

R1-5 Consumer Recumbent Bike (Plug-In)

R15-0000-01

Parts Manual

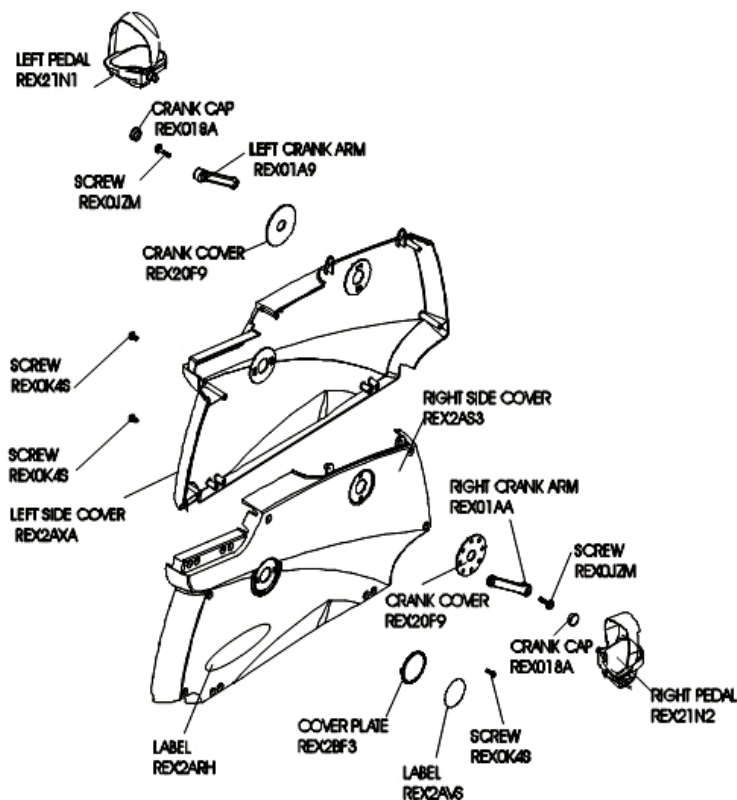
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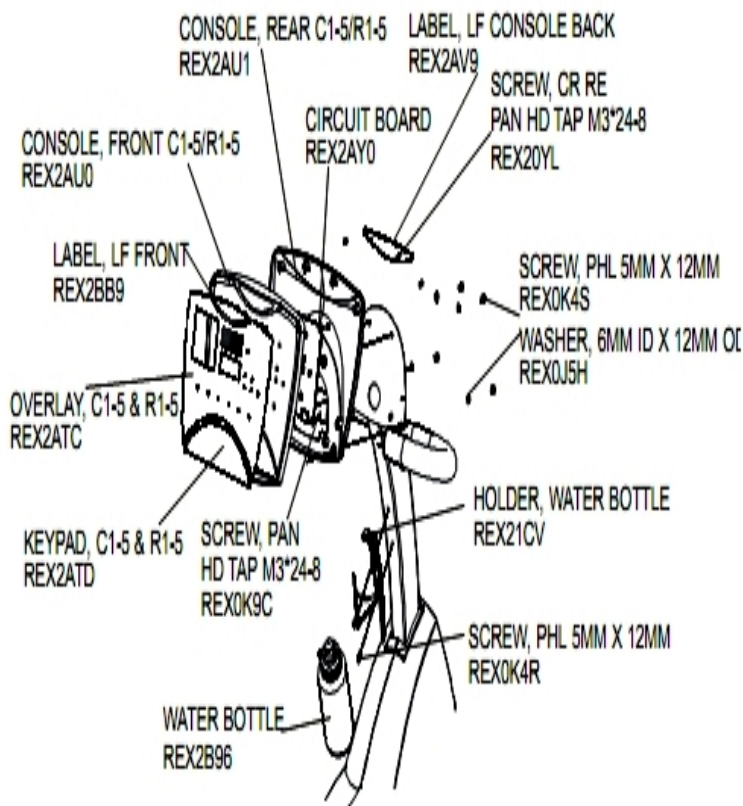
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Component Assembly 1



