

Pro2 Series - Seated Leg Press

PSSLPSE

Parts Manual

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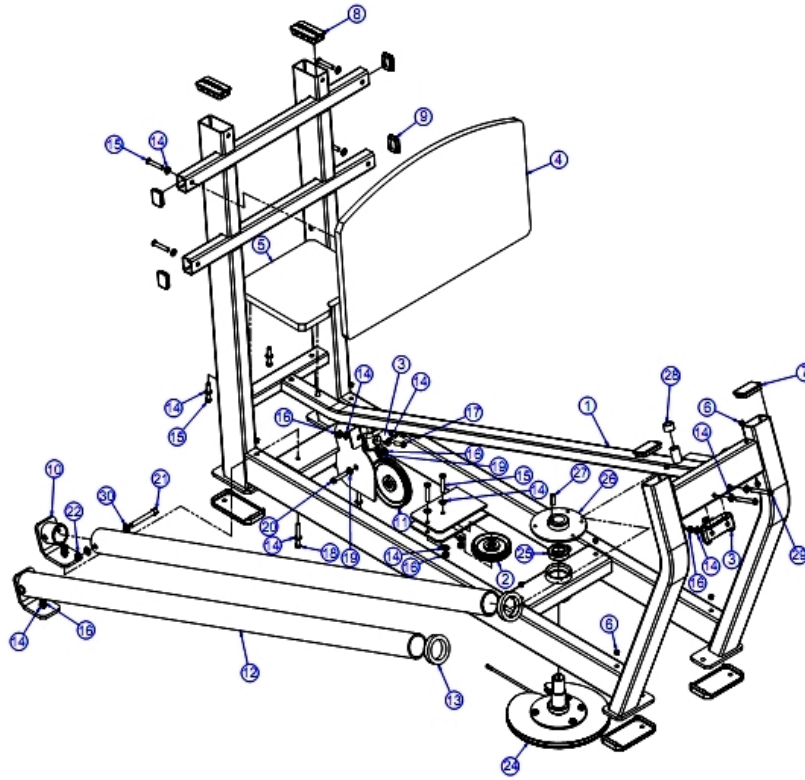


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

Base Frame Assembly

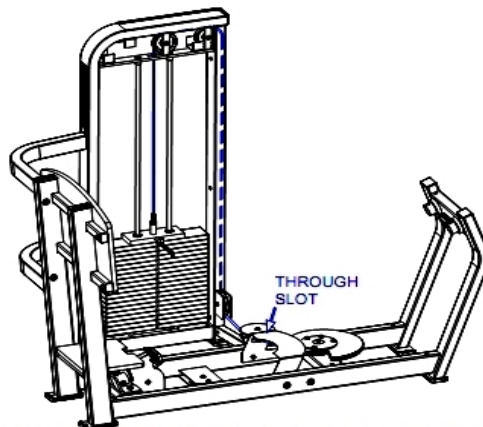


Ref #	Part Number	Qty	Description
1	7447201	1	Weldment PSSLP MAIN FRAME
2	3237801	1	Pulley 4.5" OD
3	7352001	2	Bumper
4	7450901	1	Board PSSLP Linexed Large
5	7494301	1	Board PSSLP Linexed Small
6	3237401	10	Plug 7/16" Hole
7	7352301	2	End Cap
8	7352401	2	End Cap
9	9217401	4	CAP, 1.5IN X 2IN -10-14GA, END
10	7408895	2	Weldment FZ/PSSlp Rail Brkt Sg
11	3239601	1	Pulley - 6"
12	7961101	2	Tube Rail
13	7444601	2	Bumper Donut
14	3273303	23	Hardware: WasherR, 3/8, THRU-HARDENED
15	3236208	9	Hardware: Screw 55MM
16	3236801	9	Hardware: Nut 10 MM ID
17	3236204	2	Hardware: Screw 35MM
18	3236212	2	Hardware: Screw 75MM
19	7348101	2	Hardware: Spacer Washer
20	3236207	1	Hardware: Screw 50MM
21	3241315	2	Hardware: Screw 90MM
22	3236803	2	Hardware: Nut 12 MM ID

