

Signature Series - Arm Curl Bench

SAC

Parts Manual

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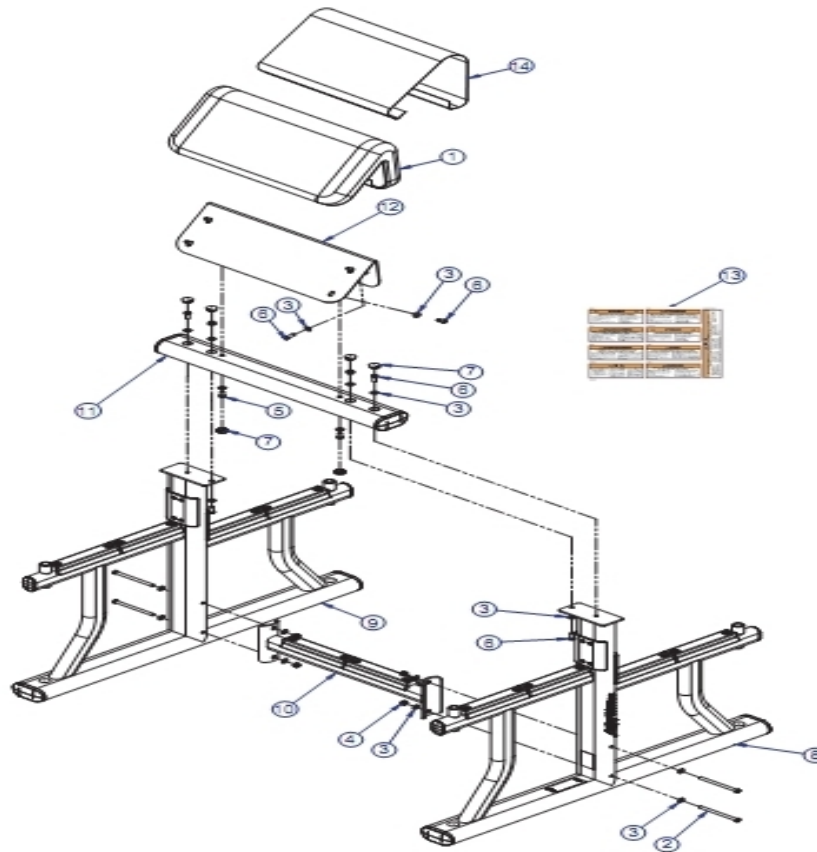