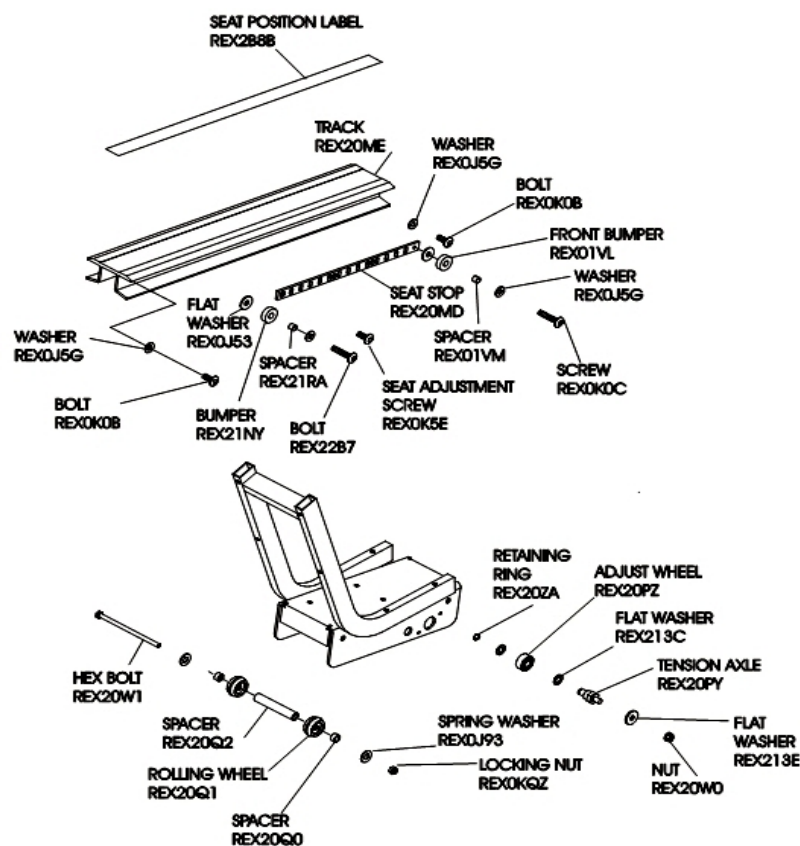
Ref #	Part Number	Qty	Description
-	REX0JZM	2	Hardware: 8-18 Screw, HEX Washer Type 25
-	REX2ARH	2	Decal: Label, LifeFitness Logo
-	REX2AVS	1	BADGE, R1-5
-	REX21N2	1	Right Pedal - R1-5
-	REX01A8	2	Plastic Cap. Crank
-	REX2BF3	1	Cover, Extra Crank Hole
-	REX3GJ3	1	CRANK, L
-	REX20F9	2	Cover, Crank
-	REX2AXA	1	Shroud, Main Left
-	REX0K4S	3	Hardware: Screw, PHI 5MM X 12MM
-	REX2AS3	1	Shroud, Main Right
-	REX3GJ4	1	CRANK, R
-	REX229E	1	Assembly; Left And Right Pedal - R1-5
-	REX21N1	1	Left Pedal - R1-5

Component Assembly 2



Ref #	Part Number	Qty	Description
-	REX0K4R	1	Hardware: Screw, PHI 5MM X 12MM
-	REX0K9C	1	SCREW, PAN HD TAP M3 X 24-8
-	REX2AY0	1	Circuit Board C15 & R15
-	REX0K4S	4	Hardware: Screw, PHI 5MM X 12MM
-	REX2B96	1	Accessory: Water Bottle
-	REX2ATD	1	Overlay, KeyPad
-	REX20YL	1	Hardware: Screw, CR RE PAN HD Tap M3*24-8
-	REX21CV	1	Holder, Water Bottle
-	REX2AU0	1	CONSOLE, FRONT C1-5/R1-5
-	REX0J5H	4	Hardware: Washer, 6MM ID X 12MM OD
-	REX2CRC	1	Console, Assembly German C15 R15
-	REX2AU1	1	Console, Rear C1-5/R1-5
-	REX2ATC	1	Overlay, C1-5 & R1-5
-	REX2AY1	1	Assembly, Standard Console English C15 R15
-	REX2AV9	1	Label, Life Fitness Back
-	REX2BB9	1	Label, Life Fitness Front

