

Signature Series - Ab Crunch Bench

SABC

Parts Manual

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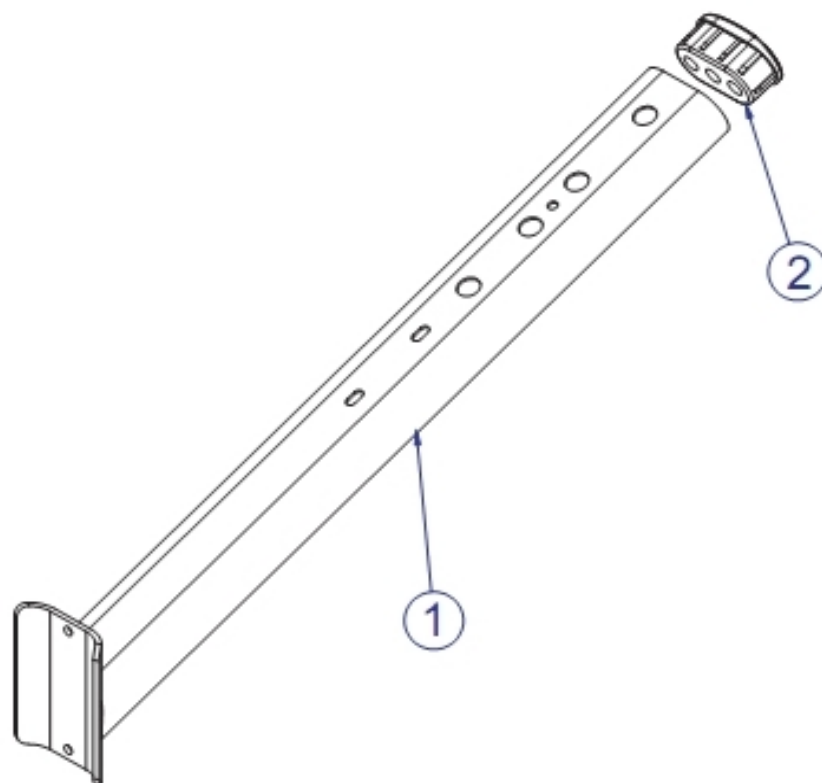
SABC - SIGNATURE SERIES - AB
CRUNCH BENCH

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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

