

# Pro2 Series - Shoulder Press

PSSP

## Parts Manual

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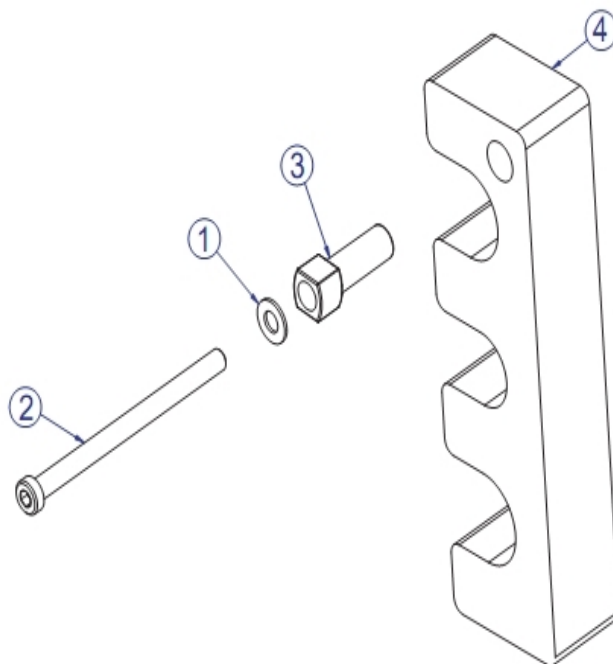
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\*\* Upholstery & Frame Colors are listed at the end of the Parts Manual \*\*

## Add-On Increment Weight Assembly

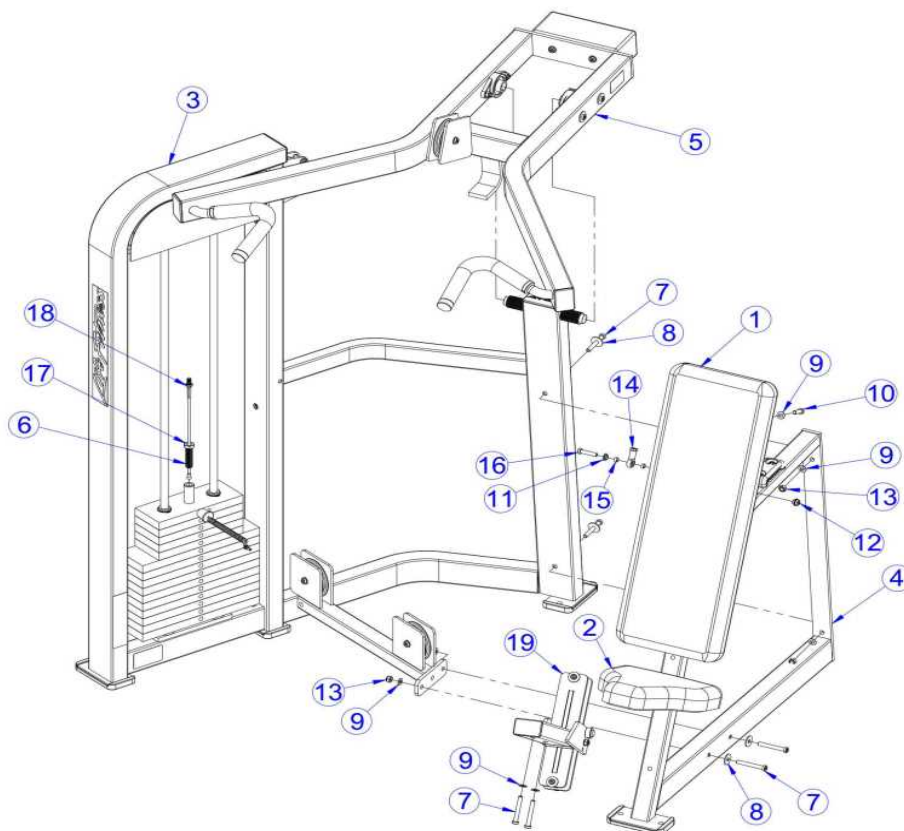
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| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 3273303     | 1   | Hardware: WasherR, 3/8, THRU-HARDENED |
| 2     | 3236221     | 1   | Hardware: Screw 140MM                 |
| 3     | 7401701     | 1   | Cover Plastic Peg 2-1/4               |
| 4     | 7366101     | 1   | Weight 7.5 LB. Add-On                 |
| -     | 7415001     | 1   | Assembly Add-On Increment Weight      |