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

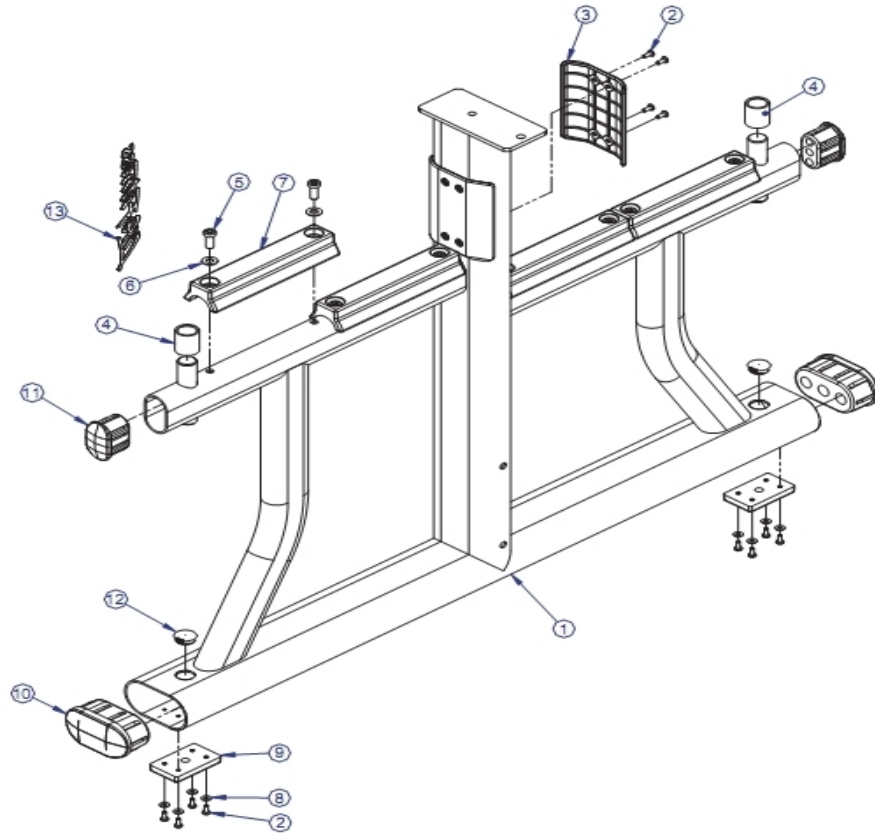
Component Assembly



Ref #	Part Number	Qty	Description
1	7906099	1	Pad, Angle, Long Custom
2	3256221	4	Hardware: Screw 135MM
3	3102514	22	Hardware: Flat Washer 3/8" ID
4	LEA3242002	6	Hardware: Hex Nut 10MM D
5	3256201	2	Hardware: Screw 20MM
6	LEA3256202	10	Hardware: Screw 25MM
7	3237403	6	Plug 1" Hole
8	7904199	1	Painted Assembly, SAC, Frame Side Right Custom
9	7904299	1	Painted Assembly, SAC, Frame Side Left Custom
10	7905799	1	Painted Assembly, SAC, Lower Cross Brace Custom
11	7904699	1	Painted Assembly, SAC, Upper Cross Brace Custom
12	7904799	1	Weldment, SAC, Arm Support Custom
13	8137701	1	Warning Label - Multi-Language Horizontal
14	8033299	1	Wear Cover, Custom

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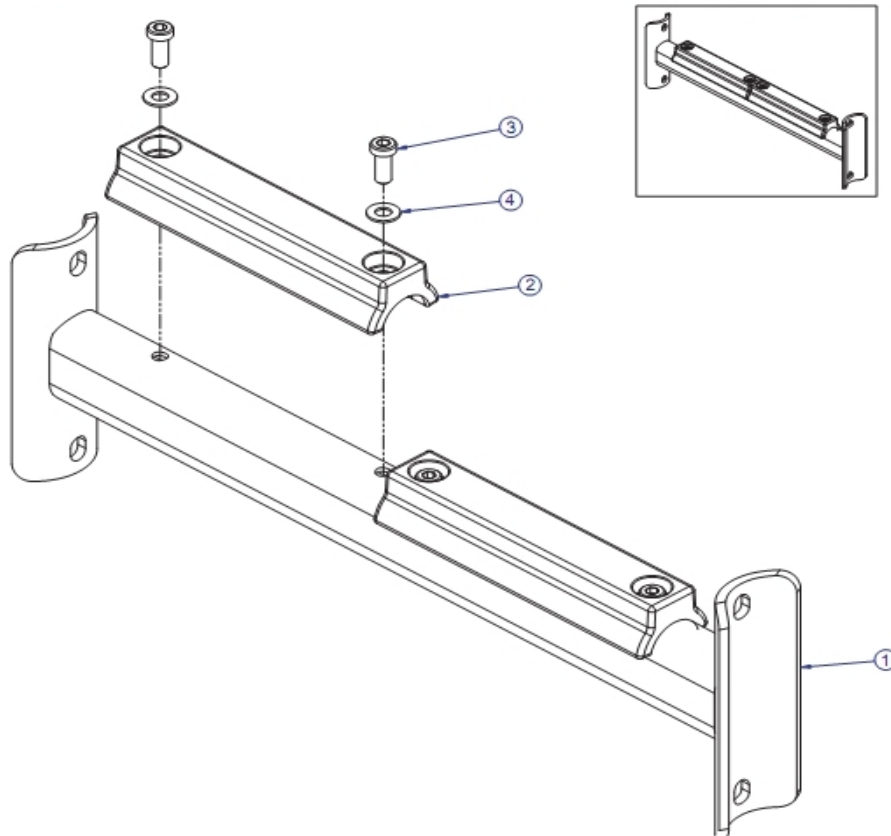
Left Side Frame Assembly



Ref #	Part Number	Qty	Description
1	7904299	1	Painted Assembly, SAC, Frame Side Left Custom
2	LEA3239102	16	Hardware: Screw
3	7821701	2	Short Guard
4	8101501	2	Bumper Sleeve
5	LEA3256202	8	Hardware: Screw 25MM
6	3102514	8	Hardware: Flat Washer 3/8" ID
7	7878702	4	Guard Bar Rest
8	3114407	8	Hardware: Flat Washer
9	7810801	2	Rubber Foot Pad
10	7800401	2	Large Cap
11	7800501	2	Small Cap
12	3237403	2	Plug 1" Hole
13	7865201	1	Label Life Fitness Logo

