

Signature Series - Adjustable Decline/Abdominal Bench

SADB

Parts Manual

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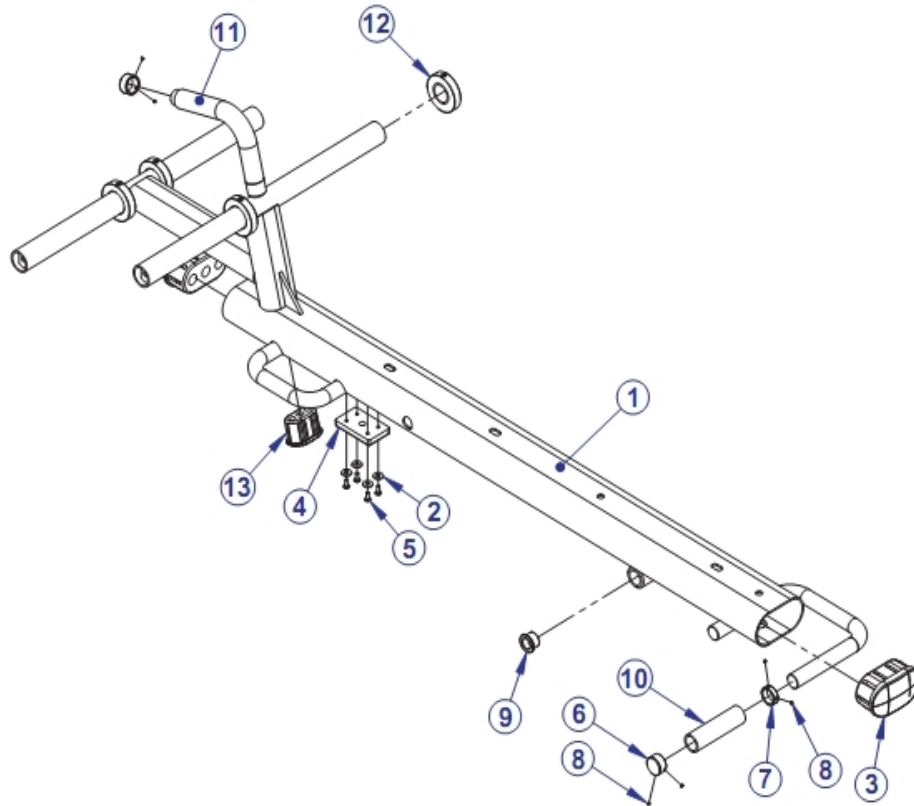
**SADB - SIGNATURE SERIES -
ADJUSTABLE DECLINE/ABDOMINAL
BENCH**

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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