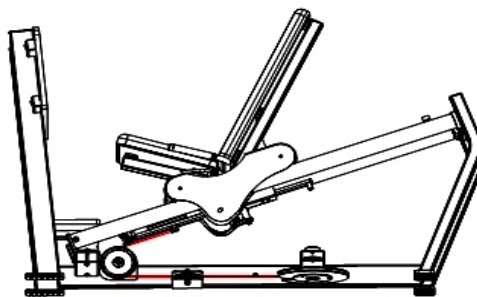
Ref #	Part Number	Qty	Description
23	7388201	4	Footpad PS Rubber
24	7511801	1	Assembly - FZ/P S-Slp Rnd Cam
25	3243201	1	Ball Bearing
26	7511395	1	Weldment FZ/PSSlp Hub Sg
27	7511601	1	Key .375 Square X 1.25
28	7690101	1	Bumper Sleeve- 1.000 ID
29	3236213	2	Hardware: Screw 80MM
30	3241401	4	WASHER FLAT 12MM SS

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Cable Routing



7423721 WEIGHT STACK CABLE

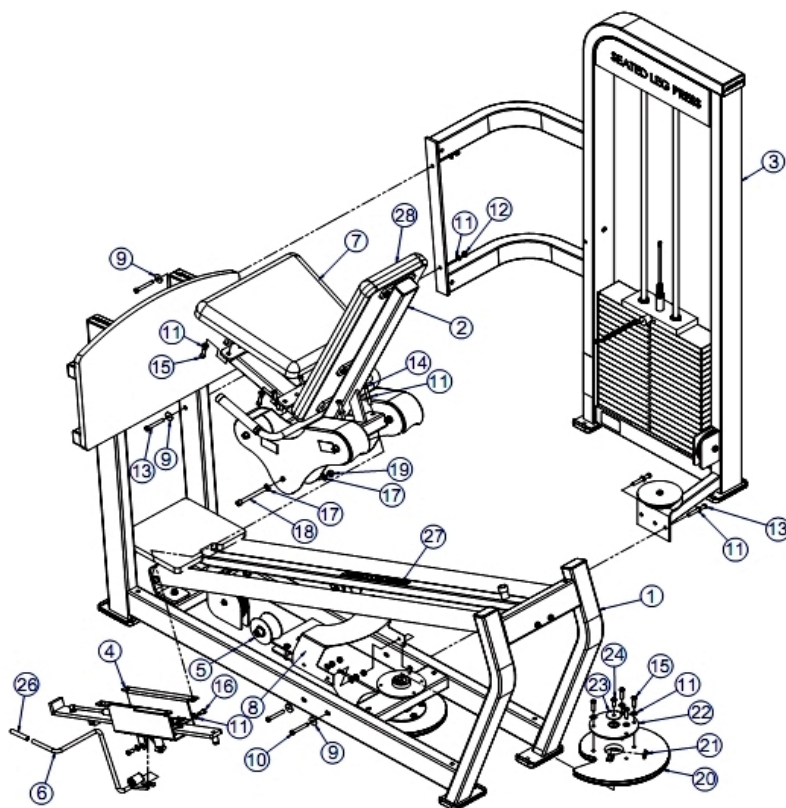


7423803 LOWER CAM CABLE

Ref #	Part Number	Qty	Description
-	7423803	1	Cable PSSLP-2 X 84-1/2"
-	7423721	1	Cable PSSLP-1 145"