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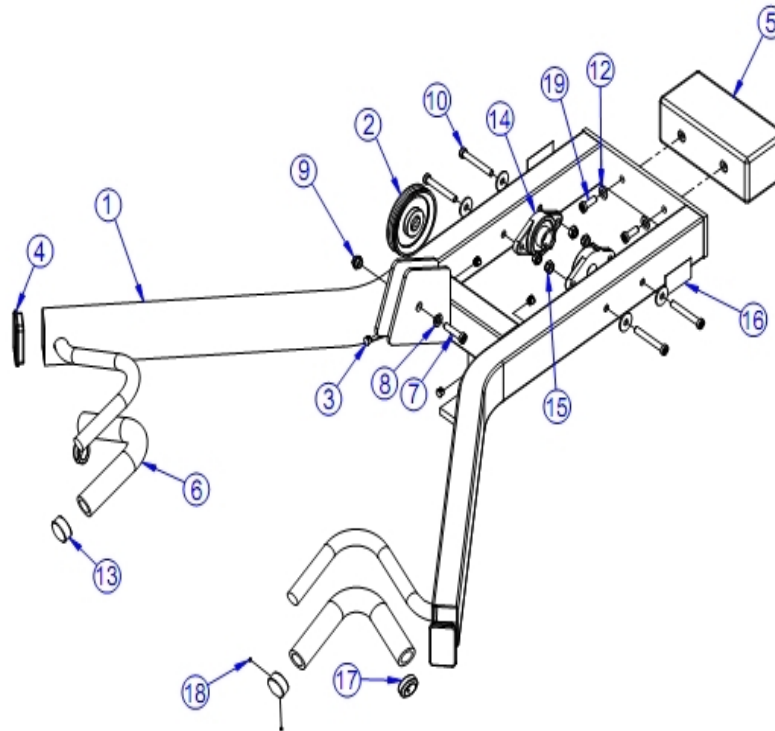
## Component Assembly



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 7354099     | 1   | PAD, BACK 32-1/2 X 11-1/4 Custom      |
| 2     | 7351999     | 1   | PAD, SADDLE Custom                    |
| 3     | 7439001     | 1   | Assembly - PSSP Side Frame            |
| 4     | 7439101     | 1   | Assembly - PSSP Seat Frame            |
| 5     | 7439201     | 1   | Assembly - PSSP Movement Arm          |
| 6     | 7423608     | 1   | Cable PSSP X 180-1/2"                 |
| 7     | 3236212     | 6   | Hardware: Screw 75MM                  |
| 8     | 3236602     | 4   | Washer 3/8"                           |
| 9     | 3273303     | 10  | Hardware: WasherR, 3/8, THRU-HARDENED |
| 10    | 3236204     | 4   | Hardware: Screw 35MM                  |
| 11    | 7348101     | 1   | Hardware: Spacer Washer               |
| 12    | 7335401     | 1   | Hardware: Nut 10 MM ID                |
| 13    | 3236801     | 4   | Hardware: Nut 10 MM ID                |
| 14    | 3237901     | 1   | Rod End Metric Female                 |
| 15    | 7489402     | 2   | Bushing                               |
| 16    | 3236206     | 1   | Hardware: Screw 45MM                  |
| 17    | 3236902     | 1   | Hardware: Nut 16 MM ID                |
| 18    | 3236901     | 1   | Hardware: Nut Hex Jam 10 MM           |
| 19    | 7401901     | 1   | Seat Assembly 97 Degree               |
| -     | 7415202     | 1   | Kit PRO2 Rear Shroud Standard-Medium  |
| -     | 7415001     | 1   | Assembly Add-On Increment Weight      |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Movement Arm Assembly