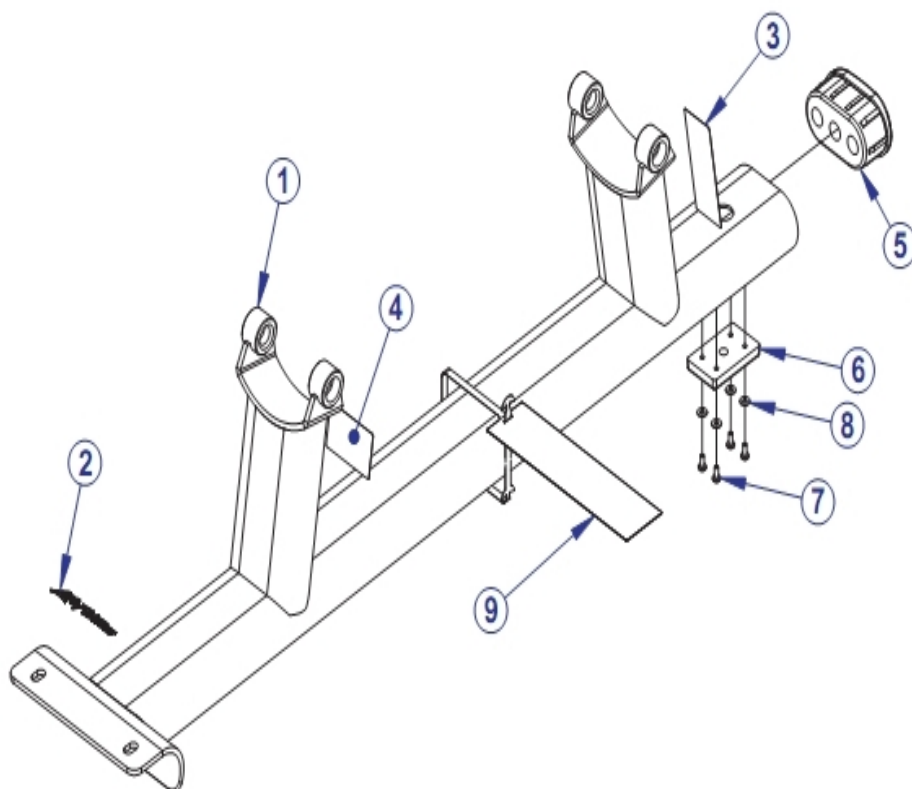
Back Assembly



Ref #	Part Number	Qty	Description
1	8784199	1	Painted Assembly, SADB, Back Custom
2	3114407	4	Hardware: Flat Washer
3	7800401	2	Large Cap
4	7810801	1	Rubber Foot Pad
5	LEA3239102	4	Hardware: Screw
6	7662901	2	Grip Cap
7	7662801	1	Grip Ring 1.25"
8	LEA3247701	6	Hardware: Screw
9	3104901	2	Bearing 3/4" ID 1" OD
10	8245801	1	Grip
11	8245901	1	Grip
12	7357901	4	Shaft Collar
13	7800501	1	Small Cap

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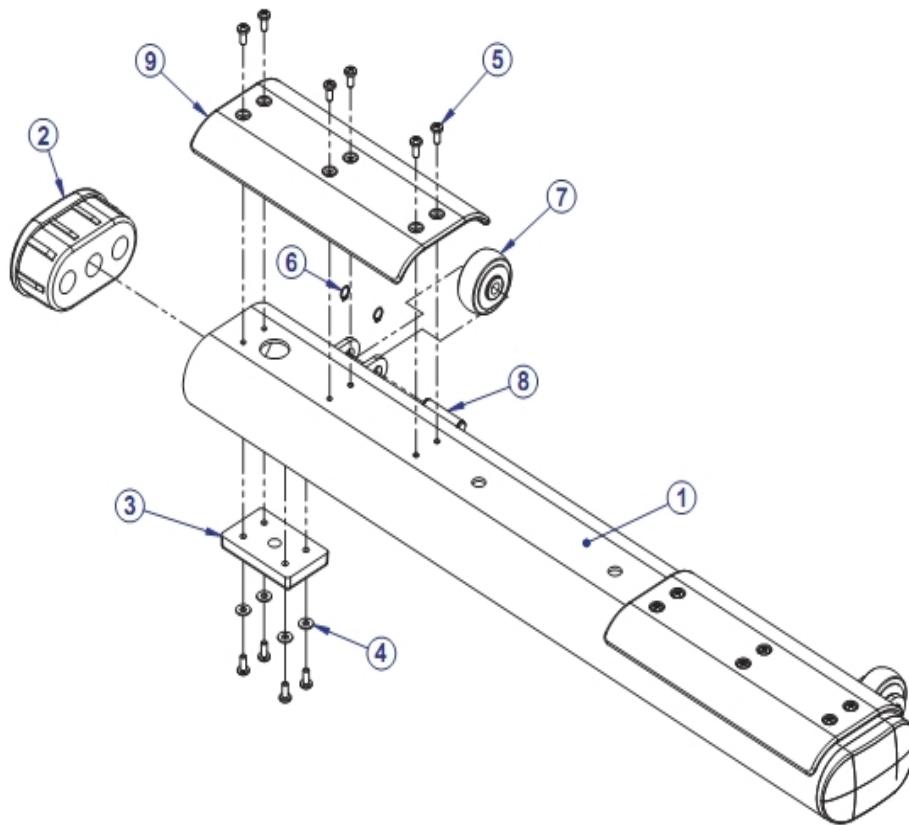
Base Assembly



Ref #	Part Number	Qty	Description
1	8237699	1	Weldment, SADB, Base Custom
2	8106101	1	Label Life Fitness
3	8137801	1	Warning Label - Multi-Language Vertical
4	7094101	1	NLA: LABEL, SERIAL NUMBER
5	7800401	1	Large Cap
6	7810801	1	Rubber Foot Pad
7	LEA3239102	4	Hardware: Screw
8	3114407	4	Hardware: Flat Washer
9	8343101	1	Tag - Bolt To Floor

