

Strength Seated Leg Curl w/Range Limiter

SL45

Parts Manual

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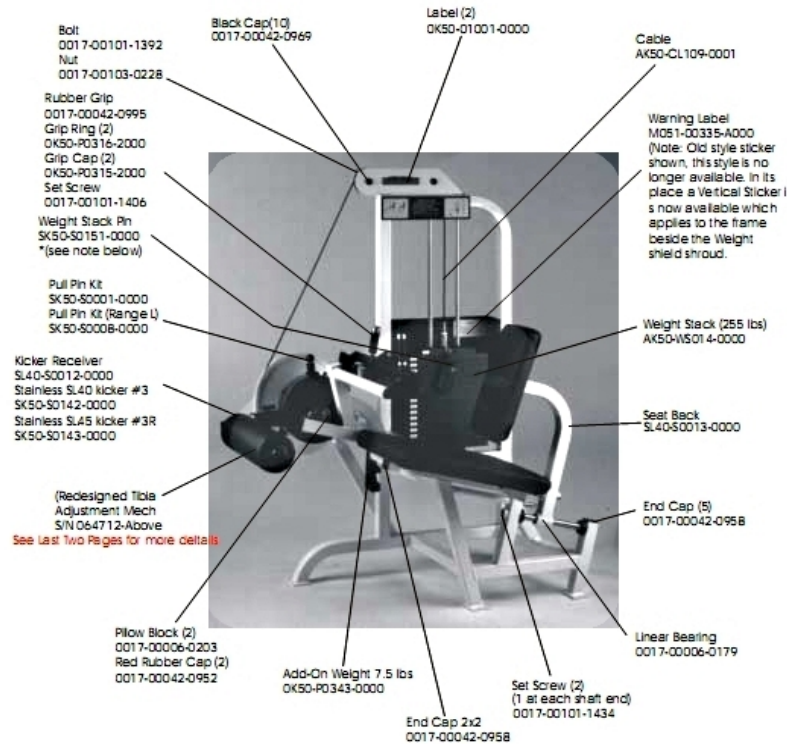


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** Upholstery & Frame Colors are listed at the end of the Parts Manual **