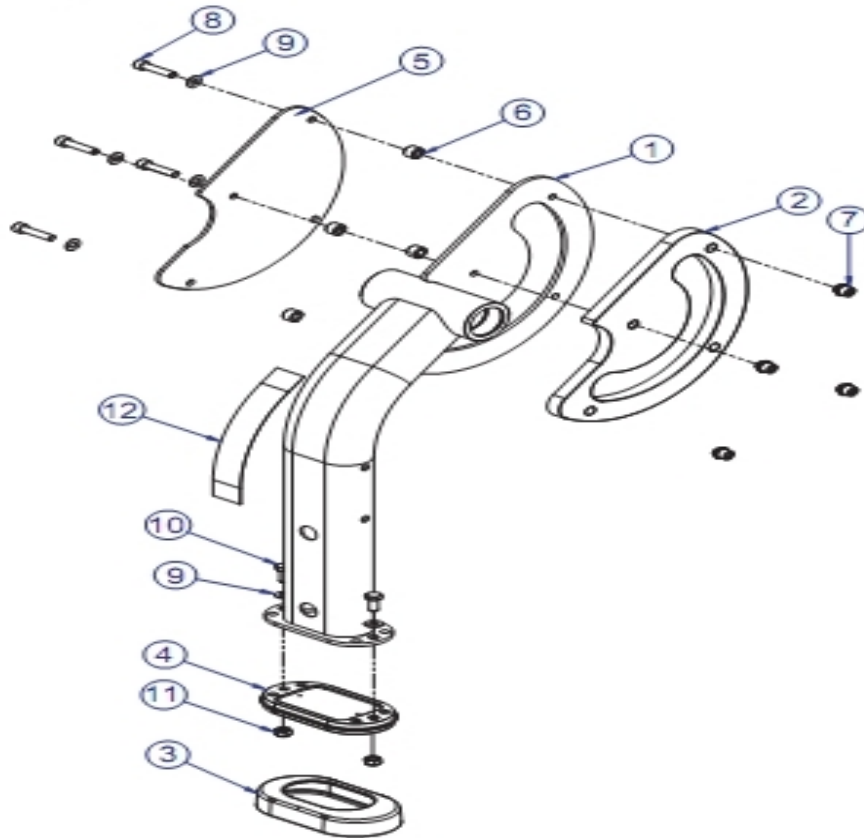
Back Support Assembly



Ref #	Part Number	Qty	Description
1	7809599	1	Painted Assembly, Back Support SABC Custom
2	7800401	1	Large Cap

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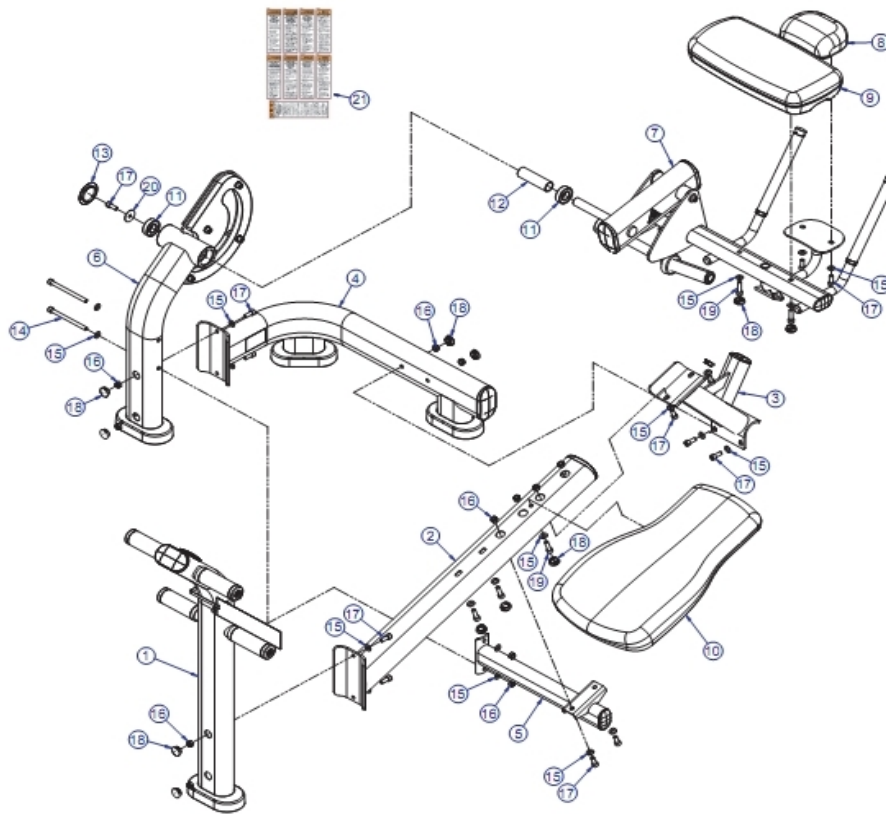
Cam Follower Assembly



Ref #	Part Number	Qty	Description
1	LEA7797999	1	Weldment, AB Cam Follower Custom
2	LEA7810701	1	Cam; Follower SABC
3	7340201	1	Cover Foot - Straight
4	LEA7763001	1	Foot
5	8975401	1	SHROUD, FZAB CAM
6	LEA7821603	4	Hardware: Spacer
7	LEA7821401	4	Hardware: Nut
8	LEA3251706	4	Hardware: Screw; M10 X1.5 45MM
9	3102514	6	Hardware: Flat Washer 3/8" ID
10	3251202	2	Hardware: Screw 25MM
11	LEA3242002	2	Hardware: Hex Nut 10MM D
12	7865201	1	Label Life Fitness Logo