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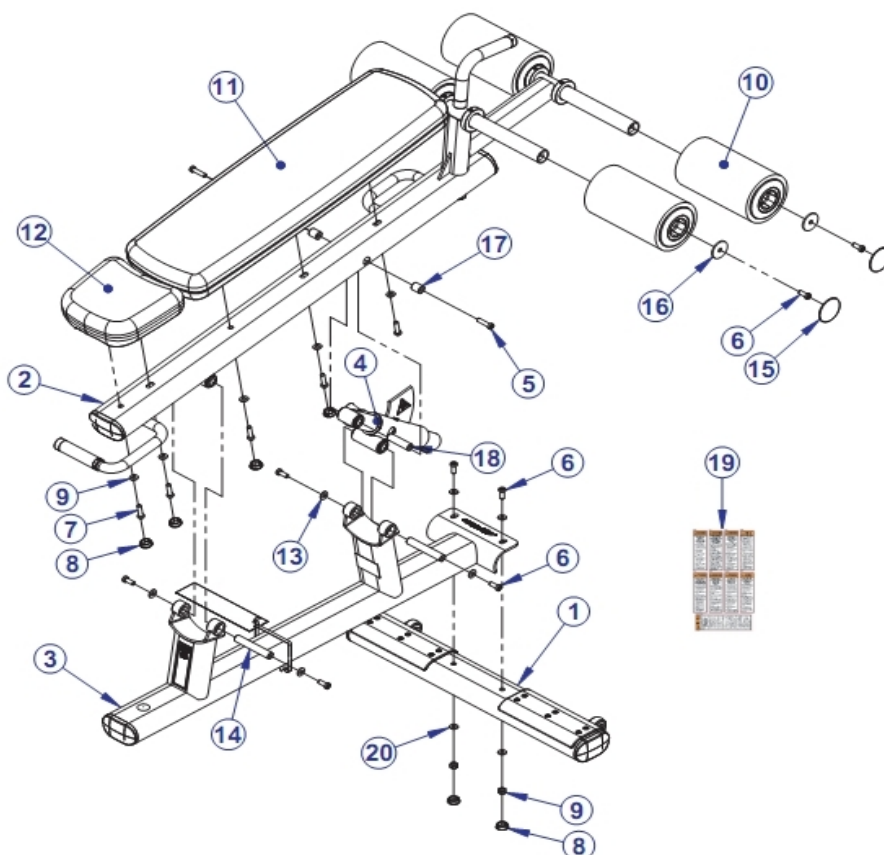
Base Frame Assembly



Ref #	Part Number	Qty	Description
1	8239399	1	Weldment, SADB, Base Support Custom
2	7800401	2	Large Cap
3	7810801	2	Rubber Foot Pad
4	3114407	8	Hardware: Flat Washer
5	LEA3239102	20	Hardware: Screw
6	3232405	4	Retaining Ring .352" D
7	7656301	2	Rubber Wheel
8	7705302	2	Wheel Axle
9	7821702	2	Long Guard

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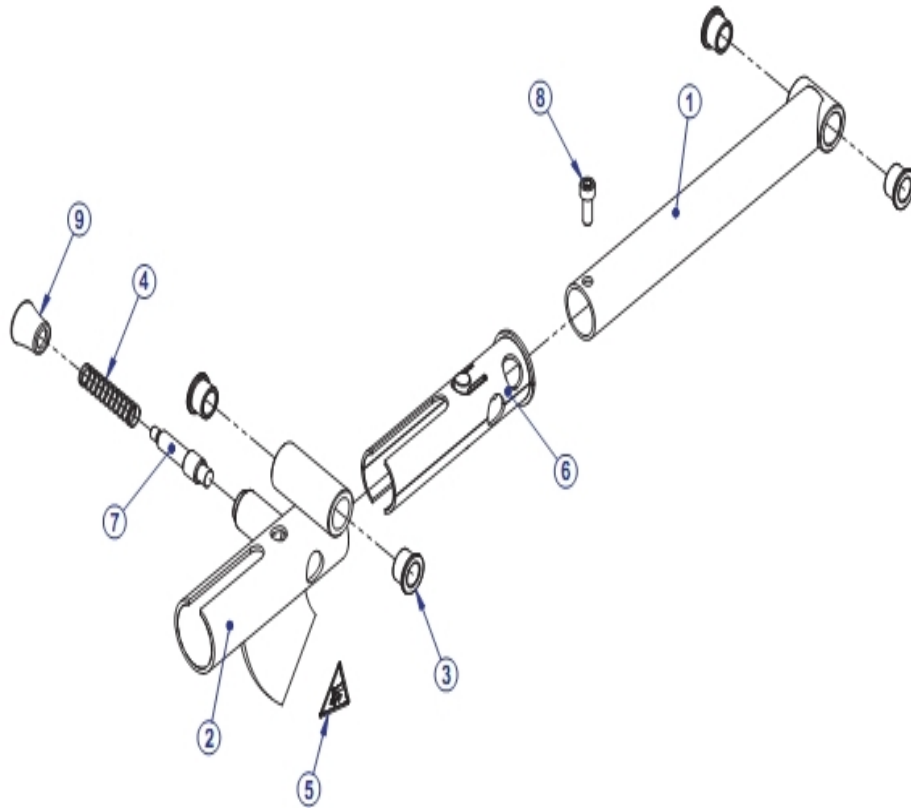
Component Assembly