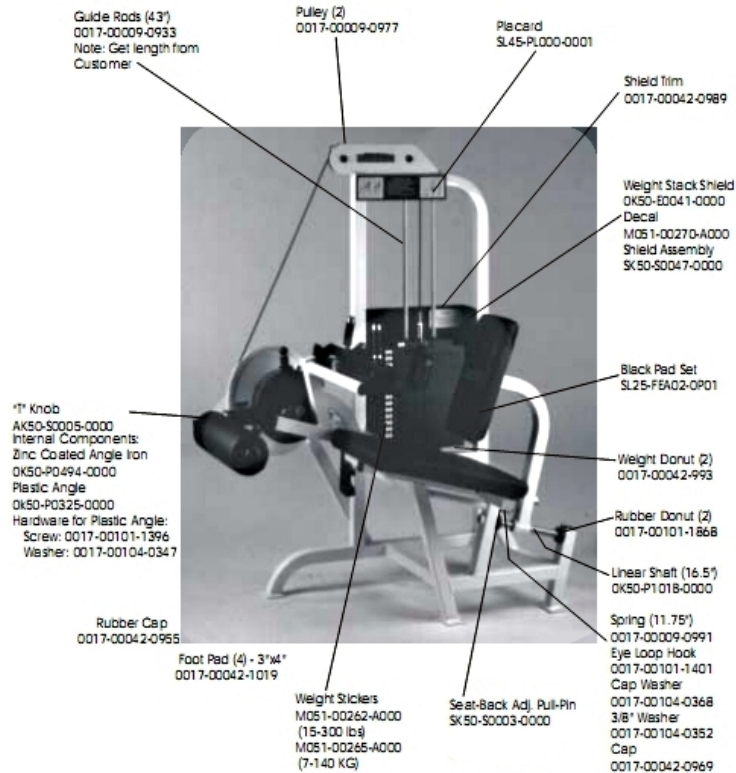
Component Assembly1



Ref #	Part Number	Qty	Description
-	M051-00335-A000	1	Warning Decal 9000 Vertical.
-	0017-00101-1392	1	Hardware: 1/4 Shoulder Bolt; Strength
-	0017-00103-0228	1	Hardware: Nut 10-24 HEX D ST ZN B
-	AK50-CL109-0001	1	109" Cable with Ball; Strength
-	SK50-S0008-0000	1	2.75 PPK; SL25 SL45 Range LIM
-	SK50-S0143-0000	1	3R Kicker SL45 Service Kit
-	0017-00006-0203	2	Slotted 1.0" ID Pillow Block Bearing (Slot 11/16"
-	0017-00101-1406	1	Hardware: 10-32 X 1/8; Set Screw
-	SL40-S0012-0000	1	Sub Cam SLC Cam Axle
-	OK50-P0315-2000	2	Cap; Grip
-	7353001	1	Hardware: Assembly Selector Pin
-	0017-00042-1209	1	1" ID Grip
-	0017-00042-0969	10	Finishing Cap - Large (RH20)
-	OK50-P0316-2000	2	Collar: 1" ID Collar
-	OK50-P0343-0000	1	NLA: ADD ON WEIGHT 7.5 LB STR INUED
-	SL40-S0013-0000	1	Weldment, Seat Back
-	0017-00042-0958	6	Endcap: Black; 2 IN X 2 IN; Life Fitness-Strength
-	0017-00101-1434	2	Hardware: 5/16-18 X 3/8 Screw
-	3237801	2	Pulley 4.5" OD
-	0017-00042-0954	2	Red, Rubber Bearing Cap
-	0017-00006-0179	1	Bearing SSOPN16 LE/LC
-	SK50-S0001-0000	1	2.75" Pull Pin Kit; Gen Purchased

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Component Assembly2

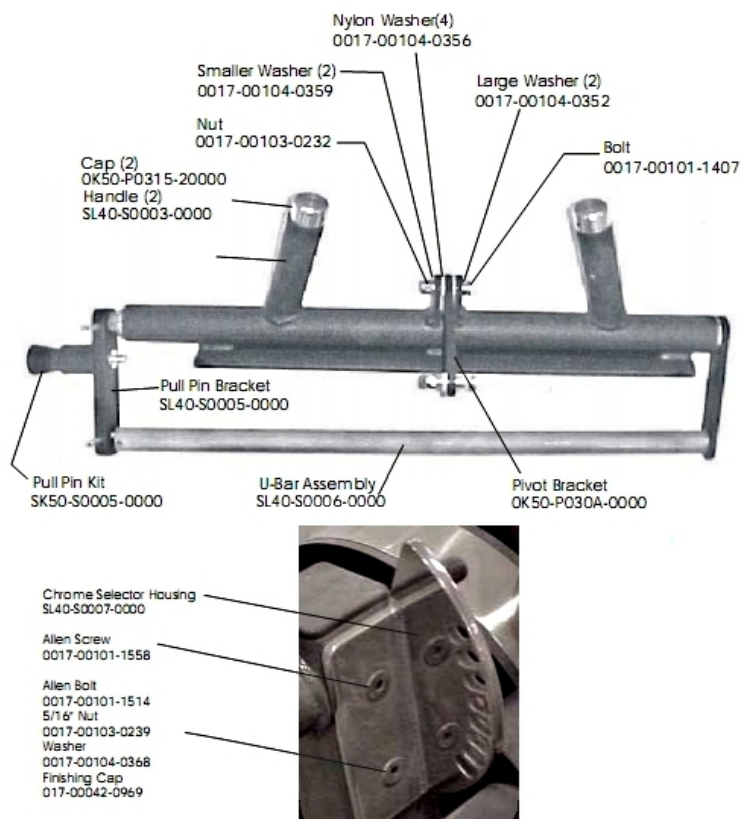


Ref #	Part Number	Qty	Description
-	0017-00009-0991	1	Spring: 11-3/4"X3/4" OD N/D
-	SL40-PL000-0001	1	NLA: PLACARD; SEATED LEG CURL
-	SK50-S0047-0000	1	2.5" New 9000 Shield Retro Kit
-	M051-00262-A000	1	Manual: Pound Regular 15-300 INC-15
-	0017-00101-1396	1	Hardware: 1/4 -20X 8 HXS BUT BLT; Strength
-	M051-00265-A000	1	Kilogram Regular 7-140 INC-7
-	0017-00104-0347	1	Hardware: Washers 260-.487-062 SP-D ST ZN B
-	AK50-S0005-0000	1	T-Knob; Strength
-	0017-00042-0955	1	Cap; Rubber; 1.750X1.0
-	SK50-S0002-0000	1	10.75" PPK; SL20-25
-	0017-00104-0352	1	Hardware: Washer 375-.734-065 FL-D ST ZN B
-	0017-00101-1401	1	Hardware: 1/4 -20X36 NO EYE BLT G8 ZN B
-	0017-00042-1019	4	3"X4" Foot Pad; Strength
-	0017-00042-0969	1	Finishing Cap - Large (RH20)
-	0017-00009-0933	1	Chrome Rod: 3/4" Get Length From Customer
-	0017-00101-1868	2	Hardware: 1/4 -14X12 UNS HEX BSD ST ZN B
-	OK50-P101B-0000	1	**Linear Shaft 16.5" Drilled
-	0017-00042-0993	2	3/4" Donut Cap
-	M051-00270-A000	1	Shield Decal; Strength
-	0017-00042-0989	1	NLA: **BLACK SHIELD TRIM
-	0017-00104-0368	1	Hardware: Flanged Finishing Washer - Large (RHW205)
-	OK50-P0494-0000	1	Zinc Coated Angle For Kickers