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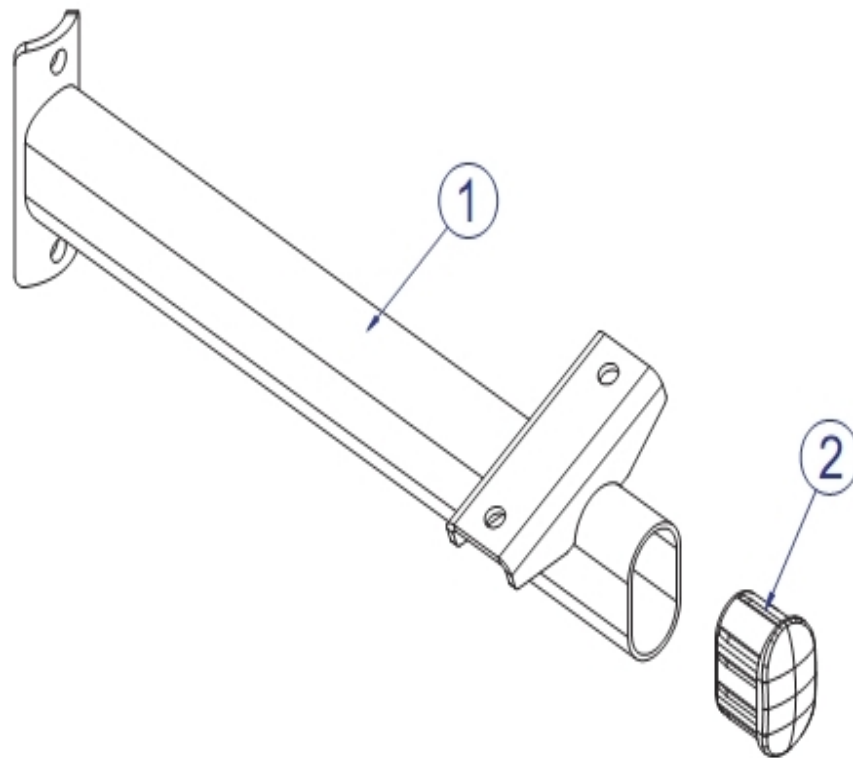
Component Assembly



Ref #	Part Number	Qty	Description
1	LEA7809499	1	Painted Assembly, Foot Rest SABC - Custom
2	7809599	1	Painted Assembly, Back Support SABC Custom
3	LEA7809999	1	Painted Assembly, Work Arm Stop SABC - Custom
4	LEA7809699	1	Painted Assembly, Lower Support SABC - Custom
5	LEA7809799	1	Painted Assembly, Cross Member SABC - Plate
6	LEA7809399	1	Painted Assembly, Cam Follower SABC Custom
7	8770899	1	Painted Assembly, Work Arm SABC Custom
8	7393399	1	PAD, ARM REST Custom
9	7468999	1	ASSY, PAD 18 X 9 CONVEX Custom
10	7474199	1	ASSY, LARGE BACK PAD Custom
11	3235601	2	Ball Bearing
12	LEA7799501	1	Hardware: Internal Spacer
13	7308701	1	Cap Bearing Housing
14	LEA3251721	2	Hardware: Screw 135MM
15	3102514	21	Hardware: Flat Washer 3/8" ID
16	LEA3242002	12	Hardware: Hex Nut 10MM D
17	LEA3251702	13	Screw; M10 X1.5 25MM
18	3237403	12	Plug 1" Hole
19	3251704	5	Hardware: Screw 35MM
20	LEA3252001	1	Hardware: Fender Washer 3/8" ID
21	8137801	1	Warning Label - Multi-Language Vertical

