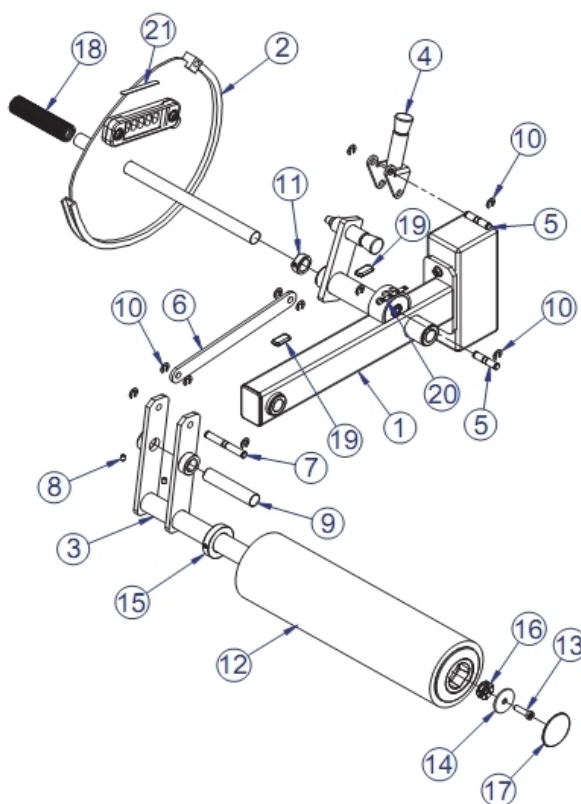
Weight Stack Assembly 300Lb



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7338001	2	Bushing Headplate
4	7353001	1	Hardware: Assembly Selector Pin
5	7356501	1	Plug Lanyard Attachment
6	3236001	1	SpringPin Bushing
8	7353801	19	Weight Plate 15 LB
9	7523601	1	Crimp Cable
-	7987201	1	Label 300 LB Stack
-	7987401	1	Label 138 KG Stack

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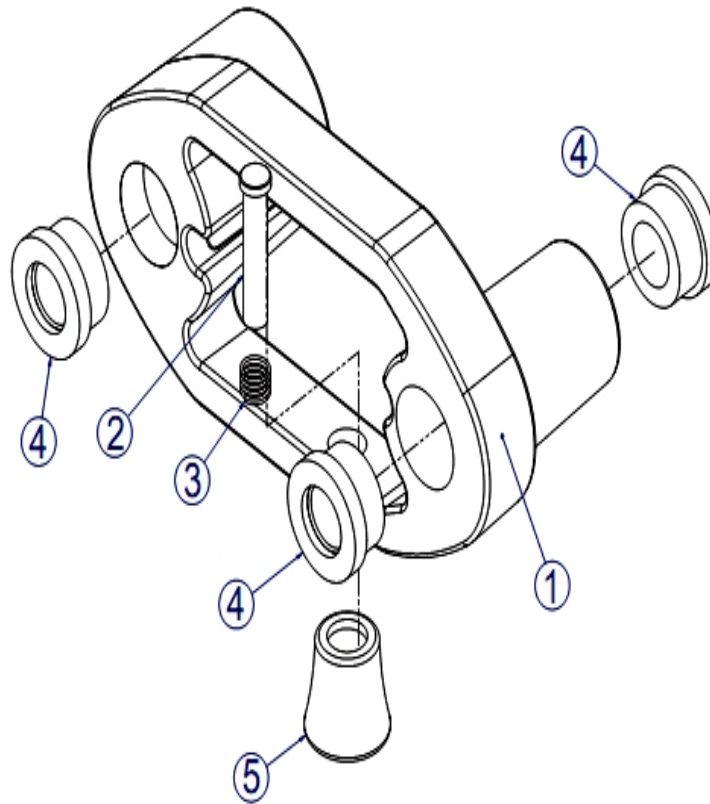
Work Arm Assembly



Ref #	Part Number	Qty	Description
2	7582201	1	Assembly PSSLC Cam OMA
3	7375895	1	Weldment PSLE Optional Ma Kicker Shadow Gray
4	7379801	1	Assembly PS-4-Bar Shifter
5	7380201	2	Pin PS-4-Bar Short
6	7380195	1	Link PS 4-Bar Assembly Shadow Gray
7	7380202	1	Pin PS-4-Bar Long
8	3242902	2	Set Screw 5/16 X 1/4
9	7358201	1	Shaft 1 Diameter X 4.88
10	3221705	10	E-Ring External 1/2"
11	7435301	1	Collar Shaft 1.020 ID
12	7392801	1	ASSY, ROLLER PAD LONG BLACK
13	3236204	1	Hardware: Screw 35MM
14	7322301	1	Plate 1.97 OD X .447 ID 10 GA
15	7357901	1	Shaft Collar
16	7347301	1	Hardware: Nut 10 MM ID
17	7308701	1	Cap Bearing Housing
18	6912805	1	Sleeve Accordion 1.0 ID X5.50
19	7570801	2	Guard Paint 1.25 X .75 X .25
20	7422005	1	Label XL-Small
21	7805801	1	Label PS A-E Straight

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5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	1	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	1	Compression Spring
4	8045001	2	BEARING Increment Weight
5	8048201	1	BEARING PS Increment Weight
6	8048001	1	Knob Tulip Style

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