Ref #	Part Number	Qty	Description
-	0K50-P0325-0000	1	PLSTK Angle; 0K50; Strength

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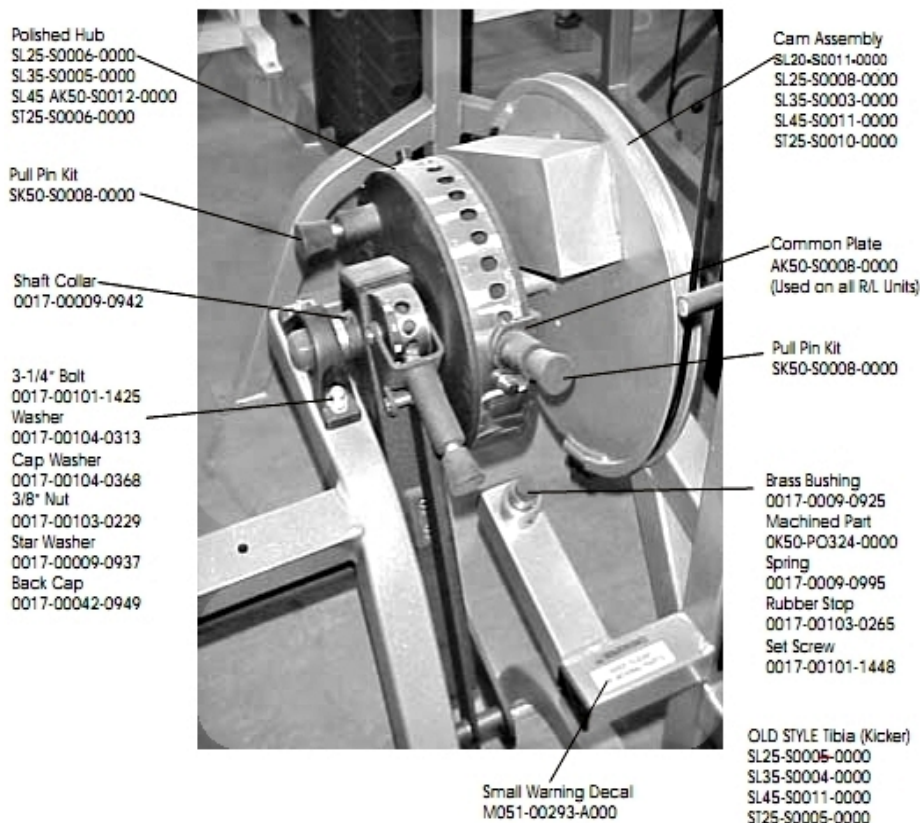
Component Assembly3



Ref #	Part Number	Qty	Description
-	0017-00103-0232	1	Hardware: Nut 5/16-18 Jam D ST ZN B
-	3223910	1	5/16-18 UNS HEX FHB G5 ZN X2.5
-	0017-00104-0359	2	Hardware: Washer 312-.734-065 FL-D ST ZN B
-	SL40-S0005-0000	1	Sub Pull Pin Bracket
-	OK50-P0315-2000	2	Cap; Grip
-	0017-00103-0239	1	Hardware: Nut 5/16-18 Nyloc; Thin D ST NO B
-	0017-00104-0352	2	Hardware: Washer 375-.734-065 FL-D ST ZN B
-	SL40-S0003-0000	2	NLA: SUB LAP HANDLE
-	0017-00104-0368	1	Hardware: Flanged Finishing Washer - Large (RHW205)
-	0017-00104-0356	4	Hardware: 3/8 X 1/8 Washer
-	0017-00042-0969	1	Finishing Cap - Large (RH20)
-	SL40-S0007-0000	1	Sub Selector
-	SK50-S0005-0000	1	2.75 PPK; SL40-45; Knee
-	SL40-S0006-0000	1	Sub U Knee Pad
-	OK50-P030A-0000	1	Weldment: SL40 Hold Down
-	0017-00101-1514	1	Hardware: 5/16-18 X 10 HXS FLT Bolt
-	0017-00101-1407	1	Hardware: Screw; 3/18-18X16 HXS SOC; Strength