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Component Assembly

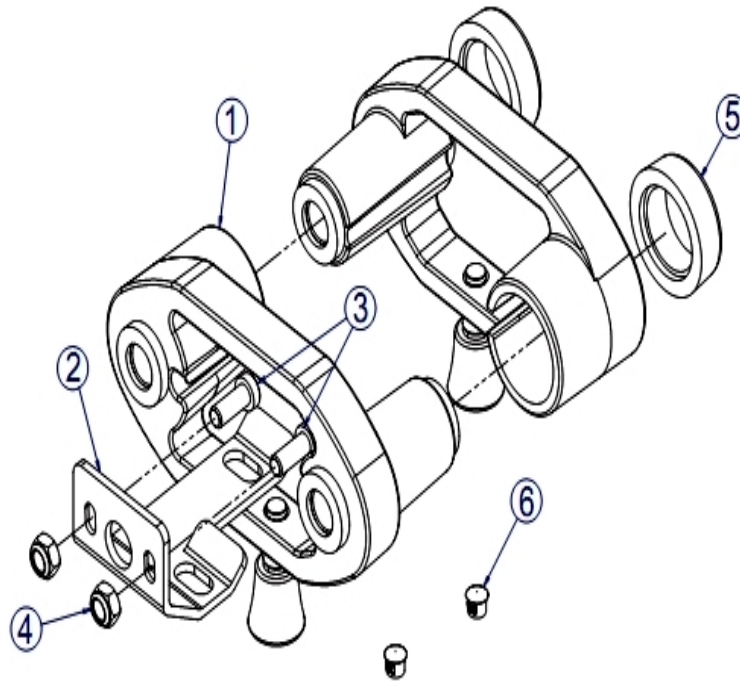


Ref #	Part Number	Qty	Description
1	7450401	1	Assembly - PSSLP Base Frame
2	7450601	1	Assembly PSSLP Seat
3	7450501	1	Assembly - PSSLP Side Frame
4	9064001	1	ASSY, FZ/PS SLP SEAT ADJ
5	3251501	2	Roller Assembly
6	7450701	1	Assembly FZ/PS-SLP Seat Handle
7	7399199	1	Pad, Seat 17 X 18-5/8 Custom
8	7409895	1	Shield FZ/PS-SLP Cam SG
9	3236602	4	Washer 3/8"
10	3236211	2	Hardware: Screw 70MM
11	3273303	20	Hardware: WasherR, 3/8, THRU-HARDENED
12	3236801	6	Hardware: Nut 10 MM ID
13	3236212	4	Hardware: Screw 75MM
14	3236210	4	Hardware: Screw 65MM
15	3236204	8	Hardware: Screw 35MM
16	3236201	2	Hardware: Screw 20MM
17	3241401	4	WASHER FLAT 12MM SS
18	3241320	1	Hardware: Screw 120MM
19	3236803	2	Hardware: Nut 12 MM ID
20	7414501	1	Cam FZ/PS-SLP Oblong
21	7342201	1	Plate Cable End
22	7511295	1	Plate FZ/PS-SLP Torque SG

Ref #	Part Number	Qty	Description
23	7322301	1	Plate 1.97 OD X .447 ID 10 GA
24	3236202	1	Hardware: Screw 25MM
25	3241319	1	Hardware: Screw 110MM
26	3238502	1	Cap
27	9132601	1	LABEL, 1-15 STRAIGHT
28	7354099	1	PAD, BACK 32-1/2 X 11-1/4 Custom

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Increment Weight Assembly with Striker



Ref #	Part Number	Qty	Description
2	8700801	1	Plate Increment Weight Striker
3	3236202	2	Hardware: Screw 25MM
4	3236801	2	Hardware: Nut 10 MM ID
5	7767601	2	Bumper PS Increment
6	3237401	2	Plug 7/16" Hole
-	7415101	1	Assembly Increment Weight With Striker

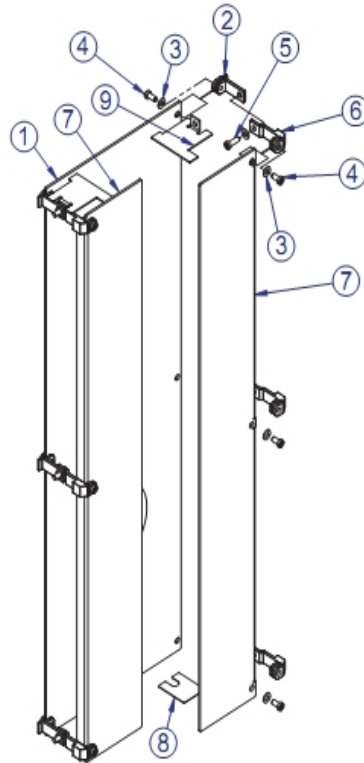
** Upholstery and Frame Colors are list at the end of the Parts Manual **

