

# Strength Horizontal Leg Press

SL05

## Parts Manual

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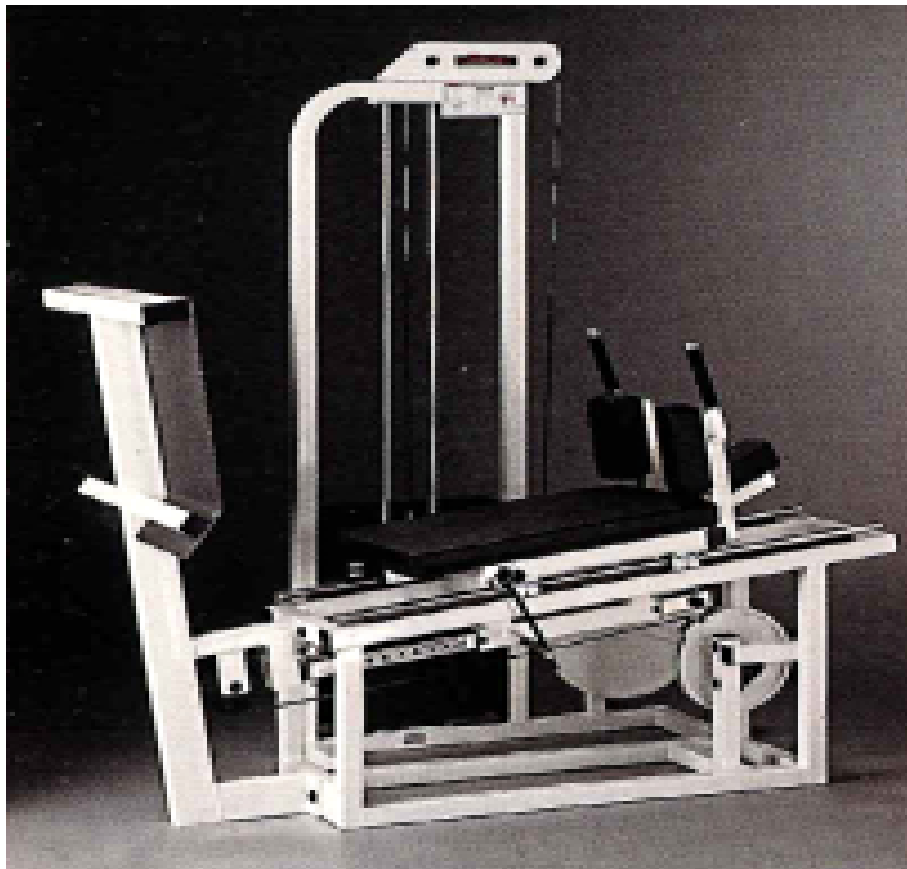


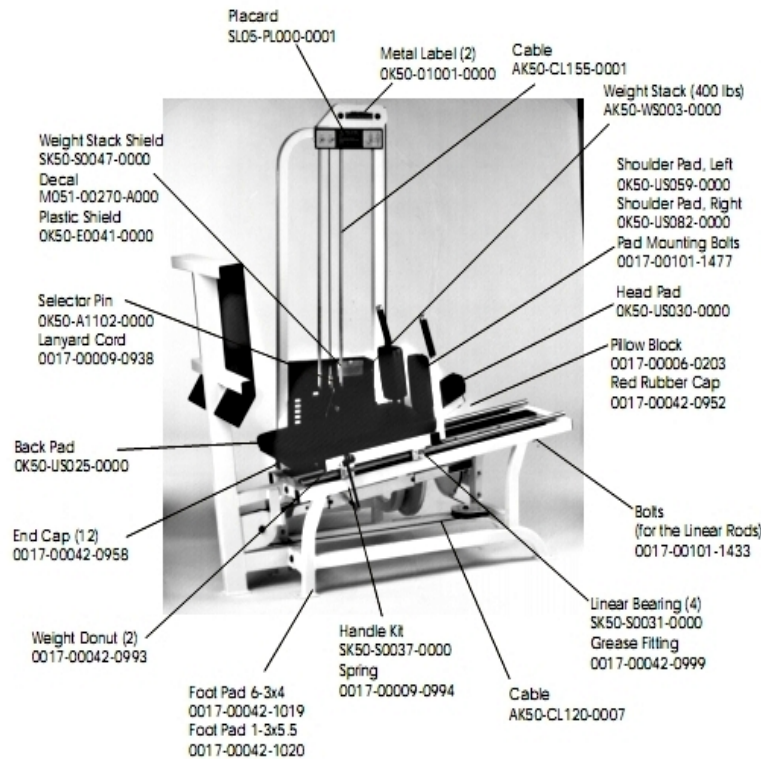
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\*\* Upholstery & Frame Colors are listed at the end of the Parts Manual \*\*