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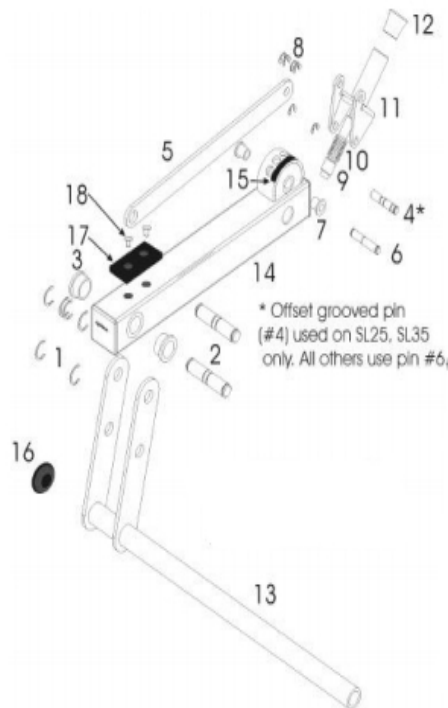
Range Limiter



Ref #	Part Number	Qty	Description
-	SK50-S0008-0000	2	2.75 PPK; SL25 SL45 Range LIM
-	0017-00104-0368	1	Hardware: Flanged Finishing Washer - Large (RHW205)
-	0017-00103-0229	1	Hardware: Nut 3/8 -16 Locking D ST ZN B
-	0017-00103-0265	1	Hardware: Nut 7/8 - Rubber Stop N/D
-	0017-00009-0995	1	Spring: Rom Limiter; 2-7/8\" N/D
-	SL45-S0011-0000	1	NLA: RL CTR;RECIEVER;PLATES;STRENGT
-	SL45-S0012-0000	1	SL45 Range Limiter Kicker Assembly
-	0017-00009-0937	1	Hardware: Washer: Star N/D
-	0017-00009-0942	2	Collar: Shaft; 1.020\" ID N/D
-	0017-00101-1448	1	Hardware: 1/4-20 X 3/8 Dog Ear Screw
-	0017-00101-1425	1	Hardware; 3/8 16X52; UNS HEX; S
-	AK50-S0008-0000	1	Sub Plate Outer Selector RL
-	AK50-S0012-0000	1	NLA: RL SUB CTR PLATE
-	0017-00009-0925	1	Spacer: Flange:1\" Strength; Bushing N/D

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Tibia Adjustment Mechanism



Ref #	Part Number	Qty	Description
1	0017-00100-0192	6	3/4" C Clip
2	0K50-P0544-0000	2	Hardware: .750" Clip Pin
3	0017-00009-0929	2	Spacer: Flange: 3/4" ID Oilite Bushing N/D
5	0K50-P0573-0000	1	Short Kicker Linkage
7	0017-00009-0931	2	Spacer: Flange: 7/16" Id Type Brass BU N/D
8	0017-00100-0191	6	Ring: 7/16" C Clip
9	0K50-P0121-0000	1	Hardware: Pull Pin Multi Use; Strength
10	0017-00009-0994	1	Spring: PP Large; Strength N/D
10	7351501	1	Pull Pin Spring
11	AK50-S0030-0000	1	Pull Pin Bracket
12	0017-00009-1077	1	Knob: Black, 3/8-16 Insert N/D
13	AK50-S0031-0000	1	Roller Pad Rocker Arm
14	SL45-S0012-0000	1	SL45 Range Limiter Kicker Assembly
15	M051-00362-A000	1	Decal: Tibia Pad Adj Number Strip SMLXL
16	0017-00009-1091	1	Cap; Flush; 7/8 ID Tube N/D
17	0017-00042-1032	1	1.50 X 2.31 X .50 Thick Bumper
18	0017-00072-0136	2	Hardware: RVT POP 193X.550X5/8 H SS NO

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Frame and Upholstery Color Chart

Frame Colors



Note: Include frame color in order notes when ordering frame assemblies or weldments.

Upholstery Colors



Replace '99' with the above color suffix when ordering pads (i.e. 7412399 = 7412301 BLACK)