Lower Cam Assembly

Ref #	Part Number	Qty	Description
1	7511495	1	Weldment FZ/PS-SLP Cam Shaft SG
2	7511501	1	Spacer FZ/PS Internal X .403
3	7511502	1	Spacer FZ/PS INTERNAL 1.845
4	3243201	1	Ball Bearing
5	7414401	1	CAM FZ/PS-SLP RND
6	7511195	1	PLATE FZ/PS-SLP CAM THRD SG
7	3273303	4	Hardware: WasherR, 3/8, THRU-HARDENED
8	3236204	4	Hardware: Screw 35MM
9	7342201	1	Plate Cable End
10	7423803	1	Cable PSSLP-2 X 84-1/2"

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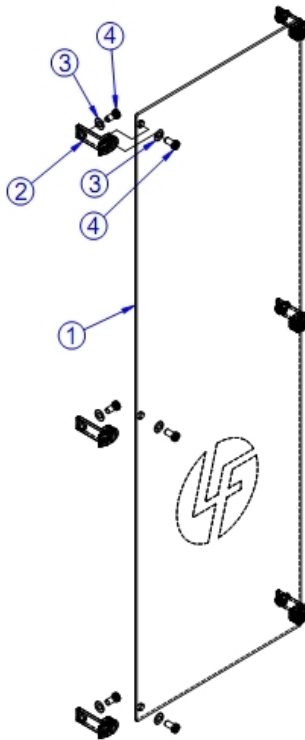
Optional Full Shroud Kit



Ref #	Part Number	Qty	Description
1	8352405	1	Shroud, PS Rear 58.25 X 21.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	18	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
5	3236203	6	Hardware: Screw 30MM
6	7376601	6	Bracket PS Front Shield
7	7376905	2	Shield PS Front 58.25
8	7570901	2	Plate PS Shield Stand-Off - Not A Protokon Part
9	7657401	2	Plate PRO2 Shroud Space BlueR
-	7539605	1	Assembly - Optional Full Shroud

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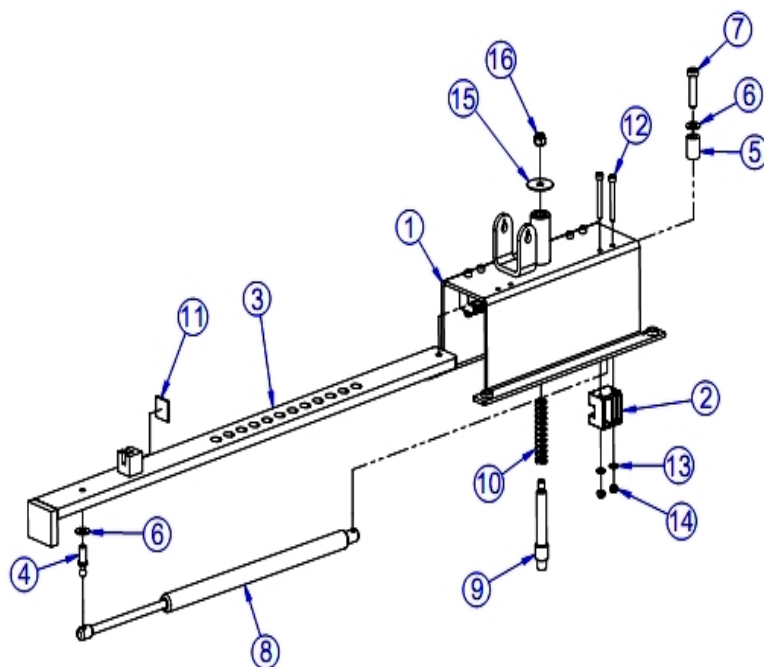
Optional Rear Shroud Kit Wide - Short



Ref #	Part Number	Qty	Description
1	8352405	1	Shroud, PS Rear 58.25 X 21.43
2	7655301	6	Bracket PS Rear Shield
3	3273303	12	Hardware: WasherR, 3/8, THRU-HARDENED
4	3236201	12	Hardware: Screw 20MM
-	7415205	1	Kit PRO2 Rear Shroud Wide-Tall