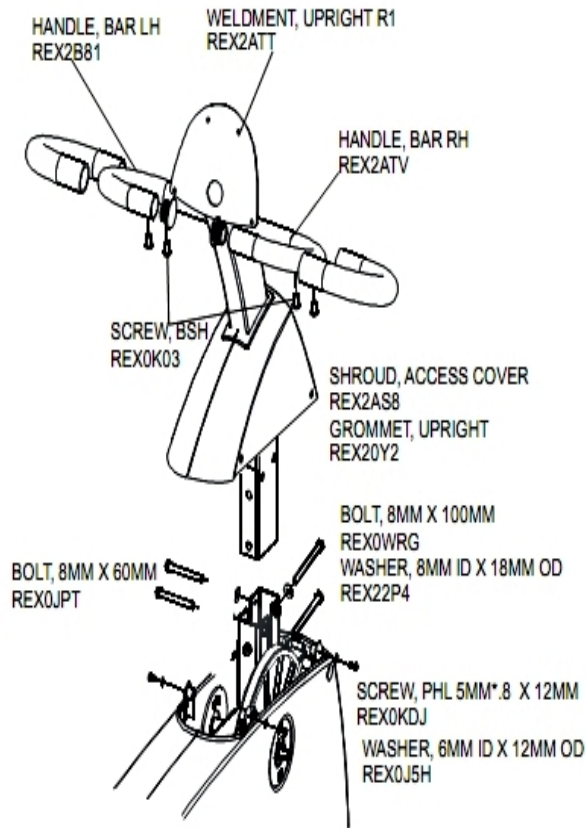
Component Assembly 3



Ref #	Part Number	Qty	Description
-	REX20W1	1	Hardware: Bolt, HEX M10*1.5-160
-	REX2B8B	1	Decal: Label, Seat Position
-	REX21NY	1	1" Rubber Bumper
-	REX20Q2	1	Spacer Rexon
-	REX20PY	1	Axle, Tension
-	REX0J5G	3	Hardware: Washer, 8MM ID X 18MM OD X 1.5MM
-	REX21RA	1	Spacer, Tube
-	REX01VM	1	Spacer, Tube SM
-	REX0K0C	1	Hardware: Screw, M8*1.25-35 HEX SOC TRUSS
-	REX213E	1	Hardware: Washer, Flat
-	REX20MD	1	Stop, Seat
-	REX213C	1	Hardware: Washer, Flat
-	REX20Q0	1	Spacer
-	REX0J93	1	Hardware: Washer, Spring 1.0
-	REX20Q1	1	Wheel, Rolling
-	REX20W0	1	Hardware: Nut, M10*1.5 HEX SERR Flange
-	REX20PZ	1	Wheel, Adjust
-	REX01VL	1	Bumper, Seat Front
-	REX0J53	1	Hardware: Washer, Flat .84*24-2
-	REX20ME	1	Extrusion, Seat
-	REX20ZA	1	Ring, Retaining
-	REX22B7	1	Hardware: Cap Screw, M8 X 1.25-40

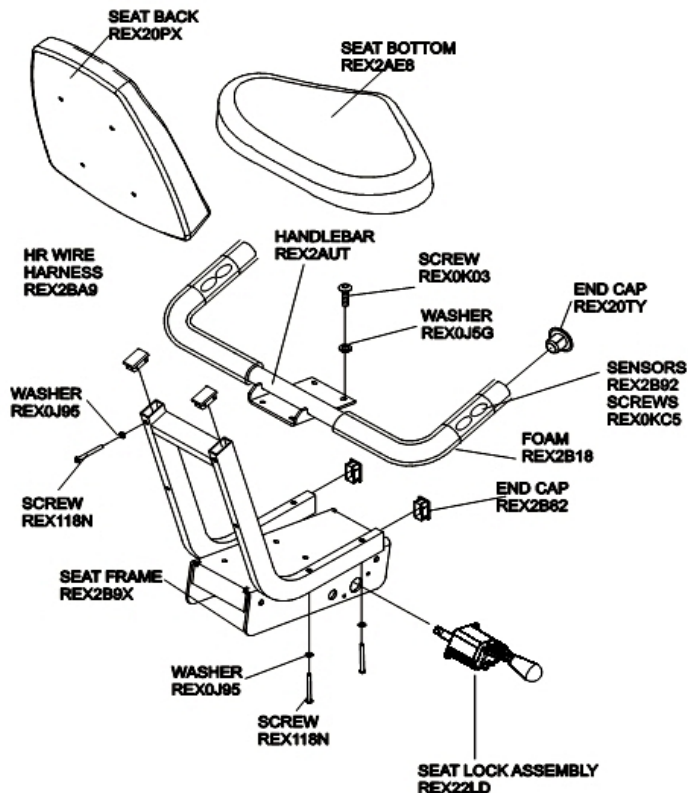
Ref #	Part Number	Qty	Description
-	REX0K5E	1	Hardware: Screw, Seat Adj