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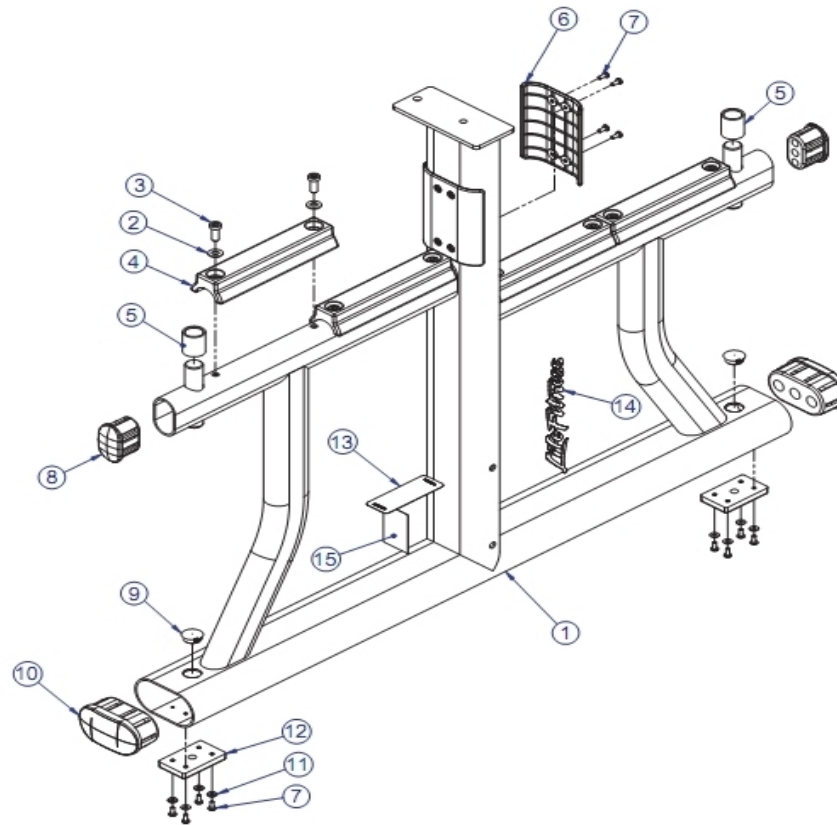
Lower Cross Brace Assembly



Ref #	Part Number	Qty	Description
1	7904599	1	Weldment, SAC, Brace Custom
2	7878702	2	Guard Bar Rest
3	LEA3256202	4	Hardware: Screw 25MM
4	3102514	4	Hardware: Flat Washer 3/8" ID

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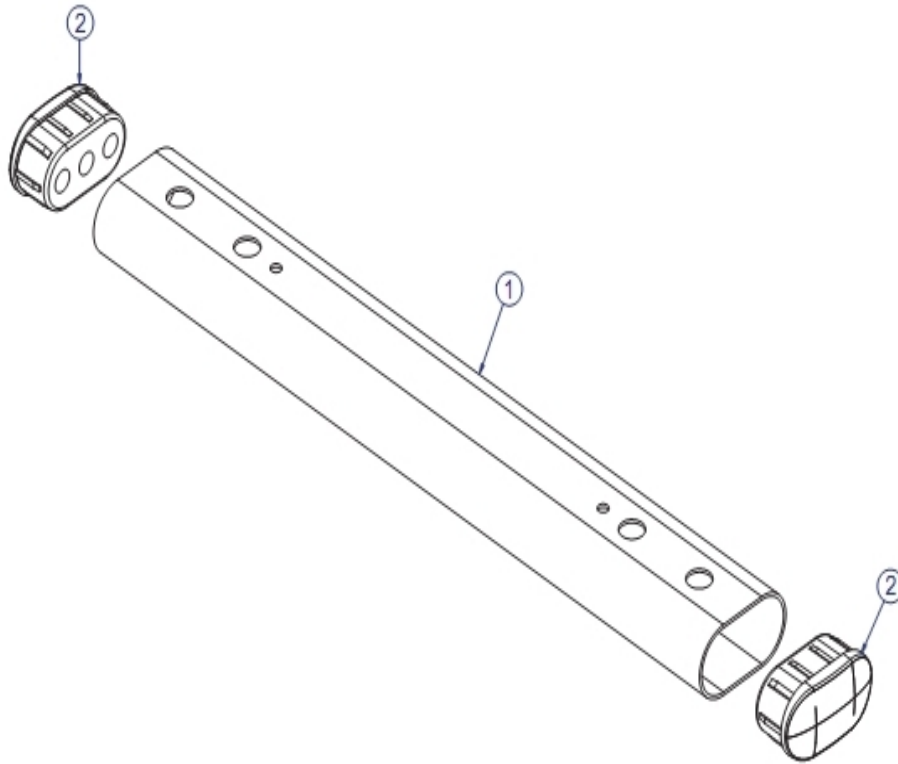
Right Side Frame Assembly



Ref #	Part Number	Qty	Description
1	7904199	1	Painted Assembly, SAC, Frame Side Right Custom
2	3102514	8	Hardware: Flat Washer 3/8" ID
3	LEA3256202	8	Hardware: Screw 25MM
4	7878702	4	Guard Bar Rest
5	8101501	2	Bumper Sleeve
6	7821701	2	Short Guard
7	LEA3239102	16	Hardware: Screw
8	7800501	2	Small Cap
9	3237403	2	Plug 1" Hole
10	7800401	2	Large Cap
11	3114407	8	Hardware: Flat Washer
12	7810801	2	Rubber Foot Pad
13	LEA7002501	1	Warning Label Horizontal
14	7865201	1	Label Life Fitness Logo
15	7094101	1	NLA: LABEL, SERIAL NUMBER

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Upper Cross Brace Assembly



Ref #	Part Number	Qty	Description
1	7905599	1	Tube, SAC, Custom
2	7800401	2	Large Cap

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