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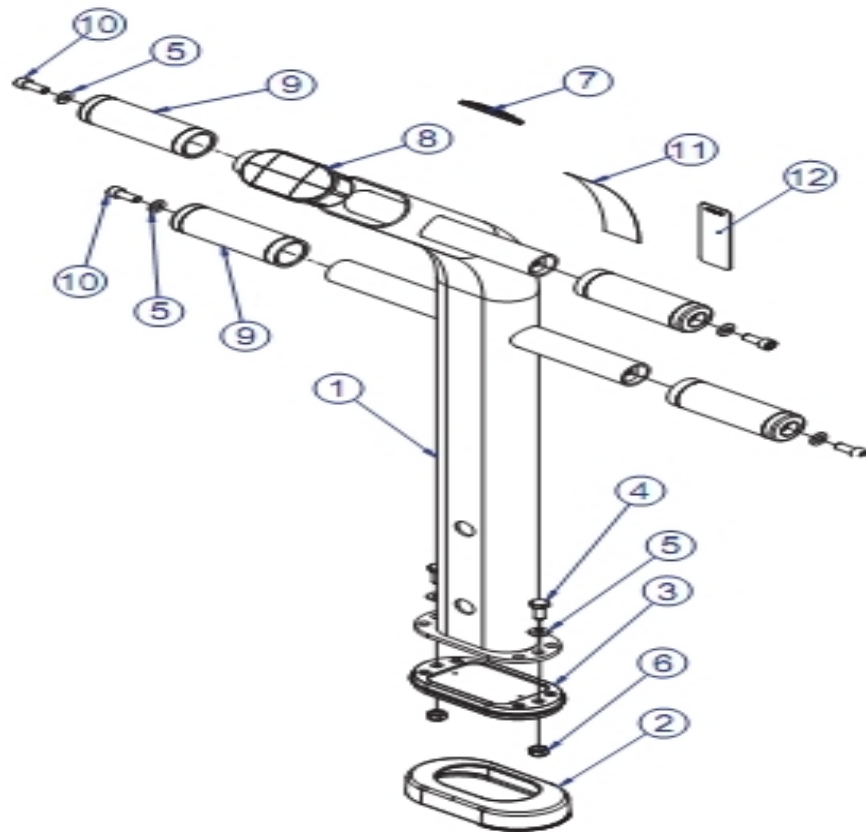
Cross Member Assembly



Ref #	Part Number	Qty	Description
1	LEA7809799	1	Painted Assembly, Cross Member SABC - Plate
2	7800501	1	Small Cap

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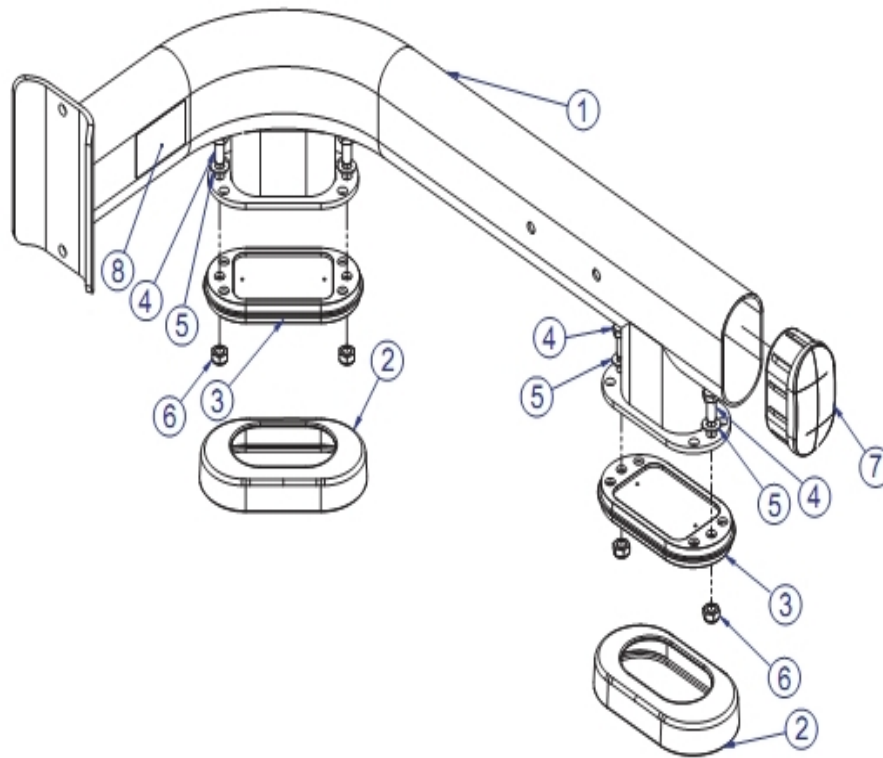
Foot Rest Assembly