Ref #	Part Number	Qty	Description
1	8239099	1	Painted Assembly, SADB, Base Frame Custom
2	8784199	1	Painted Assembly, SADB, Back Custom
3	8237799	1	PTD ASSY, SADB, BASE - Custom
4	8246399	1	PTD ASSY, SADB, SEAT ADJ - Custom
5	3256205	2	Hardware: Screw 40MM
6	LEA3256202	10	Hardware: Screw 25MM
7	LEA3256204	5	Hardware: Screw 35MM
8	3237403	7	Plug 1" Hole
9	LEA3242002	2	Hardware: Hex Nut 10MM D
10	7424799	4	ASSY, ROLLER PAD SHORT Custom
11	7821899	1	Pad, 36 X 11 Flat Custom
12	7821999	1	Pad, Head Rest, Flat Custom
13	8547501	4	Hardware: Washer SMAB/SADB
14	8239501	2	Shaft
15	7308701	4	Cap Bearing Housing
16	7322301	4	Plate 1.97 OD X .447 ID 10 GA
17	8140201	2	Hardware: Spacer
18	8140101	1	Pivot Shaft SMAB
19	8137801	1	Warning Label - Multi-Language Vertical
20	3102514	9	Hardware: Flat Washer 3/8" ID

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Seat Adjust Assembly



Ref #	Part Number	Qty	Description
1	8239799	1	Weldment, SADB, Selector Tube Custom
2	8243799	1	Weldment, SADB, Seat Adjuster Custom
3	3104901	4	Bearing 3/4" ID 1" OD
4	7351501	1	Pull Pin Spring
5	8039501	2	Label Warning Triangle 10-0099-067 BNR
6	8087201	2	Plastic Bushing Slip Tube
7	LEA7351302	1	Pull pin
8	LEA3251702	1	Screw; M10 X1.5 25MM
9	7351401	1	Knob Tulip Style

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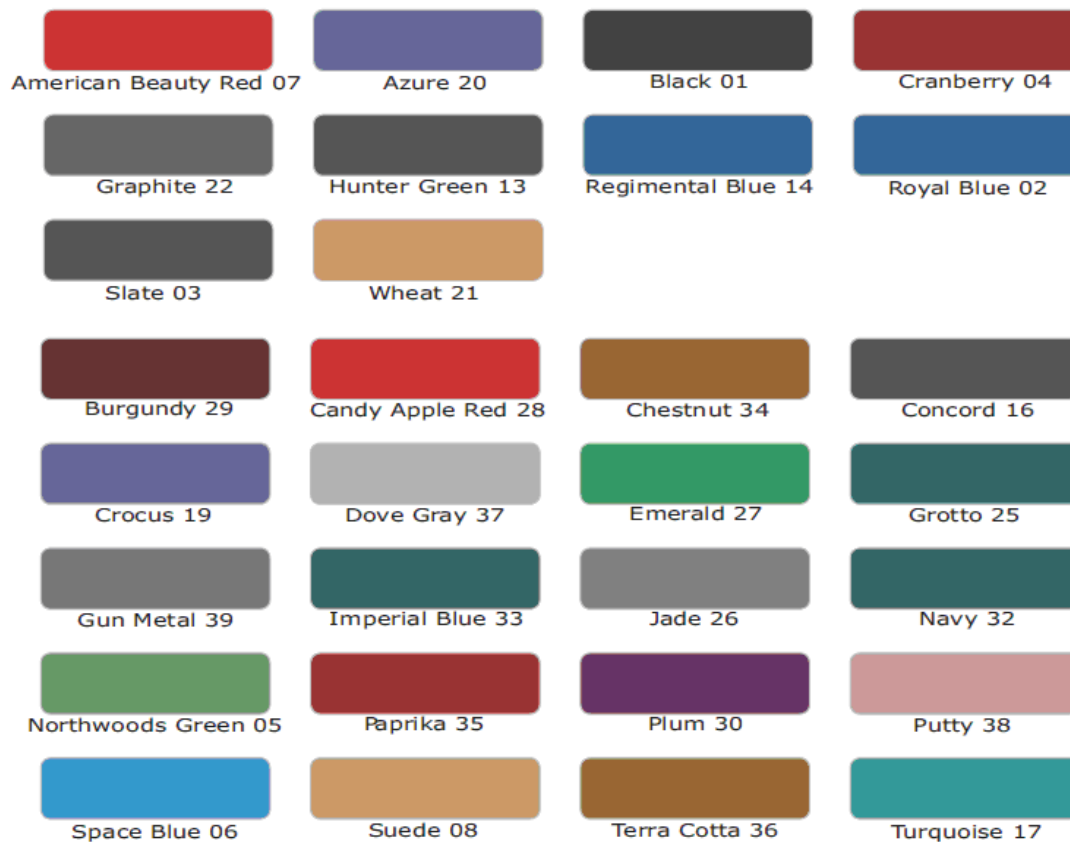
Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