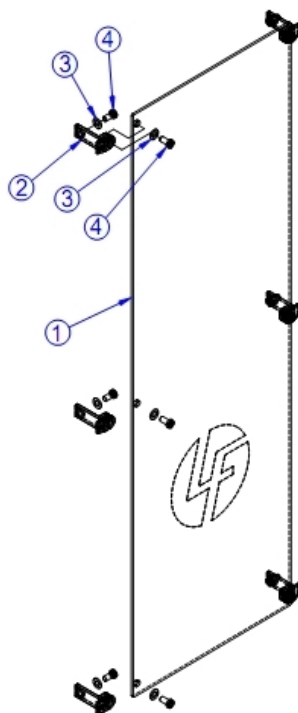


| Ref # | Part Number | Qty | Description                            |
|-------|-------------|-----|----------------------------------------|
| 1     | 7379499     | 1   | Weldment, PSSP, Movement Arm Custom    |
| 2     | 3237801     | 1   | Pulley 4.5" OD                         |
| 3     | 3237401     | 4   | Plug 7/16" Hole                        |
| 4     | 7352301     | 2   | End Cap                                |
| 5     | 7802501     | 1   | Weight Counter LG                      |
| 6     | 3235802     | 2   | Grip 1.5" OD                           |
| 7     | 3236206     | 1   | Hardware: Screw 45MM                   |
| 8     | 7348101     | 1   | Hardware: Spacer Washer                |
| 9     | 7335401     | 1   | Hardware: Nut 10 MM ID                 |
| 10    | 3236212     | 4   | Hardware: Screw 75MM                   |
| 11    | 3236602     | 4   | Washer 3/8"                            |
| 12    | 3273303     | 2   | Hardware: WasherR, 3/8, THRU-HARDENED  |
| 13    | 7662902     | 2   | Grip Cap                               |
| 14    | 3237701     | 2   | Pillow Block Assembly                  |
| 15    | 3236801     | 4   | Hardware: Nut 10 MM ID                 |
| 16    | 8039501     | 2   | Label Warning Triangle 10-0099-067 BNR |
| 17    | 7662802     | 2   | Grip Ring 1.5"                         |
| 18    | LEA3247701  | 8   | Hardware: Screw                        |
| 19    | 3236203     | 2   | Hardware: Screw 30MM                   |

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## Optional Rear Shroud Kit Std - Med

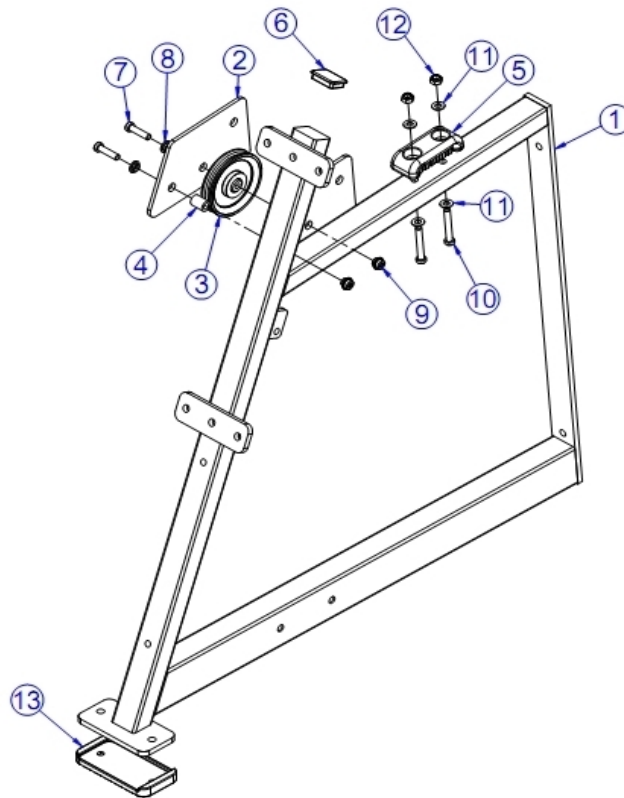
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| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 8352402     | 1   | Shroud PS Rear 51.0 X 16.43           |
| 2     | 7655301     | 6   | Bracket PS Rear Shield                |
| 3     | 3273303     | 12  | Hardware: WasherR, 3/8, THRU-HARDENED |
| 4     | 3236201     | 12  | Hardware: Screw 20MM                  |