Component Assembly 4



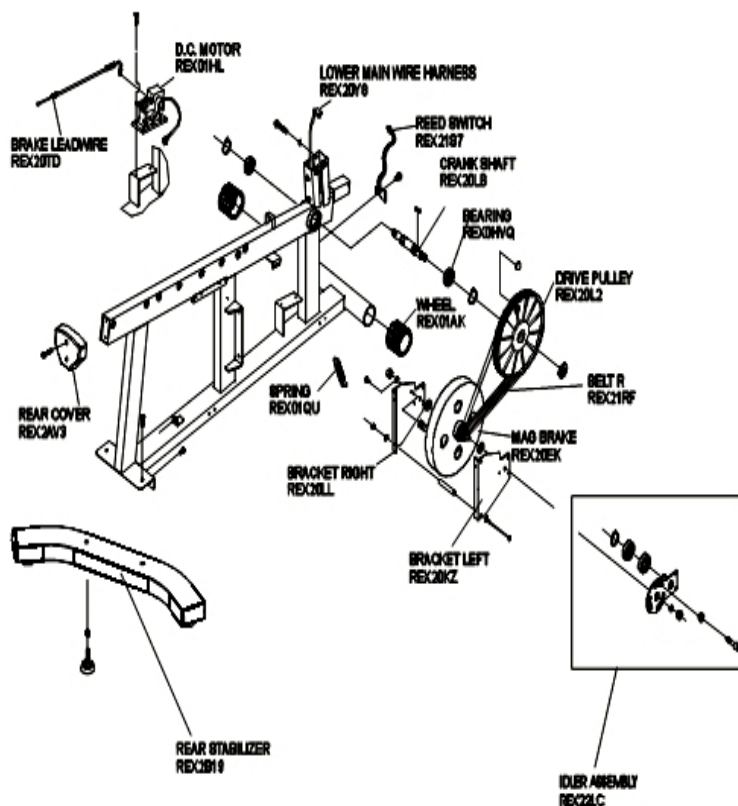
Ref #	Part Number	Qty	Description
-	REX20Y2	1	Grommet, Upright
-	REX0JPT	2	Hardware: Bolt, 8MM X 60MM
-	REX2AS8	1	Shroud, Access Cover
-	REX2B90	1	Cable, Heart Rate Conn
-	REX2ATT	1	Weldment, Upright R1
-	REX20VY	1	Harness, Console Mast
-	REX0KDJ	4	Hardware: Screw, PHI 5MM*.8 X 12MM
-	REX0J5H	4	Hardware: Washer, 6MM ID X 12MM OD
-	REX22P4	2	Hardware: Washer, 8MM ID X 18MM OD
-	REX0WRG	2	Hardware: Bolt, 8MM X 100MM
-	REX2B81	1	Handle, Bar Left
-	REX0K03	4	Hardware: Screw, BSH
-	REX2ATV	1	Handle, Bar Right