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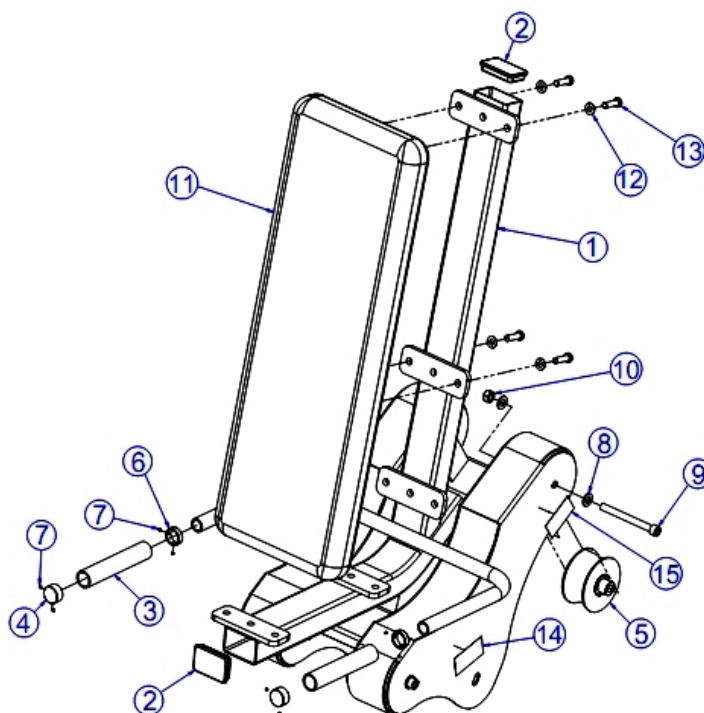
Seat Adjustment Assembly



Ref #	Part Number	Qty	Description
1	9064001	1	ASSY, FZ/PS SLP SEAT ADJ
2	7778501	4	Block FZ/PS-SLP
3	7409502	1	Weldment FZ/PS-Slp Adj Plated
4	7414301	1	Stud M10 Ball End M10 X 1.5
5	7354301	1	Spacer 7/16 ID X 1 OD X 1
6	3273303	2	Hardware: WasherR, 3/8, THRU-HARDENED
7	3236205	1	Hardware: Screw 40 MM
8	3239401	1	Gas Spring
9	7351301	1	Pull Pin
10	7351501	1	Pull Pin Spring
11	6140701	1	Glide 1 X 1
12	3241707	4	Hardware: Screw 50MM
13	3241801	4	Flat Washer 6MM
14	3236802	4	Hardware: Nut 6 MM ID
15	3236701	1	Fender Washer 3/8"
16	3102802	1	Hardware: Nut 3/8" ID

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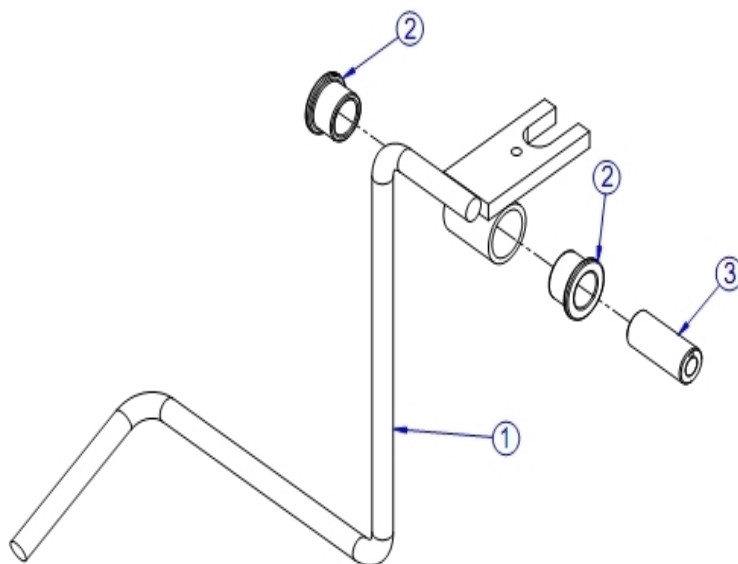
Seat Assembly