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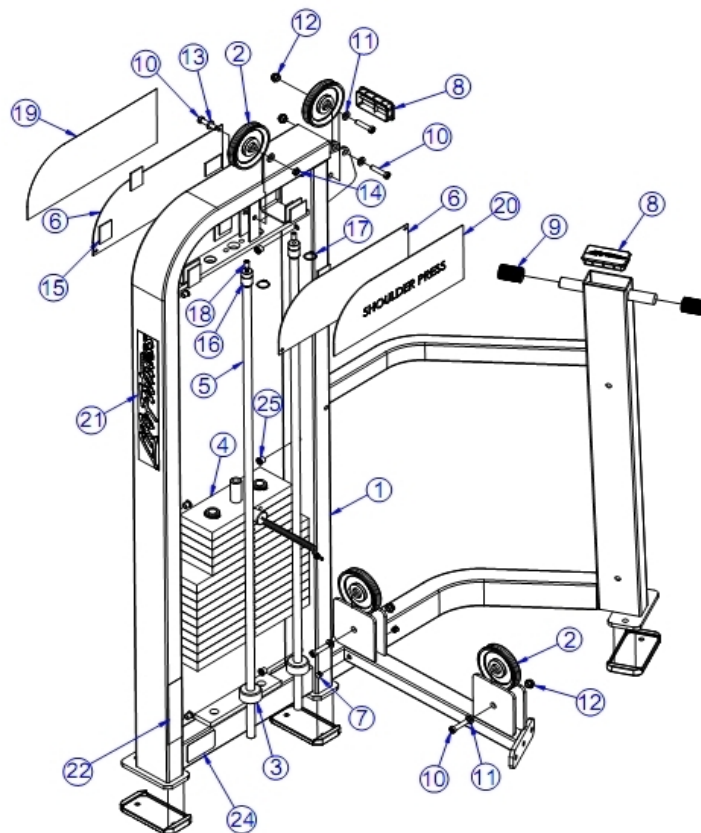
## Seat Frame Assembly



| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 7378799     | 1   | Weldment, PSSP, Seat Frame Custom     |
| 2     | 7378599     | 1   | Plate, PSSP, Pulley Custom            |
| 3     | 3237801     | 1   | Pulley 4.5" OD                        |
| 4     | 7354301     | 1   | Spacer 7/16 ID X 1 OD X 1             |
| 5     | 7352001     | 1   | Bumper                                |
| 6     | 9217401     | 1   | CAP, 1.5IN X 2IN -10-14GA, END        |
| 7     | 3236205     | 2   | Hardware: Screw 40 MM                 |
| 8     | 7348101     | 2   | Hardware: Spacer Washer               |
| 9     | 7335401     | 2   | Hardware: Nut 10 MM ID                |
| 10    | 3236210     | 2   | Hardware: Screw 65MM                  |
| 11    | 3273303     | 4   | Hardware: WasherR, 3/8, THRU-HARDENED |
| 12    | 3236801     | 2   | Hardware: Nut 10 MM ID                |
| 13    | 7388201     | 1   | Footpad PS Rubber                     |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Side Frame Assembly