## Components Assembly

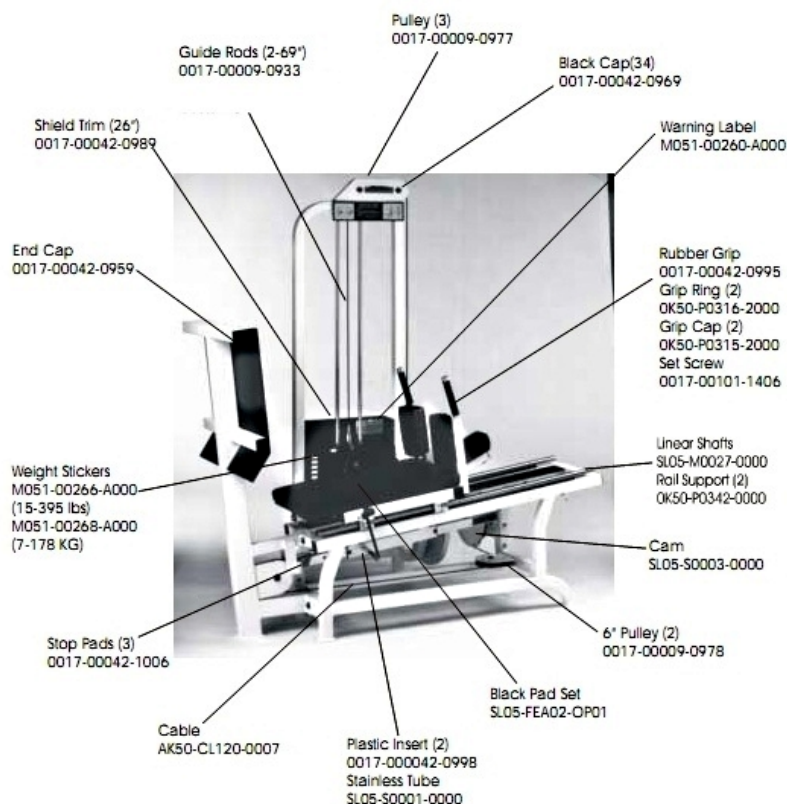


| Ref # | Part Number     | Qty | Description                                       |
|-------|-----------------|-----|---------------------------------------------------|
| -     | 0017-00042-1019 | 1   | 3"X4" Foot Pad; Strength                          |
| -     | M051-00270-A000 | 1   | Shield Decal; Strength                            |
| -     | 0017-00006-0203 | 1   | Slotted 1.0" ID Pillow Block Bearing (Slot 11/16" |
| -     | SK50-S0037-0000 | 1   | Kit; Handle; SL05; SL10                           |
| -     | AK50-WS014      | 1   | 255LB WS W/ NEW RED & 1.06 PLT                    |
| -     | OK50-US082-0000 | 1   | Shoulder Pad Set-SL05/SL65 (Right)                |
| -     | OK50-US059-0000 | 1   | Shoulder Pad Set-SL05/SL65 (Left)                 |
| -     | 0017-00042-0999 | 1   | Connector: Grease Fittings                        |
| -     | 0017-00042-0958 | 12  | Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength |
| -     | 7351501         | 1   | Pull Pin Spring                                   |
| -     | AK50-CL120-0007 | 1   | Cable; 120 Stud One End; Strength                 |
| -     | 0017-00042-0954 | 1   | Red, Rubber Bearing Cap                           |
| -     | 0017-00042-0993 | 2   | 3/4" Donut Cap                                    |