Component Assembly 5



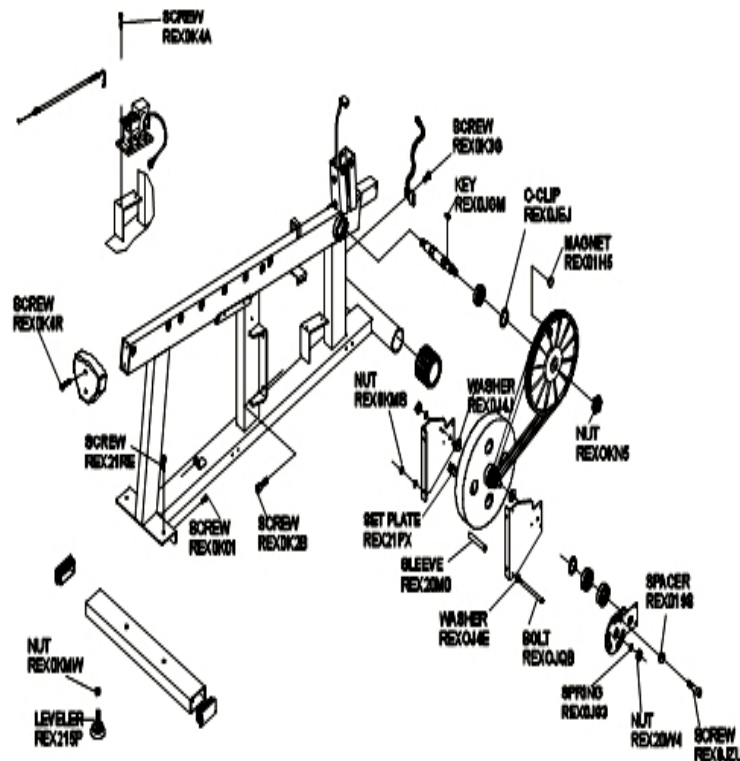
Ref #	Part Number	Qty	Description
-	REX3GYD	1	RS1 SEAT LOCKING HANDLE
-	REX2B82	4	Cap, Handle Bar End
-	REX0K03	1	Hardware: Screw, BSH
-	REX2BA9	1	Contact HR Harness, Handlebar
-	REX0KC5	1	Hardware: Screw, HR Sensor MTG
-	REX2AUT	1	Weldment, Seat Handlebar
-	REX118N	9	Hardware: Screw, CR. RE. PAN HD, M6*1.0-55
-	REX2AE8	1	Seat Pad
-	REX20PX	1	Seat Back R1-5 And R1
-	REX2B9X	1	Weldment, Seat Frame
-	REX2B92	2	Sensor, Heart Rate
-	REX20TY	2	End Cap
-	REX2B18	2	Grip
-	REX0J95	9	Hardware: Washer, Spring
-	REX0J5G	1	Hardware: Washer, 8MM ID X 18MM OD X 1.5MM

Component Assembly 6



Ref #	Part Number	Qty	Description
-	REX21S7	1	Sensor, RPM
-	3225301	1	Bearing, 12MM Ball
-	REX01AK	2	Wheel, Assembly
-	REX20LL	1	Bracket, Brake MTG Right
-	REX2AV3	1	Cap, Seat Extrusion
-	REX20KZ	1	Bracket, Brake MTG Left
-	REX2B19	1	Assembly, Rear Foot Stabilizer
-	REX20L2	1	Flywheel
-	REX21RF	1	Belt, R1/R3
-	REX01QU	1	Spring, Belt Tension
-	REX20TD	1	Cable, Resistance Brake
-	REX20EK	1	Magnetic Brake Assembly
-	REX20Y8	1	Harness, Frame
-	REX20LB	1	Crank Shaft
-	REX22LC	1	Adjust: Tensioner, Belt
-	REX01HL	1	Drive Motor, Pesistande DC

Component Assembly 7



Ref #	Part Number	Qty	Description
-	REX019S	1	Spacer, Tensioner
-	REX0JQB	1	Hardware: Bolt, HEX HD M6*1.0-110
-	REX0J4J	1	Hardware: Washer, Flat .10*20-2
-	REX0KN5	1	Hardware: Nut, M19 Low Prof
-	REX21RE	1	Hardware: Screw, SHCS 8MM X 50MM
-	REX2NFK	4	Leveler, Leg
-	REX0J4E	1	Hardware: Washer, Flat 6MM*13-1
-	REX20W4	1	Hardware: Nut, HEX M10 X 1.5-6
-	REX0JEJ	1	Ring, Retaining, 63/64
-	REX01H5	1	Magnet Rexon
-	REX0K3G	1	Hardware: Screw, PHI HD. M5 X .8-12
-	REX0K4A	2	Hardware: Screw, M5*0.8-20 PHI PAN HD
-	REX0JZU	1	Hardware: Screw, SHCS Brake MTG
-	REX0J93	1	Hardware: Washer, Spring 1.0
-	REX0K01	1	Hardware: Screw, SHCS 5MM X 15MM
-	REX0KMS	1	Hardware: Nut, HEX M6*1.0 T=5
-	REX0JGM	1	Key, Crank
-	REX21PX	1	Plate, Set
-	REX0K2B	1	Hardware: Screw, SHCS Brake MTG

Transformer

Ref #	Part Number	Qty	Description
-	REX24ZJ	1	Transformer, 120/60 Domestic