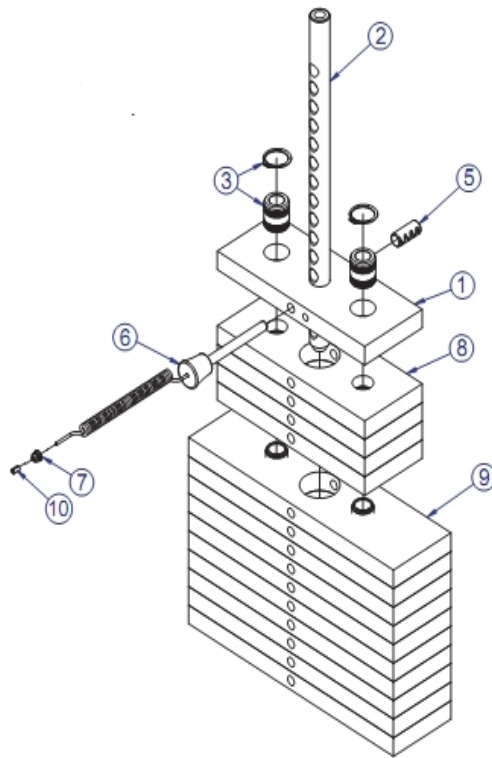


| Ref # | Part Number | Qty | Description                           |
|-------|-------------|-----|---------------------------------------|
| 1     | 7378001     | 1   | Weldment PSSP SIDE FRAME              |
| 2     | 3237801     | 4   | Pulley 4.5" OD                        |
| 3     | 7352101     | 2   | Cushion Weight Stack                  |
| 4     | 7353401     | 1   | 200 LB Weight Stack                   |
| 5     | 7328605     | 2   | Guide Rod .75 OD Solid X 52.38        |
| 6     | 9169401     | 2   | COVER, STACK-PRO2 STD                 |
| 7     | 3237401     | 5   | Plug 7/16" Hole                       |
| 8     | 7352401     | 2   | End Cap                               |
| 9     | 6912804     | 2   | Sleeve Accordion 1.0 ID X 2.00        |
| 10    | 3236206     | 5   | Hardware: Screw 45MM                  |
| 11    | 7348101     | 4   | Hardware: Spacer Washer               |
| 12    | 7335401     | 4   | Hardware: Nut 10 MM ID                |
| 13    | 3273303     | 2   | Hardware: WasherR, 3/8, THRU-HARDENED |
| 14    | 3236901     | 1   | Hardware: Nut Hex Jam 10 MM           |
| 15    | 7544202     | 12  | Pad Dual Lock 250 2 X 1-1/2           |
| 16    | 7402301     | 2   | Retainer Guide Rod                    |
| 17    | 3232421     | 2   | Reatining Ring 0.940" D               |
| 18    | 3240501     | 2   | Set Screw                             |
| 19    | 7490601     | 1   | Label PSSP Logo Panel                 |
| 20    | 7438801     | 1   | Label PSSP Placard English            |
| 21    | 7348001     | 1   | Label Life Fitness Logo               |
| 22    | 7422001     | 1   | Label Seat Inst                       |

| Ref # | Part Number | Qty | Description                            |
|-------|-------------|-----|----------------------------------------|
| 23    | 7388201     | 3   | Footpad PS Rubber                      |
| 24    | 7571301     | 1   | Label Serial Number                    |
| 25    | 3238101     | 6   | Hardware: Nut 10 MM ID                 |
| -     | 7422004     | 1   | Label 2" ASTM Warning                  |
| -     | 7422002     | 1   | Label Seat Adjust                      |
| -     | 8039501     | 1   | Label Warning Triangle 10-0099-067 BNR |

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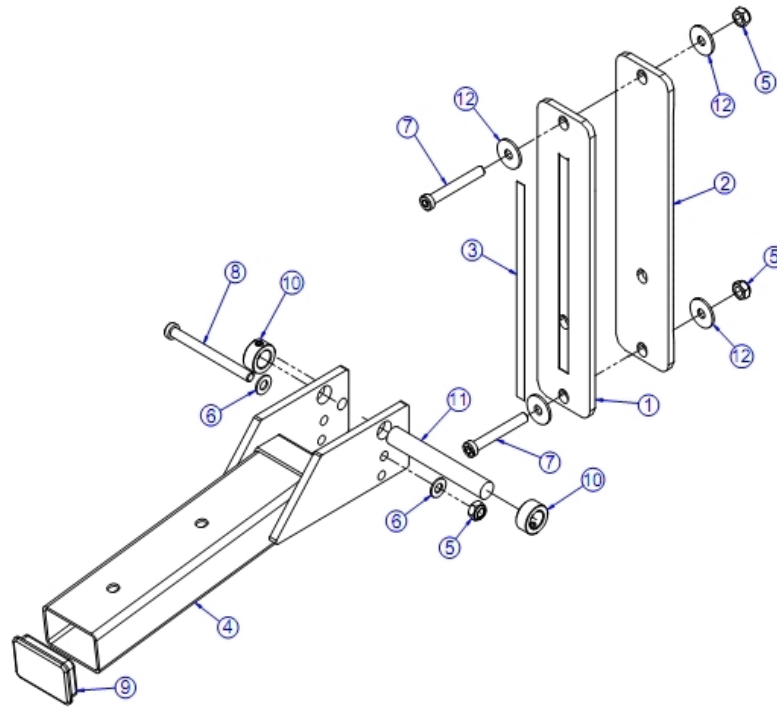
## Weight Stack Assembly



| Ref # | Part Number | Qty | Description                     |
|-------|-------------|-----|---------------------------------|
| 1     | 7353901     | 1   | Headplate Weight Stack          |
| 2     | 7352601     | 1   | Bayonet 14 Hole PRO2            |
| 3     | 7338001     | 2   | Bushing Headplate               |
| 5     | 3236001     | 1   | SpringPin Bushing               |
| 6     | 7353001     | 1   | Hardware: Assembly Selector Pin |
| 7     | 7356501     | 1   | Plug Lanyard Attachment         |
| 8     | 7353701     | 4   | Weight Plate 10 LB              |
| 9     | 7353801     | 10  | Weight Plate 15 LB              |
| 10    | 7523601     | 1   | Crimp Cable                     |
| -     | 7987001     | 1   |                                 |
| -     | 7987301     | 1   | Label 95 KG Stack               |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## 97 Degree Seat Assembly