Ref #	Part Number	Qty	Description
1	LEA7809499	1	Painted Assembly, Foot Rest SABC - Custom
2	7340201	1	Cover Foot - Straight
3	LEA7763001	1	Foot
4	3251202	2	Hardware: Screw 25MM
5	3102514	6	Hardware: Flat Washer 3/8" ID
6	LEA3242002	2	Hardware: Hex Nut 10MM D
7	AK58-00245-0000	1	Bug Medallion
8	7800401	1	Large Cap
9	7800101	4	Grip 1.50 ID Foot
10	LEA3251702	4	Screw; M10 X1.5 25MM
11	LEA7847101	1	Placard; SABC
12	LEA7002401	1	Warning Label Vertical

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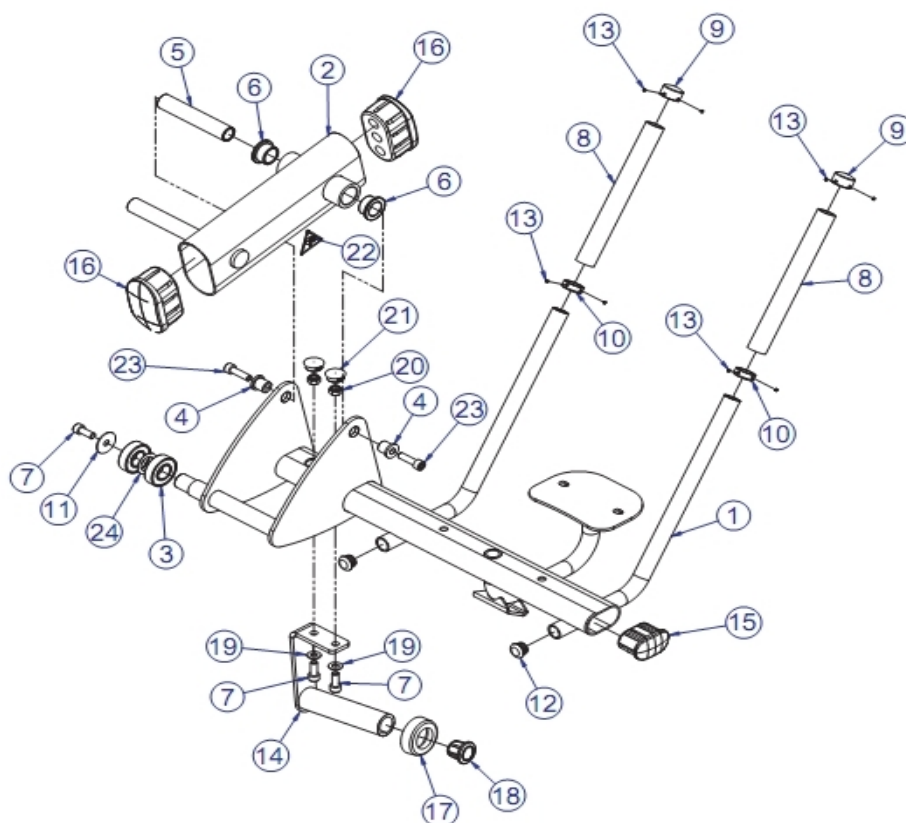
Lower Support Assembly



Ref #	Part Number	Qty	Description
1	LEA7809699	1	Painted Assembly, Lower Support SABC - Custom
2	7340201	2	Cover Foot - Straight
3	LEA7763001	2	Foot
4	3251202	4	Hardware: Screw 25MM
5	3102514	4	Hardware: Flat Washer 3/8" ID
6	LEA3242002	4	Hardware: Hex Nut 10MM D
7	7800401	1	Large Cap
8	7094101	1	NLA: LABEL, SERIAL NUMBER