| -     | SL05-PL000-0001 | 1   | Placard; Horizontal Leg Press                     |
| -     | SK50-S0047-0000 | 1   | 2.5" New 9000 Shield Retro Kit                    |
| -     | 0017-00042-1020 | 1   | 3"X5.5" Foot Pad; Strength                        |
| -     | SK50-S0031-0000 | 4   | Bearing with Grease; Strength                     |
| -     | 7353001         | 1   | Hardware: Assembly Selector Pin                   |
| -     | AK50-CL155-0001 | 1   | Cable; 155 Ball; with Plug 1 End                  |
| -     | OK50-US025-0000 | 1   | Back Pad; SL05; Strength                          |
| -     | OK50-US030-0000 | 1   | Head Pad; SL05; Strength                          |
| -     | 0017-00101-1477 | 1   | Hardware: 1/4-20 X48 UNS HEX BLT G5 ZN B          |

| Ref # | Part Number     | Qty | Description                                                            |
|-------|-----------------|-----|------------------------------------------------------------------------|
| -     | 0017-00101-1433 | 1   | NLA: HARDWARE;5/16-18X48;UNSHEx;BLT                                    |
| -     | 0K50-A1102-0000 | 1   | Magnitized Weight Stack Pin with Lanyard and Ring For Customer Service |
| -     | 0017-00009-0994 | 1   | Spring: PP Large; Strength N/D                                         |

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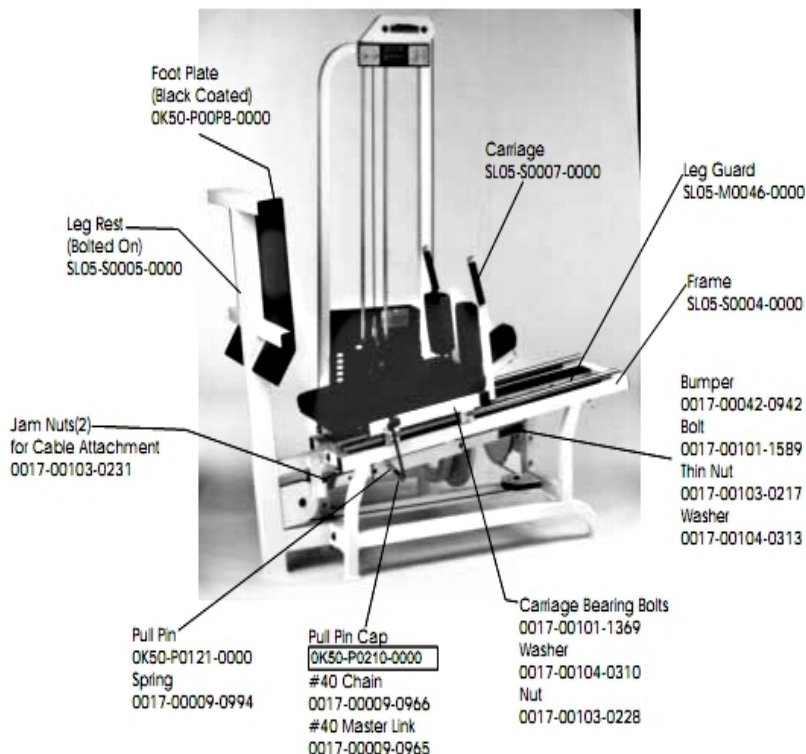
## Components Assembly2