| Ref # | Part Number | Qty | Description                            |
|-------|-------------|-----|----------------------------------------|
| 1     | 7359701     | 1   | Plate Seatrack Front                   |
| 2     | 7359801     | 1   | Plate Seatrack Rear                    |
| 3     | 7422002     | 1   | Label Seat Adjust                      |
| 4     | 7358899     | 1   | Weldment, 7 Deg Std Hammer Seat Custom |
| 5     | 3236801     | 3   | Hardware: Nut 10 MM ID                 |
| 6     | 3273303     | 2   | Hardware: WasherR, 3/8, THRU-HARDENED  |
| 7     | 3236212     | 2   | Hardware: Screw 75MM                   |
| 8     | 3236218     | 1   | Hardware: Screw 110MM                  |
| 9     | 7352301     | 1   | End Cap                                |
| 10    | 3103301     | 2   | Shaft Collar 3/4" ID Zinc              |
| 11    | 7359301     | 1   | Pin Round .75" SS                      |
| 12    | 3236602     | 4   | Washer 3/8"                            |

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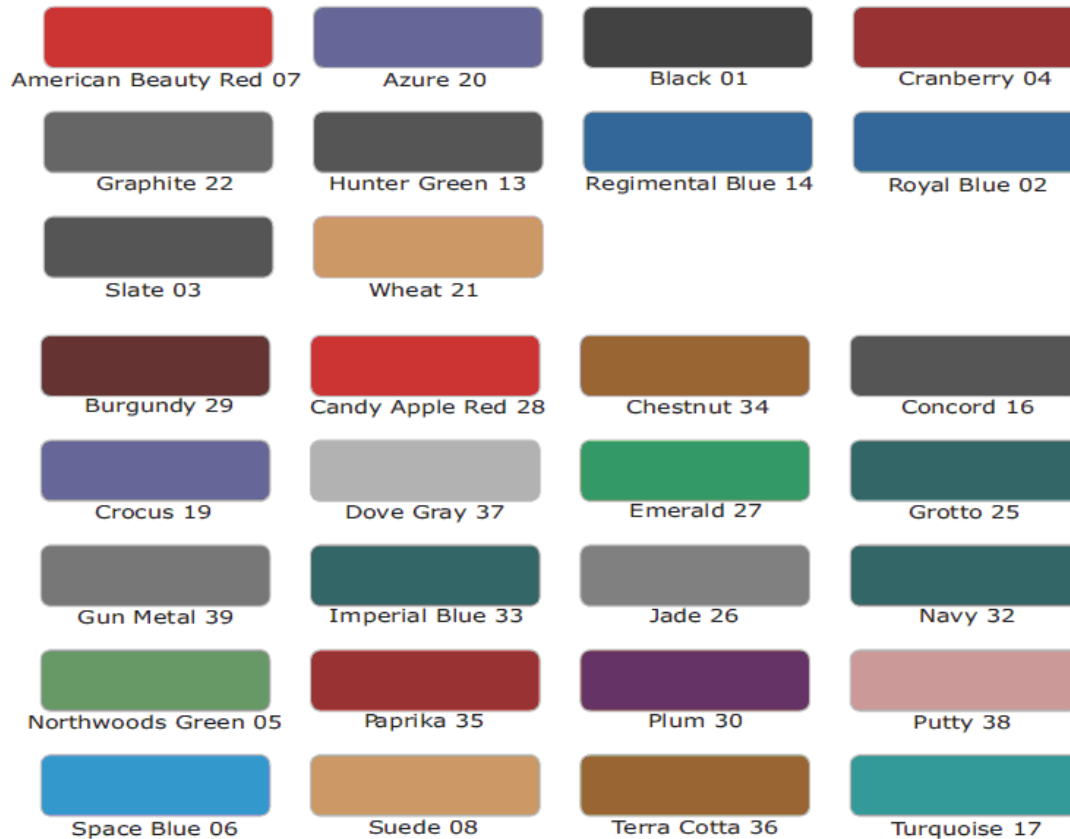
## Frame and Upholstery Color Chart

### Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

### Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