Ref #	Part Number	Qty	Description
1	7448799	1	Weldment, PSSLP, Carriage Custom
2	7352301	2	End Cap
3	3235801	2	Grip - 1.25" OD
4	7662901	2	Grip Cap
5	3251501	4	Roller Assembly
6	7662801	2	Grip Ring 1.25"
7	LEA3247701	8	Hardware: Screw
8	3241401	8	WASHER FLAT 12MM SS
9	3241320	4	Hardware: Screw 120MM
10	3236803	4	Hardware: Nut 12 MM ID
11	7354099	1	PAD, BACK 32-1/2 X 11-1/4 Custom
12	3273303	4	Hardware: WasherR, 3/8, THRU-HARDENED
13	3236204	4	Hardware: Screw 35MM
14	7422001	1	Label Seat Inst
15	8039501	2	Label Warning Triangle 10-0099-067 BNR

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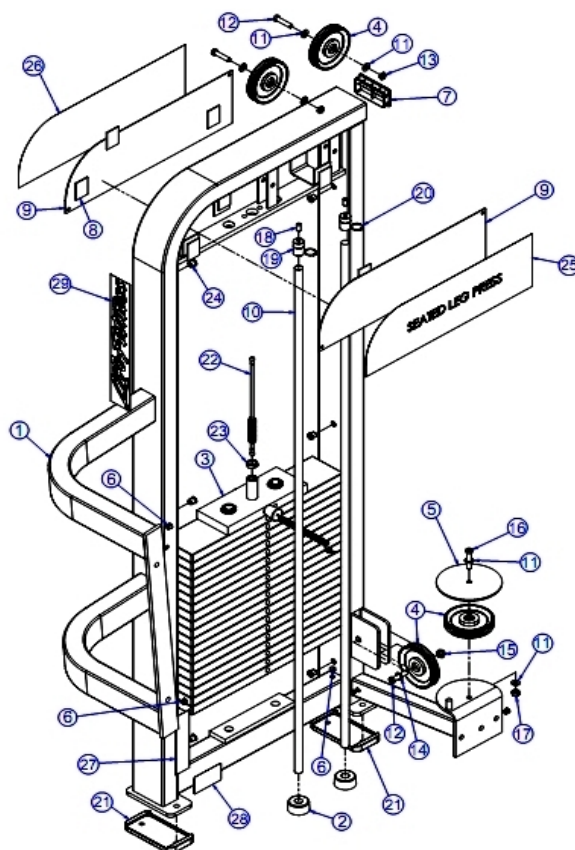
Seat Handle Assembly



Ref #	Part Number	Qty	Description
1	7412295	1	Weldment FZ/PS-SLP Lever SG
2	3104901	2	Bearing 3/4" ID 1" OD
3	7324802	1	Shaft Tapped 0.75 Diameter X 1.80