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Work Arm Assembly

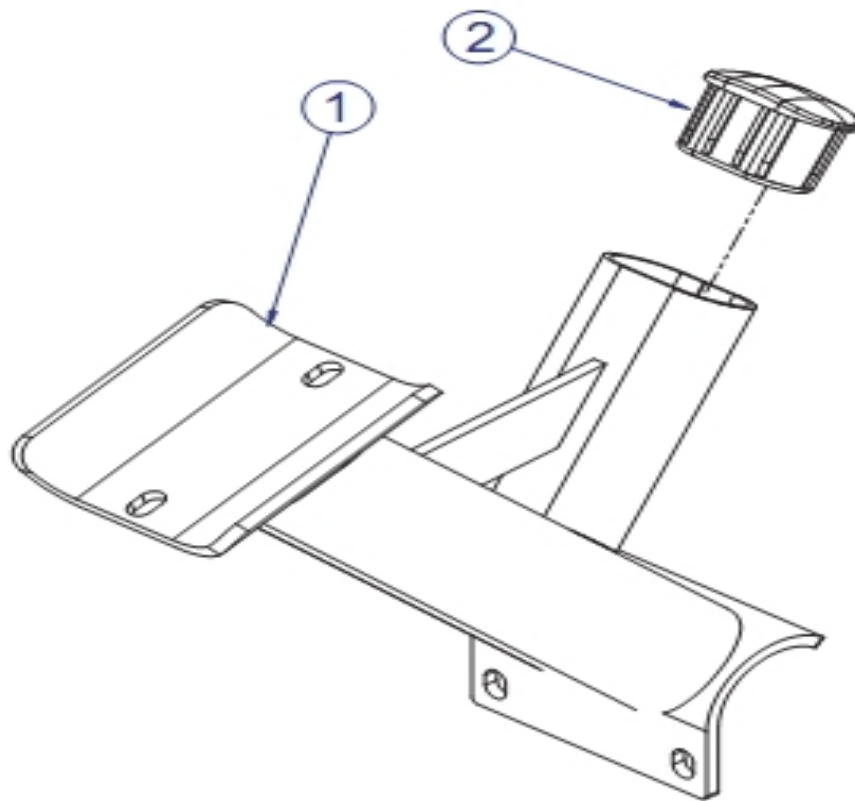


Ref #	Part Number	Qty	Description
1	LEA8060299	1	Weldment, AB Work Arm
2	8770999	1	Weldment, AB Pivot Arm Custom
3	3235601	2	Ball Bearing
4	7821501	2	Flange Spacer
5	7764301	1	Shaft
6	3104903	2	Bearing 1" ID 1.25" OD
7	LEA3251702	3	Screw; M10 X1.5 25MM
8	LEA7799401	2	Hand Grip
9	7662901	2	Grip Cap
10	7662801	2	Grip Ring 1.25"
11	LEA3252001	1	Hardware: Fender Washer 3/8" ID
12	3119304	2	End Cap
13	LEA3247701	8	Hardware: Screw
14	LEA7799799	1	Weldment, AB Weight Horn Custom
15	7800501	1	Small Cap
16	7800401	2	Large Cap
17	LEA7800201	1	Ring; Weight Horn
18	LEA7800301	1	Plug; Weight Horn
19	3102514	2	Hardware: Flat Washer 3/8" ID
20	LEA3242002	2	Hardware: Hex Nut 10MM D
21	3237403	2	Plug 1" Hole
22	8039501	1	Label Warning Triangle 10-0099-067 BNR

Ref #	Part Number	Qty	Description
23	3251704	2	Hardware: Screw 35MM
24	7882801	1	Shim

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Work Arm Stop Assembly



Ref #	Part Number	Qty	Description
1	LEA7809999	1	Painted Assembly, Work Arm Stop SABC - Custom
2	7800501	1	Small Cap

** Upholstery and Frame Colors are list at the end of the Parts Manual **

Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