| Ref # | Part Number     | Qty | Description                               |
|-------|-----------------|-----|-------------------------------------------|
| -     | 3237801         | 3   | Pulley 4.5" OD                            |
| -     | 7927301         | 1   | Label 195 KG Stack                        |
| -     | 0017-00042-1209 | 1   | 1" ID Grip                                |
| -     | SL05-S0001-0000 | 1   | Sub Assembly                              |
| -     | SL05-M0027-0000 | 1   | **Linear Shaft; 57" Drilled               |
| -     | OK50-P0315-2000 | 2   | Cap; Grip                                 |
| -     | SL05-S0003-0000 | 1   | SUB ASSEMBLY CAM                          |
| -     | 0017-00101-1406 | 1   | Hardware: 10-32 X 1/8; Set Screw          |
| -     | 0017-00042-1006 | 3   | Rubber Stop; 2 X 2 X 3/8                  |
| -     | 0017-00042-0989 | 1   | NLA: **BLACK SHIELD TRIM                  |
| -     | 0017-00042-0998 | 2   | Seat Guide                                |
| -     | 0017-00009-0978 | 2   | Pulley: 6" N/D                            |
| -     | 0017-00042-0959 | 1   | Cap; For Tubing; 2"X3"; Strength          |
| -     | M051-00266-A000 | 1   | Label: Pound Regular 15-395 Increment-20  |
| -     | OK50-P0342-0000 | 1   | NLA: RAIL SUPPORT LINEAR SHAFT 48"        |
| -     | M051-00293-B000 | 1   | Decal: ASTM Warning Label                 |
| -     | AK50-CL120-0007 | 1   | Cable; 120 Stud One End; Strength         |
| -     | OK50-P0316-2000 | 2   | Collar: 1" ID Collar                      |
| -     | 0017-00042-0969 | 34  | Finishing Cap - Large (RH20)              |
| -     | 0017-00009-0933 | 1   | Chrome Rod: 3/4" Get Length From Customer |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Components Assembly3



| Ref # | Part Number     | Qty | Description                                   |
|-------|-----------------|-----|-----------------------------------------------|
| -     | 0017-00103-0228 | 1   | Hardware: Nut 10-24 HEX D ST ZN B             |
| -     | 0017-00104-0313 | 1   | Hardware: 3/8 Flat Washer; Strength           |
| -     | 0017-00042-0942 | 1   | 1" Bumper; Rear; Deltoid/Pec                  |
| -     | 0017-00104-0310 | 1   | Hardware: Washer 10 200-.334-047 FL-D ST ZN B |
| -     | 0017-00101-1589 | 1   | NLA: 3/8 -16X44 HXS SOC CS ST BZ B            |
| -     | SL05-S0007-0000 | 1   | CARRIAGE WELDMENT                             |
| -     | 0017-00101-1369 | 1   | Hardware: 10-24 X 44 SOC Bolt                 |
| -     | 0017-00009-0965 | 1   | Link: #40 Nickel Plated Master N/D            |
| -     | OK50-P0121-0000 | 1   | Hardware: Pull Pin Multi Use; Strength        |
| -     | 0017-00009-0994 | 1   | Spring: PP Large; Strength N/D                |
| -     | 0017-00103-0231 | 2   | Hardware: Nut 3/8 -24 JAM D ST ZN B           |
| -     | OK50-P0210-0000 | 1   | Pull Pin Adapter; Strength                    |
| -     | SL05-M0046-0000 | 1   | NLA: SHEILD, FOOT                             |
| -     | 7351501         | 1   | Pull Pin Spring                               |
| -     | 0017-00009-0966 | 1   | Chain: #40 Roller N/D                         |
| -     | SL05-S0005-0000 | 1   | NLA: FT. PLT. MTG. FRAME-BOLT ON              |
| -     | SL05-S0004-0000 | 1   | NLA: WT. STCK. FRAME-BOLT ON                  |
| -     | 0017-00103-0217 | 1   | Hardware: Nut 3/8 -16 Thin D ST ZN B          |

\*\* Upholstery and Frame Colors are list at the end of the Parts Manual \*\*

## Frame and Upholstery Color Chart

### Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

### Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