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Side Frame Assembly

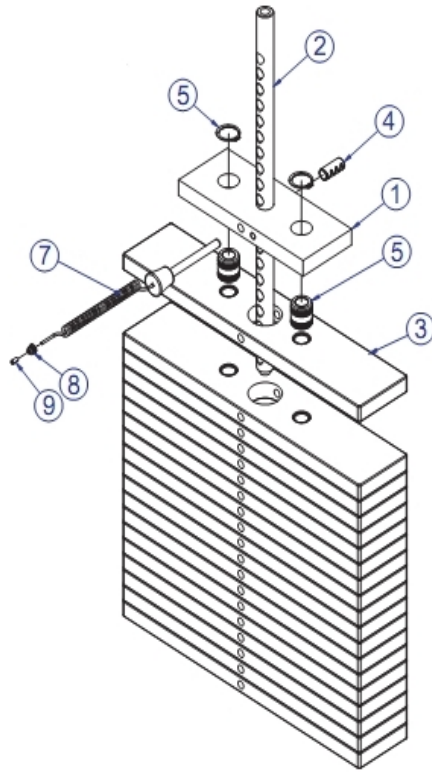


Ref #	Part Number	Qty	Description
1	7449201	1	Weldment SIDE FRAME
2	7352101	2	Cushion Weight Stack
3	7353601	1	Assembly 390 LB Stack
4	3237801	4	Pulley 4.5" OD
5	7301199	1	Plate, Pulley Custom
6	3237401	6	Plug 7/16" Hole
7	7352401	1	End Cap
8	7544202	12	Pad Dual Lock 250 2 X 1-1/2
9	9169601	2	COVER, STACK-PRO2 WIDE
10	7328606	2	Guide Rod .75 OD Solid X 59.63
11	3273303	6	Hardware: WasherR, 3/8, THRU-HARDENED
12	3236206	3	Hardware: Screw 45MM
13	3236901	2	Hardware: Nut Hex Jam 10 MM
14	7348101	1	Hardware: Spacer Washer
15	7335401	1	Hardware: Nut 10 MM ID
16	3236207	1	Hardware: Screw 50MM
17	3236801	1	Hardware: Nut 10 MM ID
18	3240501	2	Set Screw
19	7402301	2	Retainer Guide Rod
20	3232421	2	Reatining Ring 0.940" D
21	7388201	2	Footpad PS Rubber
22	7423721	1	Cable PSSLP-1 145"

Ref #	Part Number	Qty	Description
23	3236902	1	Hardware: Nut 16 MM ID
24	3238101	6	Hardware: Nut 10 MM ID
25	7490201	1	Label PSSLP Placard English
26	7491301	1	Label PSSLP Logo Panel
27	7422004	1	Label 2" ASTM Warning
28	7571301	1	Label Serial Number
29	7348001	1	Label Life Fitness Logo

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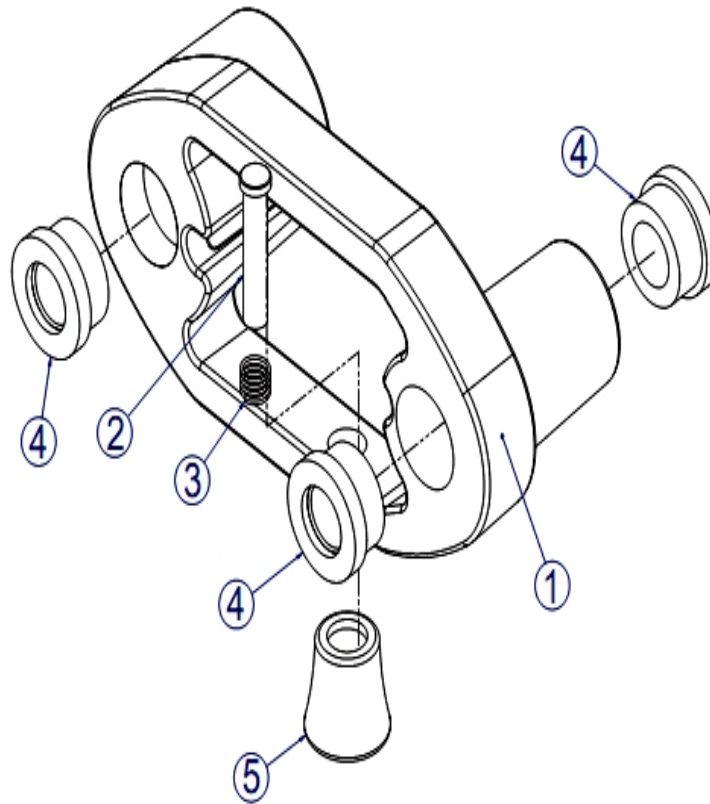
Weight Stack Assembly 390Lb



Ref #	Part Number	Qty	Description
1	7353901	1	Headplate Weight Stack
2	7356601	1	Stem PRO2 19 Hole
3	7328401	19	Weight Plate 20 LB
4	3236001	1	SpringPin Bushing
5	7338001	2	Bushing Headplate
7	7353001	1	Hardware: Assembly Selector Pin
8	7356501	1	Plug Lanyard Attachment
9	7523601	1	Crimp Cable
-	7927301	1	Label 195 KG Stack
-	7927201	1	Label 390 LB Stack

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5Lb Increment Weight Assembly



Ref #	Part Number	Qty	Description
1	8047001	2	Assembly PS Increment Weight
2	7446901	1	Hardware: Pin Retaining
3	7447001	2	Compression Spring
4	8045001	2	BEARING Increment Weight
5	8048201	2	BEARING PS Increment Weight
6	8048001	2	Knob Tulip Style

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

